



ATOMIC GLADIATOR 2 FOOSBALL TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: **G01889-2W/F**

Date Code: **2 - G01889-2W/F- - WJ**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least four capable adults are required to assemble this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFULL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

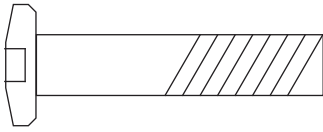
T1 - Allen Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

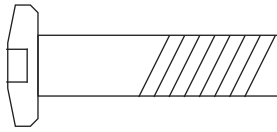
Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

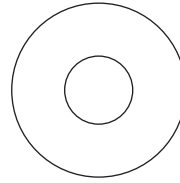
HARDWARE IDENTIFIER (To Scale)



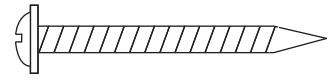
H1 - 5/16" x 1-1/2"
Allen Head Bolt
(8 pcs)



H2 - 5/16" x 1-1/4"
Allen Head Bolt
(16 pcs)



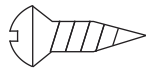
H3 - 5/16"
Flat Washer
(24 pcs)



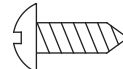
H4 - #3.5 x 1-1/2"
Phillips Washer
Head Screw
(12 pcs)



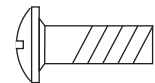
H5 - #4 x 2"
Phillips Flat
Head Screw
(6 pcs)



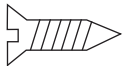
H6 - #4 x 5/8"
Phillips Round
Head Screw
(6 pcs)



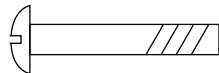
H7 - #4 x 1/2"
Phillips Round
Head Screw
(20 pcs)



H8 - 3/16" x 5/8"
Phillips Round
Head Bolt
(8 pcs)



H9 - #3 x 15mm
Phillips Flat Head
Screw (8 pcs)



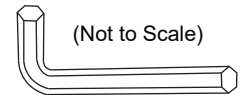
H10 - #4 x 1"
Phillips Round Head
Bolt (26 pcs)



H11 - #4
Lock Nut
(26 pcs)

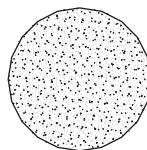


H12 - 5/16"
Lock Washer
(24 pcs)



(Not to Scale)
T1 - Allen Wrench
(1 pc)

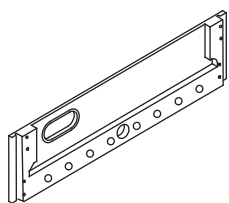
ACCESSORIES IDENTIFIER (Not to Scale)



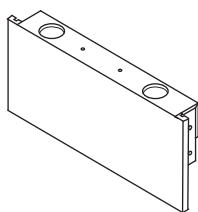
A1- Soccer Ball (4 pcs)

PARTS IDENTIFIER

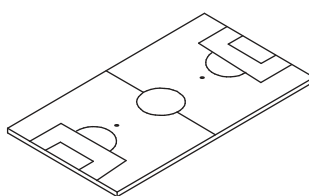
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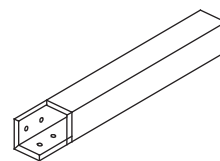
P1 - Side Apron
(2 pcs)



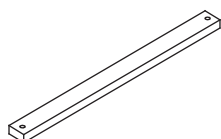
P2 - End Apron
(2 pcs)



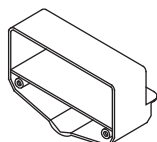
P3 - Playfield (1 pc)



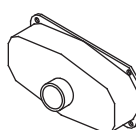
P4 - Leg
(4 pcs)



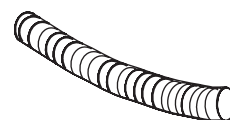
P5 - Playfield Support
Brace (3 pcs)



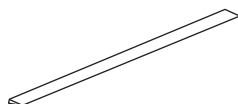
P6 - Goal Box
(2 pcs)



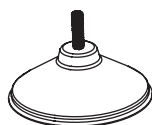
P7 - Ball Catcher
(2 pcs)



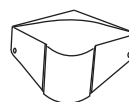
P8 - Ball Return
Tube (2 pcs)



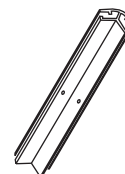
P9 - Playfield Trim
(2 pcs)



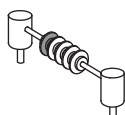
P10 - Leg Leveler
(4 pcs)



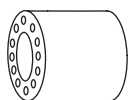
P11 - Corner Cap
(4 pcs)



P12 - Corner Post
(4 pcs)



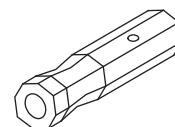
P13 - Scorer (2 pcs)



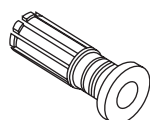
P14 - Rod Bumper
(16 pcs)



P15 - Rod End
Cap (8 pcs)



P16 - Rod Handle
(8 pcs)



P17 - Rod Bushing
(16 pcs)



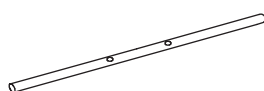
P18 - Ball Entry
Cup (2 pcs)



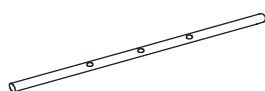
P19 - Red Shirt /
Black Shorts
Player (13 pcs)



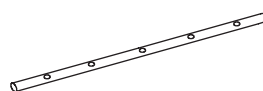
P20 - Black Shirt /
White Shorts
Player (13 pcs)



P21 - 2 Player Rod
(2 pcs)



P22 - 3 Player Rod
(4 pcs)



P23 - 5 Player Rod
(2 pcs)



P24 - Cup Holder
(4 pcs)

PARTS REQUIRED:

