



ATOMIC 84" 3 IN 1 STRAIGHT LEG SWIVEL TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

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FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: **G06600W/F**

Date Code: **2 - G06600W/F- - WJ**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least one capable adults are required to assemble this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.



! WARNING

**PINCH HAZARD! KEEP HANDS AND FINGERS CLEAR WHEN CABINET IS IN MOTION
PINCH POINTS! ROTATE TABLE ONLY WITH ADULT SUPERVISION**

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cloth
Carpenters Level
Phillips Screw Driver

ASSEMBLY TIPS

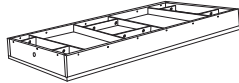
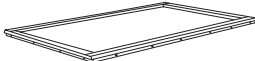
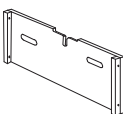
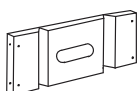
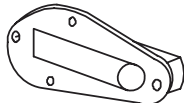
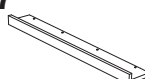
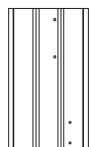
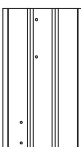
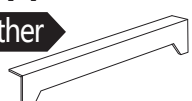
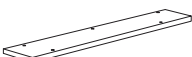
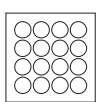
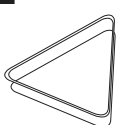
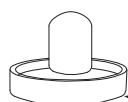
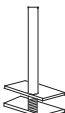
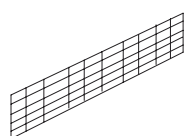
Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

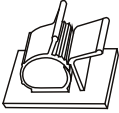
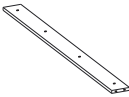
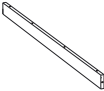
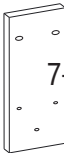
PARTS IDENTIFIER

(Not to Scale)

(NOTE: Parts: #18, 19, 20, 21, 22, 23, 24, 25, 28, 43, 45, 47, 52, 53, 54, 55, and 56 are on page 5)

#1  Billiards -Cabinet 1 Piece	#2  Air Hockey - Playfield With Air Motor 1 Piece	#3  33-5/8" x11-3/4" Leg Top End Panel 2 Pieces	#4  18-5/8" x5-3/4" Puck Catcher Miter Cut Box 2 Pieces	#5  Latch/Lock 4 Pieces
#6  33-5/8" x4-1/4" Leg End Panel Support Board 2 Pieces	#7  33-5/8" x5" Leg Ball Storage Board 2 Pieces	#8 (Packed in Hardware Kit)  Steel L-Bracket 4 Pieces	#9  28-5/8" x15-1/4" Right Mitre Cut Leg 2 Pieces	#10  28-5/8" x15-1/4" Left Mitre Cut Leg 2 Pieces
#11  28-1/4" x4-3/16" Leg slip in panel 4 Pieces	#12  5" x5" Leg Base Board 4 Pieces	#13  6" x2-7/8" Outside Apron-End Board 4 Pieces	#14  74" x3-1/2" Outside Lower Apron (2 Pieces)	#15  42-1/2" x5" Top Leg End Panel 2 Pieces
#16  Table Tennis End Playfield 2 Pieces	#17  Table Tennis Middle Playfield 1 Piece	#26  Leg Leveler 4 Pieces	#27  Wood Glue 1 Piece	#29  23-3/4" x1-7/8" Anti Sag Table Tennis Playfield Support Board 2 Pieces
#30  Billiard Balls 1 Set	#31  Cue Stick 2 Pieces	#32  Triangle 1 Piece	#33  Cue Tip Chalk 2 Pieces	#34  Pool Playfield Brush 1 Piece
#35  Air Hockey Striker With Felt Attached 2 Pieces	#36  Air Hockey Striker Felt Pad Factory Attached 2 Pieces	#37  Air Hockey Puck 2 Pieces	#38  Table Tennis Net post 2 Pieces	#39  Table Tennis Net 1 Piece

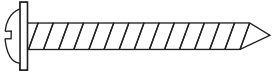
NOTE:
For aggressive play

#40  Table Tennis Paddle 2 Pieces	#41  Table Tennis Ball 2 Pieces	#42  Plastic Rub Strip 4 Pieces	#44 Peel + Stick  End Panel Inner Cushion 4 Pieces	#46 Peel + Stick  Adhesive Table Tennis Playfield Cushions 12 Pieces
#48 Peel + Stick  Stick on Fan Motor Cord Holder 1 Piece	#49 39-3/8" x3"  TT playfield storage board 2 Pieces	#50 39-3/8" x2"  TT playfield storage support board 2 Pieces	#51 7-3/8" x3"  TT storage connector Block 4 Pieces	#59  Air Hockey Puck-B 2 Pieces
				NOTE: Not for aggressive play

HARDWARE IDENTIFIER

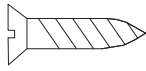
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#18



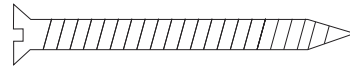
1-1/4" Phillips Washer
Round Head Screw
(20 pcs)

#19



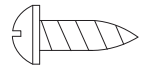
3/4" Phillips Flat
Countersunk Head Screw
(16 pcs)

#20



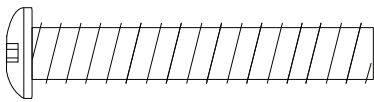
1-3/4" Phillips Flat
Countersunk Head Screw
(82 pcs)

#21



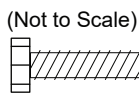
1/2" Phillips Round
Head Screw
(8 pcs)

#22



5/16" * 1-3/4"
Allen Head Bolt
(16 pcs)

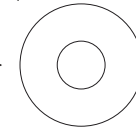
#23



20mm
Hex Bolt (Pivot bolt)
(2 pcs)

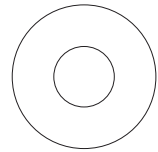
#24

(Not to Scale)



20mm
Flat Washer
(4 pcs)

#25



5/16" * 19mm
Flat Washer
(16 pcs)

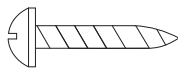
#28



(Not to Scale)

For Pivot Bolts
Wrench
(1 pc)

#43



3/4" Phillips Round
Round Head Screw
(8 pcs)

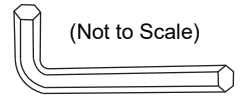
#45



(Not to Scale)

20mm Plastic Washer
(2 pcs)

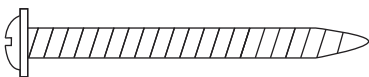
#47



(Not to Scale)

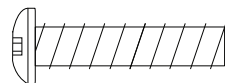
Allen Wrench
(1 pc)

#52



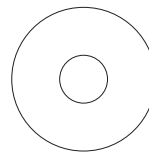
1-3/4" Phillips Washer
Round Head Screw
(12 pcs)

#53



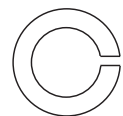
1/4" * 1"
Allen Head Bolt
(8 pcs)

#54



1/4" * 19mm
Flat Washer
(8 pcs)

#55



1/2" * 9mm Lock Washer
(16 pcs)

#56



13/32" * 7mm Lock Washer
(8 pcs)

PARTS REQUIRED

1 pc - **#1** Billiard Cabinet

1 pc - **#2** Air Hockey-Playfield With Air Motor

4 pcs **#42** Plastic Rub Strip

20 pcs - **#18** 1-1/4" Phillips Washer Round Head Screw

8 pcs - **#43** 3/4" Phillips Round Round Head Screw

Step 1 **NOTE: READ + STUDY ALL ASSEMBLY TEXT, DIAGRAMS AND DIAGRAM NOTES, before staring each assembly step.**

IMPORTANT NOTE: BEFORE INSTALLING PLAYFIELD SCREWS - PLEASE BE SURE ALL PARTS HAVE BEEN REMOVED FROM INNER CABINET AND THE AIR MOTOR CORD IS THREADED THROUGH THE HOLE IN SIDE PANEL.

← IMPORTANT

Remove all components from the carton. Note: Parts are packed inside the table cabinet. Remove the Air Hockey Playfield (#2). Inside the table cabinet you will find all the parts needed to assemble your table. Remove all parts.

IMPORTANT, be sure to feed the plug end from the fan motor cord through the hole in the side apron.

With the help of another adult, carefully reinstall the Air Hockey playfield (#2) onto the main cabinet and attach using Screws (#18). Attach the plastic Rub Strips (#42) to the both ends of the Cabinet with Screws (#43).

Tighten, but do not strip out Screws #18 and #43.

