Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS 66762
800-856-4445

Basepoint Business Centre: Rivermead Drive,Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

BENNETT 4-6 PERSON OUTDOOR CABIN SAUNA

MODEL # : 2600539B, 2600539B-V

THE ASSEMBLY MANUAL MUST BE RETAINED SINCE IT CONTAINS IMPORTANT INFORMATION

LICENSED ELECTRICIAN WORK IS REQUIRED TO INSTALL A DEDICATED 240V/50AMP CIRCUIT

WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite www.backyarddiscovery.com*

BILT®

EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP

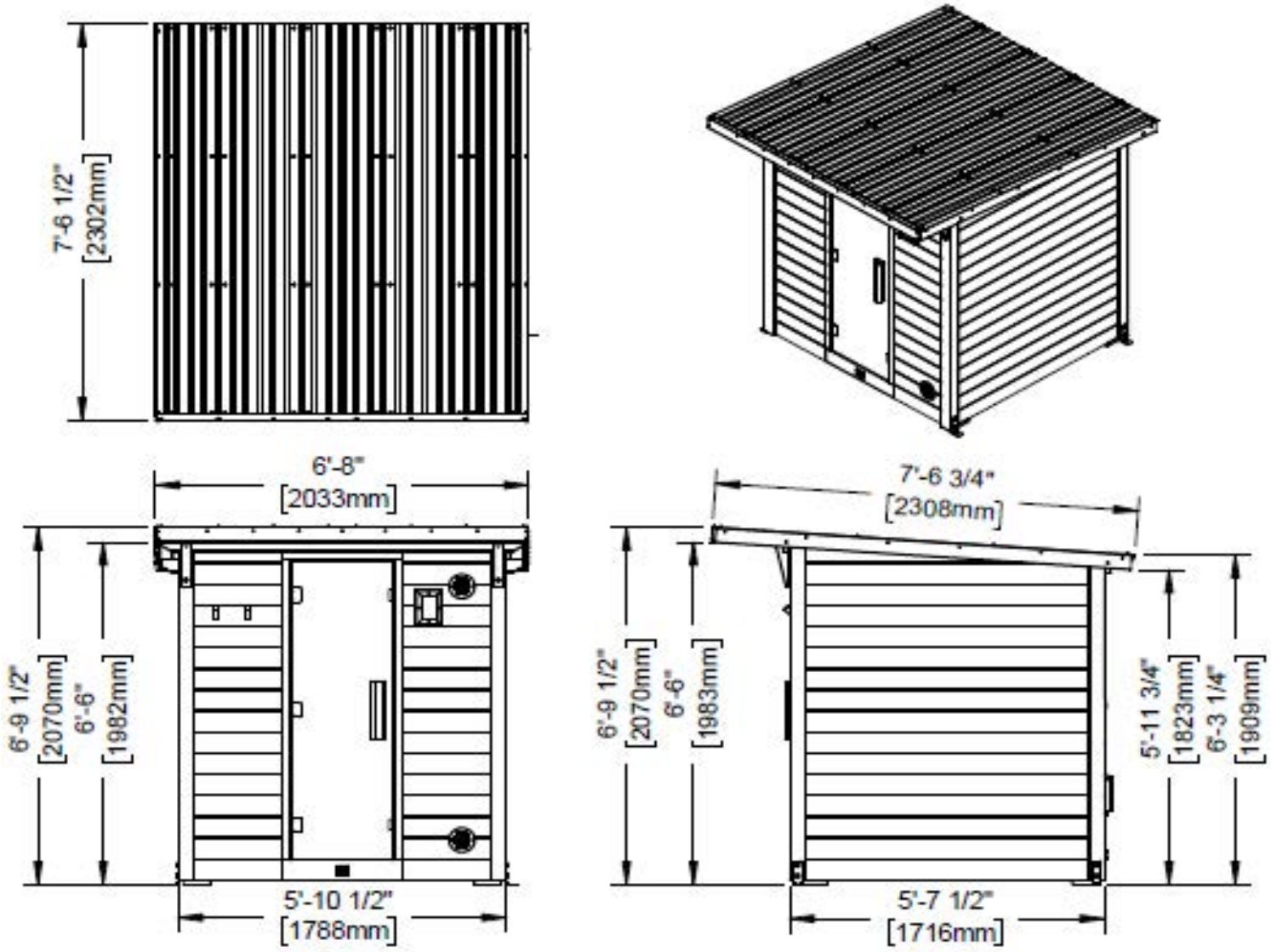
App Store | Google play

OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

CHOOSE A GOOD LOCATION FOR YOUR SAUNA!

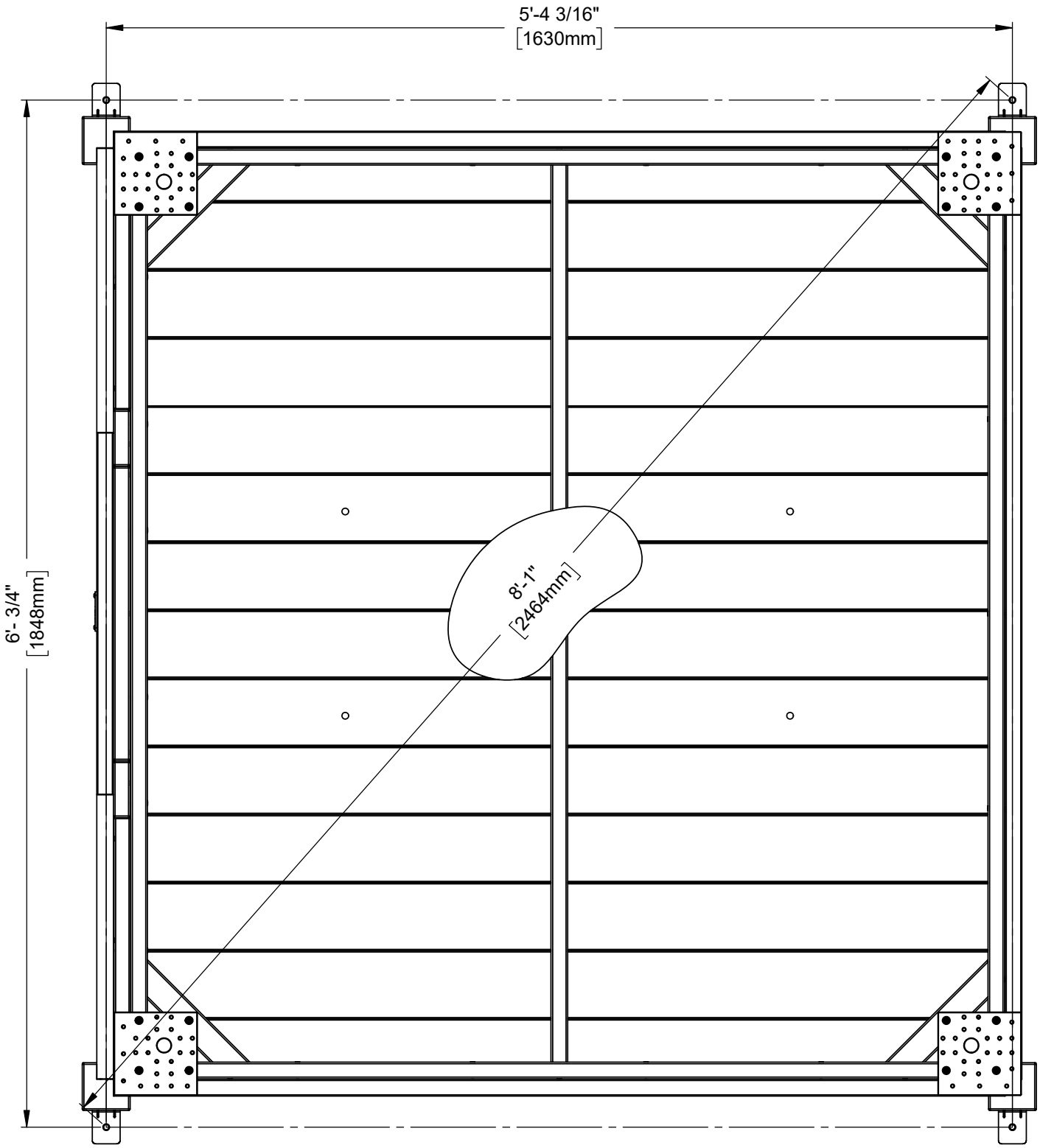
It is critically important the sauna foundation is sturdy and level.
An unstable foundation can cause the sauna to tilt, shift, or fall, leading to injury.
Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.

- Using incorrect hardware may result in improper assembly.
- Ensure the surface is firm and level and can support the weight of the sauna and its users. (1000+ lbs.)
- Many garages, basements or deck floors are sloped for drainage. A slight slope will not be an issue. A more pronounced slope will require shimming to make the sauna level.
- Consider a concrete slab, paver stones, or something similar to prevent the cradle supports from settling in the ground. Concrete anchors are provided in the kit.
- If installing on the ground or gravel surface, ground anchors are included in the kit.
- If installing on a deck, confirm there is ample structural support under the deck. The hardware to mount to a wood deck is NOT included and will need to be purchased separately.
- Consider distance from your electrical service box as this can greatly impact the cost of needed electrical work
- If located in an area that tends to receive high winds, it is recommended to take extra precautions to ensure the door does not blow open. In most situation, this should not be a concern.



Imperial measurements rounded to the nearest 1/4".

OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

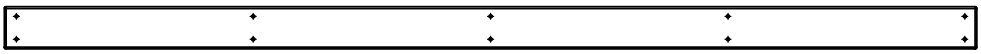
WOOD COMPONENTS (NOT TO SCALE)



E01 TRIM BOARD-W4L22802
(x2) 1 7/16"x3 3/8"x78 1/8" (36x86x1984)



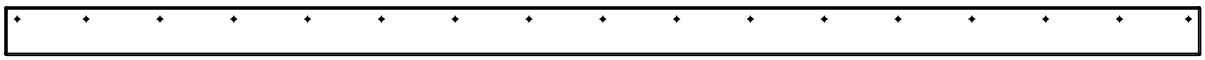
H01 ROOF TRIM-W4L22909
(x2) 15/16"x3 3/8"x89 3/8" (24x86x2270)



HB01 WALL BOARD-W4L23801
(x2) 15/16"x2 3/4"x63 9/16" (24x70x1614)



NG01 SLAT-W4L21949
(x3) 13/16"x3 3/8"x65 3/4" (20x86x1670)



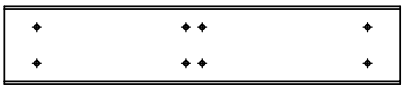
NG04 FASCIA-W4L22458
(x1) 13/16"x3 1/8"x78 1/8" (20x80x1984)



NR01 HEATER GUARD BOARD-W4L22493
(x5) 13/16"x2 3/8"x20 1/2" (20x60x521)



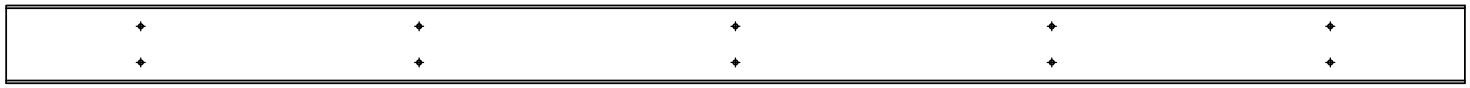
NR04 HEATER GUARD BOARD-W4L22037
(x5) 13/16"x2 3/8"x15 11/16" (20x60x398)



OG01 FLOOR JOIST-W4L22461
(x2) 1 3/16"x3 3/8"x17 1/4" (30x86x438)



OG02 SEAT CLEAT-W4L21943
(x1) 1 3/16"x3 3/8"x60 15/16" (30x86x1548)



OG03 FLOOR JOIST-W4L22462
(x1) 1 3/16"x3 3/8"x63 9/16" (30x86x1614)

OWNER'S MANUAL - PARTS IDENTIFICATION

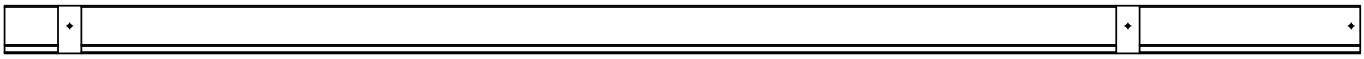
WOOD COMPONENTS (NOT TO SCALE)



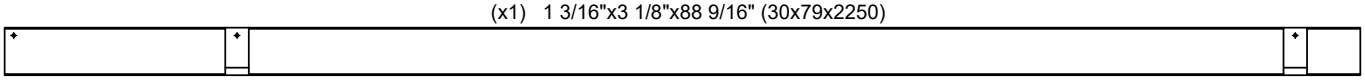
OG04 FLOOR JOIST-W4L22463
(x1) 1 3/16"x3 3/8"x63 9/16" (30x86x1614)



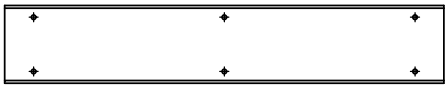
OG05 FLOOR JOIST-W4L22464
(x1) 1 3/16"x3 3/8"x63 9/16" (30x86x1614)



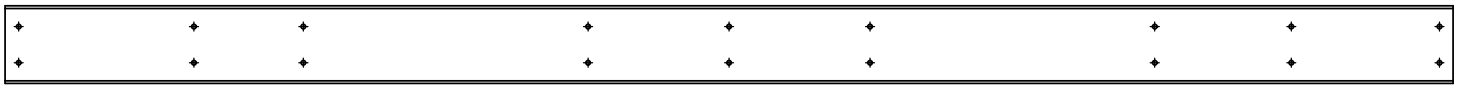
OG06 ROOF BOARD-W4L22469
(x1) 1 3/16"x3 1/8"x88 9/16" (30x79x2250)



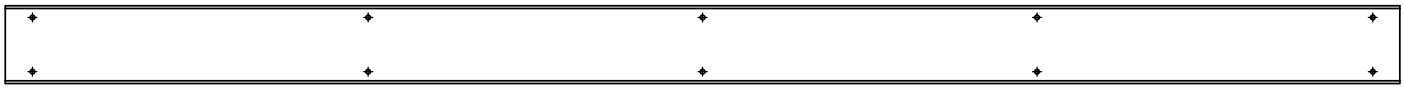
OG07 ROOF BOARD-W4L22470
(x1) 1 3/16"x3 1/8"x88 9/16" (30x79x2250)



OG08 SEAT CLEAT-W4L22384
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



OG09 FLOOR JOIST-W4L22485
(x2) 1 3/16"x3 3/8"x63 1/16" (30x86x1602)



OG10 WIREWAY BOARD-W4L22387
(x1) 1 3/16"x3 3/8"x60 3/4" (30x86x1543)



OG11 WIREWAY BOARD-W4L22733
(x1) 1 3/16"x2 1/4"x3 3/8" (30x57x86)



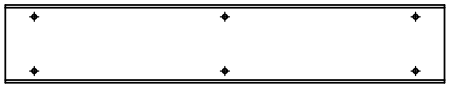
OG12 WIREWAY BOARD-W4L22389
(x1) 1 3/16"x3 3/8"x19 3/4" (30x86x501)



OG13 LIGHT MOUNT-W4L23792
(x1) 1 3/16"x3 3/8"x40 9/16" (30x86x1030)



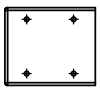
OG14 WIREWAY BOARD-W4L23793
(x1) 1 3/16"x3 3/8"x16 1/8" (30x86x409)



OG15 SEAT CLEAT-W4L22407
(x2) 1 3/16"x3 3/8"x19 1/8" (30x86x486)



OG16 SEAT CLEAT-W4L22585
(x1) 1 3/16"x3 3/8"x18 1/4" (30x86x464)



OG17 WIREWAY BOARD-W4L23796
(x1) 1 3/16"x3 3/8"x3 15/16" (30x86x100)



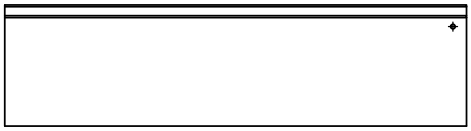
OJ01 WALL BOARD-W4L22347
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



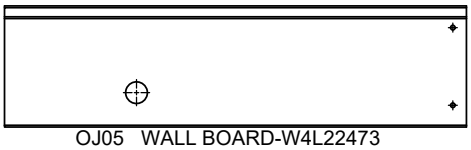
OJ02 WALL BOARD-W4L22348
(x28) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



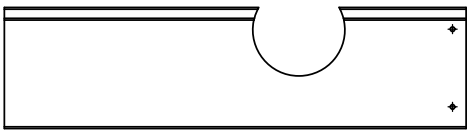
OJ03 WALL BOARD-W4L22471
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



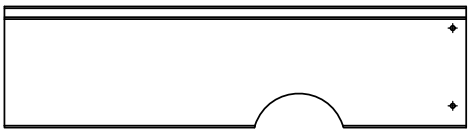
OJ04 WALL BOARD-W4L22472
(x8) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ05 WALL BOARD-W4L22473
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



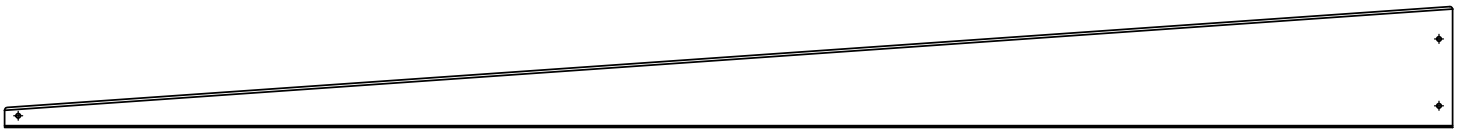
OJ06 WALL BOARD-W4L22474
(x2) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ07 WALL BOARD-W4L22475
(x2) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



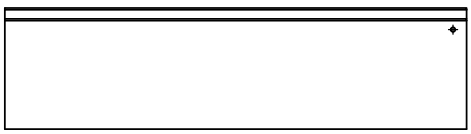
OJ08 WALL BOARD-W4L22476
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



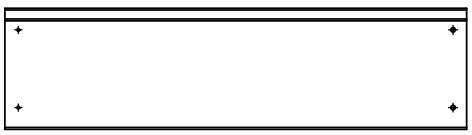
OJ09 WALL BOARD-W4L22357
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ10 ROOF BOARD-W4L22359
(x15) 1 3/16"x5 1/4"x88 9/16" (30x134x2250)



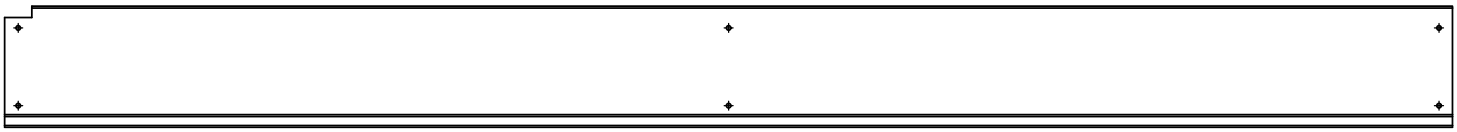
OJ11 WALL BOARD-W4L22477
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



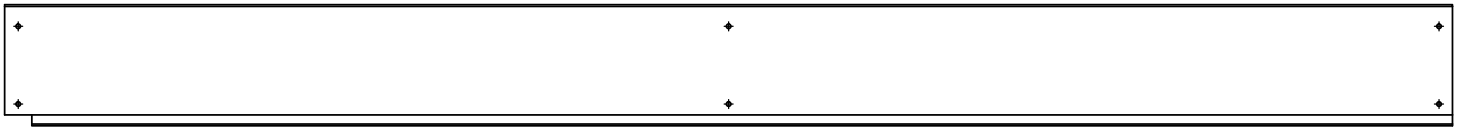
OJ12 WALL BOARD-W4L22478
(x14) 1 3/16"x5 1/4"x20 1/8" (30x134x511)

OWNER'S MANUAL - PARTS IDENTIFICATION

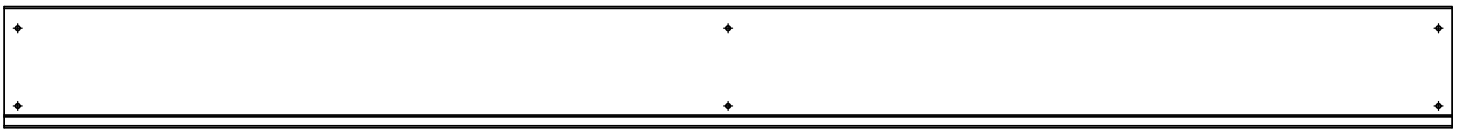
WOOD COMPONENTS (NOT TO SCALE)



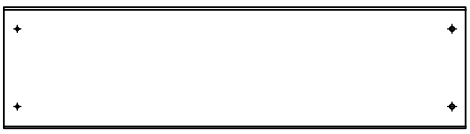
OJ13 FLOOR BOARD-W4L22479
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



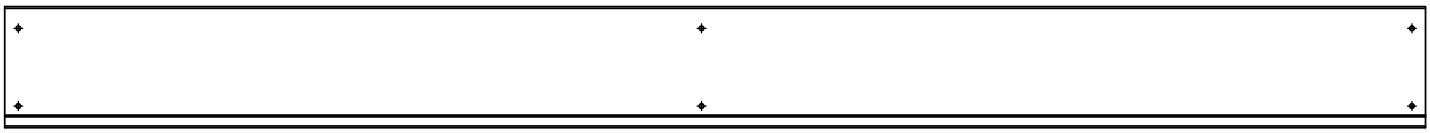
OJ14 FLOOR BOARD-W4L22480
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



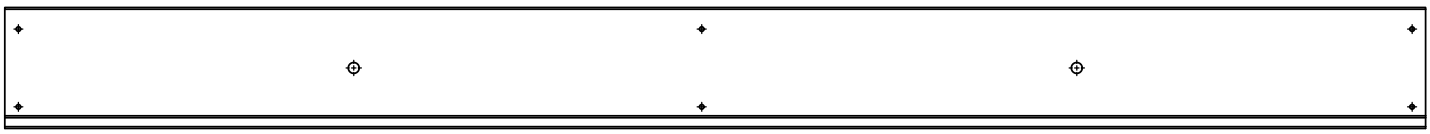
OJ15 FLOOR BOARD-W4L22481
(x4) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



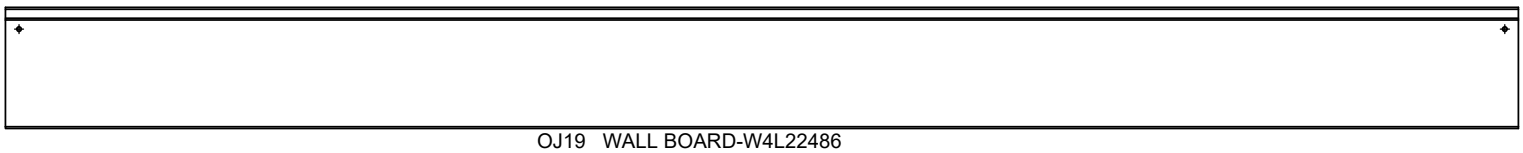
OJ16 WALL BOARD-W4L22482
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ17 FLOOR BOARD-W4L22483
(x4) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



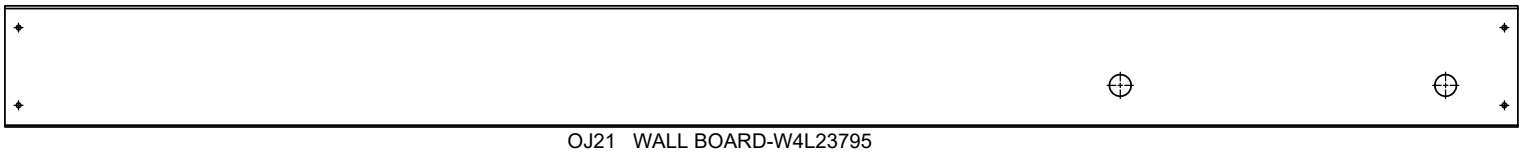
OJ18 FLOOR BOARD-W4L22484
(x2) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



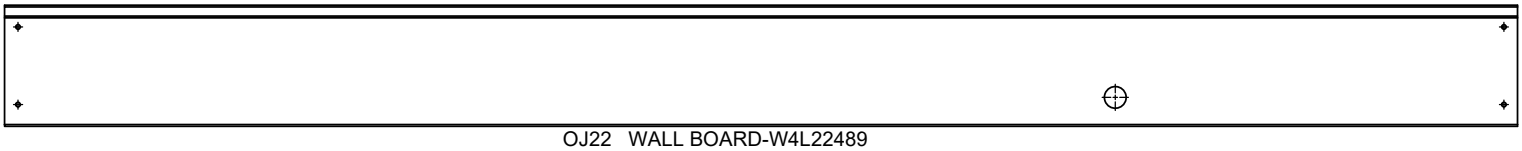
OJ19 WALL BOARD-W4L22486
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)



OJ20 WALL BOARD-W4L22487
(x10) 1 3/16"x5 5/16"x65 7/8" (30x134x1674)



OJ21 WALL BOARD-W4L23795
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)



OJ22 WALL BOARD-W4L22489
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



OJ24 WALL BOARD-W4L23790
(x1) 1 3/16"x5 5/16"x65 7/8" (30x134x1674)



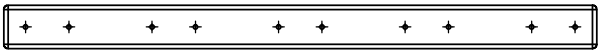
OJ25 WALL BOARD-W4L23791
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)



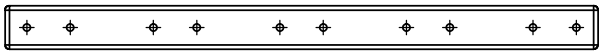
OO01 SLAT CLEAT-W4L22404
(x2) 1 3/16"x1 3/16"x14" (30x30x355)



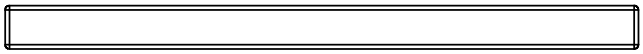
OO02 FLOOR TRIM-W4L22365
(x2) 1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO03 HEATER GUARD BOARD-W4L22038
(x2) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 HEATER GUARD BOARD-W4L22035
(x1) 1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO06 FLOOR TRIM-W4L22465
(x2) 1 3/16"x1 3/16"x17 1/4" (30x30x438)



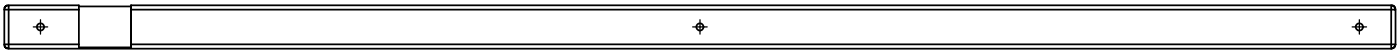
OO07 FLOOR TRIM-W4L22466
(x1) 1 3/16"x1 3/16"x63 9/16" (30x30x1614)



OO08 TRIM-W4L22495
(x1) 1 3/16"x1 3/16"x18 7/16" (30x30x469)



OO09 TRIM-W4L22496
(x2) 1 3/16"x1 3/16"x12 5/8" (30x30x321)



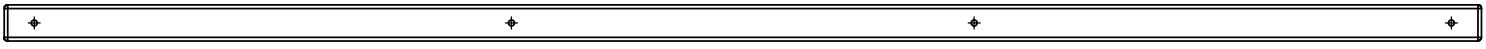
OO10 TRIM-W4L23794
(x1) 1 3/16"x1 3/16"x37 7/8" (30x30x962)



OO13 TRIM-W4L22414
(x2) 1 3/16"x1 3/16"x61" (30x30x1549)



OO14 TRIM-W4L22607
(x1) 1 3/16"x1 3/16"x37 7/8" (30x30x962)



OO15 TRIM-W4L22730
(x1) 1 3/16"x1 3/16"x48 1/4" (30x30x1226)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



OO16 TRIM-W4L22415
(x1) 1 3/16"x1 3/16"x2 3/8" (30x30x60)



OO17 TRIM-W4L22732
(x1) 1 3/16"x1 3/16"x57 1/16" (30x30x1449)



OO18 TRIM-W4L22731
(x1) 1 3/16"x1 3/16"x49 13/16" (30x30x1266)



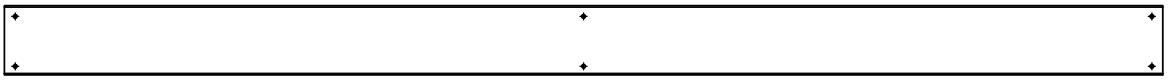
OR01 SEAT UPRIGHT-W4L22406
(x2) 1 3/16"x2 3/8"x28 3/4" (30x60x730)



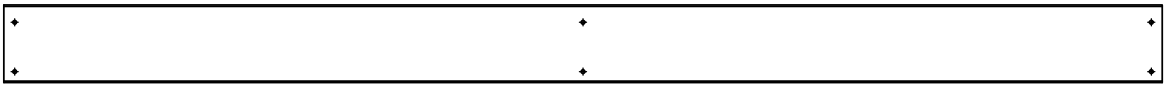
OR02 ANGLE BRACE-W4L21946
(x4) 1 3/16"x2 3/8"x10 7/8" (30x60x276)



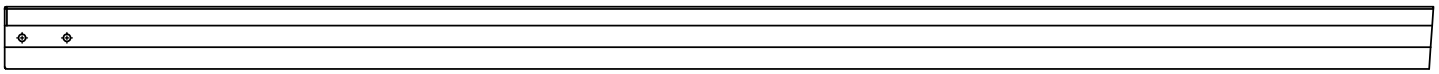
OR03 BENCH UPRIGHT-W4L22405
(x2) 1 3/16"x2 3/8"x14" (30x60x355)



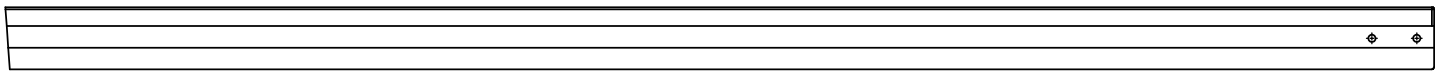
OS01 FLOOR BOARD-W4L22729
(x1) 1 3/16"x3 3/4"x63 1/16" (30x96x1602)



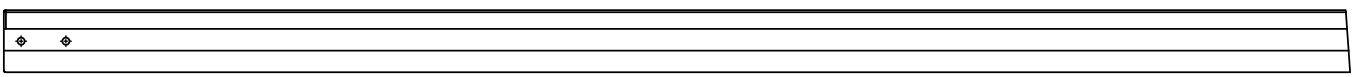
OV02 FLOOR BOARD-W4L22468
(x1) 1 3/16"x4 1/4"x63 1/16" (30x107x1602)



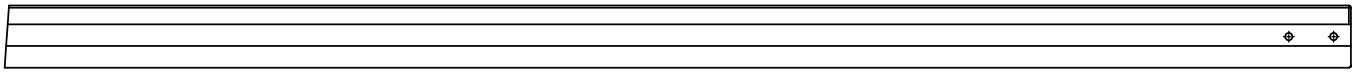
SP01 POST-W4L22904
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP02 POST-W4L22905
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



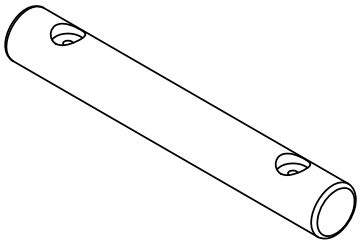
SP03 POST-W4L22906
(x1) 3 3/8"x3 3/8"x73 5/16" (86x86x1862)



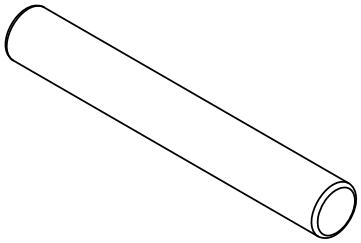
SP04 POST-W4L22907
(x1) 3 3/8"x3 3/8"x73 5/16" (86x86x1862)

OWNER'S MANUAL - PARTS IDENTIFICATION

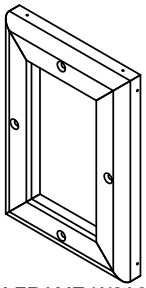
WOOD COMPONENTS (NOT TO SCALE)



HB02 HANDLE BAR-W4L22902
(x1) 11 15/16"X1 11/16" (42x42x304)



HA01 HANDLE ASSEMBLY-W2A05240
(x1) 11 15/16"x1 11/16" (42x42x304)



TF01 TRIM FRAME-W2A04797
(x1) 7/8"x5 9/16"x8 1/16" (22x142x204)



HS01 STANDOFF-W4L22903
(x2) 15/16"x1 5/8" (x24x42)



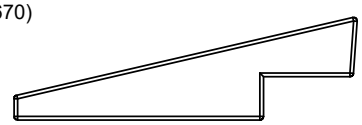
HS02 HANDLE STANDOFF-W4L21814
(x2) 15/16"x1 5/8" (x24x42)



W01 SEAT TRIM-W4L21948
(x1) 1 9/16"x3 3/8"x65 3/4" (40x86x1670)



W02 FOOT BRACE-W4L22399
(x4) 1 15/16"x3 3/8"x10 1/4" (50x86x261)



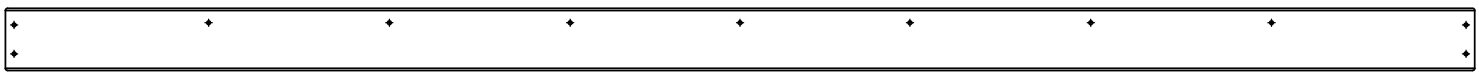
W03 ANGLE BRACE-W4L22911
(x2) 1 15/16"x3 3/8"x11 1/4" (50x86x285)



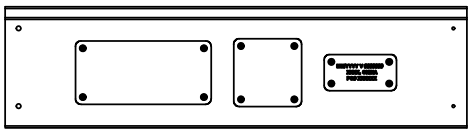
W04 SEAT TRIM-W4L22586
(x1) 1 9/16"x3 3/8"x65 3/4" (40x86x1670)



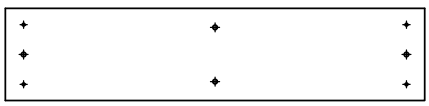
W05 SEAT TRIM-W4L22587
(x1) 1 9/16"x3 3/8"x22 1/16" (40x86x560)



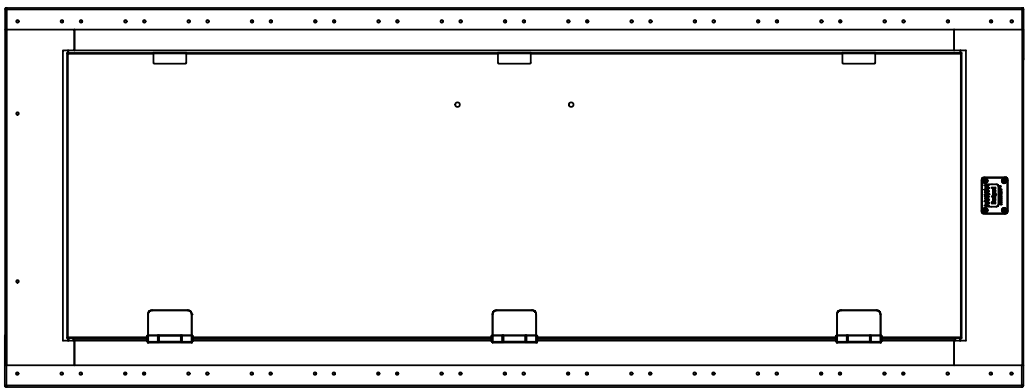
W06 FASCIA-W4L22457
(x1) 1 15/16"x3 3/8"x80" (50x86x2032)



WB01 WALL BOARD ASSEMBLY-W2A05157
(x1) 1 3/16"x5 1/4"x20 1/8" (30x134x511)



Y01 HEATER SPACER BOARD-W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)



WP01 WALL PANEL ASSEMBLY-W2A05469
(x1) 2 3/8"x28 7/8"x77 5/8" (60x734x1972)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



BA01 BENCH ASSEMBLY-W2A04927
(x1) 1 15/16"x19 1/8"x65 3/4" (50x486x1670)



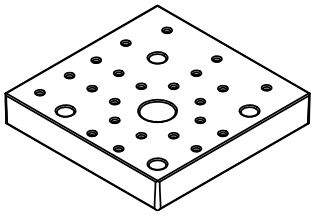
BA02 BENCH ASSEMBLY-W2A04928
(x1) 1 15/16"x19 1/8"x65 3/4" (50x486x1670)



BA03 BENCH ASSEMBLY-W2A04983
(x1) 1 15/16"x19 1/8"x24 13/16" (50x486x630)

OWNER'S MANUAL - PARTS IDENTIFICATION

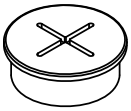
ACCESSORY COMPONENTS (NOT TO SCALE)



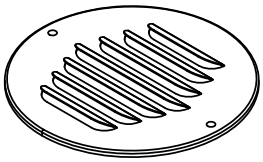
1526 BASE FOOT-A6P01526
(x4)



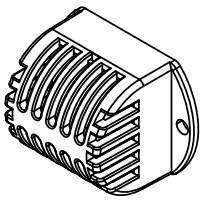
1467 25mm SILICONE GROMMET-A6P01467
(x4)



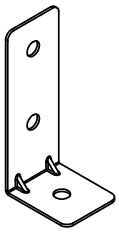
1468 30mm SILICONE GROMMET-A6P01468
(x1)



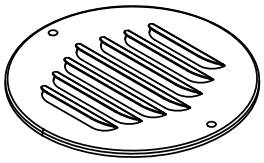
5285 VENT COVER-A4M05285
(x2)



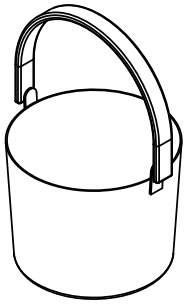
1714 TEMPERATURE SENSOR-A6P01714
(x1)



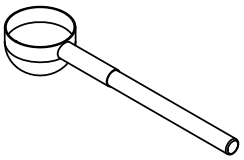
5917 ANCHOR BRACKET-A4M05917
(x4)



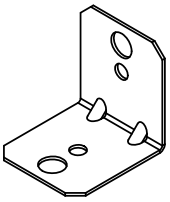
7415 VENT COVER-A4M07415
(x1)



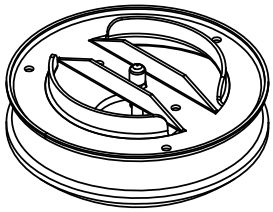
B01 BUCKET-A4M05673
(x1)



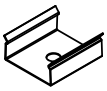
L01 LADLE-A4M05596
(x1)



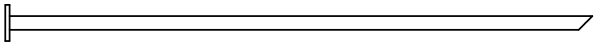
555 L BRACKET BLK-A4M00555
(x9)



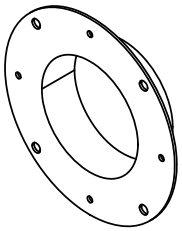
5592 VENT ASSEMBLY-A4M05592
(x1)



1493-04 LIGHT CLIP-A6P01493-04
(x4)



5667 GROUND STAKE-A4M05667
(x4)

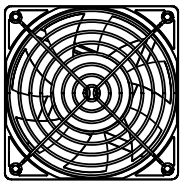


7417 SAUNA FAN BRACKET-A4M07417
(x1)

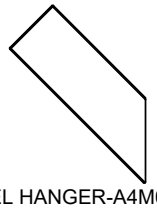


1691 LED LIGHT-A6P01691
(x2)

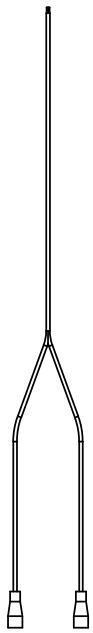
1448 ZIP CABLE TIE-A6P01448
(x10)



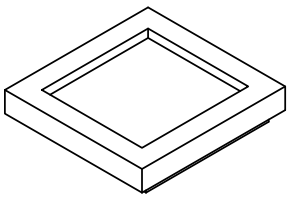
7272 SAUNA FAN-A4M07272
(x1)



5672 TOWEL HANGER-A4M05672
(x2)



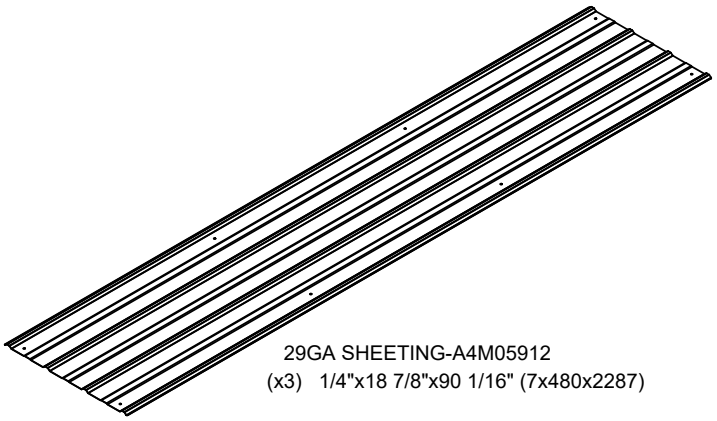
1713 LED LIGHT 2-LEAD EXTENSION CABLE-A6P01713
(x1)



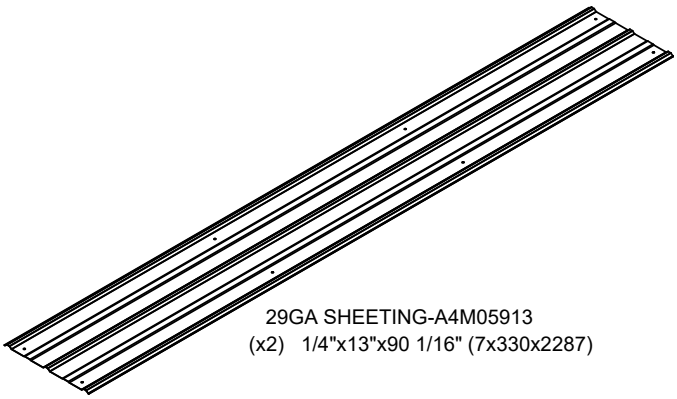
1698 HYGROMETER-A6P01698
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

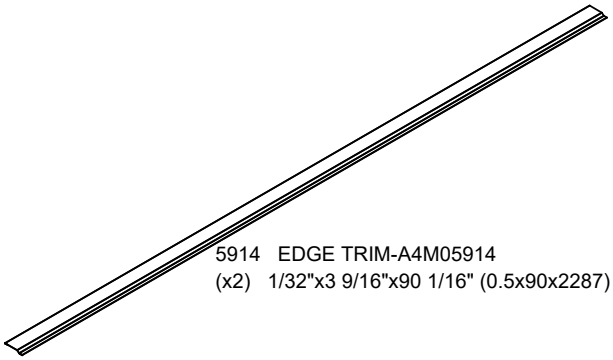
ACCESSORY COMPONENTS (NOT TO SCALE)



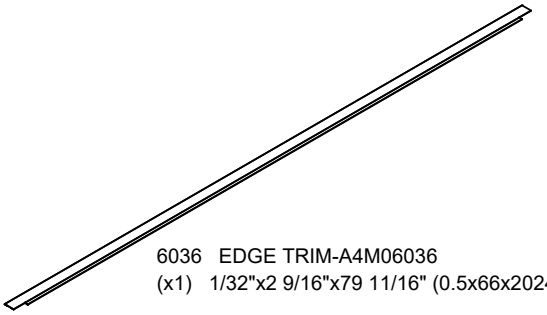
29GA SHEETING-A4M05912
(x3) 1/4"x18 7/8"x90 1/16" (7x480x2287)



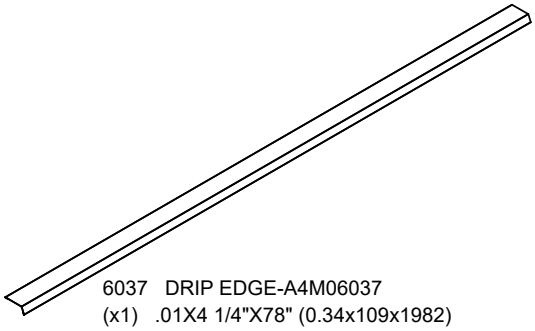
29GA SHEETING-A4M05913
(x2) 1/4"x13"x90 1/16" (7x330x2287)



5914 EDGE TRIM-A4M05914
(x2) 1/32"x3 9/16"x90 1/16" (0.5x90x2287)



6036 EDGE TRIM-A4M06036
(x1) 1/32"x2 9/16"x79 11/16" (0.5x66x2024)



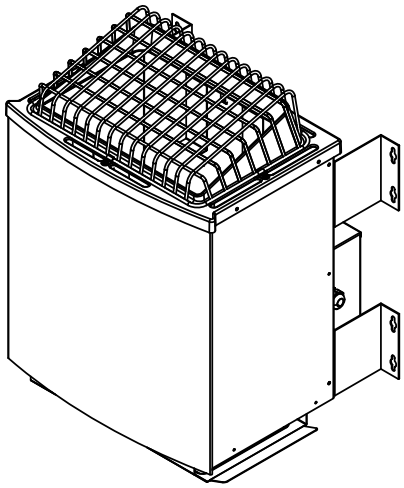
6037 DRIP EDGE-A4M06037
(x1) .01X4 1/4"X78" (0.34x109x1982)



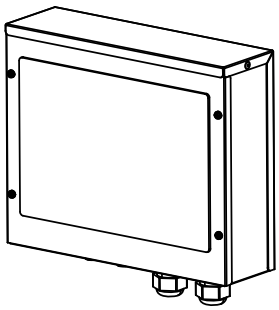
1734 SAUNA POWER WIRE - A6P01734
(x1)



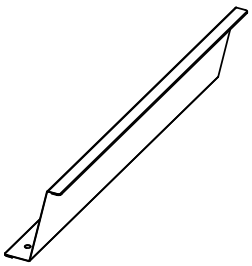
5590-10 WIRING HARNESS - A4M05590-10
(x1)



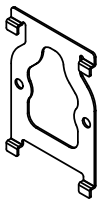
7271 9KW ELECTRIC SAUNA HEATER-A4M07271
(x1)



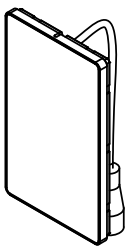
7170 CONTROL BOX-A4M07170
(x1)



6935 FLASHING-A4M06935
(x1) 2 1/16"x2 7/8"x13 1/4" (53x74x335)



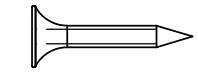
5590-03 CONTROL PANEL MOUNTING BRACKET-A4M05590-03
(x1)



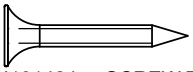
7172 SCREEN CONTROLLER-A4M07172
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

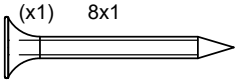
HARDWARE COMPONENTS



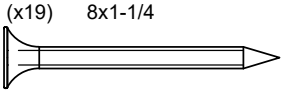
H101423 SCREW TFH 8X7/8 SS-BLK
(x4) 8x7/8



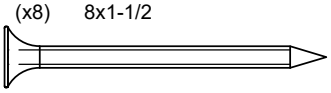
H101424 SCREW TFH 8X1 SS-BLK
(x1) 8x1



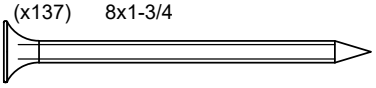
H101426 SCREW TFH 8X1 1/4 SS-BLK
(x19) 8x1-1/4



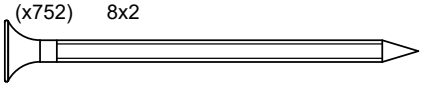
H101427 SCREW TFH 8X1 1/2 SS-BLK
(x8) 8x1-1/2



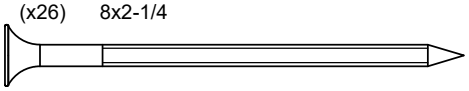
H101428 SCREW TFH 8X1 3/4 SS-BLK
(x137) 8x1-3/4



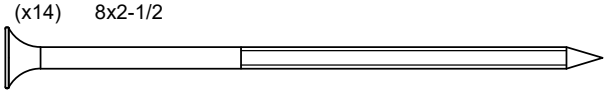
H101429 SCREW TFH 8X2 SS-BLK
(x752) 8x2



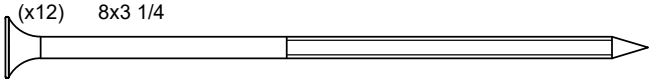
H101430 SCREW TFH 8X2 1/4 SS-BLK
(x26) 8x2-1/4



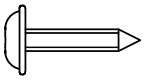
H101431 SCREW TFH 8X2 1/2 SS-BLK
(x14) 8x2-1/2



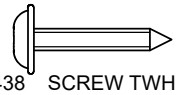
H101434 SCREW TFH 8X3 1/4 SS-BLK
(x12) 8x3 1/4



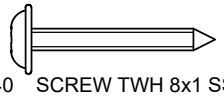
H101435 SCREW TFH 8X3 1/2 SS-BLK
(x2) 8x3 1/2



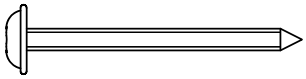
H101437 SCREW TWH 8x5/8 SS-BLK
(x4) 8x5/8



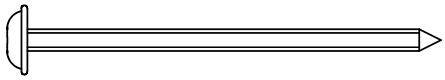
H101438 SCREW TWH 8x3/4 SS-BLK
(x28) 8x3/4



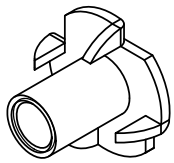
H101440 SCREW TWH 8x1 SS-BLK
(x5) 8x1



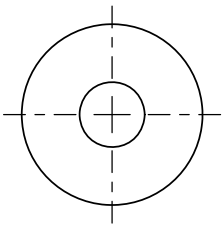
H101443 SCREW TWH 8x1 1/2 SS-BLK
(x16) 8x1-1/2



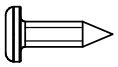
H101446 SCREW TWH 8x2 1/4 SS-BLK
(x4) 8x2-1/4



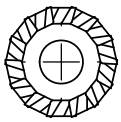
H100379 T-NUT BLK
(x8) 5/16



1403 POLY WASHER-H101403
(x4)



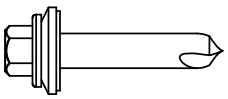
H101409 SCREW PPH 4x1/2 BLK
(x10) 4x1/2



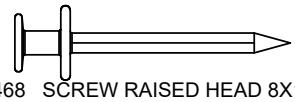
H100405 WASHER LOCK EXT BLK
(x14) 6x15



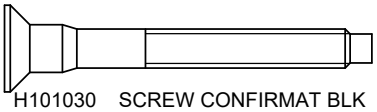
H100627 SCREW PFH BLK
(x2) 6x3/4



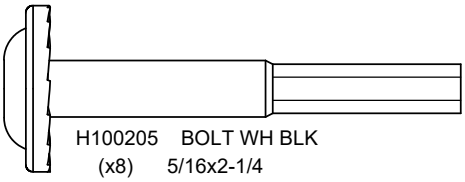
H101480 SCREW SELF TAPPING #9x1 BLK
(x59) 1/4 x 1



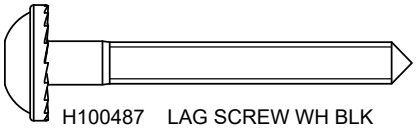
H101468 SCREW RAISED HEAD 8X1 BLK
(x8)



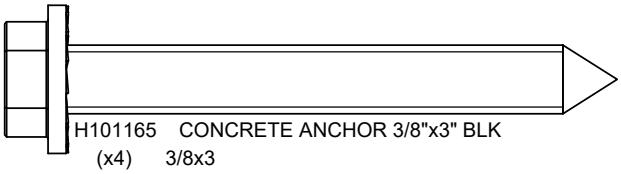
H101030 SCREW CONFIRMAT BLK
(x4) 7x2



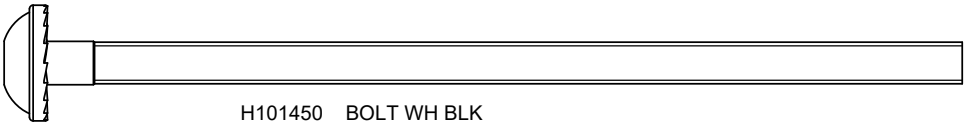
H100205 BOLT WH BLK
(x8) 5/16x2-1/4



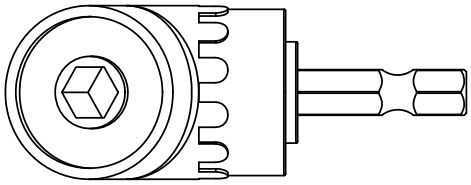
H100487 LAG SCREW WH BLK
(x12) 1/4x2



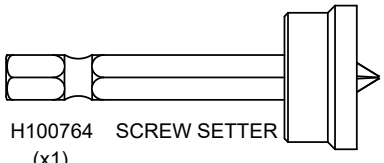
H101165 CONCRETE ANCHOR 3/8"x3" BLK
(x4) 3/8x3



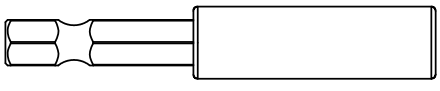
H101450 BOLT WH BLK
(x2) 1/4x5



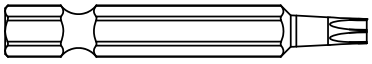
H101114 RIGHT ANGLE DRILL ADAPTER
(x1)



H100764 SCREW SETTER
(x1)



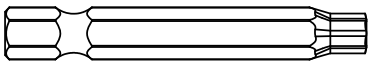
H101100 MAGNETIC DRIVER
(x1)



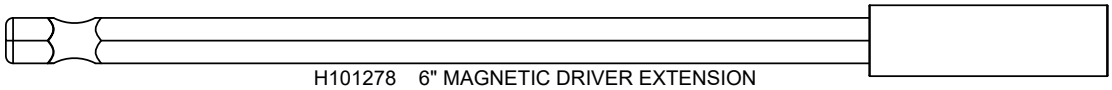
H100879 TORX BIT
(x1) T-20



H100114 TORX WRENCH
(x1)



H100147 TORX BIT
(x1) T-30



H101278 6" MAGNETIC DRIVER EXTENSION
(x1)

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or
Electric Drill



Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrenches
11/16"



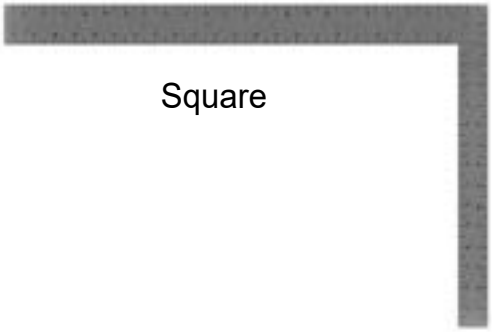
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets, 1/2" &
7/16" Deep Sockets



Tape Measure



Claw Hammer



Square



Level 24"



Rubber Mallet -
Optional

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

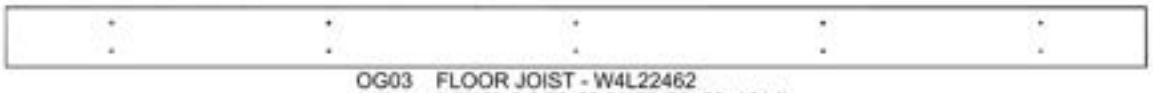
There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



STEP 1 - FLOOR ASSEMBLY

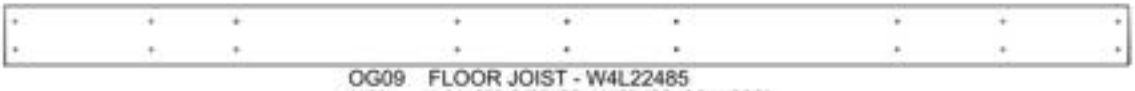
QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK
4	H101430	SCREW TFH 8X2 1/4 SS-BLK



OG03 (x1) FLOOR JOIST - W4L22462
1 3/16"x3 3/8"x63 9/16" (30x86x1614)

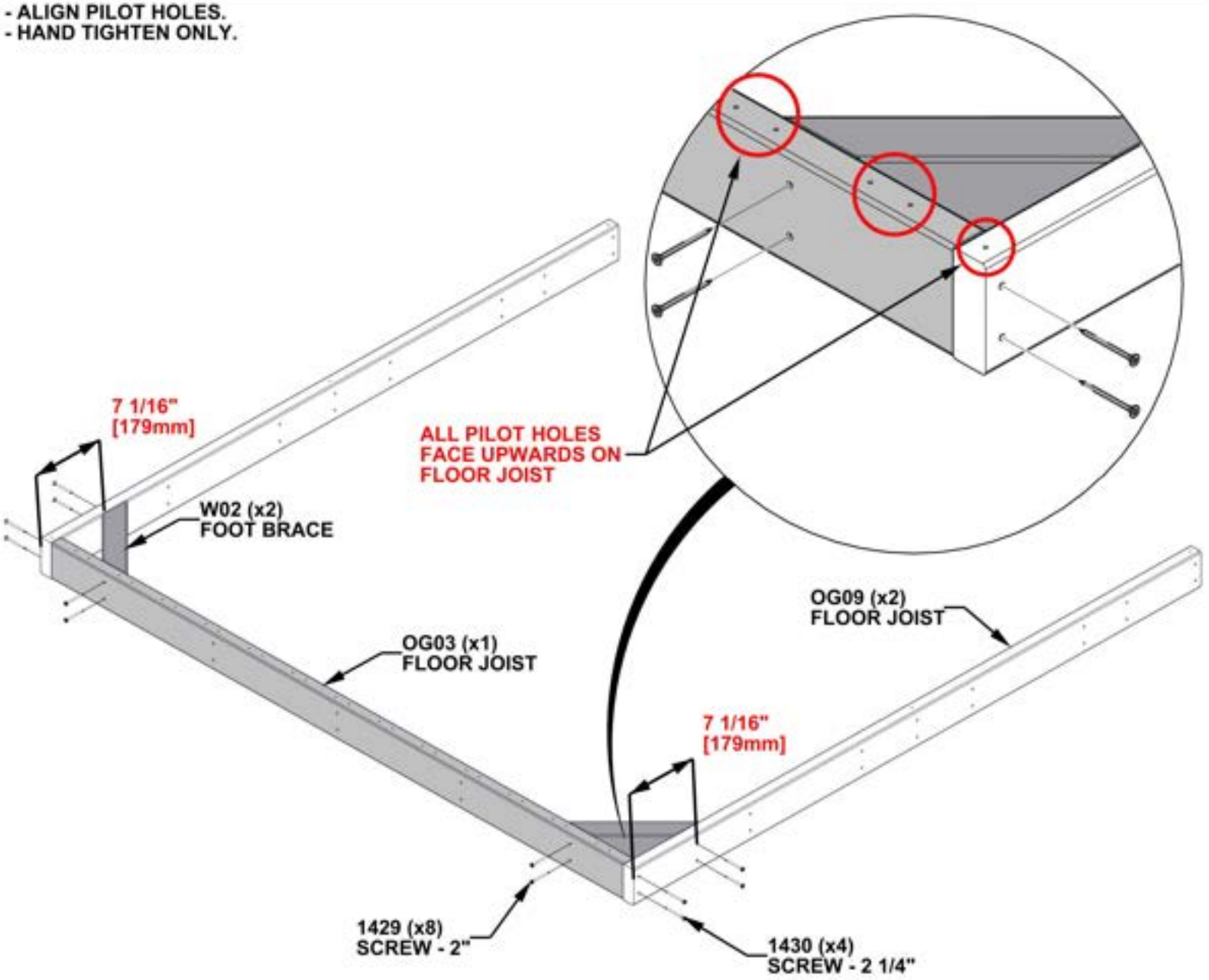


W02 (x2) FOOT BRACE - W4L22399
1 15/16"x3 3/8"x10 1/4" (50x86x261)



OG09 (x2) FLOOR JOIST - W4L22485
1 3/16"3 3/8"x63 1/16" (30x86x1602)

- ALIGN PILOT HOLES.
- HAND TIGHTEN ONLY.



