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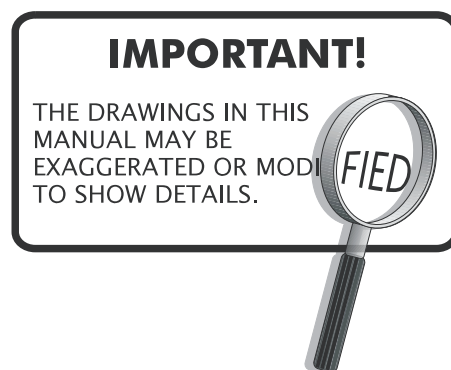
Your Model Number HT600

Date Code: 2 - HT600 - MW

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS HT600 PHAZER 7.5 FT AIR HOCKEY TABLE

Tools Required:

T1 - Allen Wrench (Included) and T2 - Wrench (Included)
Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

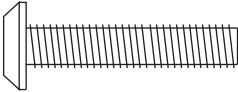
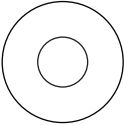
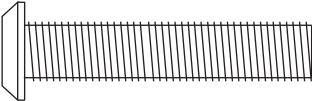
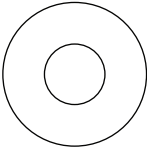
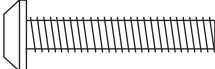
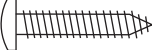
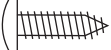
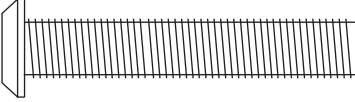
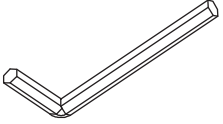
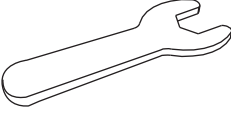
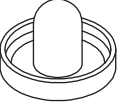
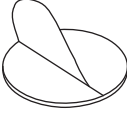
Make sure you understand the following tips before you begin to assemble your hockey table.

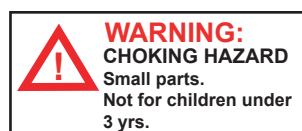
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

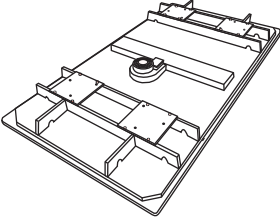
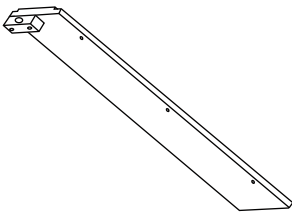
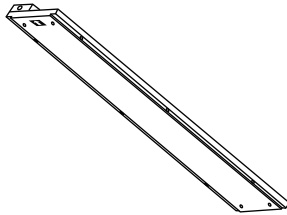
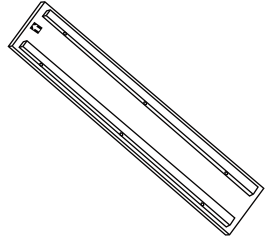
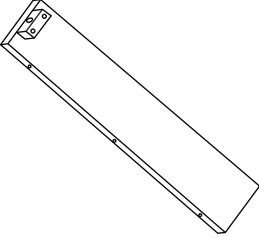
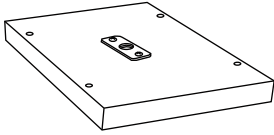
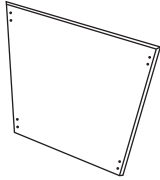
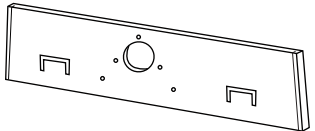
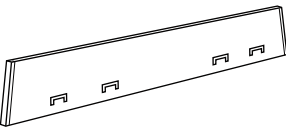
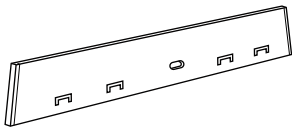
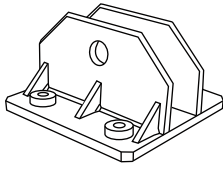
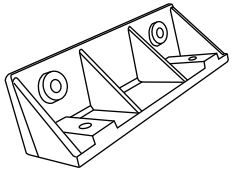
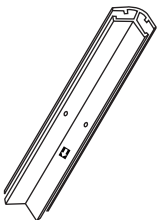
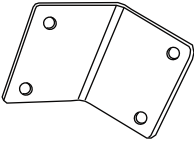
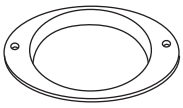


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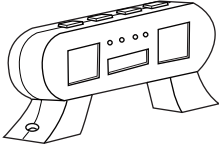
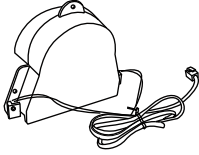
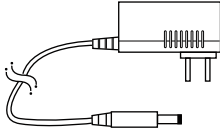
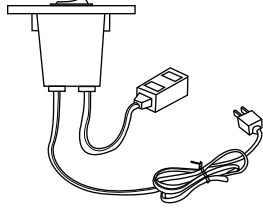
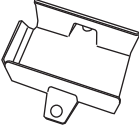
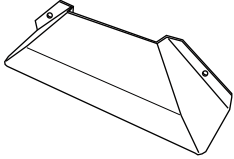
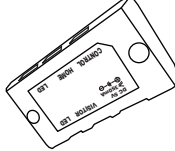
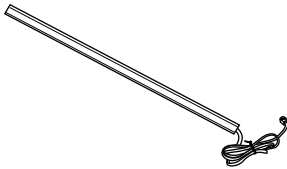
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.**

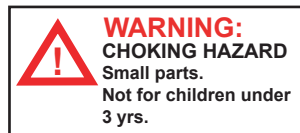
H1 = 24 pcs 1/4" x 28 mm Allen Head Bolt 	H2 = 24 pcs 1/4" x 16 mm Flat Washer 	H3 = 16 pcs 4 mm x 50 mm Phillips Round Head Screw 	
H4 = 12 pcs 5/16" x 38 mm Allen Head Bolt 	H5 = 36 pcs 5/16" x 19mm Flat Washer 	H6 = 12 pcs 5/16" Lock Washer 	H7 = 12 pcs 5/16" Hex Nut 
H8 = 2 pcs 3/16" x 25 mm Allen Head Bolt 	H9 = 96 pcs 4 mm x 18 mm Phillips Round Head Screw 	H10 = 54 pcs 4 mm x 12 mm Phillips Round Head Screw 	H11 = 24 pcs 4 mm x 44 mm Phillips Flat Head Screw 
H12 = 12 pcs 5/16" x 44 mm Allen Head Bolt 		H13 = 4 pcs 4 mm x 15 mm Phillips Round Head Screw 	T1 = 1 pc Allen Wrench 
T2 = 1 pc 12mm Wrench 	A1 = 4 pcs Striker 	A2 = 4 pcs Puck 	A3 = 4 pcs Felt Pad  NOTE: A3 Felt Pads may already be attached to A1 Strikers.



P1 = 1 pc Air Hockey Cabinet 	P2 = 4 pcs Left Leg Panel 	P3 = 4 pcs Right Leg Panel 	P4 = 4 pcs Front Leg Panel 
P5 = 4 pcs Back Leg Panel 	P6 = 4 pcs Leg Bottom Board 	P7 = 2 pcs End Leg Panel  NOTE: P7 End Leg Panels are packed under the table cabinet.	P8 = 2 pcs End Apron 
P9 = 1 pc Side Apron 	P10 = 1 pc Side Apron with ON/OFF slot 	P11 = 12 pcs U - Plastic Bracket 	P12 = 12 pcs L - Plastic Bracket 
P13 = 4 pcs Corner Post 	P14 = 8 pcs Leg Panel Connecting Plate 	P15 = 4 pcs Leg Leveler 	P16 = 2 pcs Puck Catcher Hole Trim 



P17 = 1 pc Scorer Console 	P18 = 2 pcs Lower Puck Catcher with Sensor Wires 	P19 = 1 pc A/C Adapter 	P20 = 1 pc ON/OFF Switch 
P21 = 1 pc Metal Bracket 	P22 = 2 pcs Upper Puck Catcher 	P23 = 1 pc Junction Box  (Factory Installed)	P24 = 2 pcs Lighting LED Rail  (Factory Installed)