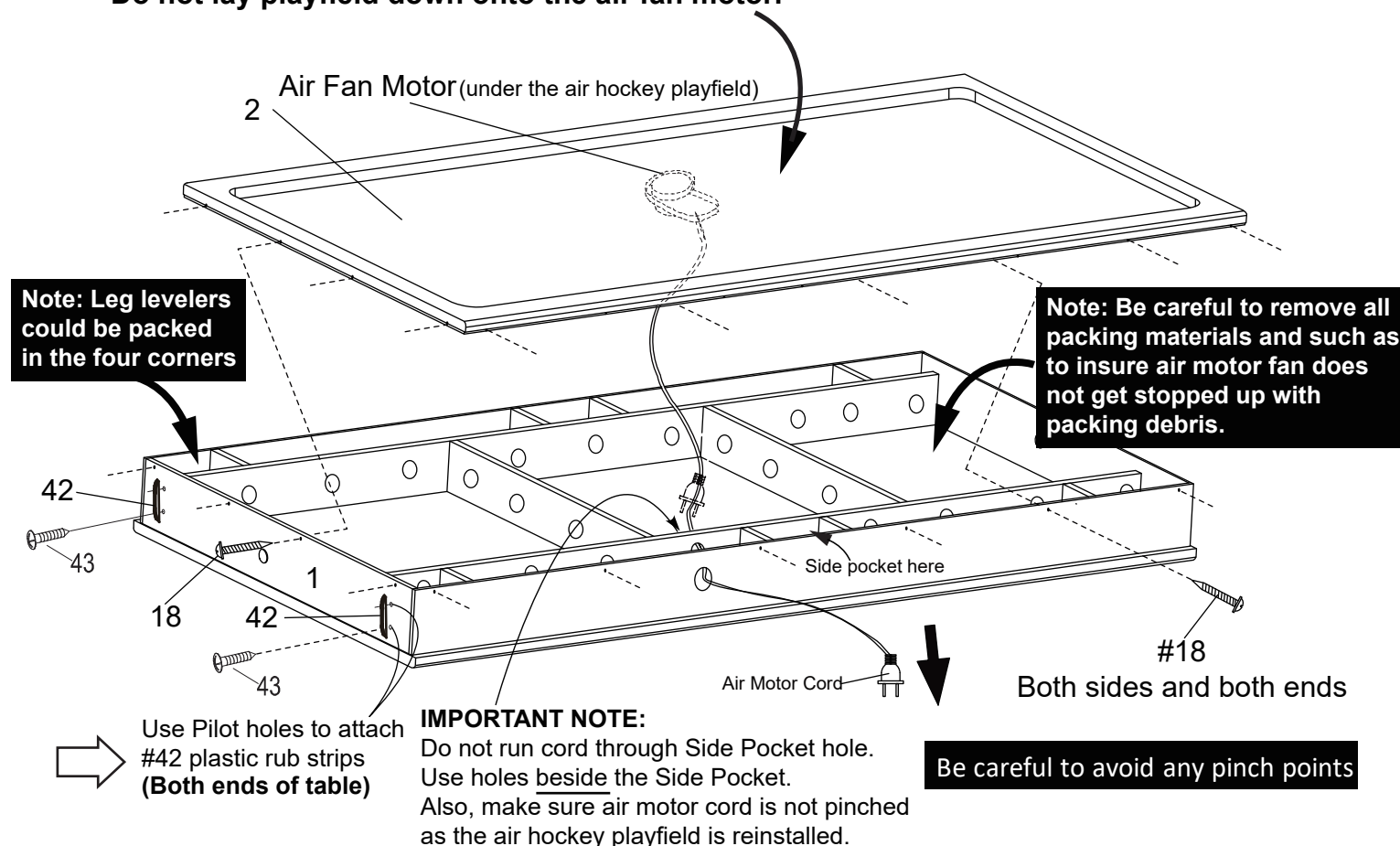
IMPORTANT: Press Air Hockey Playfield Down Tight While Installing each (#18) Screw



With help from another adult.

Carefully stand the air hockey playfield on edge while removing parts.

Do not lay playfield down onto the air fan motor.



or entate exact y same as

PARTS REQUIRED

(Including page 7 & page 8)

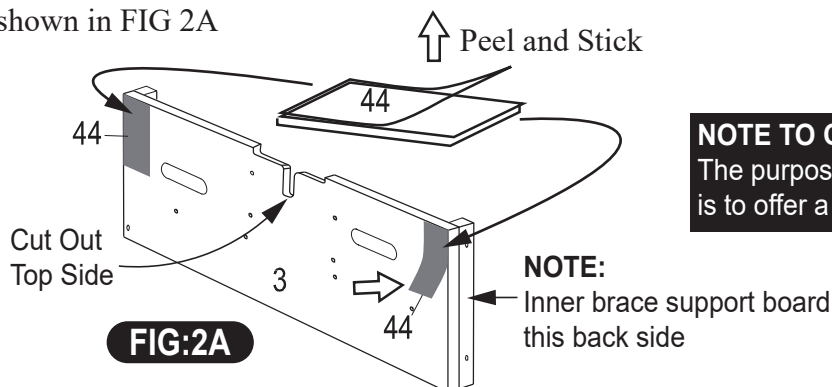
2 pcs - #3 Leg Top End Panel	4 pcs - #5 Latch / lock
2 pcs - #4 Puck Catcher Miter Cut Box	4 pcs - #8 Steel L-Bracket
2 pcs - #6 Leg End Panel Support Board	16 pcs - #19 3/4" Phillips Round Round Head Screw
2 pcs - #7 Ball Storage Board	28 pcs - #20 1-3/4" Phillips Flat Countersunk Head Screw
4 pcs - #44 End Panel Inner Cushion	4 pcs - #21 1/2" Phillips Round Head Screw
1 pc - #27 Wood Glue	

Step 2

IMPORTANT NOTE: Please study and orientate all parts exactly per each diagram for correct assembly!

FIG:2A

Remove the backing and stick the end panel inner cushions (#44) onto the top inner side of each end panel (#3), as shown in FIG 2A



NOTE TO CUSTOMER:

The purpose of the (#44) end panel inner cushions is to offer a more stable playfield cabinet during play.

FIG:2B

Attach 2 Latch/locks (#5) into the Leg Top End Panel (#3) pre-cut holes using Screws (#19). Next, locate part #4 puck catcher mitre cut box and add a small amount of wood glue (#27) into the miter grooves before folding. Carefully fold and attach the puck catcher box (#4) to part 3 top end panel using Screws (#20) and the predrilled holes and slotted cutouts. A small amount of the wood glue can be placed into the slotted cutouts. Repeat this entire step for the other end panel.

Tighten, but do not strip screws (#20 & #19).

Lay miter cut box on old newspaper while adding glue.