2 pcs - **P1** Side Apron
1 pc - **P3** Playfield

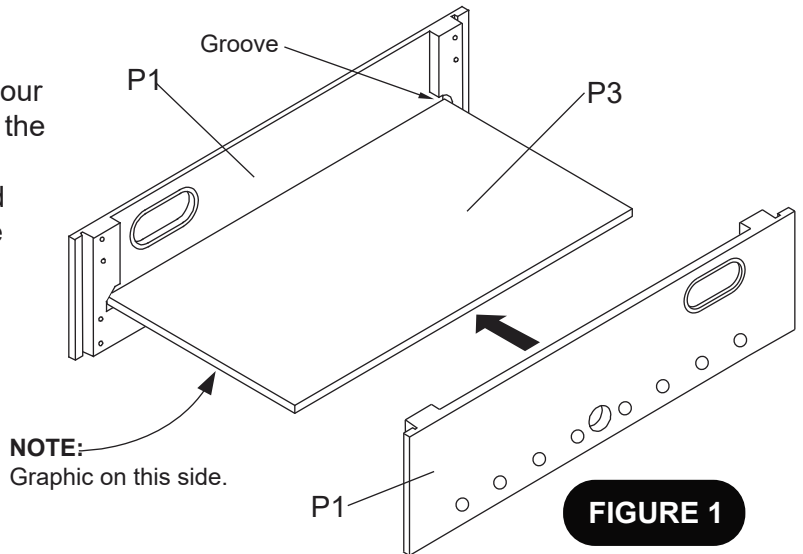
⚠ CAUTION :

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY SET P3 PLAYFIELD INTO THE GROOVES
IN P1 SIDE APRONS.

STEP 1:

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly. It is very important to assemble table on a level and flat surface. This will keep the end aprons and side aprons "FLUSH" on the top and bottom edges.

Set **P3** Playfield into the grooves in **P1** Side Apron as shown in **FIGURE 1**.



PARTS REQUIRED:

8 pcs - **H1** Allen Head Bolt
8 pcs - **H3** Flat Washer

8 pcs - **H7** Phillips Round Head Screw
8 pcs - **H12** Lock Washer

2 pcs - **P2** End Apron
4 pcs - **P12** Corner Post

1 pc - **T1** Allen Wrench

STEP 2:

Attach **P2** End Aprons onto **P1** Side Apron using **H1** Allen Head Bolts with **H12** Lock Washers and **H3** Flat Washers as shown in **DETAIL A**. **Do not tighten H1 Bolts at this time.**

Slide **P12** Corner Posts onto each end of the **P1** Side Apron and **P2** End Apron. Center **P3** Playfield and tighten **H1** Bolts using **T1** Allen Wrench.

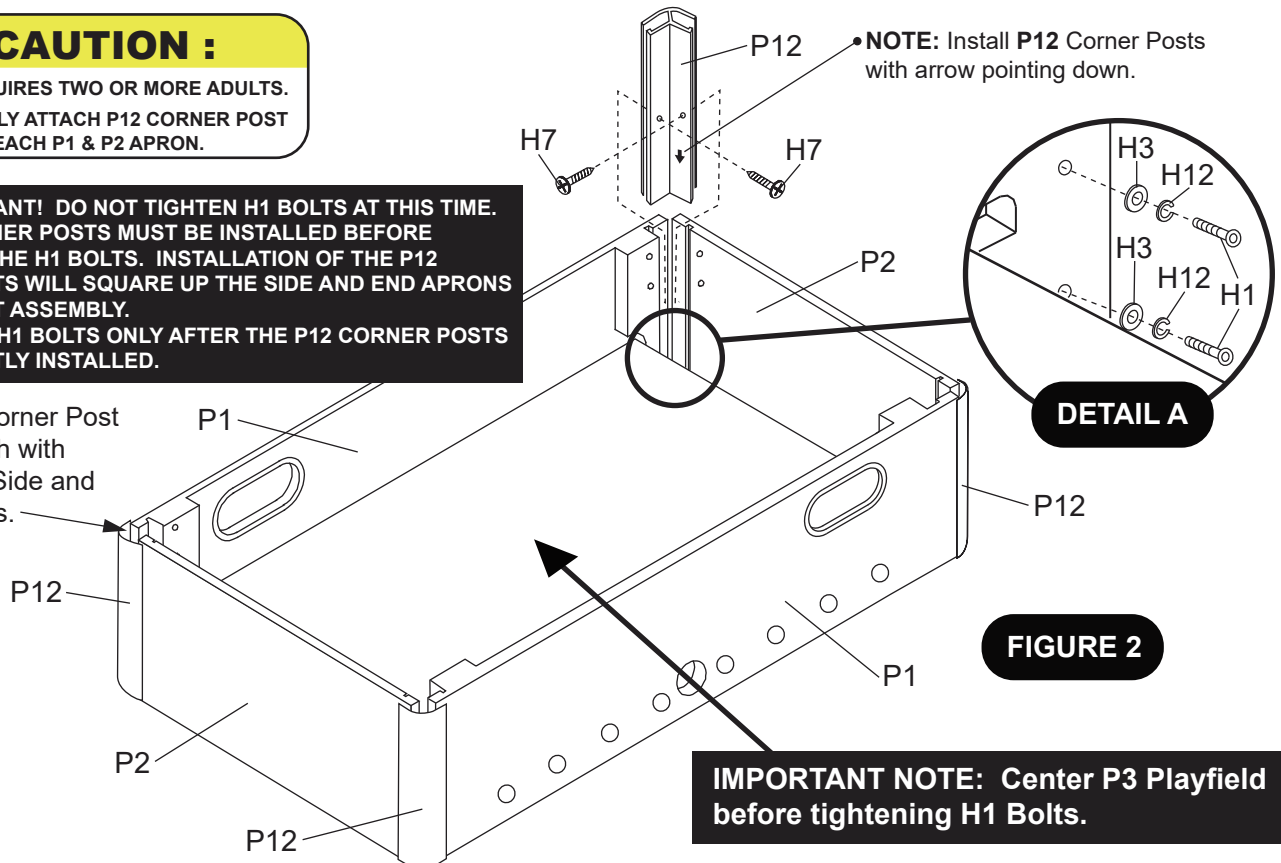
Use **H7** Screws to secure the **P12** Corner Posts as shown in **FIGURE 2**. **Tighten, but do not strip out H7 Screws.**

⚠ CAUTION :

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY ATTACH P12 CORNER POST
ONTO EACH P1 & P2 APRON.