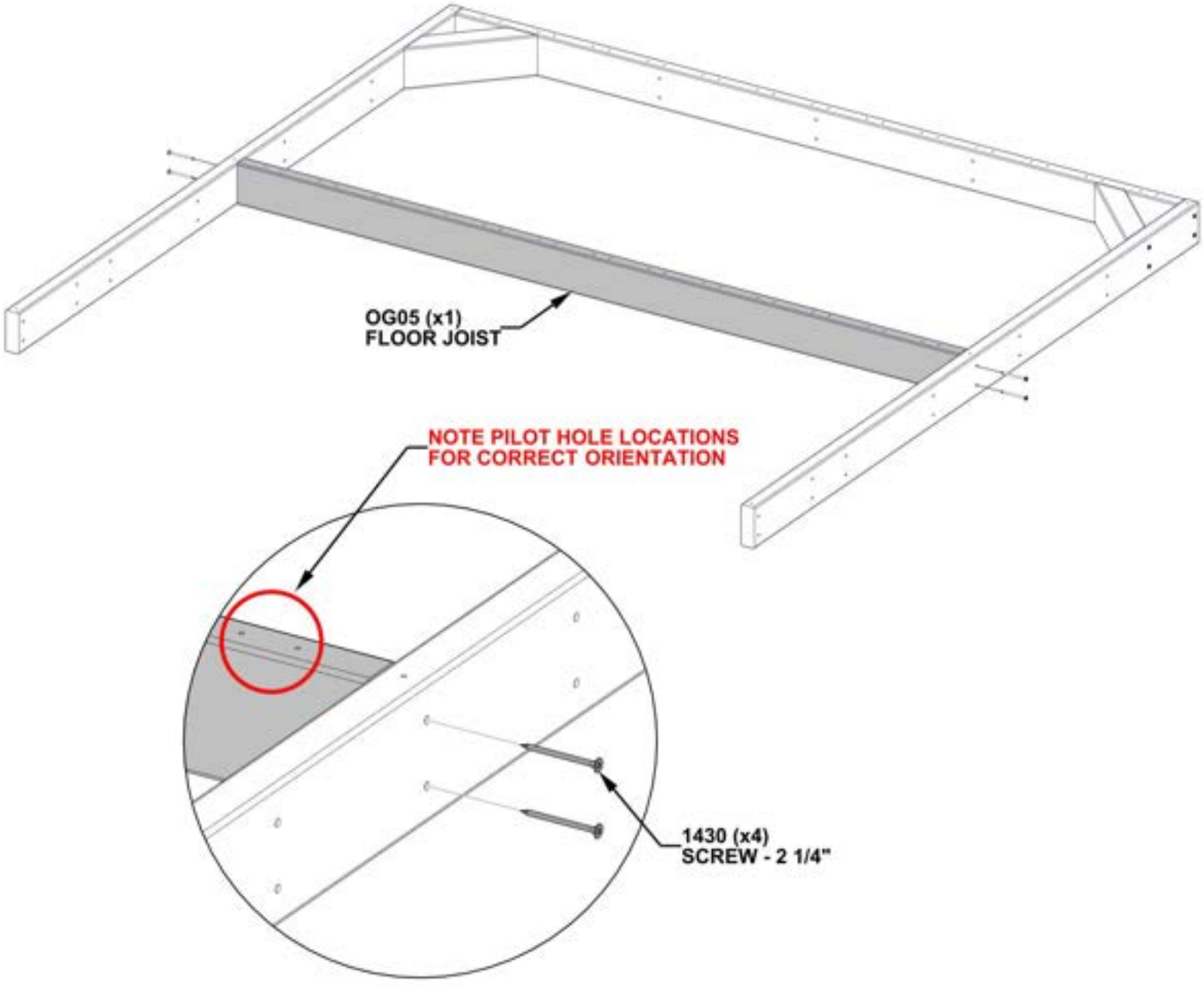
STEP 2 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101430	SCREW TFH 8X2 1/4 SS-BLK



OG05 FLOOR JOIST - W4L22464
(x1) 1 3/16"x3 3/8"x63 9/16" (30x86x1614)

- ALIGN PILOT HOLES.



STEP 3 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

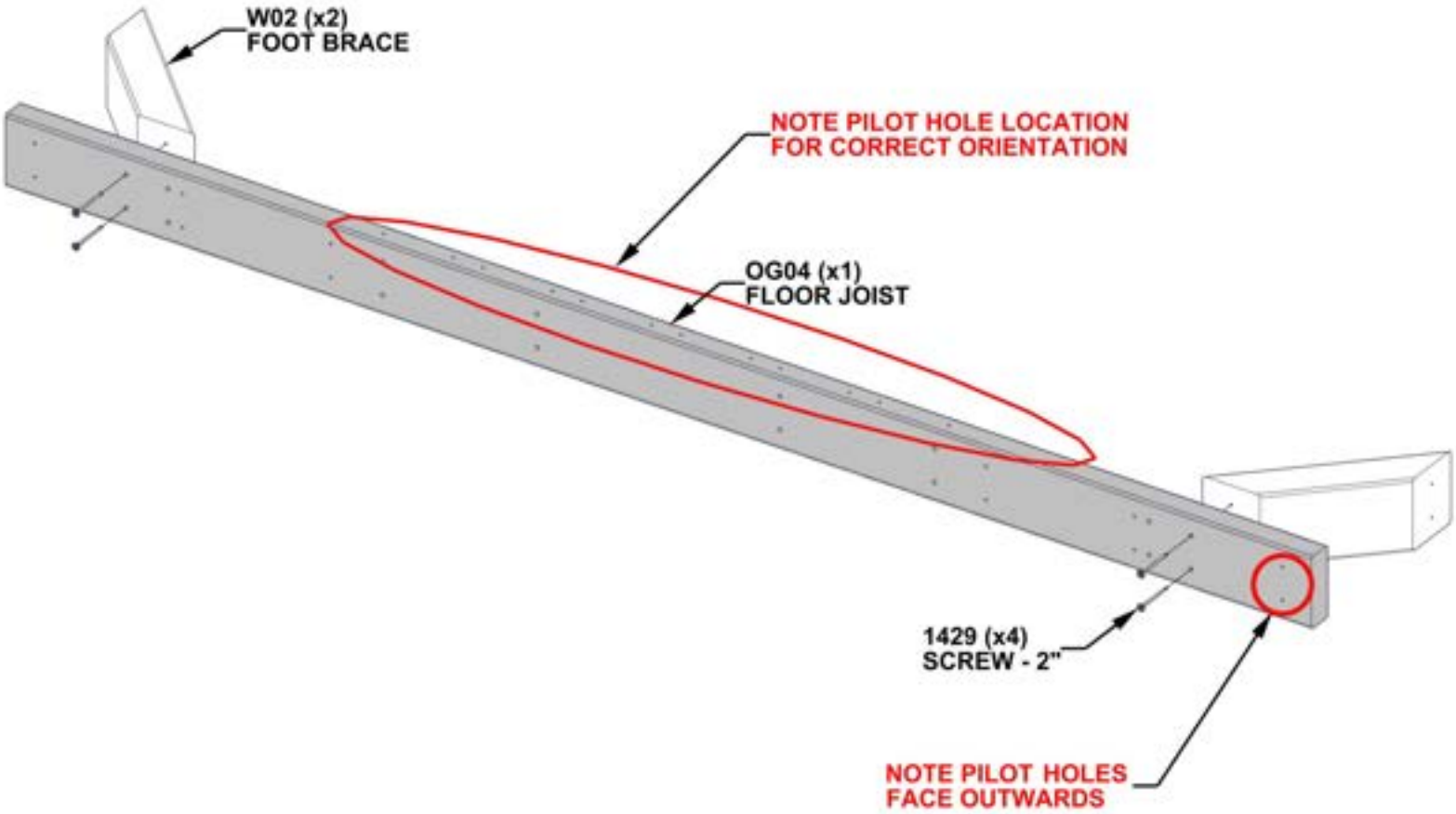


OG04 (x1) FLOOR JOIST - W4L22463
1 3/16"x3 3/8"x63 9/16" (30x86x1614)



W02 (x2) FOOT BRACE - W4L22399
1 15/16"x3 3/8"x10 1/4" (50x86x261)

- ALIGN PILOT HOLES.
- HAND TIGHTEN ONLY.



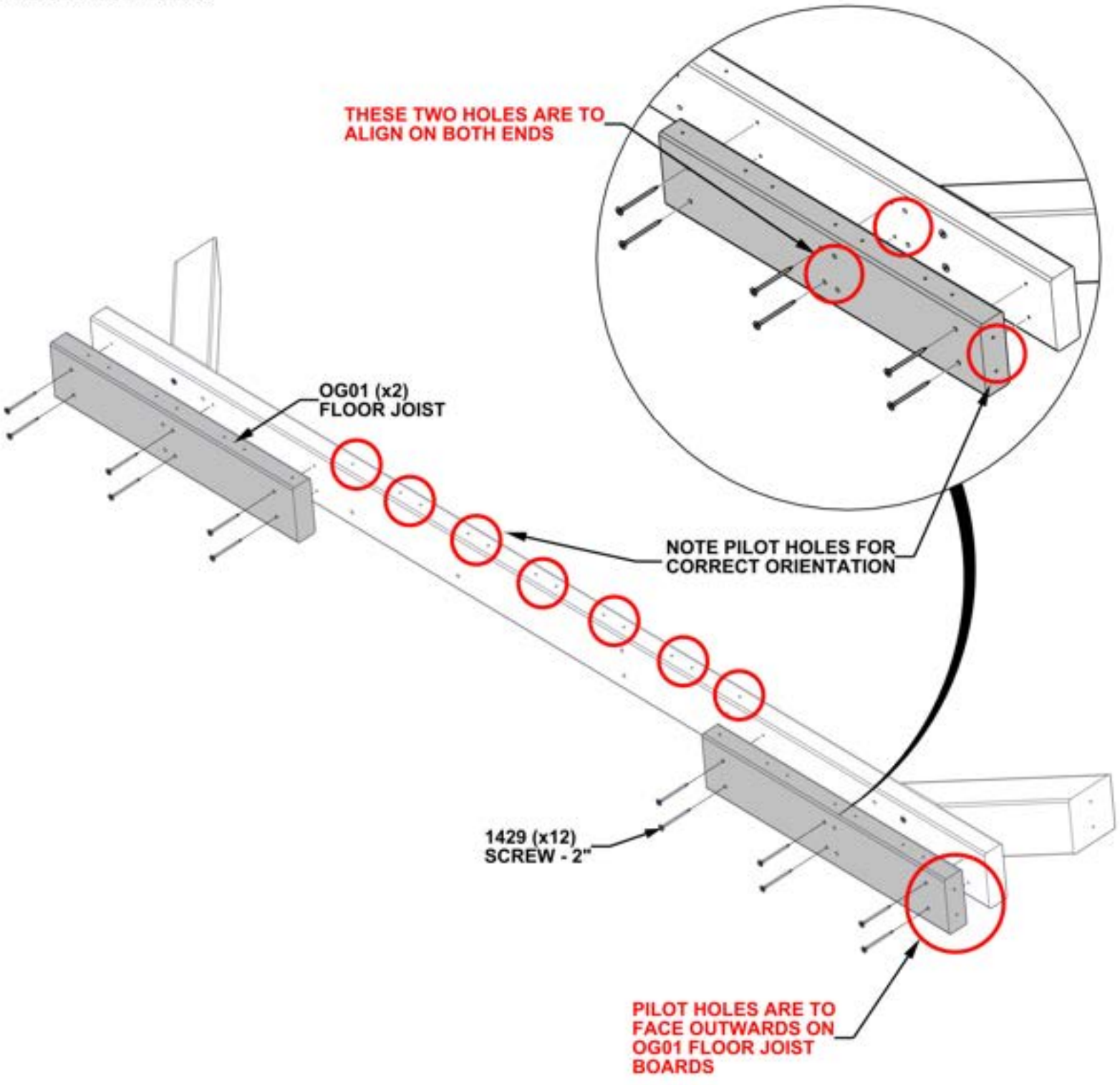
STEP 4 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK



OG01 (x2) FLOOR JOIST - W4L22461
1 3/16"x3 3/8"x17 1/4" (30x86x438)

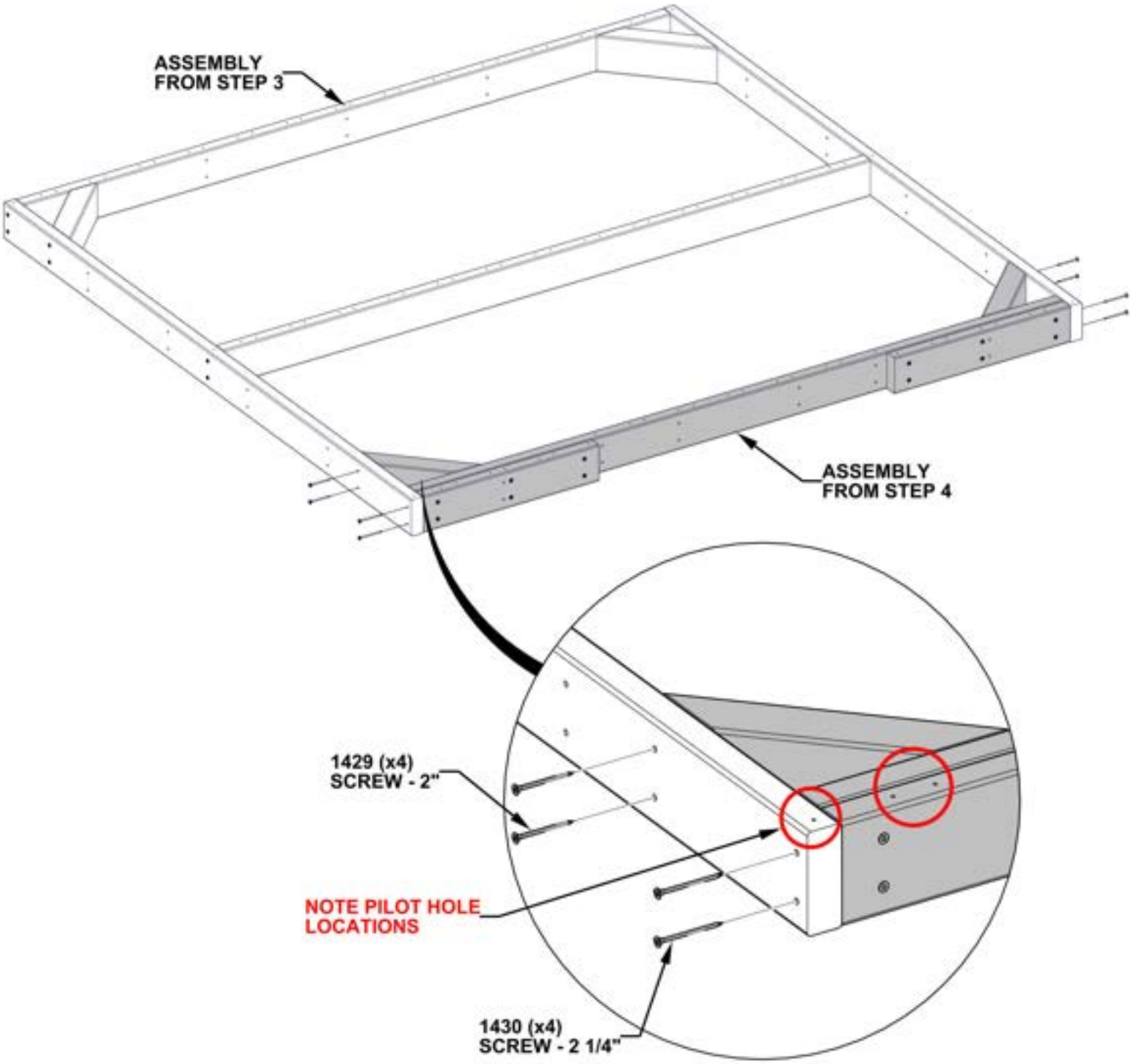
- ALIGN PILOT HOLES.



STEP 5 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK
4	H101430	SCREW TFH 8X2 1/4 SS-BLK

- ALIGN PILOT HOLES.
- SQUARE ASSEMBLY AND TIGHTEN ALL HARDWARE.



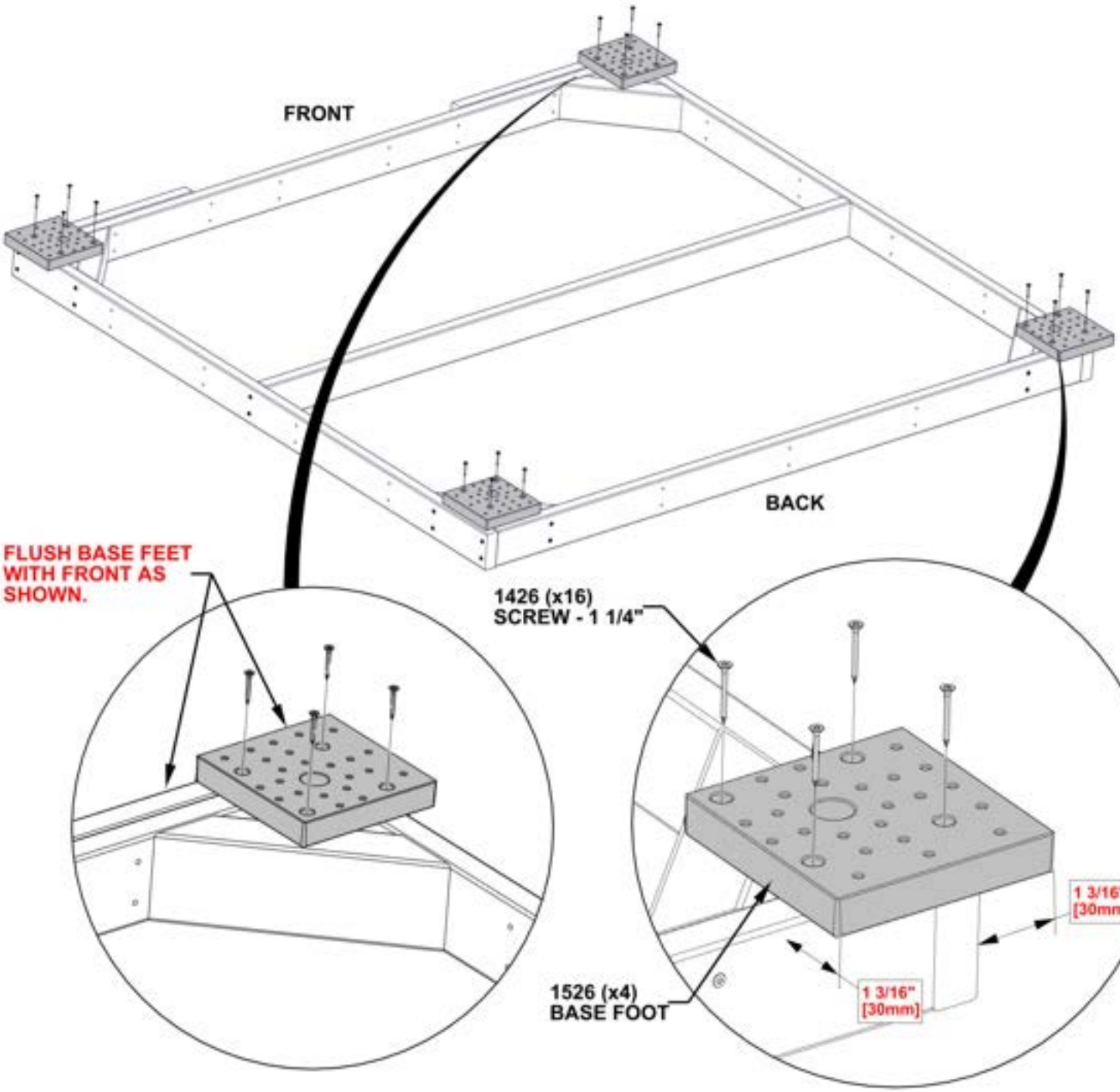
STEP 6 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101426	SCREW TFH 8X1 1/4 SS-BLK



A6P01526 (x4) BASE FOOT

- FLIP ASSEMBLY OVER AND ATTACH FEET AS SHOWN.
- NOTE THAT PILOT HOLES WILL FACE DOWNWARDS BEFORE ATTACHING FEET.
- USE DIMENSIONS SHOWN AND DRILL A 1/8" [3mm] PILOT HOLES FOR THE ATTACHMENT OF HARDWARE.



STEP 7 - WALL ASSEMBLY

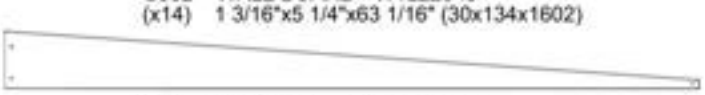
QTY	PART NUMBER	DESCRIPTION
4	H100379	TNUT-5/16" BLK
63	H101429	SCREW TFH 8X2 SS-BLK



OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

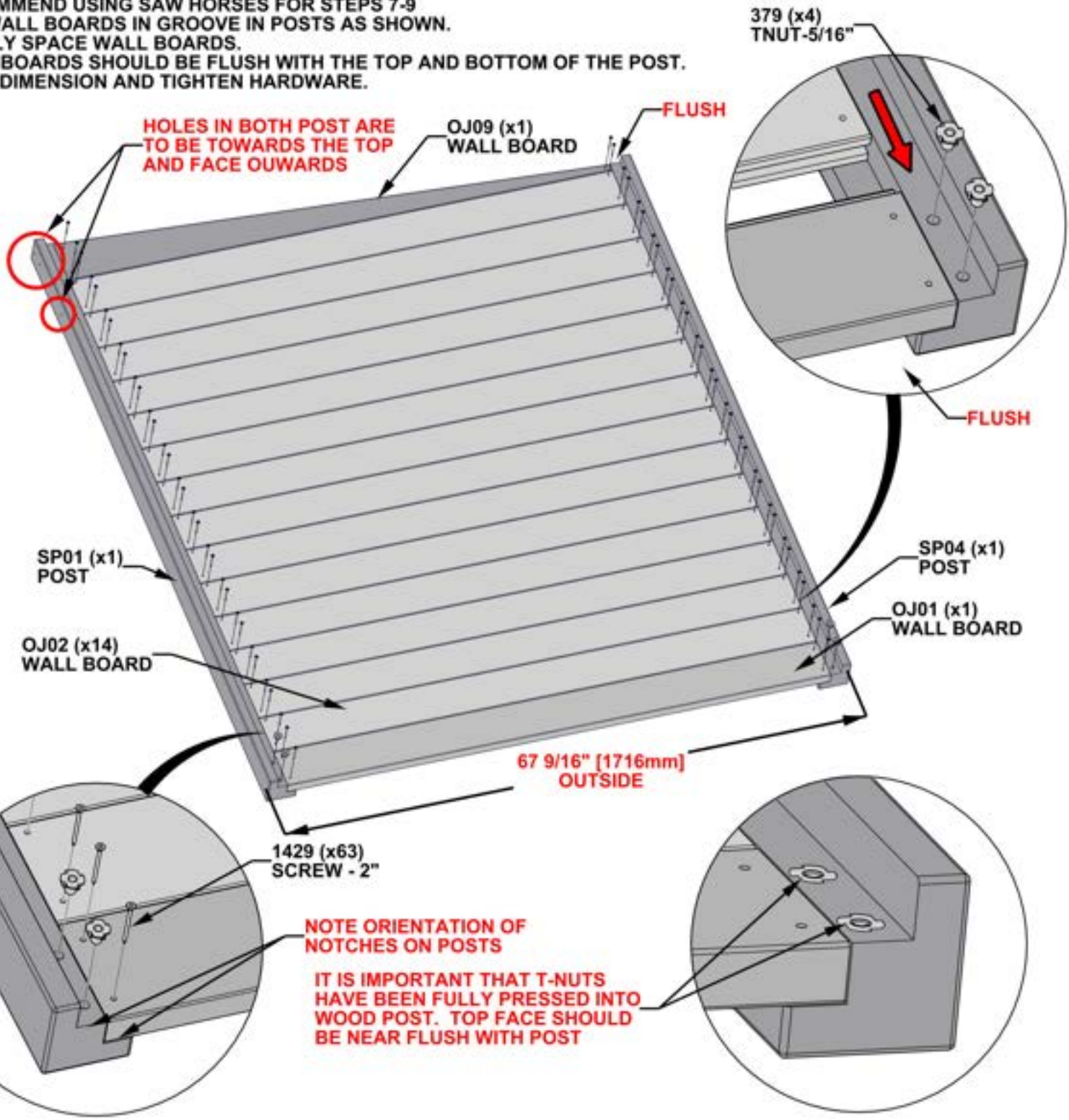


SP01 POST - W4L22904
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP04 POST - W4L22907
(x1) 3 3/8"x3 3/8"x"73 5/16" (86x86x1862)

- INSERT TNUTS INTO POSTS FIRST (SEE IMPORTANT NOTE BELOW).
- RECOMMEND USING SAW HORSES FOR STEPS 7-9
- LAY WALL BOARDS IN GROOVE IN POSTS AS SHOWN.
- EVENLY SPACE WALL BOARDS.
- WALL BOARDS SHOULD BE FLUSH WITH THE TOP AND BOTTOM OF THE POST.
- HOLD DIMENSION AND TIGHTEN HARDWARE.



STEP 8 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100379	TNUT-5/16" BLK
63	H101429	SCREW TFH 8X2 SS-BLK



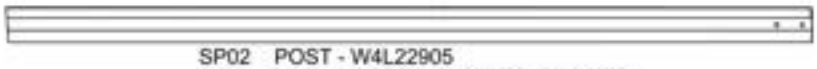
OJ01 WALL BOARD - W4L22347
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ02 WALL BOARD - W4L22348
(x14) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ09 WALL BOARD - W4L22357
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)

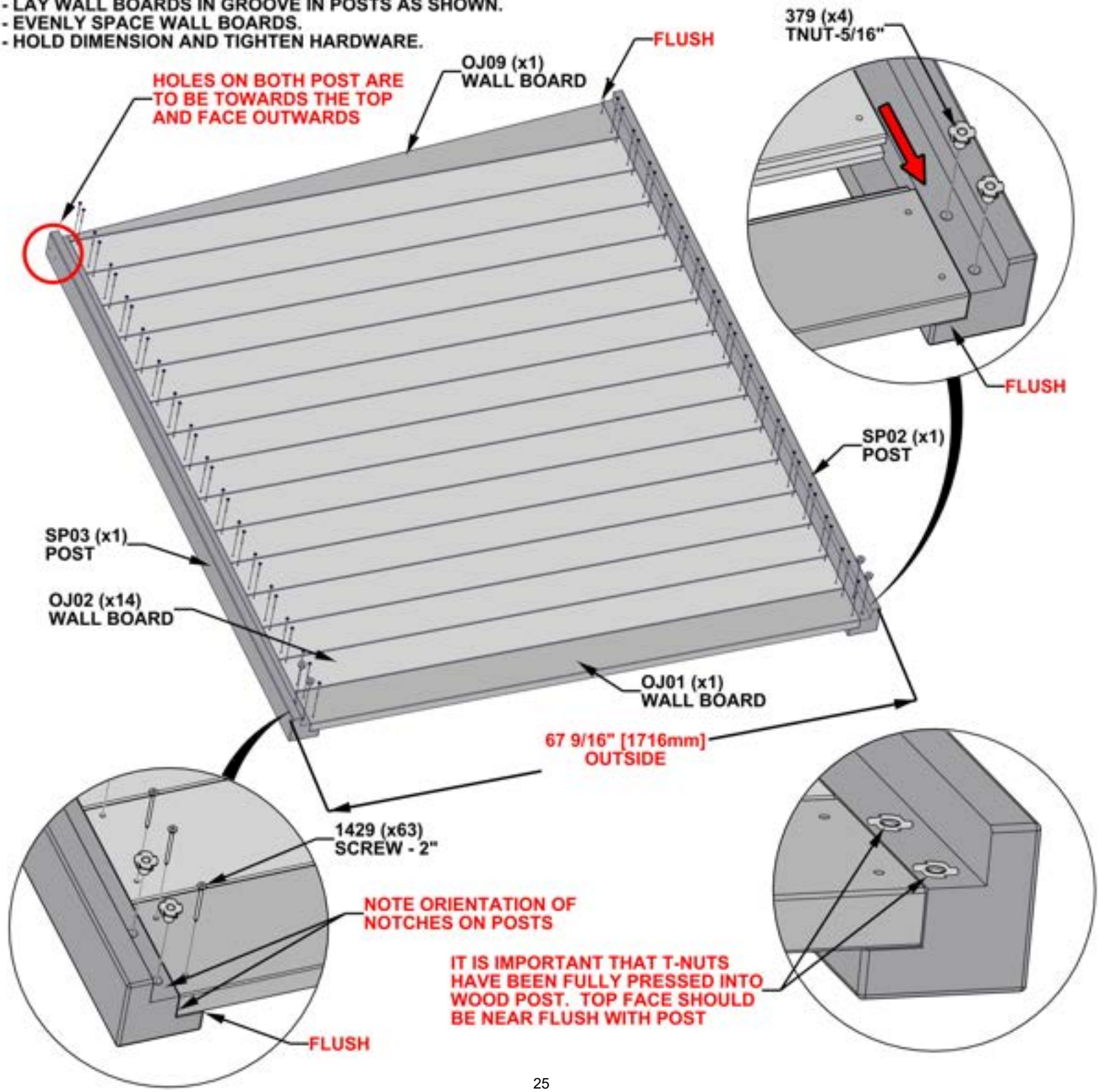


SP02 POST - W4L22905
(x1) 3 3/8"x3 3/8"x77 13/16" (86x86x1976)



SP03 POST - W4L22906
(x1) 3 3/8"x3 3/8"x"73 5/16" (86x86x1862)

- INSERT TNUTS IN POST FIRST (SEE IMPORTANT NOTE BELOW).
- LAY WALL BOARDS IN GROOVE IN POSTS AS SHOWN.
- EVENLY SPACE WALL BOARDS.
- HOLD DIMENSION AND TIGHTEN HARDWARE.



STEP 9 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101429	SCREW TFH 8X2 SS-BLK

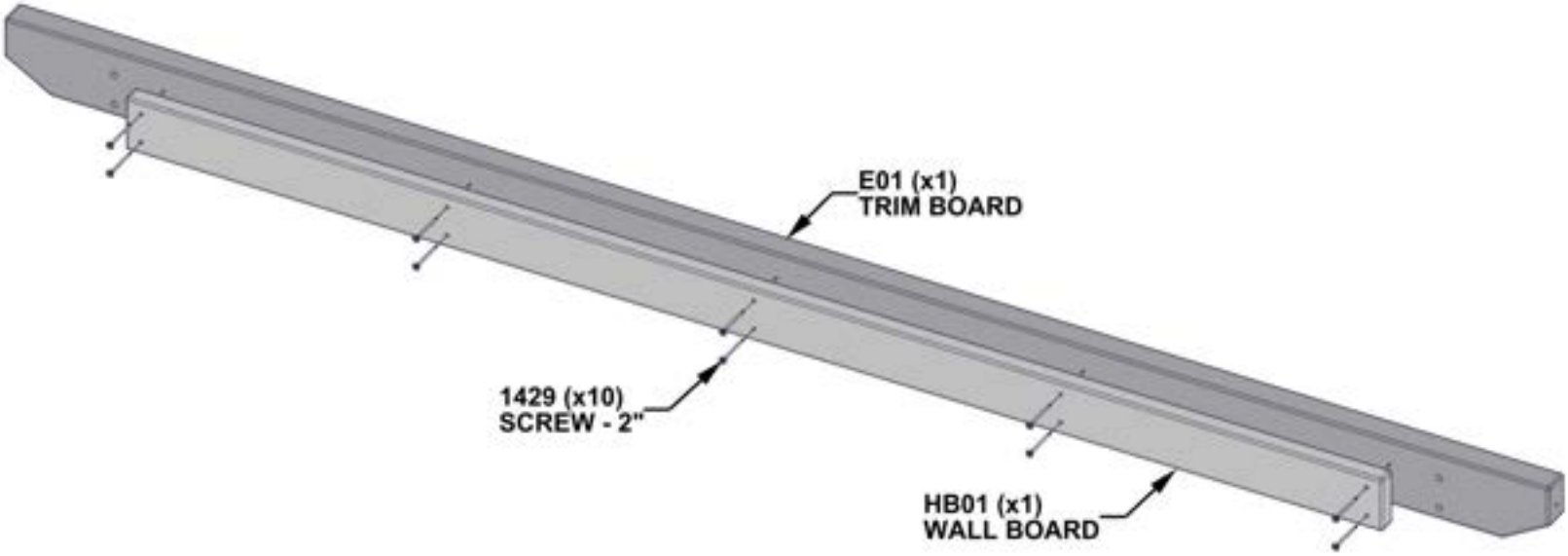


E01 TRIM BOARD - W4L23802
(x2) 1 7/16"x3 3/8"x78 1/8" (36x86x1984)



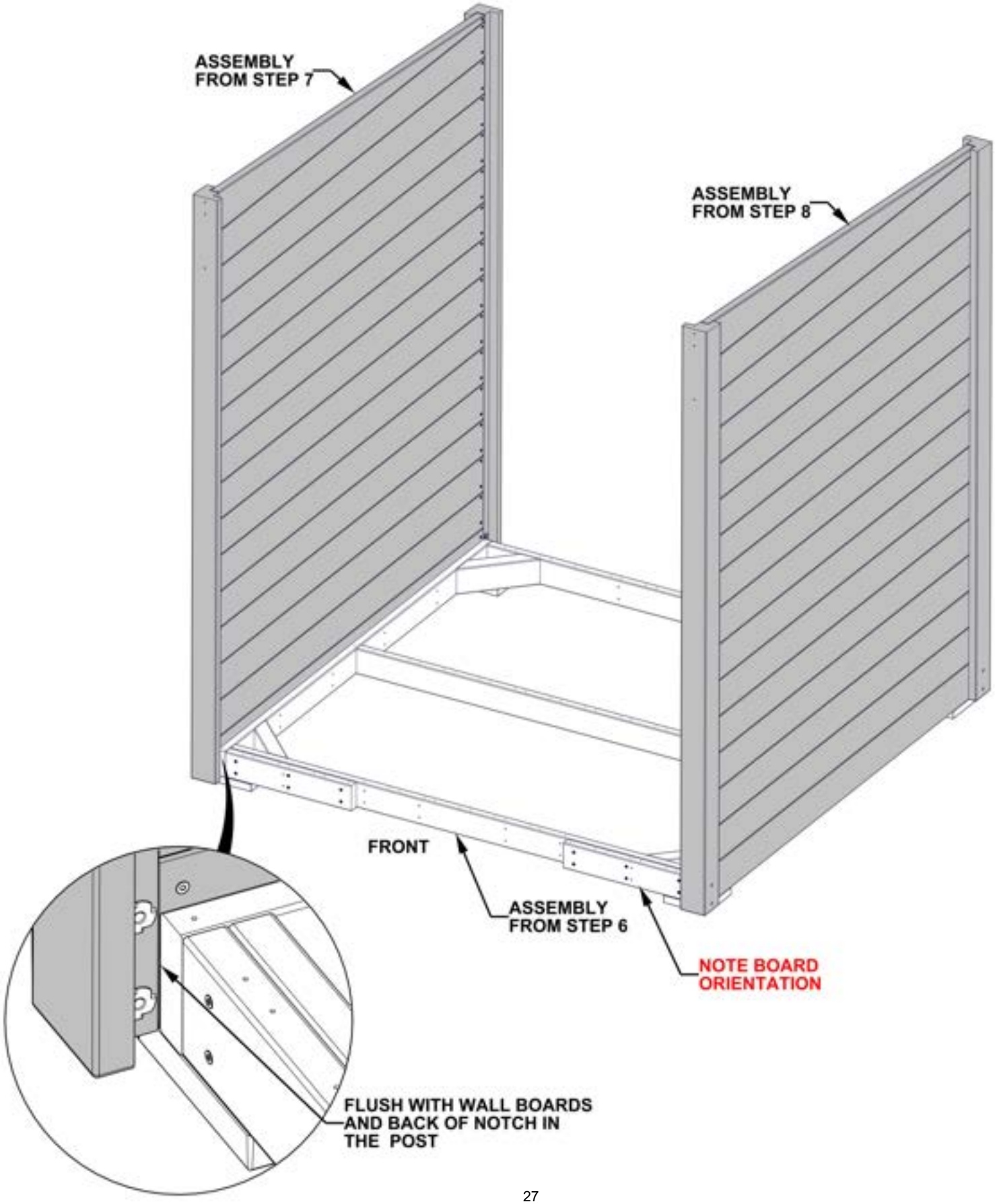
HB01 WALL BOARD - W4L23801
(x2) 15/16"x2 3/4"x63 9/16" (24x70x1614)

- ALIGN HOLES IN BOARD HB01 WITH PILOT HOLES IN BOARD E01, THEN FASTEN AS SHOWN.
- REPEAT THIS STEP TWICE.



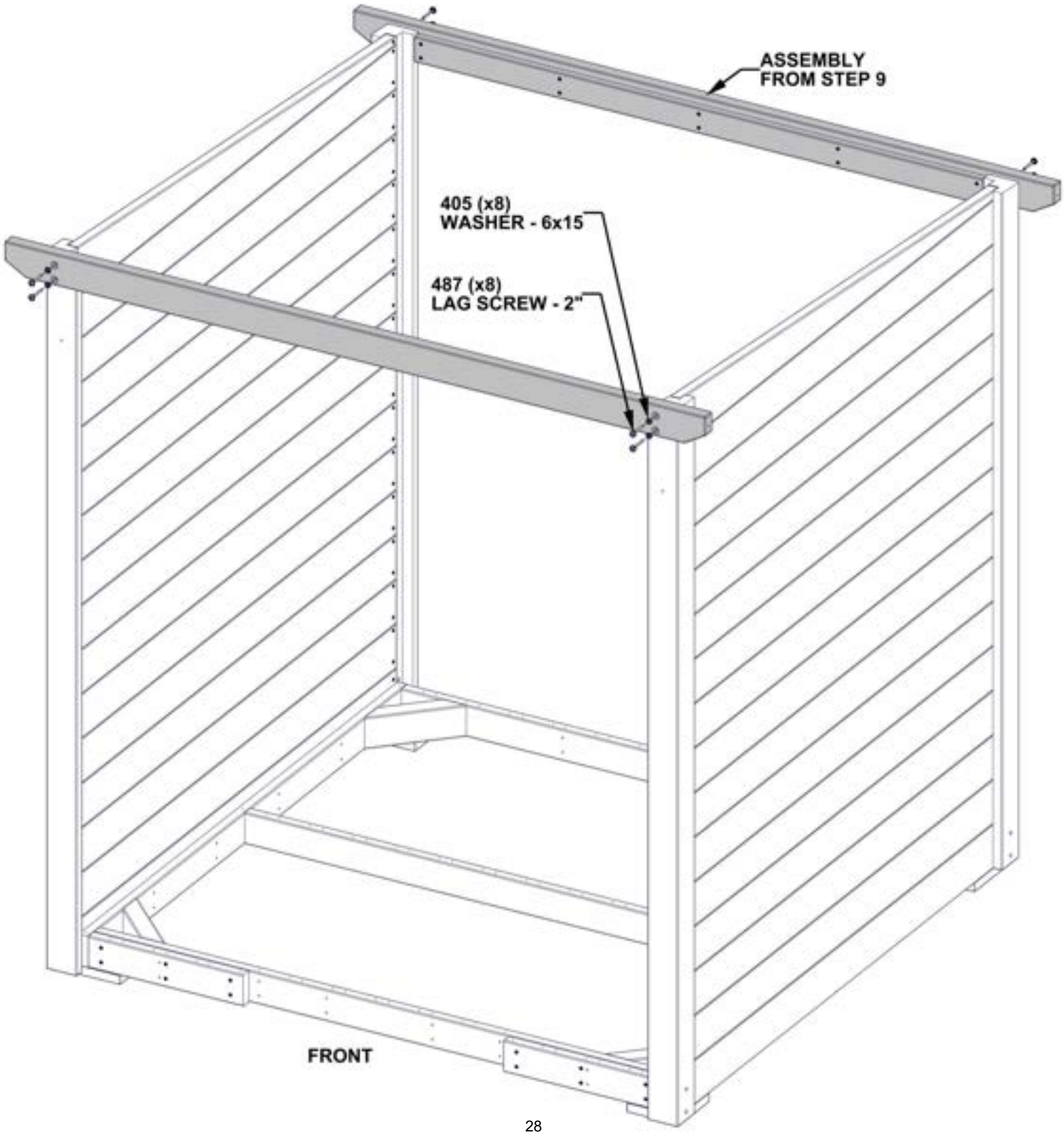
STEP 10 - SAUNA ASSEMBLY

- FRONT OF ASSEMBLY IS DETERMINED BY TALLER POST.
- EXTRA PEOPLE MAY BE NEEDED FOR THIS STEP.
- STAND BOTH LEFT AND RIGHT WALL UP AND PUSHED AGAINST FLOOR FRAME.
- NOTE THE FRONT OF THE FLOOR FRAME WILL HAVE OG03 FLOOR JOIST AS SHOWN.



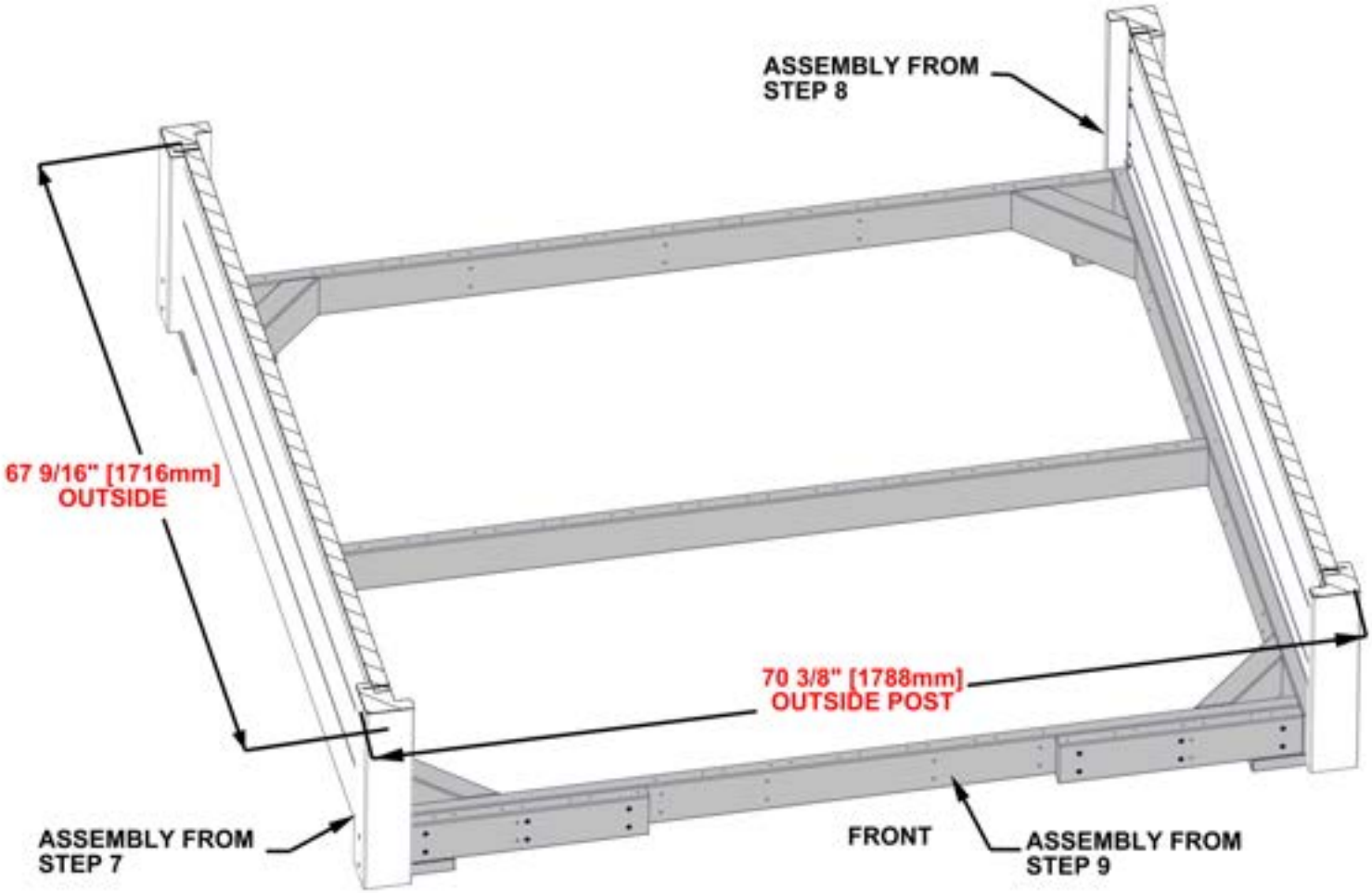
STEP 11 - SAUNA ASSEMBLY

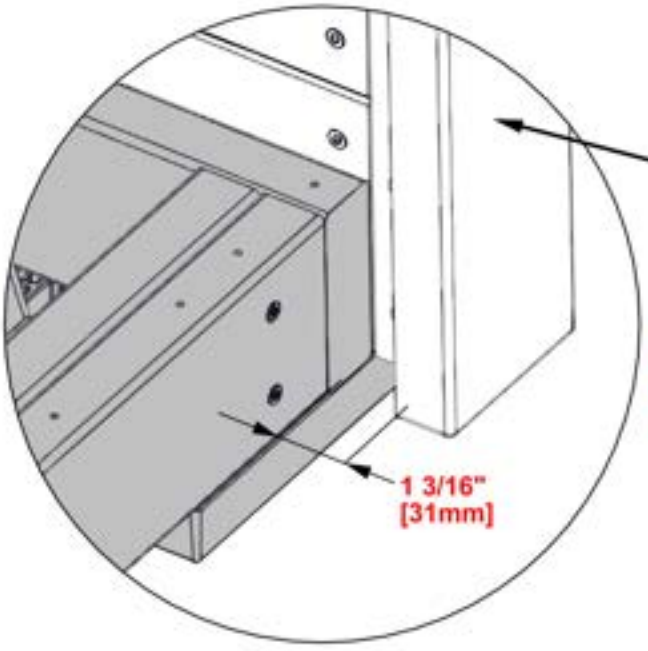
QTY	PART NUMBER	DESCRIPTION
8	H100405	WASHER LOCK EXT 6x15
8	H100487	LAG SCREW WH 1/4x2 BLK

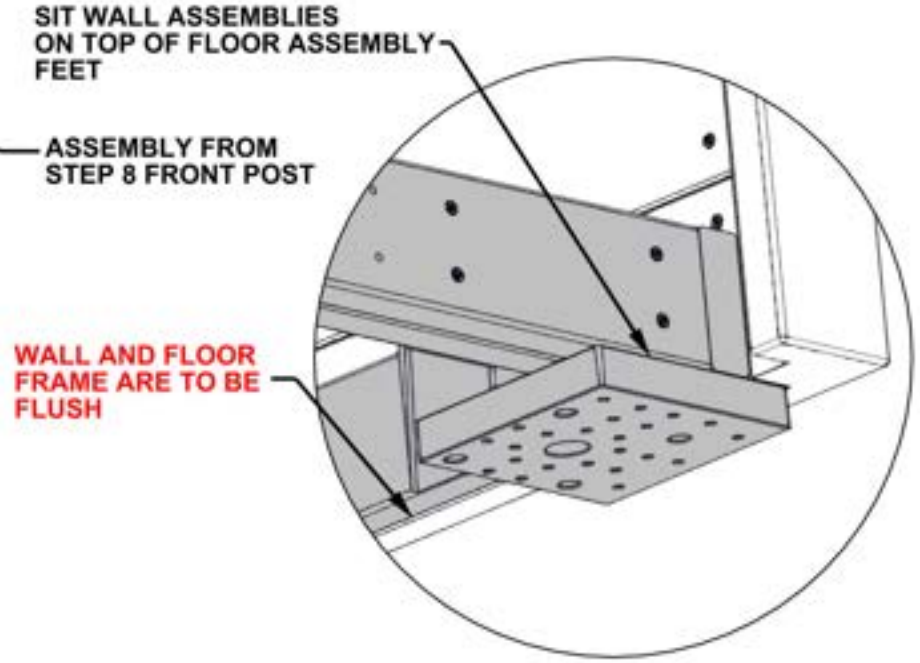


STEP 12 - SAUNA ASSEMBLY

- MAKE SURE FLOOR FRAME IS SQUARE AND LEVEL.
- CAREFULLY LIFT WALLS AND PLACE ON TOP OF FLOOR ASSEMBLY FEET. SEE DETAIL BELOW.
- MAINTAIN THE 1 3/16" [31mm] GAP SHOWN BELOW ON ALL FOUR POST, FRONT AND BACK.



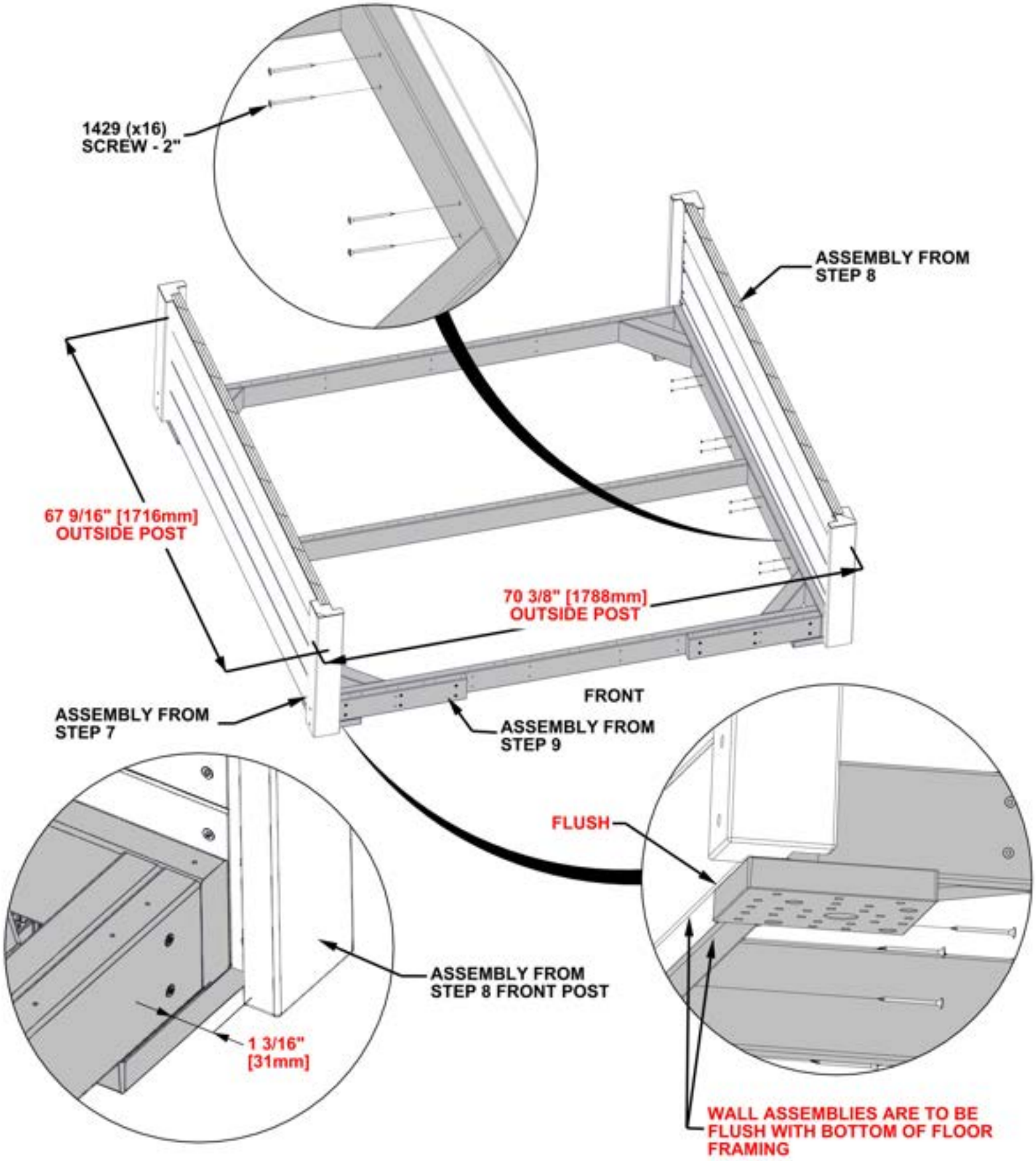




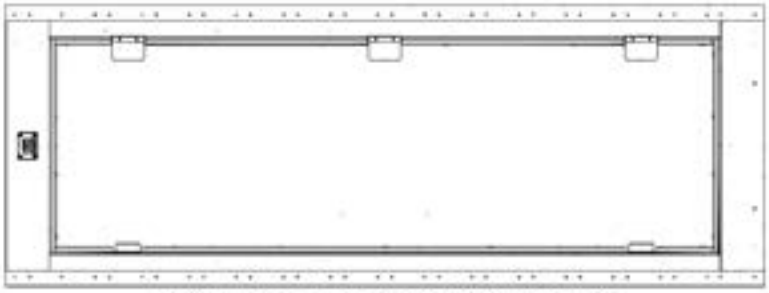
STEP 13 - SAUNA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H101429	SCREW TFH 8X2 SS-BLK

- AFTER ENSURING THE FLOOR FRAMING AND WALLS ARE FLUSH, LEVEL AND SQUARE, SECURE THE FLOOR FRAME TO THE WALL ASSEMBLIES AS SHOWN.

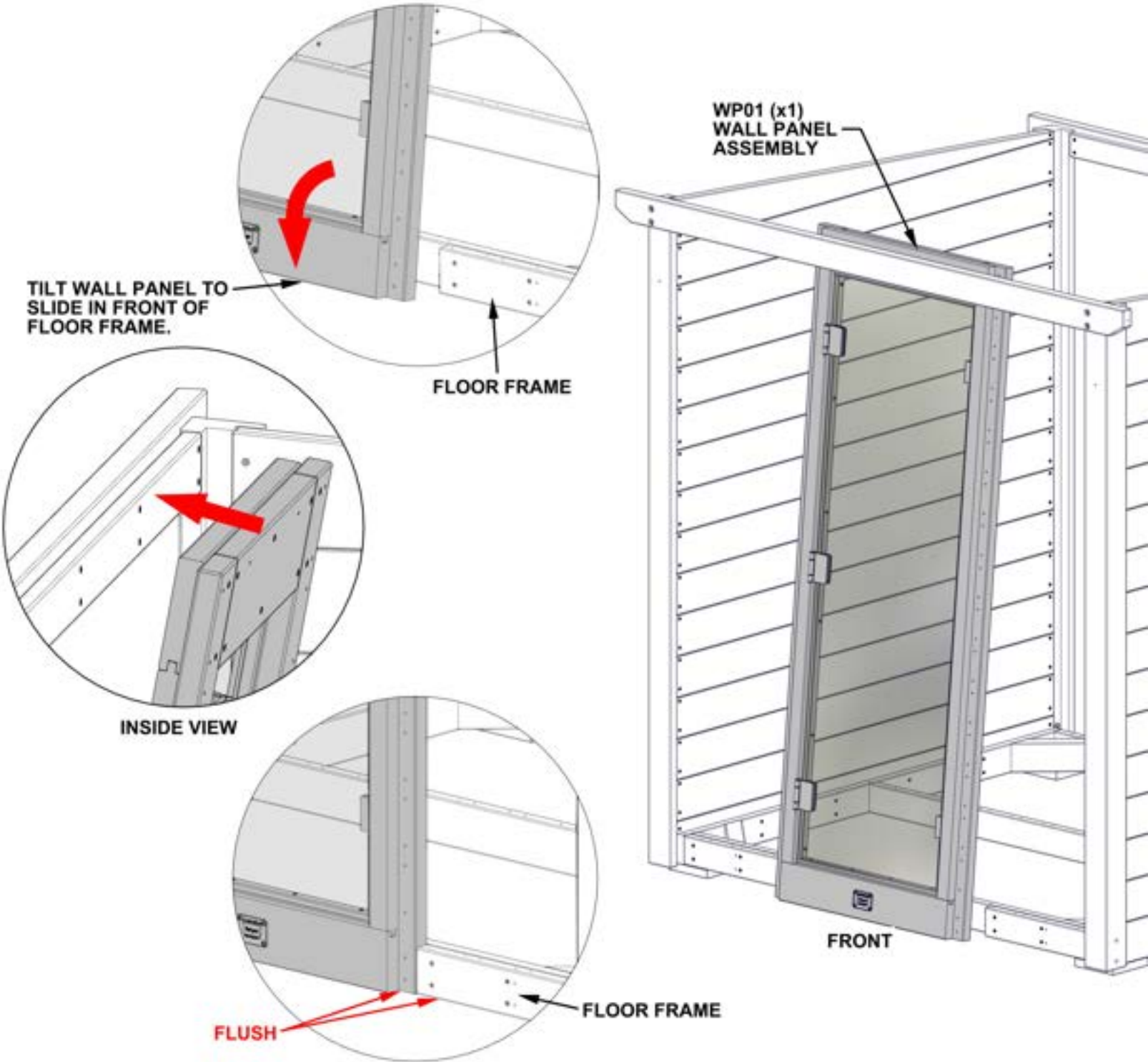


STEP 14 - WALL ASSEMBLY



WP01 (x1) WALL PANEL ASSEMBLY - W2A05469
2 3/8"x28 13/16"x77 5/8" (60x732x1972)

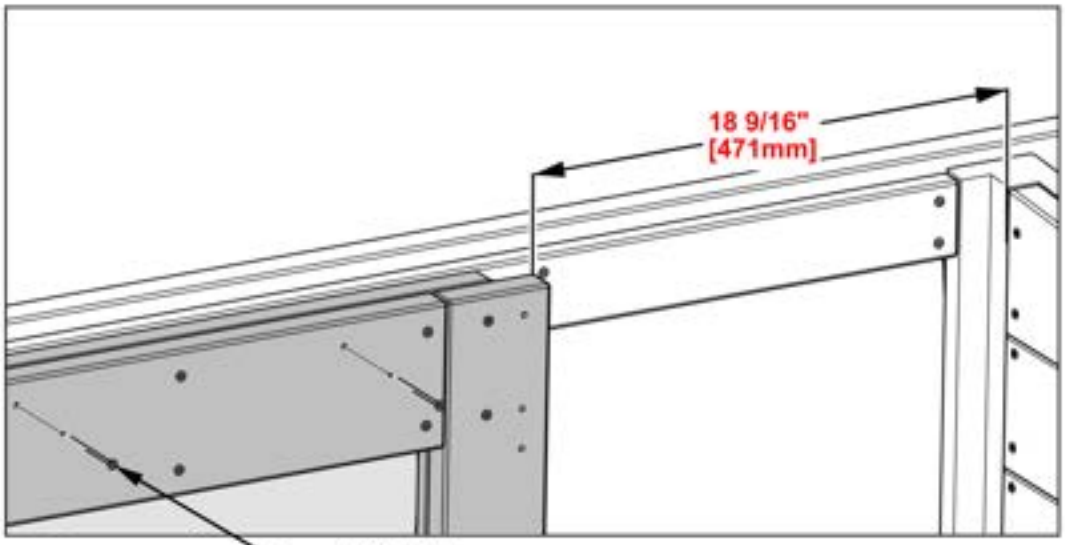
- BRING DOOR WALL PANEL ASSEMBLY IN FROM THE BACK AND TILT SLIGHTLY WHILE SLIDING DOWN IN BETWEEN THE TWO BOARDS ATTACHED TO FLOOR FRAME AS SHOWN.