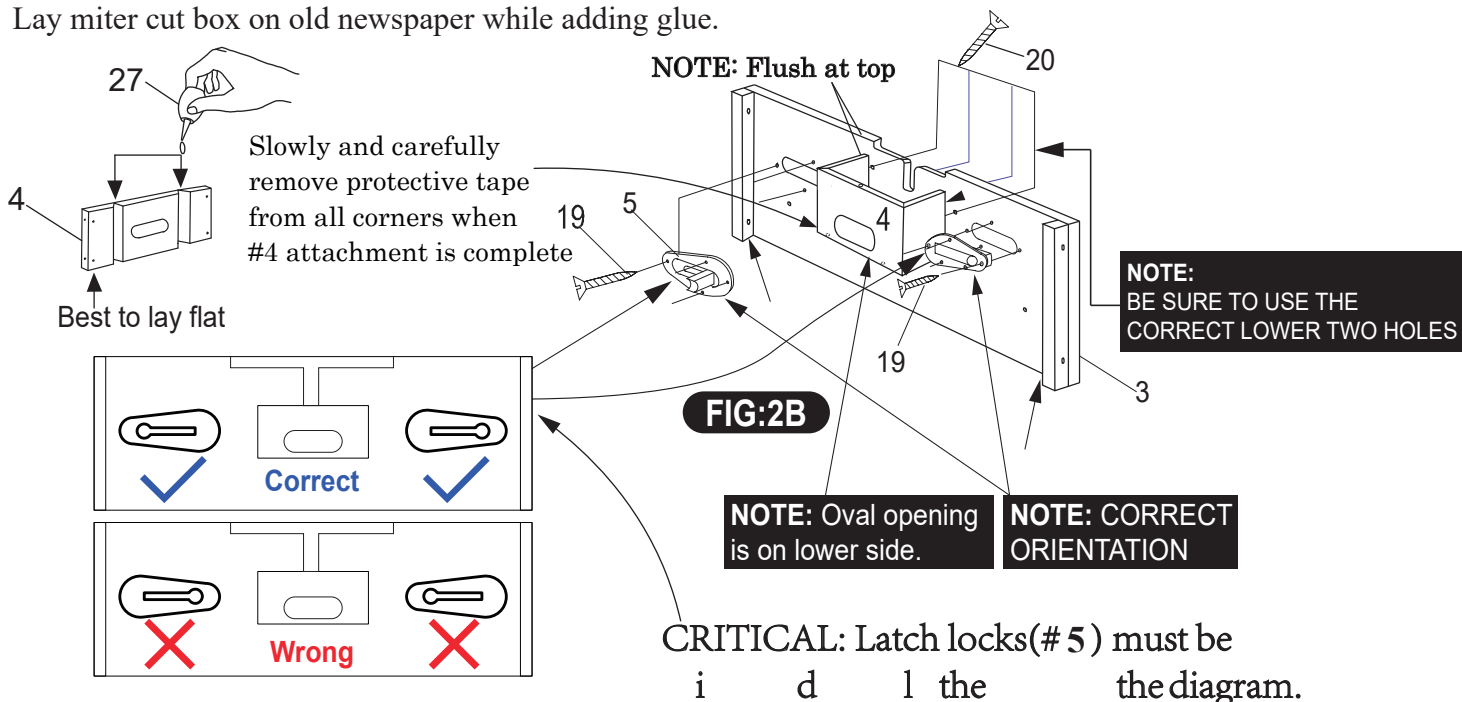


FIG:2C

Screw the end panel support board (#6) onto the leg top end panel (#3) using screws (#20) and the predrilled holes. Tighten, but do not strip screws (#20).

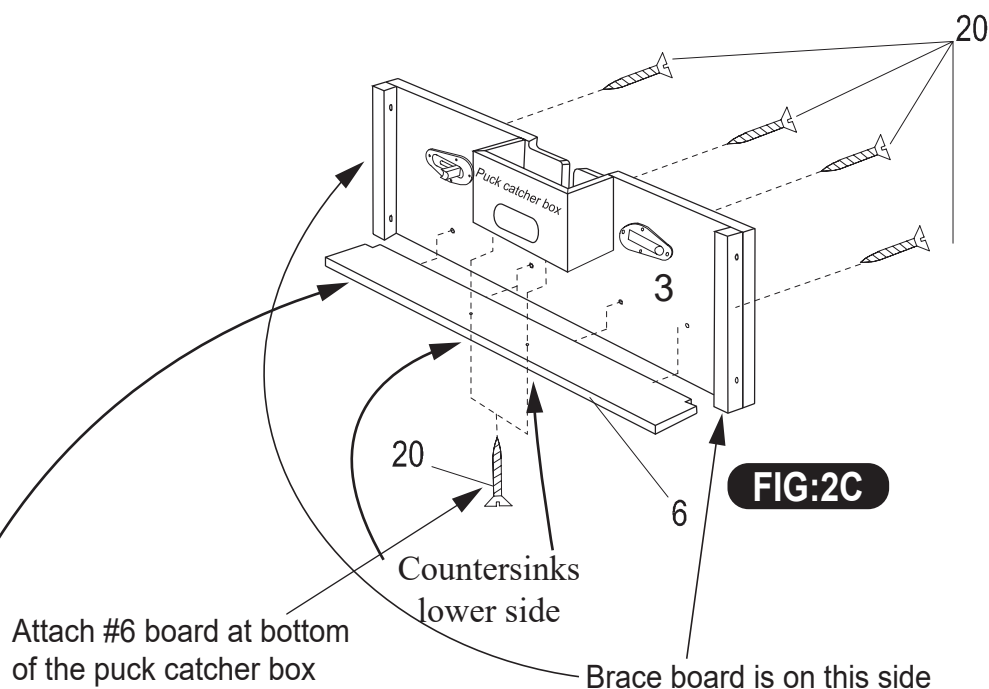
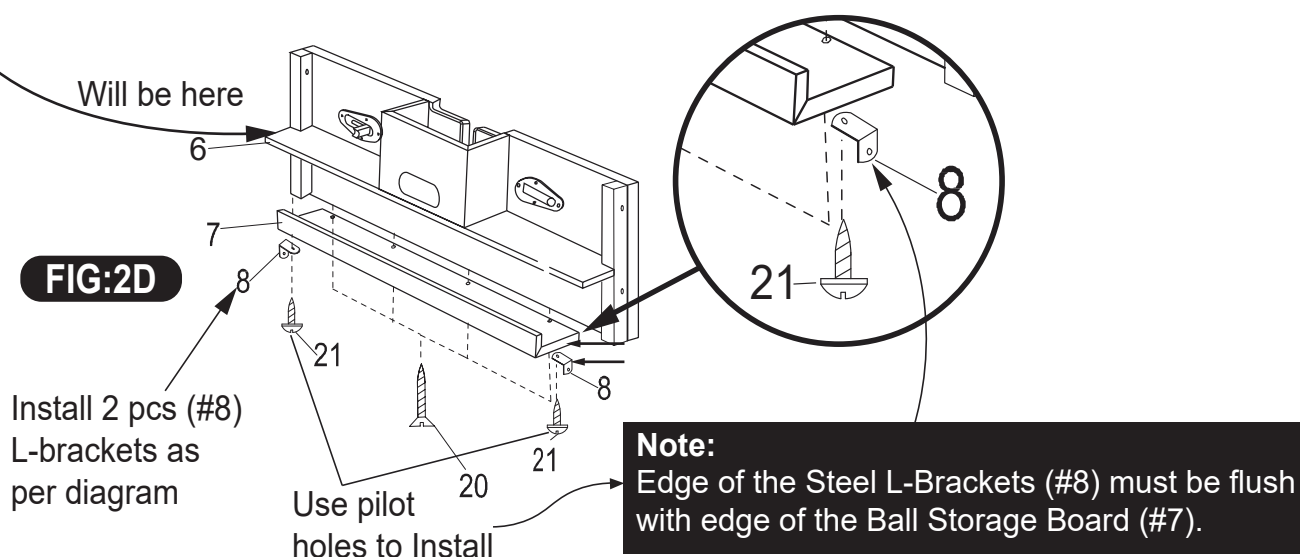


FIG:2D

Attach the Steel Brackets (#8) onto the bottom of the Ball Storage Board (#7) using the pilot holes and Screws (#21). Now attach the Ball Storage Board (#7) to the leg pedestal using the predrilled holes and Screws (#20). Tighten, but do not strip screws (#20) and (#21). Repeat these steps for the other end panel (#3).



IMPORTANT

PARTS REQUIRED

2 pcs - **#9** Right Mitre Cut Leg
 2 pcs - **#10** Left Mitre Cut Leg
 4 pcs - **#11** Leg Slip In Panel
 4 pcs - **#12** Leg Base Board

16 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw
 4 pcs - **#26** Leg Leveler
 1 pc - **#27** Wood Glue

Step 3

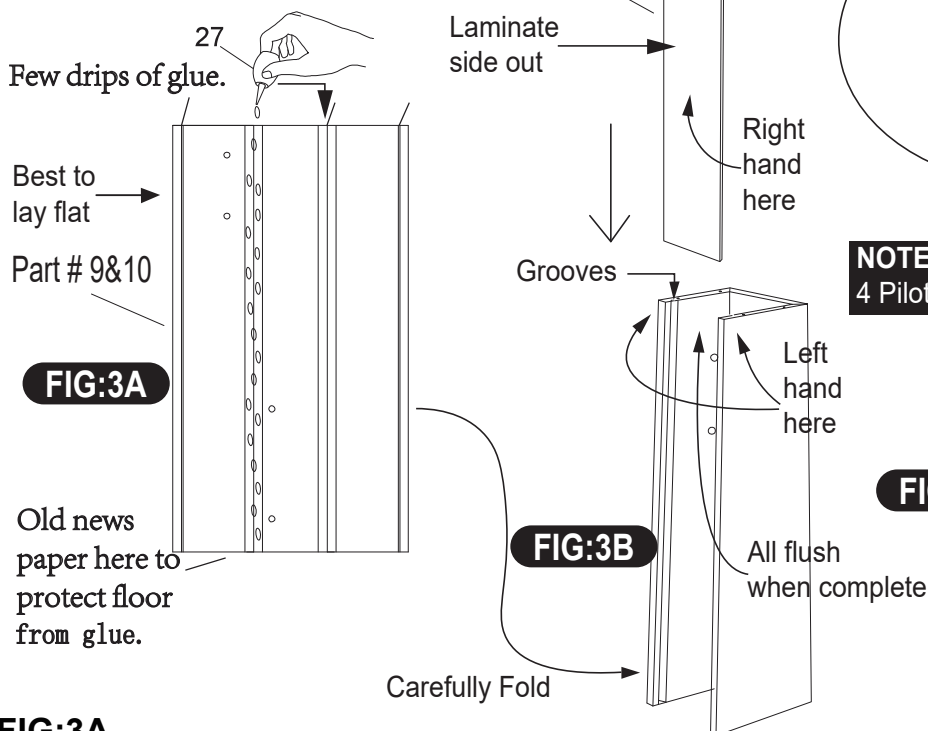
NOTE: Be sure mitered grooves are free of any dust or debris before folding.