VERY IMPORTANT! DO NOT TIGHTEN H1 BOLTS AT THIS TIME. THE P12 CORNER POSTS MUST BE INSTALLED BEFORE TIGHTENING THE H1 BOLTS. INSTALLATION OF THE P12 CORNER POSTS WILL SQUARE UP THE SIDE AND END APRONS FOR CORRECT ASSEMBLY. TIGHTEN THE H1 BOLTS ONLY AFTER THE P12 CORNER POSTS ARE CORRECTLY INSTALLED.

NOTE: P12 Corner Post should be flush with bottom of **P1** Side and **P2** End aprons.



PARTS REQUIRED:

12 pcs - **H4** Phillips Washer Head Screw
6 pcs - **H5** Phillips Flat Head Screw

3 pcs - **P5** Playfield Support Brace

STEP 3:

Center and attach the **P3** Playfield into the cabinet using predrilled holes with **H4** Screws as shown in **FIGURE 3**. Place each **P5** Playfield Support Brace and attach using predrilled holes with **H5** Screws as shown in **FIGURE 3**.

Important Note: Please be sure to install **H4** screws and **H5** screws exactly as per **FIGURE 3**. Screws must be screwed straight down.

IMPORTANT NOTE: Center **P3** Playfield before installing **H4** and **H5** Screws.

If **P3** playfield is not centered, you may need to loosen **H1** Bolts (in Step 2) to correctly center the **P3** Playfield
- Retighten **H1** Bolts once **P3** Playfield is correctly centered.

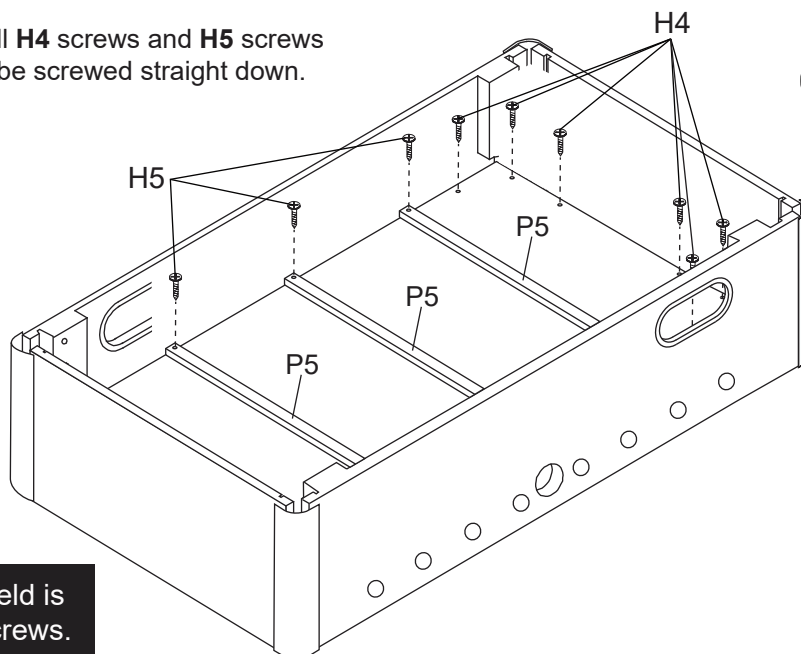


FIGURE 3

IMPORTANT NOTE: Be sure playfield is centered before installing any **H4** Screws.

PARTS REQUIRED:

16 pcs - **H2** Allen Head Bolt 4 pcs - **P4** Leg
16 pcs - **H3** Flat Washer 4 pcs - **P10** Leg Leveler
16 pcs - **H12** Lock Washer 1 pc - **T1** Allen Wrench

STEP 4:

Attach **P4** Legs using **H2** Allen Head Bolts with **H12** Lock Washers and **H3** Flat Washers as shown in **FIGURE 4** & **DETAIL B**. Use **T1** Allen Wrench to tighten **H1** Bolts.

Thread **P10** Leg Levelers onto each **P4** Leg as shown in **FIGURE 4**.