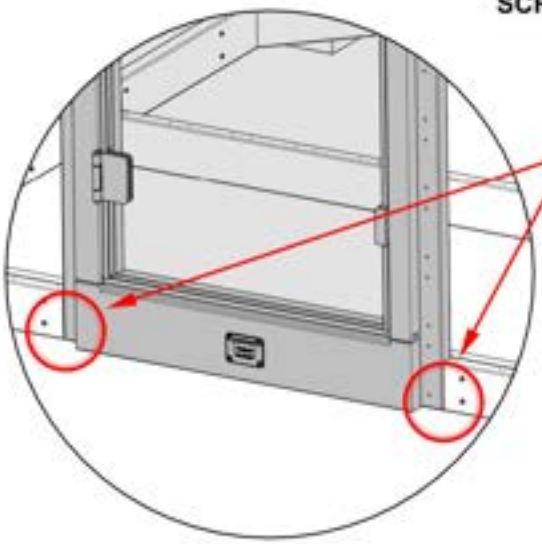


STEP 15 - WALL ASSEMBLY

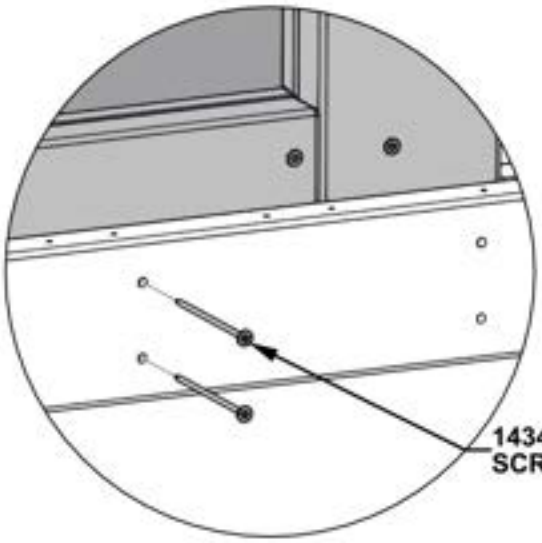
QTY	PART NUMBER	DESCRIPTION
4	H101434	SCREW TFH 8X3 1/4 SS-BLK
2	H101435	SCREW TFH 8X3 1/2 SS-BLK

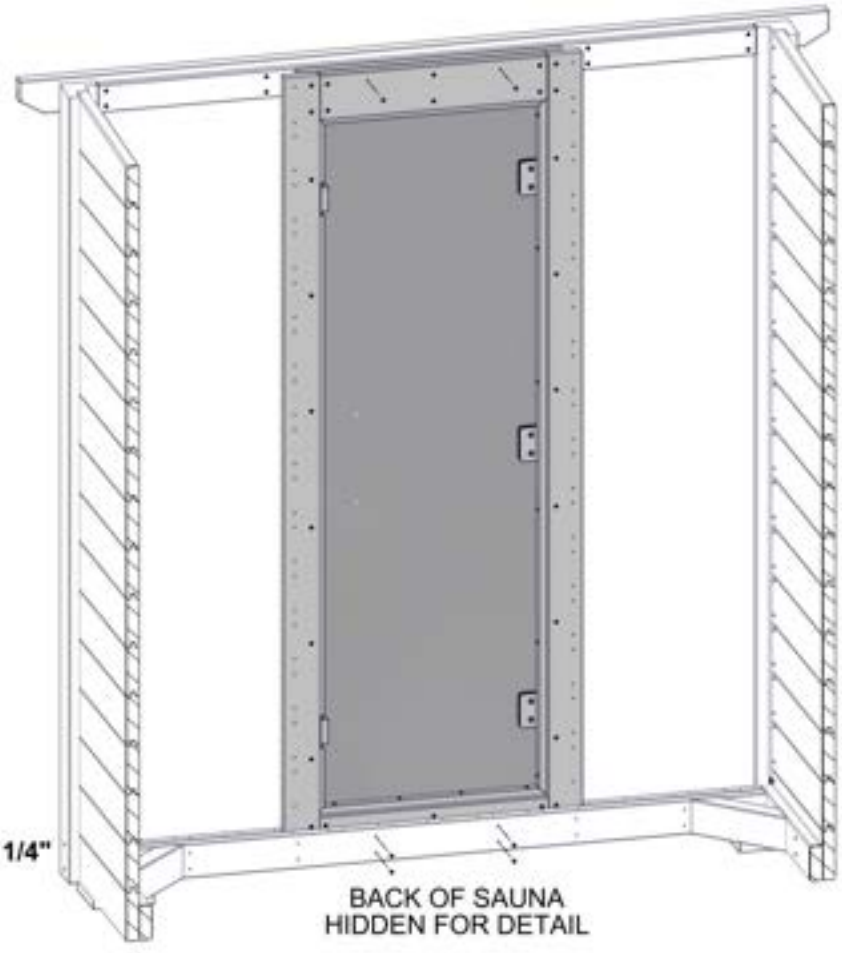
- IT IS IMPORTANT TO DOUBLE CHECK TO ENSURE THE FLOOR, WALLS AND WALL PANEL ARE SQUARE AND LEVEL BEFORE ATTACHING WALL PANEL.
- ENSURE THAT BOTTOM OF DOOR FRAME WALL PANEL IS FLUSH WITH BOTTOM OF FLOOR ASSEMBLY (SEE DETAIL)





FRONT VIEW





STEP 16 - WALL ASSEMBLY

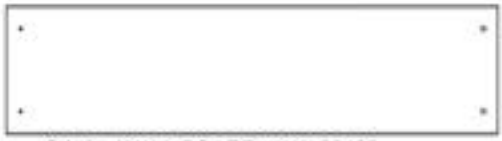
QTY	PART NUMBER	DESCRIPTION
61	H101429	SCREW TFH 8X2 SS-BLK
4	H101434	SCREW TFH 8X3 1/4 SS-BLK



OJ11 (x1) WALL BOARD - W4L22477
1 3/16"x5 1/4"x20 1/8" (30x134x511)

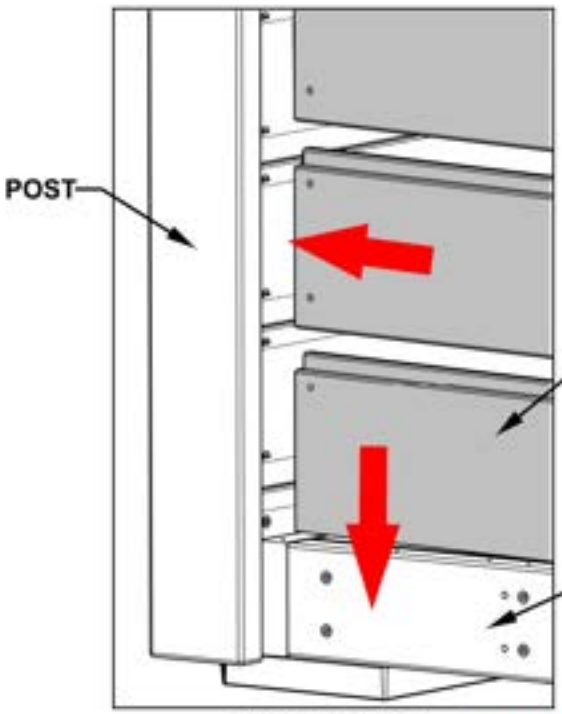


OJ12 (x14) WALL BOARD - W4L22478
1 3/16"x5 1/4"x20 1/8" (30x134x511)

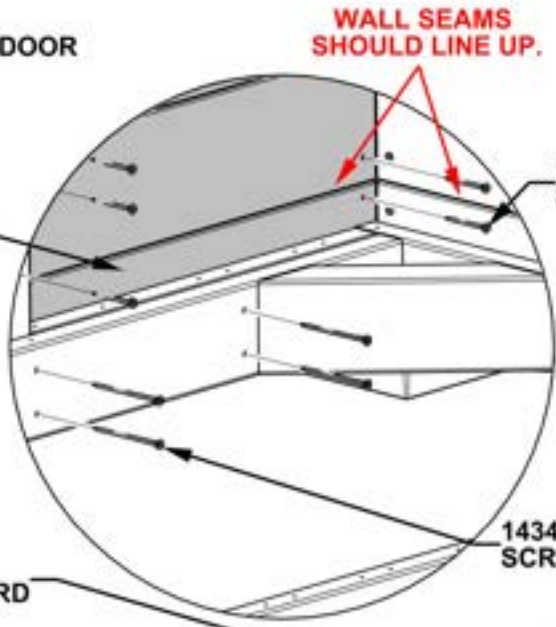


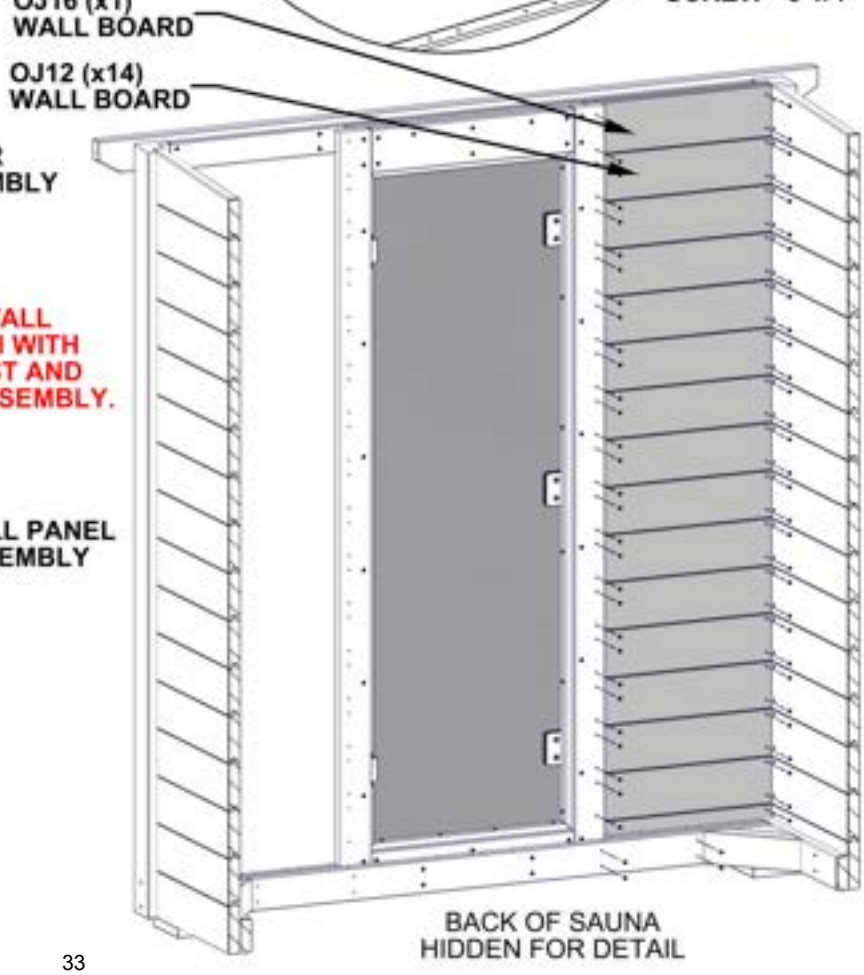
OJ16 (x1) WALL BOARD - W4L22482
1 3/16"x5 1/4"x20 1/8" (30x134x511)

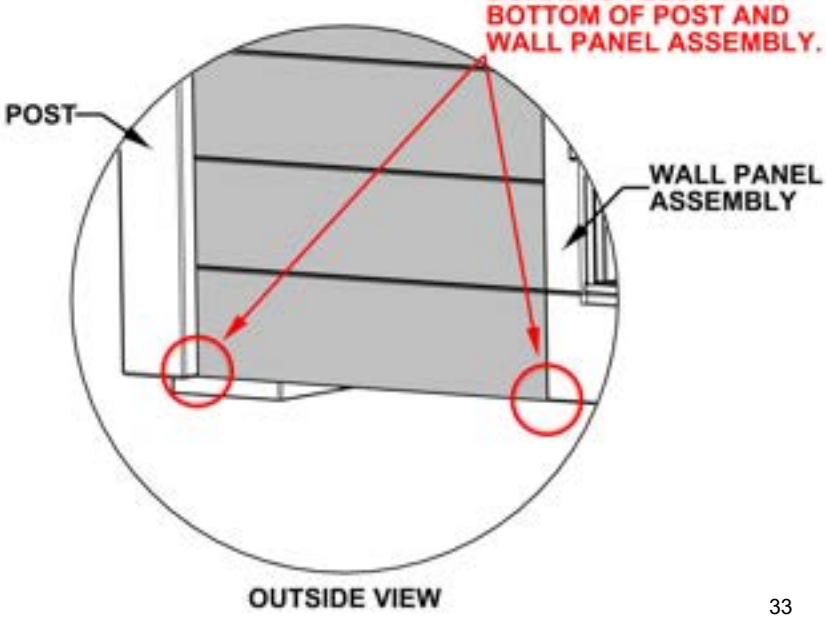
- SLIDE OJ11 BETWEEN FLOOR FRAME AND POST.
- OJ11 IS TO BE FLUSH WITH BOTTOM OF FLOOR FRAME AND DOOR WALL PANEL ASSEMBLY AND LEVEL.
- ATTACH OJ11 AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN.
- ALIGN PILOT HOLES IN WALL BOARDS WITH THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY AND ATTACH AS SHOWN.



OUTSIDE VIEW







OUTSIDE VIEW

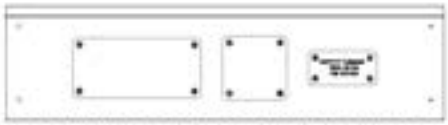
STEP 17 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
29	H101429	SCREW TFH 8X2 SS-BLK
4	H101434	SCREW TFH 8X3 1/4 SS-BLK

OJ03 (x1) WALL BOARD - W4L22471
1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ07 (x1) WALL BOARD - W4L22475
1 3/16"x5 1/4"x20 1/8" (30x134x511)



WB01 (x1) WALL BOARD ASSEMBLY - W2A05157
1 3/16"x5 1/4"x20 1/8" (30x134x511)

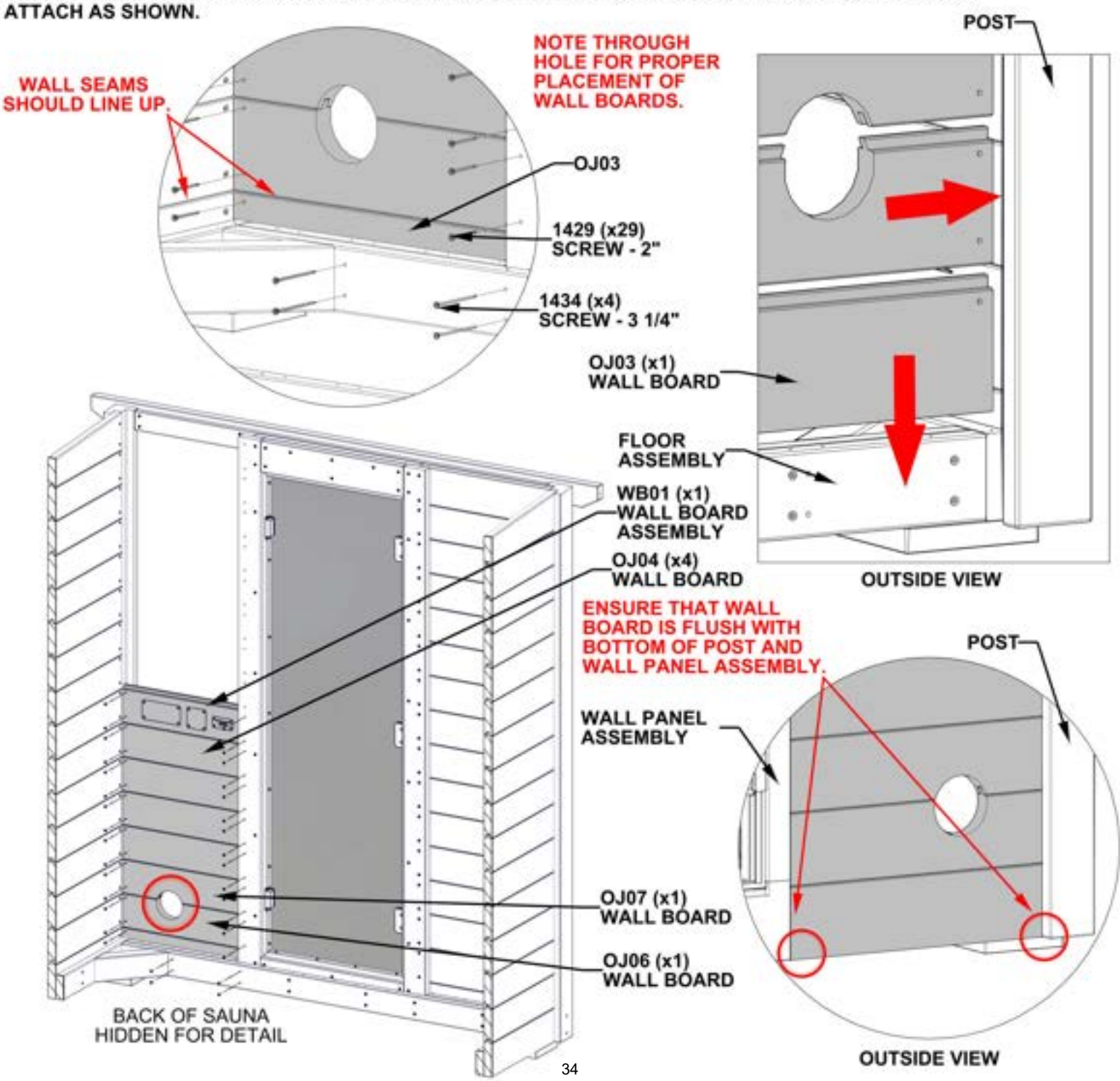


OJ04 (x4) WALL BOARD - W4L22472
1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ06 (x1) WALL BOARD - W4L22474
1 3/16"x5 1/4"x20 1/8" (30x134x511)

- SLIDE OJ03 BETWEEN FLOOR FRAME AND POST.
- OJ03 IS TO BE FLUSH WITH BOTTOM OF FLOOR FRAME AND DOOR WALL PANEL ASSEMBLY AND LEVEL.
- ATTACH OJ03 AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP AS SHOWN.
- ALIGN PILOT HOLES IN WALL BOARDS WITH THROUGH HOLES IN DOOR WALL PANEL ASSEMBLY AND ATTACH AS SHOWN.



STEP 18 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H101429	SCREW TFH 8X2 SS-BLK



OJ05 (x1) WALL BOARD - W4L22473
1 3/16"x5 1/4"x20 1/8" (30x134x511)



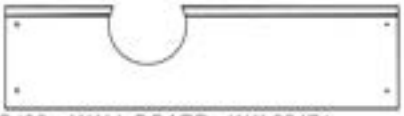
OJ07 (x1) WALL BOARD - W4L22475
1 3/16"x5 1/4"x20 1/8" (30x134x511)



OJ08 (x1) WALL BOARD - W4L22476
1 3/16"x5 1/4"x20 1/8" (30x134x511)

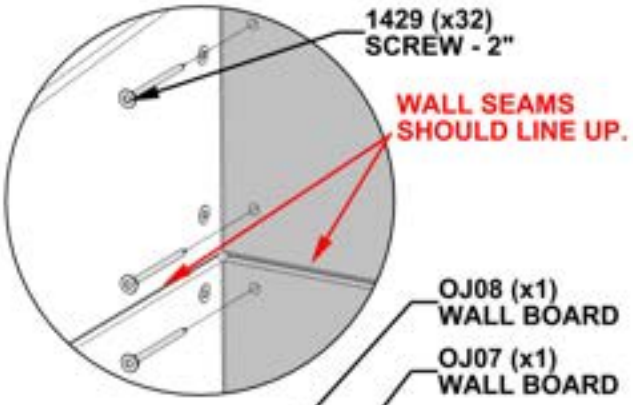


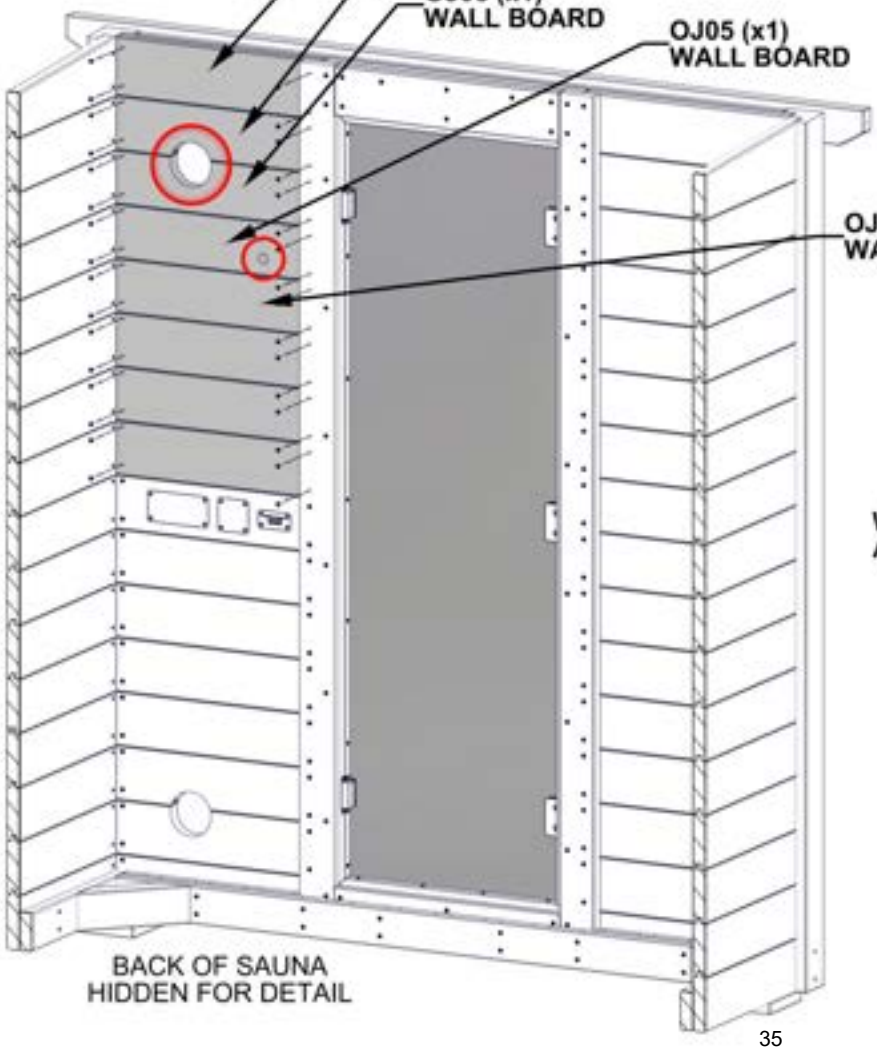
OJ04 (x4) WALL BOARD - W4L22472
1 3/16"x5 1/4"x20 1/8" (30x134x511)

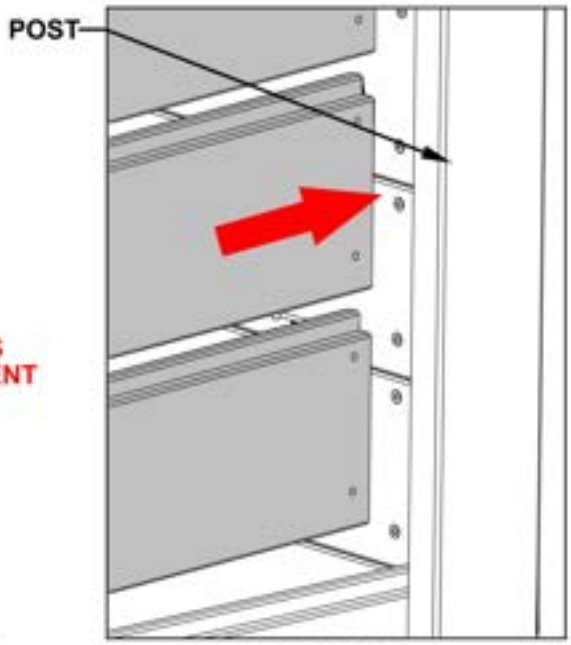


OJ06 (x1) WALL BOARD - W4L22474
1 3/16"x5 1/4"x20 1/8" (30x134x511)

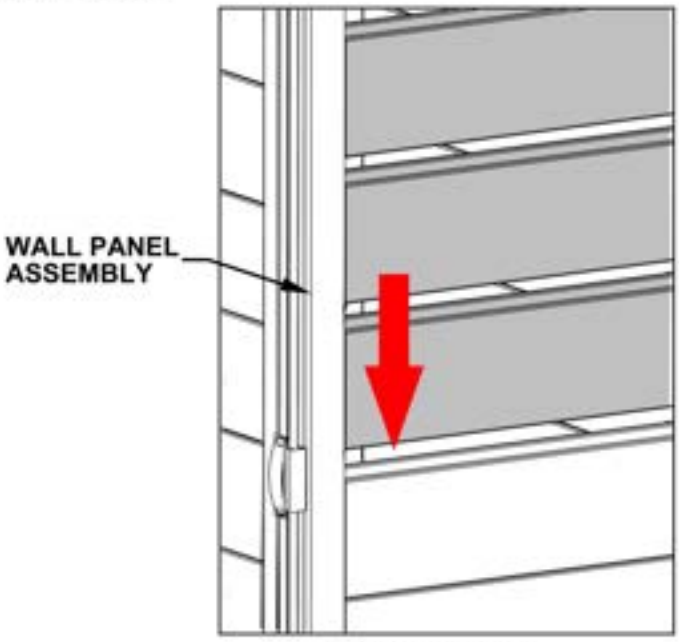
- STACK REMAINING WALL BOARDS AS SHOWN. NOTE THRU HOLE PLACEMENT.
- ALIGN PILOT HOLES IN WALL BOARDS WITH THRU HOLES IN DOOR WALL PANEL ASSEMBLY AND ATTACH AS SHOWN.
-THE LAST WALL BOARD OJ08 WILL NEED TO SLIDE IN FROM THE TOP OF THE DOOR WALL PANEL ASSEMBLY.







OUTSIDE VIEW



OUTSIDE VIEW

STEP 19 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101429	SCREW TFH 8X2 SS-BLK



OJ24 WALL BOARD - W4L23790
(x1) 1 3/16"x5 5/16"x65 7/8" (30x134x1674)



OJ22 WALL BOARD - W4L22489
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)

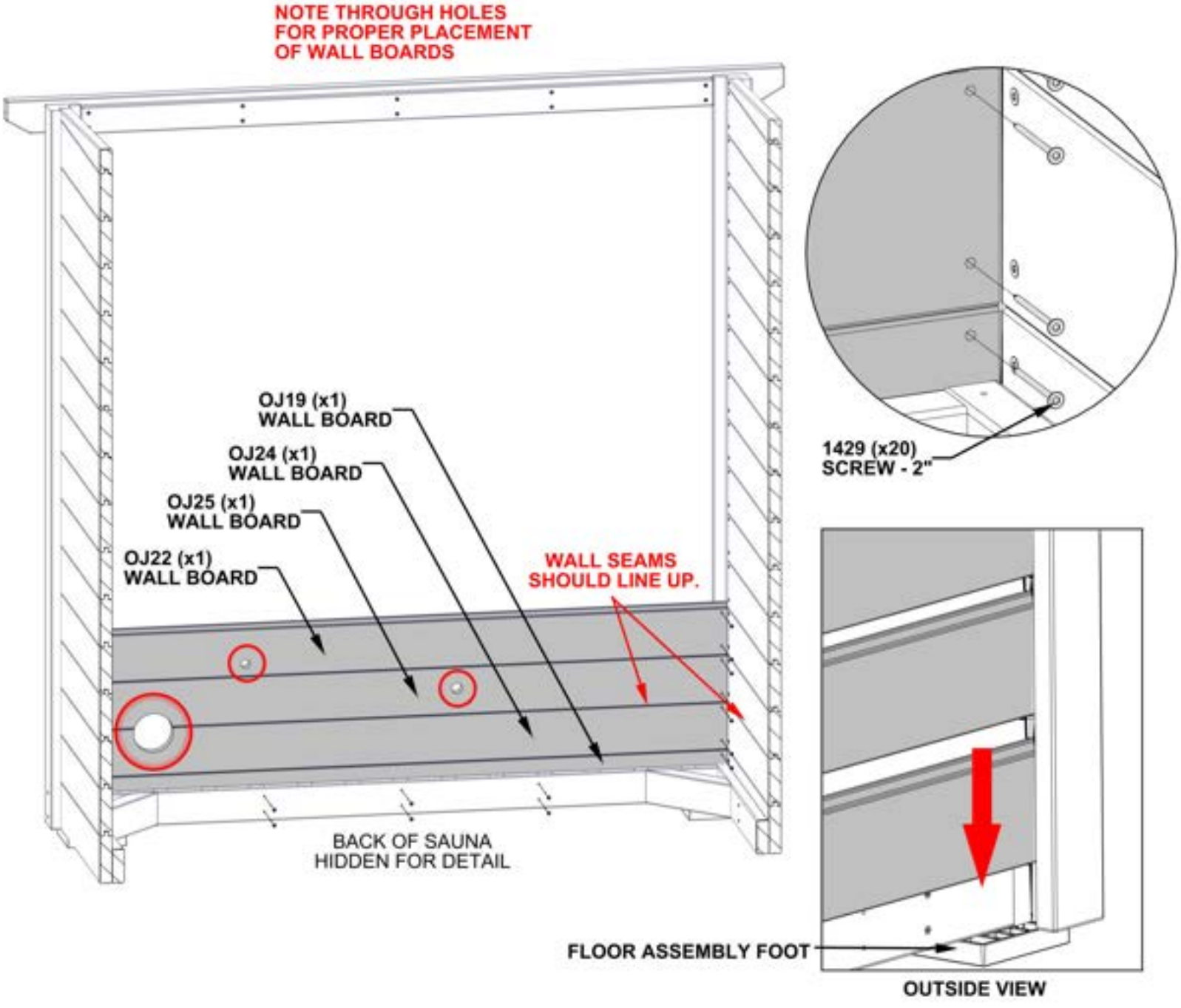


OJ25 WALL BOARD - W4L23791
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)



OJ19 WALL BOARD - W4L22486
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)

- SLIDE OJ19 BETWEEN FLOOR FRAME AND POSTS UNTIL IT REST ON TOP OF FLOOR ASSEMBLY FOOT.
- ENSURE THAT OJ19 IS FLUSH WITH BOTTOM OF FLOOR FRAME AND LEVEL.
- ATTACH OJ19 AS SHOWN.
- STACK OTHER WALL BOARDS ON TOP OF OJ19 AND FASTEN AS SHOWN.

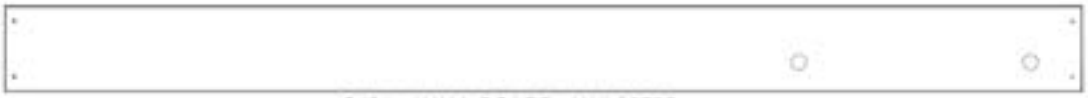


STEP 20 - WALL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
44	H101429	SCREW TFH 8X2 SS-BLK

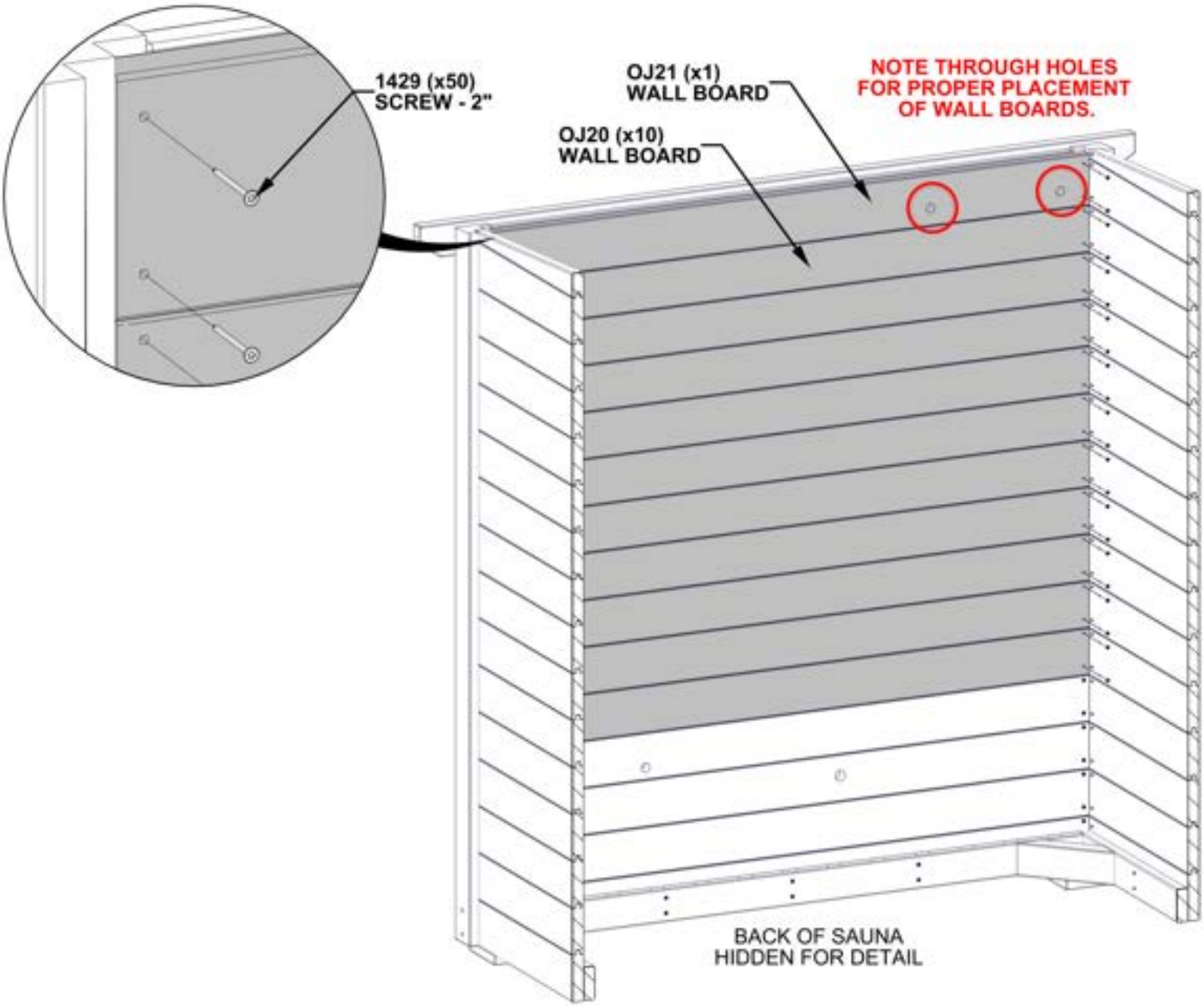


OJ20 WALL BOARD - W4L22487
(x10) 1 3/16"x5 5/16"x65 7/8" (30x134x1674)



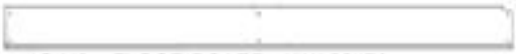
OJ21 WALL BOARD - W4L23795
(x1) 1 3/16"x5 1/4"x65 7/8" (30x134x1674)

- EVENLY SPACE REMAINING WALL BOARDS AS SHOWN. NOTE THROUGH HOLE PLACEMENTS.
- ATTACH WALL BOARDS TO POSTS AS SHOWN.



STEP 21 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
42	H101429	SCREW TFH 8X2 SS-BLK



OJ13 FLOOR BOARD - W4L22479
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



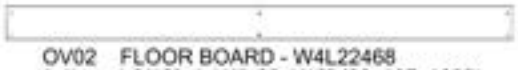
OJ15 FLOOR BOARD - W4L22481
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ17 FLOOR BOARD - W4L22483
(x2) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)

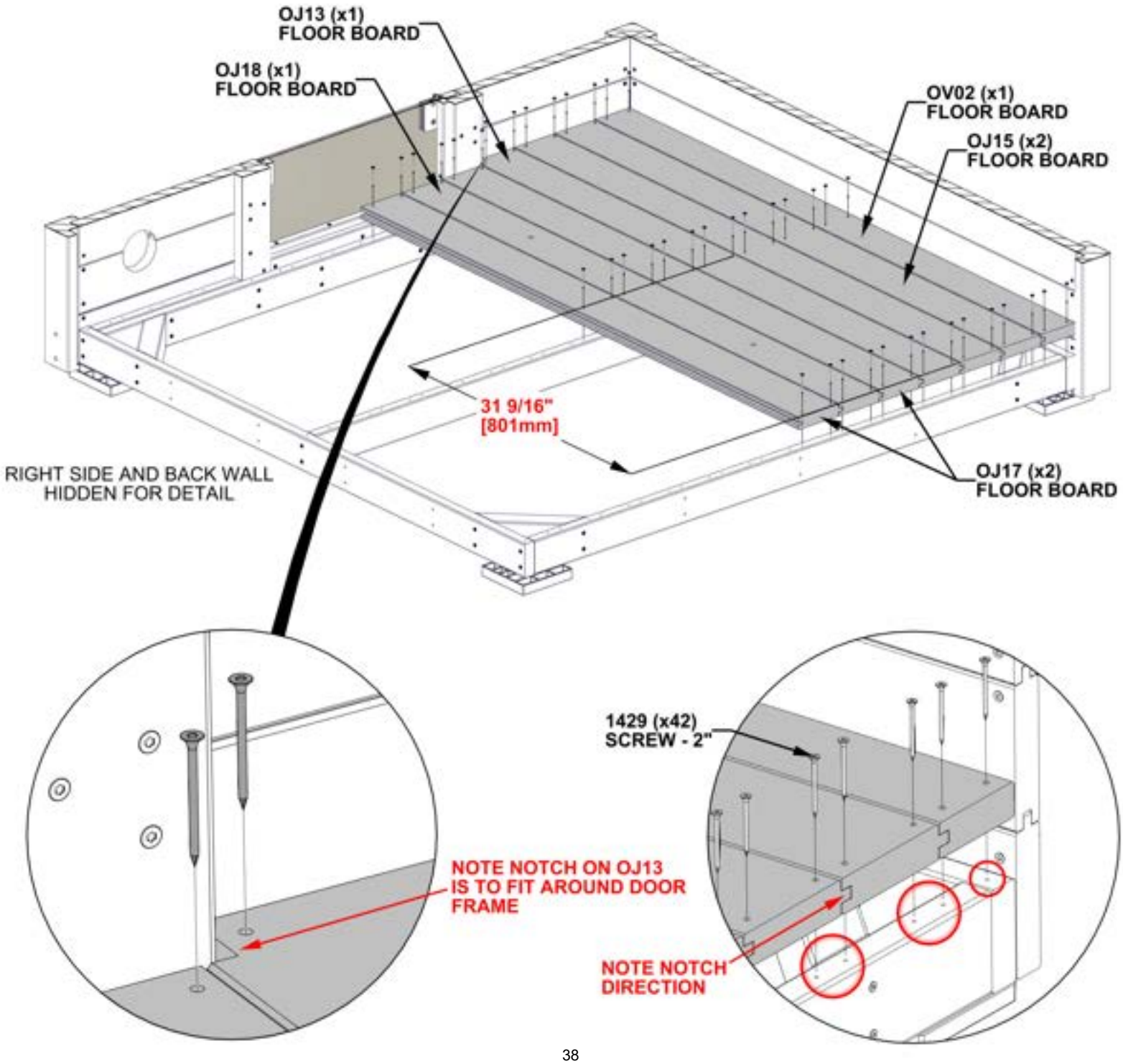


OJ18 FLOOR BOARD - W4L22484
(x1) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



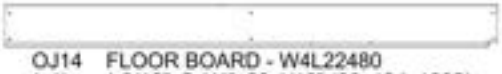
OV02 FLOOR BOARD - W4L22468
(x1) 1 3/16"x4 1/4"x63 1/16" (30x107x1602)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.



STEP 22 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
42	H101429	SCREW TFH 8X2 SS-BLK



OJ14 FLOOR BOARD - W4L22480
(x1) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ15 FLOOR BOARD - W4L22481
(x2) 1 3/16"x5 1/4"x63 1/16" (30x134x1602)



OJ17 FLOOR BOARD - W4L22483
(x2) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)

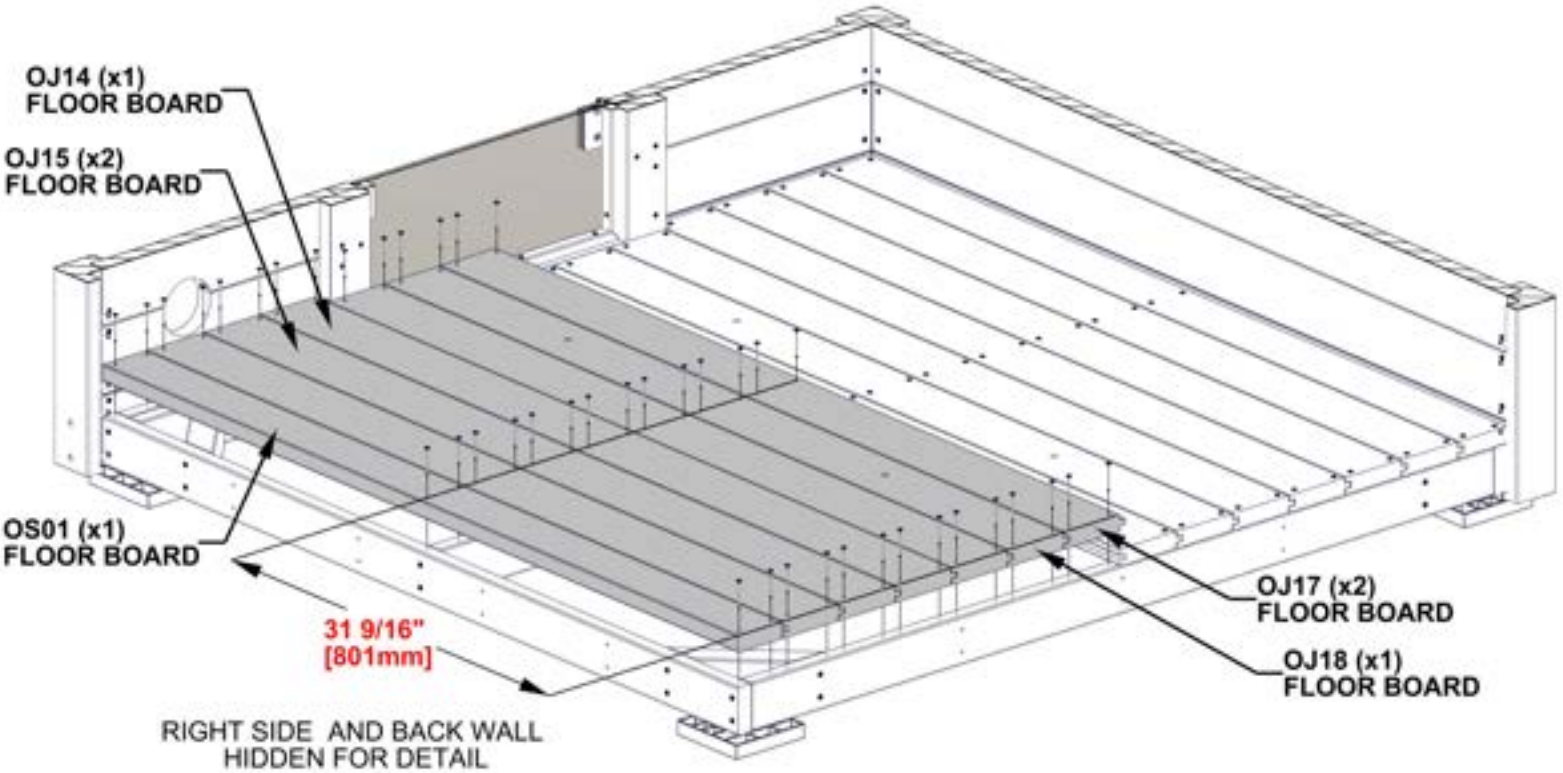


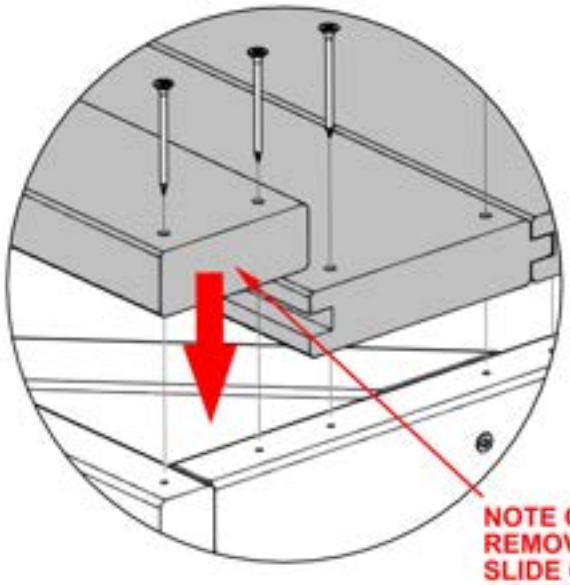
OJ18 FLOOR BOARD - W4L22484
(x1) 1 3/16"x5 1/4"x61 7/8" (30x134x1572)



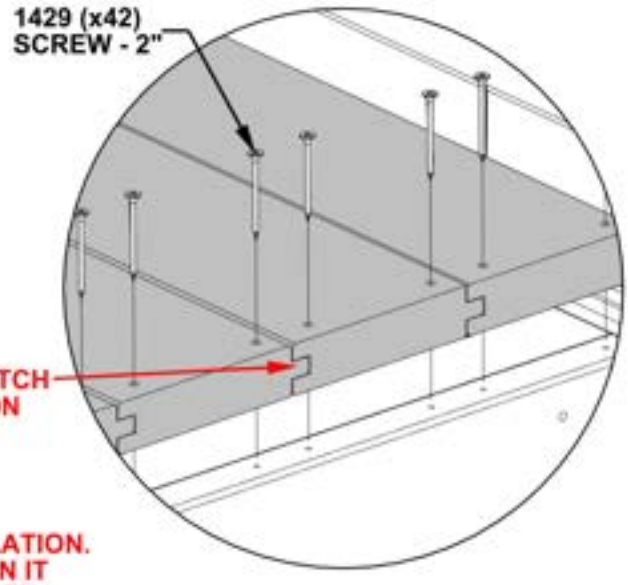
OS01 FLOOR BOARD - W4L22729
(x1) 1 3/16"x3 3/4"x63 1/16" (30x96x1602)

- EVENLY SPACE FLOOR BOARDS.
- ALIGN HOLES IN FLOOR BOARDS WITH PILOT HOLES IN FLOOR FRAME AND ATTACH AS SHOWN.





NOTE OS01 HAS THE TONGUE
REMOVED FOR EASE OF INSTALLATION.
SLIDE OS01 BOARD AND POSITION IT
AGAINST OJ11 BOARD AND ATTACH
AS SHOWN.



STEP 23 - FLOOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H101429	SCREW TFH 8X2 SS-BLK



OO07 (x1) FLOOR TRIM - W4L22466
1 3/16"x1 3/16"x63 9/16" (30x30x1614)

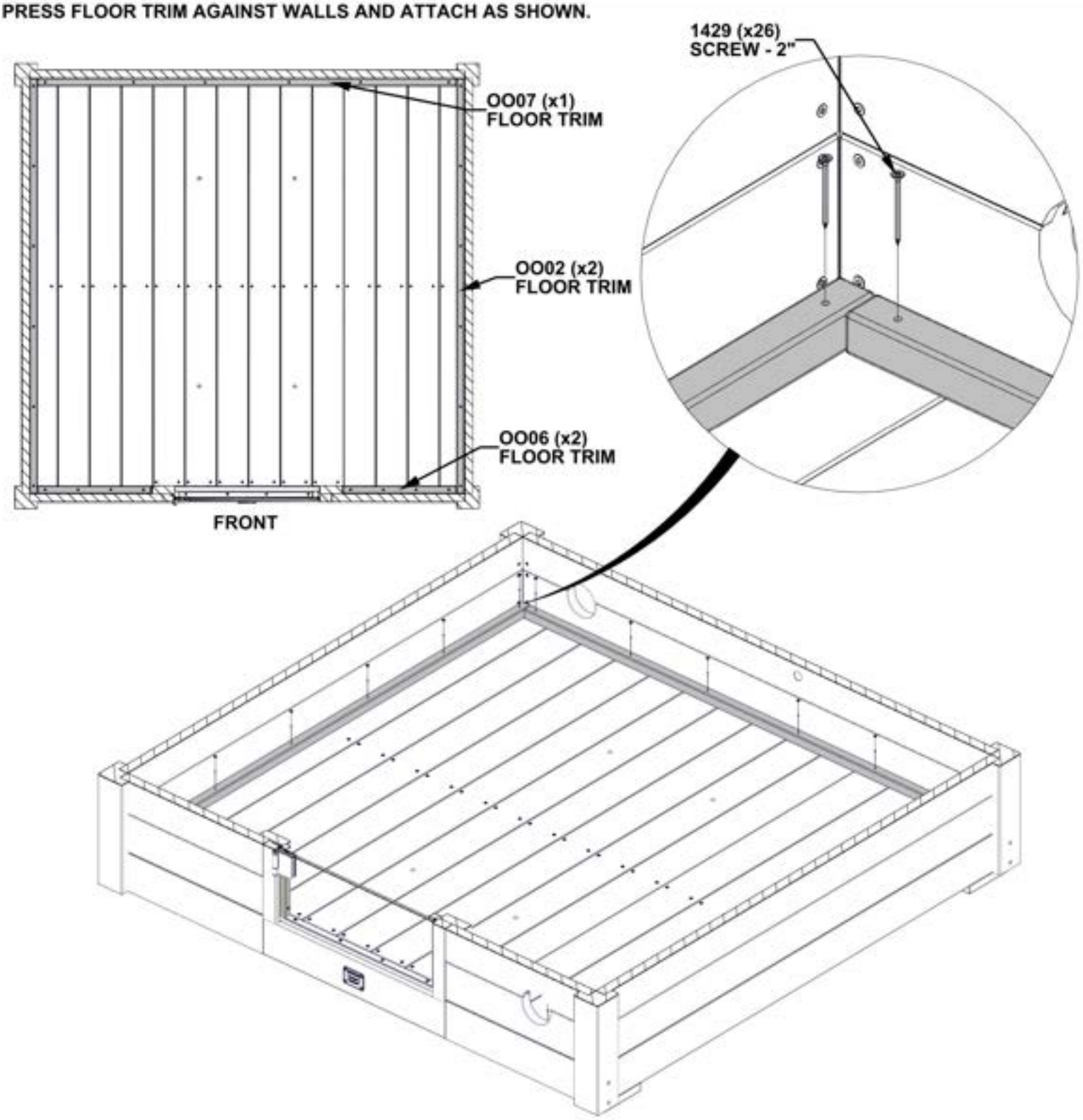


OO02 (x2) FLOOR TRIM - W4L22365
1 3/16"x1 3/16"x63 1/16" (30x30x1602)



OO06 (x2) FLOOR TRIM - W4L22465
1 3/16"x1 3/16"x17 1/4" (30x30x438)

- PRESS FLOOR TRIM AGAINST WALLS AND ATTACH AS SHOWN.



STEP 24 - HANDLE ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100405	WASHER LOCK EXT 6x15
4	H101403	POLY WASHER
2	H101450	BOLT WH 1/4x5 BLK



HA01 (x1) HANDLE ASSEMBLY - W2A05240
11 15/16"x1 11/16" (42x42x304)



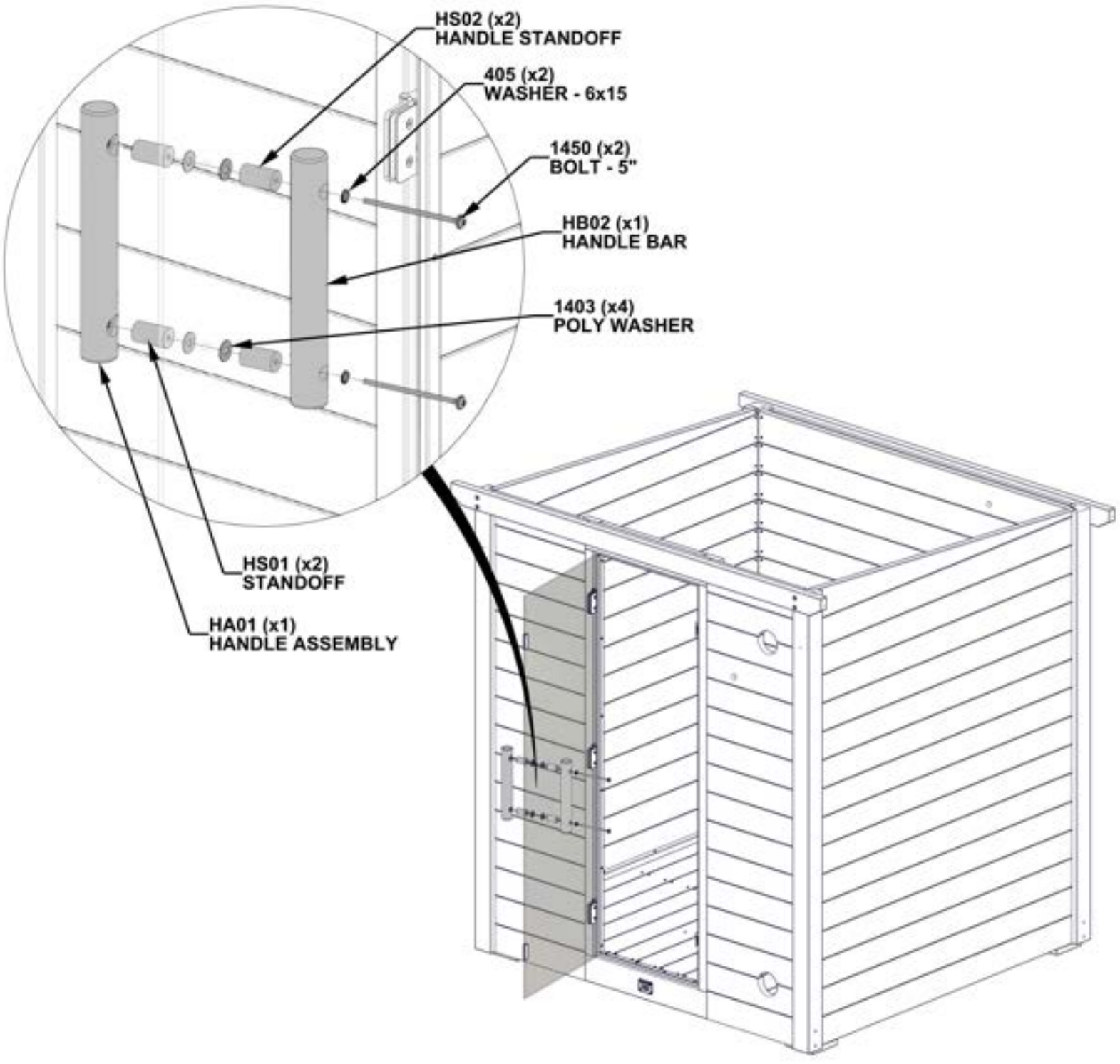
HB02 (x1) HANDLE BAR - W4L22902
11 15/16"X1 11/16" (42x42x304)



HS01 (x2) STANDOFF - W4L22903
15/16"x1 5/8" (x24x42)

HS02 (x2) HANDLE STANDOFF - W4L21814
15/16"x1 5/8" (x24x42)

- ATTACH DOOR HANDLES AS SHOWN.
- DO NOT OVERTIGHTEN.



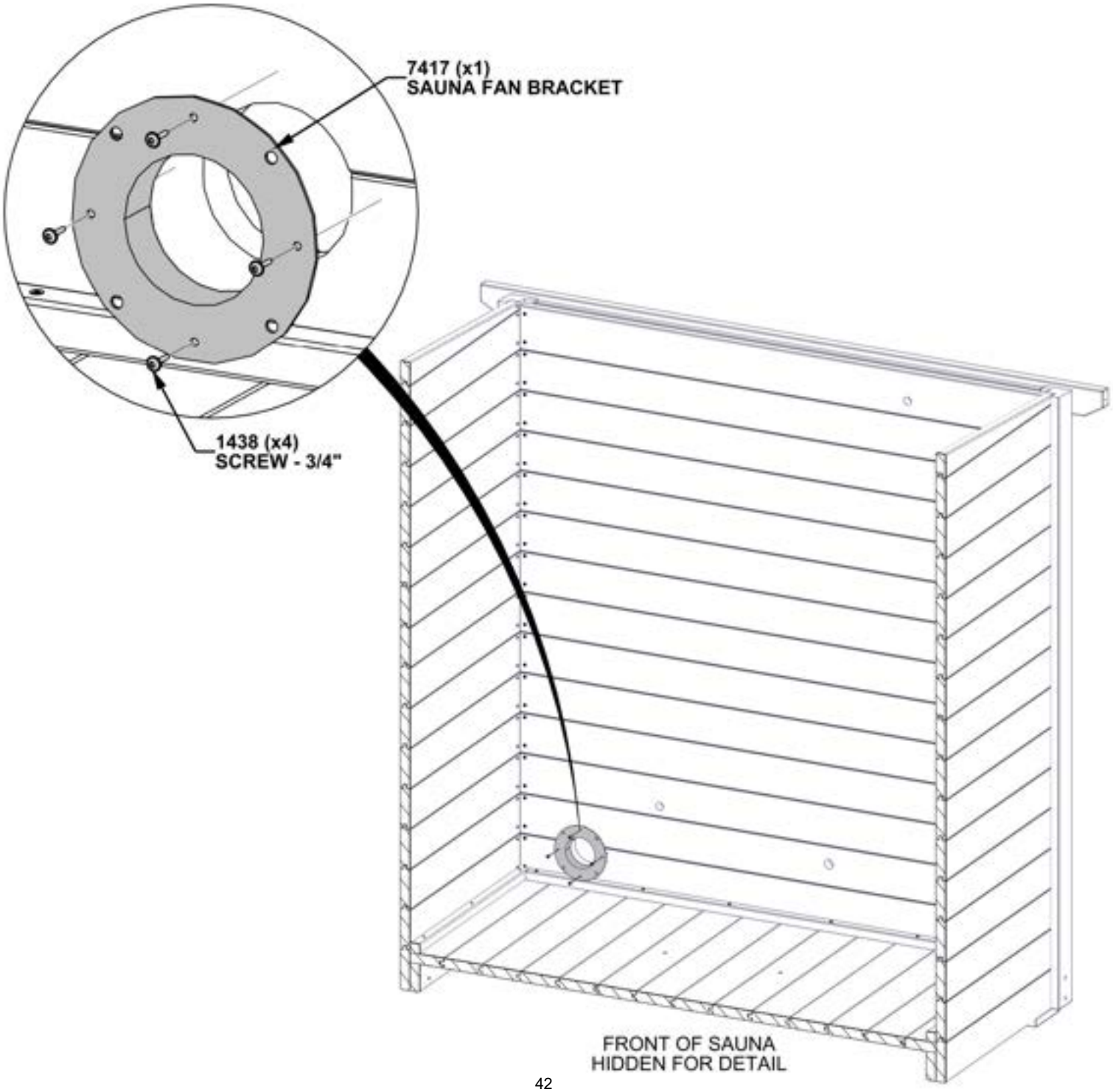
STEP 25 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101438	SCREW TWH 8x3/4 SS-BLK



A4M07417 SAUNA FAN BRACKET
(x1)

- CENTER BRACKET IN WALL PANEL HOLE AND ATTACH AS SHOWN.
- ENSURE SCREWS ARE INSERTED INTO SMALLER HOLES IN BRACKET.