NOTE:

Handle mitered legs with extreme care and place legs on old newspaper during this glueing process.

NOTE:

Handle each leg with care



NOTE:

4 Holes in part 12 base board must align with the leg's pilot holes

IMPORTANT

Steel insert for leg leveler this side up

Black paint side down

Left hand here holding leg snug together

Slowly and carefully remove protective tape from all corners when leg assembly is complete

NOTE:

4 Pilot Noles

FIG:3A

Assemble the legs (#9). Run a thin bead of glue (#27) into the mitered grooves on the inside edges of the leg (#9). Carefully fold leg.

FIG:3B

Carefully slide the leg Panel (#11) down into the grooves in the leg (#9). Make flush, leg + leg panel, at the top of the leg.

FIG:3C

Attach the leg base (#12) to the bottom end of the leg using screws (#20). Screw leg leveler (#26) into the leg base (#12). Repeat this step for all 4 legs, 2 pcs of (#9) & 2 pcs of (#10) . Do not strip out any screws.

PARTS REQUIRED

Leg Top End Panel

4 pcs - **#21** 1/2" Phillips Round Head Screw
8 pcs - **#22** 5/16" * 1-1/2" Allen Head Bolt
8 pcs - **#25** 5/16"*19mm Flat Washer

8 pcs - **#55** 1/2"*9mm Lock Washer
2 pcs - **#3** Leg Top End Panel
2 pcs - **#9** Right Mitre Cut Leg
2 pcs - **#10** Left Mitre Cut Leg

Step 4

With help from a second adult, attach the leg pedestal (#3) to the legs (#9) & (#10) Align the bolt holes on each side of the leg pedestal (#3) to each leg (#9 & #10) using Bolts(#22) with **flat washer (#25), and lock washers (#55)**. Tighten using Allen Wrench (#47). Now attach the steel brackets(#8) to each leg using screws (#21).

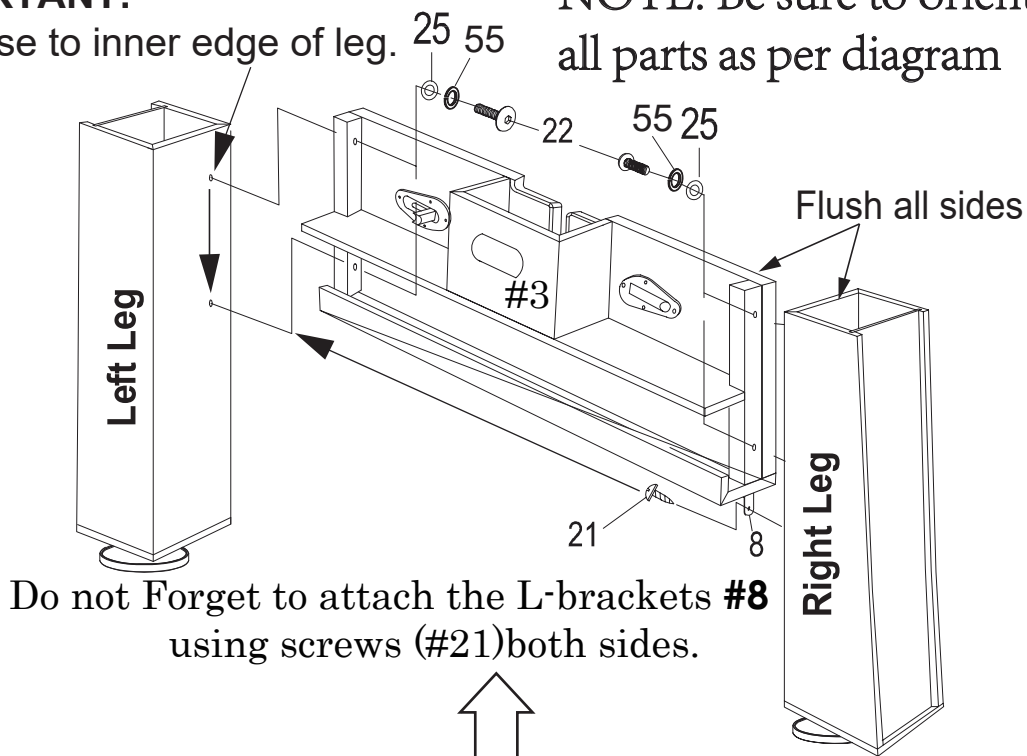
Repeat procedure for the other end panel and legs.



VERY IMPORTANT:

Holes are close to inner edge of leg.

NOTE: Be sure to orientate all parts as per diagram



IMPORTANT

Be careful not to allow leg pedestal assemblies to fall over.

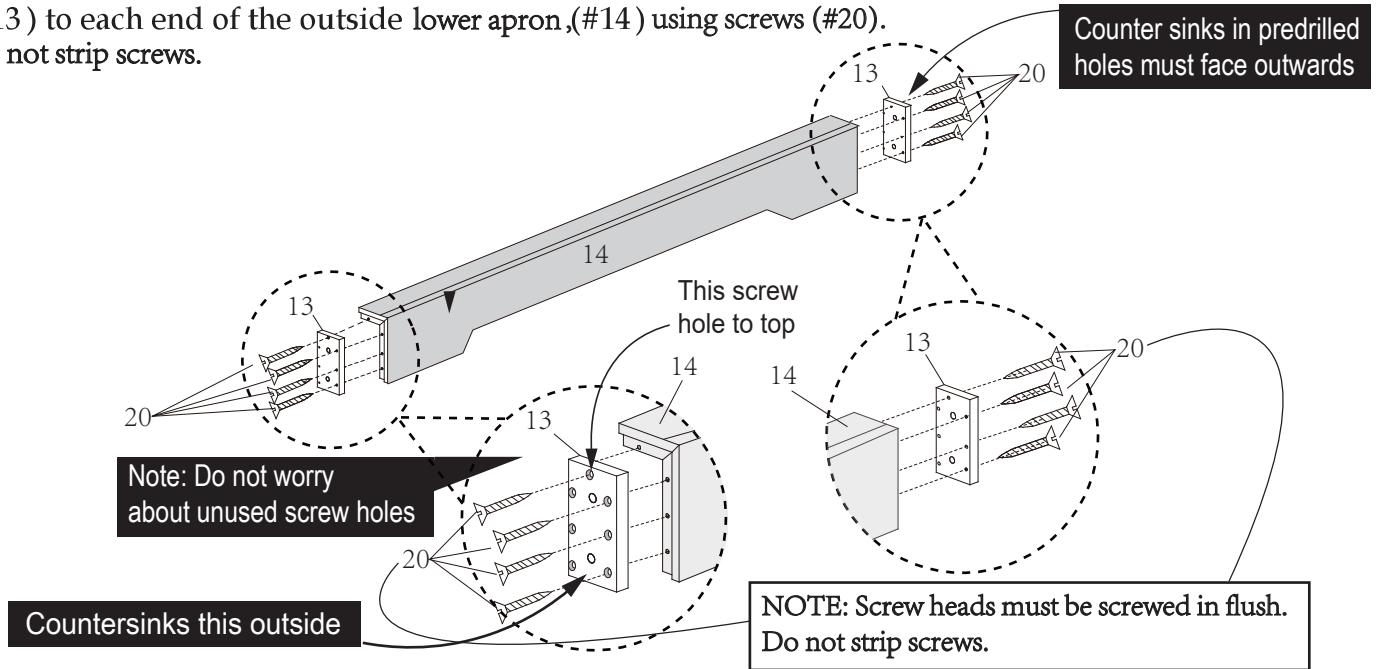
PARTS REQUIRED

4 pcs - **#13** Outside Apron-End Board
2 pcs - **#14** Outside Lower Apron

16 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw

Step 5

Assemble the outside lower aprons (2 pcs #14), by **attaching** the apron end boards (#13) to each end of the outside lower apron, (#14) using screws (#20).
Do not strip screws.



