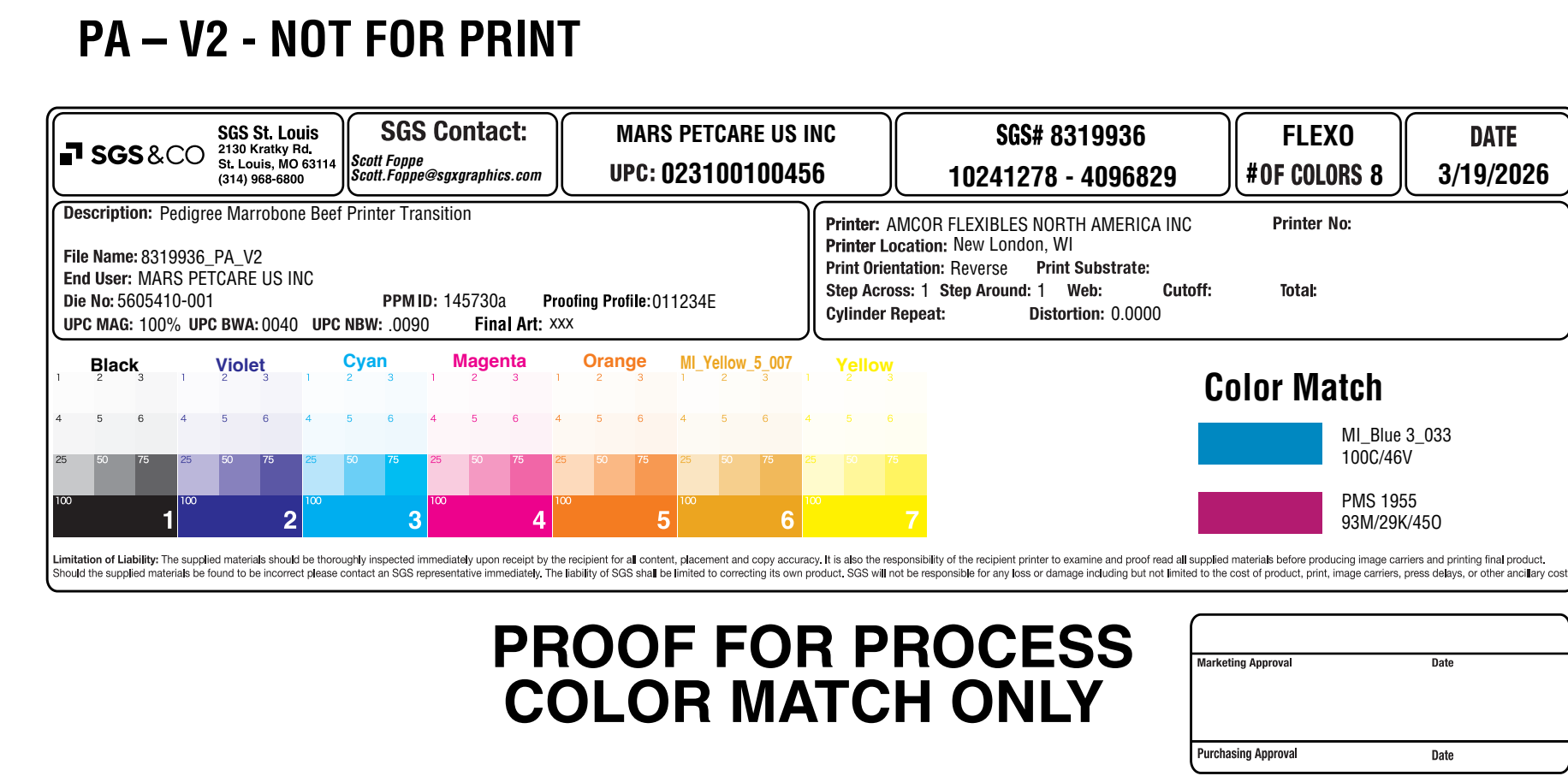
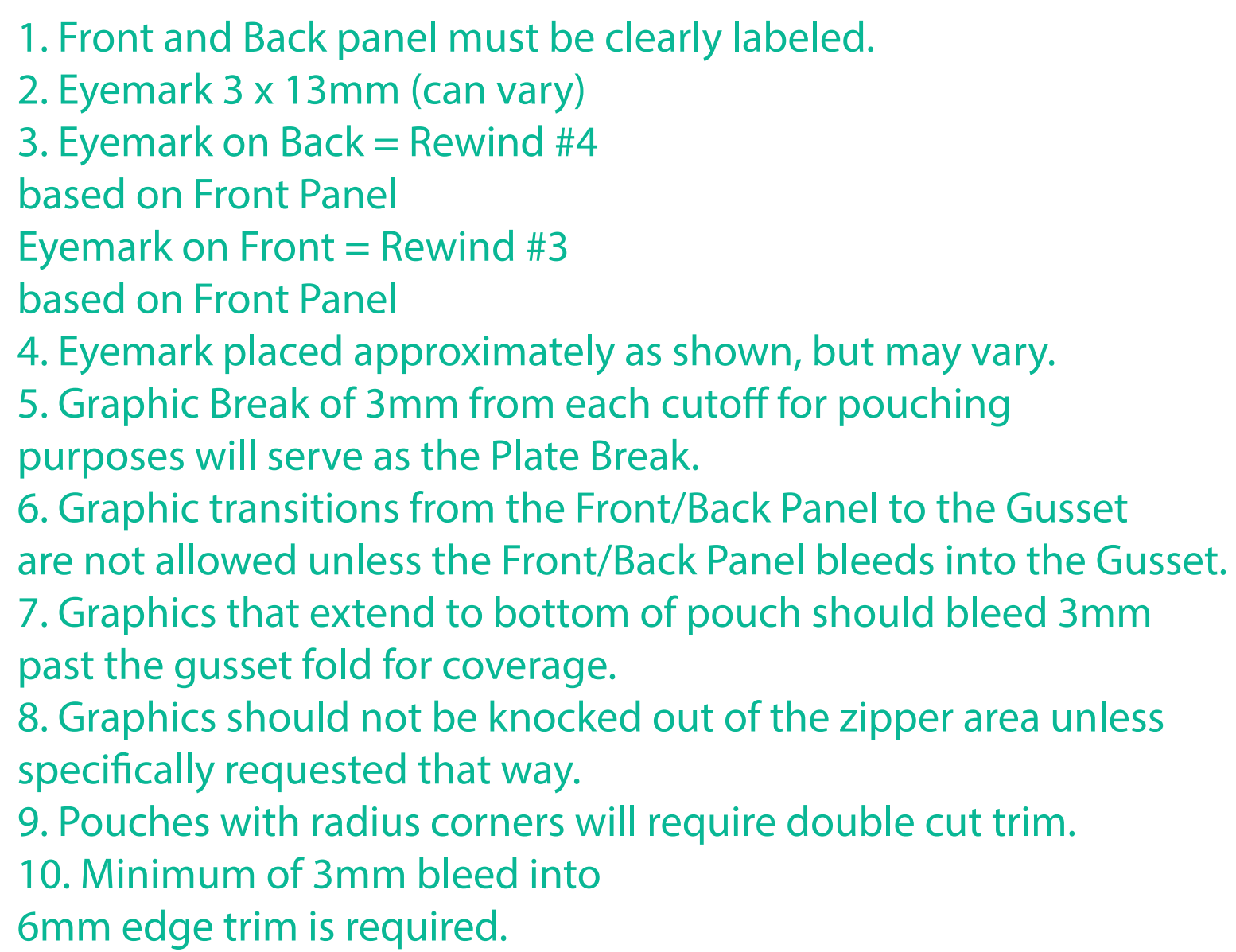