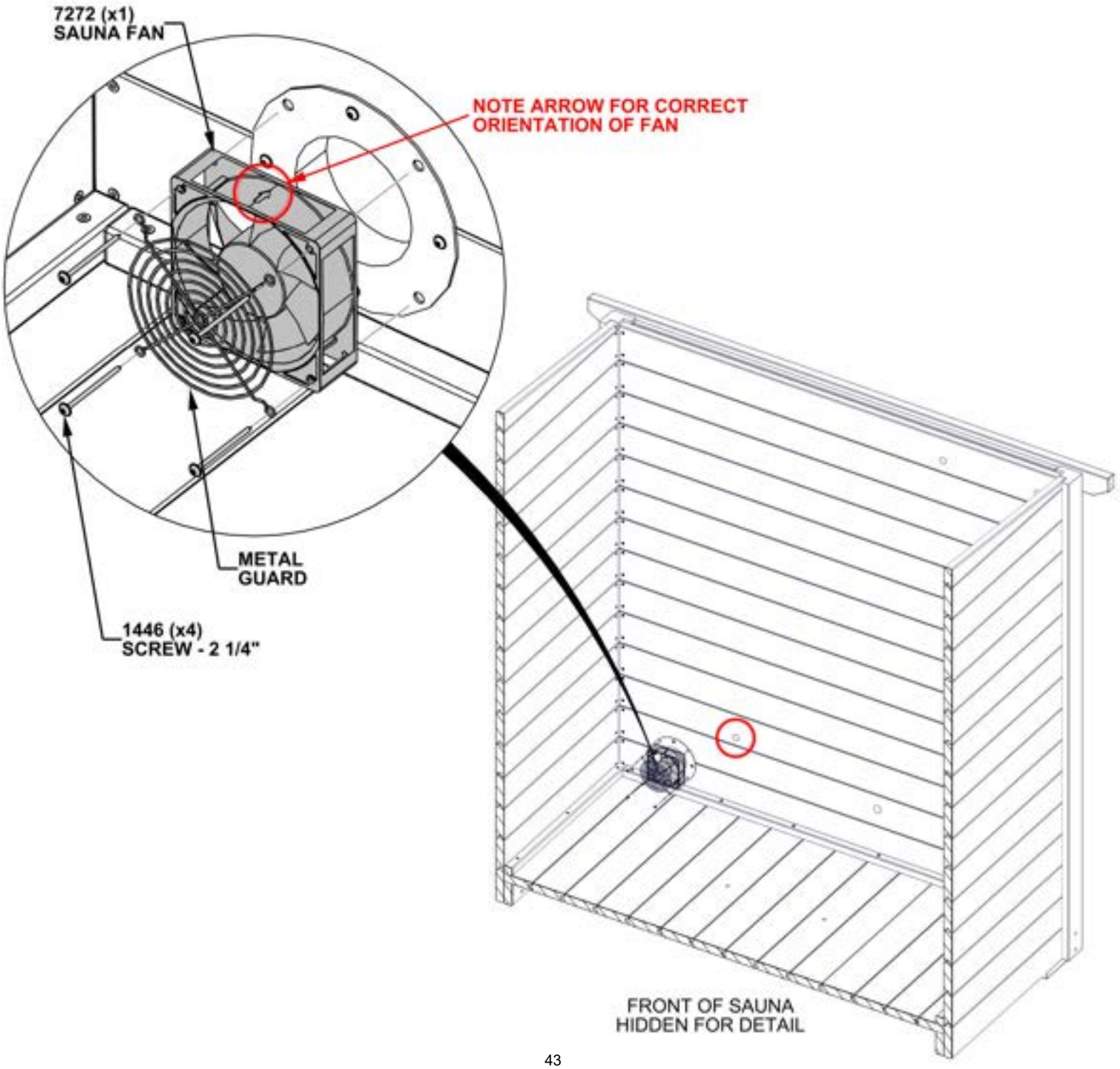
STEP 26 - FAN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101446	SCREW TWH 8x2 1/4 SS-BLK



A4M07272 SAUNA FAN
(x1)

- ALIGN HOLES IN SAUNA FAN WITH LARGER HOLES IN BRACKET AND ATTACH AS SHOWN.
- FOR SAFETY, ATTACH METAL GUARD AS SHOWN.
- RUN WIRING FOR SAUNA FAN THROUGH INDICATED HOLE IN WALL ASSEMBLY.



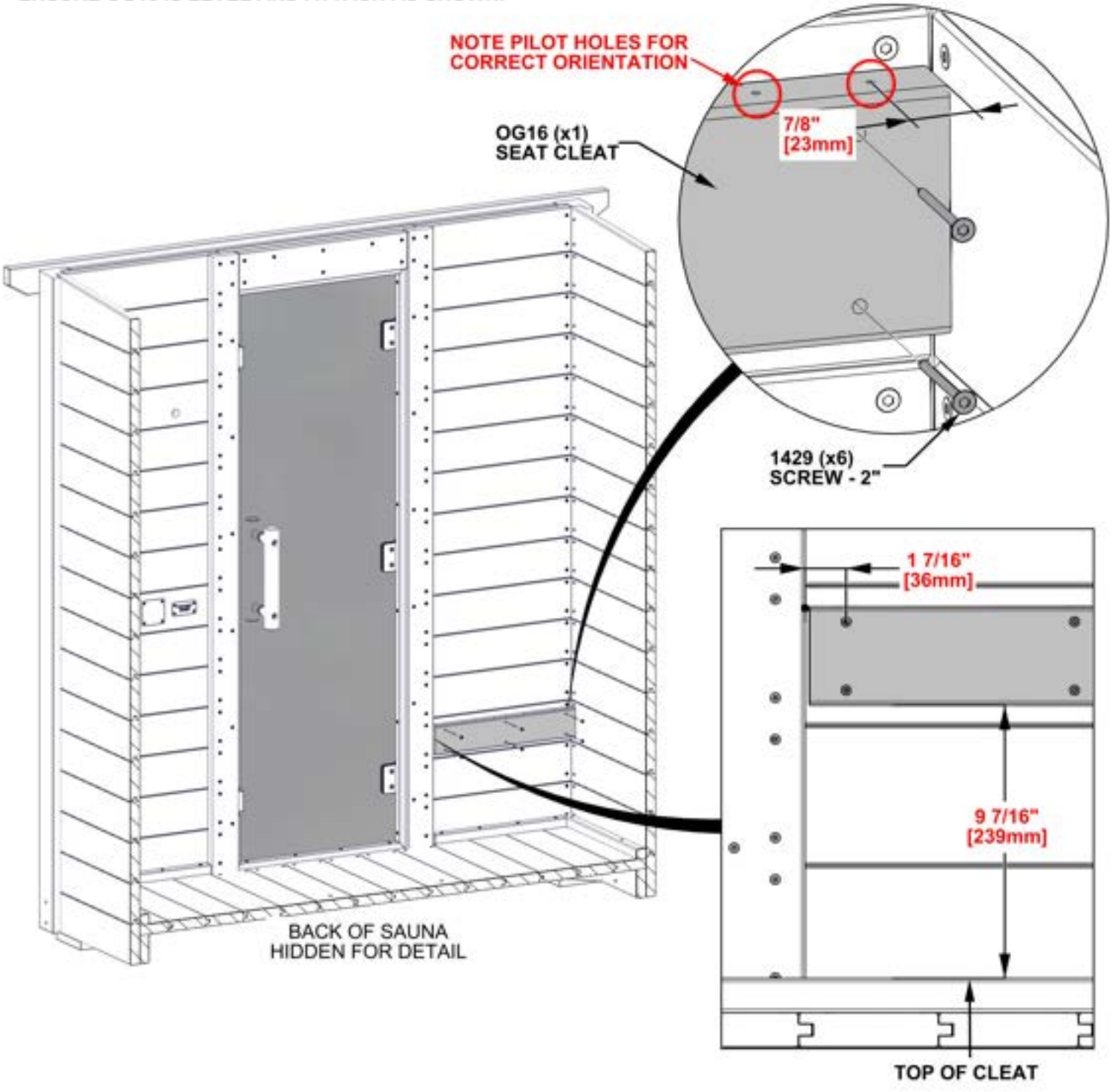
STEP 27 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OG16 (x1) SEAT CLEAT - W4L22585
1 3/16"x3 3/8"x18 1/4" (30x86x464)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- ENSURE OG16 IS LEVEL AND ATTACH AS SHOWN.

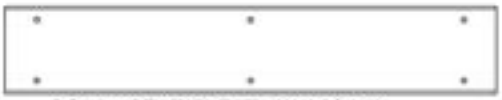


STEP 28 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



OG08 (x1) SEAT CLEAT - W4L22384
1 3/16"x3 3/8"x19 1/8" (30x86x486)

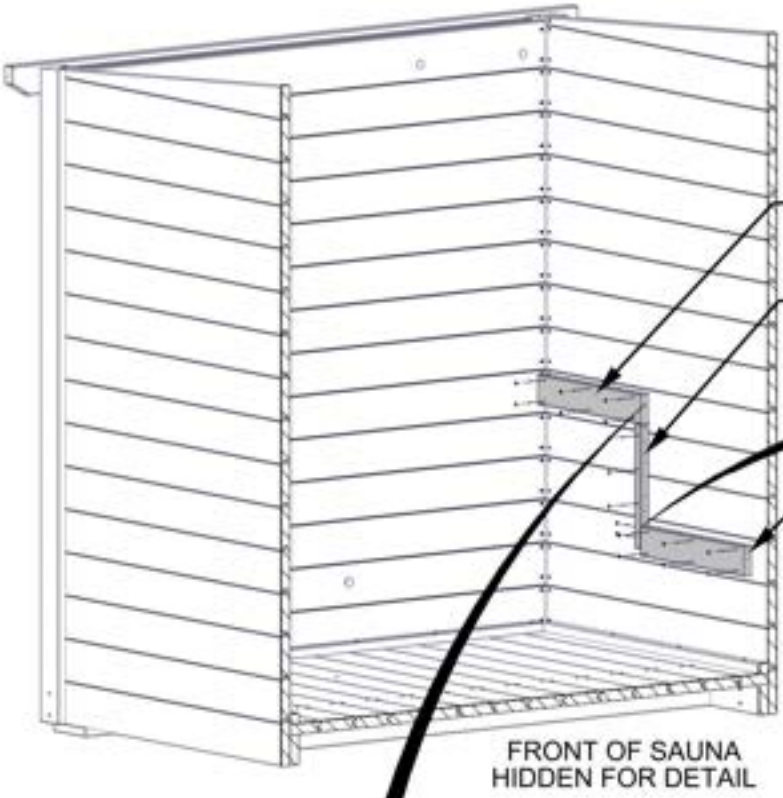


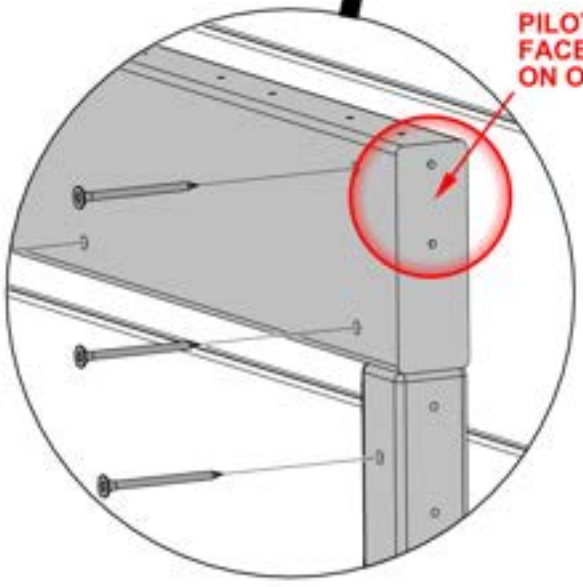
OG15 (x1) SEAT CLEAT - W4L22407
1 3/16"x3 3/8"x19 1/8" (30x86x486)

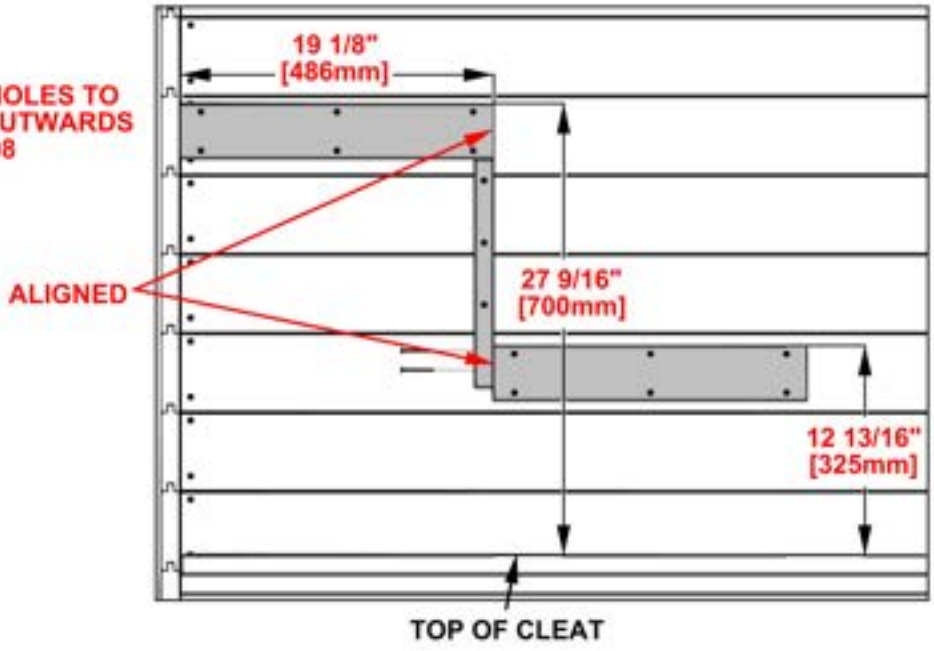


OO01 (x1) SLAT CLEAT - W4L22404
1 3/16"x1 3/16"x14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.

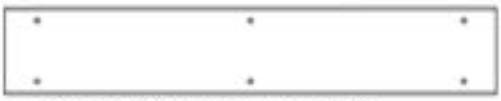




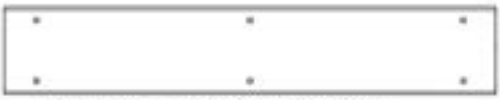


STEP 29 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



OG08 (x1) SEAT CLEAT - W4L22384
1 3/16"x3 3/8"x19 1/8" (30x86x486)

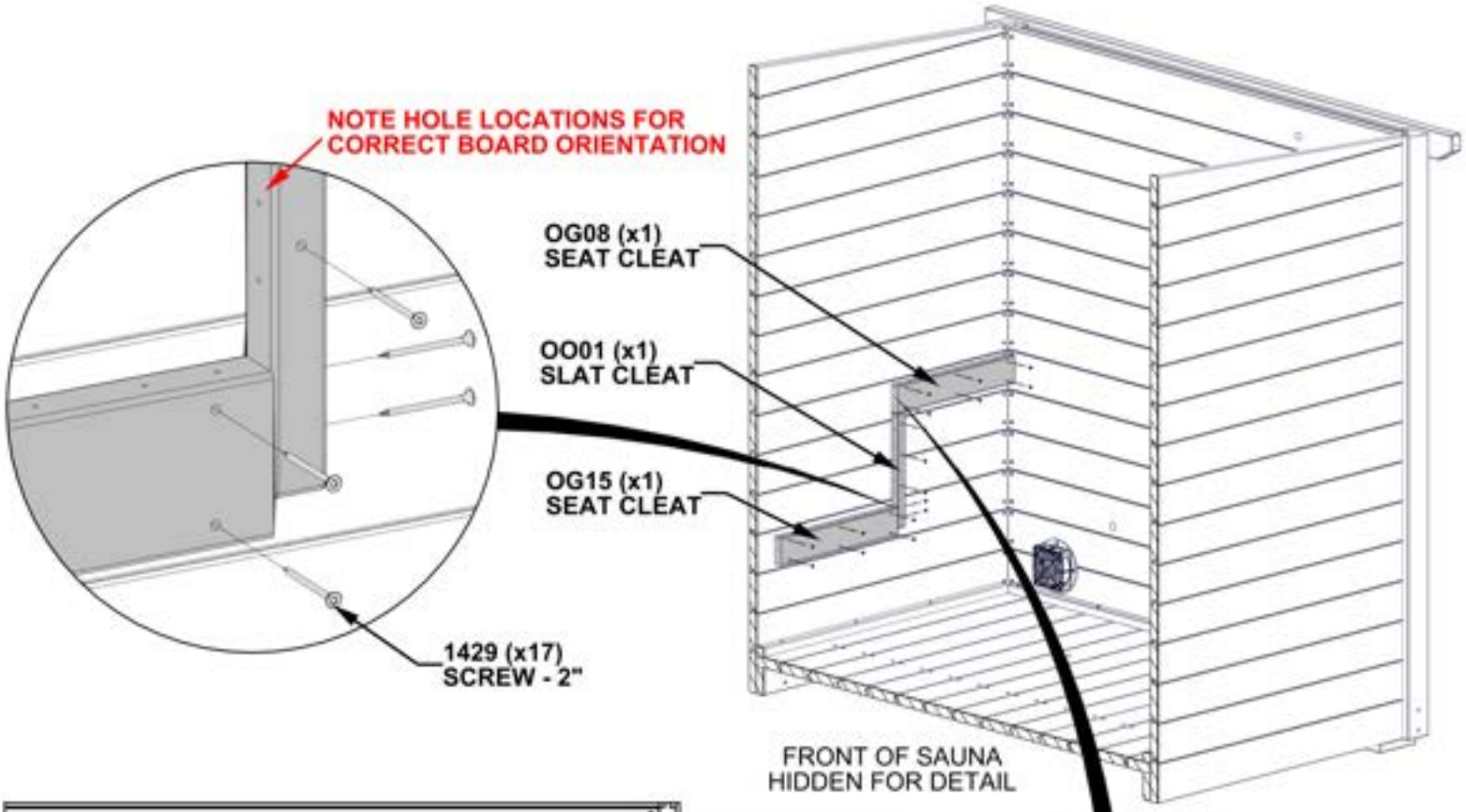


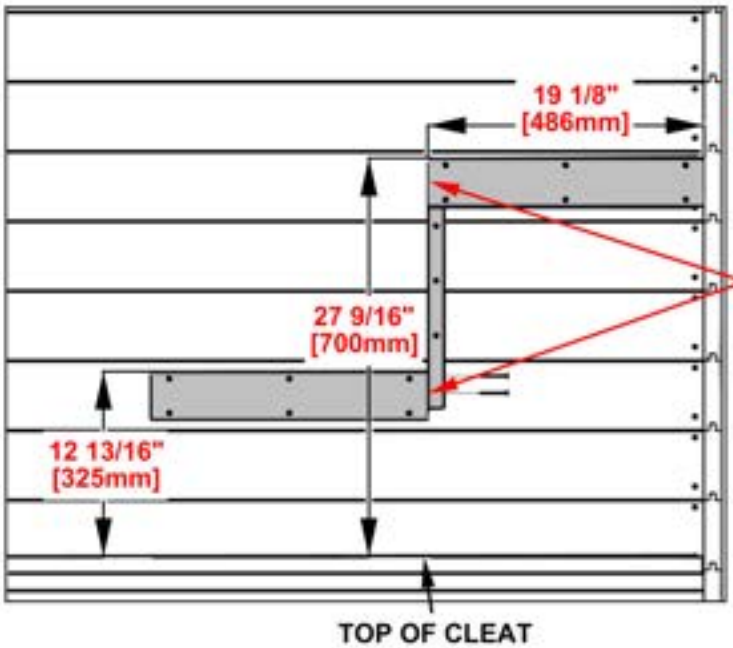
OG15 (x1) SEAT CLEAT - W4L22407
1 3/16"x3 3/8"x19 1/8" (30x86x486)

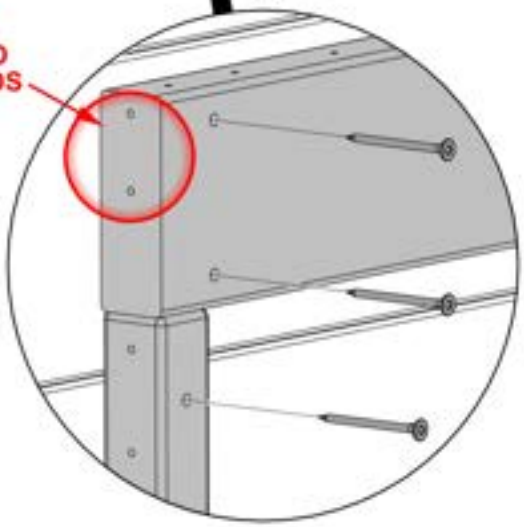


OO01 (x1) SLAT CLEAT - W4L22404
1 3/16"x1 3/16"x14" (30x30x355)

- NOTE PILOT HOLES TO BE POSITIONED ON THE TOP SIDE.
- FLUSH END OF OG08 AGAINST BACK WALL.
- ENSURE BOARDS ARE LEVEL AND THEN ATTACH AS SHOWN.







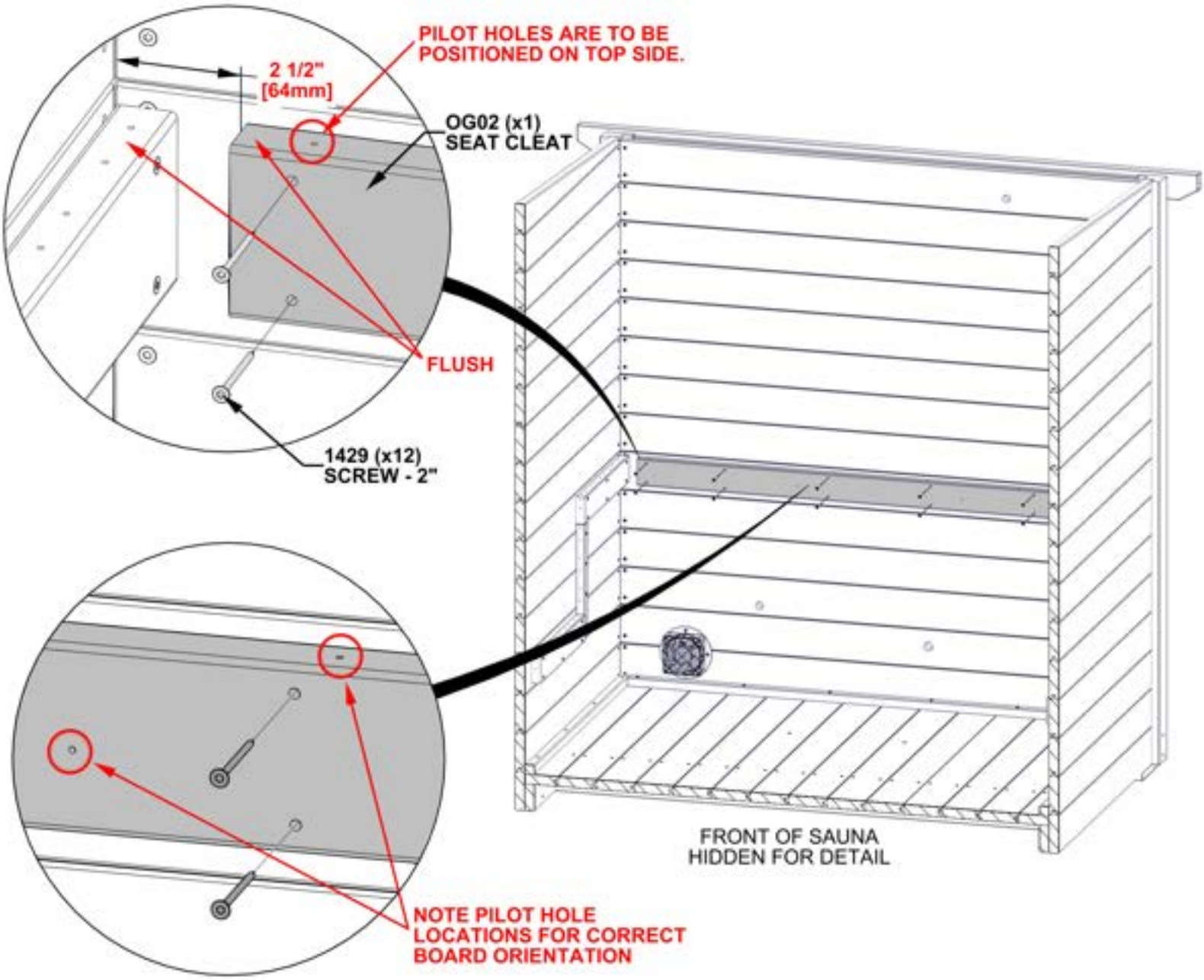
STEP 30 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101429	SCREW TFH 8X2 SS-BLK



OG02 (x1) SEAT CLEAT - W4L21943
1 3/16"x3 3/8"x60 15/16" (30x86x1548)

- CLEAT SHOULD BE CENTERED ON THE BACK WALL.
- ENSURE TOP OF SEAT CLEAT IS FLUSH WITH CLEATS ON SIDE WALLS.
- USE DIMENSIONS SHOWN TO LOCATE WALL CLEAT.
- MEASUREMENT SHOWN IS TAKEN FROM INSIDE THE WALL.
- ATTACH AS SHOWN.



STEP 31 - ELECTRICAL

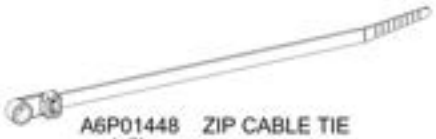
QTY	PART NUMBER	DESCRIPTION
5	H101409	SCREW PPH 4x1/2 BLK



A6P01468 30mm SILICONE GROMMET
(x1)

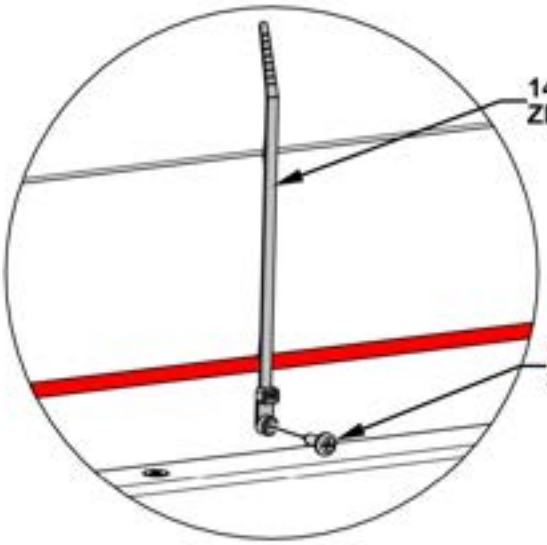


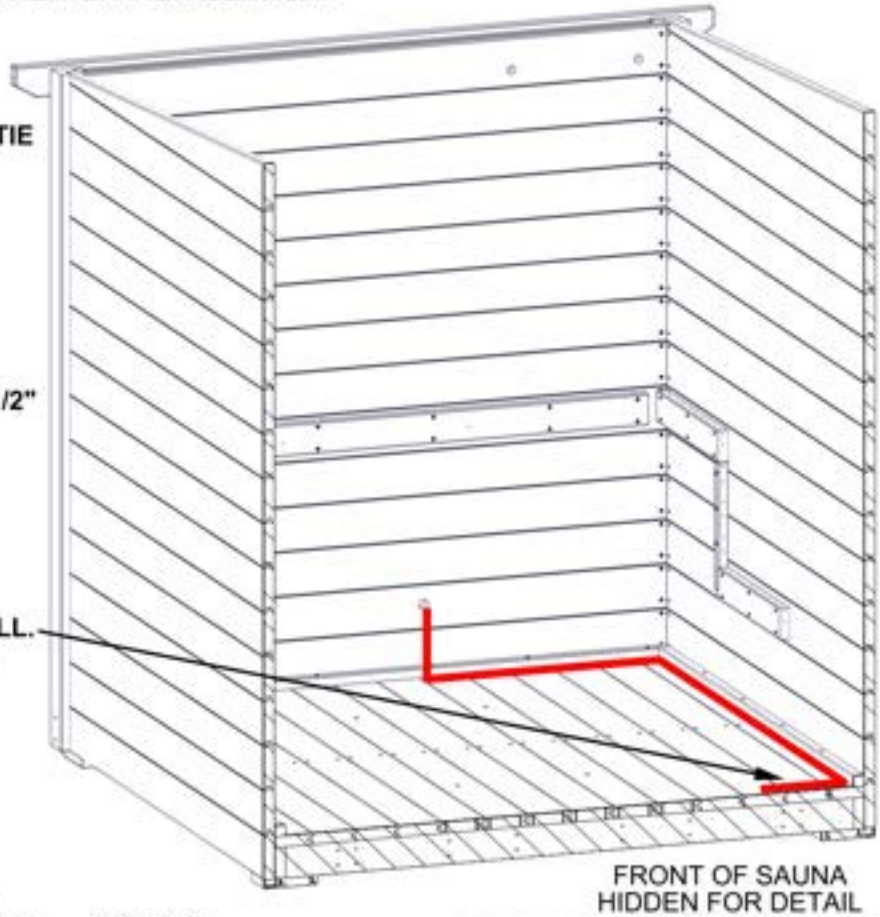
A6P01734 SAUNA POWER WIRE
(x1)

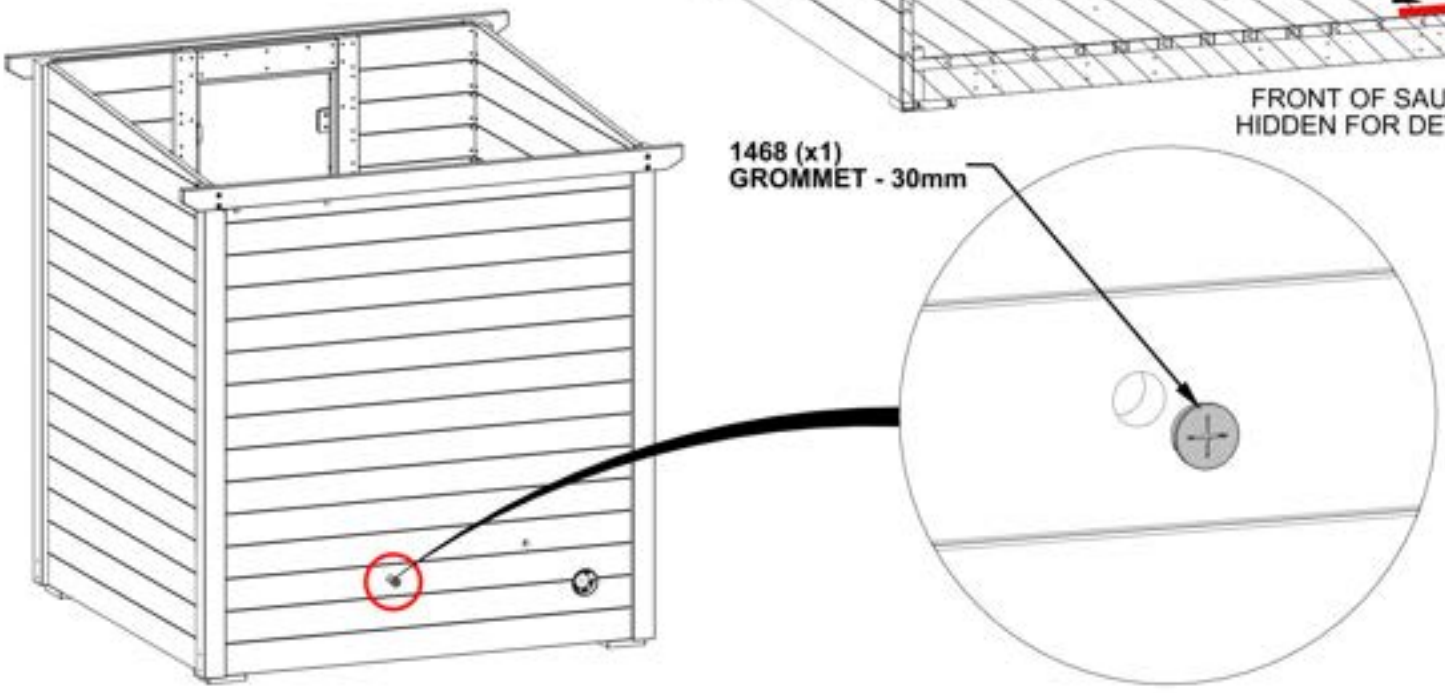


A6P01448 ZIP CABLE TIE
(x5)

- USE PROVIDED GROMMET FOR POWER WIRE.
- WILL NEED TO REMOVE CONDUIT FITTING TO FEED SAUNA POWER WIRE THROUGH GROMMET.
- RUN POWER WIRE AS SHOWN IN DETAIL BELOW.
- NOTE: A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.

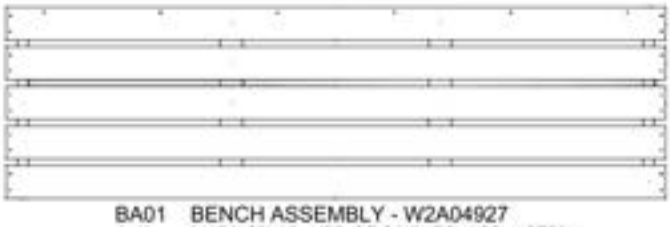






STEP 32 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101431	SCREW TFH 8X2 1/2 SS-BLK
8	H101443	SCREW TWH 8x1 1/2 SS-BLK



BA01 (x1) BENCH ASSEMBLY - W2A04927
1 15/16"x19 1/8"x65 3/4" (50x486x1670)

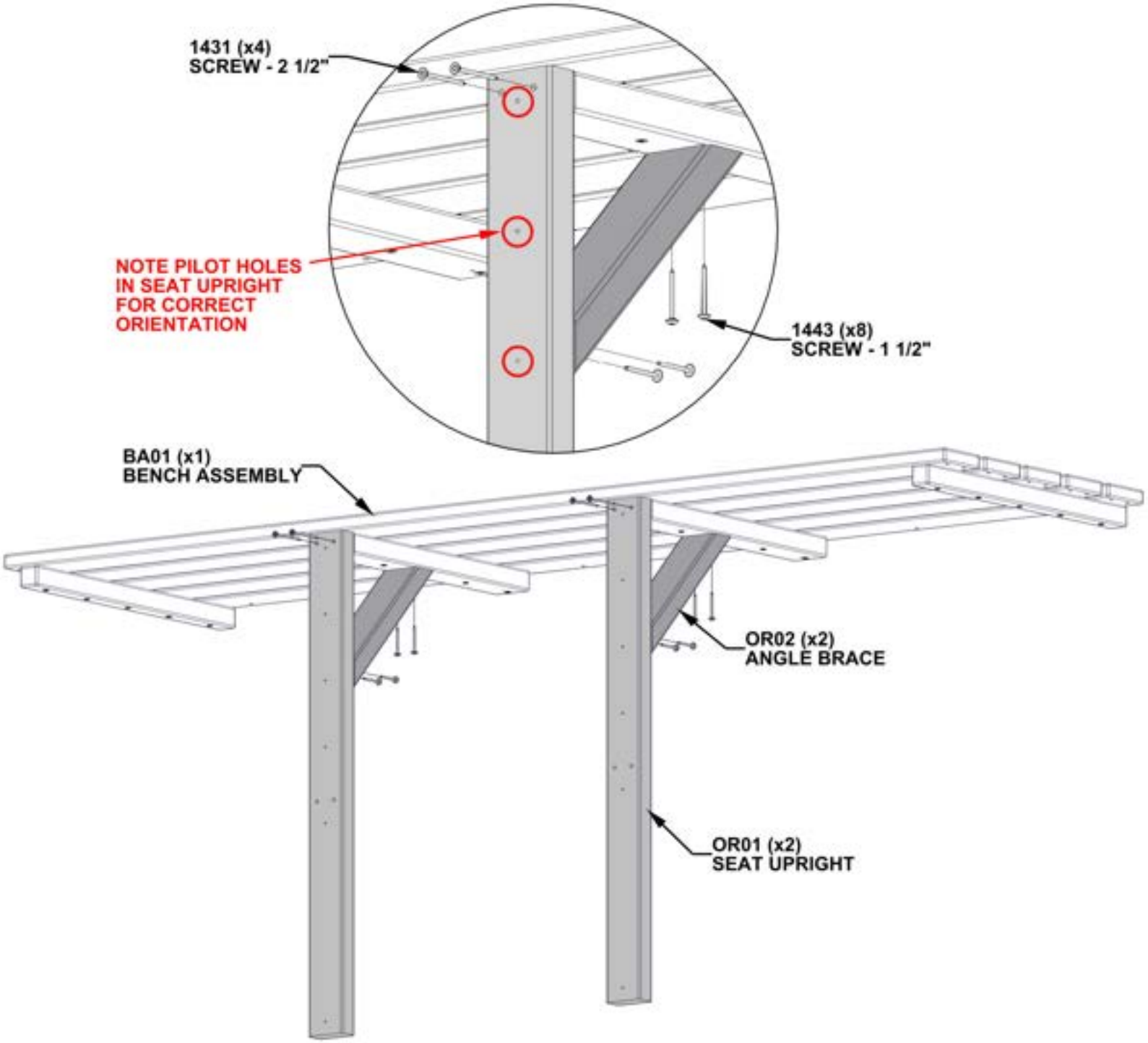


OR01 (x2) SEAT UPRIGHT - W4L22406
1 3/16"x2 3/8"x28 3/4" (30x60x730)



OR02 (x2) ANGLE BRACE - W4L21946
1 3/16"x2 3/8"x10 7/8" (30x60x276)

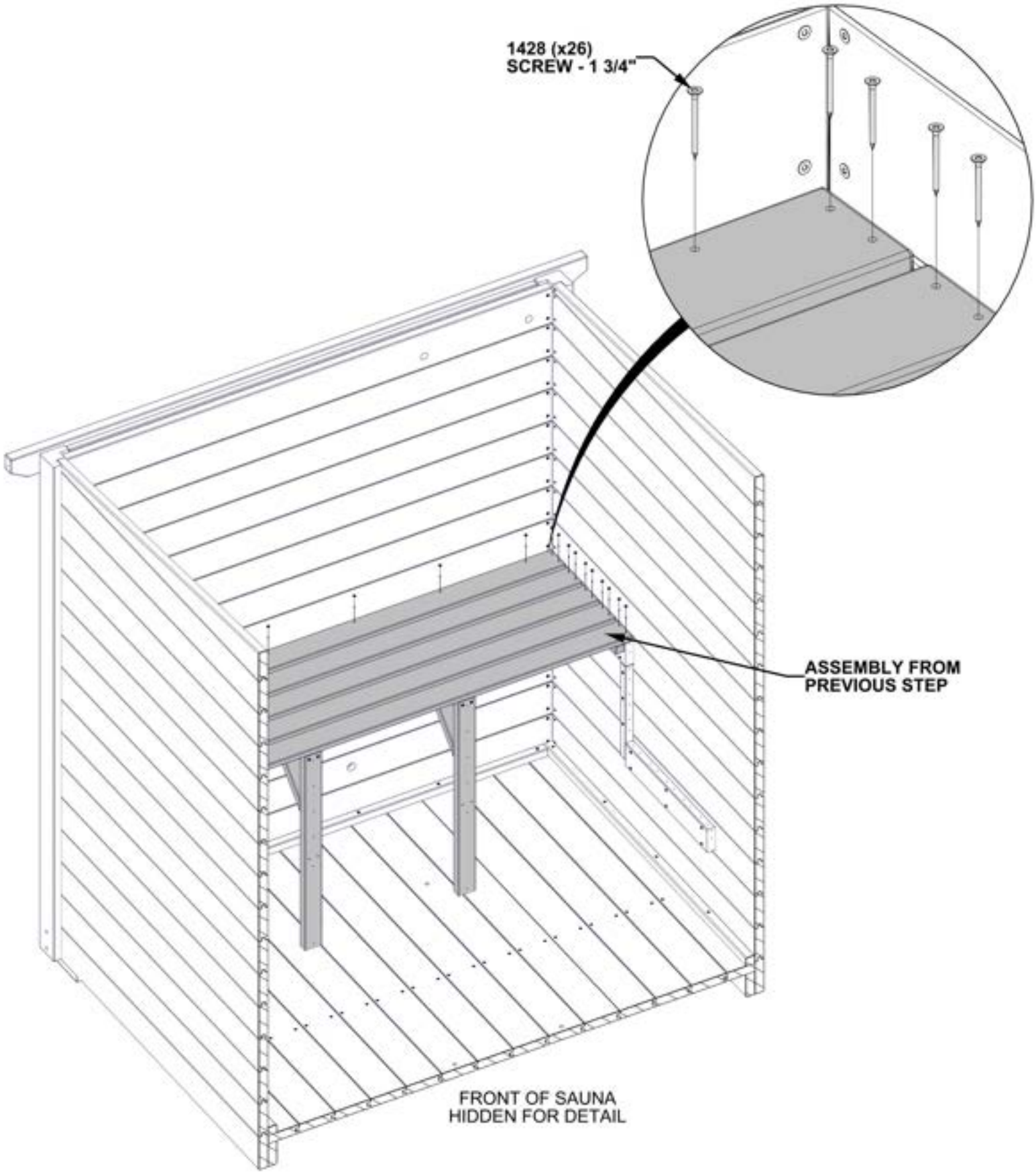
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 33 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
26	H101428	SCREW TFH 8X1 3/4 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.



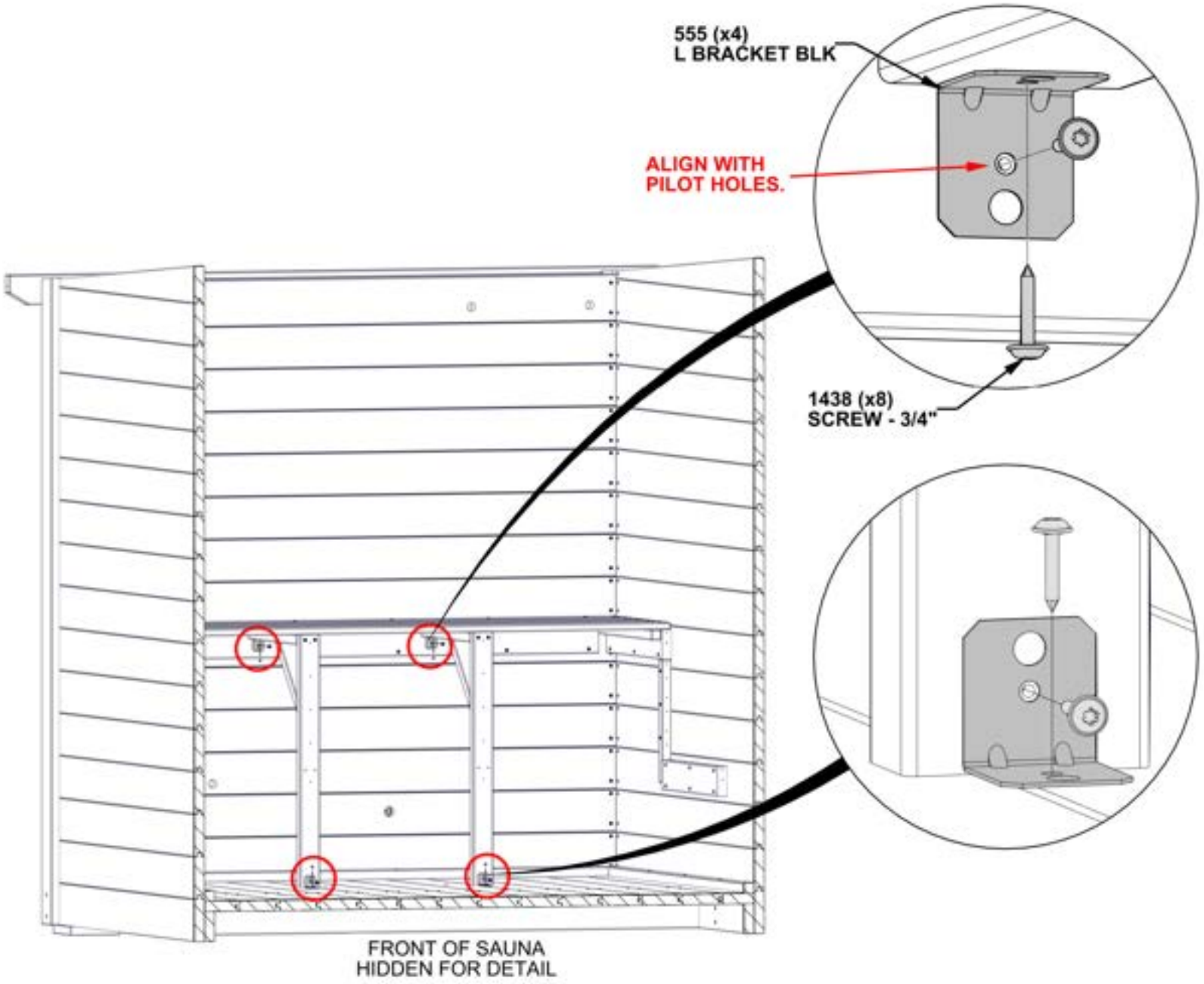
STEP 34 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101438	SCREW TWH 8x3/4 SS-BLK



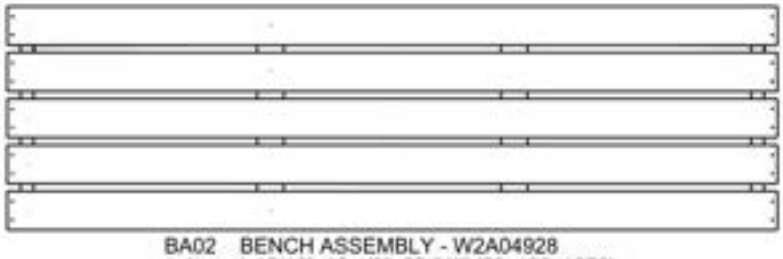
A4M00555 L BRACKET BLK
(x4)

- ALIGN UPPER BRACKET THROUGH HOLES WITH PILOT HOLES IN WALL CLEAT AND ATTACH AS SHOWN.
- AFTER ATTACHING TO WALL CLEAT, SQUARE AND LEVEL LEGS AND ATTACH TO FLOOR AS SHOWN.



STEP 35 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101431	SCREW TFH 8X2 1/2 SS-BLK
8	H101443	SCREW TWH 8x1 1/2 SS-BLK



BA02 (x1) BENCH ASSEMBLY - W2A04928
1 15/16"x19 1/8"x65 3/4" (50x486x1670)

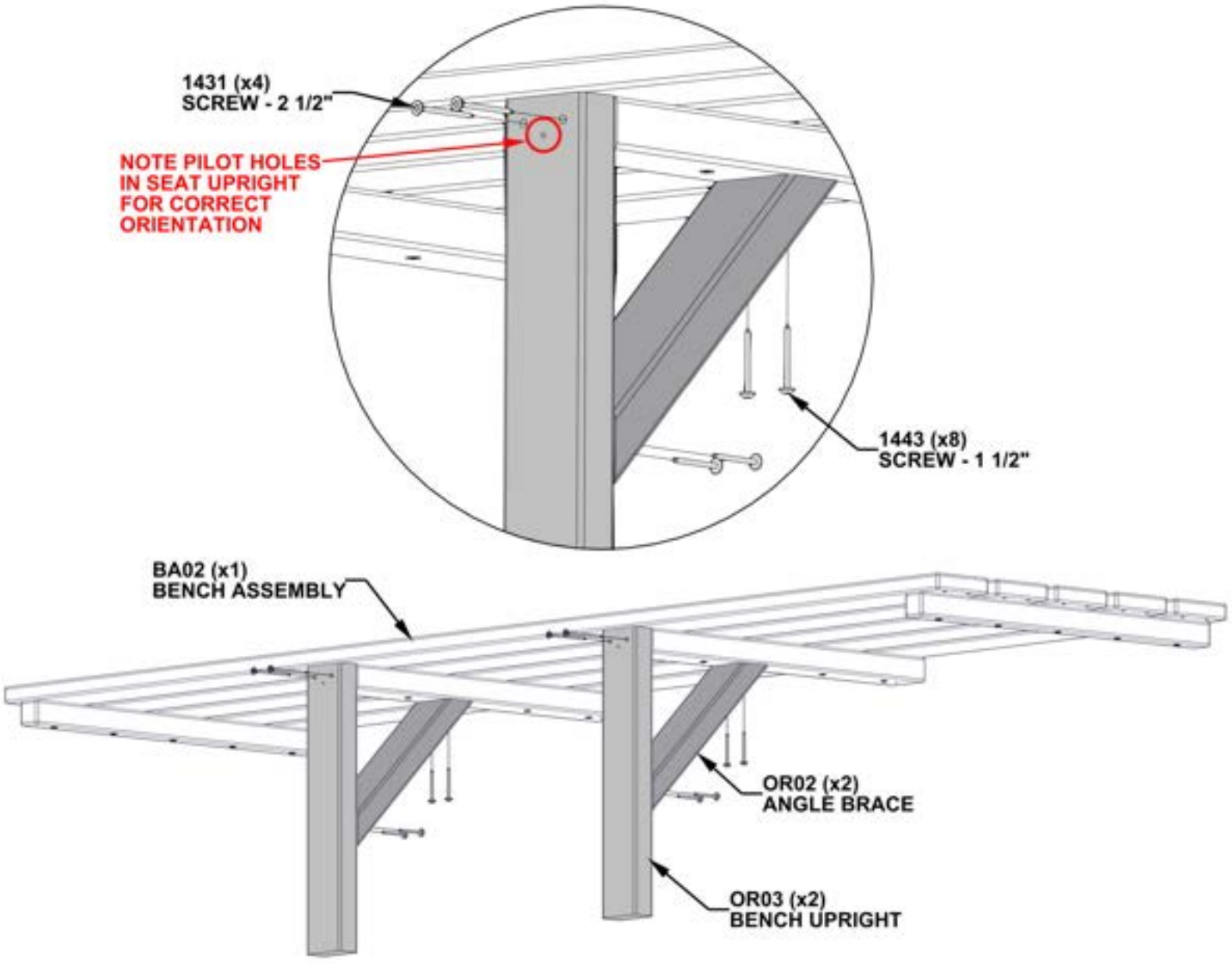


OR03 (x2) BENCH UPRIGHT - W4L22405
1 3/16"x2 3/8"x14" (30x60x355)



OR02 (x2) ANGLE BRACE - W4L21946
1 3/16"x2 3/8"x10 7/8" (30x60x276)

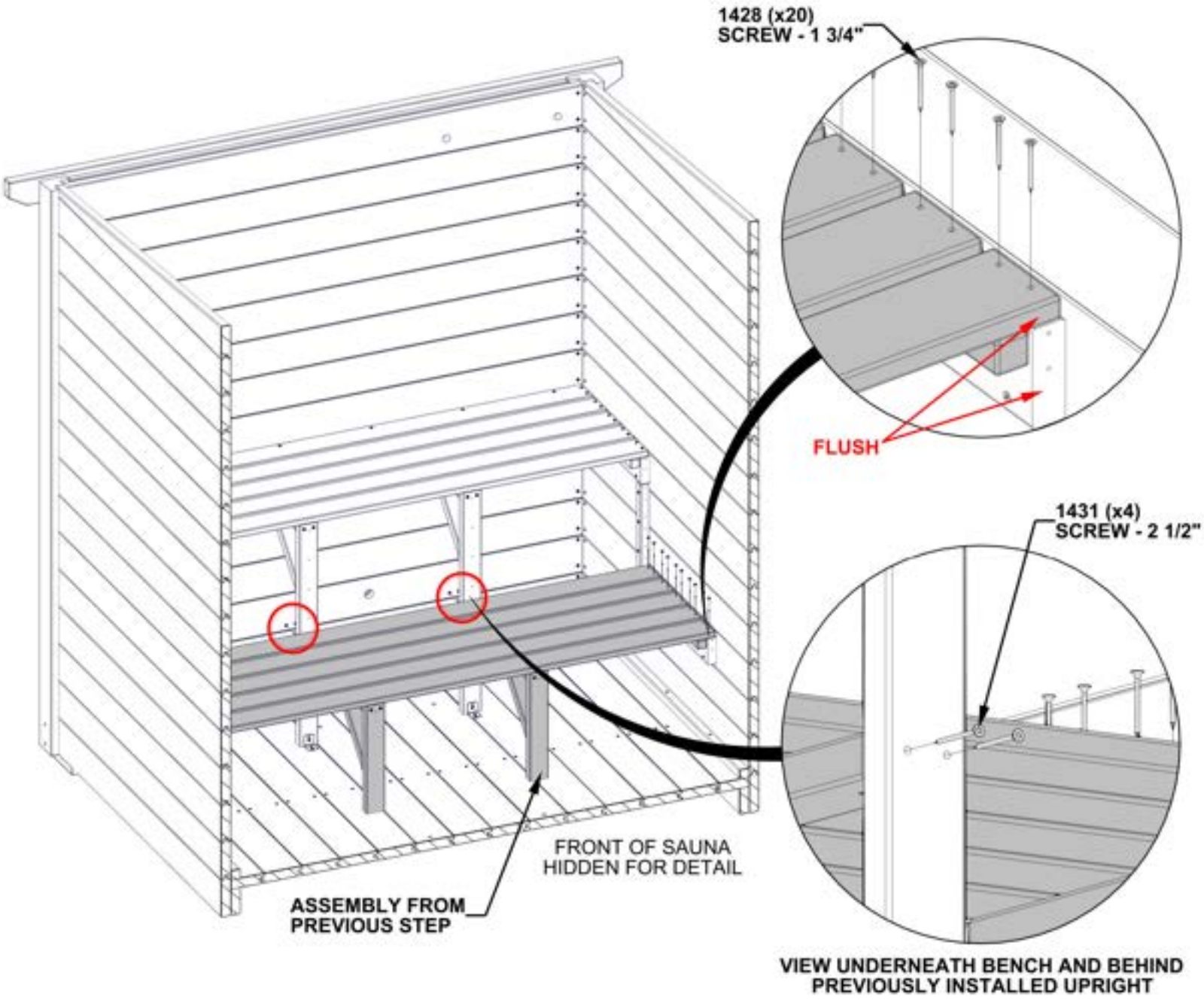
- ALIGN PILOT HOLES AND ATTACH SEAT UPRIGHT TO BENCH ASSEMBLY AS SHOWN.
- THEN ALIGN PILOT HOLES IN ANGLE BRACE WITH PILOT HOLES IN SEAT UPRIGHT AND BENCH ASSEMBLY AND ATTACH.



STEP 36 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101428	SCREW TFH 8X1 3/4 SS-BLK
4	H101431	SCREW TFH 8X2 1/2 SS-BLK

- ALIGN THROUGH HOLES IN BENCH ASSEMBLY WITH PILOT HOLES IN SEAT CLEATS AND ATTACH AS SHOWN.
- ALIGN THROUGH HOLES IN PREVIOUSLY INSTALLED BENCH UPRIGHTS WITH PILOT HOLES IN BENCH ASSEMBLY.



