



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

Your Model Number **45-6840/F**

Date Code: **2 - 45-6840/F - MW**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 7' PHOENIX POOL TABLE with TT TOP

Tools Required:

Allen Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your hockey table.

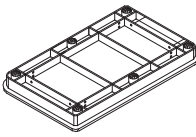
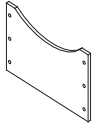
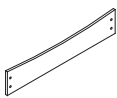
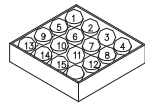
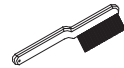
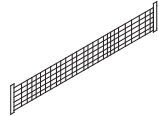
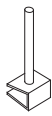
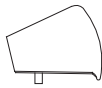
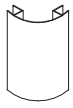
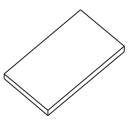
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.**

Parts List

1  CABINET FOR BILLIARD 1 PC	2  LEFT LEG 2 PCS	3  RIGHT LEG 2 PCS	4  END LEG BRACE 2 PCS	5  SIDE LEG BRACE 2 PCS	6  5/16"X1-1/4" LEG BOLT 12 PCS
7  1/4"X1" LEG BOLT 8 PCS	8  5/16"XØ19X1.5 MM WASHER 12 PCS	9  1/4"XØ15X1 MM WASHER 8 PCS	10  4x12MM WASHER HEAD SCREW 12 PCS	11 (Packed in Playfield)  TABEL TENNIS SUPPORT 2 PCS	12  CUE STICK 2 PCS
13  CHALK 2 PCS	14  TRIANGLE RACK 1 PC	15  BILLIARD BALLS 1 SET	16  LEG LEVELER 4 PCS	17  BRUSH 1 PC	18  TABEL TENNIS PADDLE 2 PCS
19  TABEL TENNIS BALL 2 PCS	20  TABEL TENNIS NET 1 PC	21  POST 2 PCS	22 (Packed in Playfield)  TABEL TENNIS SURFACE HALF-A 2 PCS	23  T – NUT (PRE-INSTALLED) 12 PCS	24  SIDE POCKET CAP WITH NAIL (PRE-INSTALLED) 2 PCS
25  CORNER POCKET CAP WITH NAIL (PRE-INSTALLED) 4 PCS	26  TOP CORNER CAP (PRE-INSTALLED) 4 PCS	27  FABRIC POCKET (PRE-INSTALLED) 6 PCS	28  APRON CORNER (PRE-INSTALLED) 4 PCS	29  ALLEN WRENCH 1 PC	30  TABEL TENNIS SURFACE HALF-B 1 PC
 WARNING: CHOKING HAZARD Small parts. Not for children under 3 yrs.					31  EVA PAD 4 PCS

Assembly Tips

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely.