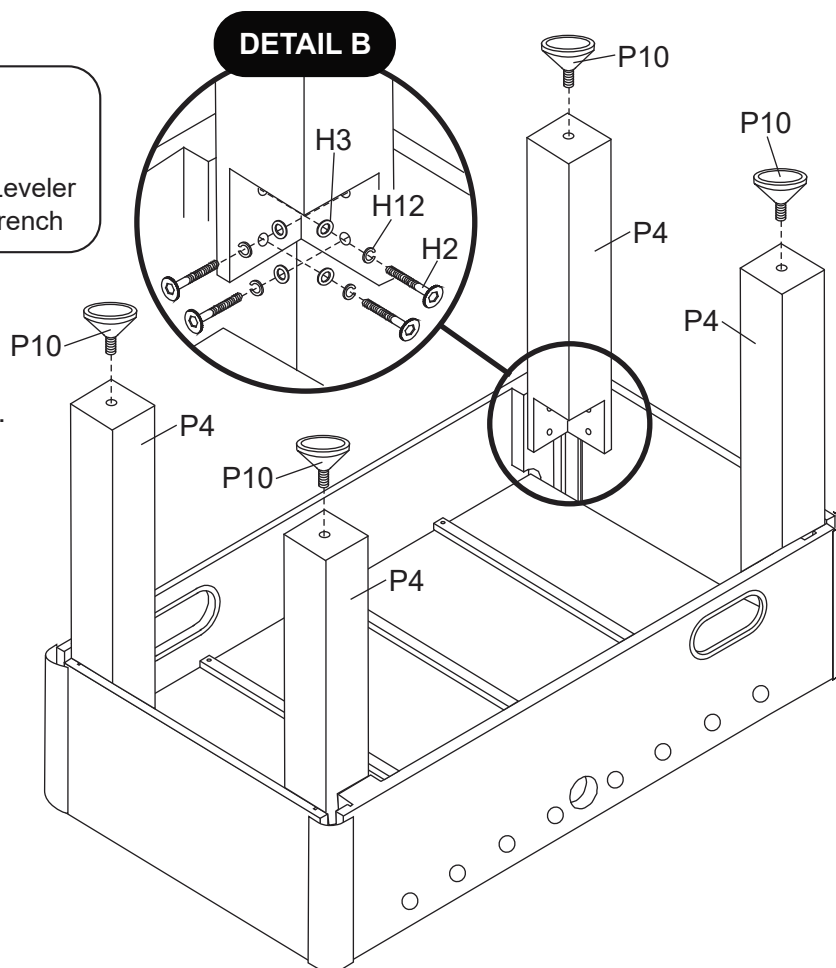


FIGURE 4

PARTS REQUIRED:

12 pcs - **H7** Phillips Round Head Screw
2 pcs - **P6** Goal Box

2 pcs - **P7** Ball Catcher
2 pcs - **P8** Ball Return Tube

STEP 5:

Center the **P6** Goal Box over the opening in the end panel and attach using pilot holes with **H7** Screws as shown in **FIGURE 5**. **Do not Strip out the H7 Screws.**

Center the **P7** Ball Catcher over the opening in the side panel and attach using pilot holes with **H7** Screws as shown in **FIGURE 5**.

Make sure the round opening of the **P7** Ball Catcher is towards the floor (when table is turned upright). Repeat for both ends of the table.

Attach **P8** Ball Return Tubes between **P6** Goal Box and **P7** Ball Catcher as shown in **FIGURE 5**.