PARTS REQUIRED:

48 pcs - **H9** Phillips Round Head Screw 1 pc - **P10** Side Apron with

2 pcs - **P8** End Apron ON/OFF Slot

1 pc - **P9** Side Apron

12 pcs - **P11** U-Plastic Bracket

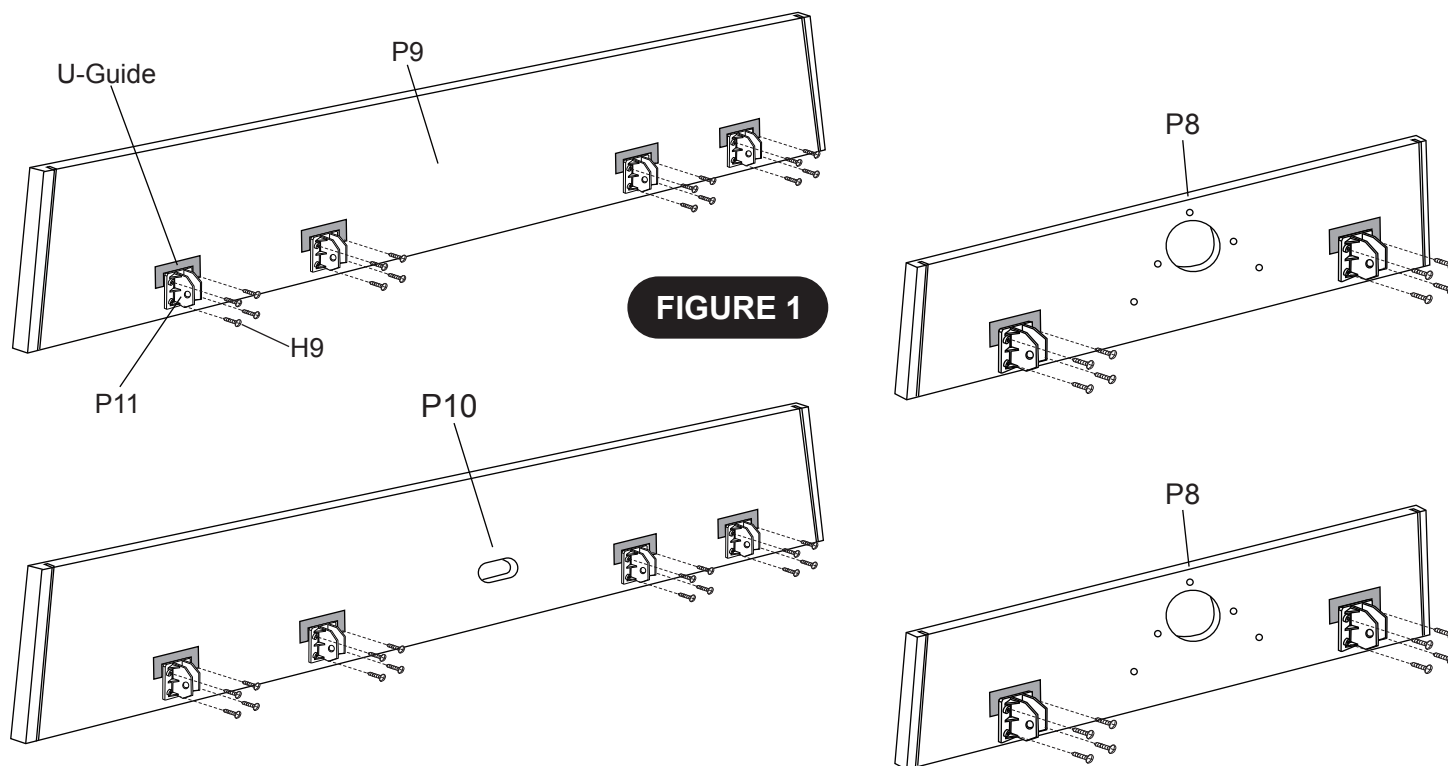
Note: Some parts are packed on under side of Hockey Table Main Cabinet , please carefully remove these parts before starting this assembly.

STEP 1:

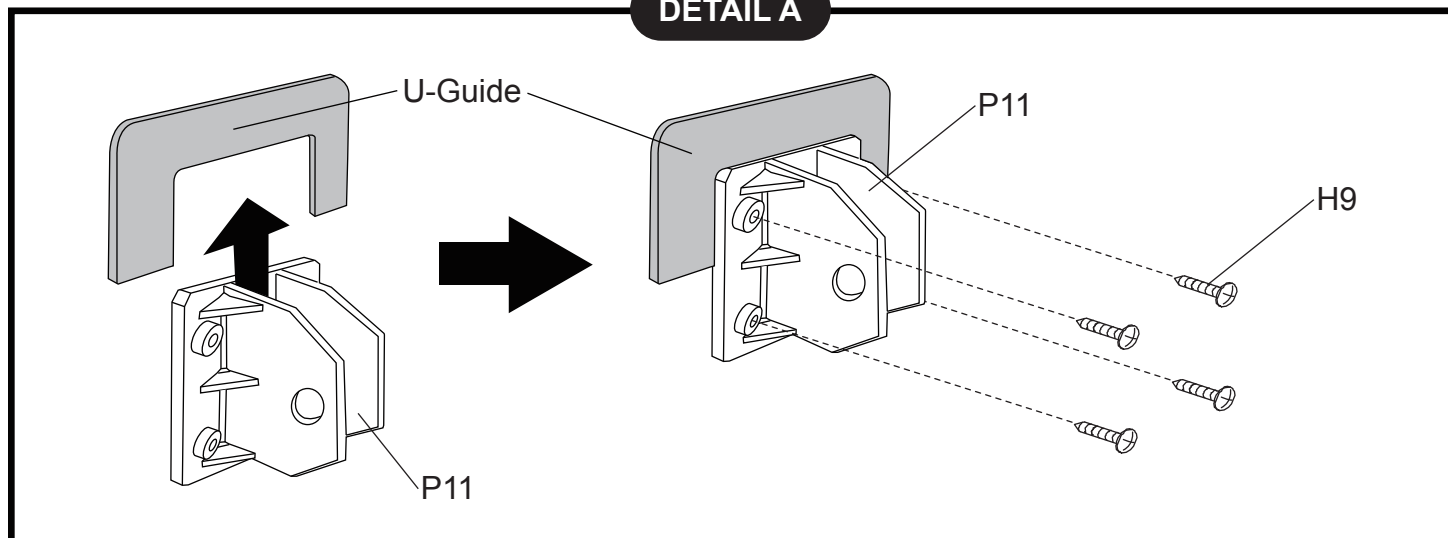
Leave **P1** Air Hockey Table Cabinet face down in carton to assemble.

Install four pieces **P11** U-Plastic Bracket onto two pieces **P8** End Apron, one piece **P9** Side Apron and one piece **P10** Side Apron with ON/OFF Slot using U-Guides with four pieces **H9** Screws as shown in **FIGURE 1** and **DETAIL A**.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H9 SCREWS.