PARTS REQUIRED

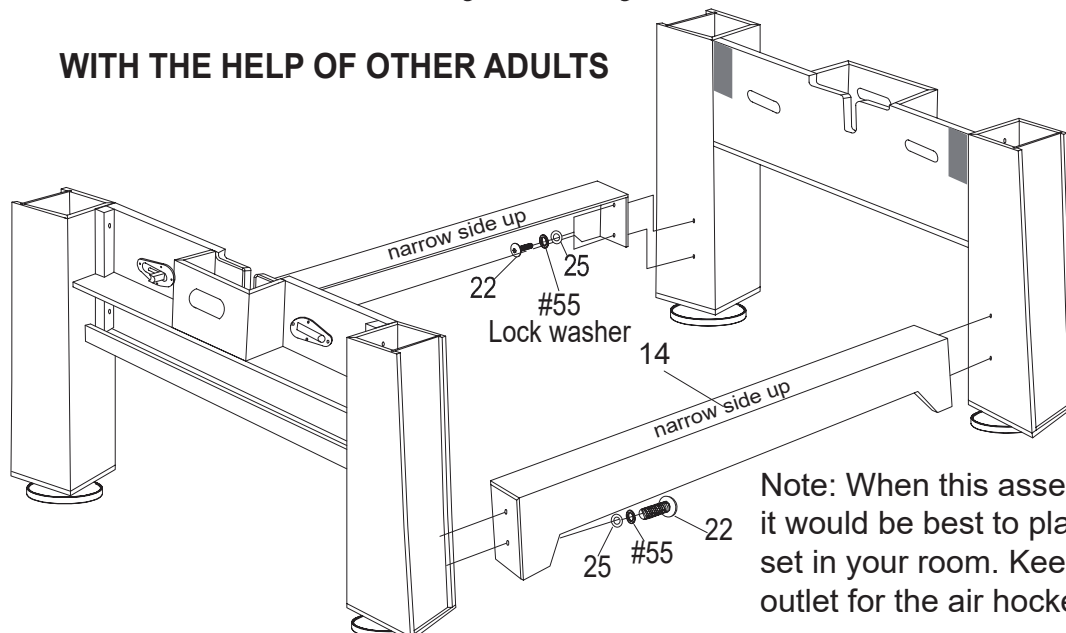
8 pcs - **#22** 5/16" * 1-1/2" Allen Head Bolt
8 pcs - **#25** 5/16"*19mm Flat Washer

1 pc - **#47** Allen wrench
8 pcs - **#55** 1/2"*9mm Lock Washer

Step 7 This Step will require 3 or more adults.

With the help of other adults, attach the outside lower aprons(14) (**narrow side up**) to each assembled leg pedestal by aligning the holes in the outside lower aprons (14) with the holes in the legs using bolts(#22) with washers(#25) and lock washers (#55). Tighten bolts tight, using the #47 Allen Wrench.

WITH THE HELP OF OTHER ADULTS



Note: When this assembly is complete it would be best to place it where it will set in your room. Keep in mind an A/C outlet for the air hockey air motor cord.

PARTS REQUIRED

2 pcs - **#49** TT Playfield Storage Board

8 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw

2 pcs - **#50** TT Playfield Storage support Board

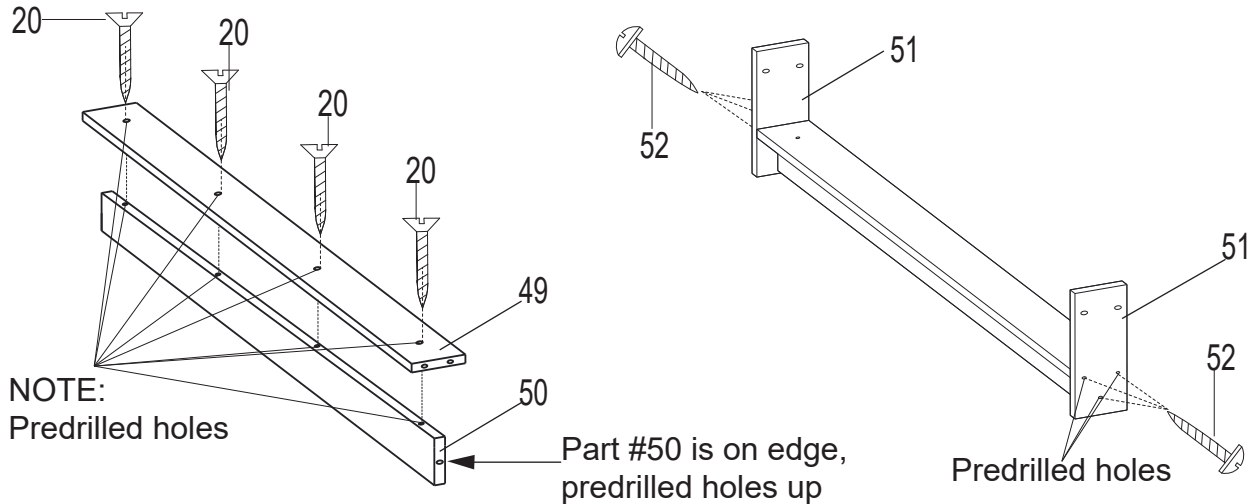
12 pcs - **#52** 1-3/4" Phillips Washer Round Head Screw

4 pcs - **#51** TT Storage Connector Block

Step 8

Assemble the TT playfield storage board **#49** and the TT holder storage board **#50** using screws **#20**. Attach TT storage connectors **#51** using screws **#52**. Assemble 2 identical assemblies

Do not strip out screws.



PARTS REQUIRED

8 pcs - **#53** 1/4" * 1" Allen Head Bolt

8 pcs - **#54** 1/4"*19mm Flat Washer

8 pcs - **#56** 13/32"*7mm Lock Washer

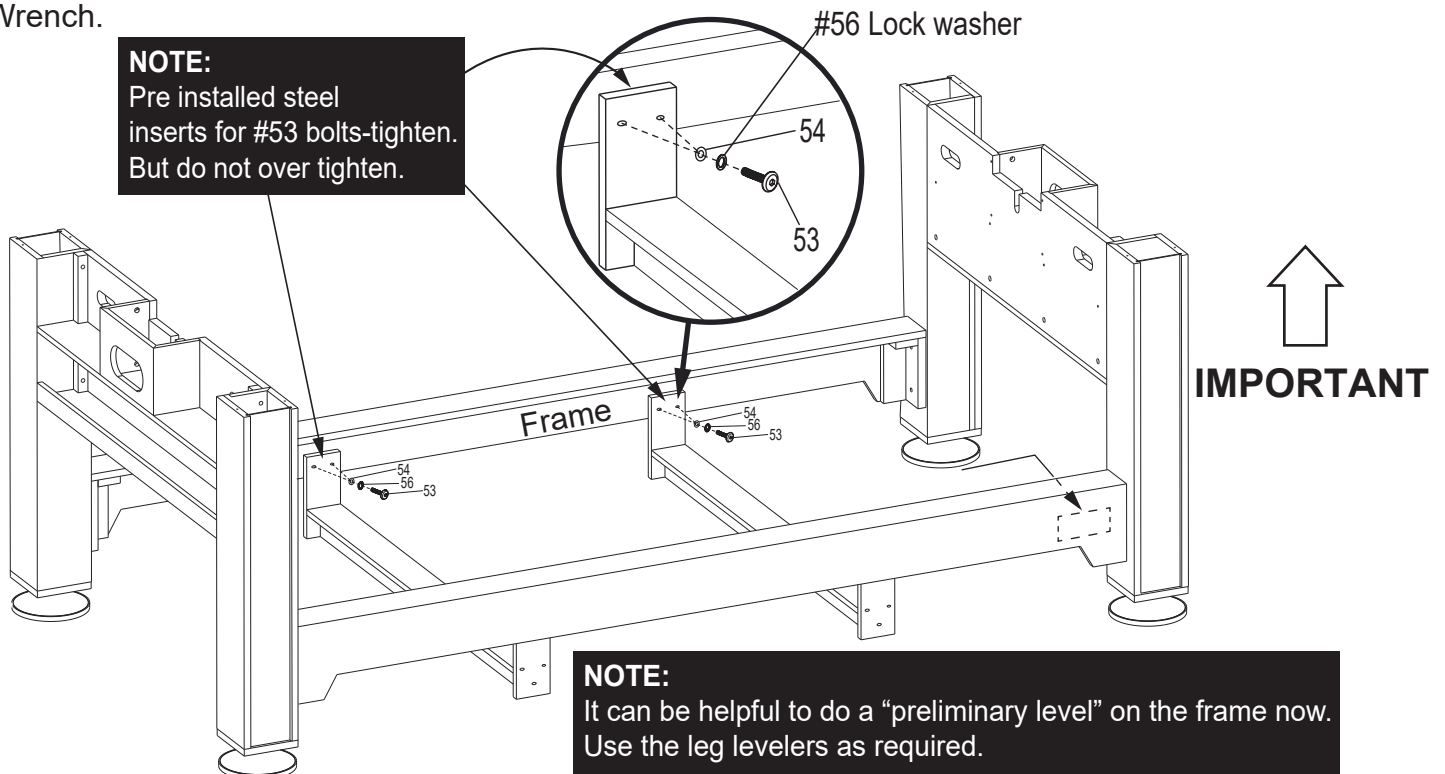
Step 9

WITH THE HELP OF A SECOND ADULT:

Attach the TT playfield storage boards to the inside of the frame by installing the **#53** bolts with **#54** washers and **#56** lock washers, into the preinstalled steel inserts. Tighten tight, using the **#47** Allen Wrench.