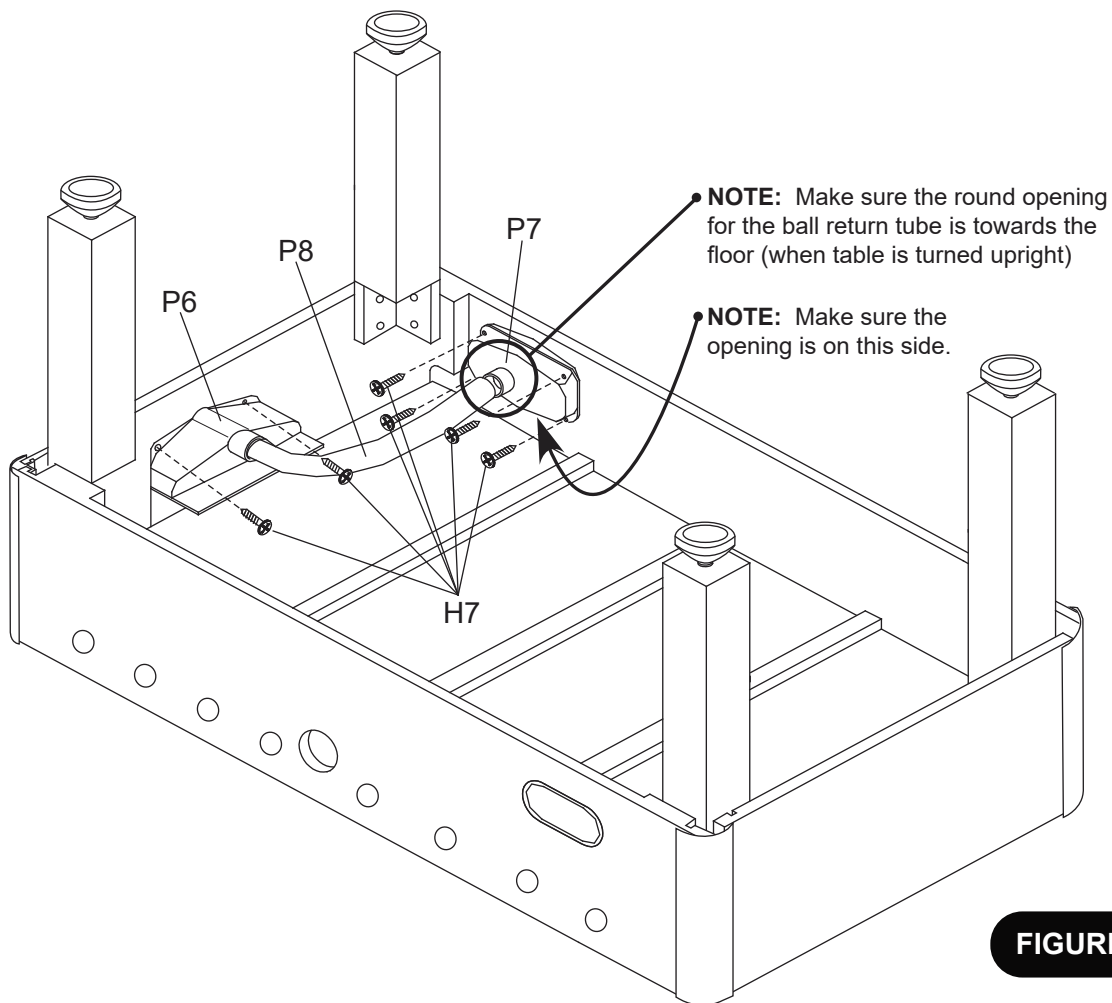


FIGURE 5

LIFT + ROTATE THE TABLE

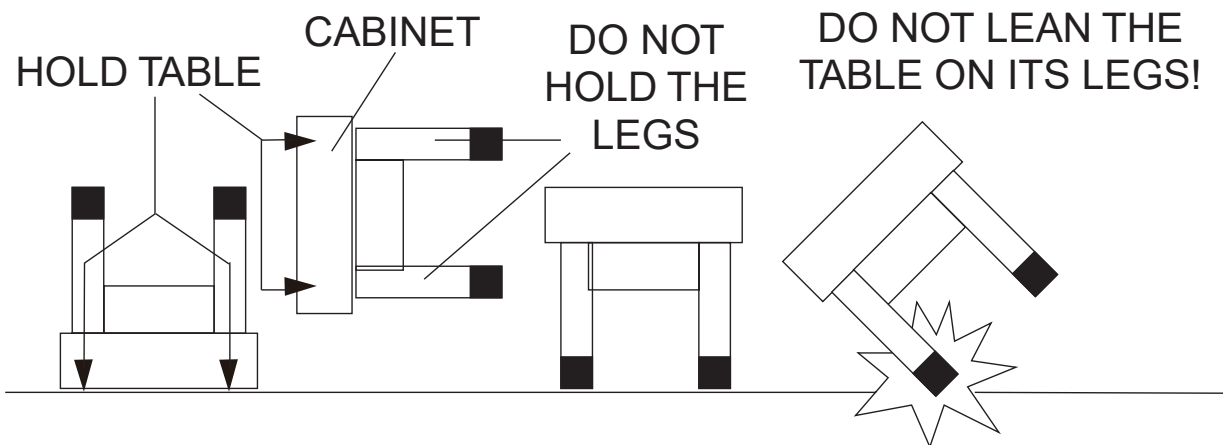
Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED:

6 pcs - **H6** Phillips Round Head Screw
8 pcs - **H9** Phillips Flat Head Screw
2 pcs - **P9** Playfield Trim

4 pcs - **P11** Corner Cap
2 pcs - **P13** Scorer
16 pcs - **P17** Rod Bushing

2 pcs - **P18** Ball Entry Cup
4 pcs - **P24** Cup Holder

STEP 6:

Peel the adhesive strip protective coating off the underside of **P9** Playfield Trims, then very carefully place them along **P3** Playfield as shown in **FIGURE 6**.

Carefully peel paper protective coating from adhesive strips from the back of **P11** Corner Caps to reveal adhesive strips. Attach **P11** Corner Caps using **H9** Screws as shown in **FIGURE 6**.

Tighten, but do not strip out H9 Screws.

Attach **P13** Scorers onto the top of **P2** End Apron as shown in **FIGURE 6**.

Insert **P17** Rod Bushings onto both **P1** Side Aprons as shown in **FIGURE 6**.

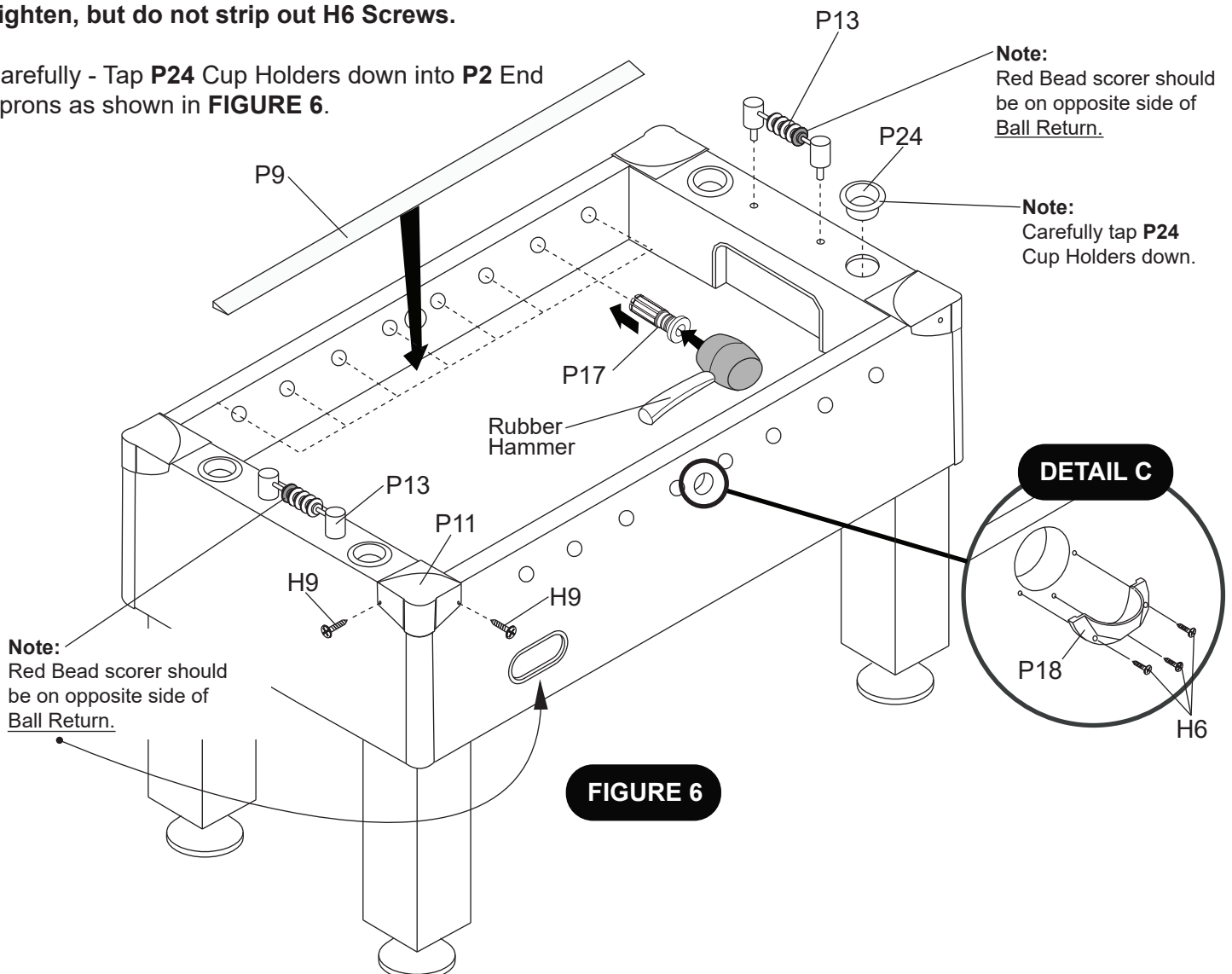
Please make sure to insert **P17** Rod Bushings from the inner side of **P1** Side Apron for correct assembly.