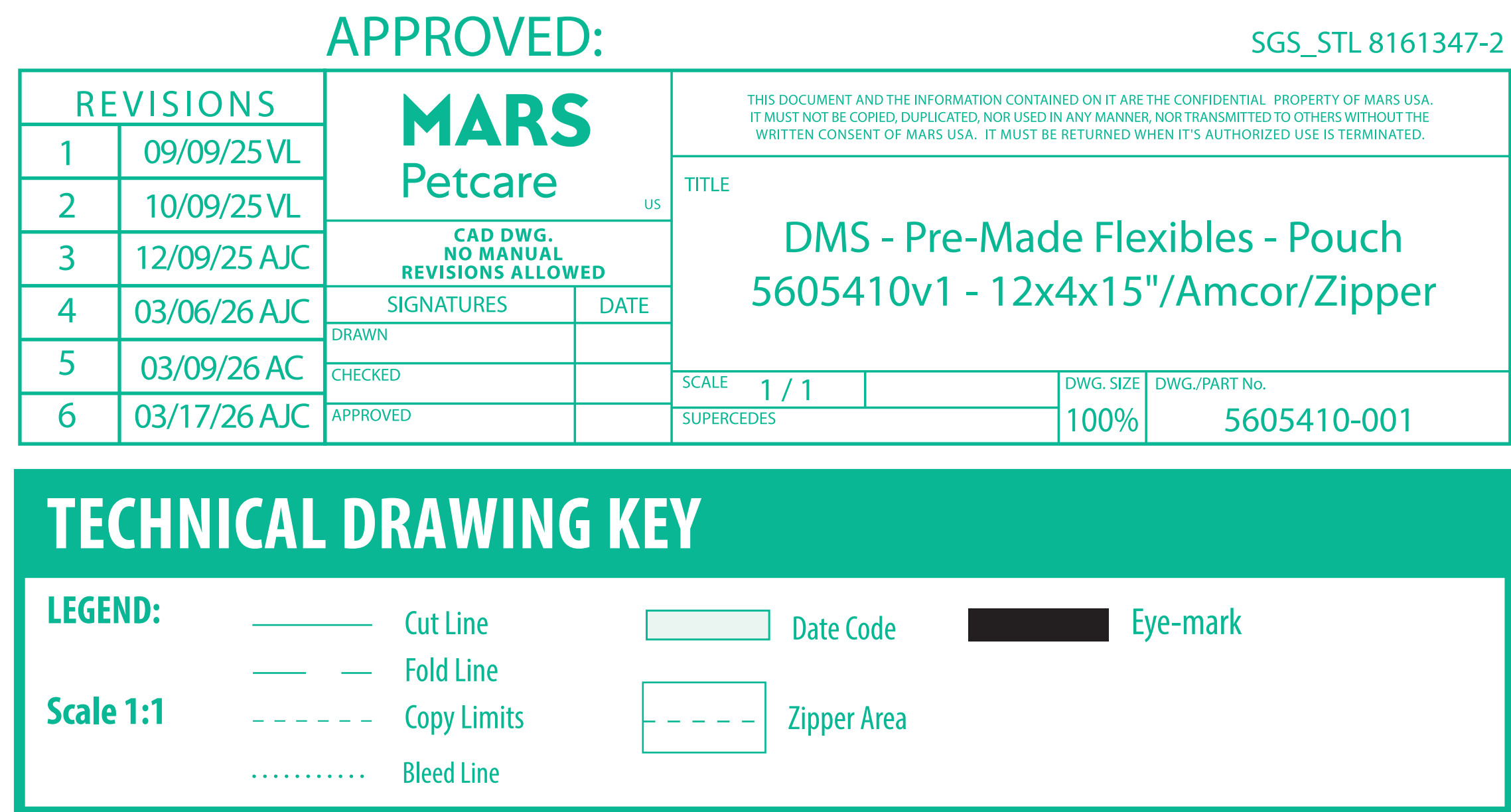