DETAIL A



PARTS REQUIRED:

12 pcs - **H4** Allen Head Bolt

24 pcs - **H5** Flat Washer

12 pcs - **H6** Lock Washer

12 pcs - **H7** Hex Nut

1 pc - **P1** Air Hockey Table Cabinet

1 pc - **T1** Allen Wrench

1 pc - **T2** 12mm Wrench

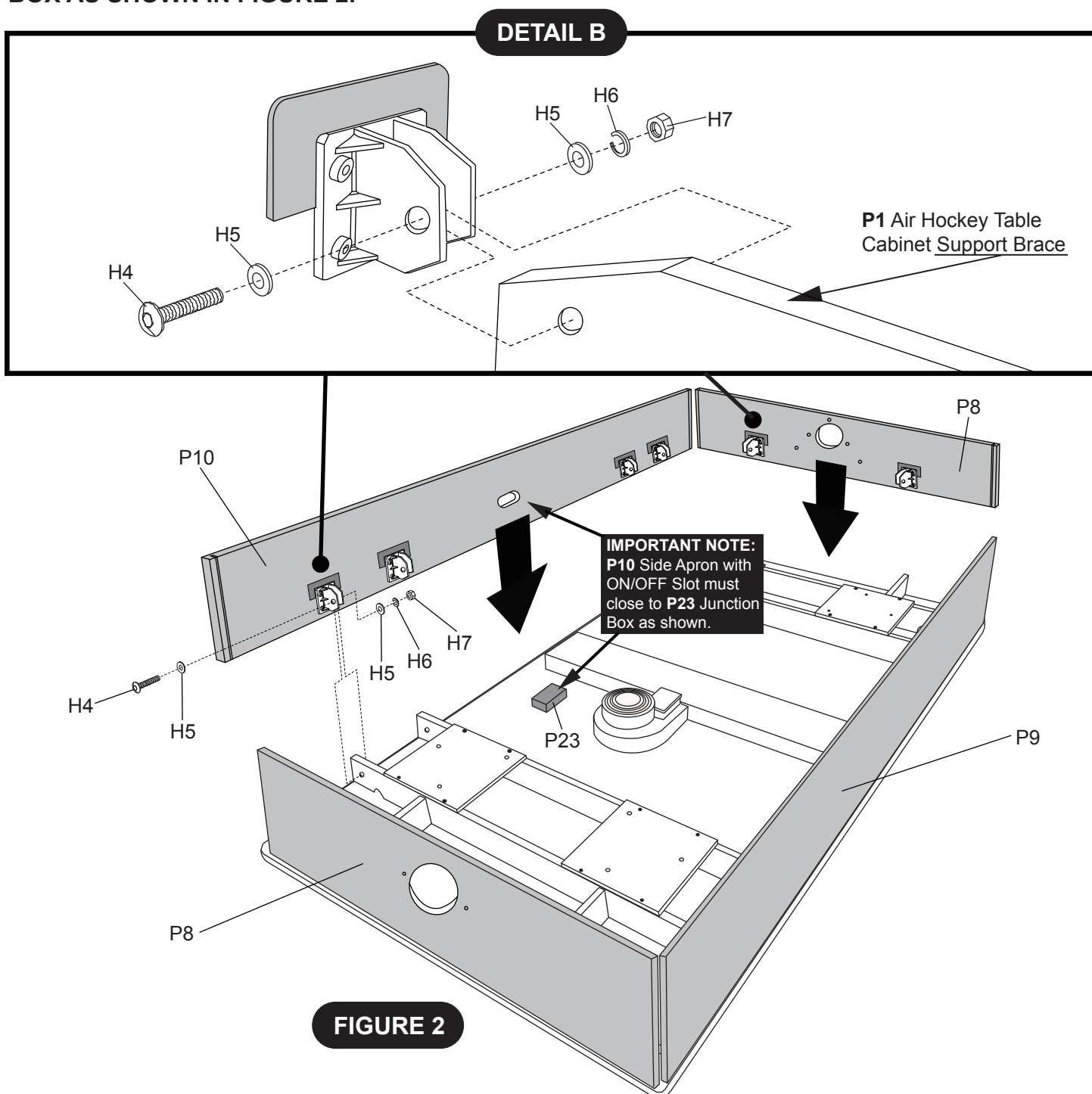
STEP 2:

Leave **P1** Air Hockey Table Cabinet face down in carton to assemble.

Install **P8** End Aprons and **P9 / P10** Side Aprons from assembly **STEP 1** using **H4** Allen Head Bolts, **H5** Flat Washers, **H6** Lock Nuts and **H7** Hex Nuts as shown in **FIGURE 2** and **DETAIL B**.

IMPORTANT NOTE: DO NOT TIGHTEN H4 BOLTS ON THIS STEP.

IMPORTANT NOTE: P10 SIDE APRON WITH ON/OFF SLOT MUST CLOSE TO P23 JUNCTION BOX AS SHOWN IN FIGURE 2.



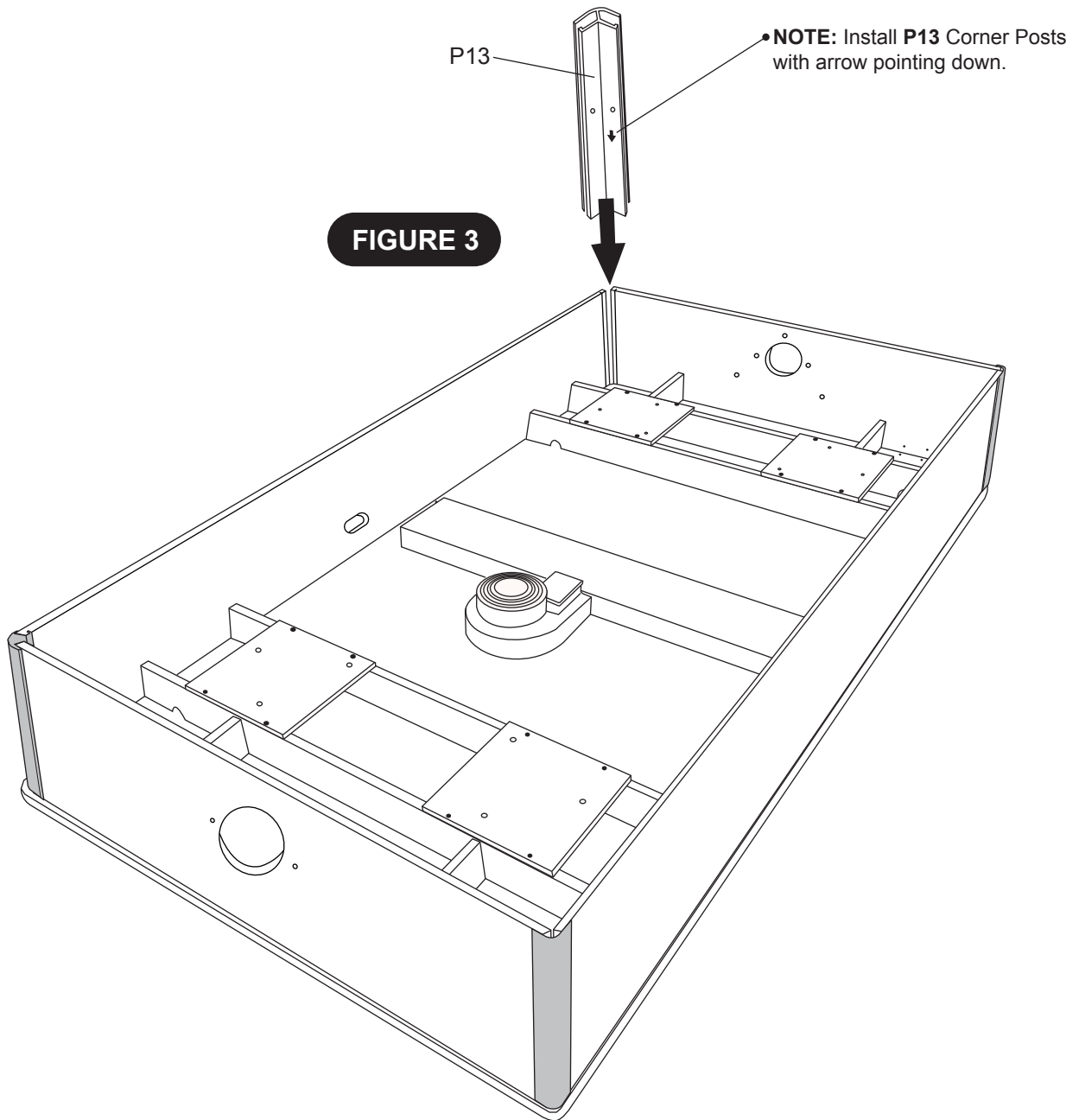
PARTS REQUIRED:
4 pcs - **P13** Corner Post

STEP 3:

Slide **P13** Corner Posts to each end of Side Apron and End Apron as shown in **FIGURE 3**.

IMPORTANT NOTE: SLIDE P13 CORNER POSTS WITH ARROW POINTING DOWN.

TIGHTEN ALL H4 BOLTS ON THIS TIME.