IMPORTANT NOTE: P17 Rod Bushings may require the use of a rubber hammer for installation into side apron. With a rubber hammer, lightly tap bushing squarely into place. DO NOT USE STEEL HAMMER! If a rubber hammer is not available, place a piece of wood squarely on bushing and lightly tap into place.

Attach **P18** Ball Entry Cups using **H6** Screws as shown in **DETAIL C**.

Tighten, but do not strip out H6 Screws.

Carefully - Tap **P24** Cup Holders down into **P2** End Aprons as shown in **FIGURE 6**.



PARTS REQUIRED:

4 pcs - **H8** Phillips Round Head Bolt
 13 pcs - **H10** Phillips Round Head Bolt
 13 pcs - **H11** Lock Nut
 13 pcs - **P19** Red Shirt / Black Shorts Player

1 pc - **P21** 2 Player Rod
 2 pcs - **P22** 3 Player Rod
 1 pc - **P23** 5 Player Rod

8 pcs - **P14** Rod Bumper
 4 pcs - **P15** Rod End Cup
 4 pcs - **P16** Rod Handle

STEP 7:

Slide **P22** 3 Player Rods, **P23** 5 Player Rod and **P21** 2 Player Rod through **P17** Rod Bushings of one **P1** Side Apron as shown in **FIGURE 7**.

IMPORTANT NOTE: Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

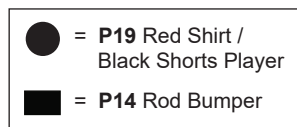
Place one **P14** Rod Bumper on each rod as shown in **FIGURE 7**.

Place **P19** Red Shirt / Black Shorts Players on each rod as shown in **FIGURE 7**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right.

Looking ahead to Page 10 **FIGURE 10** - will help you with correct player and rod handle assembly onto rods.

Place one **P14** Rod Bumper on each rod as shown in **FIGURE 7**.



P17 Rod Bushing

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

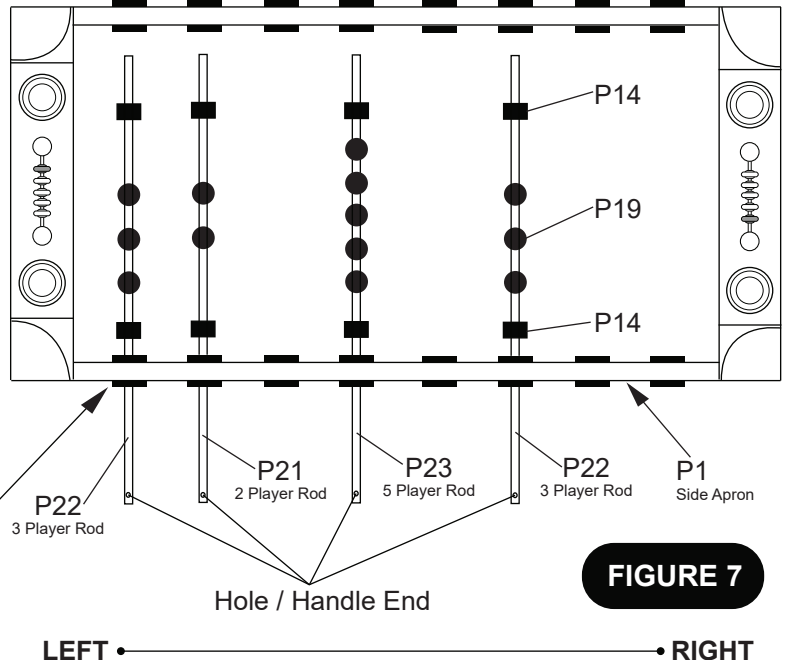


FIGURE 7

STEP 8:

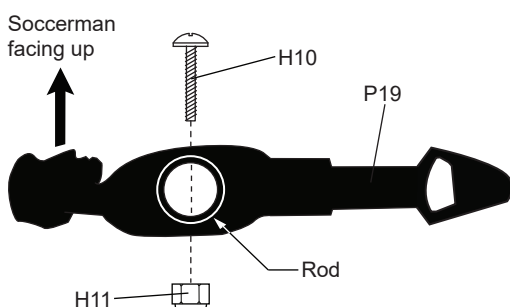
Align **P19** Red Shirt / Black Shorts Player to each player hole and attach using **H10** Bolts with **H11** Lock Nut as shown in **FIGURE 8** and **DETAIL A**.

Attach **P15** Rod End Caps to the rods as shown in **FIGURE 8**.

Slide **P16** Rod Handle onto each rod end with the small hole as shown in **FIGURE 8**.

Attach **P16** Rod Handle using **H8** Bolts as shown in **FIGURE 8**.

DETAIL A



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P16** Handles with thumb slot facing up.