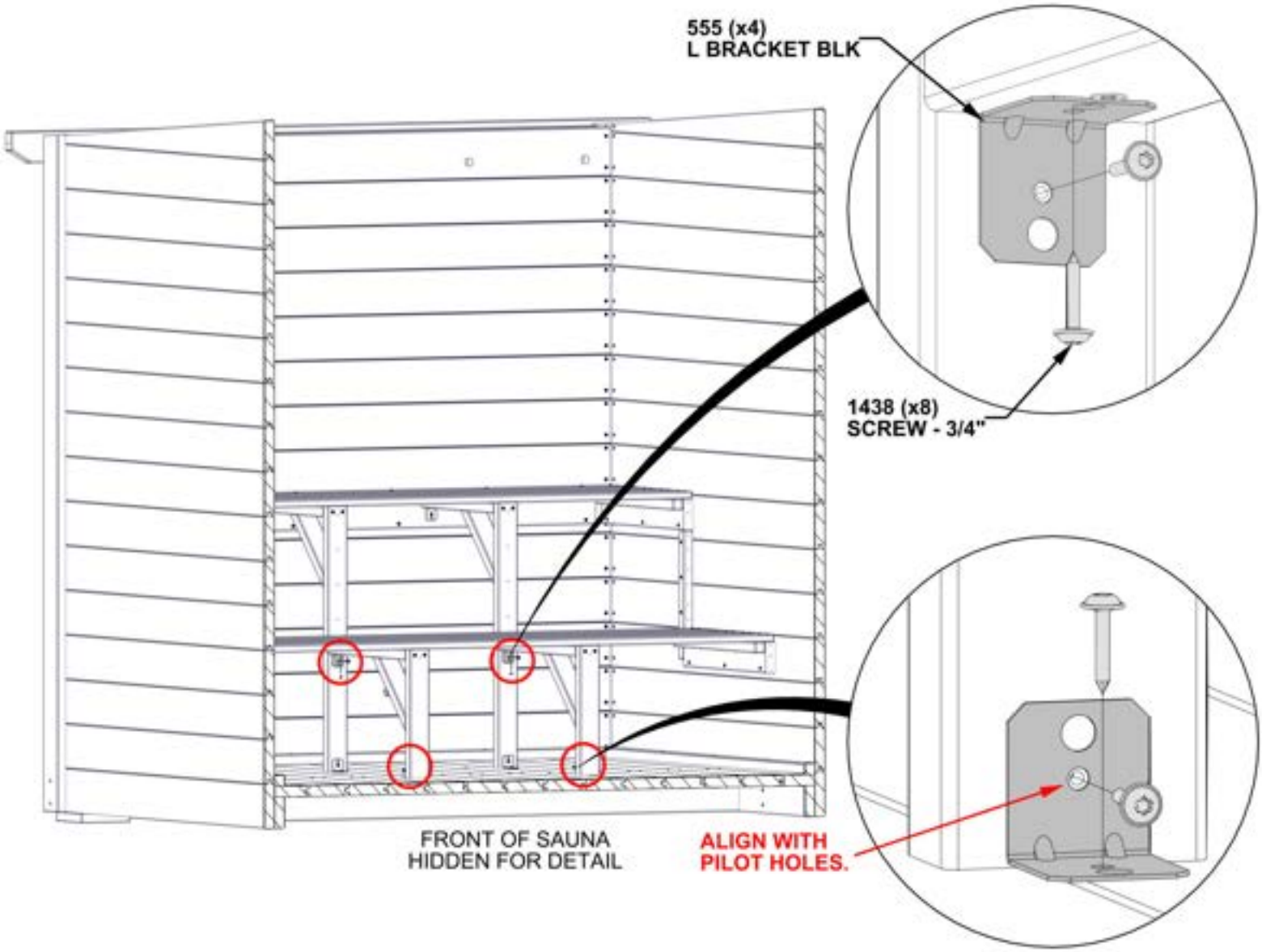
STEP 37 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101438	SCREW TWH 8x3/4 SS-BLK



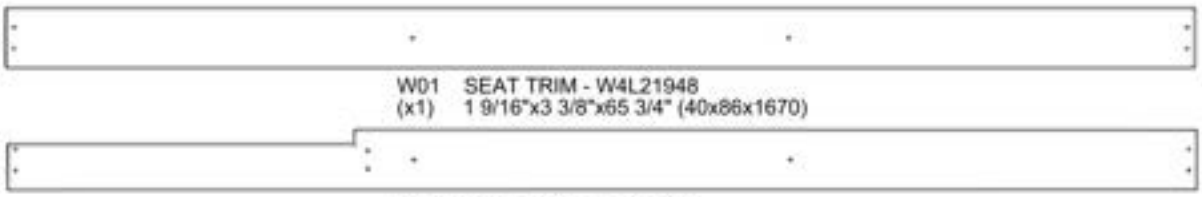
A4M00555 L BRACKET BLK
(x4)

- ALIGN BRACKETS WITH PILOT HOLES IN BACKS OF UPRIGHTS AND ATTACH AS SHOWN.



STEP 38 - BENCH ASSEMBLY

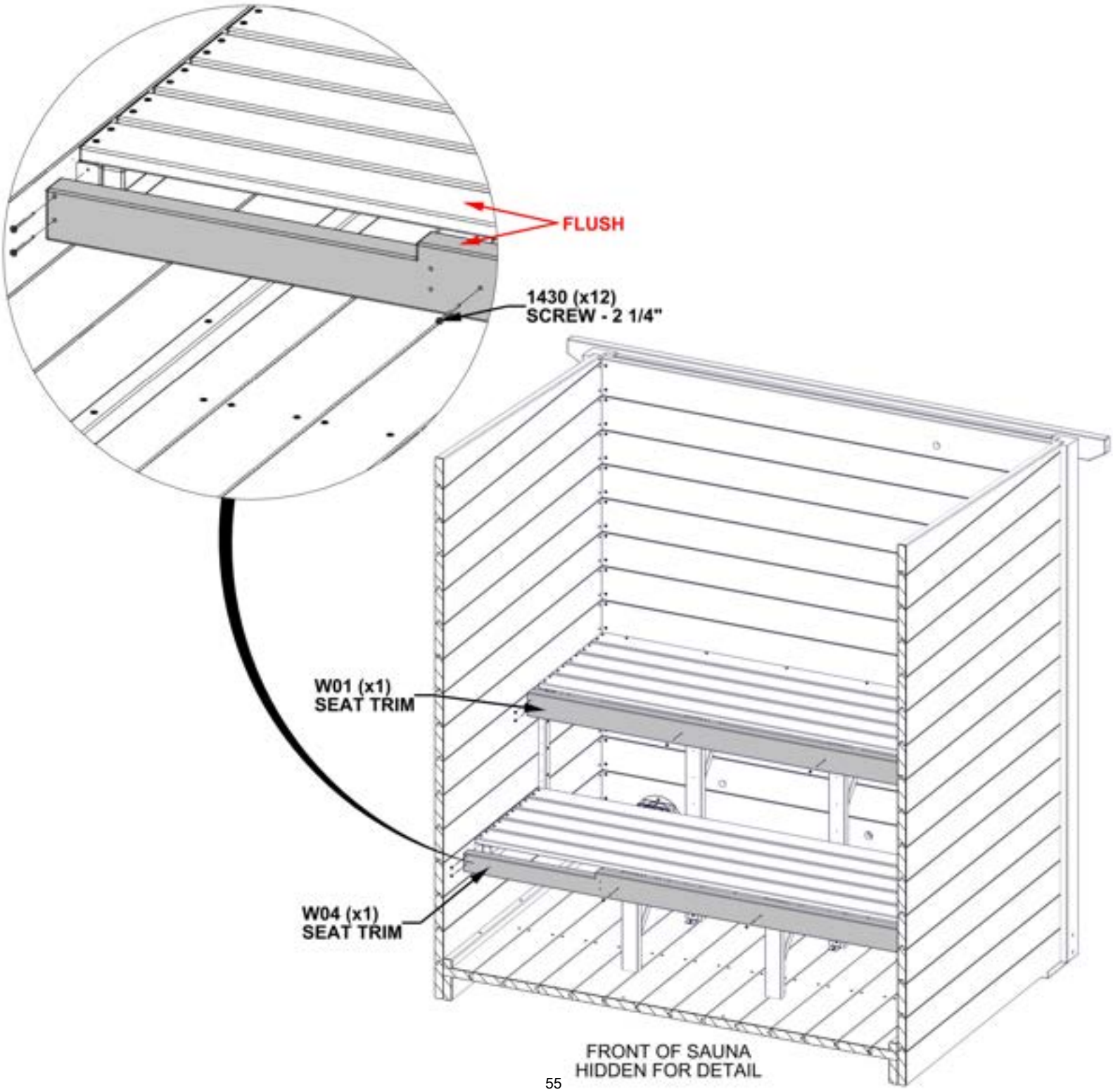
QTY	PART NUMBER	DESCRIPTION
12	H101430	SCREW TFH 8X2 1/4 SS-BLK



W01 SEAT TRIM - W4L21948
(x1) 1 9/16"x3 3/8"x65 3/4" (40x86x1670)

W04 SEAT TRIM - W4L22586
(x1) 1 9/16"x3 3/8"x65 3/4" (40x86x1670)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES IN UPRIGHTS AND CLEATS AND ATTACH



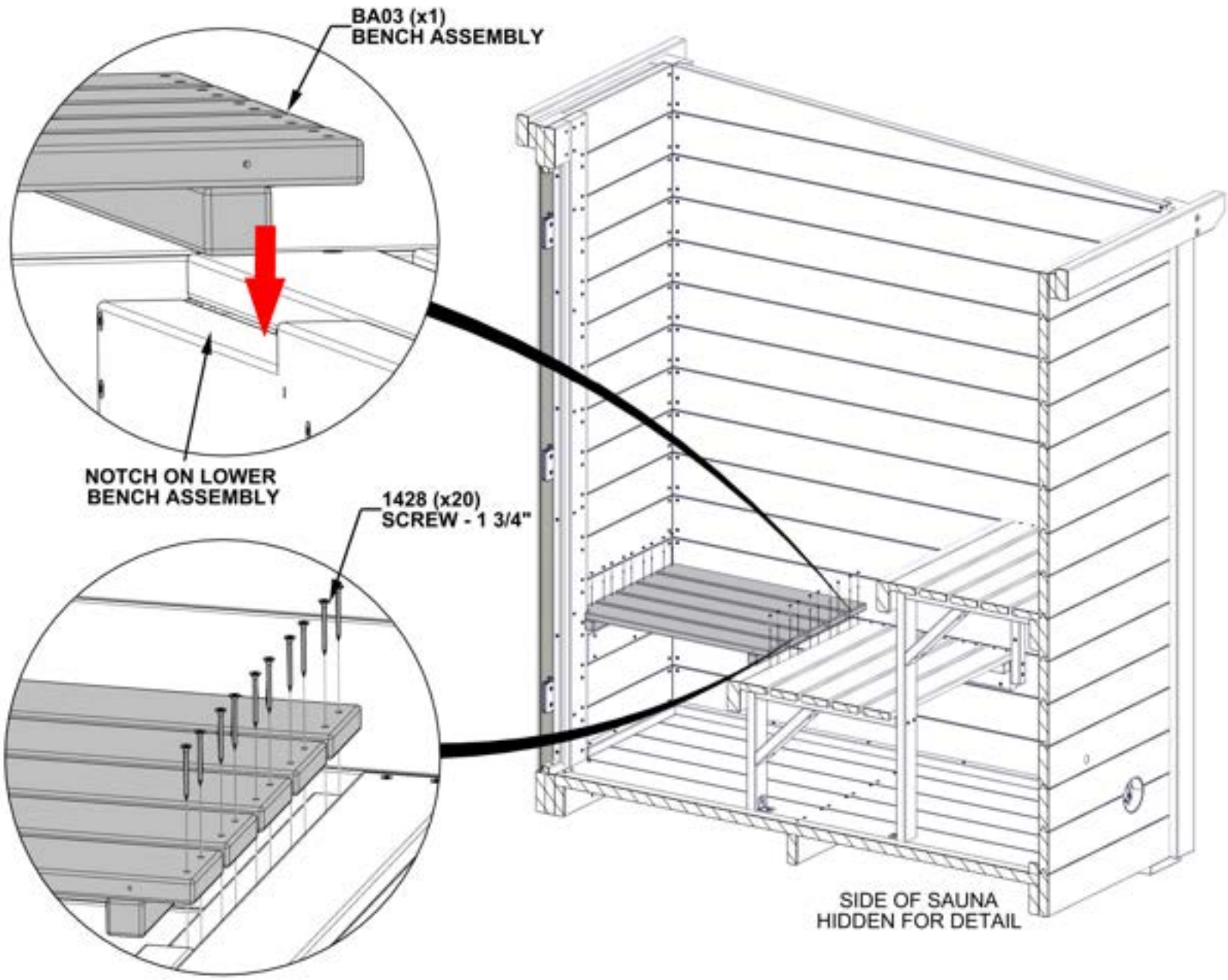
STEP 39 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101428	SCREW TFH 8X1 3/4 SS-BLK



BA03 (x1) BENCH ASSEMBLY - W2A04983
1 15/16"x19 1/8"x24 13/16" (50x486x630)

- FLUSH BENCH AGAINST BOTH FRONT AND LEFT SIDE WALL.
- POSITION BENCH INTO NOTCH PROVIDED ON LOWER BENCH ASSEMBLY.



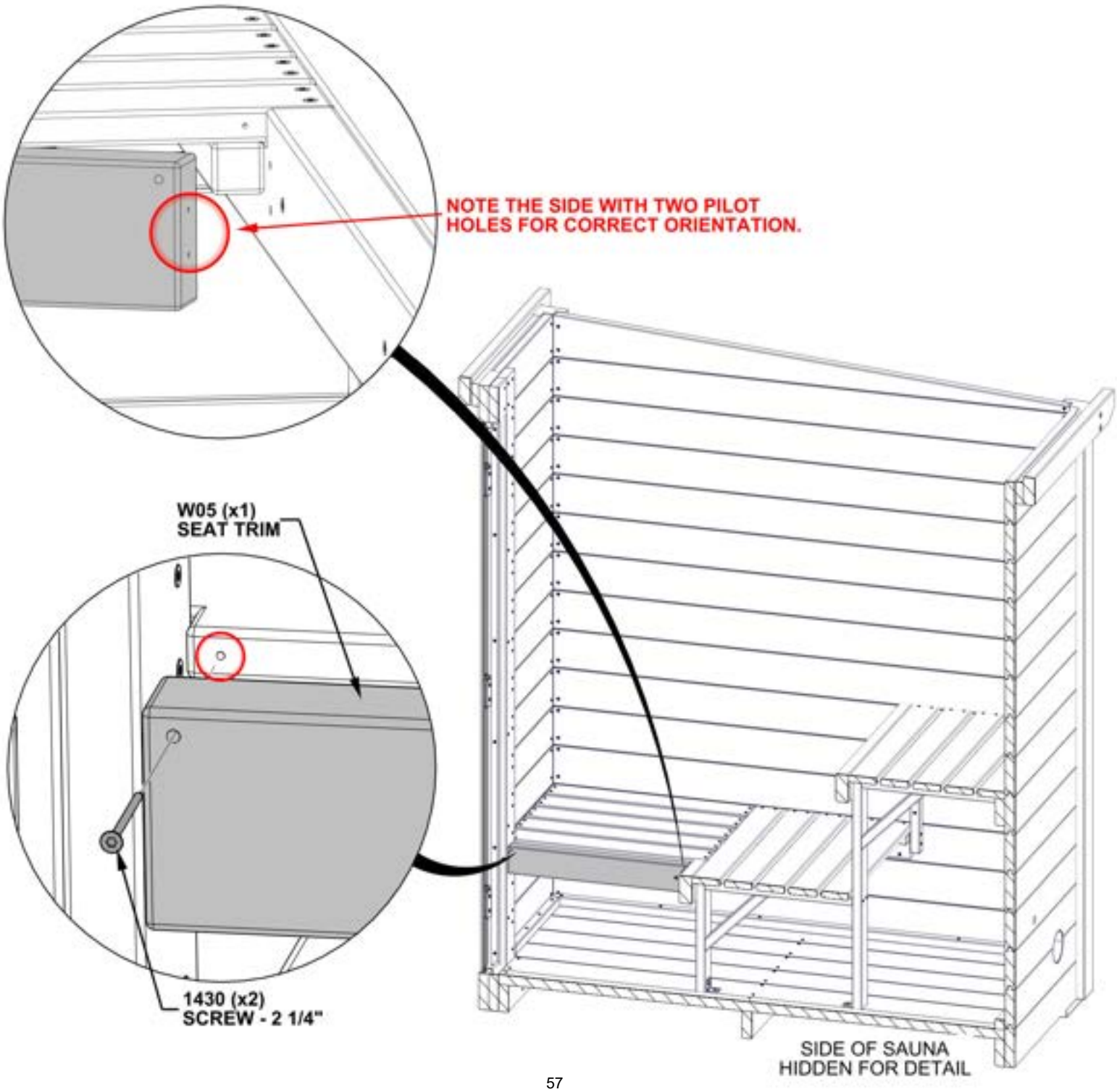
STEP 40 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101430	SCREW TFH 8X2 1/4 SS-BLK



W05 SEAT TRIM - W4L22587
(x1) 1 9/16"x3 3/8"x22 1/16" (40x86x560)

- ALIGN THROUGH HOLES IN SEAT TRIM WITH PILOT HOLES ON BENCH ASSEMBLY AND ATTACH AS SHOWN.

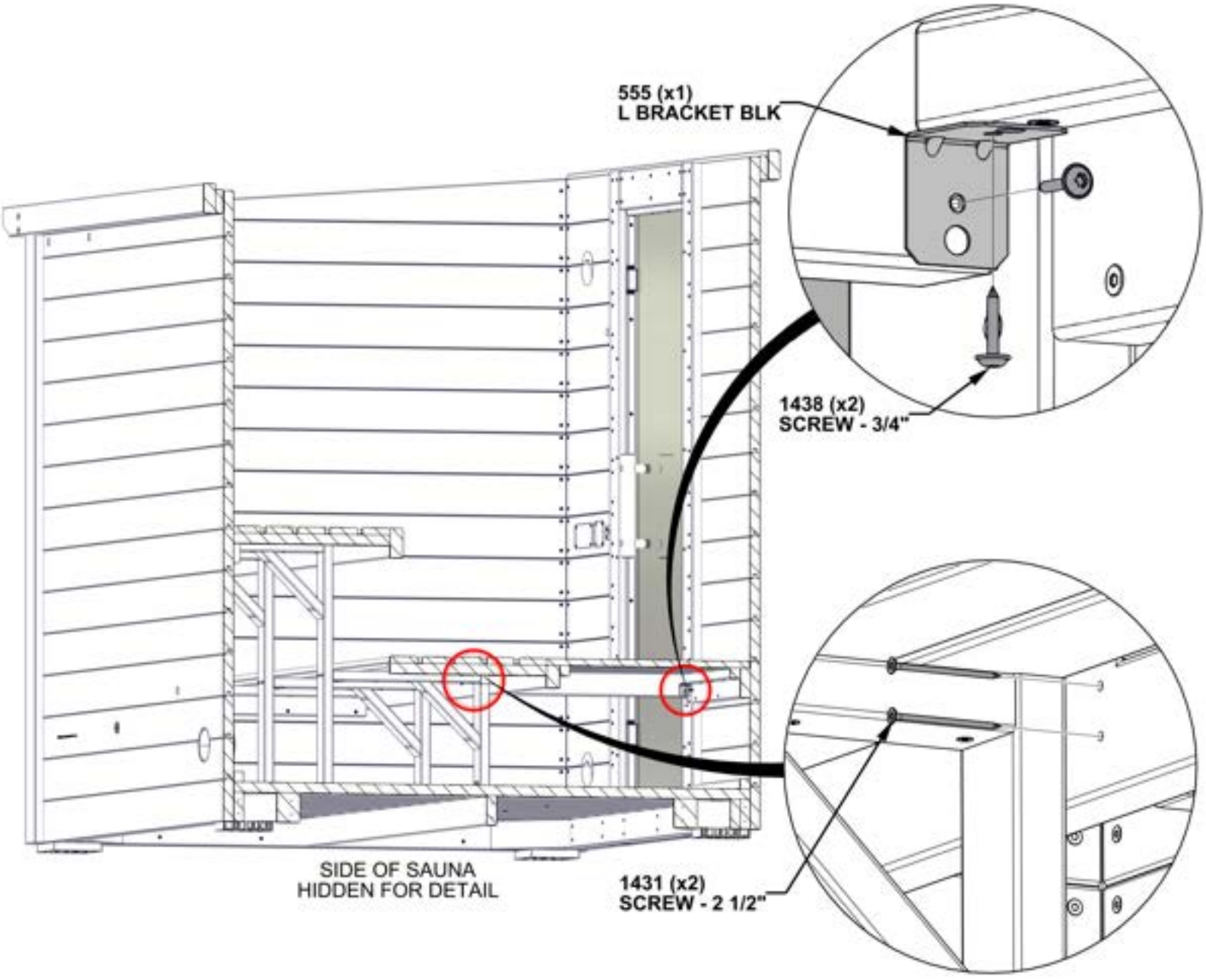


STEP 41 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101431	SCREW TFH 8X2 1/2 SS-BLK
2	H101438	SCREW TWH 8x3/4 SS-BLK



A4M00555 L BRACKET BLK
(x1)



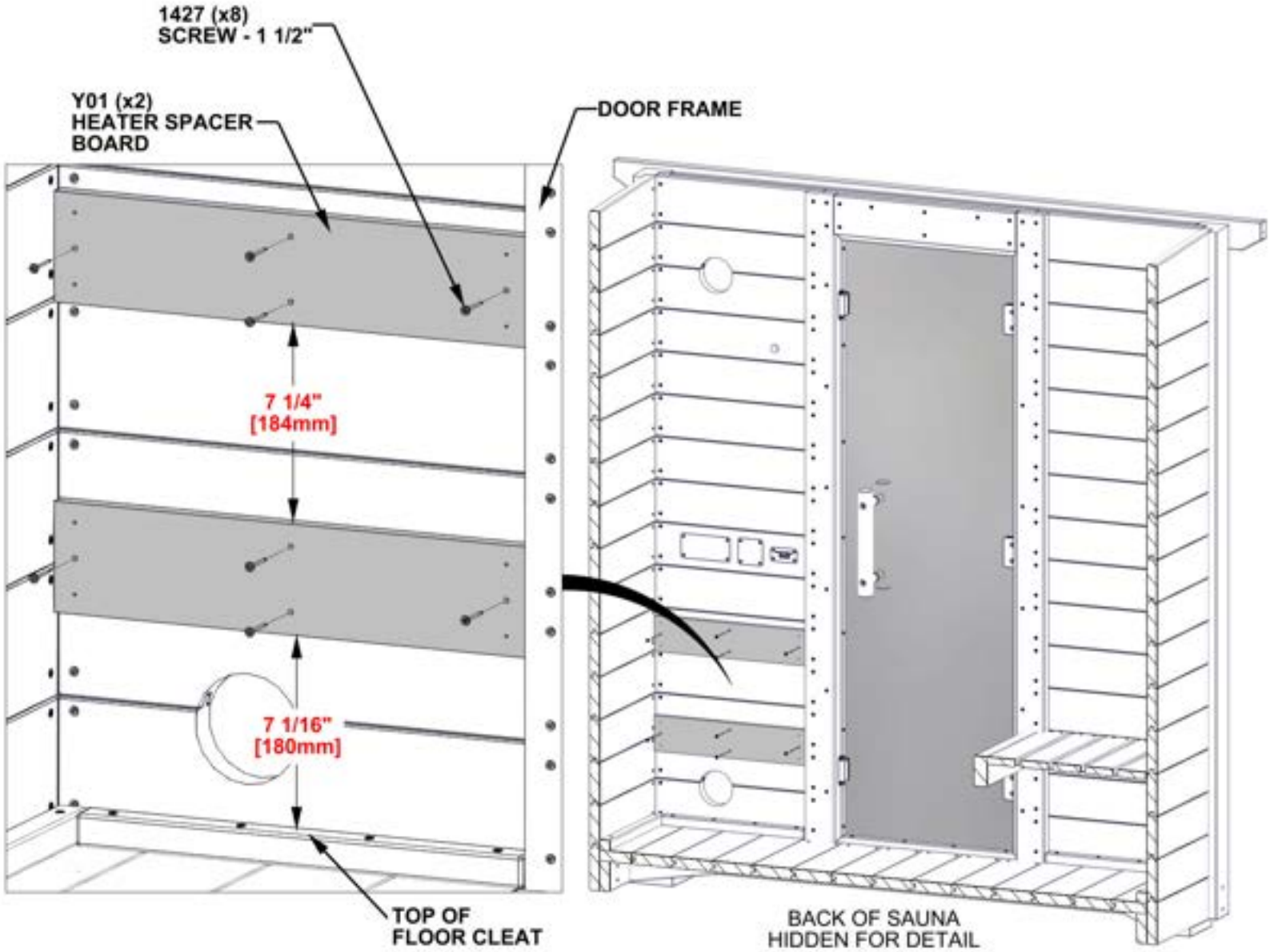
STEP 42 - HEATER ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101427	SCREW TFH 8X1 1/2 SS-BLK



Y01 HEATER SPACER BOARD - W4L22601
(x2) 5/8"x4"x18 1/4" (16x102x464)

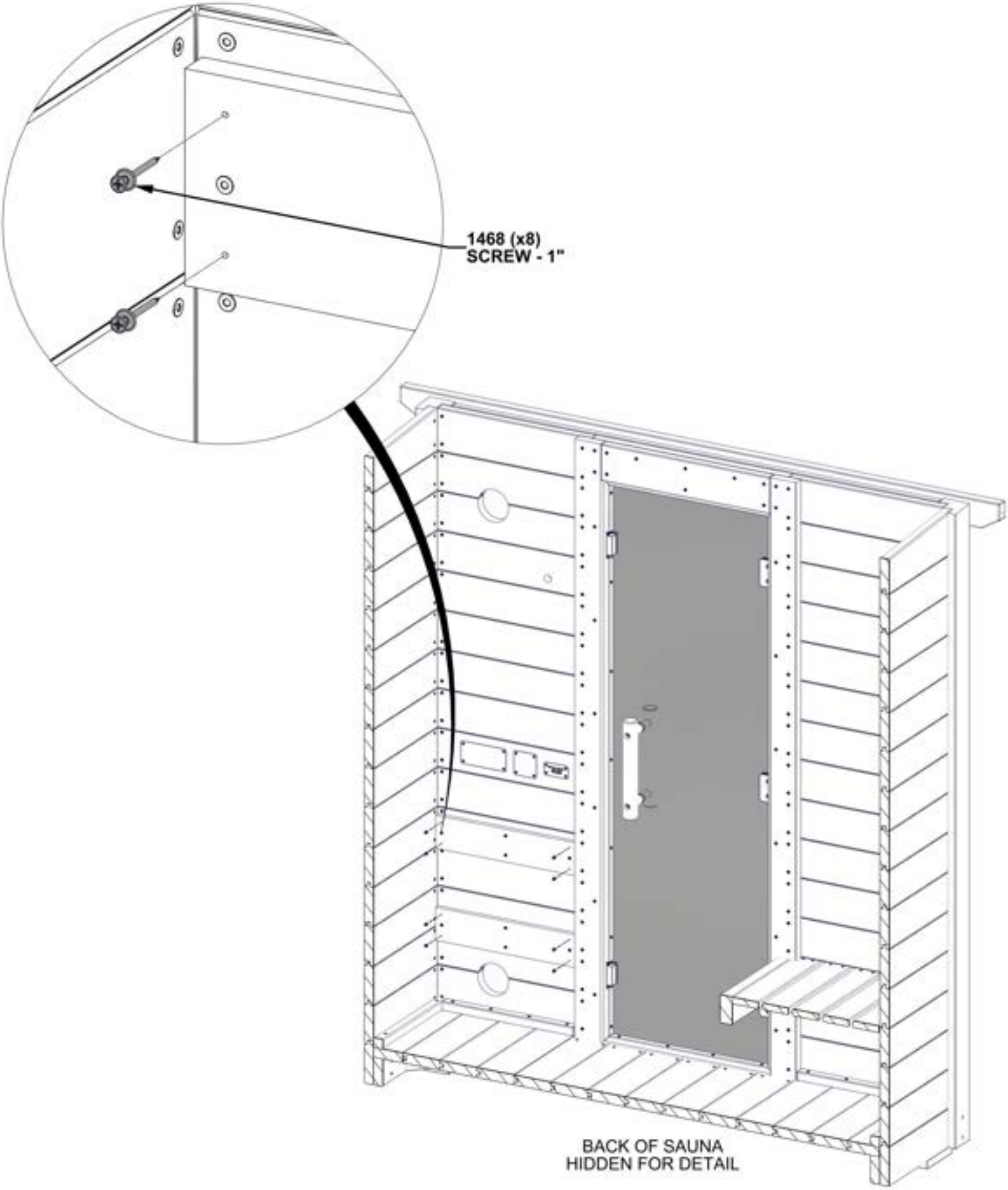
- FLUSH Y01 BOARD AGAINST DOOR FRAME.
- USE DIMENSIONS SHOWN TO LOCATE HEATER SPACER BOARDS AND ATTACH AS SHOWN.



STEP 43 - HEATER MOUNT INSTALLATION

QTY	PART NUMBER	DESCRIPTION
8	H101468	SCREW RAISED HEAD 8x1 BLK

- INSERT SCREWS INTO PILOT HOLES IN BOARDS INSTALLED IN PREVIOUS STEP.



STEP 44 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
15	H101428	SCREW TFH 8X1 3/4 SS-BLK



NR04 (x5) HEATER GUARD BOARD - W4L22037
13/16"x2 3/8"x15 11/16" (20x60x398)

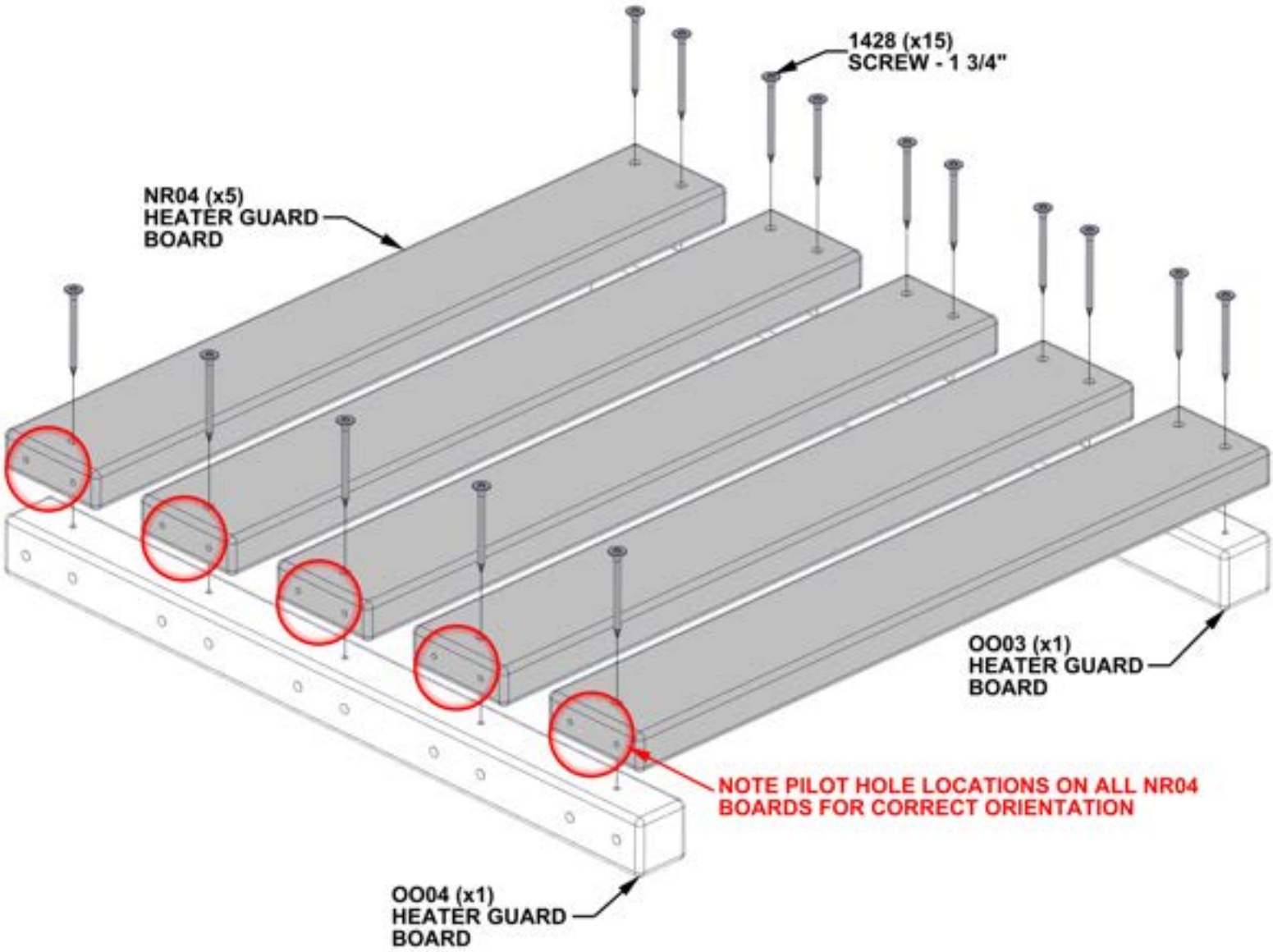


OO03 (x1) HEATER GUARD BOARD - W4L22038
1 3/16"x1 3/16"x16 1/8" (30x30x410)



OO04 (x1) HEATER GUARD BOARD - W4L22035
1 3/16"x1 3/16"x16 1/8" (30x30x410)

- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 45 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
30	H101428	SCREW TFH 8X1 3/4 SS-BLK

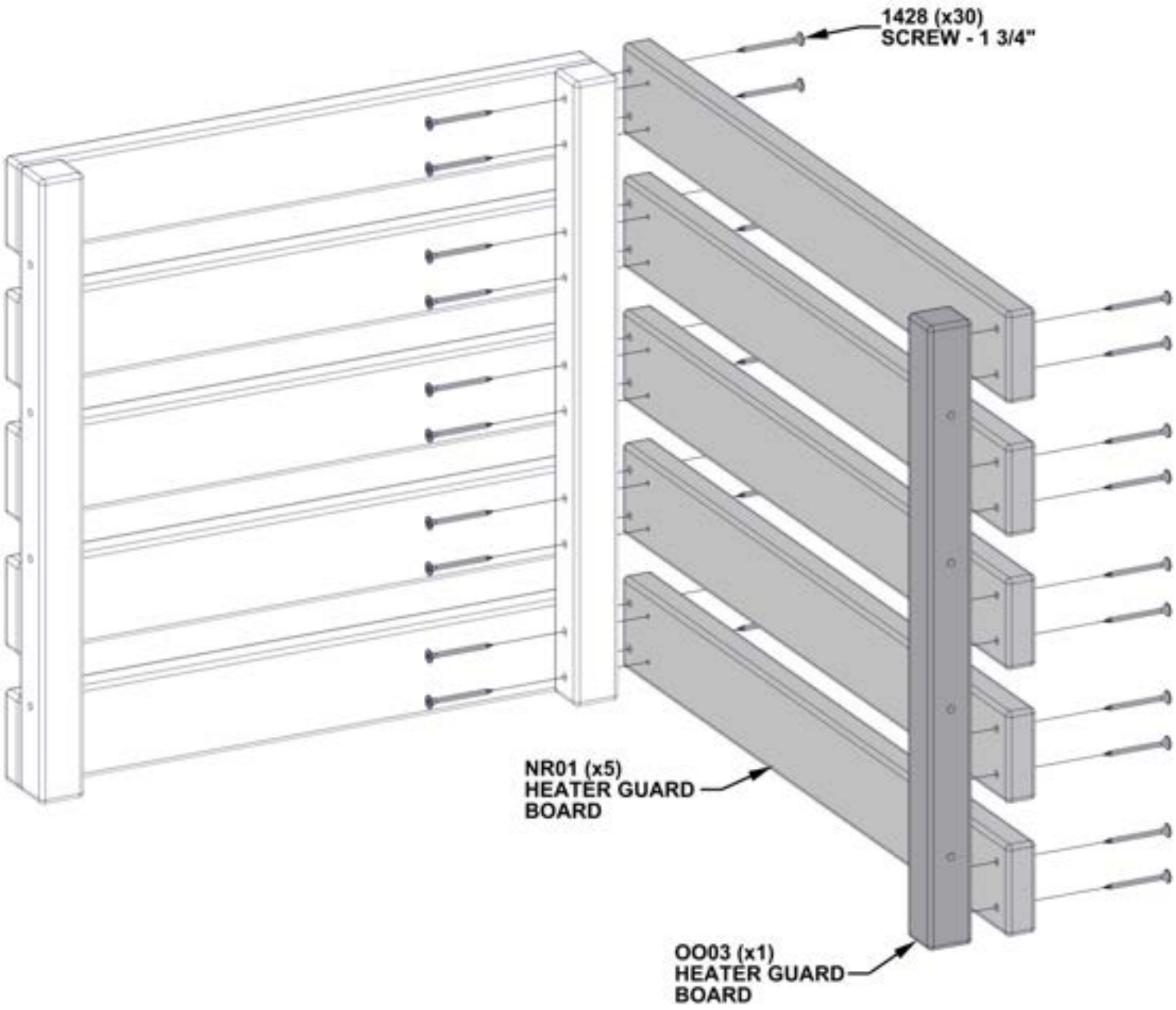


NR01 (x5) HEATER GUARD BOARD - W4L22493
13/16"x2 3/8"x20 1/2" (20x60x521)



OO03 (x1) HEATER GUARD BOARD - W4L22038
1 3/16"x1 3/16"x16 1/8" (30x30x410)

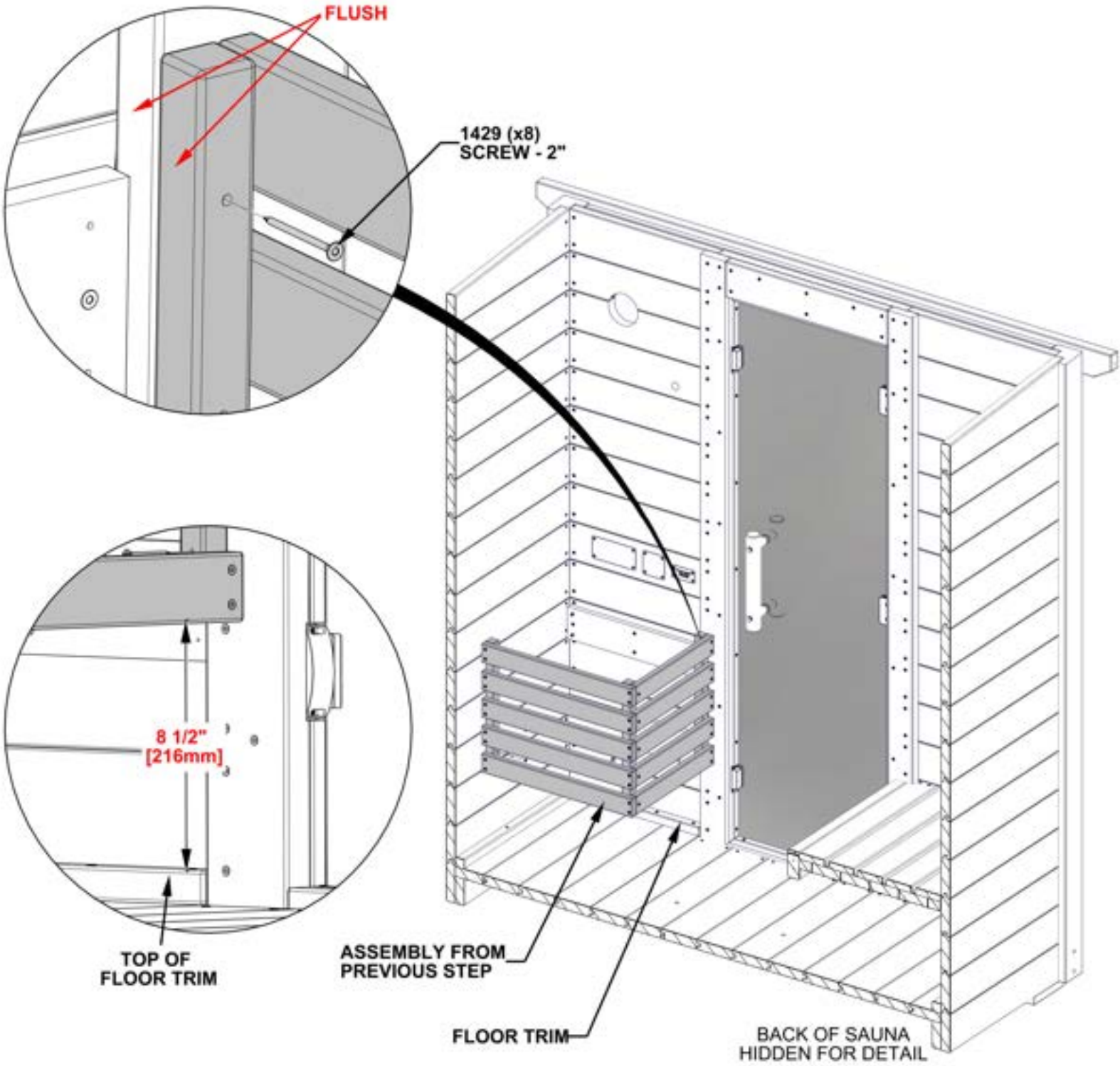
- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 46 - HEATER GUARD

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

- POSITION HEATER GUARD ASSEMBLY AS SHOWN AND ATTACH.



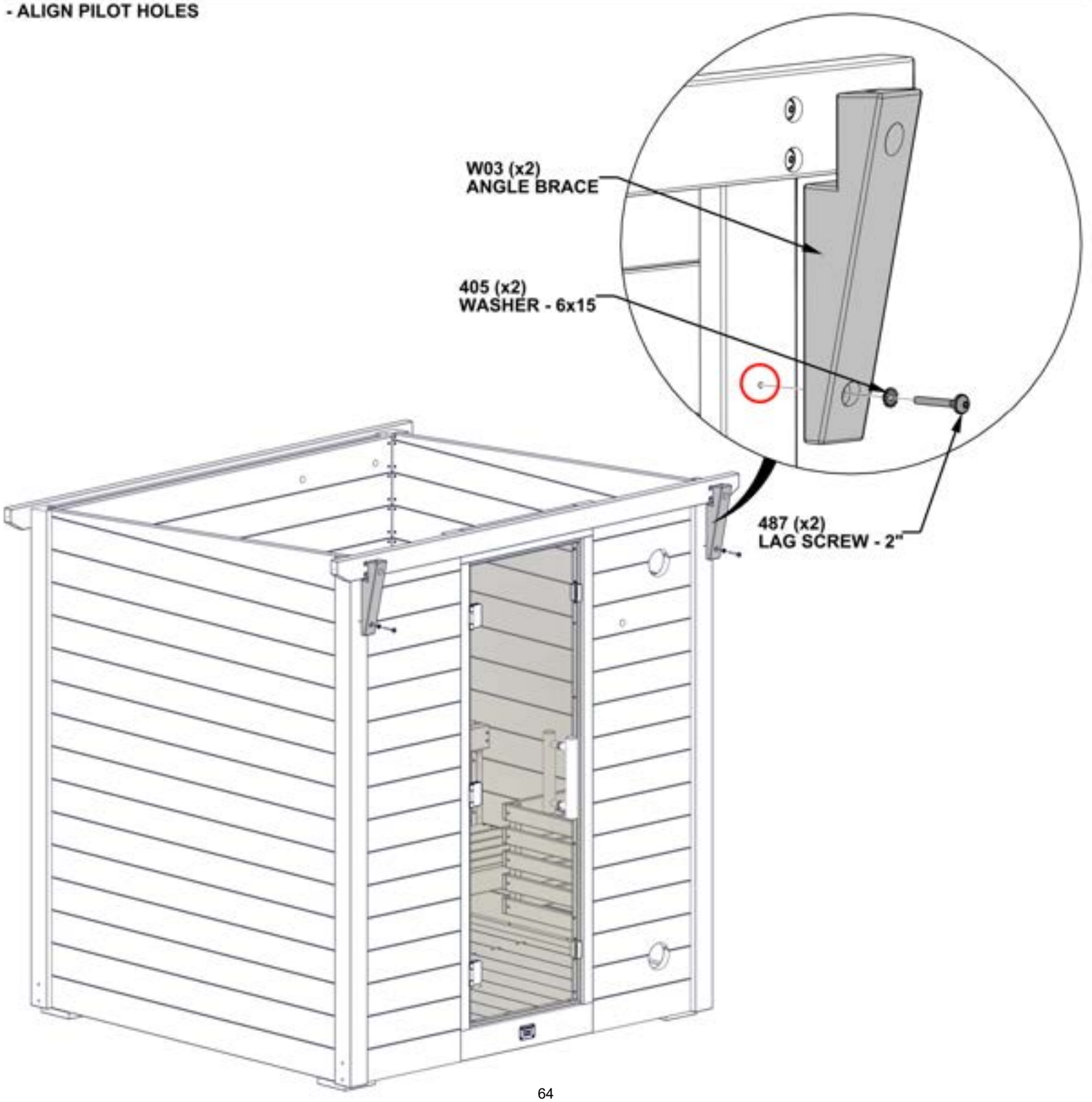
STEP 47 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100405	WASHER LOCK EXT 6x15
2	H100487	LAG SCREW WH 1/4x2 BLK

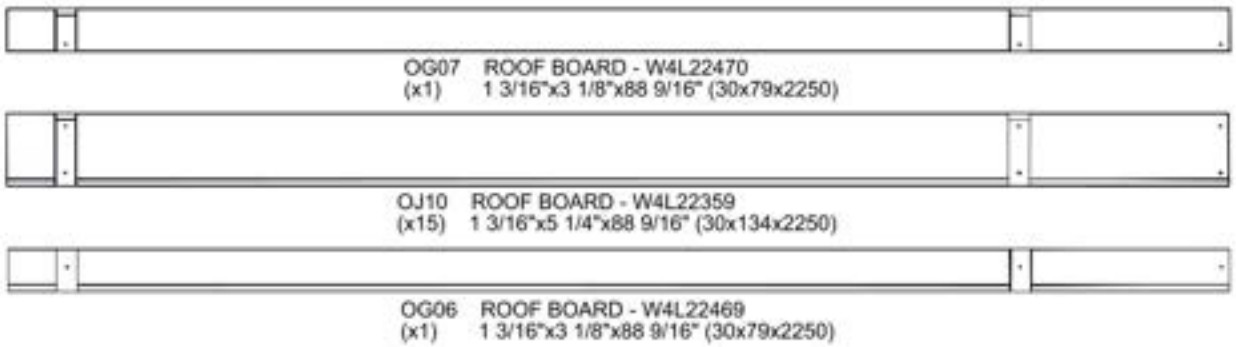


W03 ANGLE BRACE - W4L22911
(x2) 1 15/16"x3 3/8"x11 1/4" (50x86x285)

- ALIGN PILOT HOLES



STEP 48 - ROOF ASSEMBLY

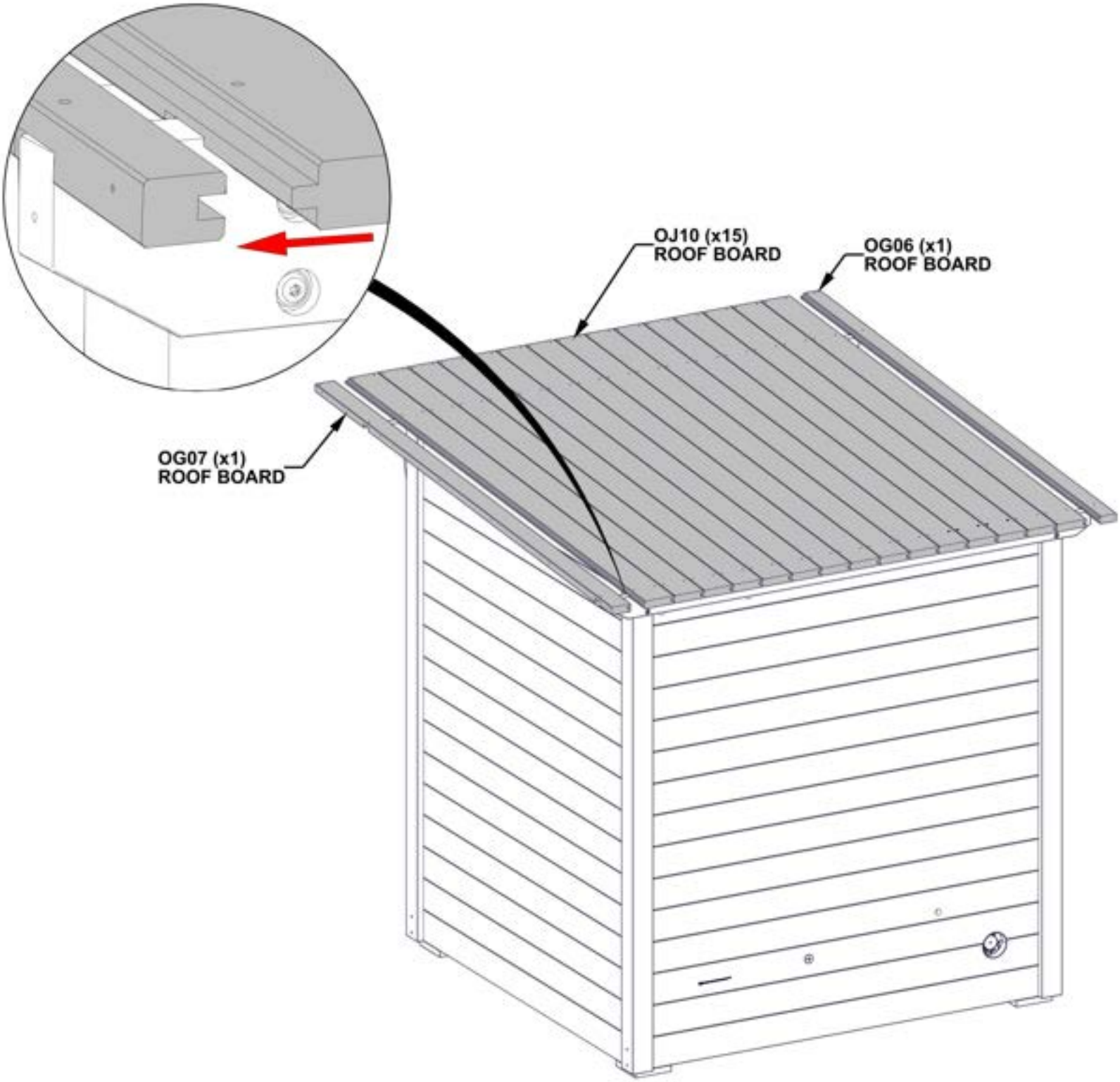


OG07 ROOF BOARD - W4L22470
(x1) 1 3/16"x3 1/8"x88 9/16" (30x79x2250)

OJ10 ROOF BOARD - W4L22359
(x15) 1 3/16"x5 1/4"x88 9/16" (30x134x2250)

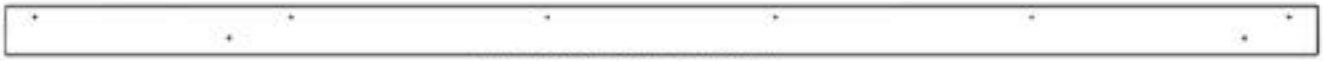
OG06 ROOF BOARD - W4L22469
(x1) 1 3/16"x3 1/8"x88 9/16" (30x79x2250)

- EVENLY SPACE ROOF BOARDS ON TOP AS SHOWN. DO NOT FASTEN AT THIS TIME.



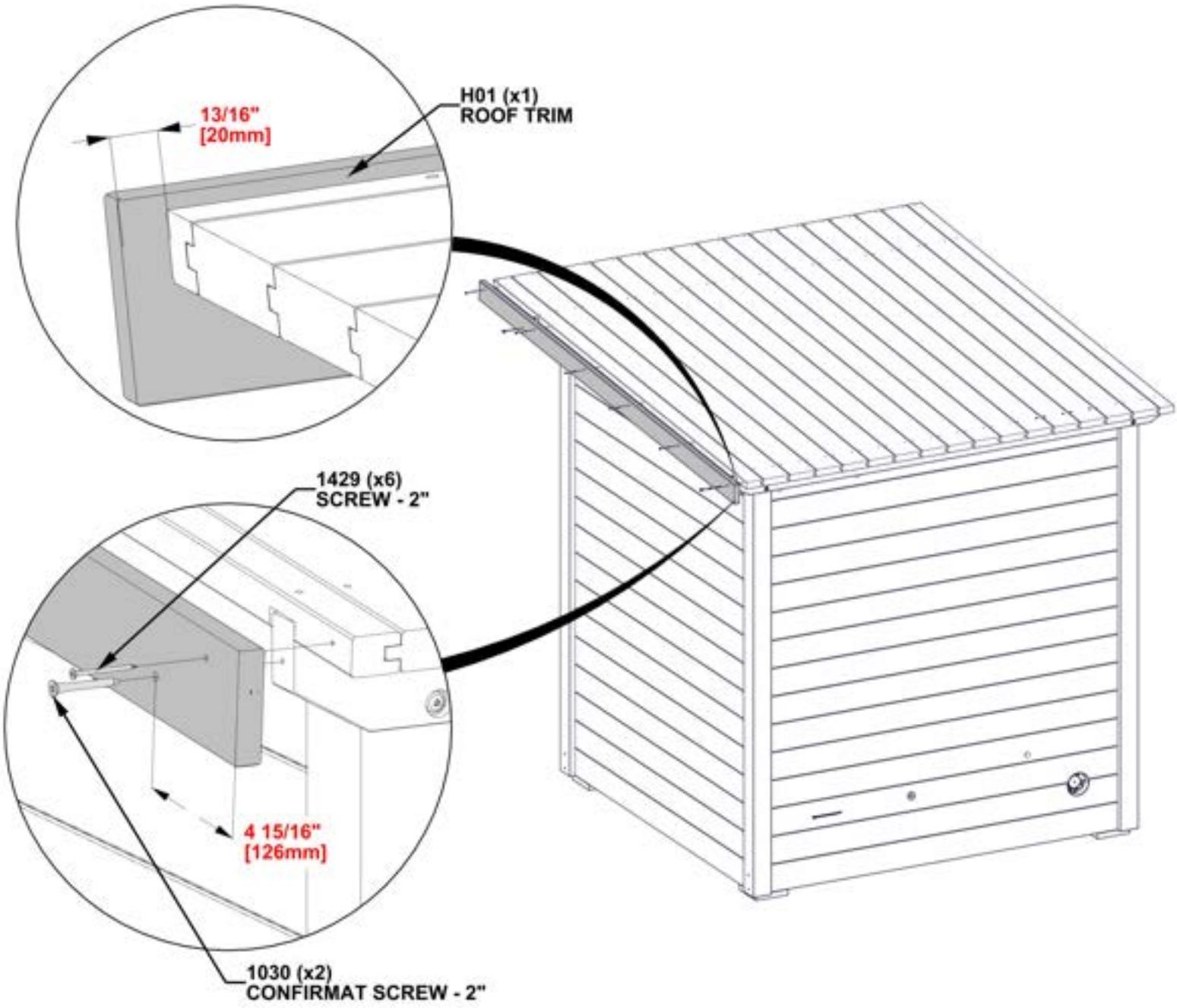
STEP 49 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101030	SCREW CONFIRMAT 7x2 BLK
6	H101429	SCREW TFH 8X2 SS-BLK



H01 ROOF TRIM - W4L22909
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE H01 AND ATTACH AS SHOWN.



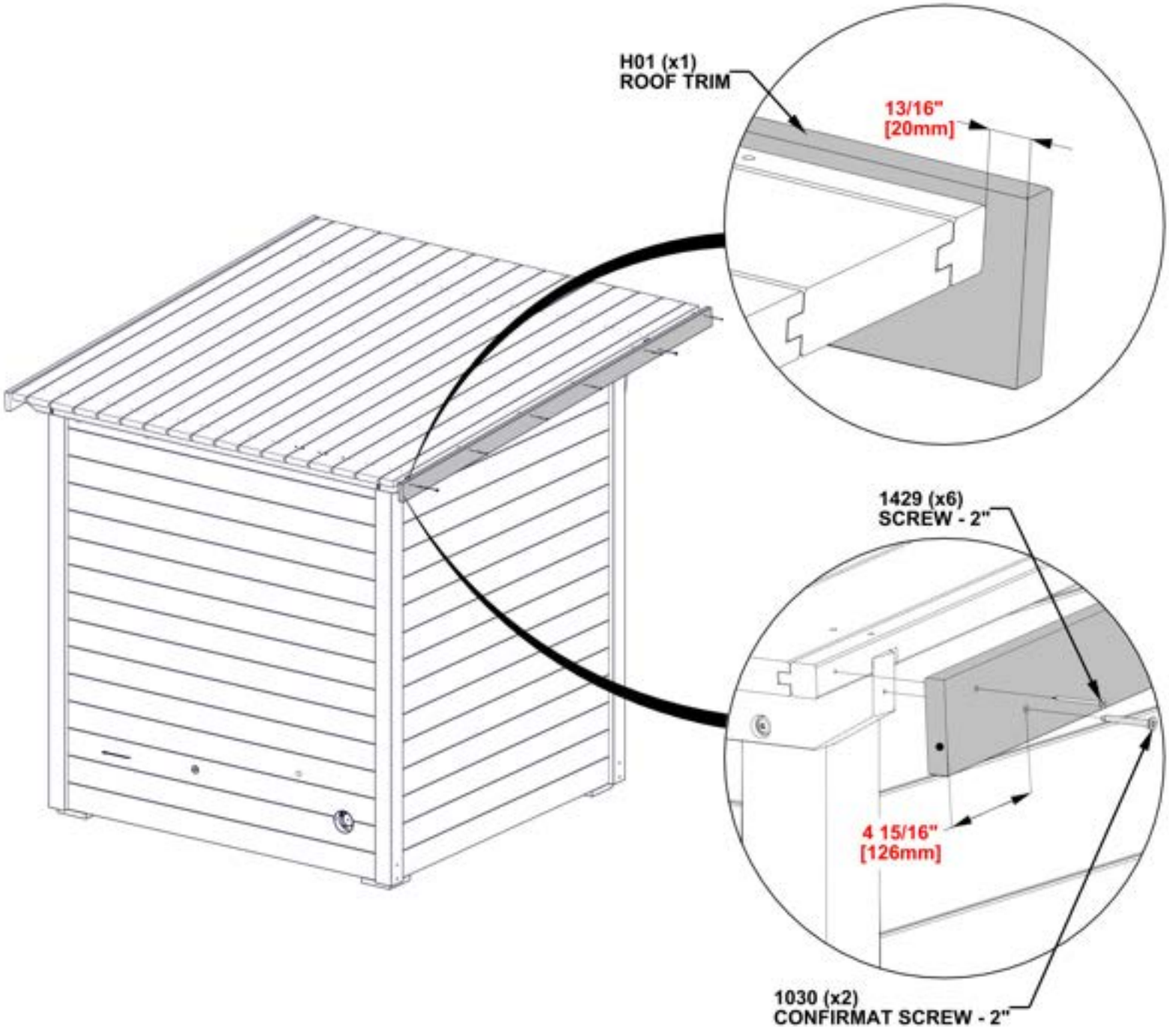
STEP 50 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101030	SCREW CONFIRMAT 7x2 BLK
6	H101429	SCREW TFH 8X2 SS-BLK



H01 ROOF TRIM - W4L22909
(x1) 15/16"x3 3/8"x89 3/8" (24x86x2270)

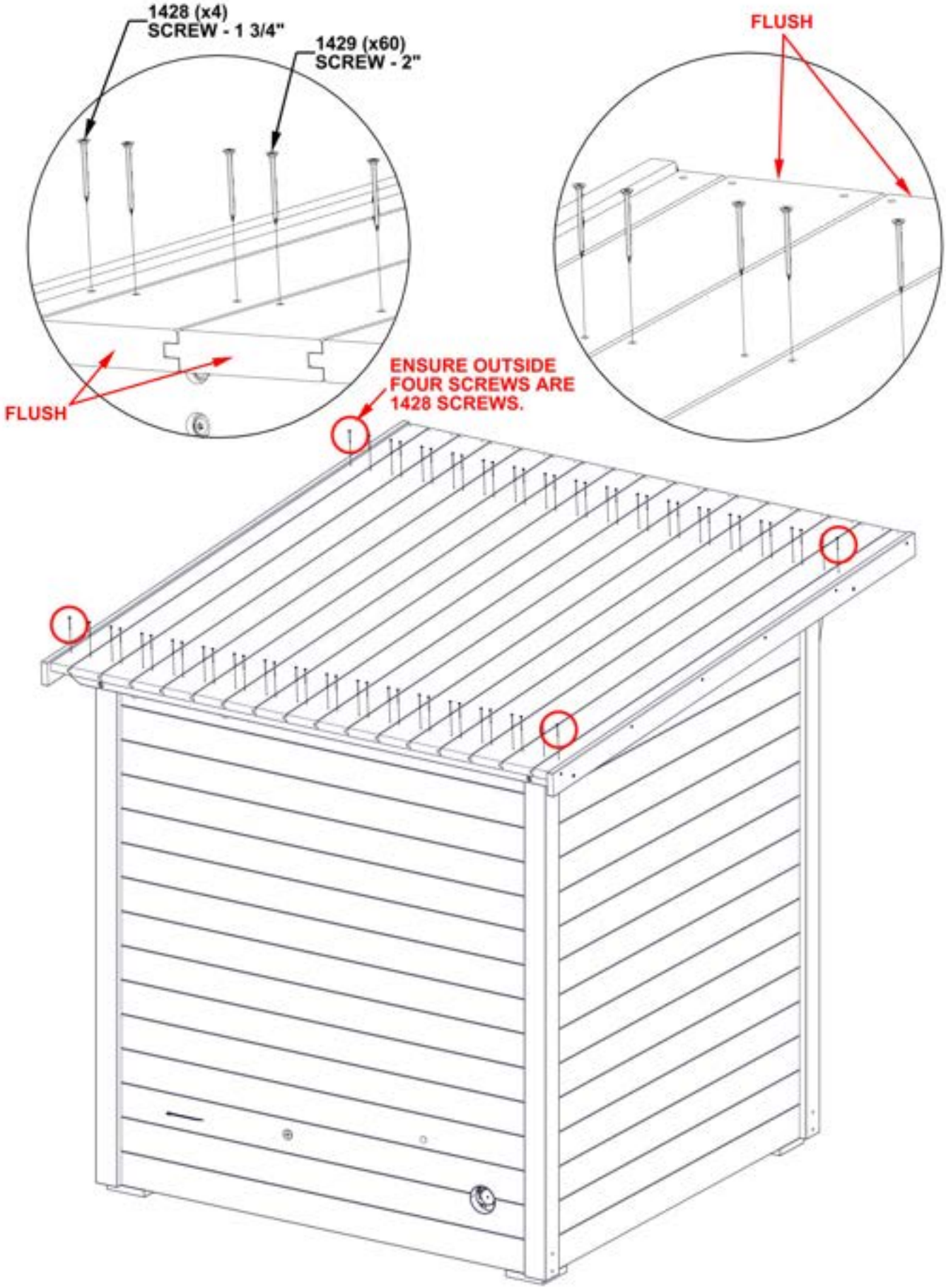
- ALIGN THROUGH HOLES WITH PILOT HOLES.
- USE DIMENSIONS SHOWN TO LOCATE H01 AND ATTACH AS SHOWN.