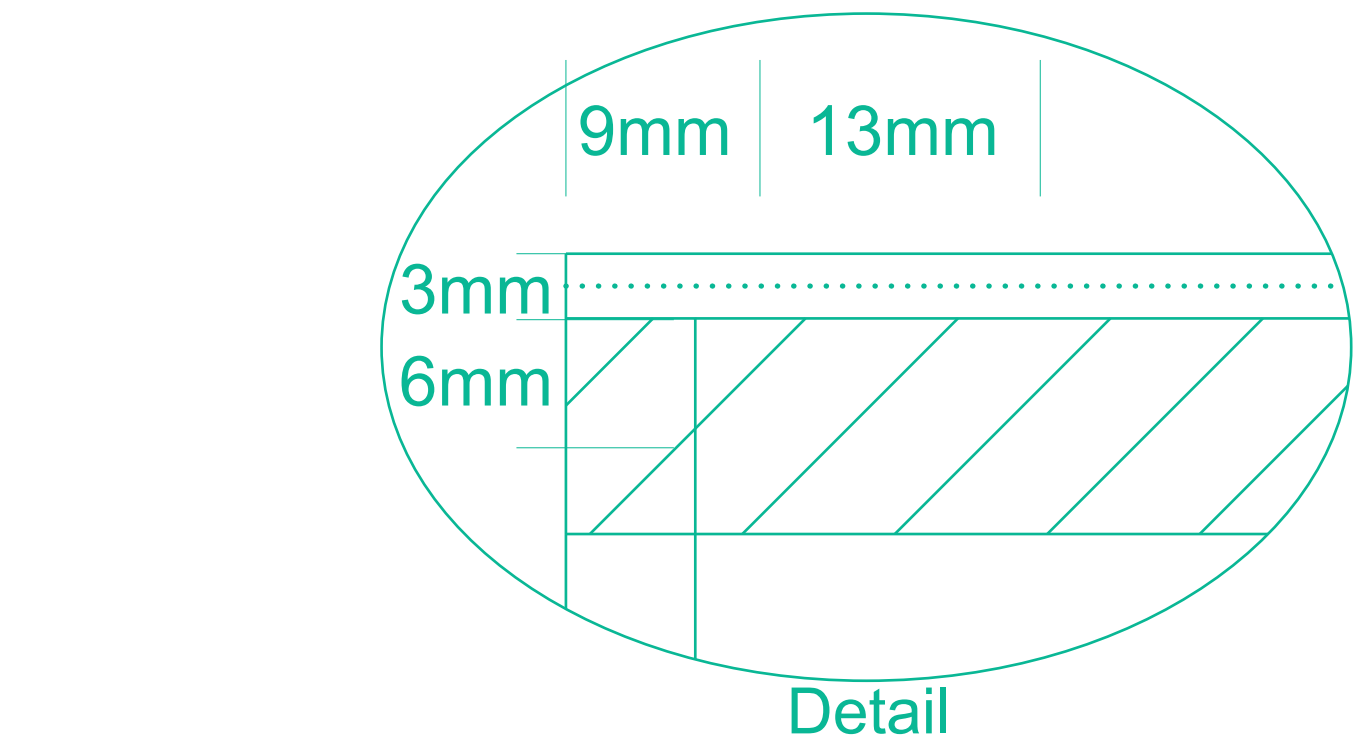


H2R Note:
H2R sizing must follow most current H2R guidelines. Project leader to provide correct label based on region and packaging substrate per graphics update. H2R label to be Classic or Classic on Dark style based ink color in H2R holdout area to ensure visibility.

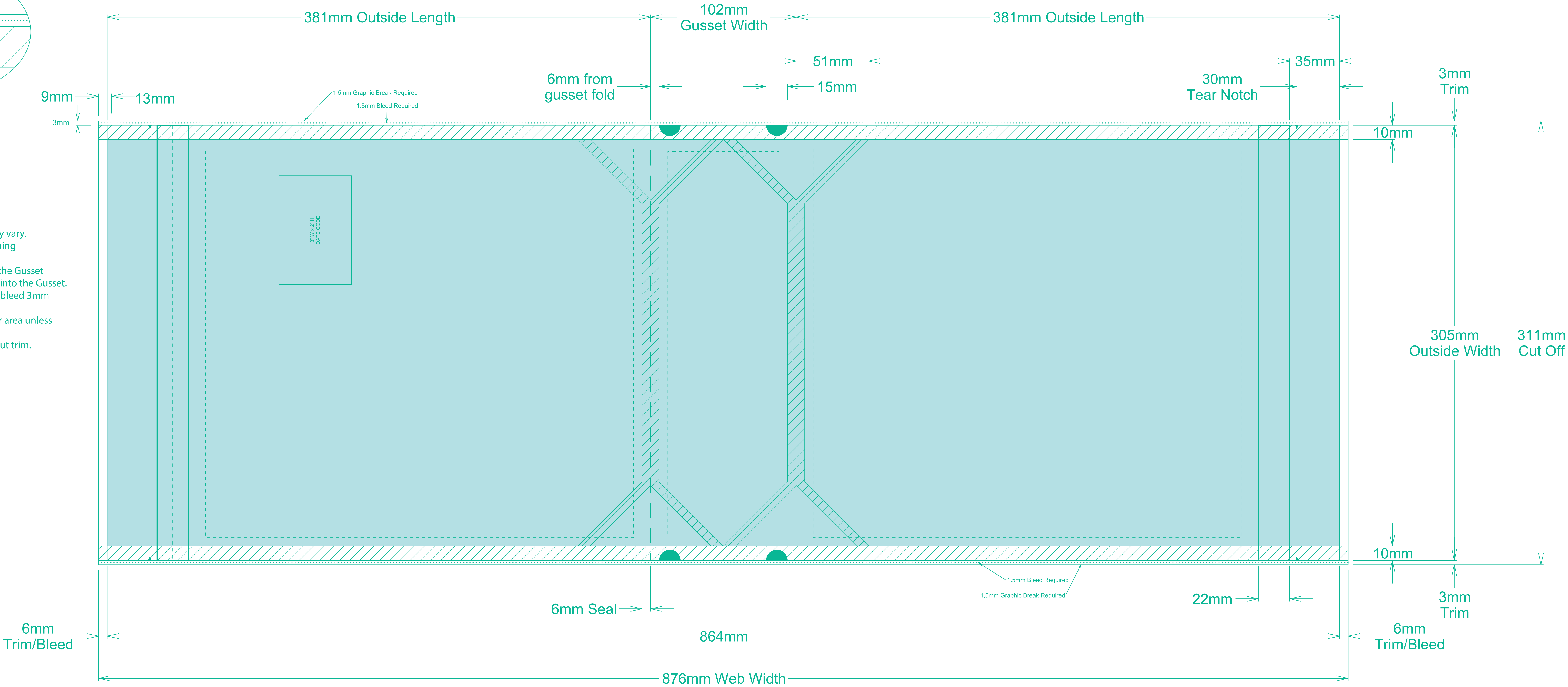
1. Tear notch must be centered in tear gap and can never be in the top seal area; frown tear notch not to be used when no zipper is present.
2. If print extends into heat seal area, it must be protected from pickup on sealing bars.
3. Structure spec rewind, core, and roll diameter supercedes drawing
- UPC Code, if applicable, must be parallel to the web direction. UPC not to be smaller than 1.02 x 1.5"
4. Date code area must be continuous solid ink or screen with 25% minimum gray value. No graphic objects, photos or text. Multiple solid colors and screens are acceptable with a maximum of 10% gray value variation between all colors within the date code area.
- (*NOT ALWAYS APPLICABLE FOR THIS DIELINE: check with R&D)
5. Extend art into trim areas when applicable.
6. Printer registration process color bars, as required for any purpose, are to be printed as small as possible in the most discrete location on the pack.
7. Prior to placing artwork on side panels, please discuss with R&D Packaging Development to assure proper art orientation