OVERHEAD VIEW LOOKING DOWN ONTO TABLE

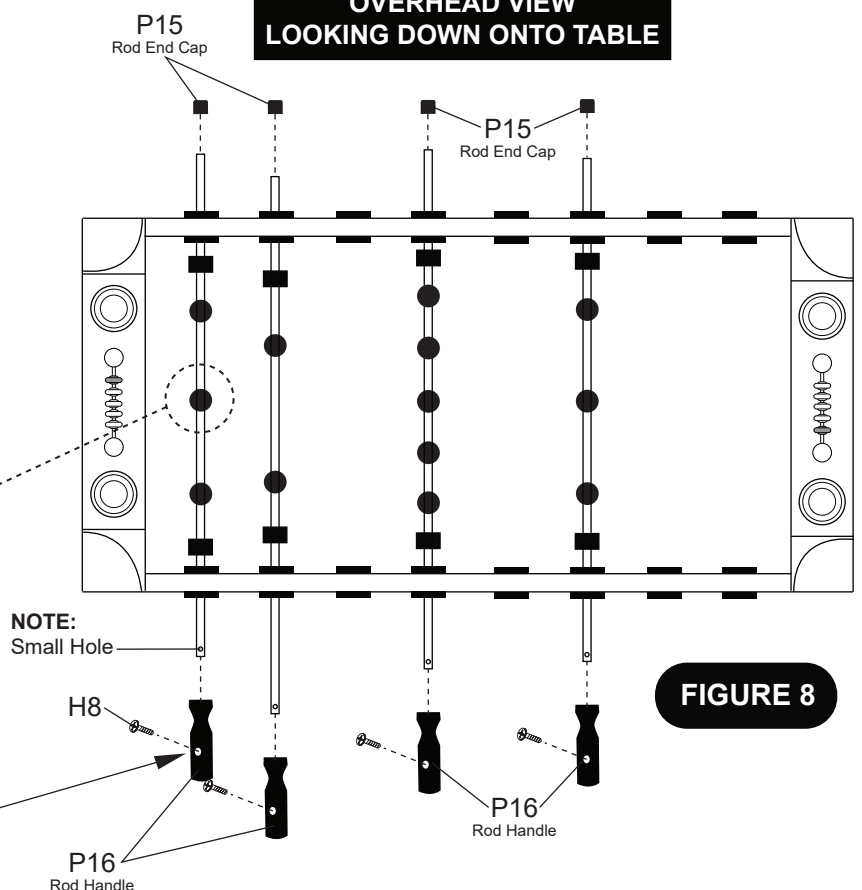


FIGURE 8

PARTS REQUIRED:

4 pcs - **H8** Phillips Round Head Bolt
 13 pcs - **H10** Phillips Round Head Bolt
 13 pcs - **H11** Lock Nut
 13 pcs - **P20** Black Shirt / White Shorts Player

1 pc - **P21** 2 Player Rod
 2 pcs - **P22** 3 Player Rod
 1 pc - **P23** 5 Player Rod

8 pcs - **P14** Rod Bumper
 4 pcs - **P15** Rod End Cup
 4 pcs - **P16** Rod Handle

STEP 9:

Slide **P22** 3 Player Rods, **P23** 5 Player Rod and **P21** 2 Player Rod through **P17** Rod Bushings of one **P1** Side Apron as shown in **FIGURE 9**.

IMPORTANT NOTE: Please note the location of the hole that is near one end of each rod. This is the handle end of the rod.

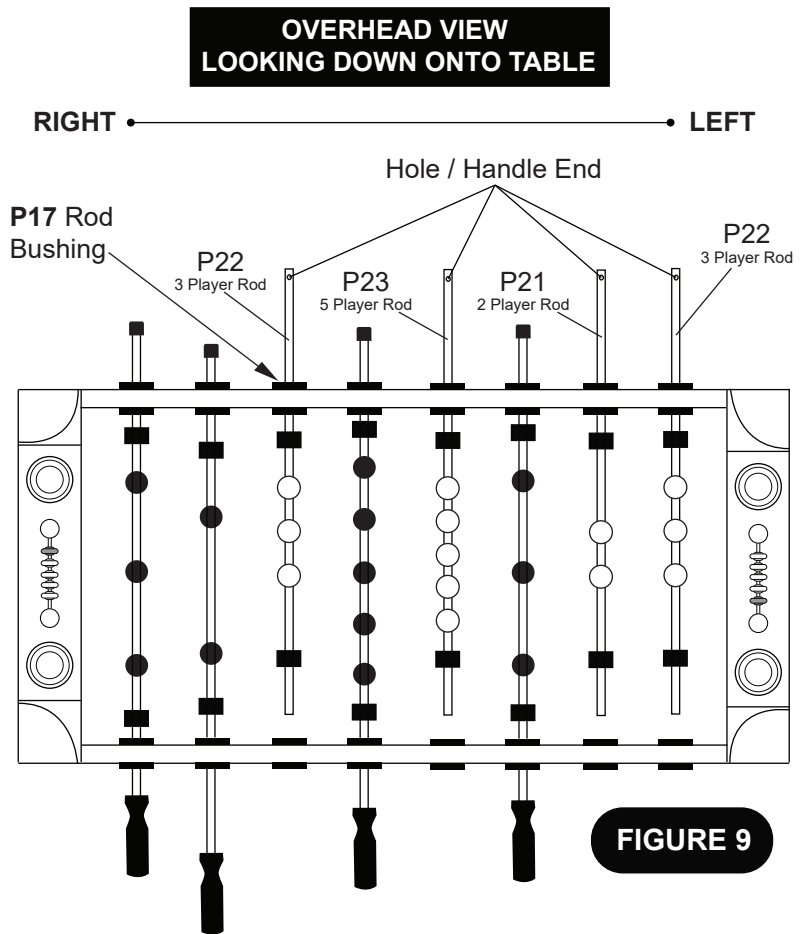
Place one **P14** Rod Bumper on each rod as shown in **FIGURE 9**.

Place **P20** Black Shirt / White Shorts Players on each rod as shown in **FIGURE 9**.

IMPORTANT NOTE: The goalie should be at your left and your team (player face) facing to the right.

Place one **P14** Rod Bumper on each rod as shown in **FIGURE 9**.