STEP 51 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101428	SCREW TFH 8X1 3/4 SS-BLK
60	H101429	SCREW TFH 8X2 SS-BLK

- ADJUST ROOF BOARDS AS NEEDED TO BE FLUSH BOTH AT FRONT AND BACK.
- ATTACH AS SHOWN.



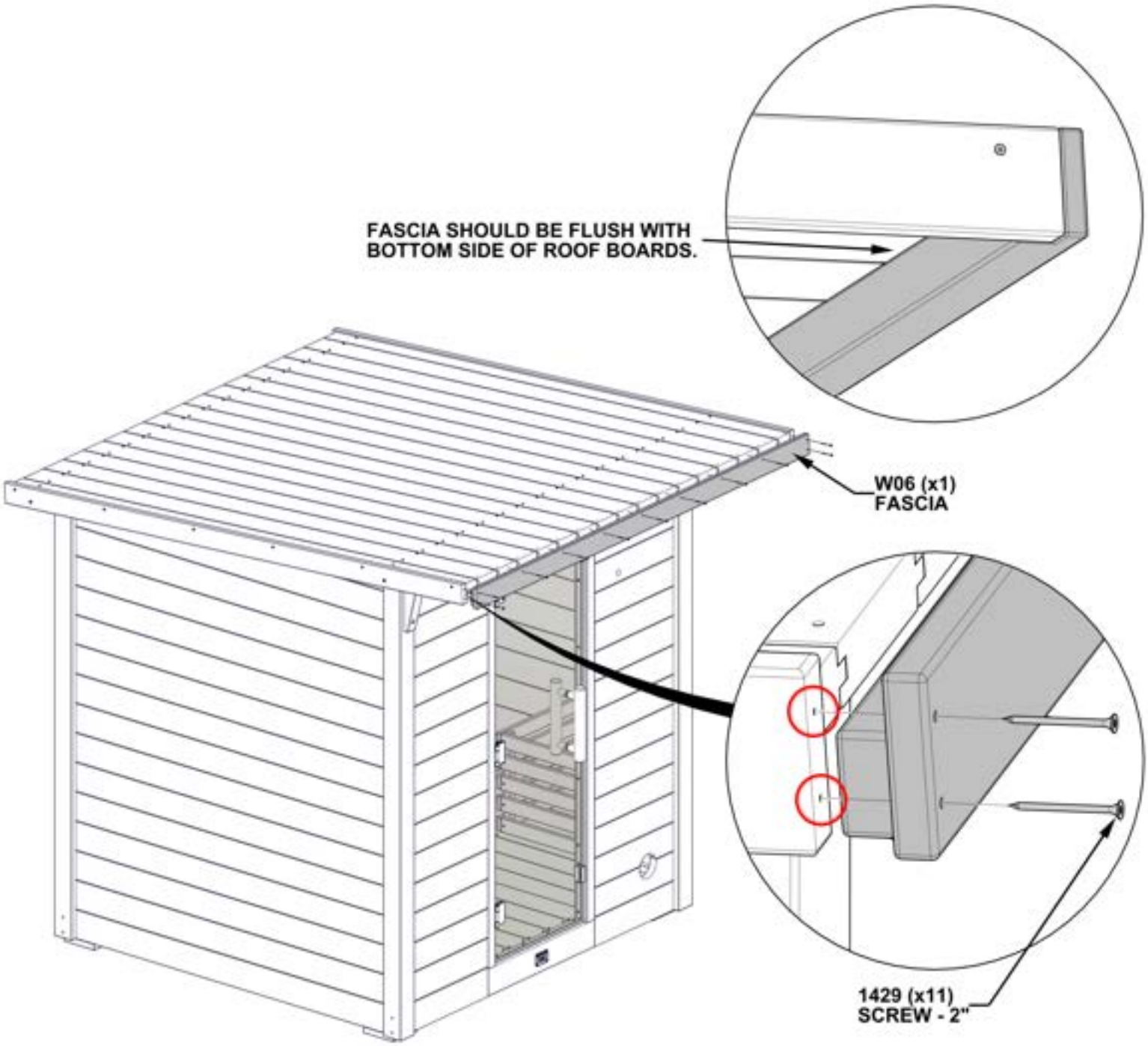
STEP 52 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
11	H101429	SCREW TFH 8X2 SS-BLK



W06 FASCIA - W4L22457
(x1) 1 15/16"x3 3/8"x80" (50x86x2032)

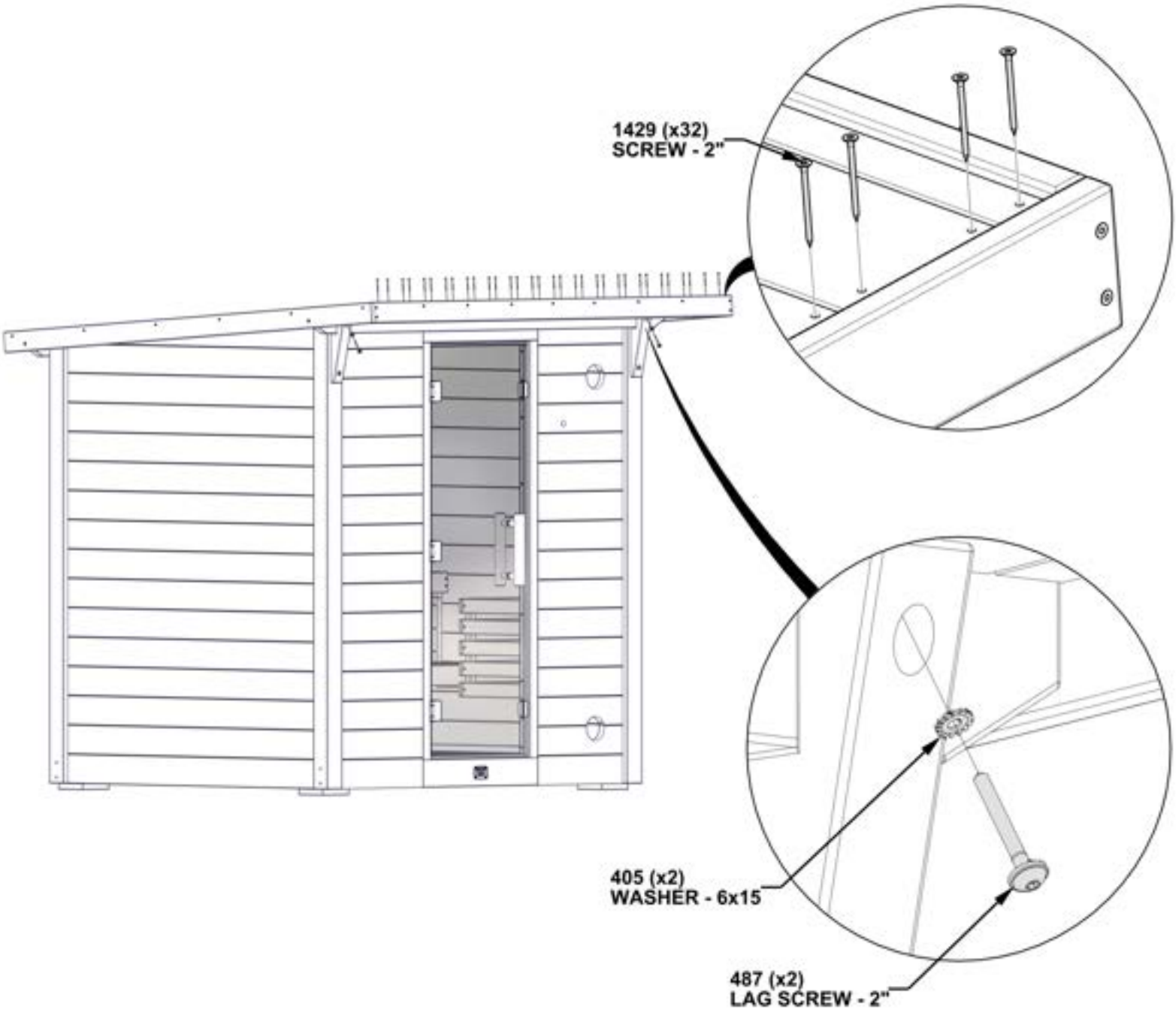
- ALIGN THROUGH HOLES WITH PILOT HOLES AND ATTACH AS SHOWN.



STEP 53 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100405	WASHER LOCK EXT 6x15
2	H100487	LAG SCREW WH 1/4x2 BLK
32	H101429	SCREW TFH 8X2 SS-BLK

- ONCE FASCIA ASSEMBLY IS LINED UP WITH THROUGH HOLES IN ROOF BOARDS FROM THE PREVIOUS STEP, ATTACH AS SHOWN.

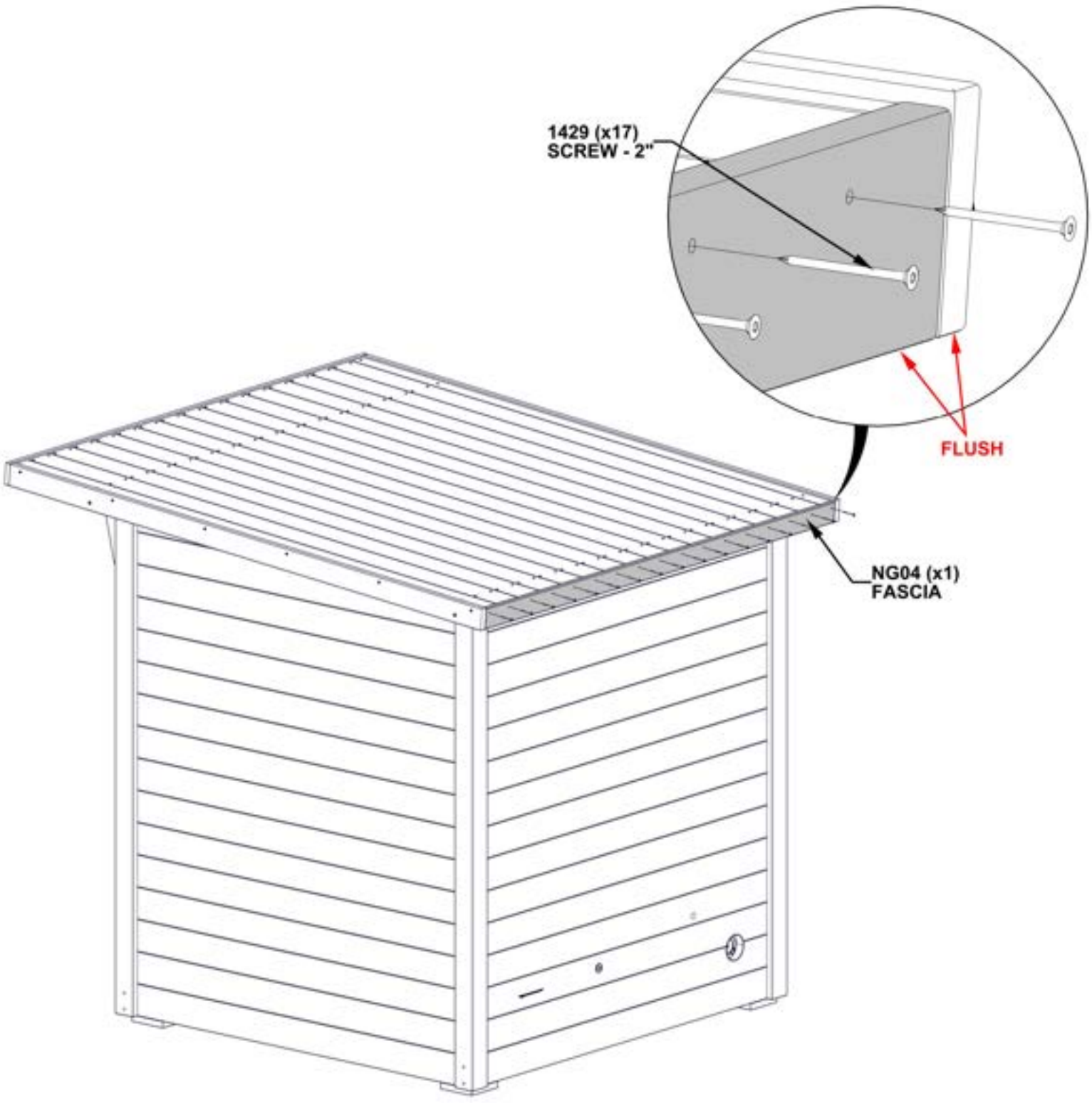


STEP 54 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
17	H101429	SCREW TFH 8X2 SS-BLK



NG04 FASCIA - W4L22458
(x1) 13/16"x3 1/8"x78 1/8" (20x80x1984)



STEP 55 - ROOF ASSEMBLY

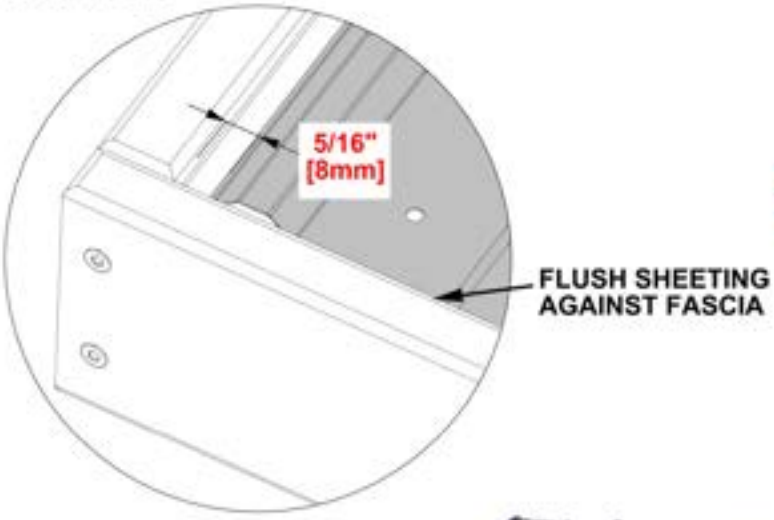


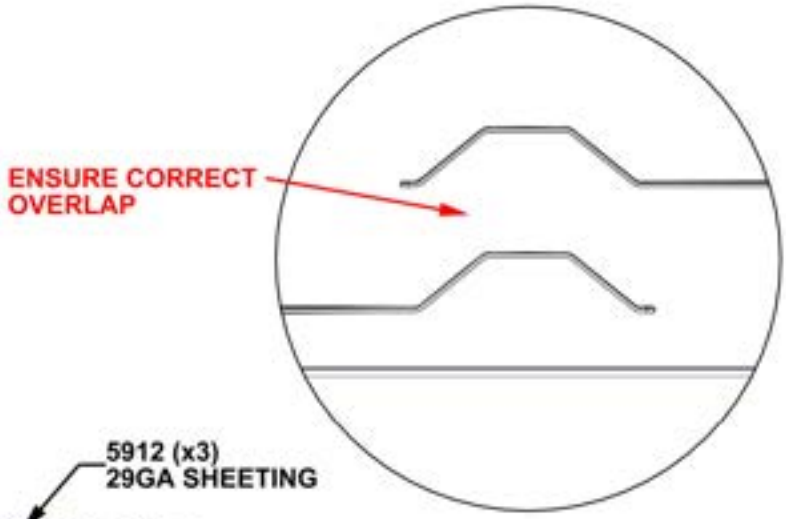
A4M05912 29GA SHEETING
(x3)

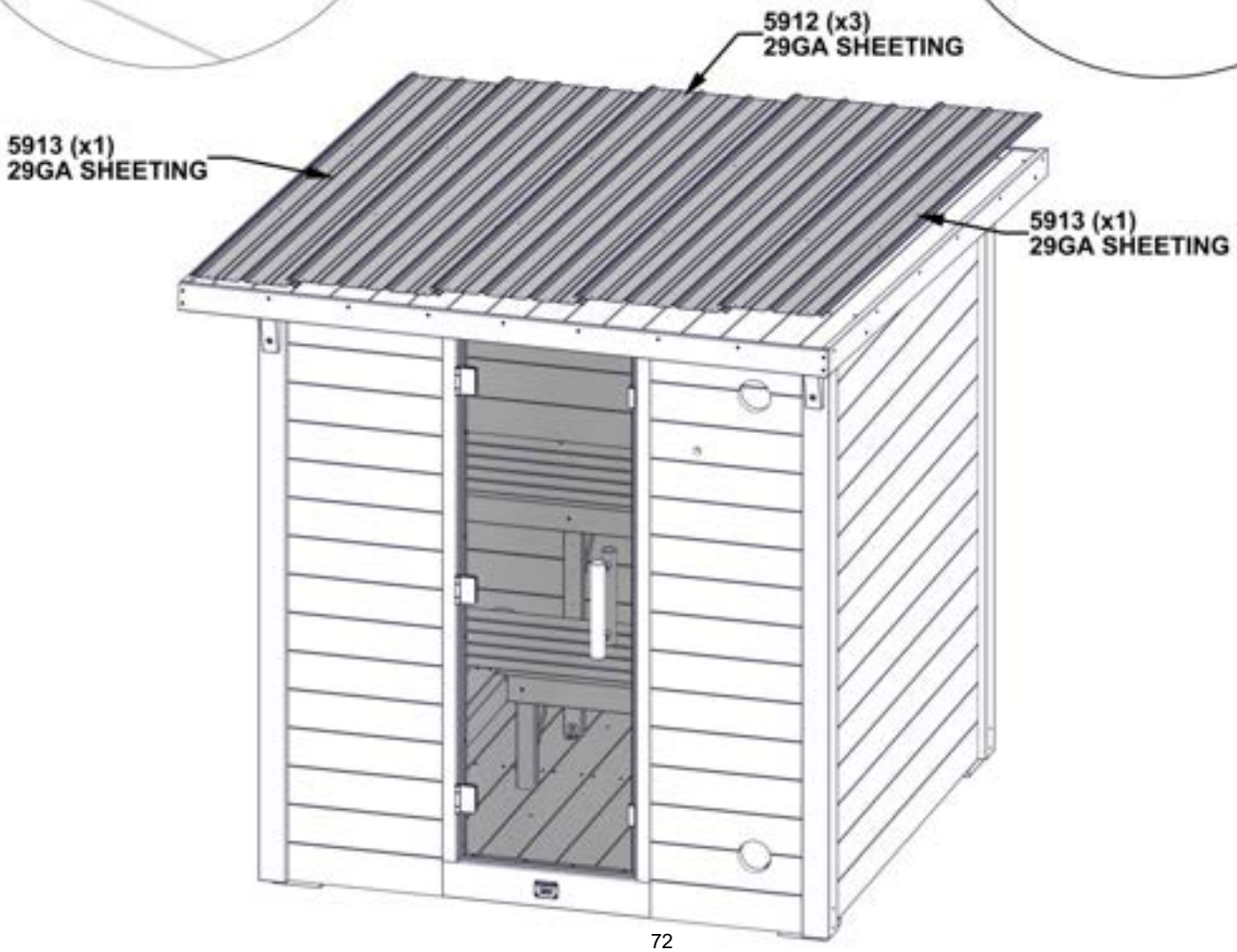


A4M05913 29GA SHEETING
(x2)

- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- **STARTING ON LEFT HAND SIDE, HOLD SHEETING 5/16" [8mm] FROM ROOF TRIM AND FLUSH WITH FASCIA AS SHOWN.**
- **CONTINUE FROM LEFT TO RIGHT BY LAYING SHEETING DOWN OVERLAPPING EACH SHEET BY ONE RIB.**
- **WHEN ALL SHEETS ARE IN PLACE, VERIFY THAT THE GAP ON EACH SIDE TO THE ROOF TRIM IS EVEN AND ADJUST AS NEEDED.**



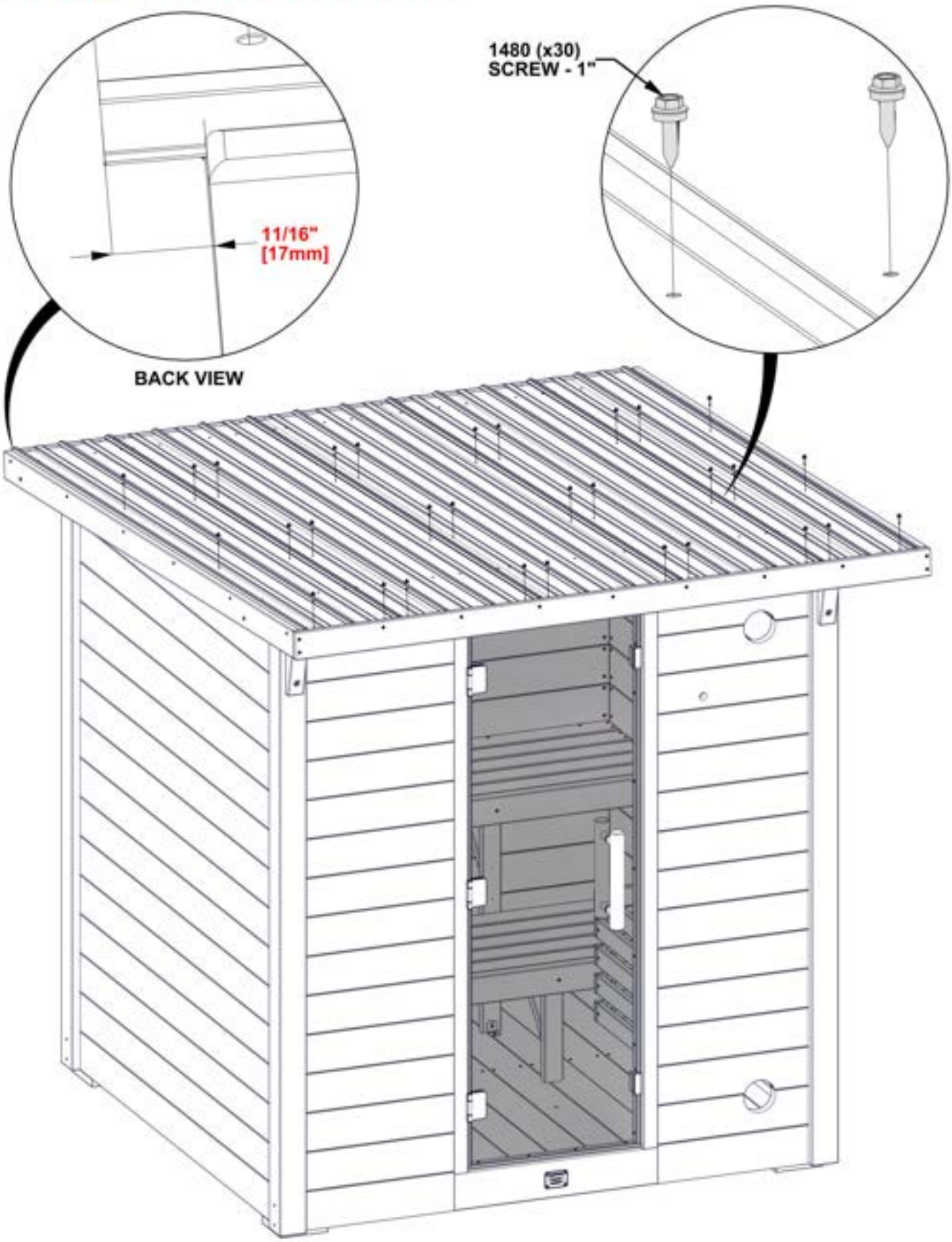




STEP 56 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
30	H101480	SCREW SELF TAPPING #9x1 BLK

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- ONCE SHEETING IS IN PLACE FROM PREVIOUS STEP, FASTEN AS SHOWN.
- THE BACK OF THE SAUNA WILL HAVE A SMALL OVERHANG AS SHOWN.
- DO NOT INSTALL BACK ROW OF SCREWS AT THIS TIME



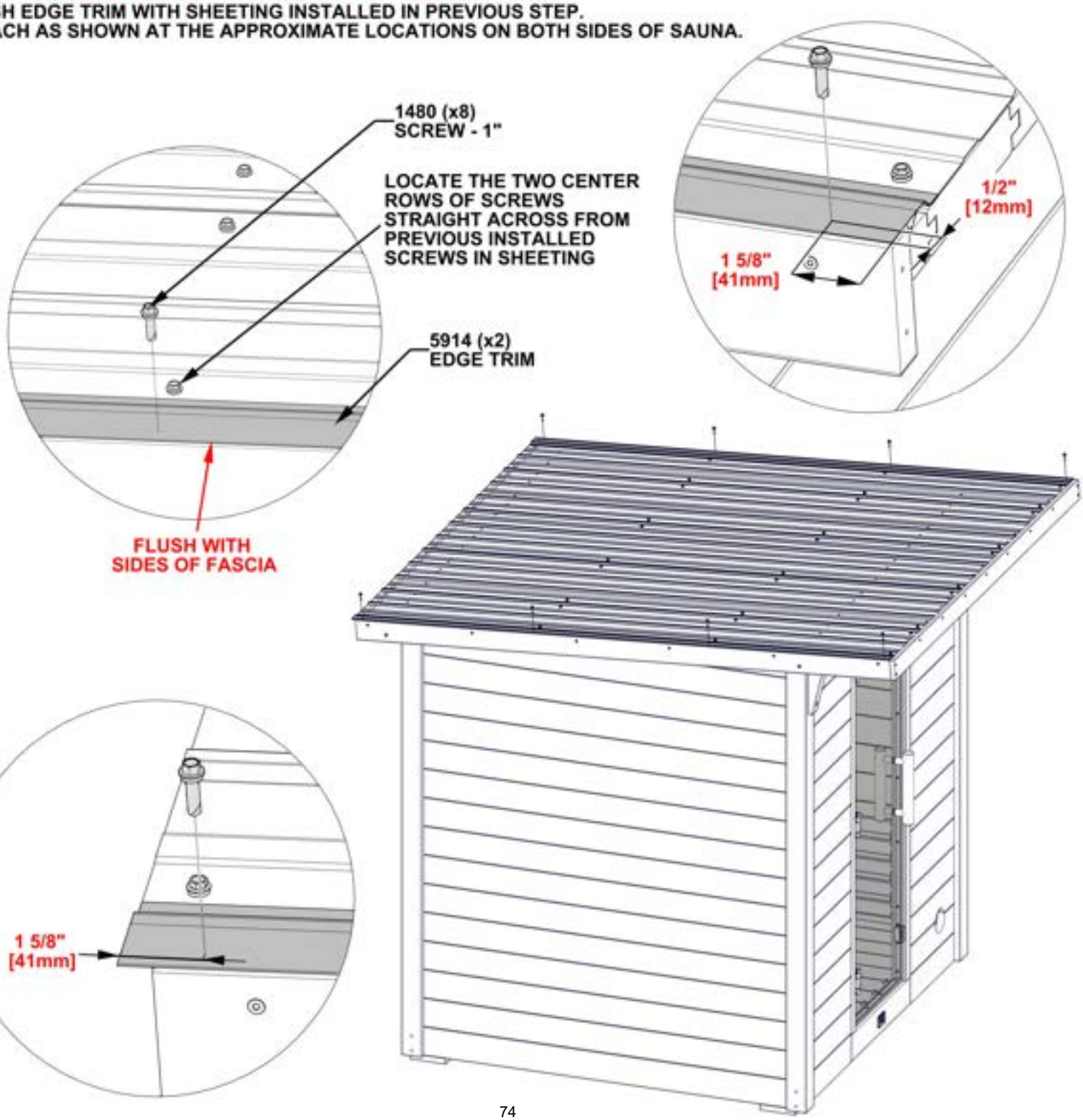
STEP 57 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101480	SCREW SELF TAPPING #9x1 BLK



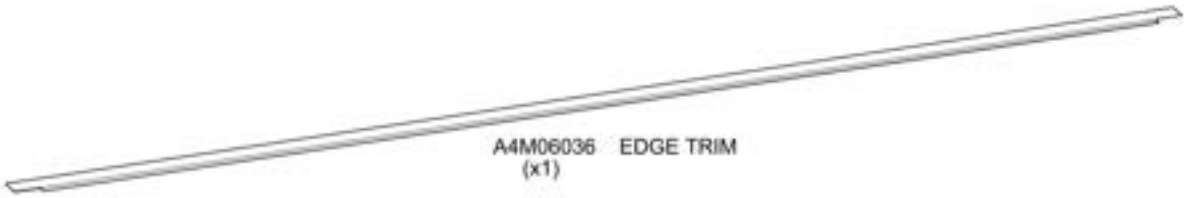
A4M05914 EDGE TRIM
(x2)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- FLUSH EDGE TRIM WITH SHEETING INSTALLED IN PREVIOUS STEP.
- ATTACH AS SHOWN AT THE APPROXIMATE LOCATIONS ON BOTH SIDES OF SAUNA.



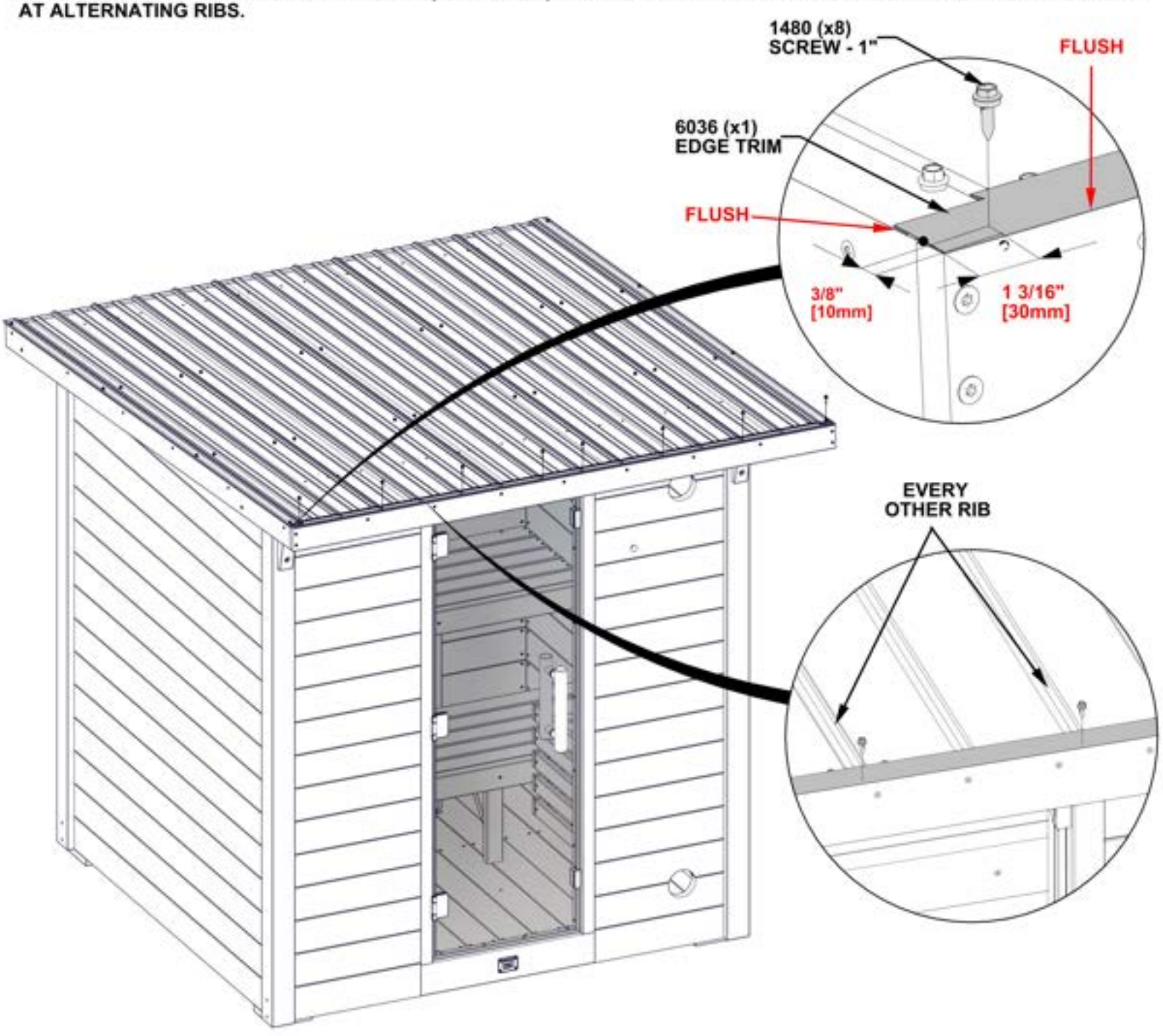
STEP 58 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101480	SCREW SELF TAPPING #9x1 BLK



A4M06036 EDGE TRIM
(x1)

- **WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.**
- **IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.**
- **POSITION EDGE TRIM AS SHOWN. USE DIMENSION TO LOCATE AND ATTACH SCREW. USING THE SAME DIMENSIONS, FASTEN ANOTHER SCREW TO THE OTHER END OF EDGE TRIM.**
- **AFTER SECURING SCREWS AT BOTH ENDS, SKIP A RIB, AND INSTALL THREE ADDITIONAL SCREWS FROM EACH END AT ALTERNATING RIBS.**



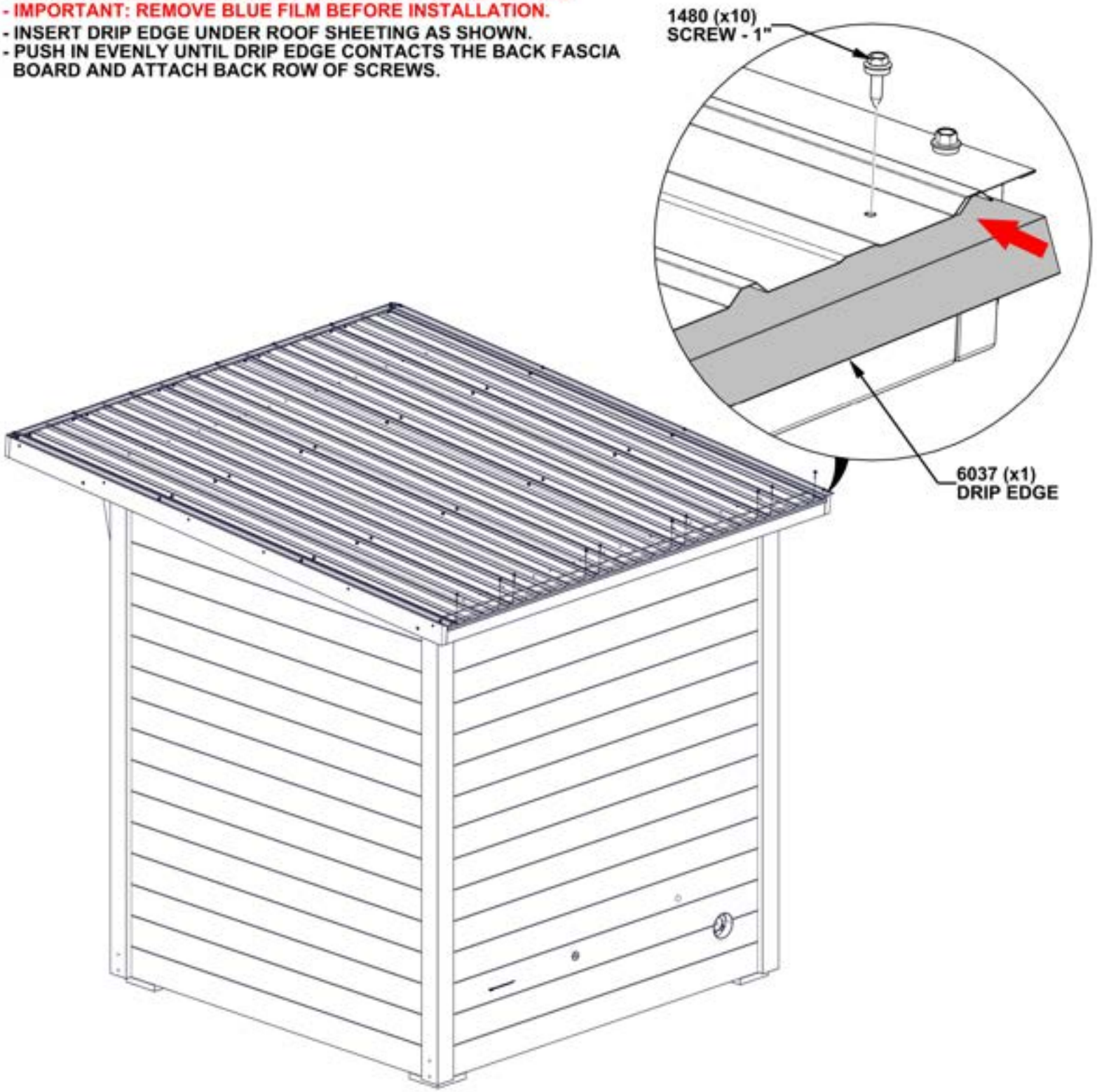
STEP 59 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101480	SCREW SELF TAPPING #9x1 BLK



A4M06037 DRIP EDGE
(x1)

- WARNING: USE GLOVES WHEN HANDLING STEEL SHEETING.
- IMPORTANT: REMOVE BLUE FILM BEFORE INSTALLATION.
- INSERT DRIP EDGE UNDER ROOF SHEETING AS SHOWN.
- PUSH IN EVENLY UNTIL DRIP EDGE CONTACTS THE BACK FASCIA BOARD AND ATTACH BACK ROW OF SCREWS.



STEP 60 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
2	H100627	SCREW PFH 6x3/4 BLK

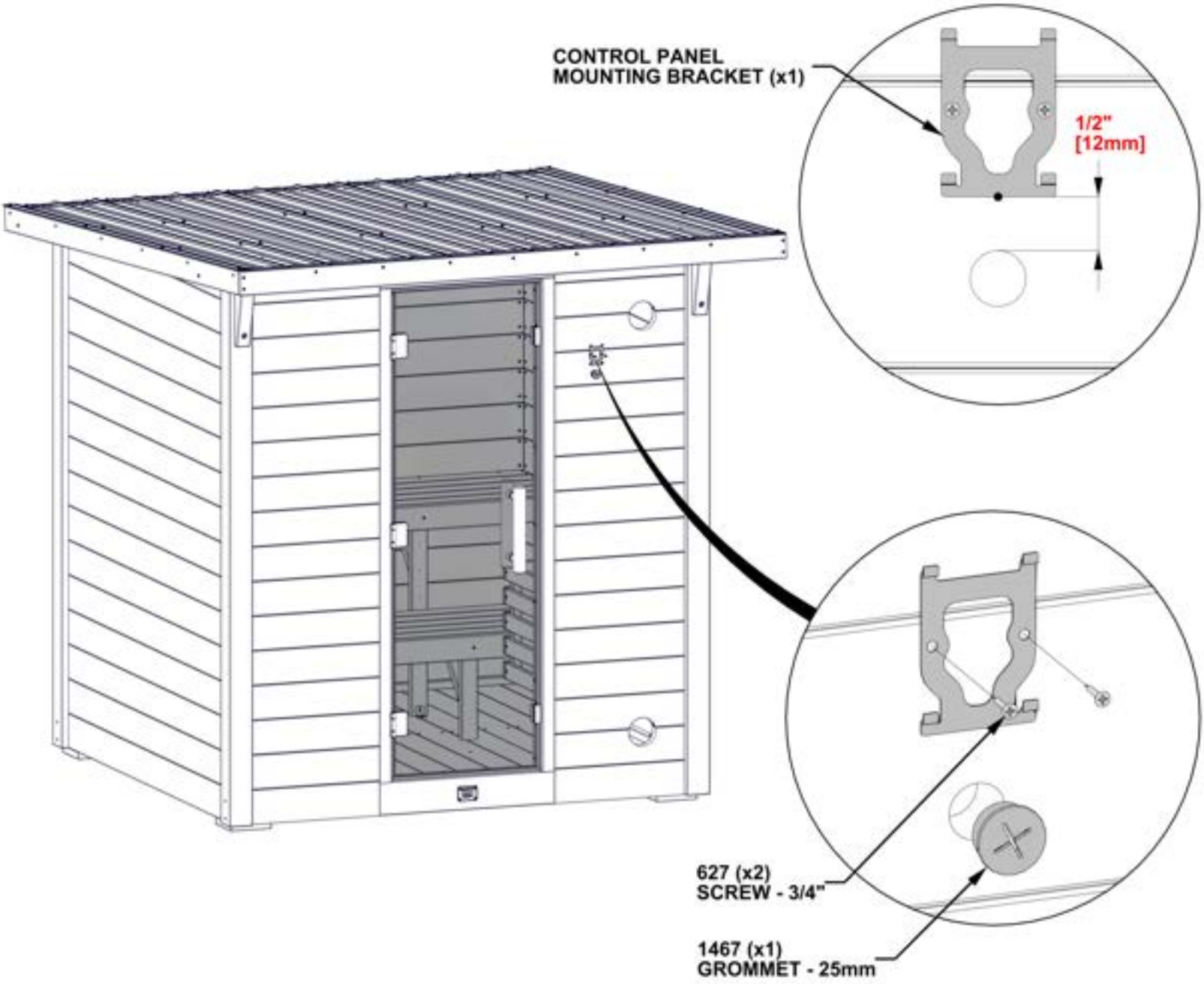


A4M05590-03 (x1) CONTROL PANEL MOUNTING BRACKET



A6P001467 (x1) SILICONE GROMMET 25mm

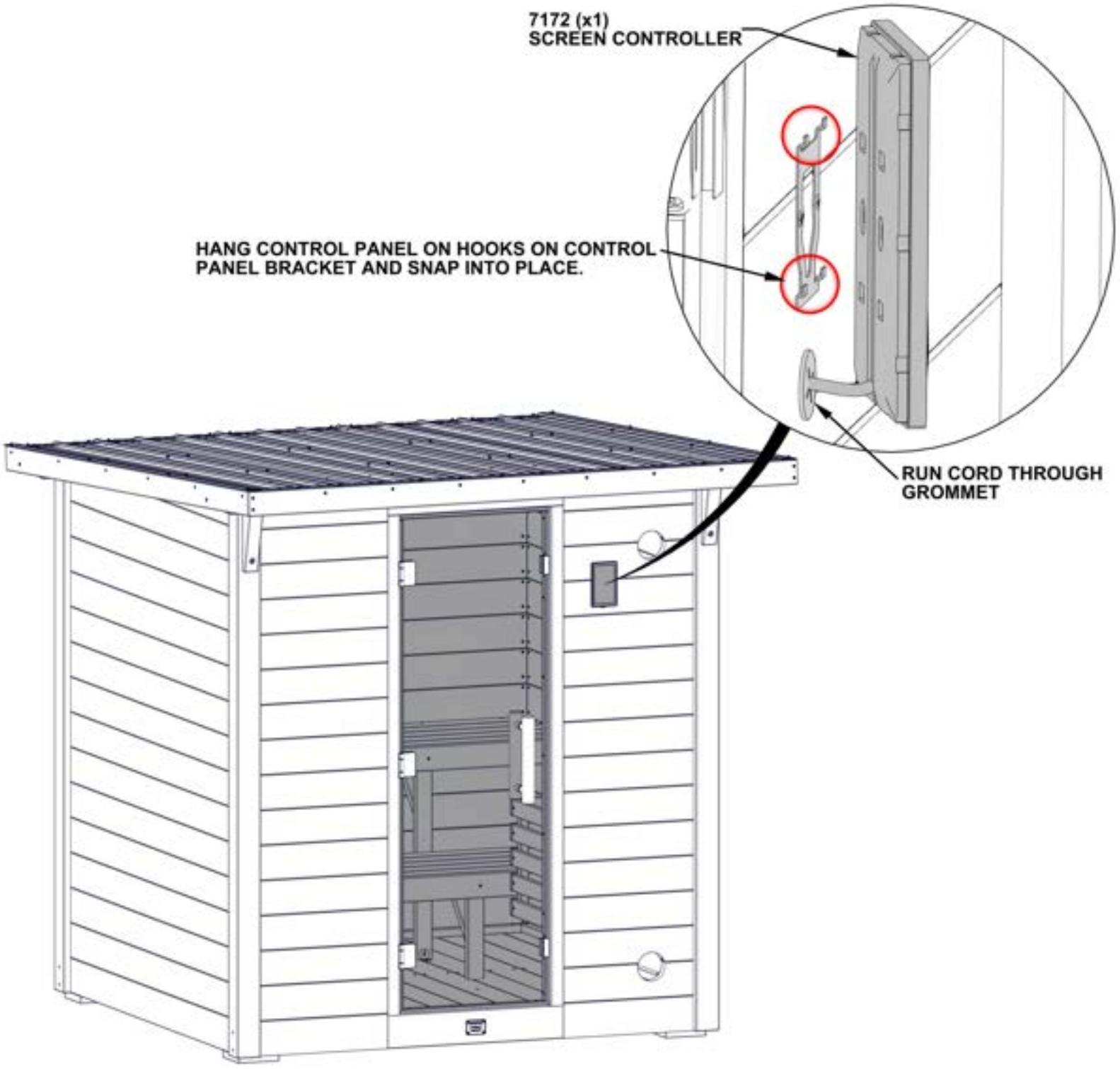
- CENTER MOUNTING BRACKET SLIGHTLY OVER CUTOUT IN WALL PANEL AND ATTACH AS SHOWN.
- INSERT GROMMET.



STEP 61 - CONTROL PANEL INSTALLATION

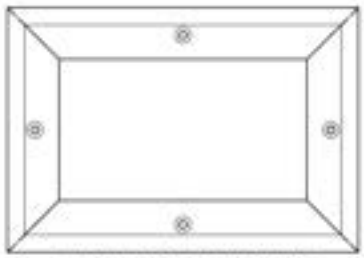


A4M07172 (x1) SCREEN CONTROLLER



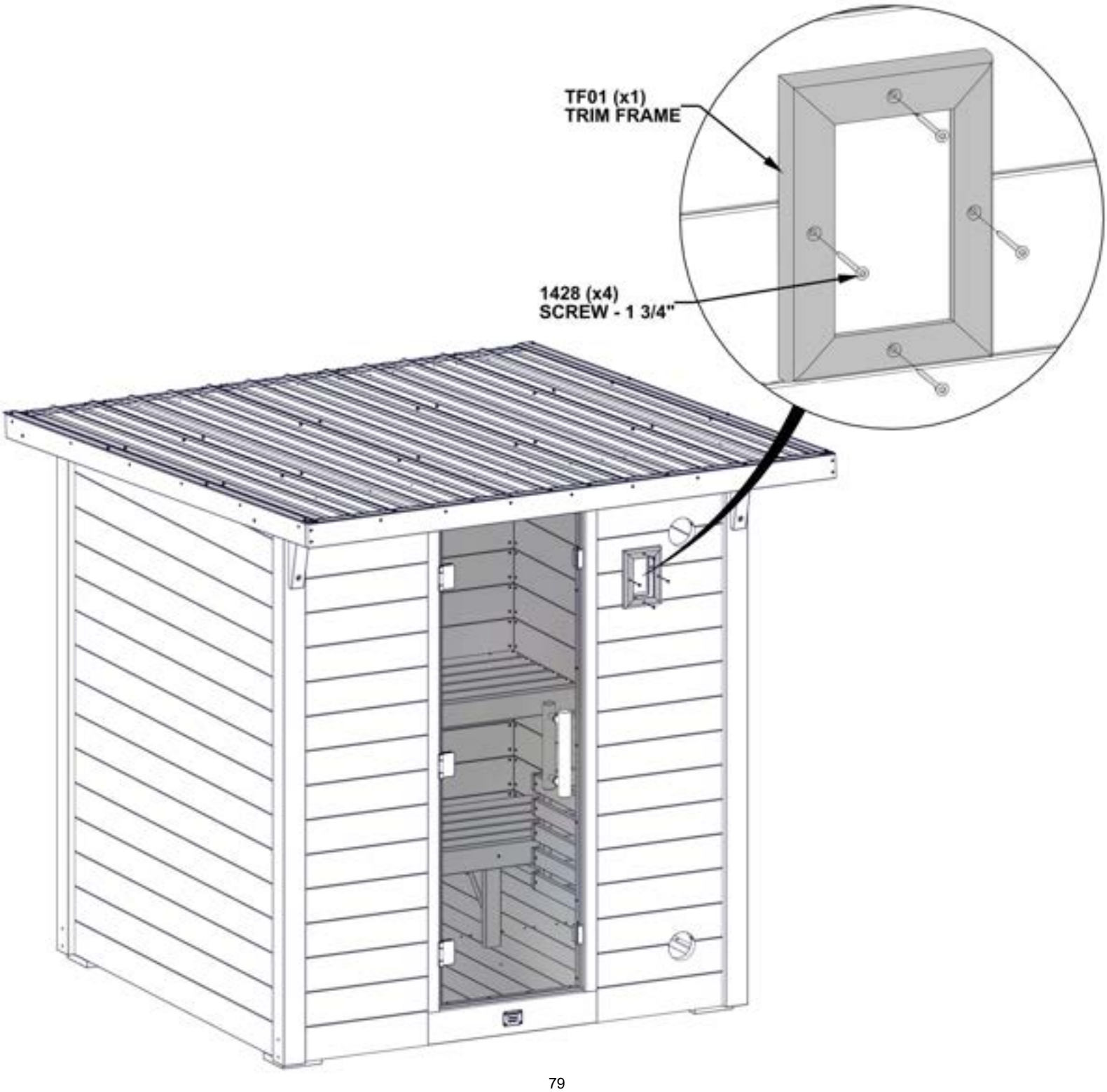
STEP 62 - CONTROL PANEL

QTY	PART NUMBER	DESCRIPTION
4	H101428	SCREW TFH 8X1 3/4 SS-BLK



TF01 (x1) TRIM FRAME - W2A04797
7/8"x5 9/16"x8 1/16" (22x142x204)

- PLACE TRIM FRAME ON CONTROL PANEL ENSURING IT SEATS AROUND THE CONTROL PANEL AND ATTACH AS SHOWN.



STEP 63 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

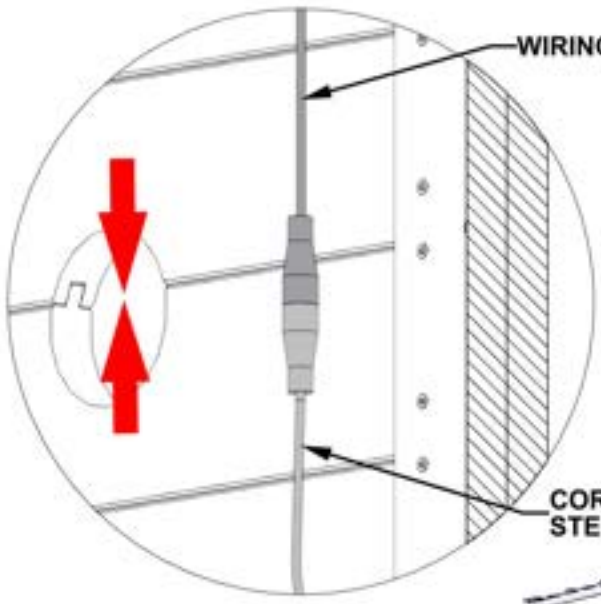


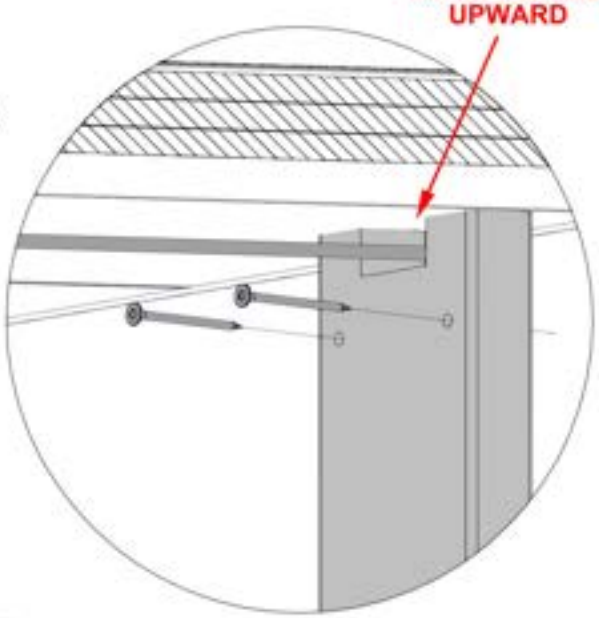
OG12 WIREWAY BOARD - W4L22389
(x1) 1 3/16"x3 3/8"x19 3/4" (30x86x501)

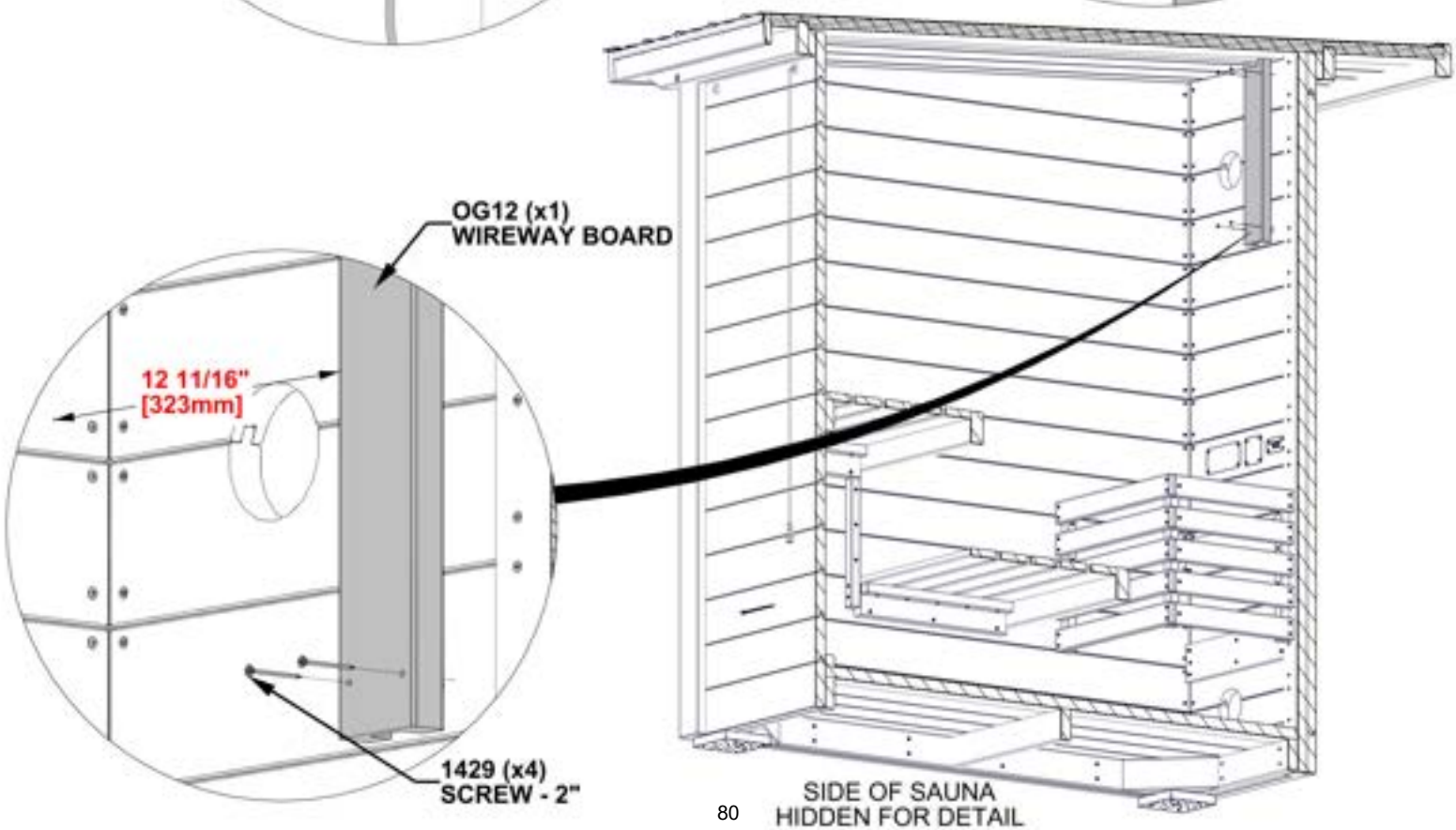


A4M05590-10 WIRING HARNESS
(x1)

- CONNECT WIRING HARNESS TO CORD FROM STEP 61.
- HOLD CONNECTED CORDS UP TO THE TOP OF THE SAUNA, CENTER WIREWAY BOARD OVER HOLE IN FRONT WALL, AND ATTACH BOARD AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

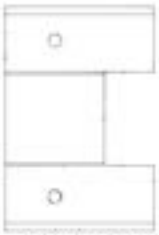






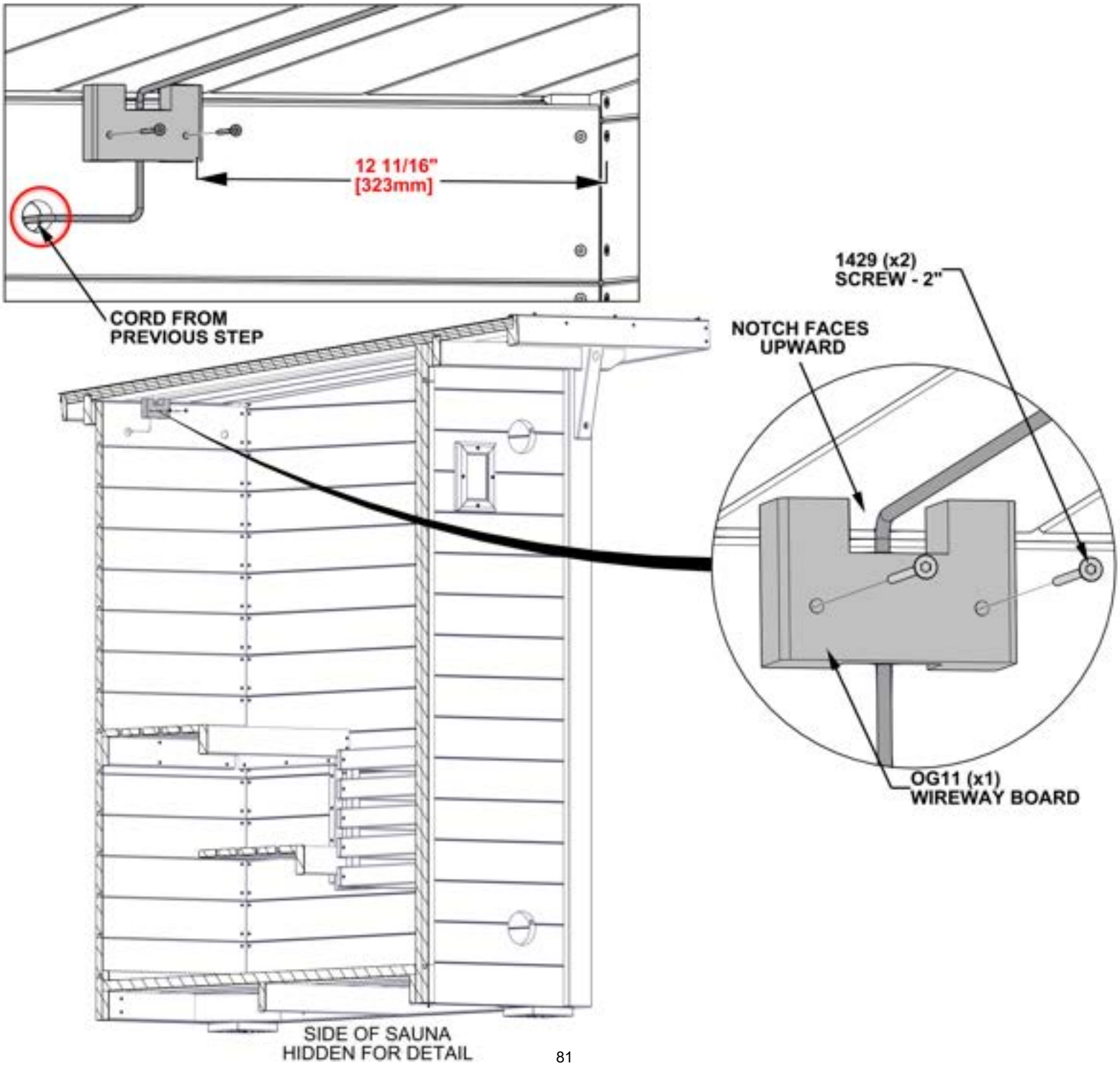
STEP 64 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101429	SCREW TFH 8X2 SS-BLK



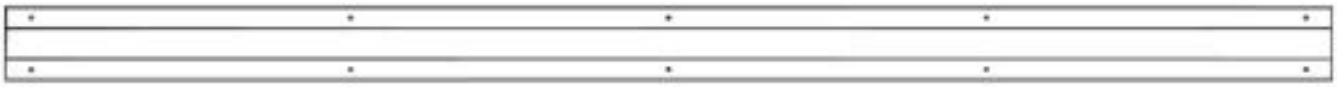
OG11 (x1) WIREWAY BOARD - W4L22733
1 3/16"x2 1/4"x3 3/8" (30x57x86)

- RUN CORD FROM PREVIOUS STEP STRAIGHT BACK ALONG THE CEILING AND USE DIMENSION SHOWN TO LOCATE AND ATTACH OG11.
- RUN EXCESS CORD THROUGH HOLE IN BACK WALL AS SHOWN.