NOTE:

Pre installed steel inserts for **#53** bolts-tighten. But do not over tighten.



PARTS REQUIRED

2 pcs - **#23** 20mm Hex Bolt (Pivot bolt)

4 pcs - **#24** 20mm Flat Washer

2 pcs - **#45** 20mm Plastic Washer

Step 10

These instructions go with the diagram on the next page.

Preparing the pool / air hockey main cabinet for placement into the frame.

The factory installed threaded inserts in the main cabinet, inside of each end, (#1) cannot be removed,

First, slide 2 pcs 20mm washers (#24) and plastic washer (#45) onto the 20mm hex bolt (#23) as seen on the next page.

Second, install pivot bolts (#23) into the steel threaded inserts in the ends of the main cabinet.

Screw the bolt into the steel insert leaving approx 1-1/4" of the hex bolt exposed when the bolt is secured into the steel threaded insert.



Placing the pool / air hockey cabinet to the base frame: NOTE: USE CAUTION NOT TO PINCH FINGERS OR HANDS.

You are now ready to place the main cabinet (#1) onto the base frame. **With the help of 4 to 5 other adults**, have two adults on each side of the cabinet top, and the others on the ends to help guide the hex bolts (#23) into the slots on the leg pedestals.

Make sure all 4 latch/locks are in the unlocked open position!

All adults must use proper lifting techniques!

All adults must keep a close eye on their hands + fingers during lifting + placement of the main cabinet into the frame!

Once in place, make sure the head of the hex bolts (#23) and the 20mm washer (#24) are sticking out past the leg panel. Make sure the plastic washer (#45) is against the main cabinet (#1) as it will act as the spacer for the table to rotate freely. To secure the table top to the leg panel use the wrench (#28) provided. Snug each of the 20mm hex bolts (#23) on each end of the leg panel, snug tighten only. This will lock the table top to the base frame, and still allow the table top to rotate freely. When installation is complete, engage and lock all 4 latch/locks.

**CAREFULLY LIFT THE MAIN CABINET FROM EACH SIDE (NOT ENDS) TO PLACE INTO THE END PEDISTAL LEGS
4 TO 5 CAPABLE ADULTS REQUIRED!**

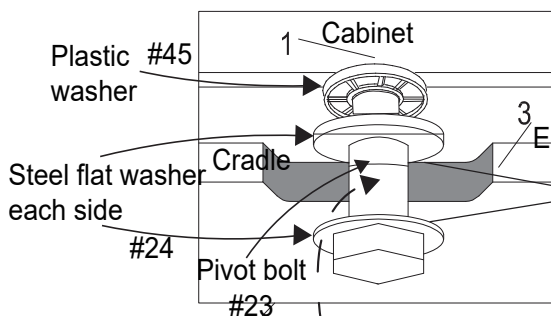


IMPORTANT

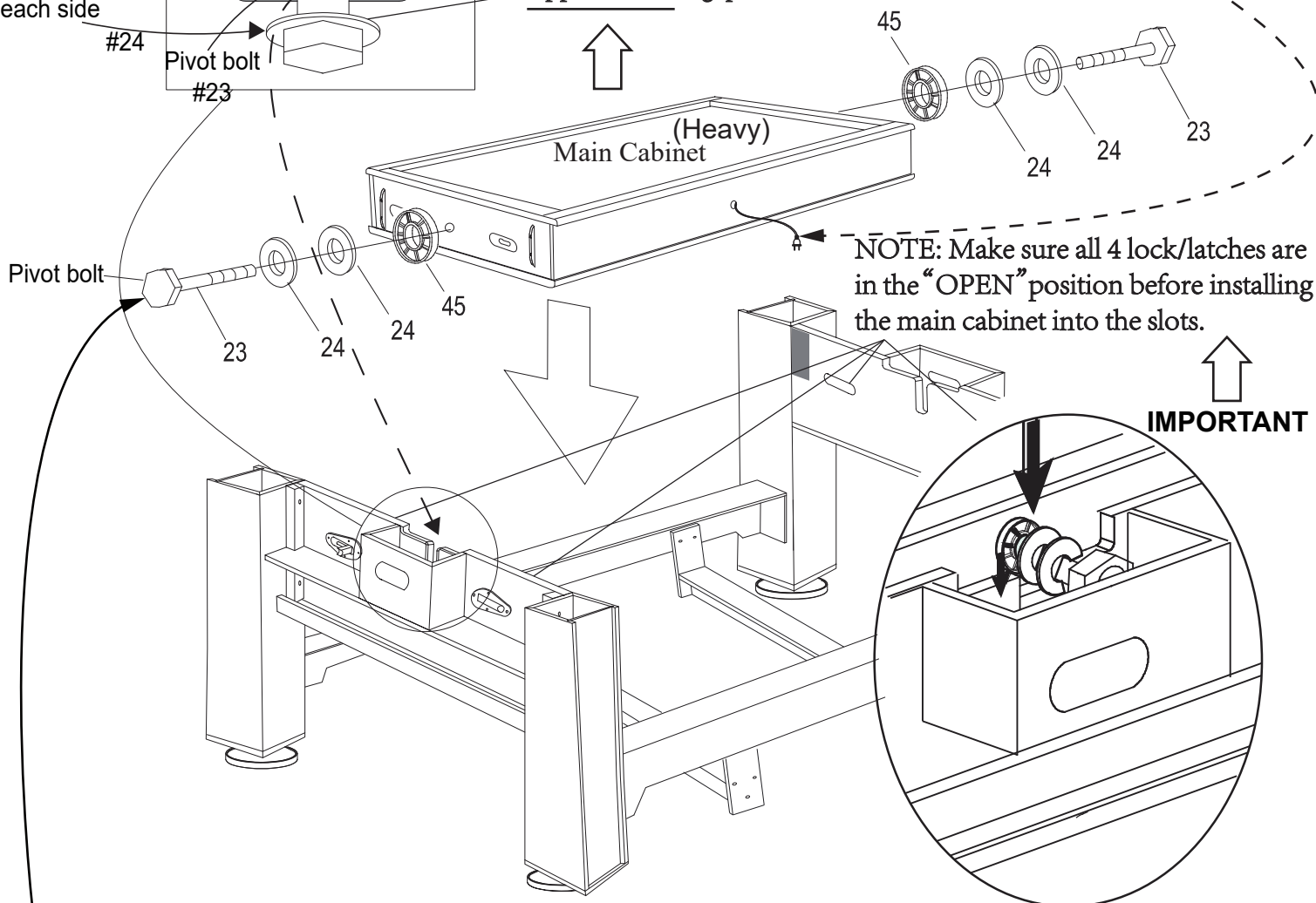


IMPORTANT: Before lifting + placing the main cabinet into place, be sure the 4 latch locks are in the unlocked position.

Note: Place main cabinet into frame, Air Hockey up and cord close to a wall outlet.



Approx 1-1/4" gap between steel washers at this time.



Note: Bolt #23 may start into the wood of the End Panel. Be sure to keep turning the bolt until it is well started into the inner steel insert.