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

Step 1

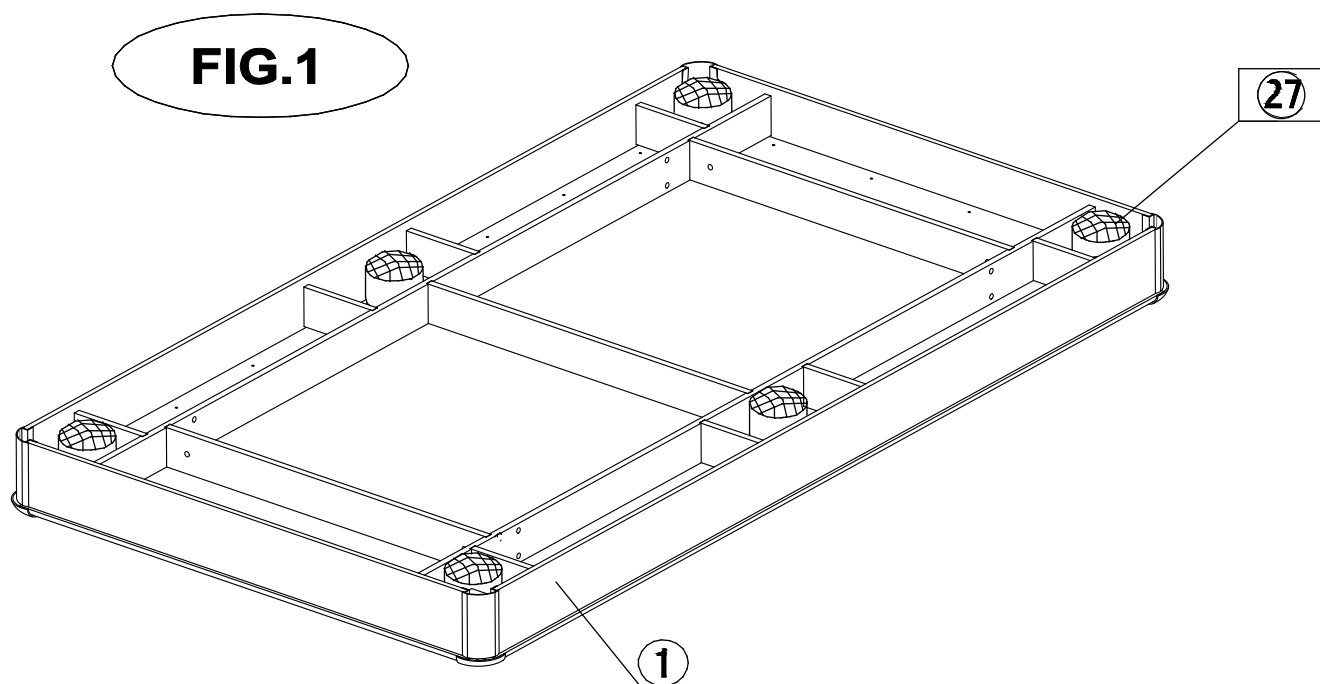
Find a clean, level place to begin the assembly of your billiard table. The table will be assembled upside down and then turned over on