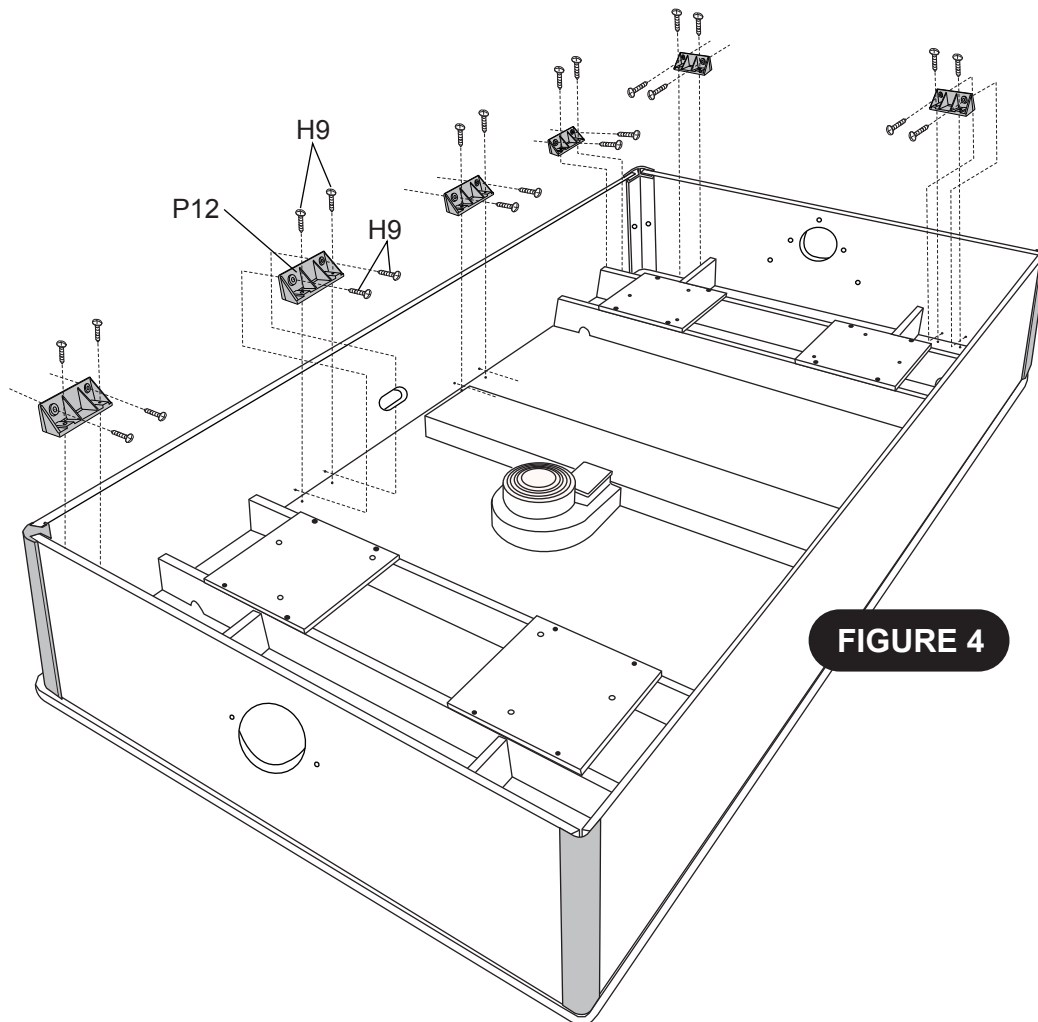
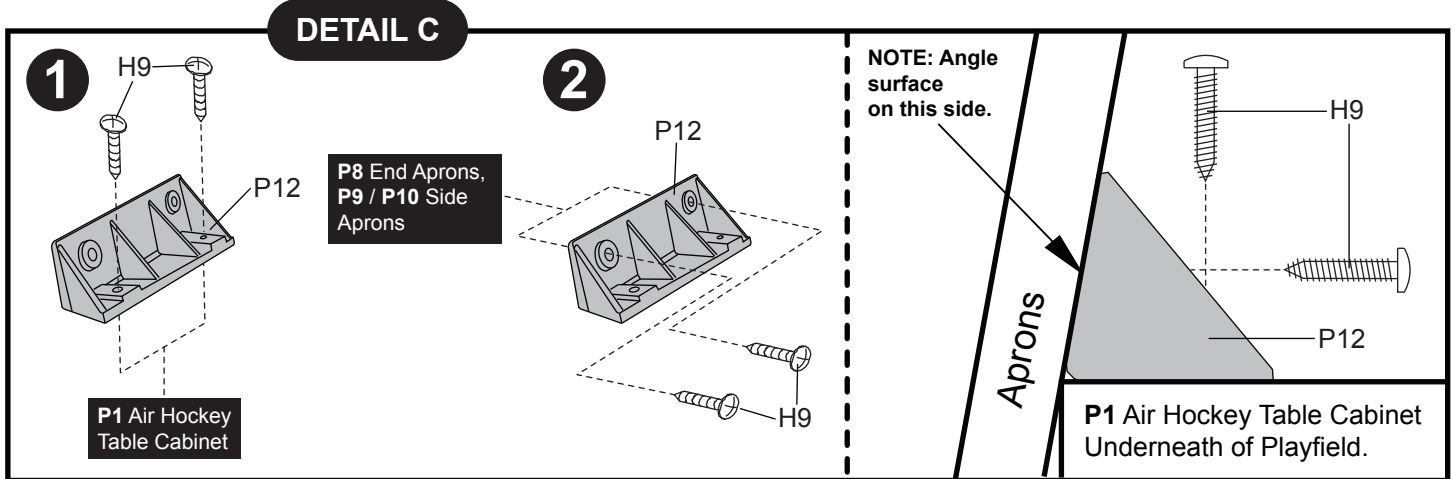
PARTS REQUIRED:

48 pcs - **H9** Phillips Round Head Screw
12 pcs - **P12** L-Plastic Bracket

STEP 4:

With the help of another adult, Install **P12** L-Plastic Brackets onto **P1** Air Hockey Table Cabinet, **P8** End Aprons and **P9 / P10** Side Aprons using **H9** Phillips Round Head Screws as shown in **FIGURE 4** and **DETAIL C**.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H9 SCREWS.



PARTS REQUIRED:

18 pcs - **H10** Phillips Round Head Screw
4 pcs - **H13** Phillips Round Head Screw

2 pcs - **P16** Puck Catcher Hole Trim
2 pcs - **P18** Lower Puck Catcher with Sensor Wires
2 pcs - **P22** Upper Puck Catcher

STEP 5:

Secure **P13** Corner Posts using **H10** Screws as shown in **FIGURE 5**.

- 1** Install **P16** Puck Catcher Hole Trims using pre-drilled holes with **H13** Screws as shown in **FIGURE 5**.
- 2** Install **P22** Upper Puck Catchers using pre-drilled holes with **H10** Screws as shown in **FIGURE 5**.
- 3** Install **P18** Lower Puck Catchers with Sensor Wires using pre-drilled holes with **H10** Screws as shown in **FIGURE 5**.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H10 AND H13 SCREWS.

Next, feed the sensor plugs from **P18** through underneath support beams and connect to **P23** Junction Box (factory installed) as shown in **DETAIL D**.