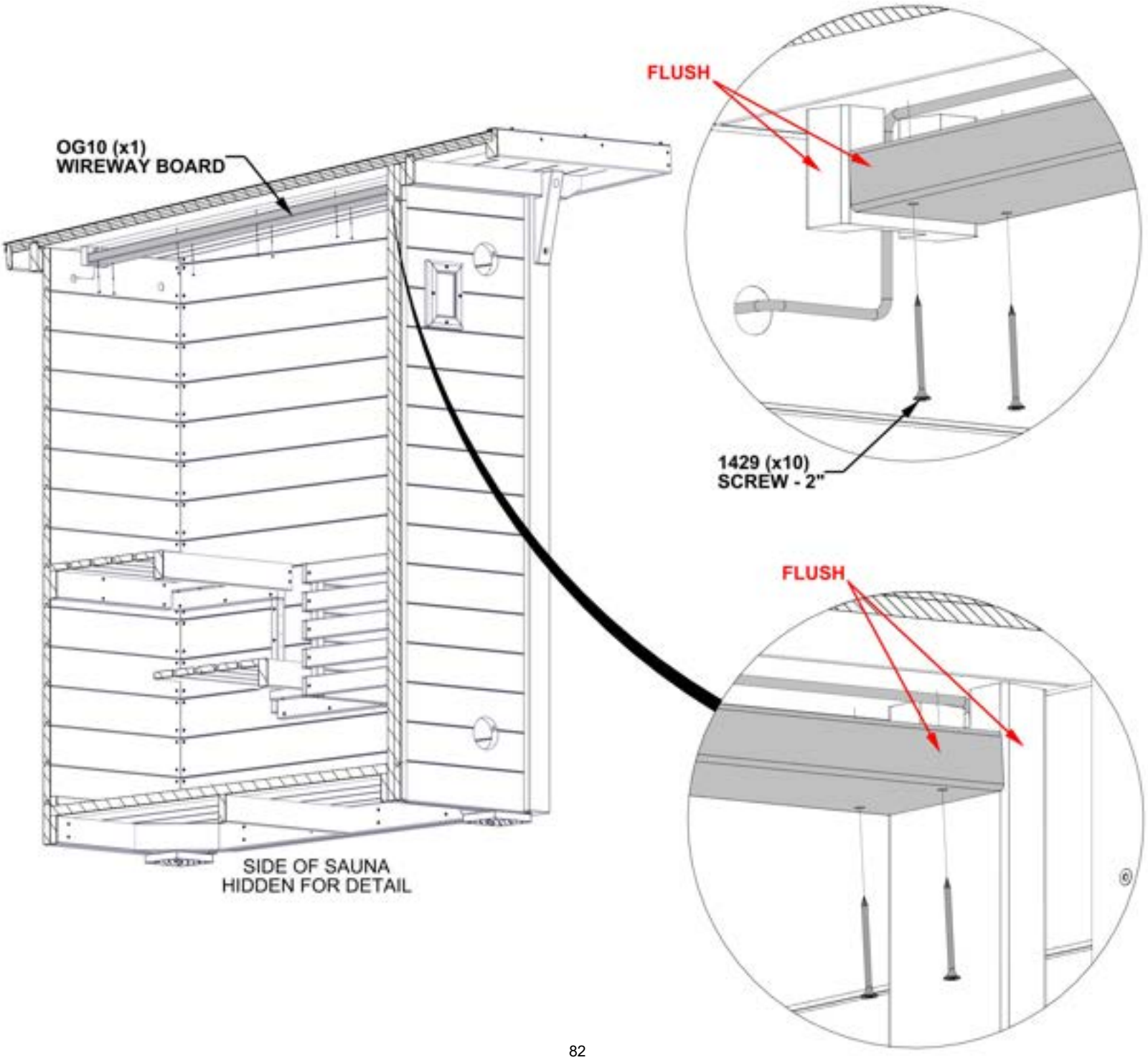
STEP 65 - WIREWAY ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H101429	SCREW TFH 8X2 SS-BLK



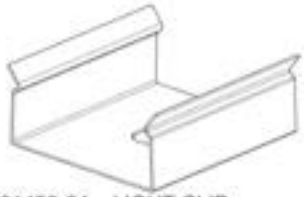
OG10 (x1) WIREWAY BOARD - W4L22387
1 3/16"x3 3/8"x60 3/4" (30x86x1543)

- ENSURE CORD RESTS IN GROOVE IN THE TOP OF THE WIREWAY BOARD AS BOARD IS PUT INTO POSITION.
- ALIGN WITH PREVIOUSLY INSTALLED WIREWAY BOARDS ON THE FRONT AND BACK WALLS.
- ATTACH AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



STEP 66 - LIGHT ASSEMBLY

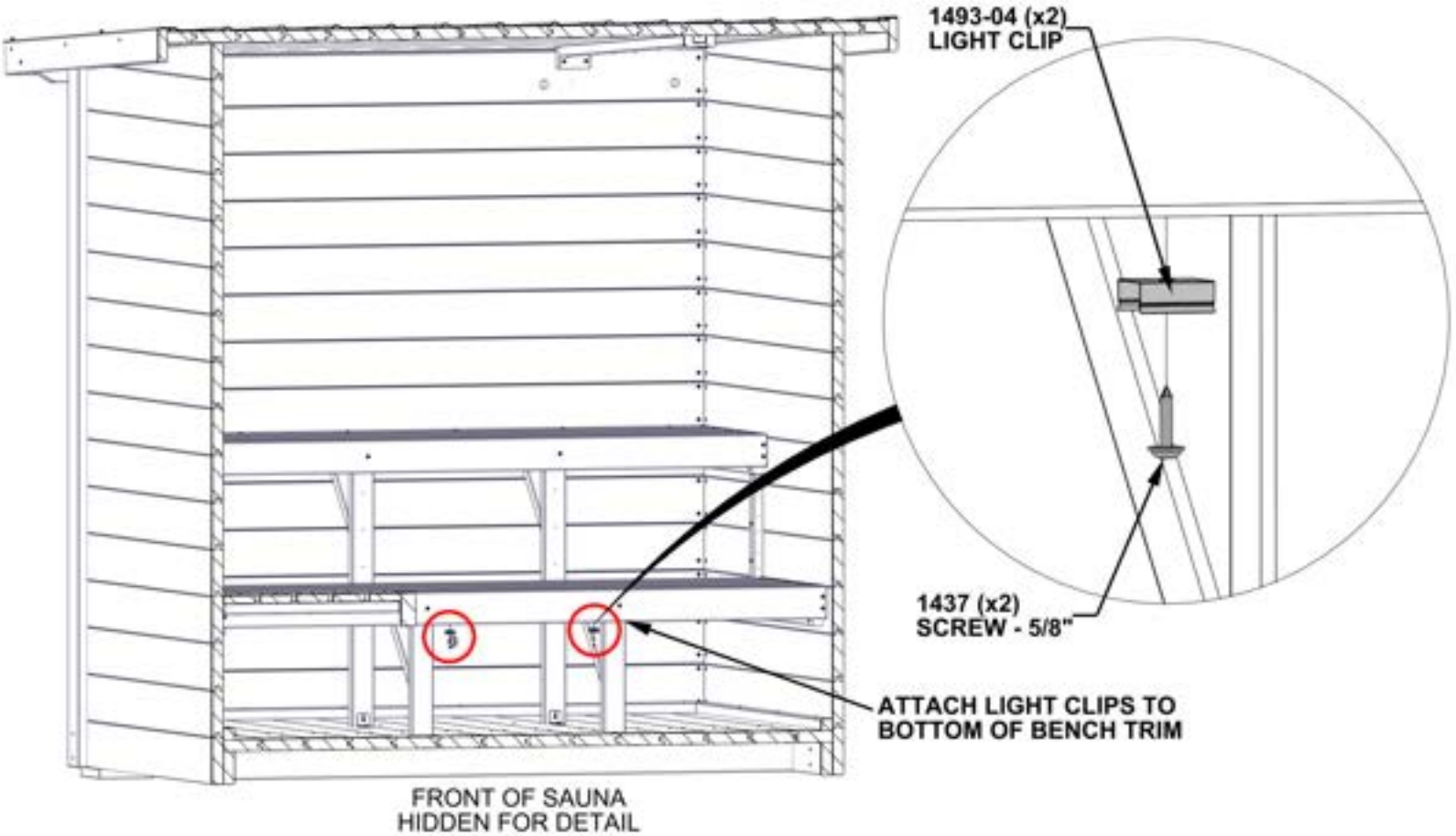
QTY	PART NUMBER	DESCRIPTION
2	H101437	SCREW TWH 8x5/8 SS-BLK



A6P01493-04 (x2) LIGHT CLIP

- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATION SHOWN.
- USE DIMENSIONS GIVEN BETWEEN LIGHT CLIPS AND CENTER ON BOARDS.



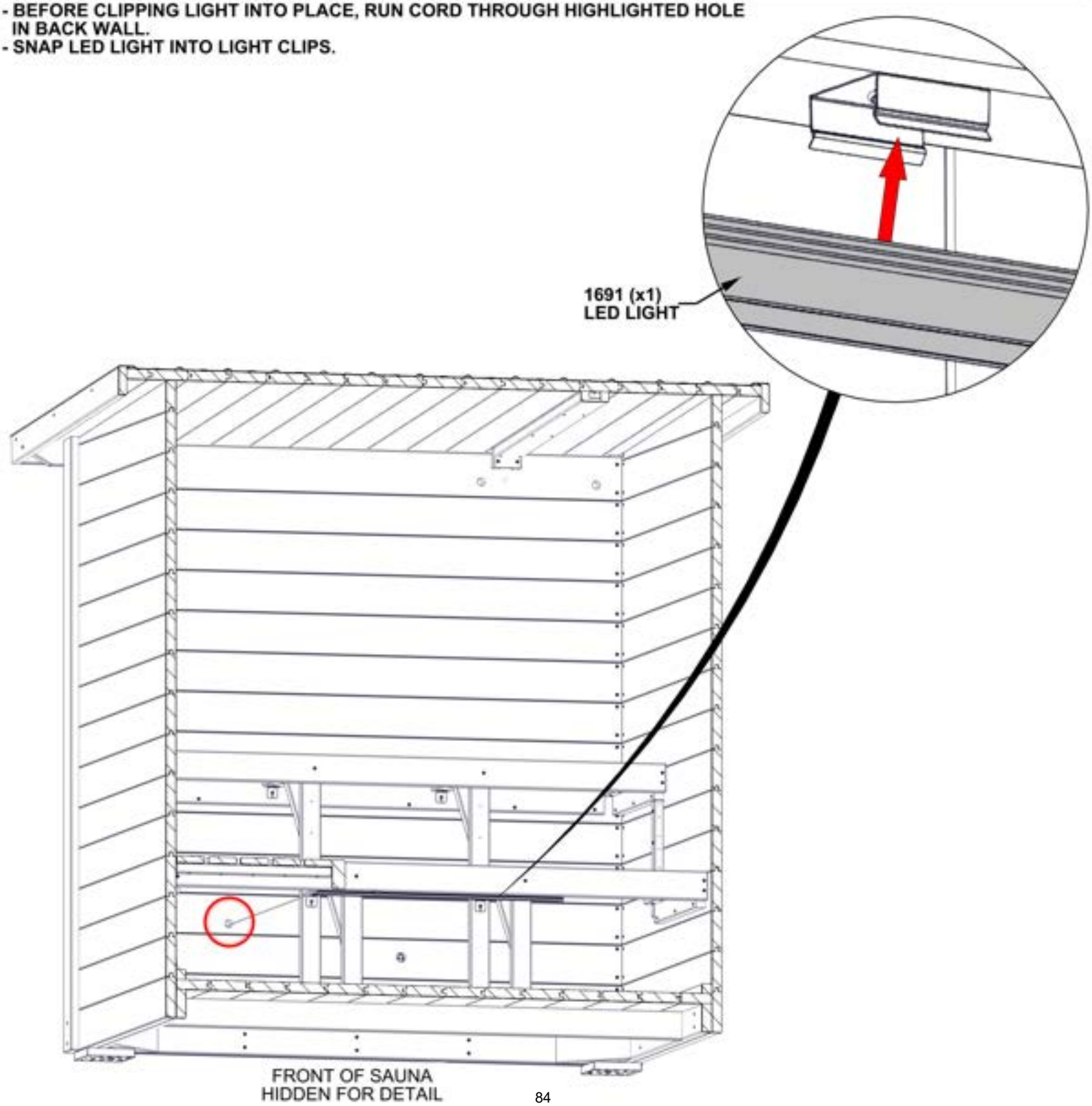


STEP 67 - LIGHT ASSEMBLY



A6P01691 LED LIGHT
(x1)

- BEFORE CLIPPING LIGHT INTO PLACE, RUN CORD THROUGH HIGHLIGHTED HOLE IN BACK WALL.
- SNAP LED LIGHT INTO LIGHT CLIPS.



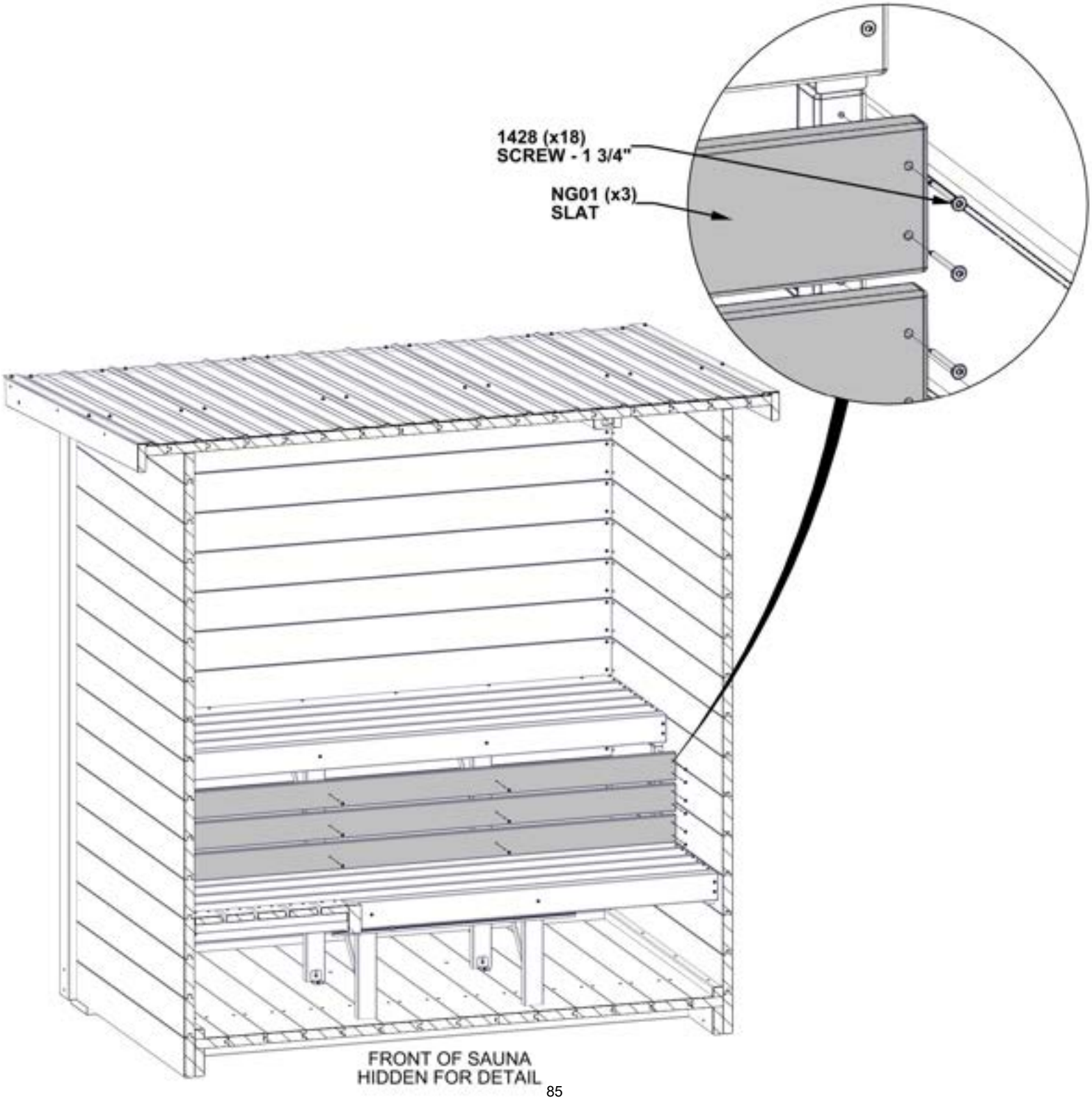
STEP 68 - BENCH ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
18	H101428	SCREW TFH 8X1 3/4 SS-BLK



NG01 SLAT - W4L21949
(x3) 13/16"x3 3/8"x65 3/4" (20x86x1670)

- ALIGN THROUGH HOLES IN SLATS WITH PILOT HOLES IN CLEATS AND UPRIGHTS.



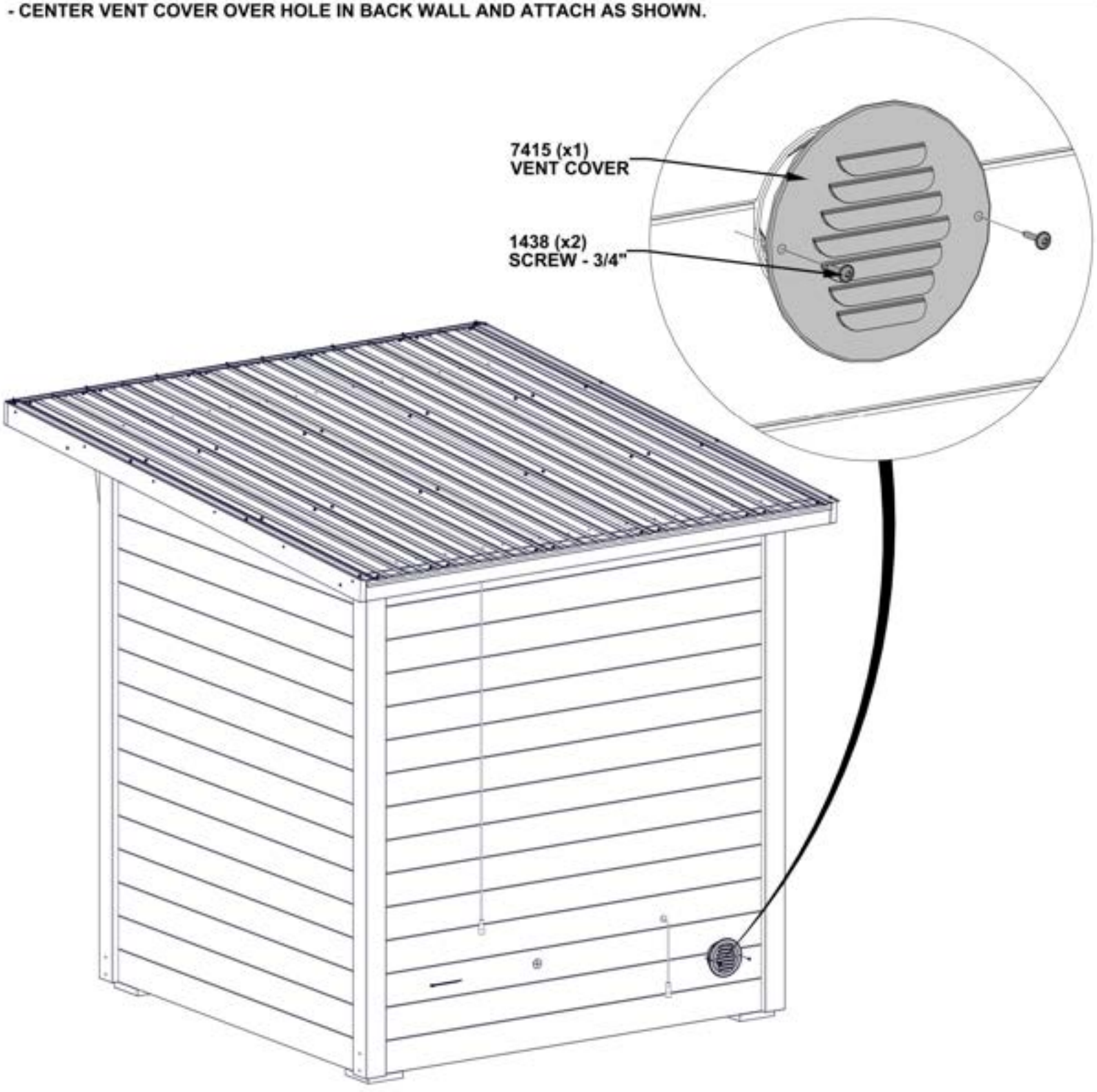
STEP 69 - VENT COVER INSTALLATION

QTY	PART NUMBER	DESCRIPTION
2	H101438	SCREW TWH 8x3/4 SS-BLK



A4M07415 VENT COVER
(x1)

- CENTER VENT COVER OVER HOLE IN BACK WALL AND ATTACH AS SHOWN.



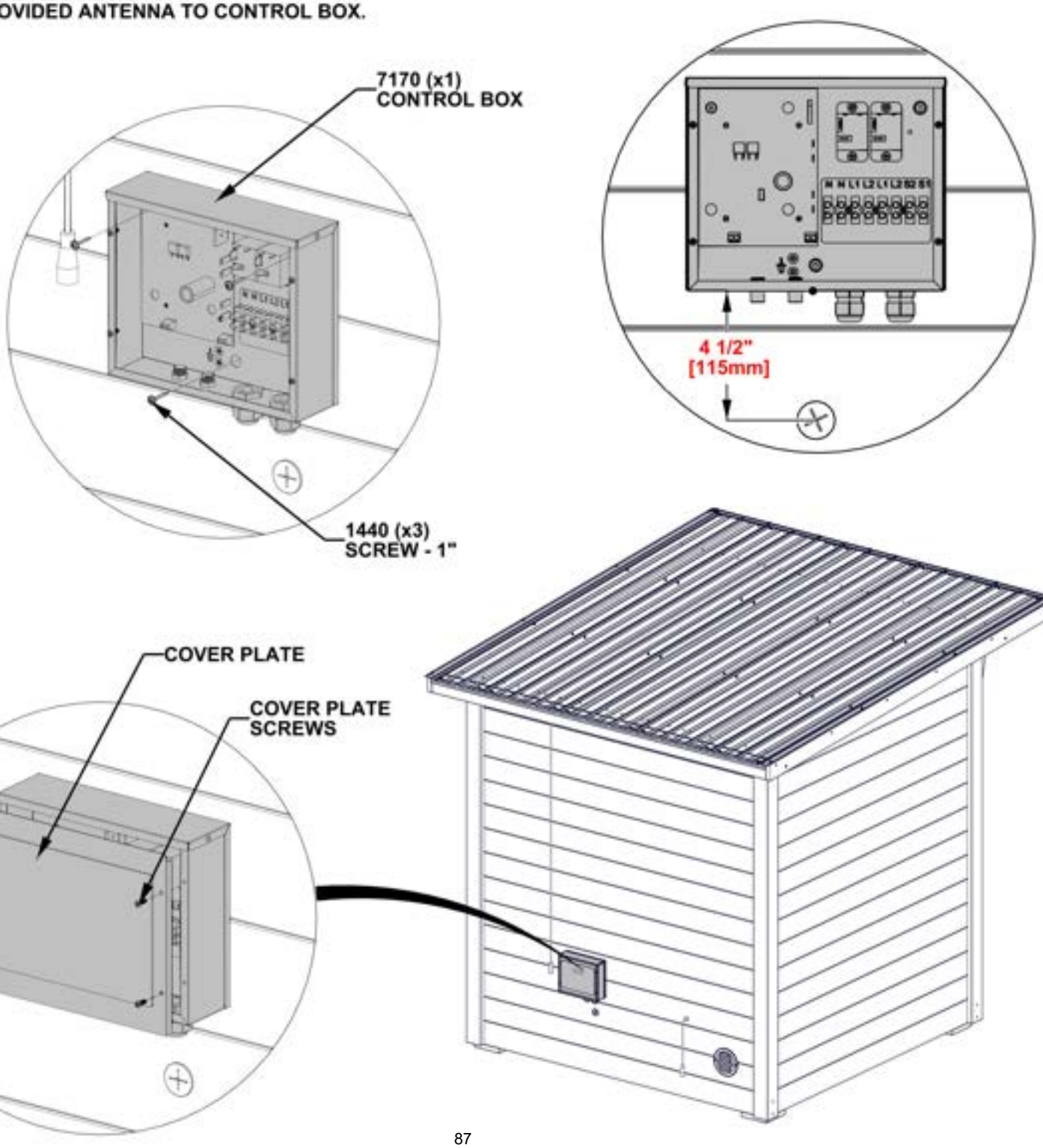
STEP 70 - CONTROL BOX INSTALLATION

QTY	PART NUMBER	DESCRIPTION
3	H101440	SCREW TWH 8x1 SS-BLK



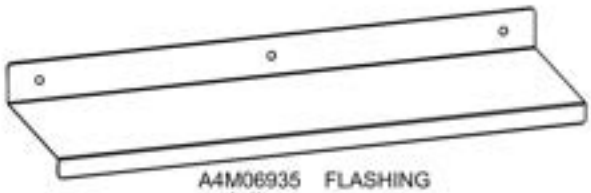
A4M07170 (x1) CONTROL BOX

- REMOVE COVER PLATE FROM CONTROL PANEL BOX.
- POSITION CONTROL PANEL BOX IN APPROXIMATE LOCATION 4 1/2" ABOVE THE THROUGH HOLE AS SHOWN.
- REATTACH COVER PLATE.
- ATTACH PROVIDED ANTENNA TO CONTROL BOX.



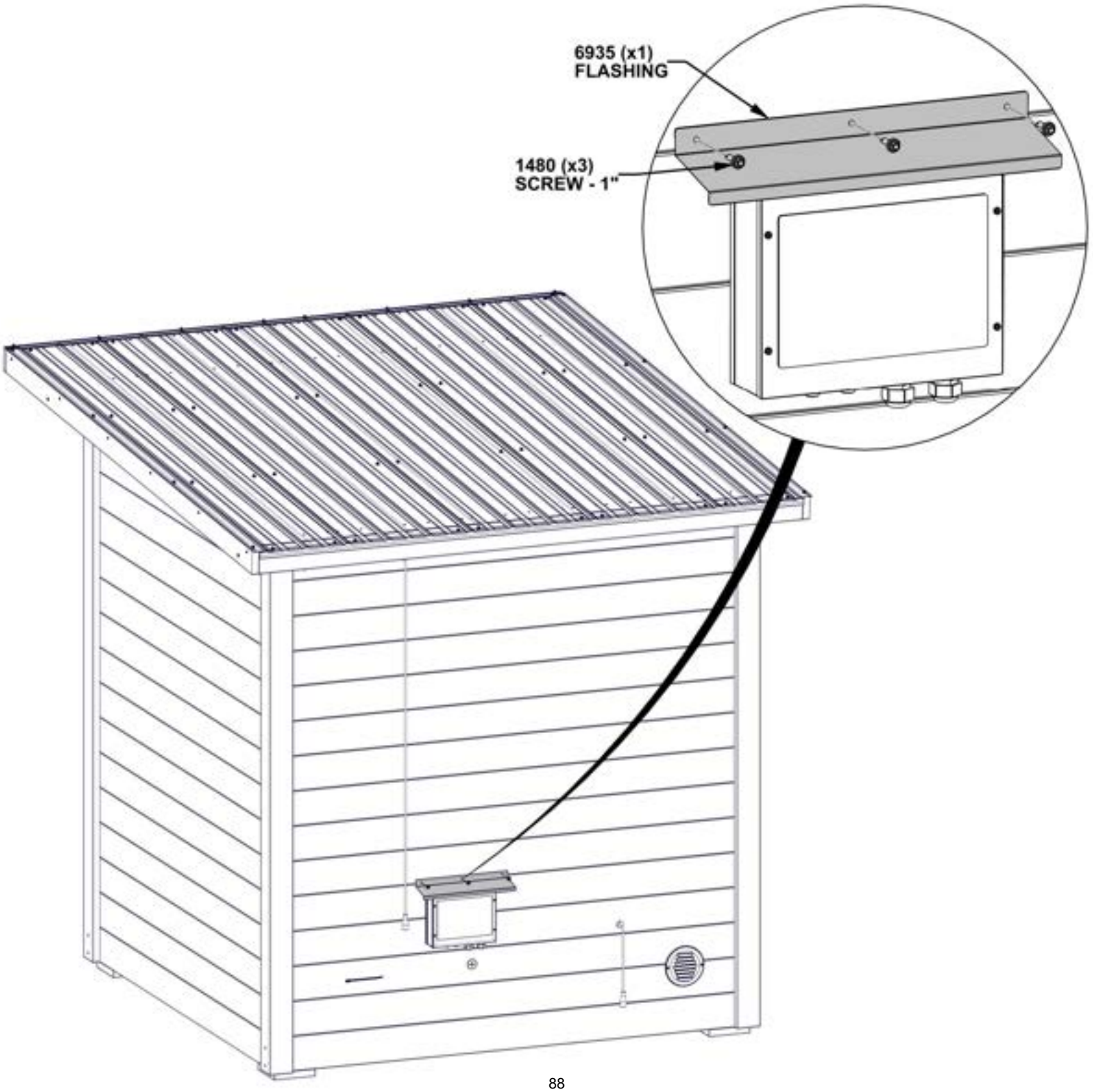
STEP 71 - ELECTRICAL

QTY	PART NUMBER	DESCRIPTION
3	H101480	SCREW SELF TAPPING #9x1 BLK



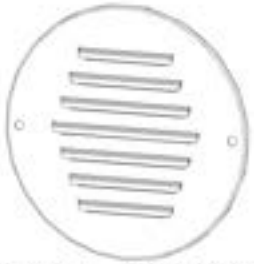
A4M06935 FLASHING
(x1)

- CENTER FLASHING OVER THE CONTROL BOX AND ATTACH AS SHOWN.



STEP 72 - VENT INSTALLATION

QTY	PART NUMBER	DESCRIPTION
3	H101426	SCREW TFH 8X1 1/4 SS-BLK
4	H101438	SCREW TWH 8x3/4 SS-BLK

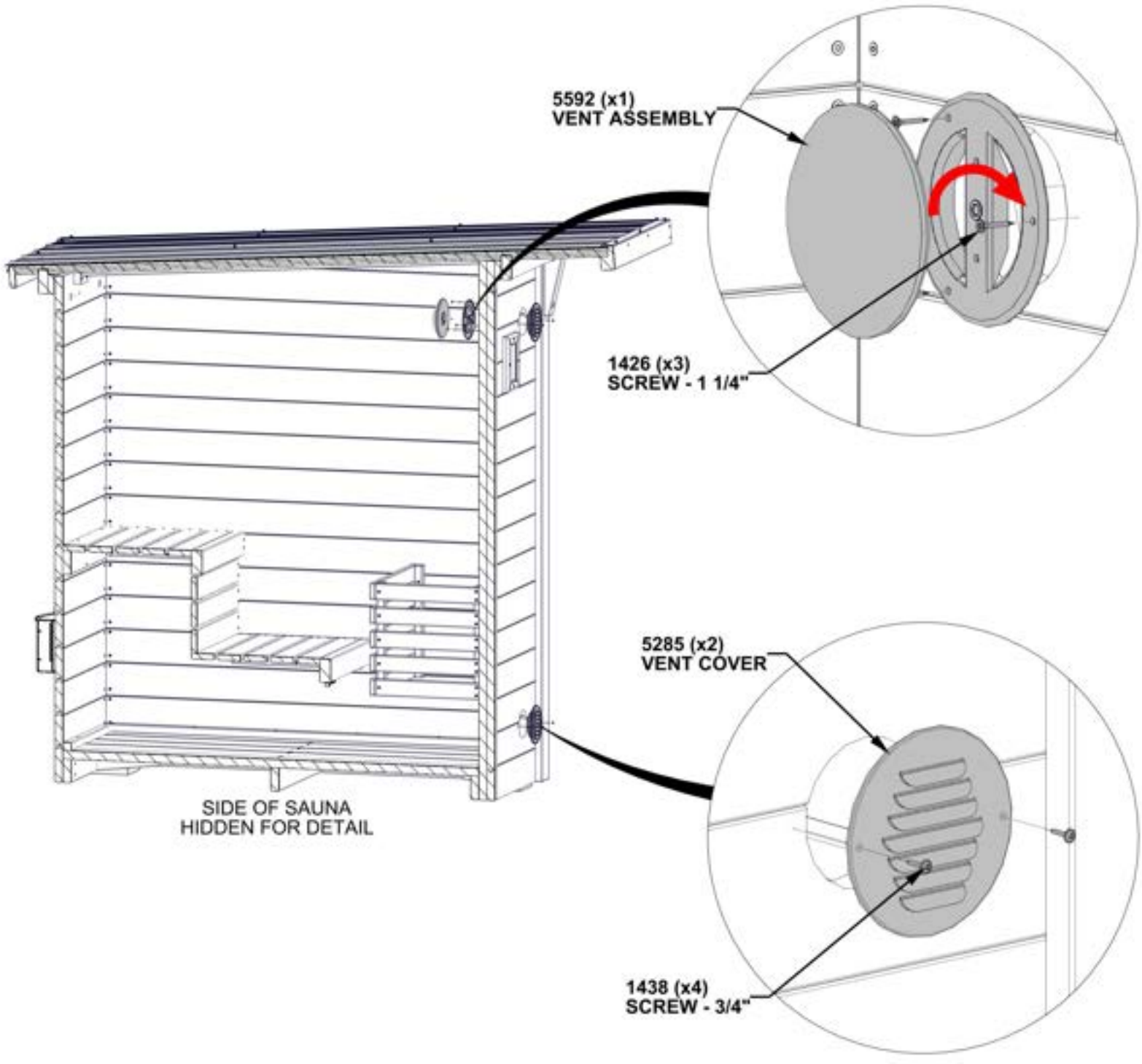


A4M05285 (x2) VENT COVER



A4M05592 (x1) VENT ASSEMBLY

- BEFORE ATTACHING VENT COVER, UNSCREW ADJUSTABLE VENT COVER FROM VENT BASE INSERT.
- ONCE VENT BASE INSERT IS ATTACHED, SCREW ADJUSTABLE VENT COVER BACK IN.



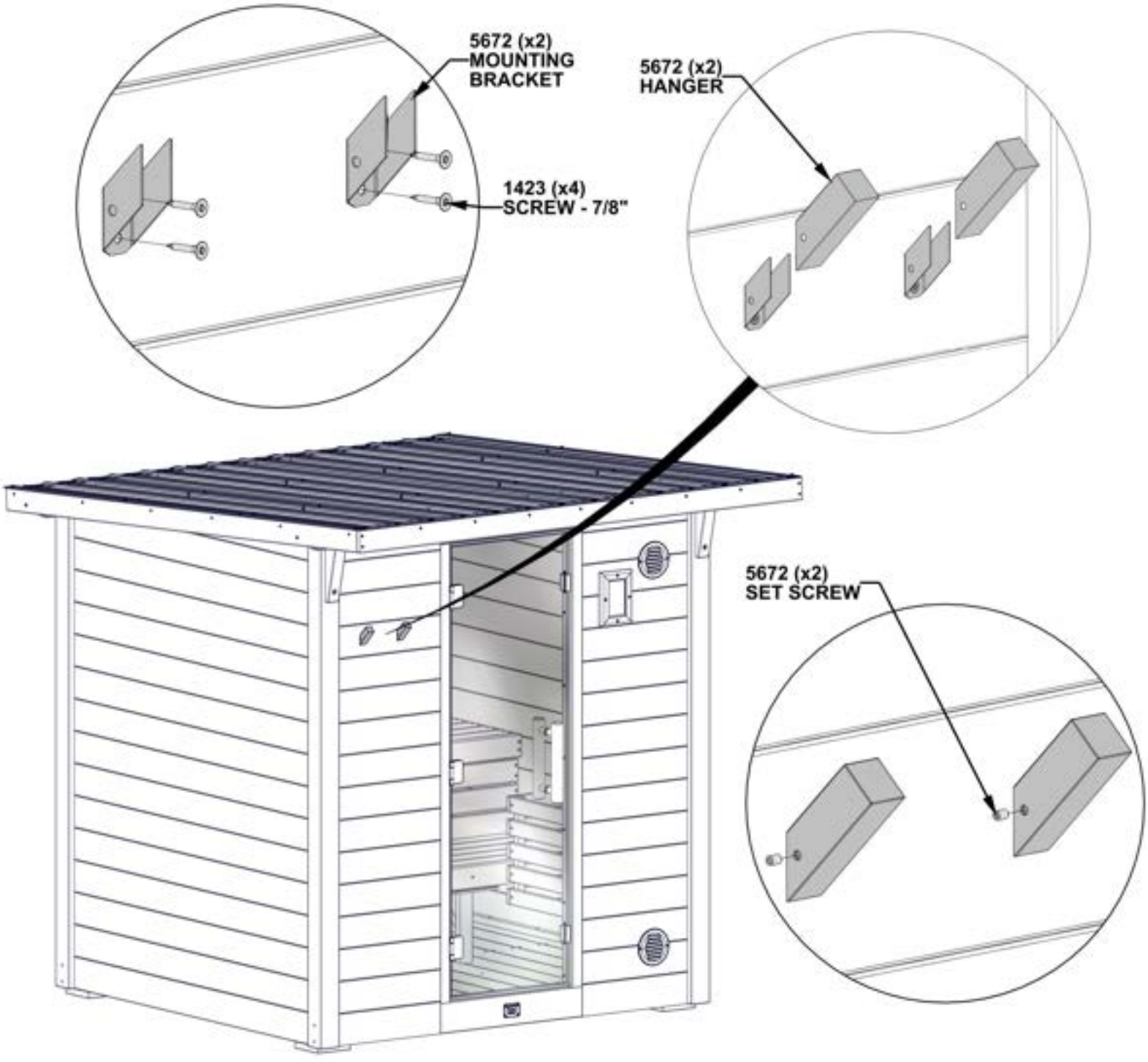
STEP 73 - TOWEL HANGER

QTY	PART NUMBER	DESCRIPTION
4	H101423	SCREW TFH 8X7/8 SS-BLK



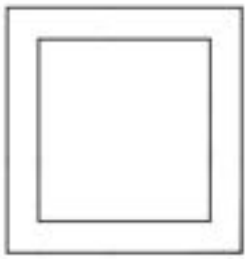
A4M05672 HANGER
(x2)

- INSTALL TOWEL HANGERS AT ANY DESIRED LOCATION ON THE RIGHT SIDE.
- HOWEVER, DO NOT INSTALL SCREWS AT THE SEAMS OF THE PANEL BOARDS.



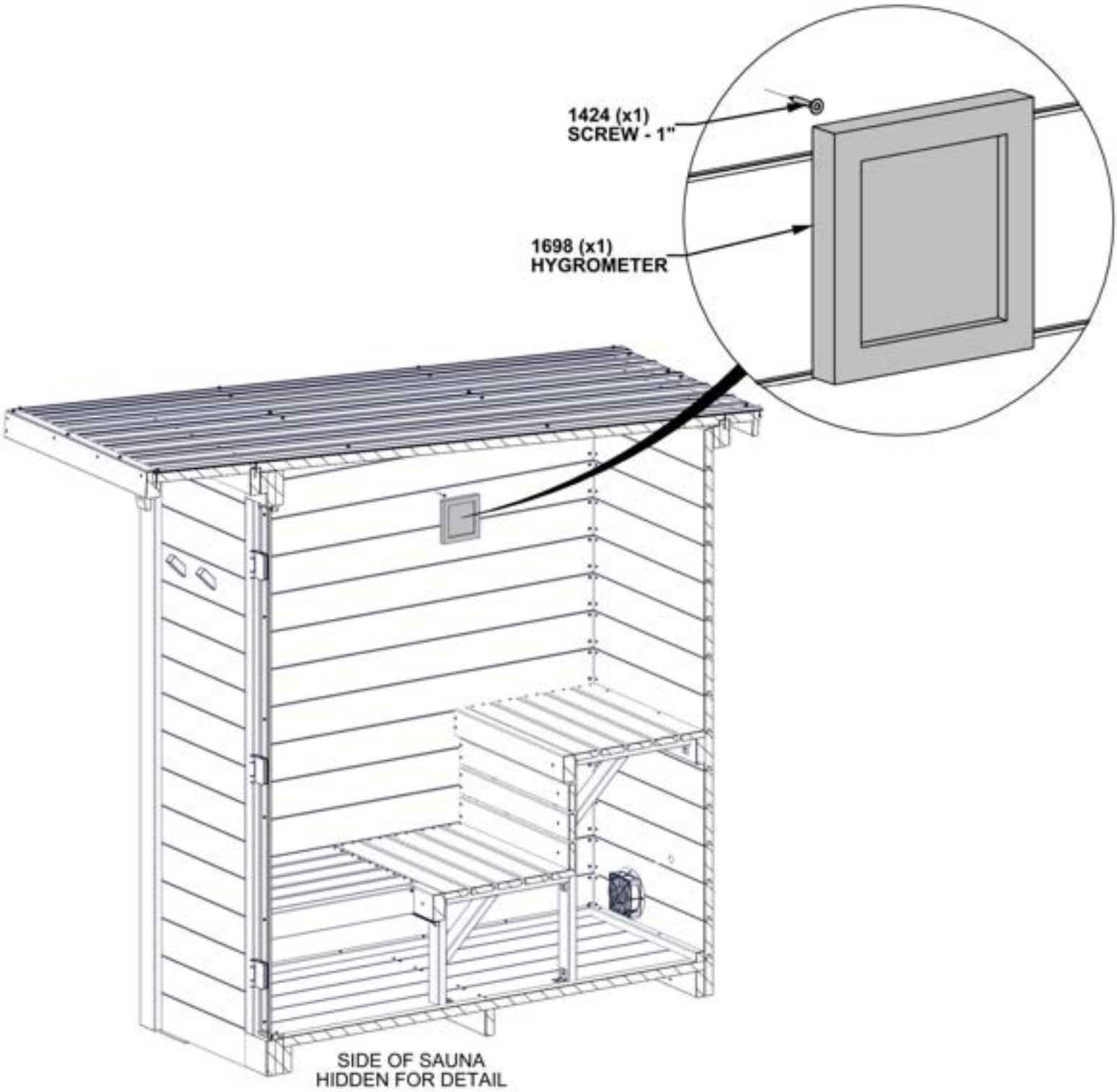
STEP 74 - HYGROMETER

QTY	PART NUMBER	DESCRIPTION
1	H101424	SCREW TFH 8X1 SS-BLK



A6P01698 (x1) HYGROMETER

- INSERT SCREW INTO SIDE WALL IN APPROXIMATE LOCATION SHOWN AND HANG HYGROMETER ON IT.

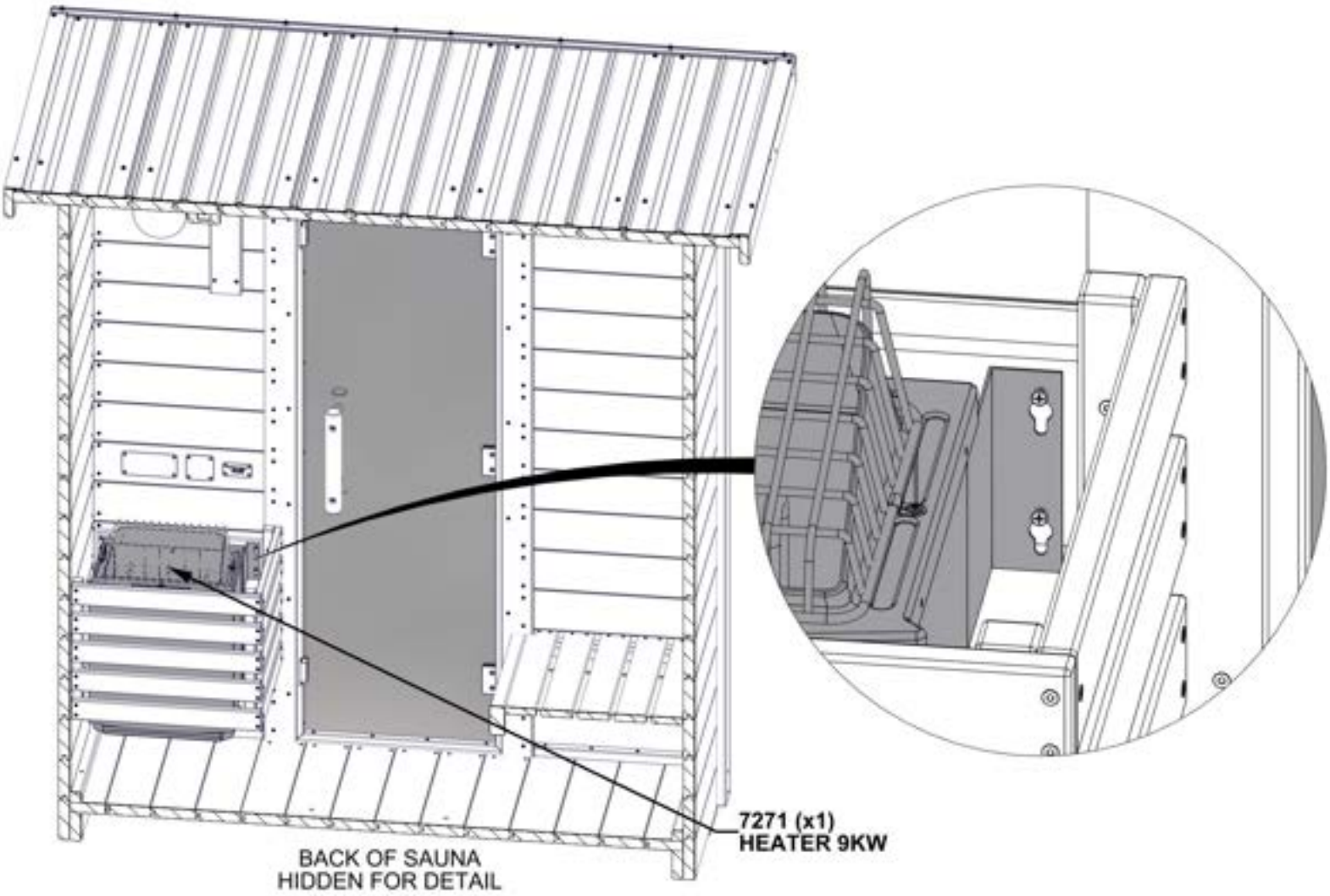


STEP 75 - HEATER



A4M07271 HEATER 9KW
(x1)

- CAUTION: IMPROPER INSTALLATION OF THE HEATER COULD CAUSE HEATER TO FALL CAUSING BURNS OR OTHER INJURIES.
- DANGER! TURN OFF POWER TO THE HEATER AT THE BREAKER BEFORE BEGINNING INSTALLATION OR PERFORMING ANY MAINTENANCE. FAILURE TO TURN OFF THE POWER CAN RESULT IN ELECTROCUTION AND EVEN DEATH.
- ONCE FINISHED WITH THE SAUNA BUILD, A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER INSTALLATION.
- SEE HEATER INSTRUCTIONS FOR INSTALLATION.
- HANG HEATER ONTO SCREWS, ENSURING ALL 8 SCREWS ARE ALIGNED INTO THE SLOTS IN THE HEATER AS SHOWN.



STEP 76 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

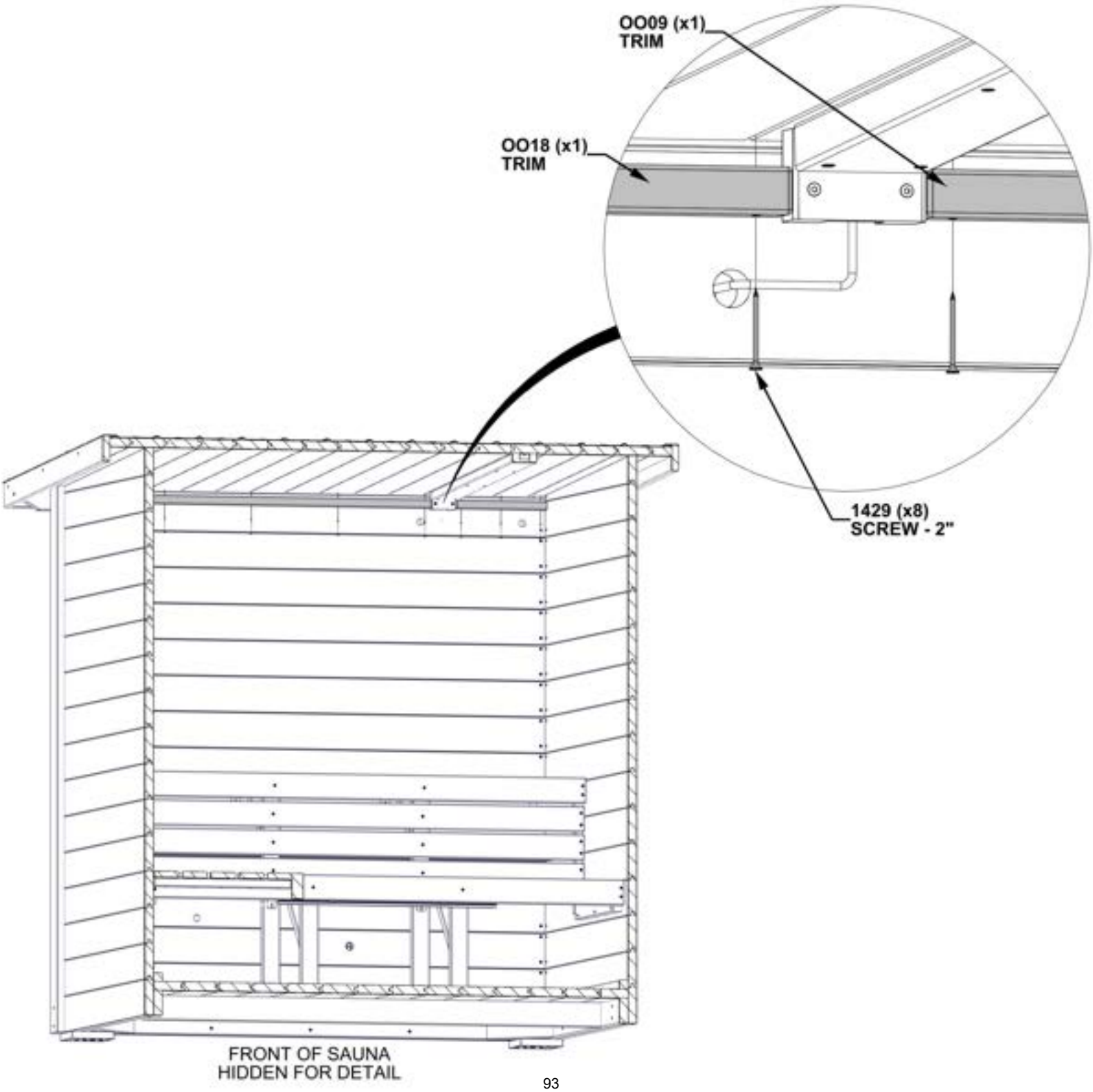


OO18 TRIM - W4L22731
(x1) 1 3/16"x1 3/16"x49 13/16" (30x30x1266)



OO09 TRIM - W4L22496
(x1) 1 3/16"x1 3/16"x12 5/8" (30x30x321)

- POSITION TRIM AGAINST WIREWAY BOARD AND CEILING AND ATTACH AS SHOWN.



STEP 77 - TRIM ASSEMBLY

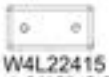
QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK



OO08 (x1) TRIM - W4L22495
1 3/16"x1 3/16"x18 7/16" (30x30x469)

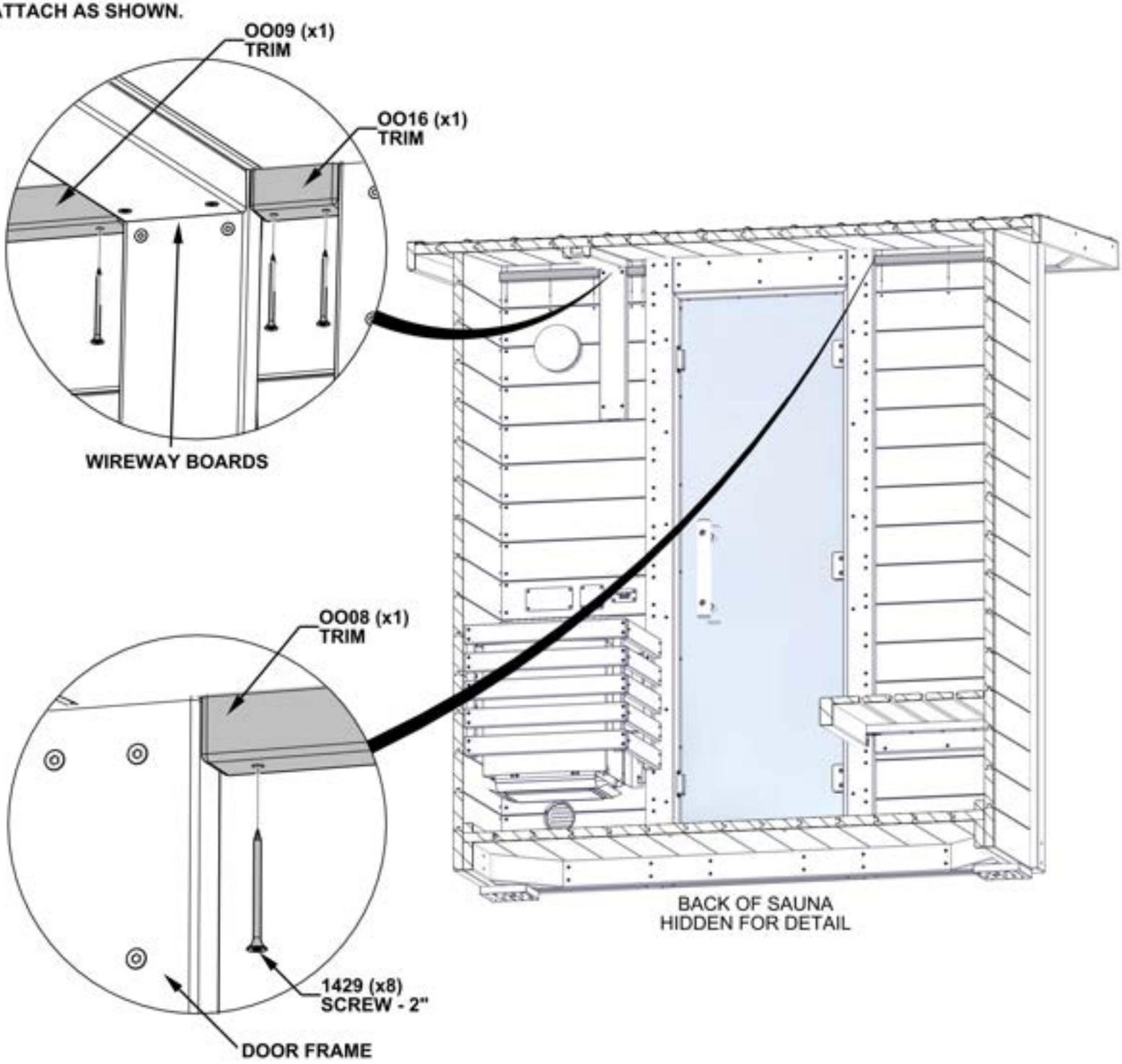


OO09 (x1) TRIM - W4L22496
1 3/16"x1 3/16"x12 5/8" (30x30x321)



OO16 (x1) TRIM - W4L22415
1 3/16"x1 3/16"x2 3/8" (30x30x60)

- POSITION OO16 AND OO09 AS SHOWN AND FLUSH AGAINST THE WIREWAY BOARDS.
- POSITION OO08 AS SHOWN AND FLUSH AGAINST THE DOOR FRAME.
- ATTACH AS SHOWN.