its legs once the assembly is completed.

Step 2

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

Step 3

Place the pre-assembled cabinet (#1) face down in your work area.



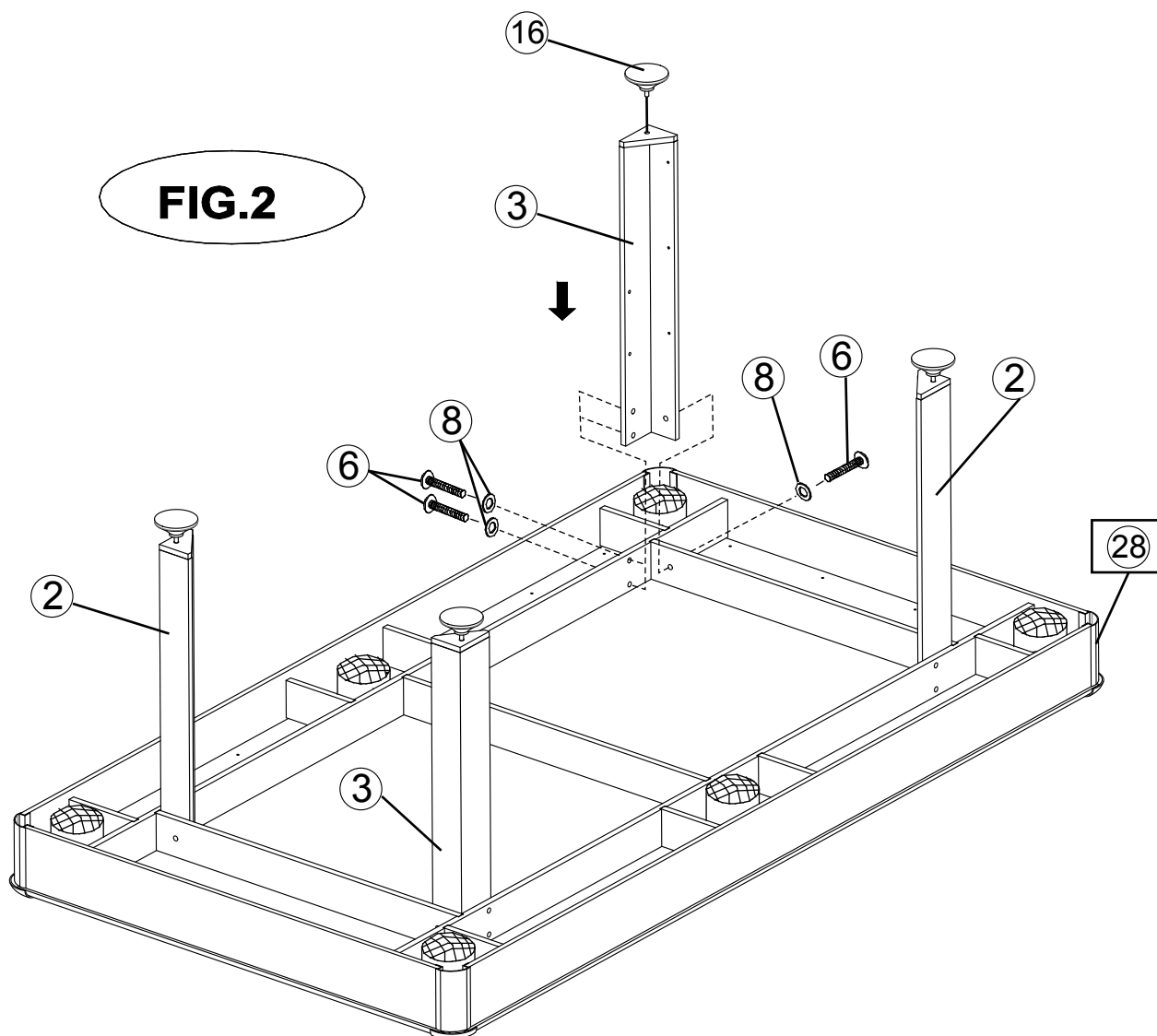
PART REQUIRED:

- 2 pcs - **#2** Left Leg
- 2 pcs - **#3** Right Leg
- 12 pcs - **#6** Allen Head Bolt
- 12 pcs - **#8** Flat Washer
- 4 pcs - **#16** Leg Leveler
- 1 pc - **#29** Allen Wrench

Step 4

Attach Left (**#2**) and Right (**#3**) Legs to support frame using three of Leg Bolts (**#6**) and three Washers (**#8**) per leg. Then locate the four Leg Levelers (**#16**) and screw one into each Leg. See **FIG.2**.

Do not tighten **#6** Bolts until completion of **STEP 6**.

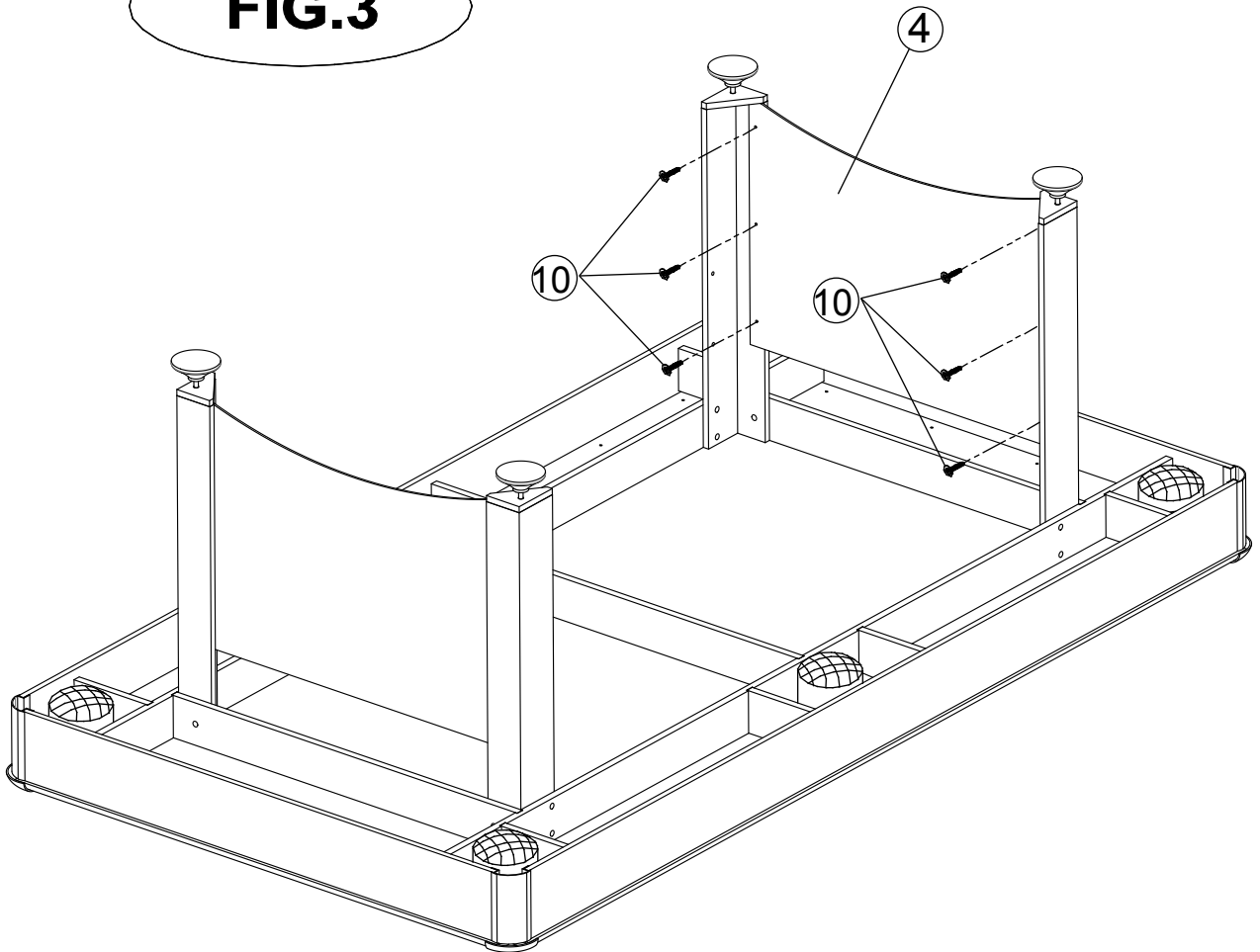


PART REQUIRED:
2 pcs - **#4** End Leg Braces
12 pcs - **#10** Screws

Step 5

Attach End Leg Braces (**#4**) to Legs using six Screws (**#10**) per Leg. See **FIG.3**.