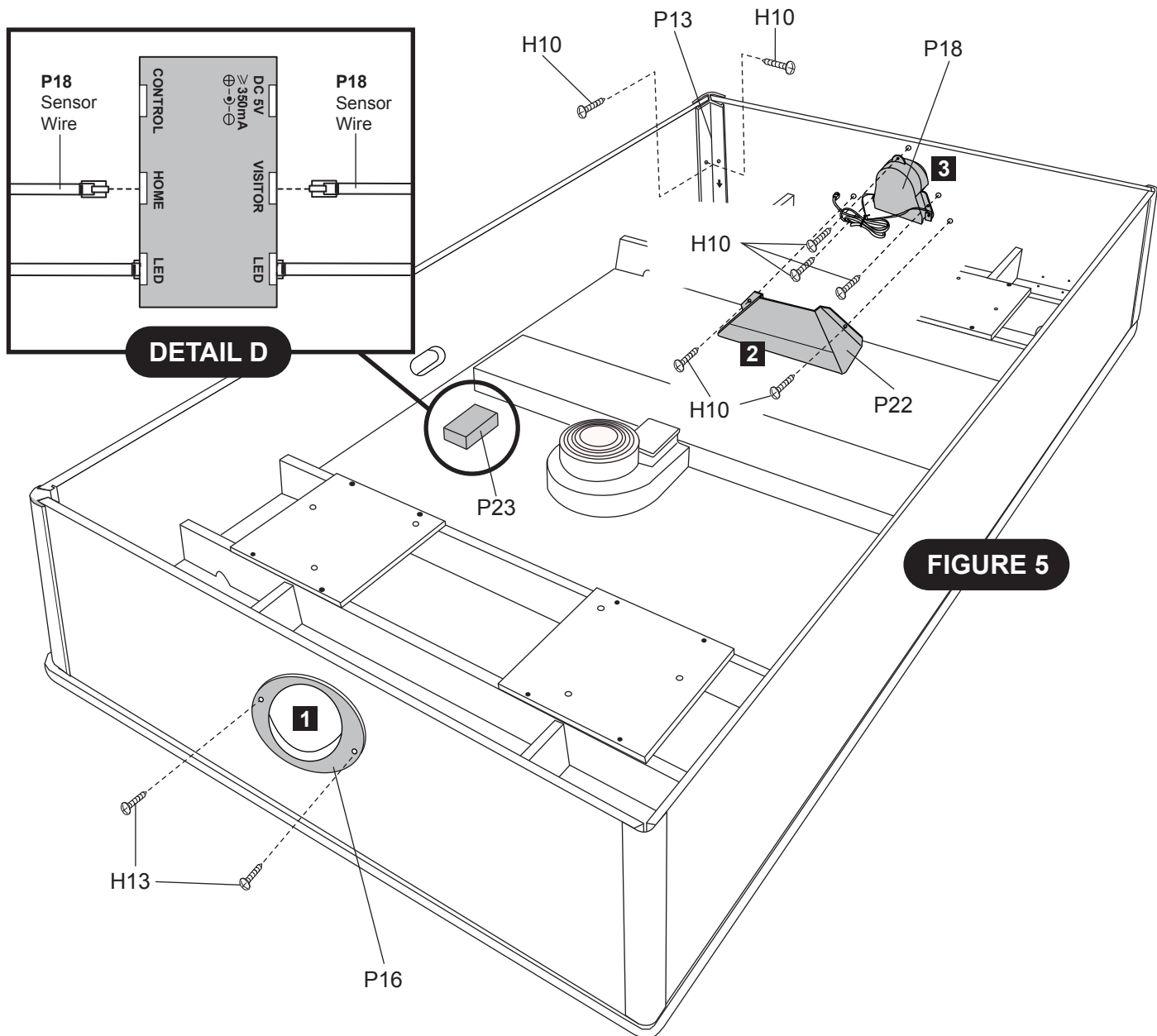


FIGURE 5

PARTS REQUIRED:

24 pcs - **H1** Allen Head Bolt
24 pcs - **H2** Flat Washer
24 pcs - **H11** Phillips Flat
Head Screw

4 pcs - **P2** Left Leg Panel
4 pcs - **P3** Right Leg Panel
4 pcs - **P4** Front Leg Panel

4 pcs - **P5** Back Leg Panel
1 pc - **T1** Allen Wrench

STEP 6:

Install one piece **P2** Left Leg Panel and one piece **P3** Right Leg Panel onto one piece **P4** Front Leg Panel using **H1** Allen Head Bolts and **H2** Flat Washers as shown in **FIGURE 6A**.

Next, Install one piece **P5** Back Leg Panel using **H11** Screws as shown in **FIGURE 6B**. **TIGHTEN, BUT DO NOT STRIP OUT H11 SCREWS.**

Repeat procedure for the other legs.

IMPORTANT NOTE: INSTALL P2 LEFT, P3 RIGHT, P4 FRONT AND P5 BACK LEG PANELS WITH SAME ARROW POINTING DIRECTION AS SHOWN.

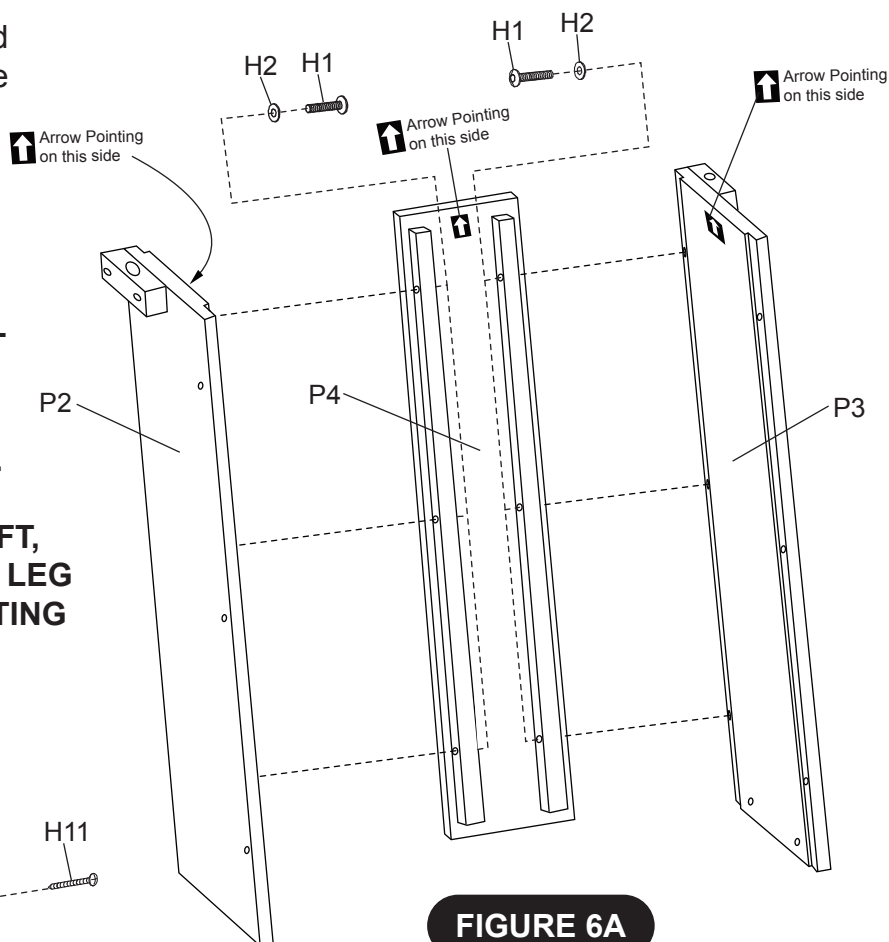


FIGURE 6A

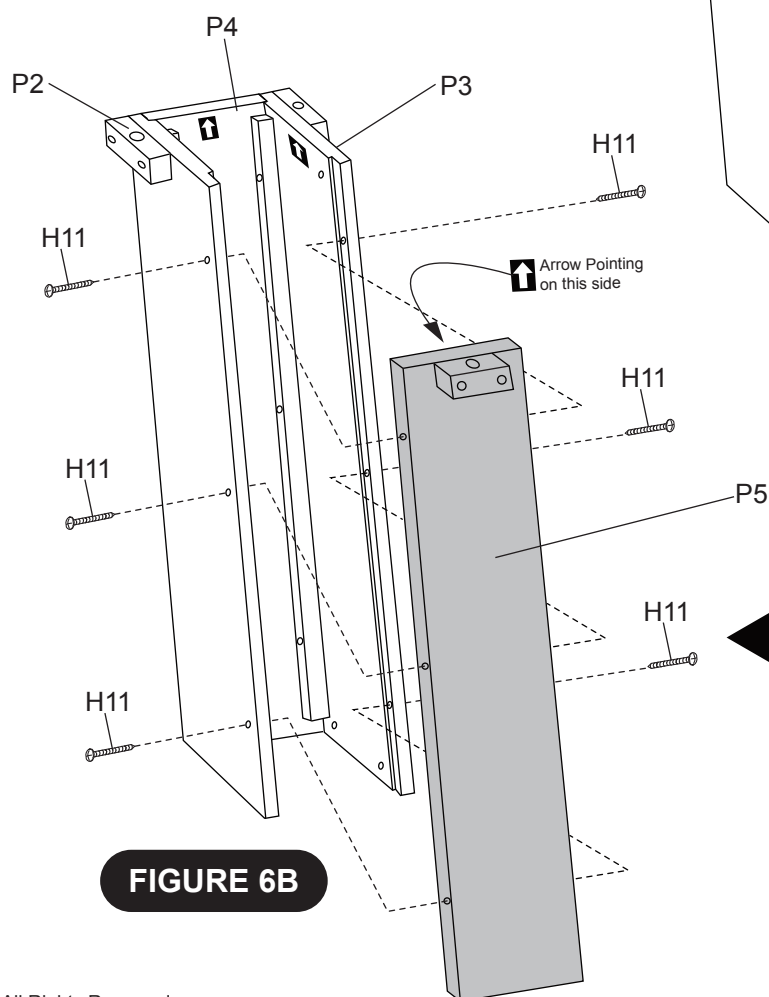


FIGURE 6B

PARTS REQUIRED:

16 pcs - **H3** Phillips Round Head Screw

4 pcs - **P6** Leg Bottom Board

4 pcs - **P15** Leg Leveler

STEP 7:

Install **P6** Leg Bottom Boards onto each assembled Leg using **H3** Phillips Round Head Screws as shown in **FIGURE 7**.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H3 SCREWS.

Thread **P15** Leg Levelers onto **P6** Leg Bottom Boards as shown in **FIGURE 7**.

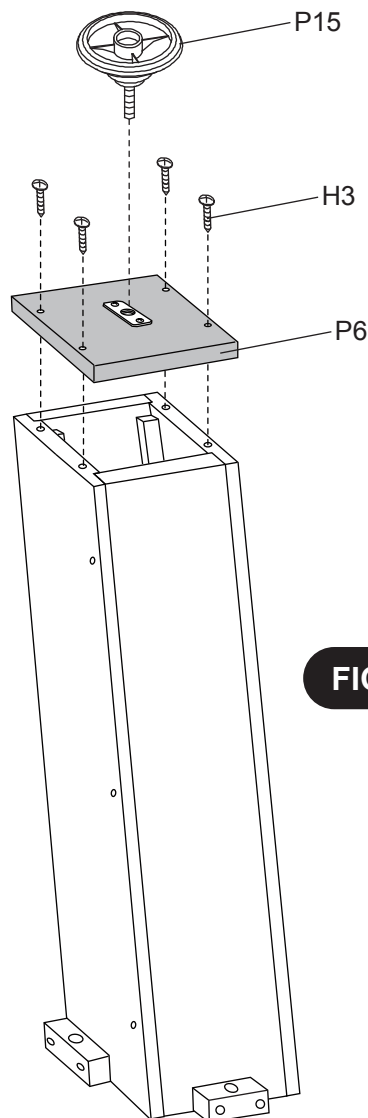


FIGURE 7

PARTS REQUIRED:

12 pcs - **H5** Flat Washer

32 pcs - **H10** Phillips Round Head Screw

12 pcs - **H12** Allen Head Bolt

2 pcs - **P7** End Leg Panel

8 pcs - **P14** Leg Panel Connecting Plate

1 pc - **T1** Allen Wrench

STEP 8:

Install each Leg onto **P1** Air Hockey Table Cabinet using three **H12** Allen Head Bolts with three **H5** Flat Washers as shown in **FIGURE 8**. **DO NOT TIGHTEN H12 BOLTS ON THIS TIME.** Repeat procedure for the other Legs.

With the help of another adult, First install **P14** Leg Panel Connecting Plates to **P7** End Leg Panels using pre-drilled holes with **H10** Screws as shown in **FIGURE 8** and **DETAIL E**.

Next, install **P14** Leg Panel Connecting Plates to the Legs using **H10** Screws as shown.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H10 SCREWS.

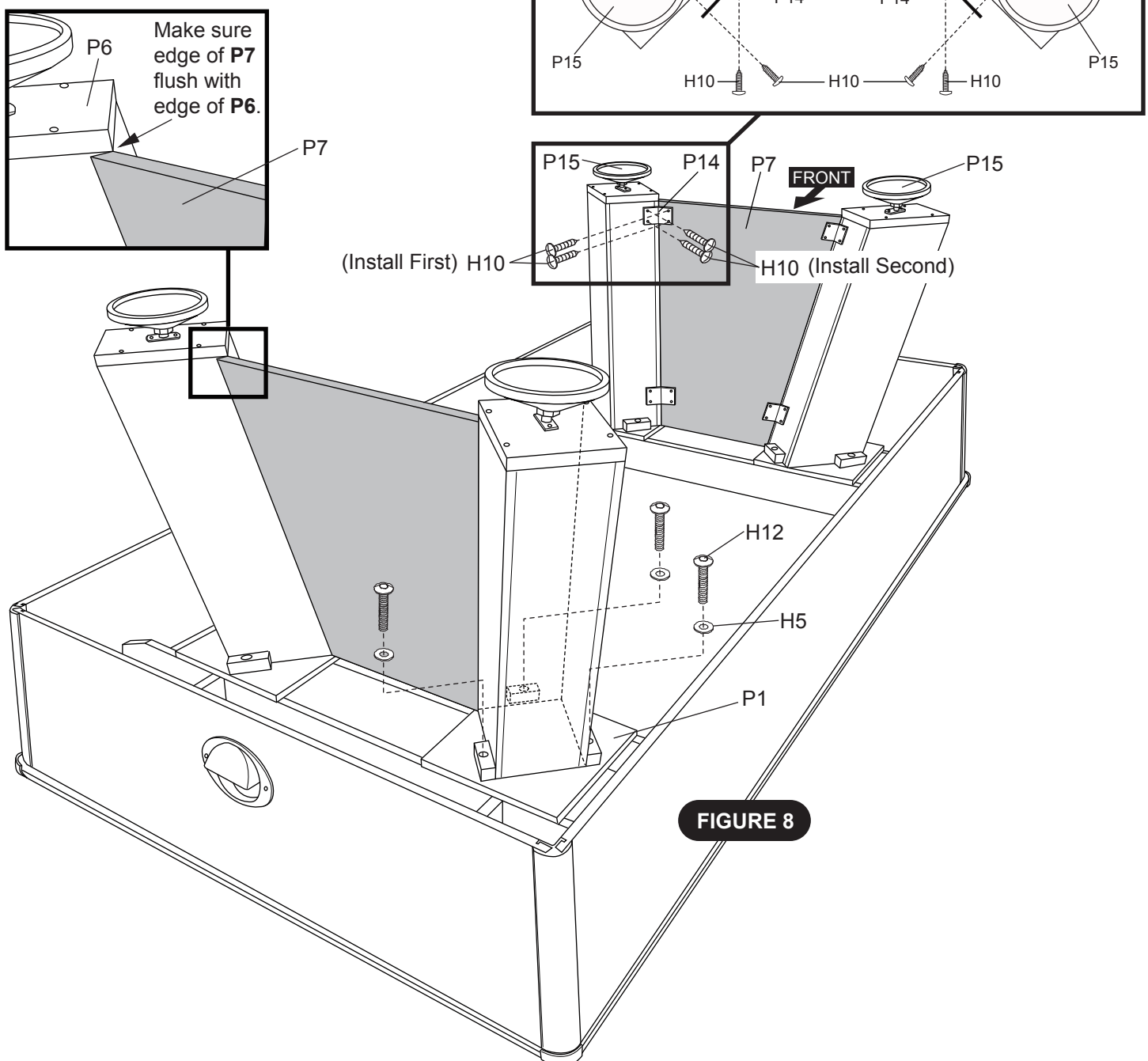


FIGURE 8

PARTS REQUIRED:

- 4 pcs - **H10** Phillips Round Head Screw
- 1 pc - **P19** A/C Adaptor
- 1 pc - **P20** ON/OFF Switch
- 1 pc - **P21** Metal Bracket

STEP 9:

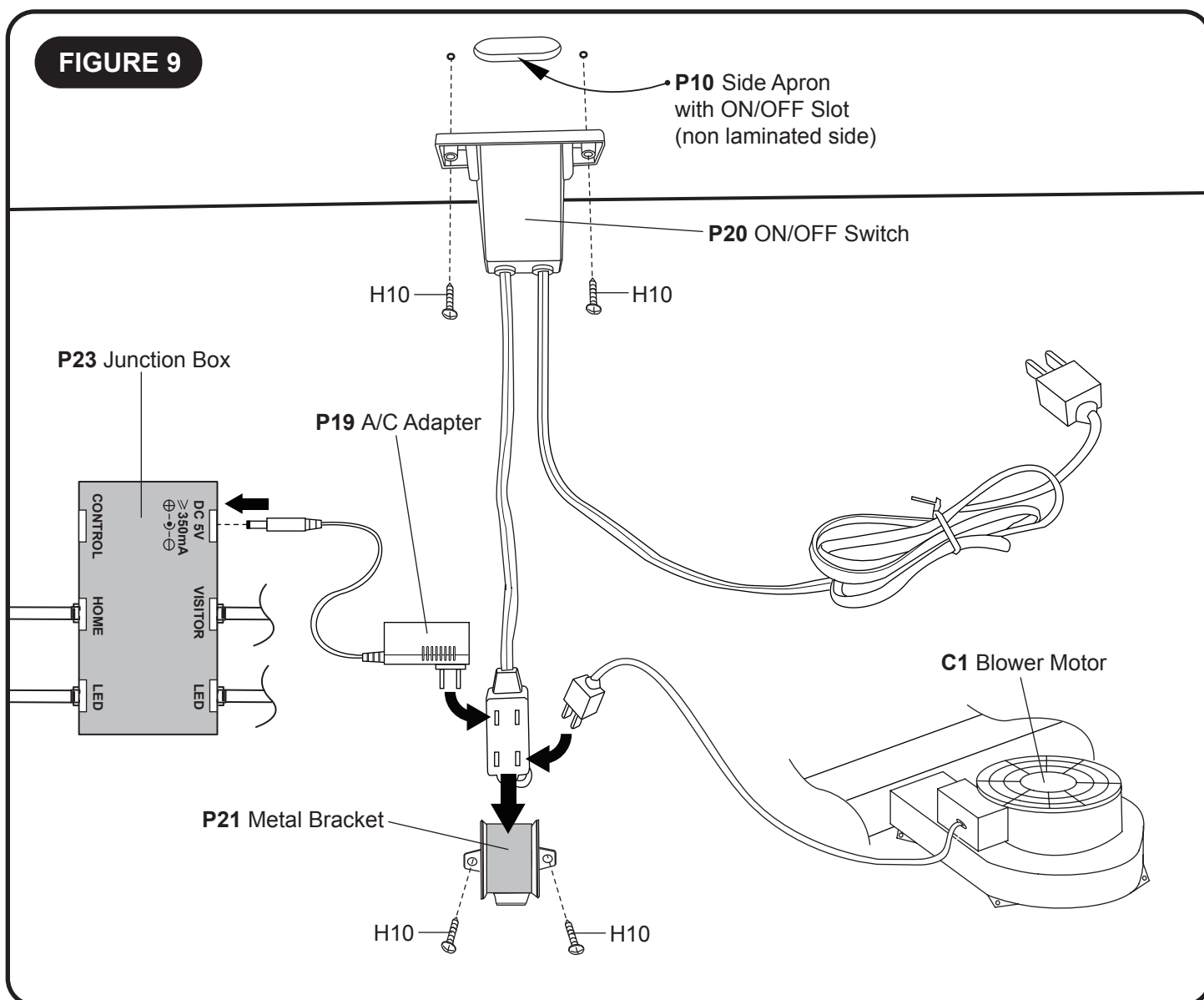
Install **P20** ON/OFF Switch onto inside of **P10** Side Apron with ON/OFF Slot using pre-drilled holes with **H10** Screws as shown in **FIGURE 9**.

Install **P20** ON/OFF Switch Socket using **P21** Metal Bracket with **H10** Screws as shown in **FIGURE 9**.

IMPORTANT NOTE: TIGHTEN, BUT DO NOT STRIP OUT H10 SCREWS.

Connect **P19** A/C Adaptor to **P20** ON/OFF Switch Socket and **P23** Junction Box (factory installed) as shown in **FIGURE 9**.

Connect **C1** Blower Motor plug to **P20** ON/OFF Switch Socket as shown in **FIGURE 9**.



! WARNING:

THIS STEP REQUIRES FOUR OR MORE ADULTS.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS HEAVY.

PARTS REQUIRED:

2 pcs - **H8** Allen Head Bolt

1 pc - **P17** Scorer Console

1 pc - **T1** Allen Wrench

STEP 10:

With the help of another adult, carefully lift and rotate table into upright position.

First, feed the **P17** Scorer Console plug through hole on one side of the long top apron as shown in **FIGURE 10 - DETAIL F**.

Next, connect the **P17** Scorer Console plug to **P23** Junction Box as shown in **FIGURE 10 - DETAIL G**.

Next, secure the **P17** Scorer Console onto long top apron using two **H8** Allen Head Bolts as shown in **FIGURE 10 - DETAIL H**. Use **T1** Allen Wrench to tighten **H8** Bolts.

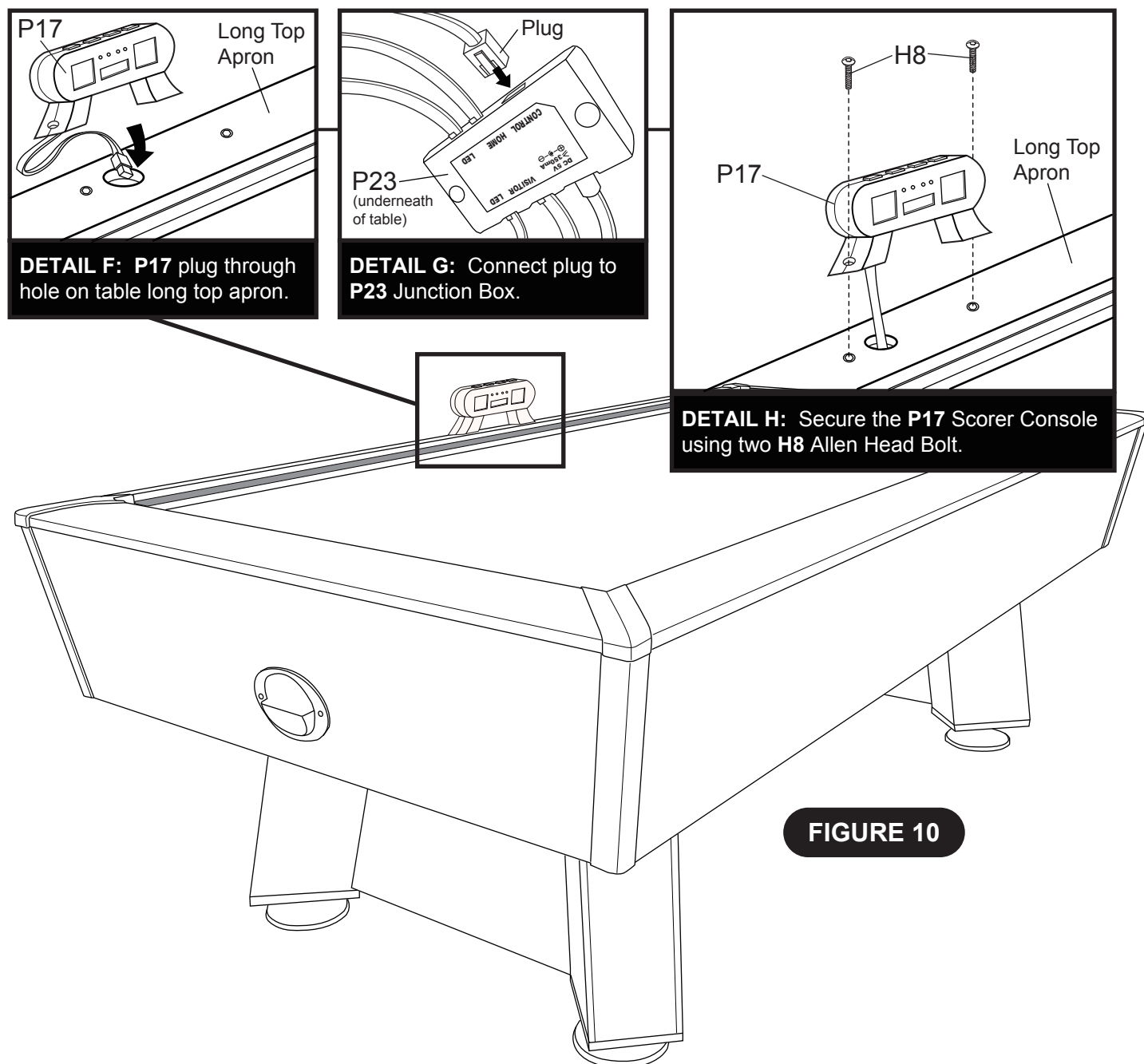


FIGURE 10

Congratulations! You have now assembled your Hockey Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Hockey Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to a clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** operate the motor if the cord is damaged in any way.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