Source File - CT00216 version 5



1. Front and Back panel must be clearly labeled.
2. Eyemark 3 x 13mm (can vary)
3. Eyemark on Back = Rewind #4 based on Front Panel
Eyemark on Front = Rewind #3 based on Front Panel
4. Eyemark placed approximately as shown, but may vary.
5. Graphic Break of 3mm from each cutoff for pouching purposes will serve as the Plate Break.
6. Graphic transitions from the Front/Back Panel to the Gusset are not allowed unless the Front/Back Panel bleeds into the Gusset.
7. Graphics that extend to bottom of pouch should bleed 3mm past the gusset fold for coverage.
8. Graphics should not be knocked out of the zipper area unless specifically requested that way.
9. Pouches with radius corners will require double cut trim.
10. Minimum of 3mm bleed into 6mm edge trim is required.



H2R Note:
H2R sizing must follow most current H2R guidelines. Project leader to provide correct label based on region and packaging substrate per graphics update. H2R label to be Classic or Classic on Dark style based ink color in H2R holdout area to ensure visibility.



1/4" = 6.4 mm	
USA TYPE GAUGE	
POP AREA (11.25 in x 10 in) 100.75 sq	
1/16" (1.588 mm)	1/4" = 6.4 mm
1/8" (3.175 mm)	
Minimum Copy Size	
1/16" = 1.6 mm	
1/8" = 3.2 mm	
1/4" = 6.4 mm	
Max "with client" Type Size = 1/4"	

1. Tear notch must be centered in tear gap and can never be in the top seal area; frown tear notch not to be used when no zipper is present.
2. If print extends into heat seal area, it must be protected from pickup on sealing bars.
3. Structure spec rewind, core, and roll diameter supercedes drawing
4. Date code area must be continuous solid ink or screen with 25% minimum gray value. No graphic objects, photos or text. Multiple solid colors and screens are acceptable with a maximum of 10% gray value variation between all colors within the date code area. (*NOT ALWAYS APPLICABLE FOR THIS DIELINE: check with R&D)
5. Extend art into trim areas when applicable.
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7. Prior to placing artwork on side panels, please discuss with R&D Packaging Development to assure proper art orientation

APPROVED:

SGS_STL 8161347-2

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1	09/09/25 VL			TITLE			
2	10/09/25 VL	US		DMS - Pre-Made Flexibles - Pouch 5605410v1 - 12x4x15"/Amcor/Zipper			
3	12/09/25 AJC	CAD DWG. NO MANUAL REVISIONS ALLOWED					
4	03/06/26 AJC	SIGNATURES		DATE			
5	03/09/26 AC	DRAWN					
6	03/17/26 AJC	CHECKED					
		APPROVED					
				SCALE		DWG. SIZE	
				1 / 1		DWG./PART No.	
				SUPERCEDES		100% 5605410-001	

TECHNICAL DRAWING KEY

LEGEND:	Scale 1:1		
	— Cut Line	— Date Code	— Eye-mark
— Fold Line	— Copy Limits	— Zipper Area	
..... Bleed Line			