FIG.3



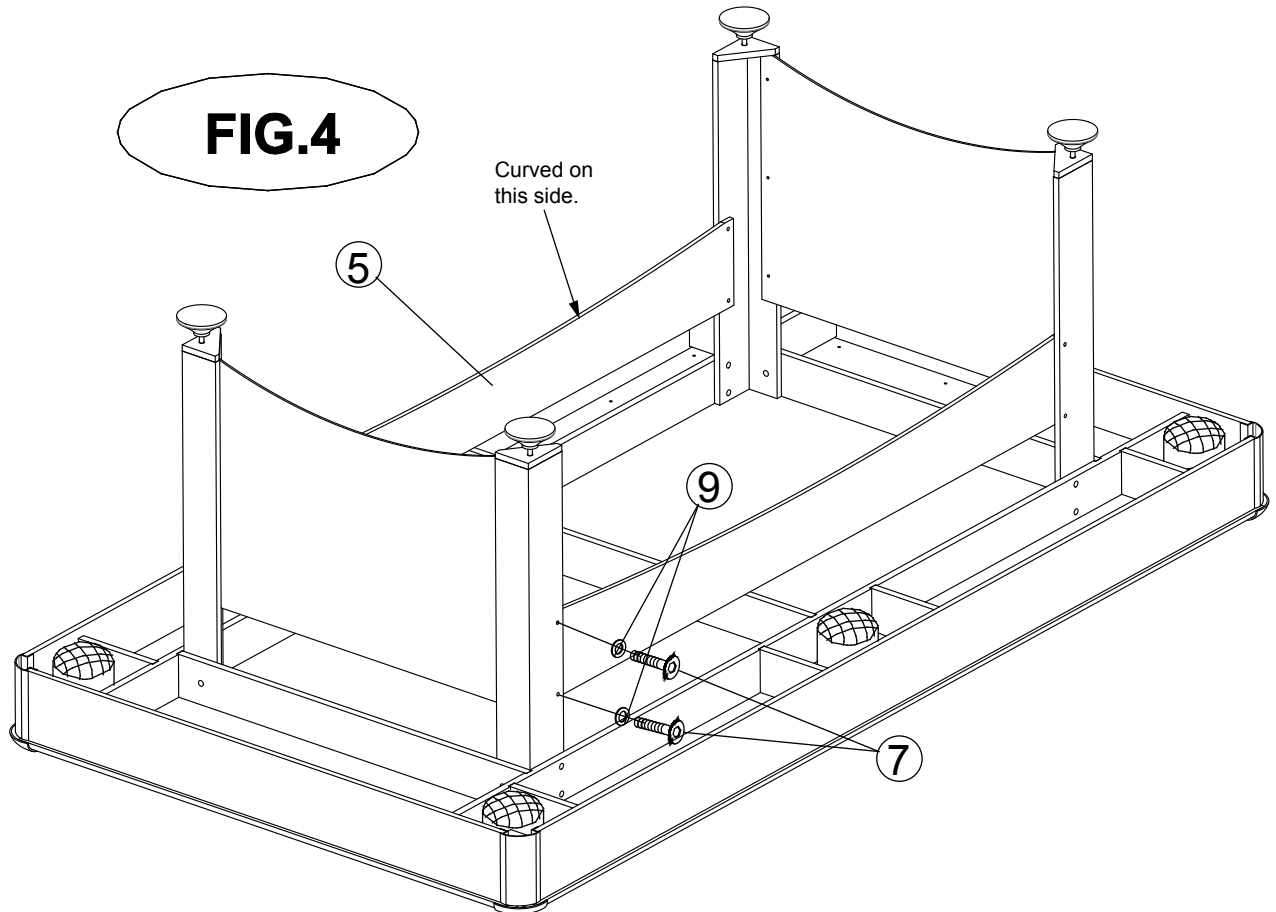
PART REQUIRED:

2 pcs - **#5** Side Leg Brace
8 pcs - **#7** Allen Head Bolt
8 pcs - **#9** Flat Washer
1 pc - **#29** Allen Wrench

Step 6

Attach Side Leg Braces (**#5**) to Legs using two of Leg Bolts (**#7**) and two of Washers (**#9**) per Leg. See **FIG.4**.

Use **#29** Wrench to tighten all bolts. Remember to tighten all **#6** Leg Bolts from **STEP 4**.



WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

PARTS REQUIRED:

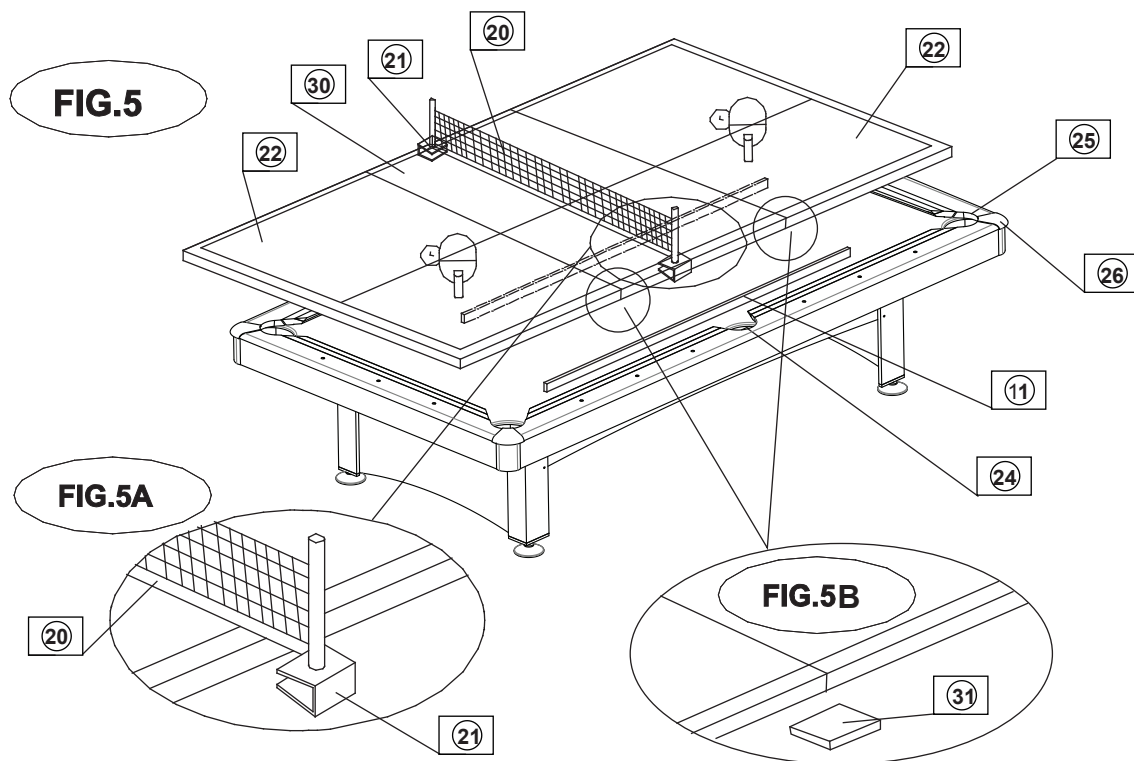
2 pcs - #11 Table Tennis Support	1 pc - #20 Net
2 pcs - #22 Table Tennis Surface (A)	2 pcs - #21 Net Post
1 pc - #30 Table Tennis Surface (B)	4 pcs - #31 EVA Pad

Step 7

Place the Table Tennis Surface Half (#22 & #30) onto the billiard surface using 2 pcs Table Tennis Supports (#11) Placed Underneath and insert the Net Posts (#21) and Net (#20).

See FIG.5 and 5A.

Place 4 pcs EVA Pad (#31) as shown in FIGURE 5B for Table Tennis Flatness purpose.



Congratulations! You have now assembled your pool table. Please note the Care and Use instructions below to insure many years of trouble free use of your pool table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your pool table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a pool table cover will both protect and help keep clean the entire top of the pool table.

PRODUCT PARTS LIST FOR MODEL # 45-6840

Key #	Part #	Description	Qty.
1	45-6840MW1	Cabinet for Billiard	1
2	45-6840MW2	Left Leg	2
3	45-6840MW3	Right Leg	2
4	45-6840MW4	End Leg Brace	2
5	45-6840MW5	Side Leg Brace	2
6	45-6840MW6	5/16"X1-1/4" Leg Bolt	12
7	45-6840MW7	1/4"x1" Leg Bolt	8
8	45-6840MW8	5/16"xØ19x1.5 MM Washer	12
9	45-6840MW9	1/4"xØ15x1 MM Washer	8
10	45-6840MW10	4x12MM Washer Head Screw	12
11	45-6840MW11	Table Tennis Support	2
12	45-6840MW12	Cue Stick	2
13	45-6840MW13	Chalk	1
14	45-6840MW14	Triangle Rack	1
15	45-6840MW15	Billiard Balls Set	1
16	45-6840MW16	Leg Leveler	4
17	45-6840MW17	Brush	1
18	45-6840MW18	Table Tennis Paddle	2
19	45-6840MW19	Table Tennis Ball	2
20	45-6840MW20	Table Tennis Net	1
21	45-6840MW21	Net Post	2
22	45-6840MW22	Table Tennis Surface - A	2
23	45-6840MW23	T-Nut (Pre-installed)	12
24	45-6840MW24	Side Pocket w/ Nail (Pre-installed)	2
25	45-6840MW25	Corner Pocket w/ Nail (Pre-installed)	4
26	45-6840MW26	Top Corner Cap (Pre-installed)	4
27	45-6840MW27	Fabric Pocket (Pre-installed)	6
28	45-6840MW28	Apron Corner (Pre-installed)	4
29	45-6840MW29	Allen Wrench	1
30	45-6840MW30	Table Tennis Surface - B	1
31	45-6840MW31	EVA Pad	4

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.