HOCKEY GAME RULES:

1. This game is designed to be played with two (2) players, one at each end, or with four (4) players, two at each end of the game table.
2. Flip a coin to determine who will begin play, or a face-off can be held at the center of the table.
3. Play begins when the puck is placed on the playing surface. Players must hit the puck with the strikers and attempt to shoot into the opponent's goal.
4. One point is awarded when a puck is shot into the opponent's goal.
5. Winning the game: the winning score is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period of time.

ELECTRONIC SCORER OPERATION:

POWER ON/OFF = Switch Power ON/OFF button to start or turn off the scoring unit.

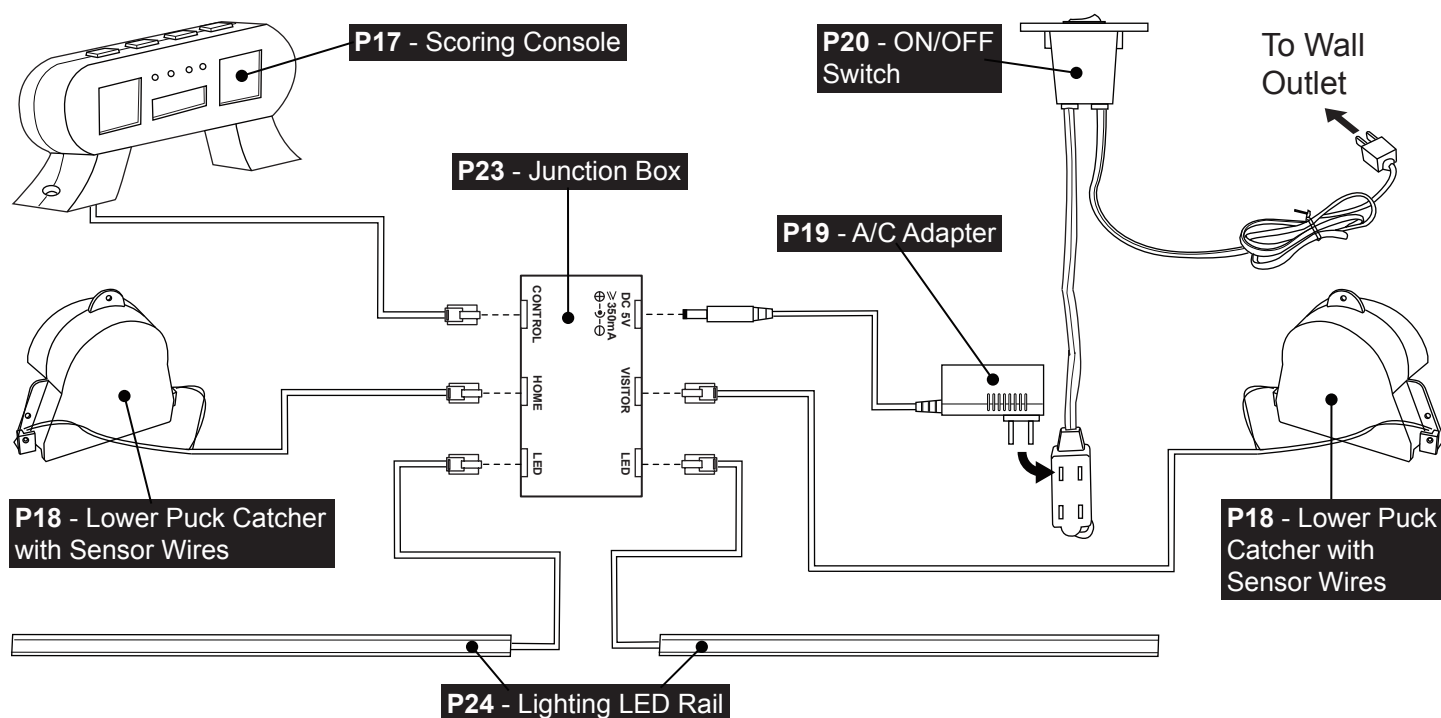
START = Press START button to START the game. Press START button during game will PAUSE or RESUME the game.

TIME = Press TIME button to select time options 15, 10, 5 minutes or No Time Limit.

SOUND ON/OFF = Switch Sound ON/OFF button to turn on or turn off the sound.

NOTE: If no score has been made for 15 minutes, the scoreboard will automatically SLEEP MODE. You can turn it on again by pressing the "START" button. However we suggest turning the power off when the game will not be used for an extended period of time.

ELECTRICAL CONNECTIONS & SPARE PARTS DRAWINGS



PRODUCT PARTS LIST

MODEL: HT600

Part#	Description	Qty	Part#	Description	Qty
HT600MWH1	1/4" x 28 mm Allen Head Bolt	24	HT600MWP1	Air Hockey Cabinet (no motor)	1
HT600MWH2	1/4" x 16 mm Flat Washer	24	HT600MWP2	Left Leg Panel	4
HT600MWH3	4 mm x 50 mm Phillips Round Head Screw	16	HT600MWP3	Right Leg Panel	4
HT600MWH4	5/16" x 38 mm Allen Head Bolt	12	HT600MWP4	Front Leg Panel	4
HT600MWH5	5/16" x 19 mm Flat Washer	36	HT600MWP5	Back Leg Panel	4
HT600MWH6	5/16" Lock Washer	12	HT600MWP6	Leg Bottom Board	4
HT600MWH7	5/16" Hex Nut	12	HT600MWP7	End Leg Panel	2
HT600MWH8	3/16" x 25mm Allen Head Bolt	2	HT600MWP8	End Apron	2
HT600MWH9	4 mm x 18 mm Phillips Round Head Screw	96	HT600MWP9	Side Apron	1
HT600MWH10	4 mm x 12 mm Phillips Round Head Screw	54	HT600MWP10	Side Apron with ON/OFF Slot	1
HT600MWH11	4 mm x 44 mm Phillips Flat Head Screw	24	HT600MWP11	U-Plastic Bracket	12
HT600MWH12	5/16" x 44 mm Allen Head Bolt	12	HT600MWP12	L-Plastic Bracket	12
HT600MWH13	4 mm x 15 mm Phillips Round Head Screw	4	HT600MWP13	Corner Post	4
HT600MWT1	Allen Wrench	1	HT600MWP14	Leg Panel Connecting Plate	8
HT600MWT2	Wrench	1	HT600MWP15	Leg Leveler	4
HT600MWA1	Striker	4	HT600MWP16	Puck Catcher Hole Trim	2
HT600MWA2	Puck	2	HT600MWP17	Scorer Console	1
HT600MWA3	Felt Pad	4	HT600MWP18	Lower Puck Catcher with Sensor Wires	2
HT600MWK1	Hardware Kit	1	HT600MWP19	A/C Adapter	1
HT600MWM1	Owner's Manual	1	HT600MWP20	ON/OFF Switch	1
HT600MWC1	Blower Motor	1	HT600MWP21	Metal Bracket	1
			HT600MWP22	Upper Puck Catcher	2
			HT600MWP23	Junction Box	1
			HT600MWP24	Lighting LED Rail	2

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.