PARTS REQUIRED

2 pcs - **#15** Top Leg End Panel

14 pcs - **#20** 1-3/4"Phillips Flat Countersunk Head Screw

1 pc - **#48** Stick On Fan Motor Cord Holder

Step 11

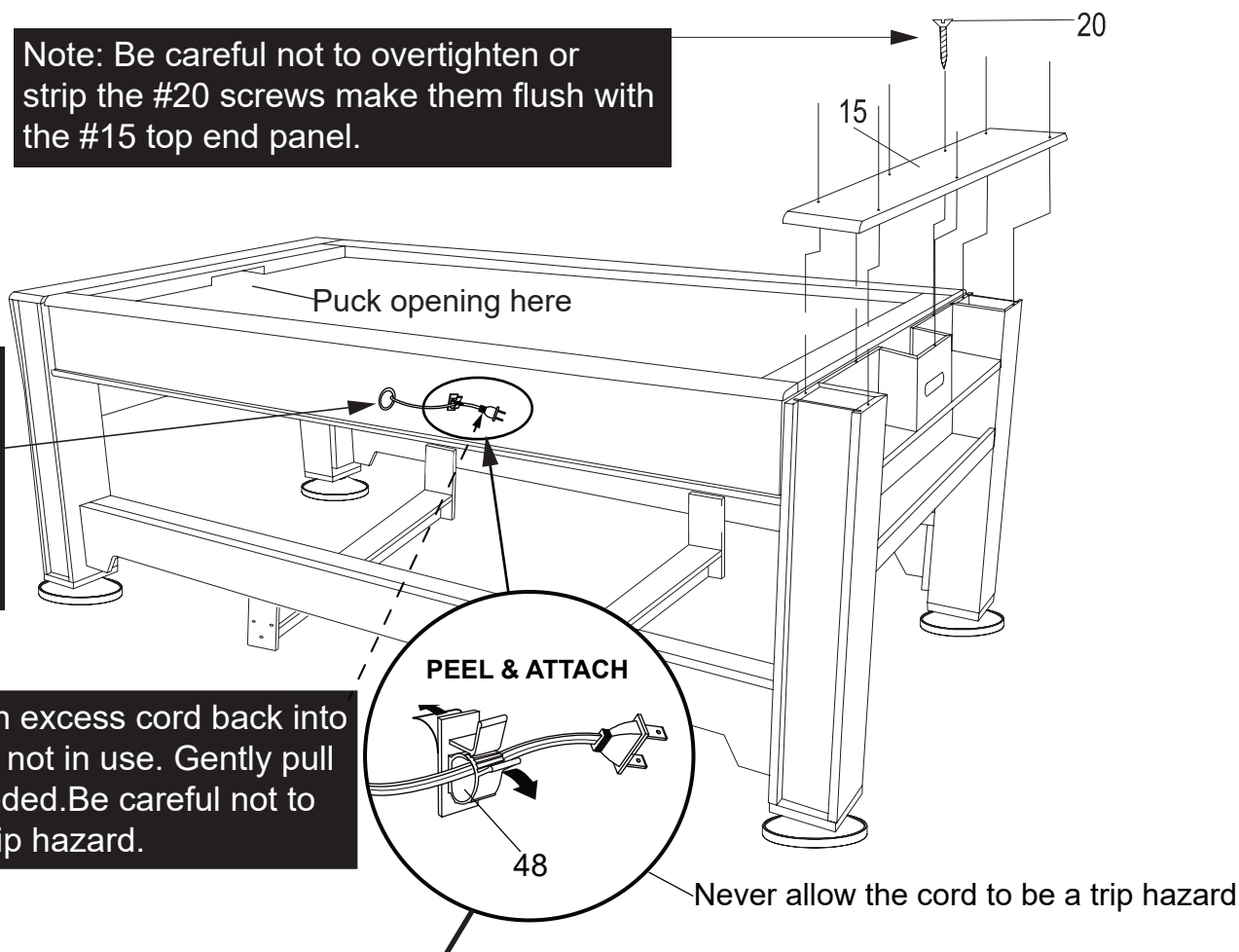
Attach the top end panels(#15) onto the assembled leg pedestals(#3) by aligning the **predilled** holes in the end panel (#15) with the predrilled holes in the top of the leg pedestal,(#3) with screws (#20). Do not strip screws.

Peel the backing off the Cord Clip (#48) and attach to the side of the table, for use with the air hockey fan motor cord.

Note: Be careful not to overtighten or strip the #20 screws make them flush with the #15 top end panel.

Note: On/off fan switch is located on the fan cord

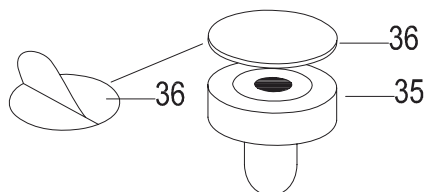
Note: Push excess cord back into hole when not in use. Gently pull out as needed.Be careful not to create a trip hazard.



Note: Always make sure the cord is in this storage position before rotating the main cabinet.

Step 12

Assemble the air hockey striker (#35) by attaching the hockey felt (#36). Remove the protective paper and adhere the hockey felt (#36) to the striker (#35).



Note: #36 Hockey striker felt may or may not be installed by factory

PARTS REQUIRED

2 pcs - #16 Table Tennis End Playfield	2 pcs - #38 Table Tennis Net Post
1 pc - #17 Table Tennis Middle Playfield	8 pcs - #39 Table Tennis Net
2 pcs - #29 Anti Sag TT Playfield Support Board	12 pcs - #46 Adhesive Table Tennis Playfield Cushions

Step 13

Place the 2 pcs anti sag tennis top playfield -supports(#29) onto the center of the Air Hockey Playfield. Place the table tennis playfield (#17) and table tennis playfields (#16) onto the **cabinet top**.

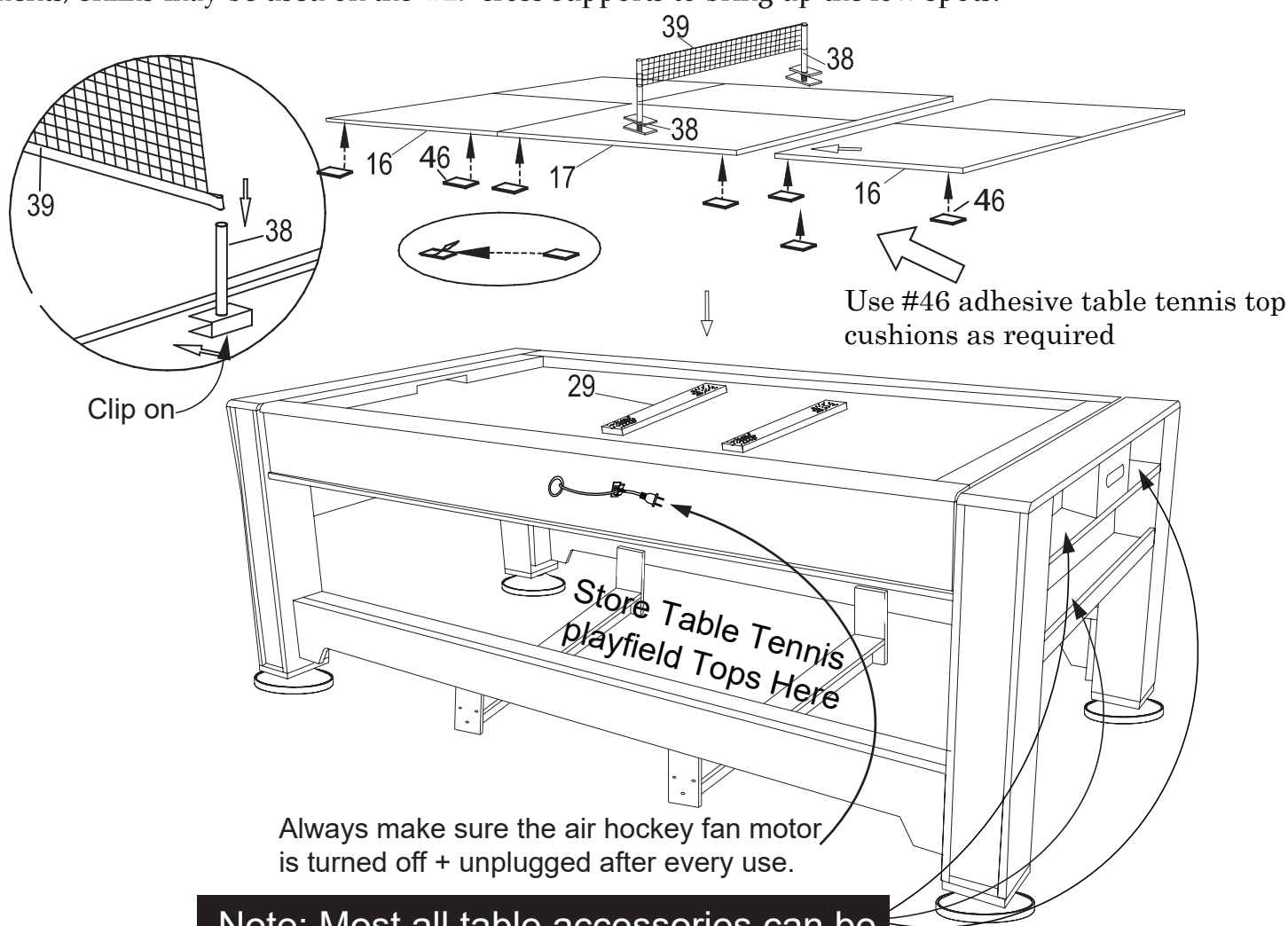
Attach the Net Posts (#38) to the Middle Board (#17), **and** slide the table tennis net (#39) onto the Net Posts (#38).