○ = **P20** Black Shirt / White Shorts Player
 ■ = **P14** Rod Bumper



STEP 10:

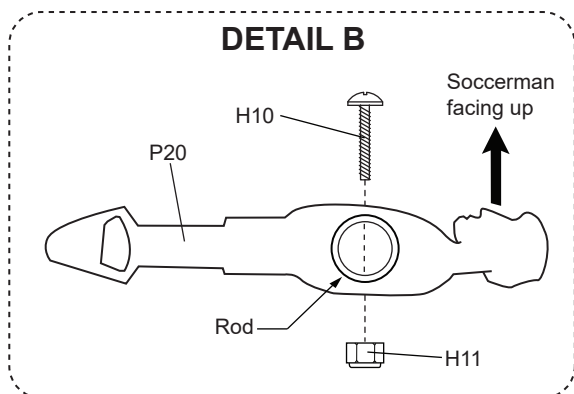
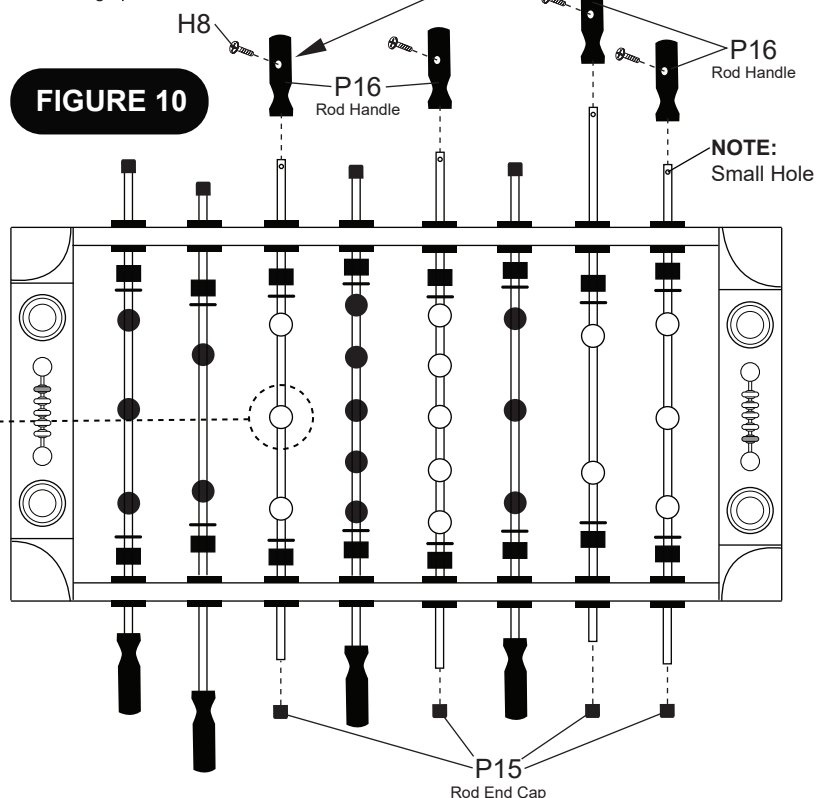
Align **P20** Black Shirt / White Shorts Player to each player hole and attach using **H10** Bolts with **H11** Lock Nut as shown in **FIGURE 10** and **DETAIL B**.

Attach **P15** Rod End Caps to the rods as shown in **FIGURE 10**.

Slide **P16** Rod Handle onto each rod end with the small hole as shown in **FIGURE 10**.

Attach **P16** Rod Handle using **H8** Bolts as shown in **FIGURE 10**.

IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P16** Handles with thumb slot facing up.



IMPORTANT NOTE: Soccerman should be in vertical position while attaching **P16** Handles with thumb slot facing up.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE FOR YOUR TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bearings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.

PRODUCT PARTS LIST FOR MODEL # G01889-2W/F

Key #	Part #	Description	Qty.
H1	G01889-2WJH1	5/16" x 1-1/2" Allen Head Bolt	8
H2	G01889-2WJH2	5/16" x 1-1/4" Allen Head Bolt	16
H3	G01889-2WJH3	5/16" Flat Washer	24
H4	G01889-2WJH4	#3.5 x 1-1/2" Phillips Washer Head Screw	12
H5	G01889-2WJH5	#4 x 2" Phillips Flat Head Screw	6
H6	G01889-2WJH6	#4 x 5/8" Phillips Round Head Screw	6
H7	G01889-2WJH7	#4 x 1/2" Phillips Round Head Screw	20
H8	G01889-2WJH8	3/16" x 5/8" Phillips Round Head Bolt	8
H9	G01889-2WJH9	#3 x 15mm Phillips Flat Head Screw	8
H10	G01889-2WJH10	#4 x 1" Phillips Round Head Bolt	26
H11	G01889-2WJH11	#4 Lock Nut	26
H12	G01889-2WJH12	5/16" Lock Washer	24
T1	G01889-2WJT1	Allen Wrench	1
A1	G01889-2WJA1	Soccer Ball	4
P1	G01889-2WJP1	Side Apron	2
P2	G01889-2WJP2	End Apron	2
P3	G01889-2WJP3	Playfield	1
P4	G01889-2WJP4	Leg	4
P5	G01889-2WJP5	Playfield Support Brace	3
P6	G01889-2WJP6	Goal Box	2
P7	G01889-2WJP7	Ball Catcher	2
P8	G01889-2WJP8	Ball Return Tube	2
P9	G01889-2WJP9	Playfield Trim	2
P10	G01889-2WJP10	Leg Leveler	4
P11	G01889-2WJP11	Corner Cap	4
P12	G01889-2WJP12	Corner Post	4
P13	G01889-2WJP13	Scorer	2
P14	G01889-2WJP14	Rod Bumper	16
P15	G01889-2WJP15	Rod End Cap	8
P16	G01889-2WJP16	Rod Handle	8
P17	G01889-2WJP17	Rod Bushing	16
P18	G01889-2WJP18	Ball Entry Cup	2
P19	G01889-2WJP19	Red Shirt / Black Shorts Player	13
P20	G01889-2WJP20	Black Shirt / White Shorts Player	13
P21	G01889-2WJP21	2 Player Rod	2
P22	G01889-2WJP22	3 Player Rod	4
P23	G01889-2WJP23	5 Player Rod	2
P24	G01889-2WJP24	Cup Holder	4
K1	G01889-2WJK1	Hardware Kit	1
M1	G01889-2WJM1	Owner Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.