WARNING: Table Tennis tops must be removed before rotating main cabinet!



Trouble Shooting:

If the pool table side is not level, first try to level by using the leg levelers on each leg. Most of the time the table can be easily leveled using this method. If the tennis top surface needs adjustments, shims may be used on the #29 cross supports to bring up the low spots.



Note: Most all table accessories can be stored inside the ends of the table.

Note: Always make sure all (4) latch/locks are correctly locked in place during the leveling process and during any play.

Lastly, using a carpenter's level and the (4) leg levelers - level the table for best play.

Notice:

NOTE: Remove all billiard balls from the playfield pockets before rotating the billiards table.



IMPORTANT

BILLIARDS:

After the break, regardless of whether any balls were pocketed on the break, the table is Open, with the choice of stripes or solids determined by the next legally pocketed ball.

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

FOULS

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball.
A jump shot executed by striking the cue ball above center is legal.
5. Using the 8 ball first in a combination shot when the table is not open.

AIR HOCKEY:

Plug in and turn on the air motor to play. Turn off and unplug when not playing.



- 1) This game is designed to be played with two (2) players, one at each end.
- 2) Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
- 3) One point is given when a puck is shot into the opponent's goal.
- 4) Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period.

**Never allow cord to become a trip hazard.
Always unplug + store the air motor cord before rotating main cabinet.**

Notice:

TABLE TENNIS:

In singles, the server first makes a good service and then the receiver makes a good return. Thereafter, server and receiver alternately each make a good return. In doubles, the server first makes a good service and the receiver returns the ball. Then the partner of the server makes a good return, followed by the partner of the receiver returning the ball. Thereafter, each player alternately in that sequence makes a good return.

Serving

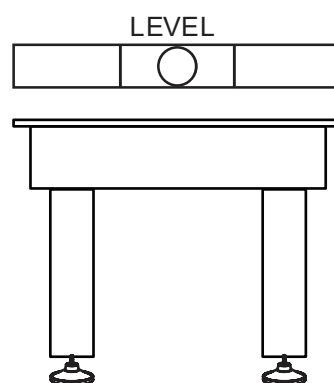
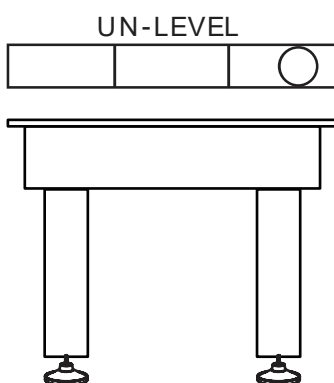
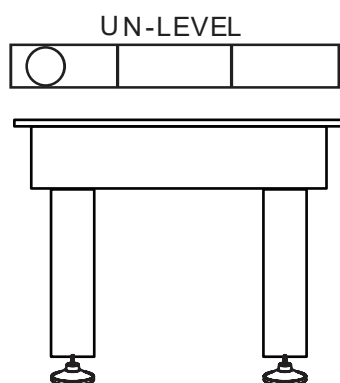
After hitting it, the ball must first touch the server's own court and pass directly over the net or around the net assembly, then touching the receiver's court. In doubles, the ball must first touch the server's right half-court or center line, pass over the net, and then touch the receiver's right half-court or center line. If, in attempting to serve, a player fails to strike the ball while it is in play, he loses a point. Return After the ball is served or returned in play, it is struck so that it passes directly over the net and its assembly and touches the opponent's court. A returned ball which touches the net or its supports on the way over to the other side, is considered a good return. The ball is in play from the last moment at which it is stationary on the palm of the server's free hand before being projected in service until:

- a point is scored.
- it touches the same court twice consecutively.
- it has been volleyed.
- it touches a player, or anything he wears or carries, other than his racket or his racket hand below his wrist.
- it touches any object other than the net or its support (referred to above).
- it is struck by a player more than once consecutively.
- it touches, in a doubles service, the left half-court of the server or receiver.
- it is struck, in doubles, by a player out of sequence, except where there has been a genuine error in playing order.
- **Always remove and store the table tennis playfields before rotating the main cabinet.**

Congratulations! You have now assembled your Swivel Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Swivel Table.

INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the leg leveler under the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting and pad, the pool table may need to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your swivel table, apply spray furniture polish to clean cloth and wipe down the air hockey playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. Use spray furniture polish to clean all exterior surfaces of your game table.
4. Use the Billiards Playfield brush provided to clean the cloth on the billiards table.
5. Use a carpenters level to properly level table using the leg levelers.
6. This product is intended for **INDOOR** use only.
7. **DO NOT** operate the air motor if the cord is damaged in any way.
8. **DO NOT** sit, climb or lean on the table.
9. **DO NOT** drag the table when moving it. This will damage the legs.
10. **DO NOT** set drinks on the table.
11. It is suggested that this table be placed close to a wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.
12. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.
13. Clean the table tennis playfield with a soft, slightly damp (water) cloth.
Do not use furniture polish.

NOTICE

REFER TO [CONTAINER] FOR SAFETY
INSTRUCTIONS WHEN USING
CLEANING PRODUCTS.

PRODUCT PARTS LIST FOR MODEL # G06600W/F

Key #	Part #	Description	Qty.
1	G06600WJ1	Billards -Cabinet	1
2	G06600WJ2	Air Hockey Playfield with air motor	1
3	G06600WJ3	Leg Top End Panel	2
4	G06600WJ4	Puck Catcher Box	2
5	G06600WJ5	Latch/ Lock	4
6	G06600WJ6	End Panel Support Board	2
7	G06600WJ7	Ball Storage Board	2
8	G06600WJ8	Steel L-Bracket	4
9	G06600WJ9	Right Mitre Cut Leg	2
10	G06600WJ10	Left Mitre Cut Leg	2
11	G06600WJ11	Leg Panel	4
12	G06600WJ12	Leg Base Board	4
13-R	G06600WJ13	Outside Apron- End Board	4
14-R	G06600WJ14	Outside Lower Apron	2
15	G06600WJ15	Top End Panel	2
16	G06600WJ16	Table Tennis End Playfield	2
17	G06600WJ17	Table Tennis Middle Playfield	1
18	G06600WJ18	1-1/4"Phillips Washer Head Screw	20
19	G06600WJ19	3/4" Phillips Flat Head Screw	16
20	G06600WJ20	1-3/4" Phillips Flat Head Screw	82
21	G06600WJ21	1/2" Phillips Round Head Screw	8
22	G06600WJ22	5/16" * 1-1/2"Allen Head Bolt	16
23	G06600WJ23	20mm Hex Bolt (Pilot bolt)	2
24	G06600WJ24	20mm Pivot Washer	4
25	G06600WJ25	5/16"*19mm Washer	16
26	G06600WJ26	Leg Leveler	4
27	G06600WJ27	Wood Glue	1
28	G06600WJ28	For Pivot Bolts Wrench	1
29	G06600WJ29	Tennis Top- Support	2
30	G06600WJ30	Billiard Balls	1
31	G06600WJ31	Cue Stick	2
32	G06600WJ32	Triangle	1
33	G06600WJ33	Chalk	2
34	G06600WJ34	Pool Playfield Brush	1
35	G06600WJ35	Air Hockey Striker	2
36	G06600WJ36	Air Hockey Striker Felt Pad	2
37	G06600WJ37	Air Hockey Puck	2
38	G06600WJ38	Table Tennis Net Post	2
39	G06600WJ39	Table Tennis Net	1
40	G06600WJ40	Table Tennis Paddle	2
41	G06600WJ41	Table Tennis Ball	2
42	G06600WJ42	Plastic Rub Strip	4
43	G06600WJ43	3/4" Phillips Round Head Screw	8
44	G06600WJ44	End Panel Inner Cushion	4
45	G06600WJ45	20mm Plastic Washer	2

PRODUCT PARTS LIST FOR MODEL # G06600W/F

Key #	Part #	Description	Qty.
46	G06600WJ46	Table Tennis Top Cushion	12
47	G06600WJ47	Allen Wrench	1
48	G06600WJ48	Cord Holder	1
49	G06600WJ49	TT playfield holder board	2
50	G06600WJ50	TT playfield holder support board	2
51	G06600WJ51	TT holder connector Block	4
52	G06600WJ52	1-3/4" Phillips Washer Head Screw	12
53	G06600WJ53	1/4"*1" Allen key bolt	8
54	G06600WJ54	1/4"*19mm Washer	8
55	G06600WJ55	1/2"*9mm Lock Washer	16
56	G06600WJ56	13/32"*7mm Lock Washer	8
59	G06600WJ59	Air Hockey Puck-B	2

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.