STEP 78 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101429	SCREW TFH 8X2 SS-BLK

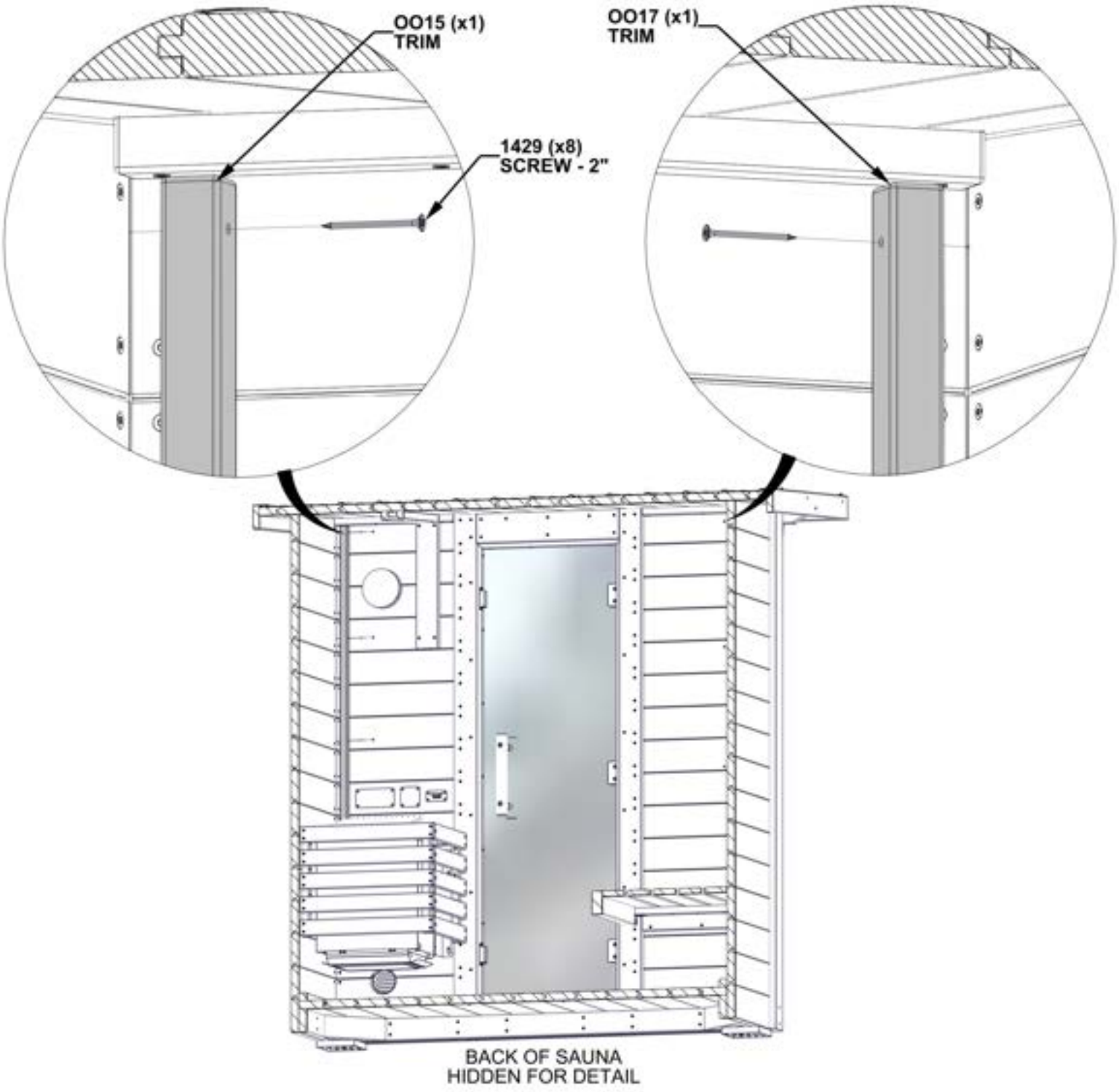


OO15 TRIM - W4L22730
(x1) 1 3/16"x1 3/16"x48 1/4" (30x30x1226)



OO17 TRIM - W4L22732
(x1) 1 3/16"x1 3/16"x57 1/16" (30x30x1449)

- POSITION TRIM AGAINST WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



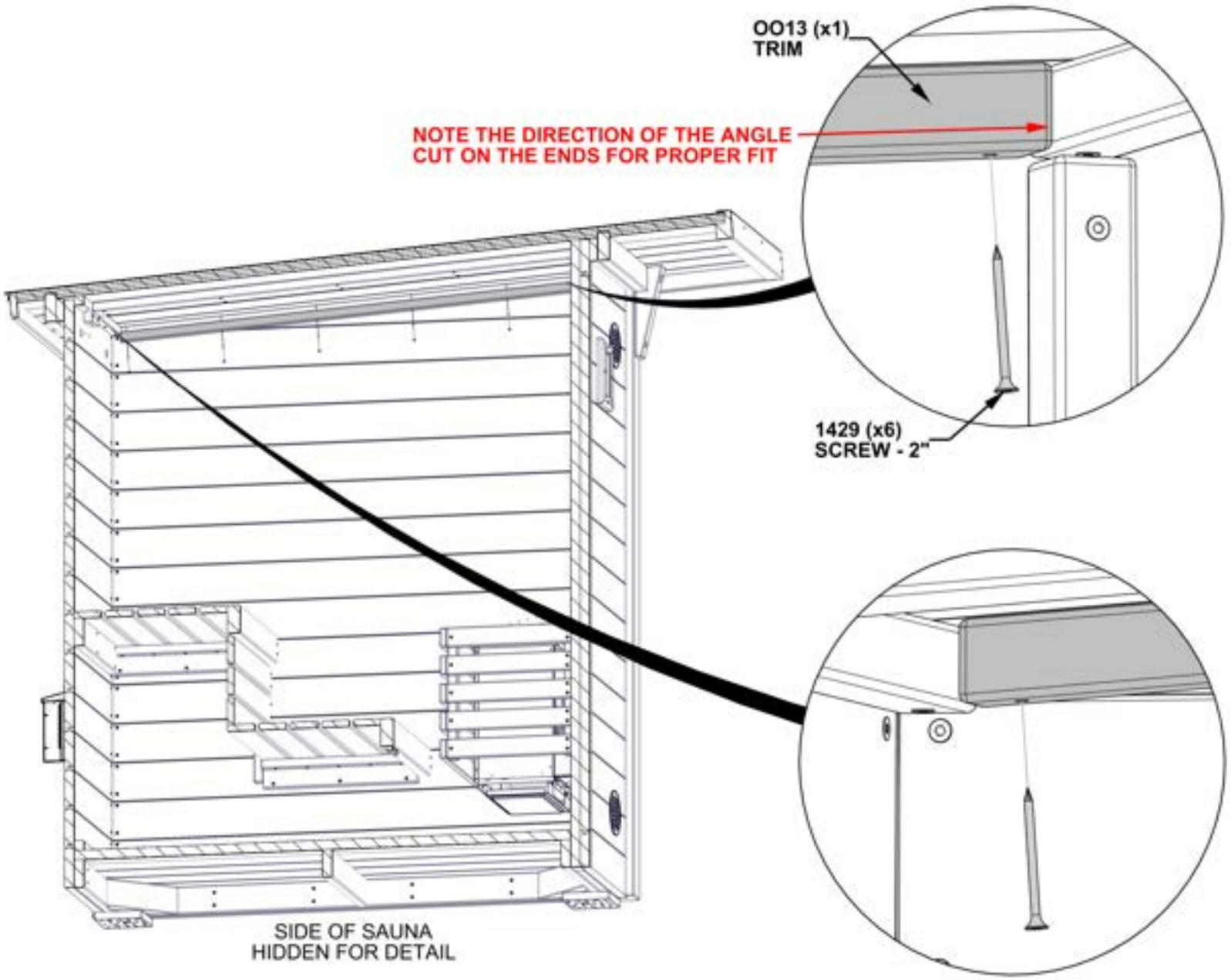
STEP 79 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OO13 TRIM - W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



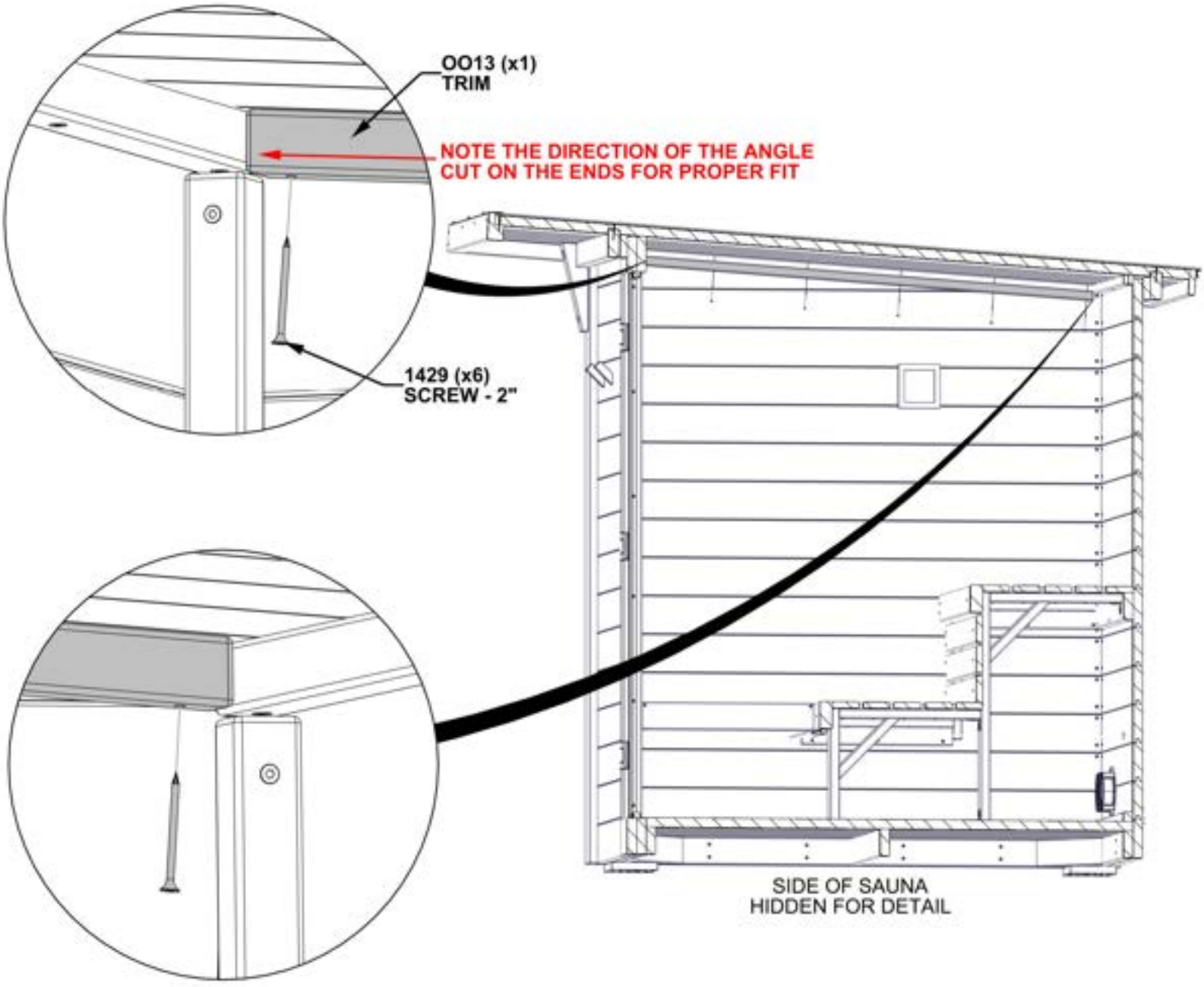
STEP 80 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK



OO13 TRIM - W4L22414
(x1) 1 3/16"x1 3/16"x61" (30x30x1549)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



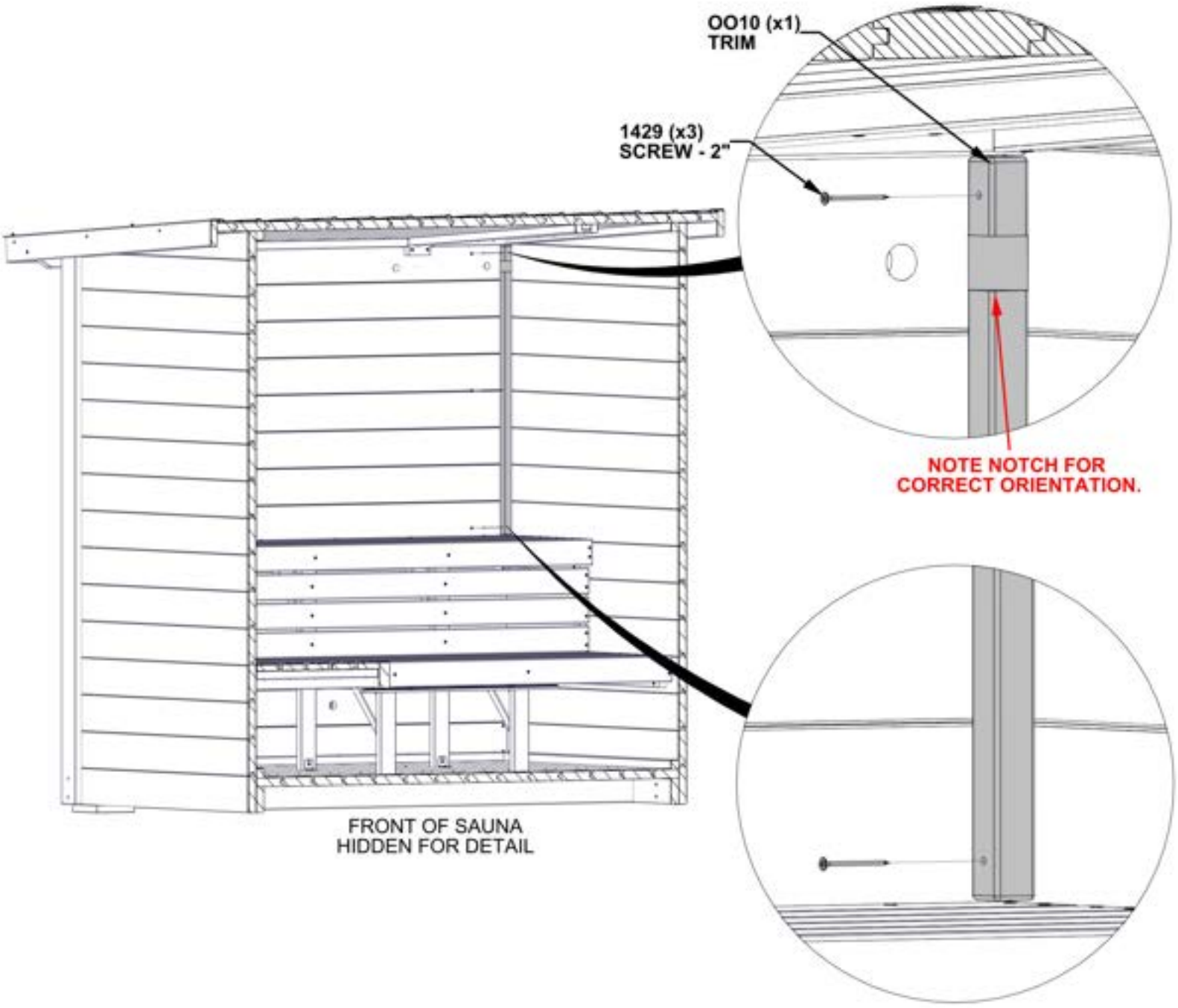
STEP 81 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101429	SCREW TFH 8X2 SS-BLK



OO10 TRIM - W4L23794
(x1) 1 3/16"x1 3/16"x37 7/8" (30x30x962)

- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



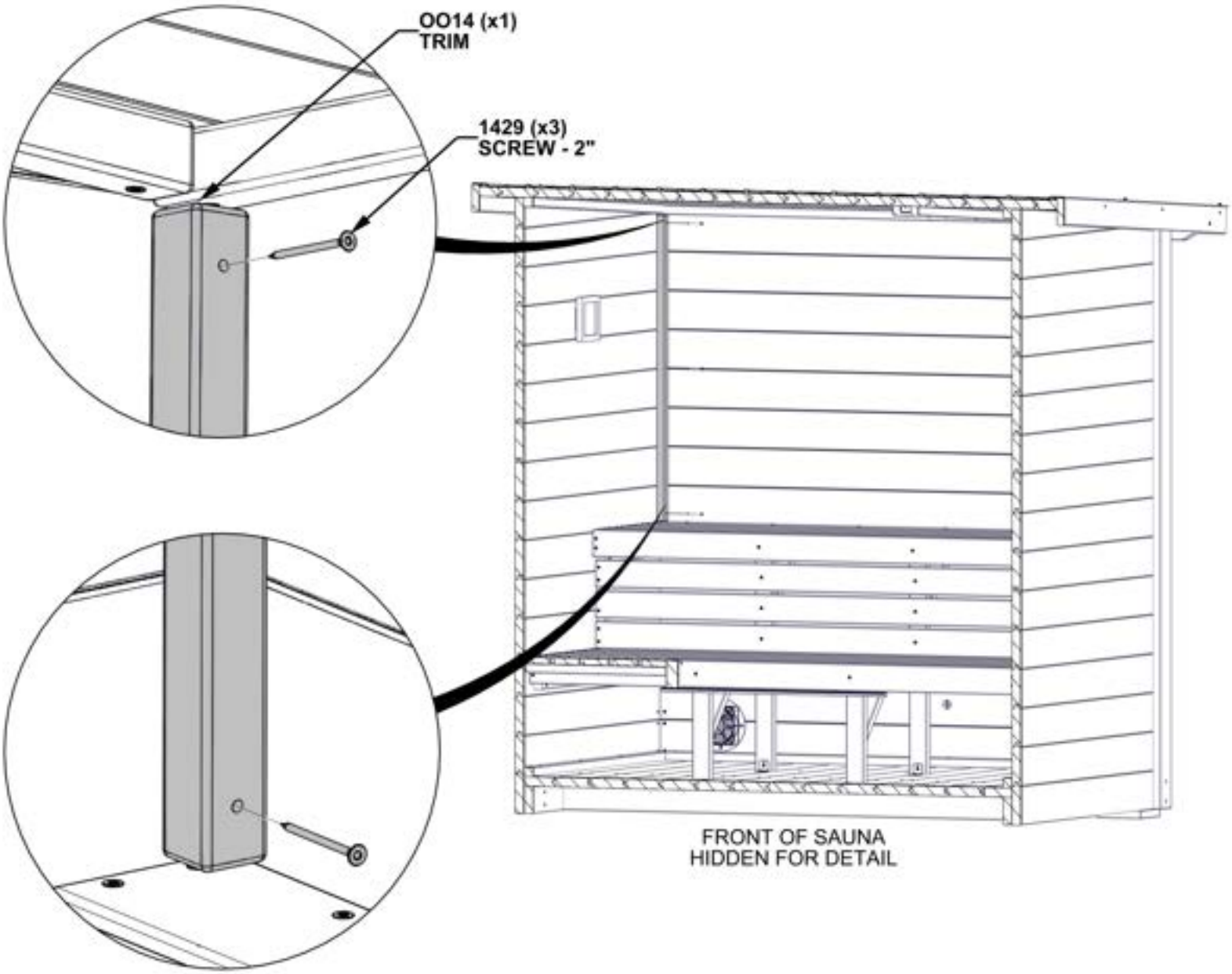
STEP 82 - TRIM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H101429	SCREW TFH 8X2 SS-BLK



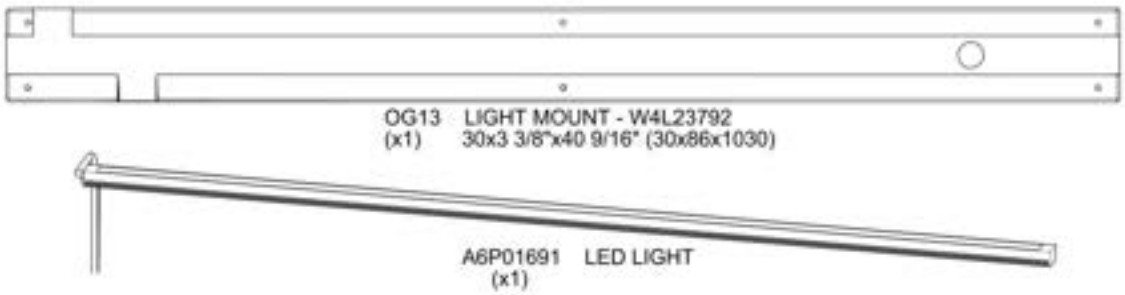
OO14 TRIM - W4L22607
(x1) 1 3/16"x1 3/16"x37 7/8" (30x30x962)

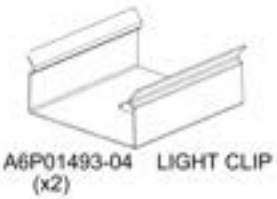
- POSITION TRIM AGAINST SIDE WALL AND PREVIOUSLY INSTALLED TRIM AND ATTACH AS SHOWN.



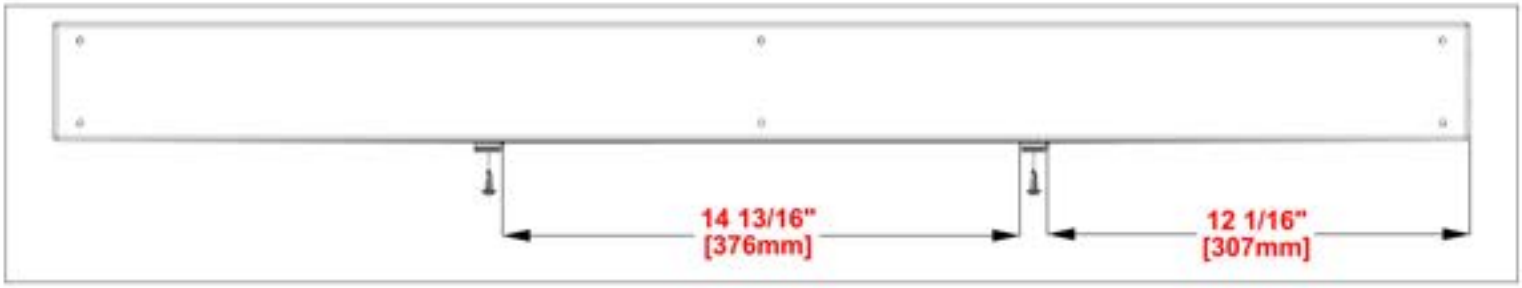
STEP 83 - LIGHT ASSEMBLY

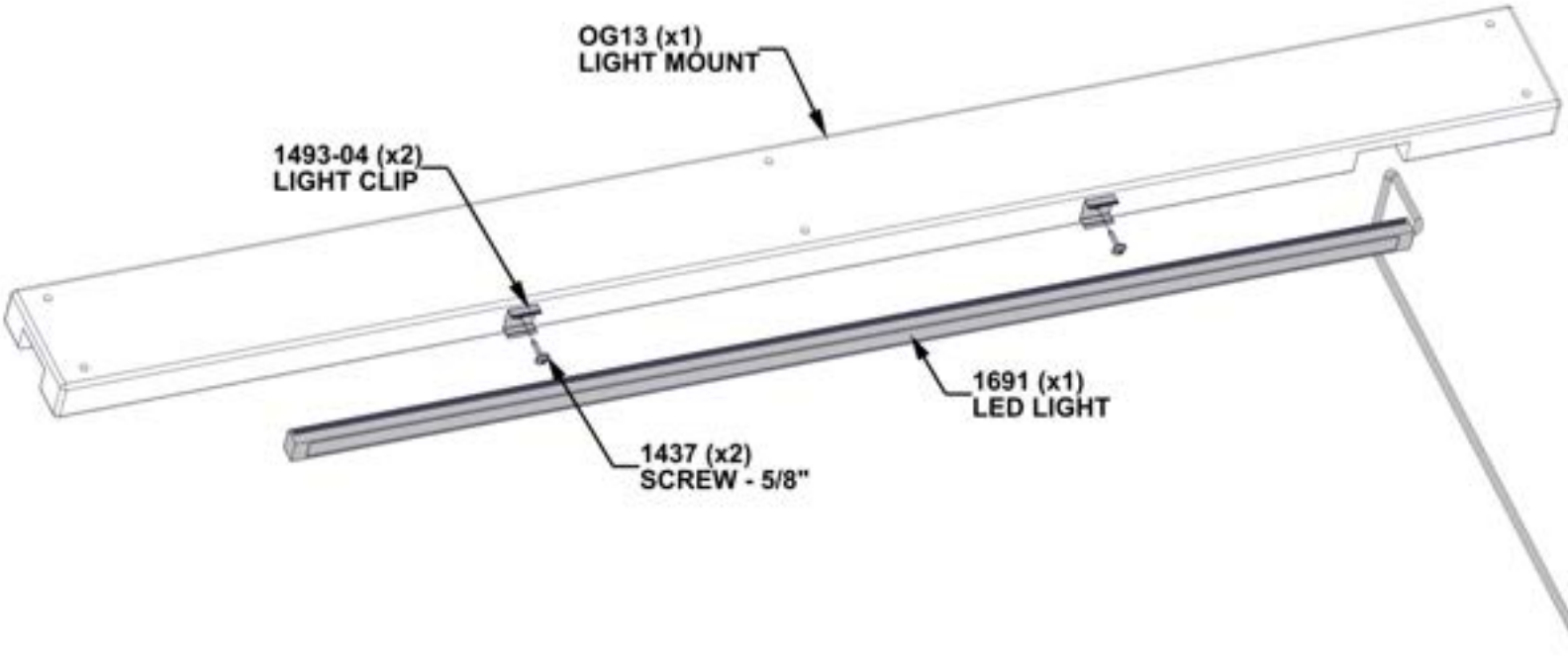
QTY	PART NUMBER	DESCRIPTION
2	H101437	SCREW TWH 8x5/8 SS-BLK





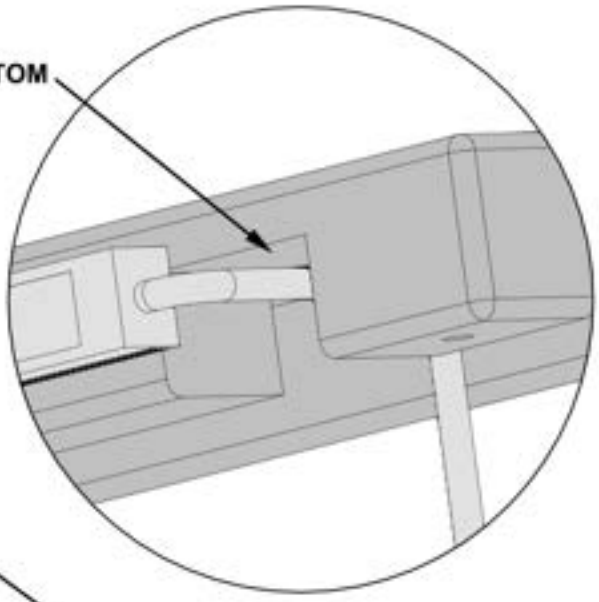
- ATTACH LIGHT CLIPS IN APPROXIMATE LOCATIONS SHOWN.
- USE DIMENSIONS TO LOCATE CLIPS.
- SNAP LED LIGHT INTO CLIPS.

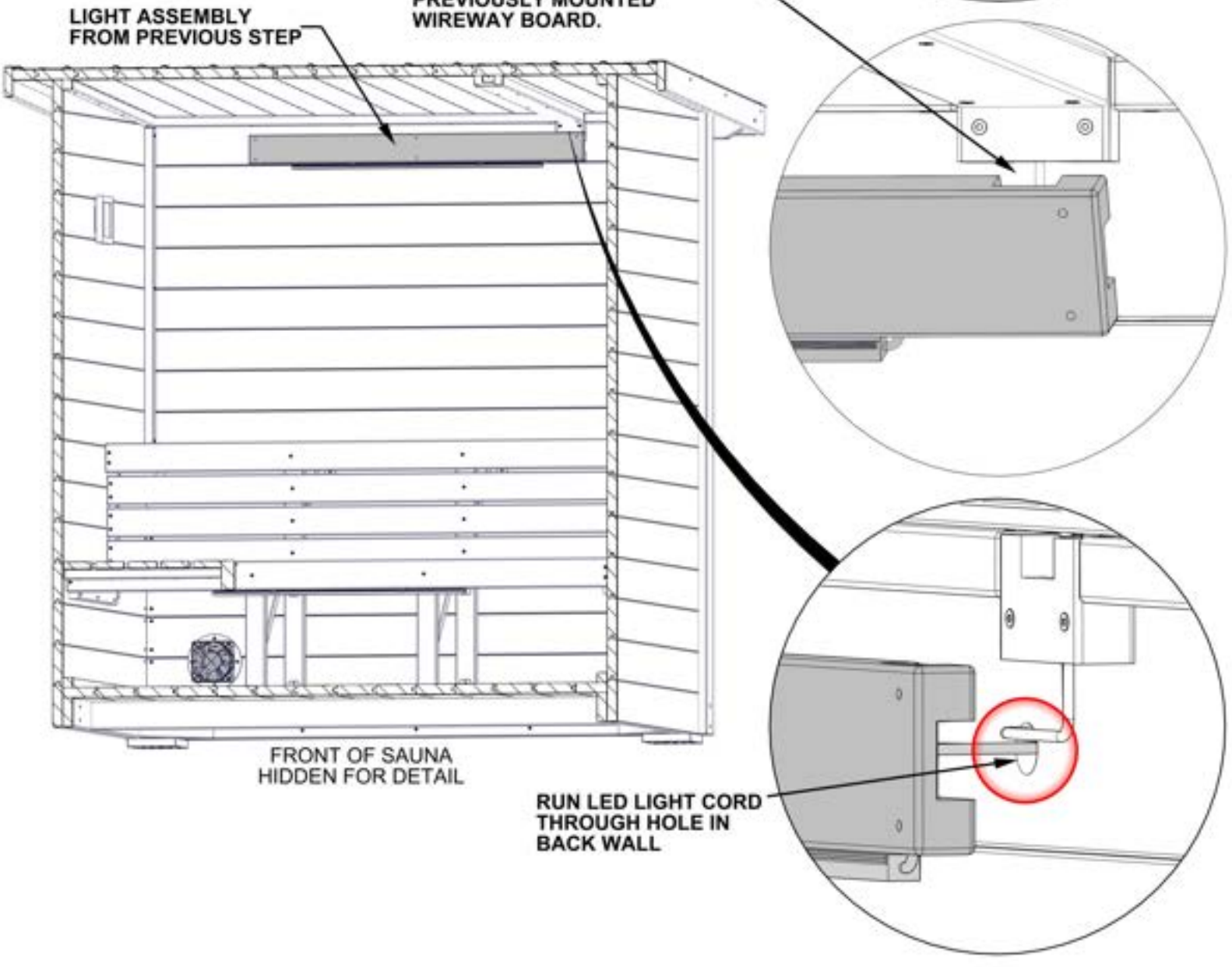




STEP 84 - LIGHT ASSEMBLY

- RUN WIRE FROM LED LIGHT THROUGH THE LED LIGHT MOUNT ASSEMBLY NOTCH LOCATED AT THE BOTTOM AND THROUGH THE HOLE IN THE BACK WALL.

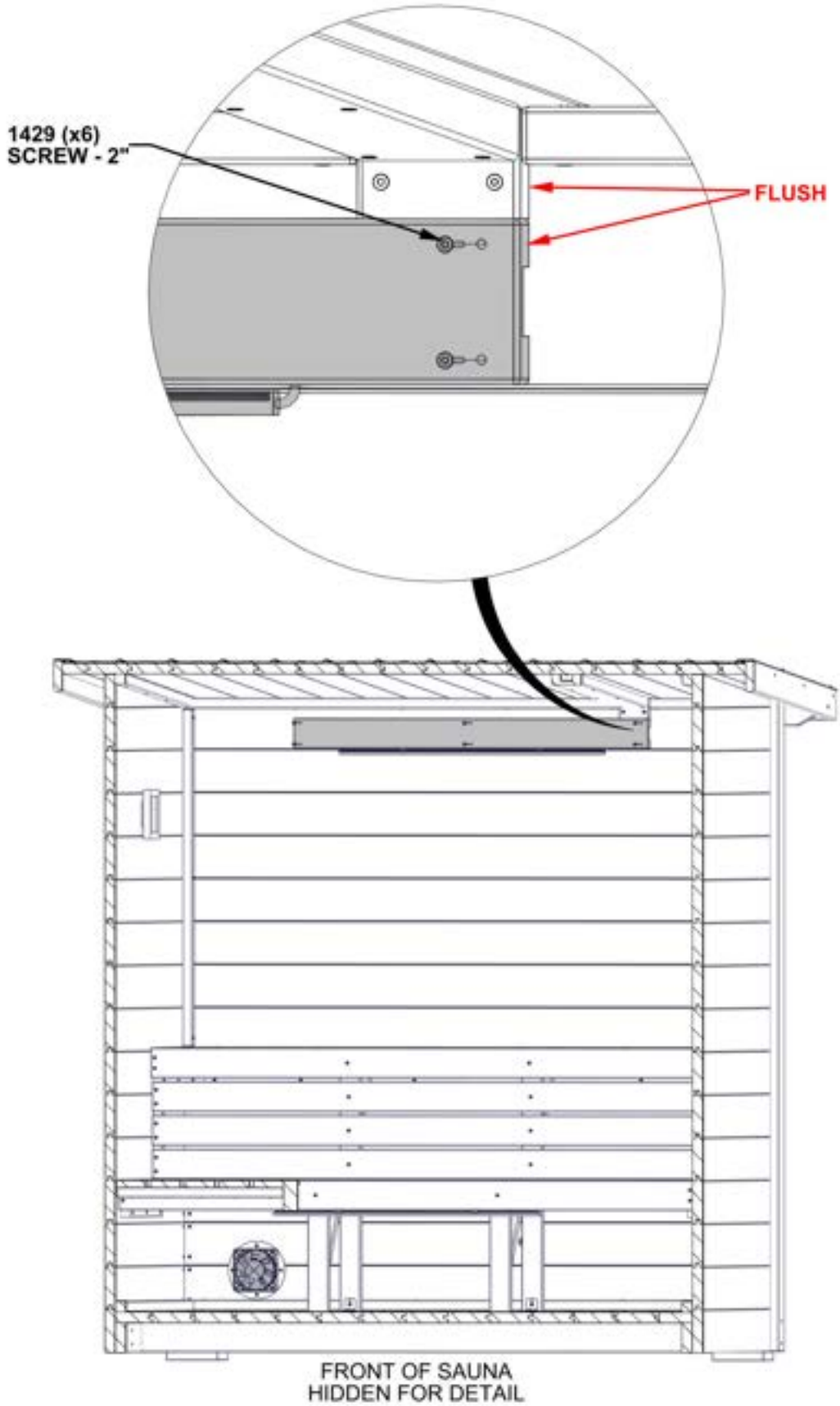




STEP 85 - LIGHT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H101429	SCREW TFH 8X2 SS-BLK

- ATTACH LIGHT ASSEMBLY AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

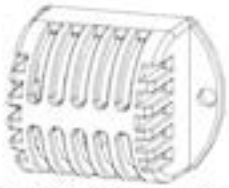


STEP 86 - TEMPERATURE SENSOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101440	SCREW TWH 8x1 SS-BLK

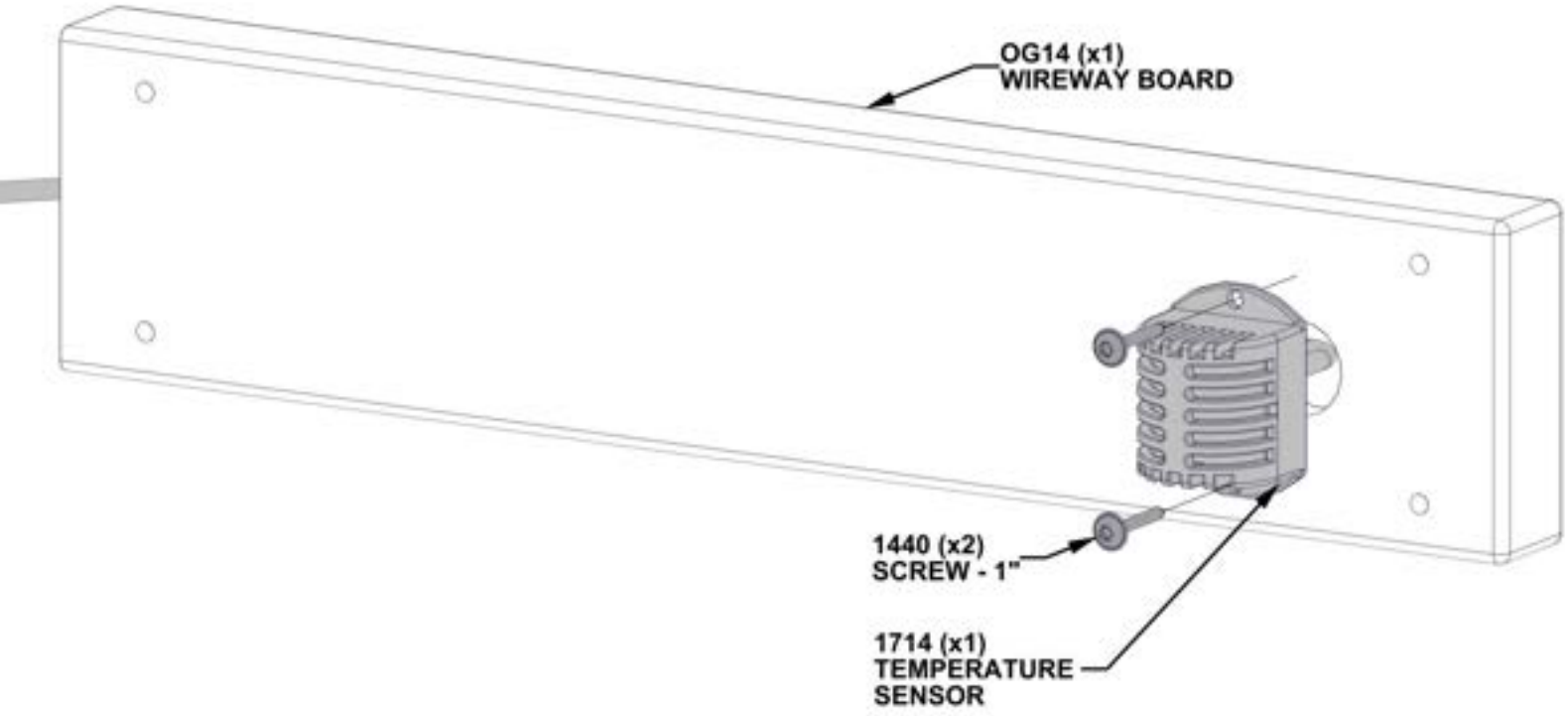


OG14 (x1) WIREWAY BOARD - W4L23793
1 3/16"x3 3/8"x16 1/8" (30x86x409)



A6P01714 (x1) TEMPERATURE SENSOR

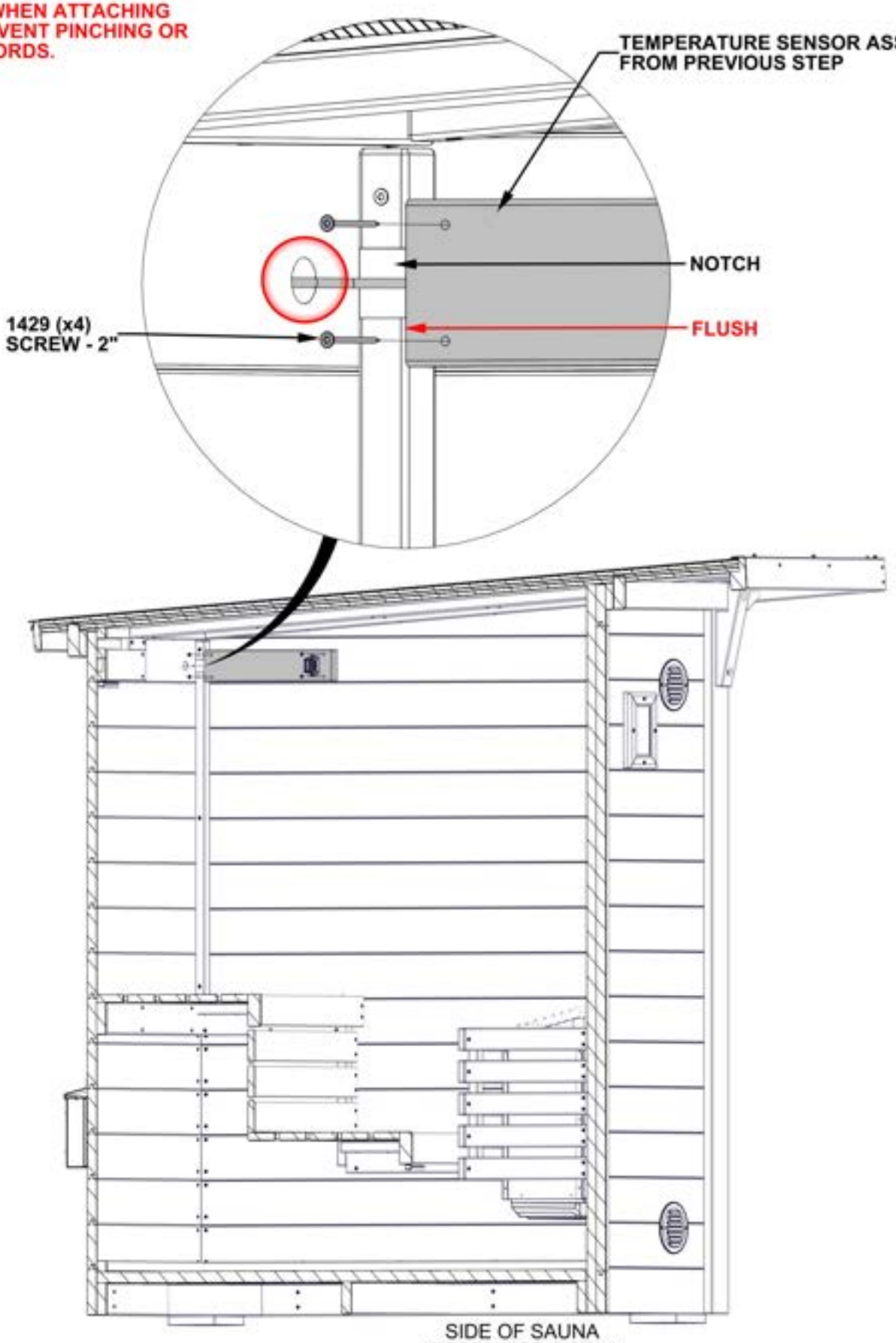
- RUN TEMPERATURE SENSOR CORD THROUGH HOLE IN BOARD.
- CENTERING TEMPERATURE SENSOR OVER HOLE, ATTACH AS SHOWN.



STEP 87 - TEMPERATURE SENSOR ASSEMBLY

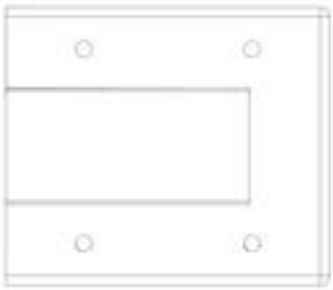
QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK

- RUN TEMPERATURE SENSOR CORD THROUGH HOLE IN BACK WALL.
- POSITION ASSEMBLY CENTERED WITH NOTCH IN TRIM AS SHOWN.
- END OF BOARD SHOULD BE FLUSH WITH TRIM.
- ATTACH AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.



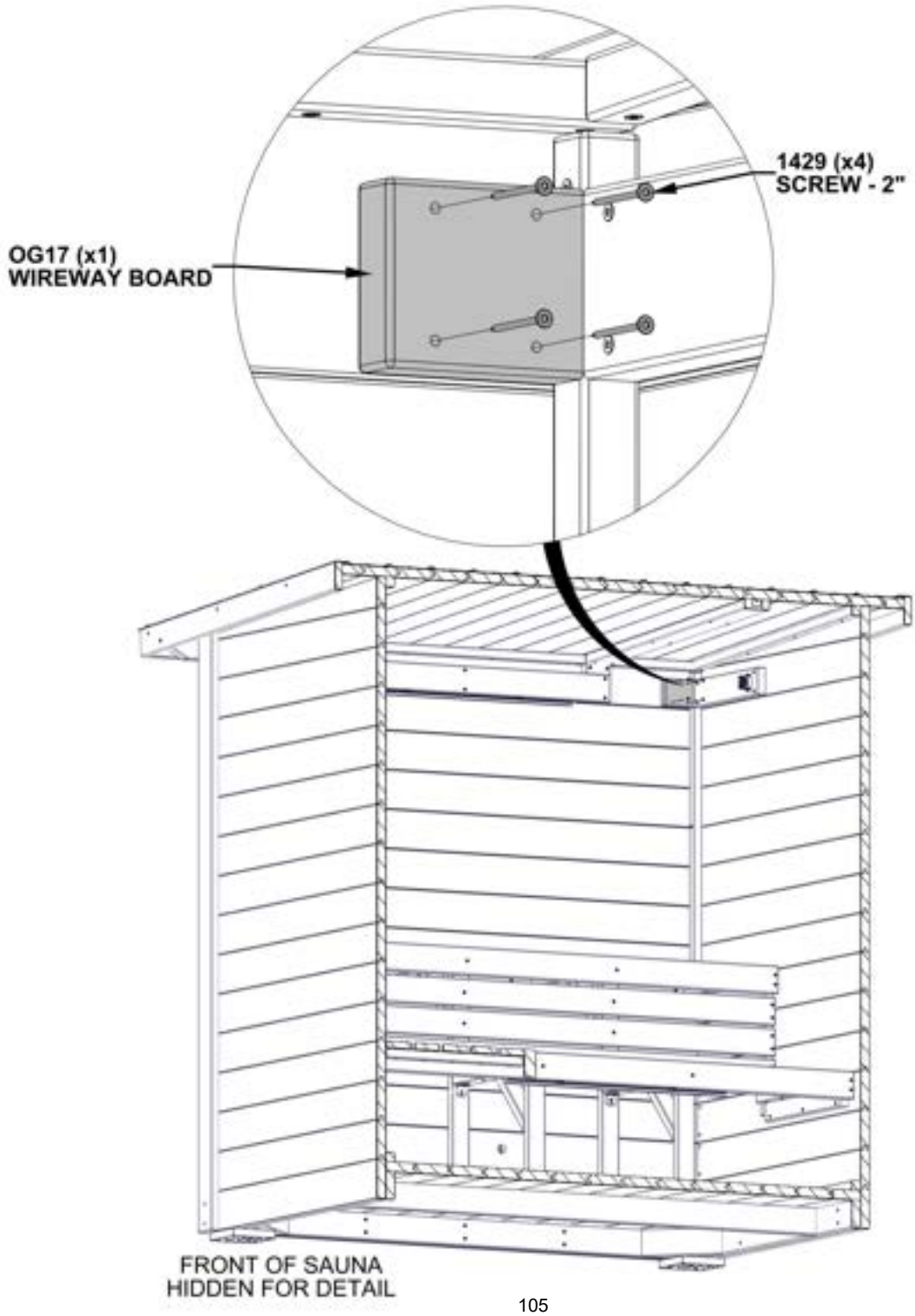
STEP 88 - TEMPERATURE SENSOR ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101429	SCREW TFH 8X2 SS-BLK



OG17 (x1) WIREWAY BOARD - W4L23796
1 3/16"x3 3/8"x3 15/16" (30x86x100)

- RUN CORD THROUGH NOTCH AND ATTACH AS SHOWN.
- TAKE CAUTION WHEN ATTACHING SCREWS TO PREVENT PINCHING OR PENETRATING CORDS.

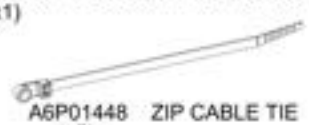


STEP 89 - ELECTRICAL

QTY	PART NUMBER	DESCRIPTION
5	H101409	SCREW PPH 4x1/2 BLK



A6P01713 LED LIGHT 2-LEAD EXTENSION CABLE
(x1)

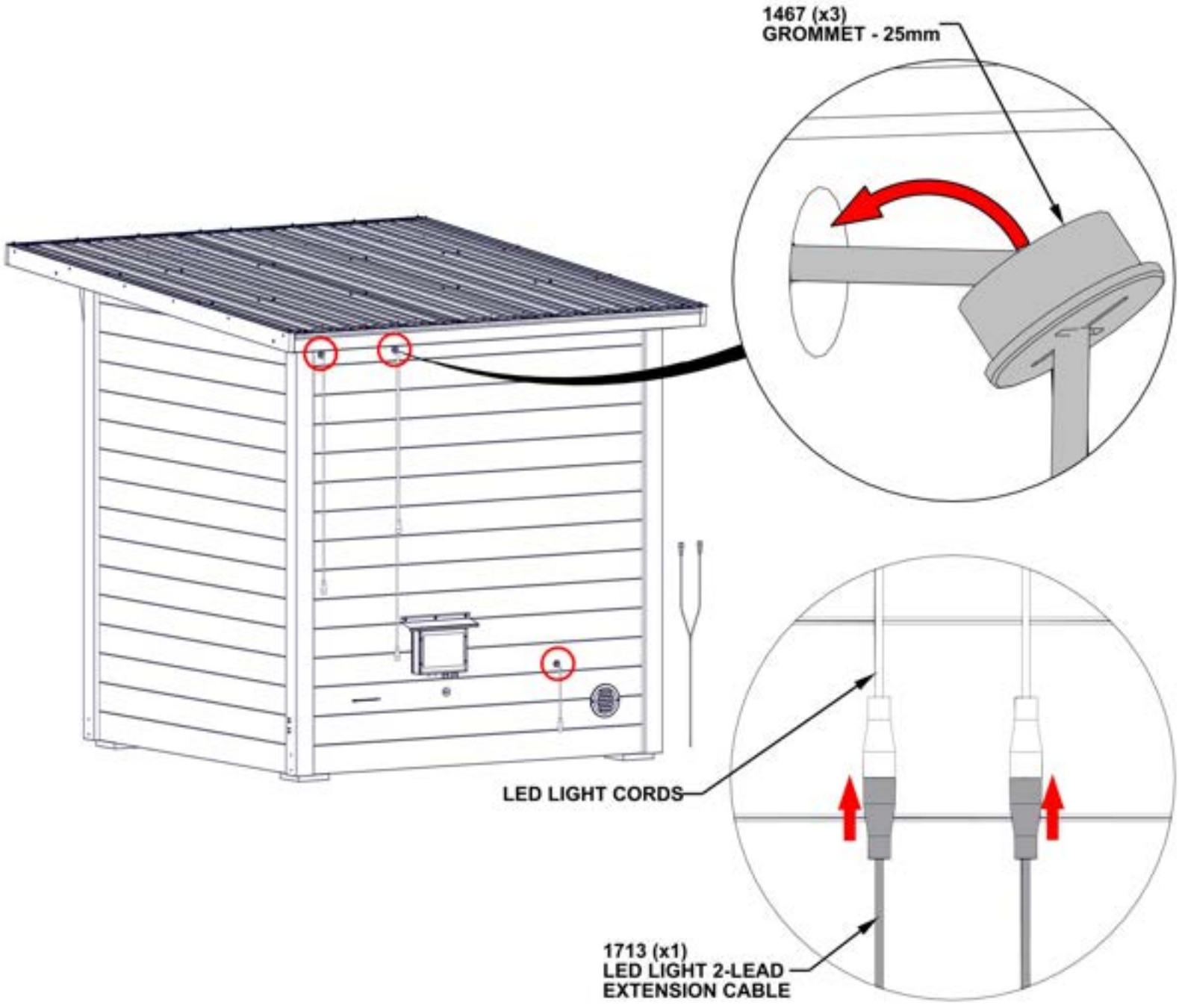


A6P01448 ZIP CABLE TIE
(x5)
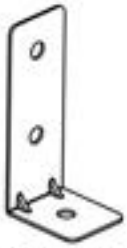


A6P01467 25mm SILICONE GROMMET
(x3)

- SLIDE GROMMETS OVER CORDS AND INSERT INTO HOLES IN BACK WALL.
- ATTACH BOTH LIGHT CORDS TO 1713 AND PLUG INTO THE CONTROL BOX.
- USE ZIP CABLE TIES TO ORGANIZE ALL WIRING ON BACK OF SAUNA.



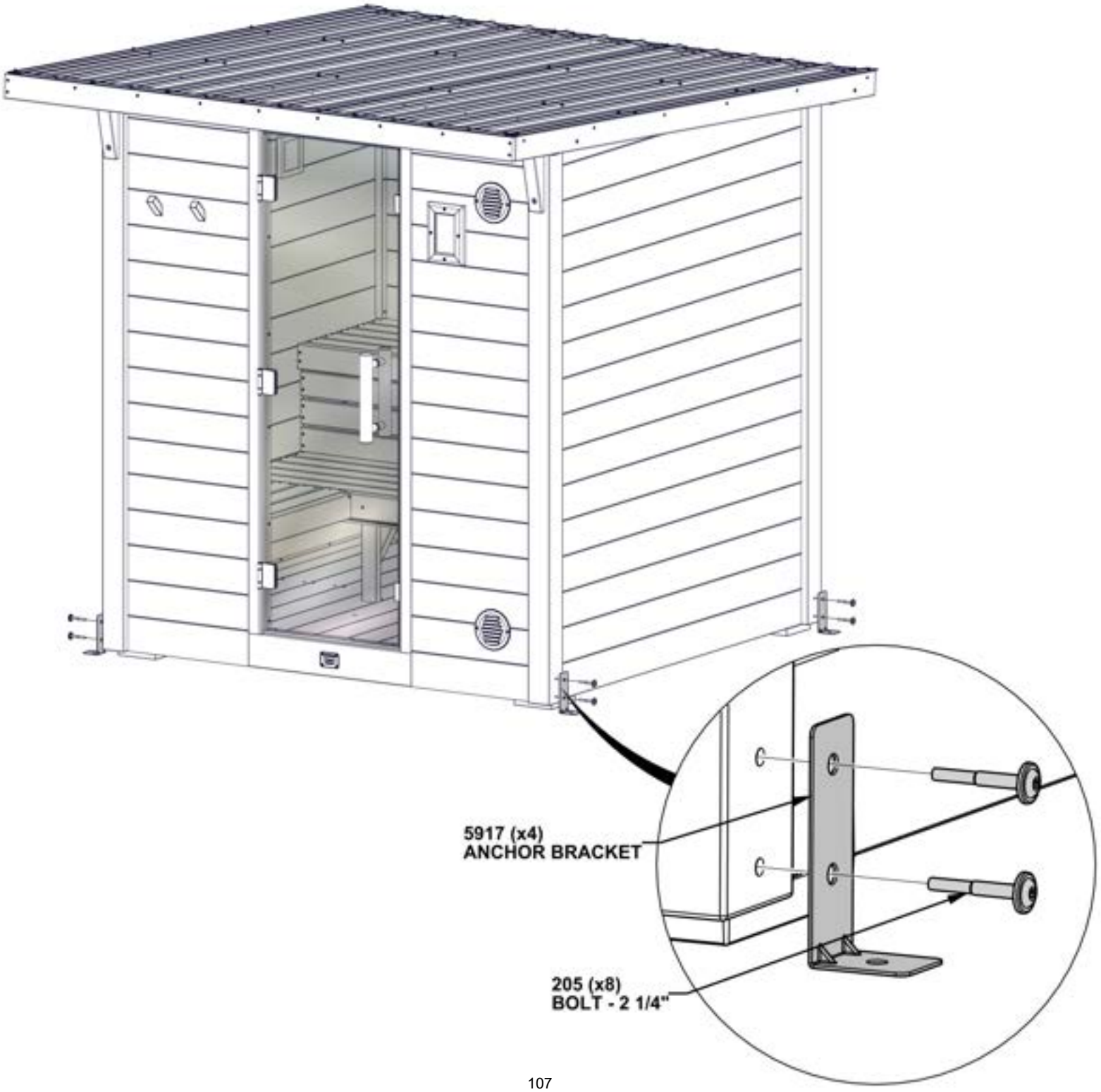
STEP 90 - ANCHORS

QTY	PART NUMBER	DESCRIPTION
8	H100205	BOLT WH 5/16x2 1/4 BLK

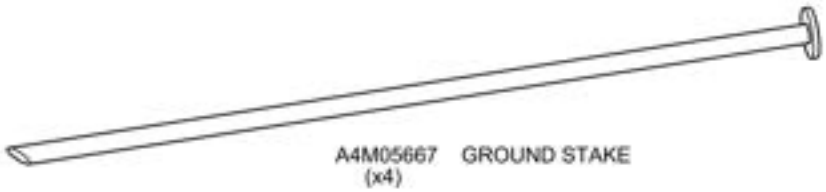


A4M05917 ANCHOR BRACKET
(x4)

- ALIGN HOLES IN ANCHOR BRACKETS WITH HOLES IN POST AND ATTACH AS SHOWN.

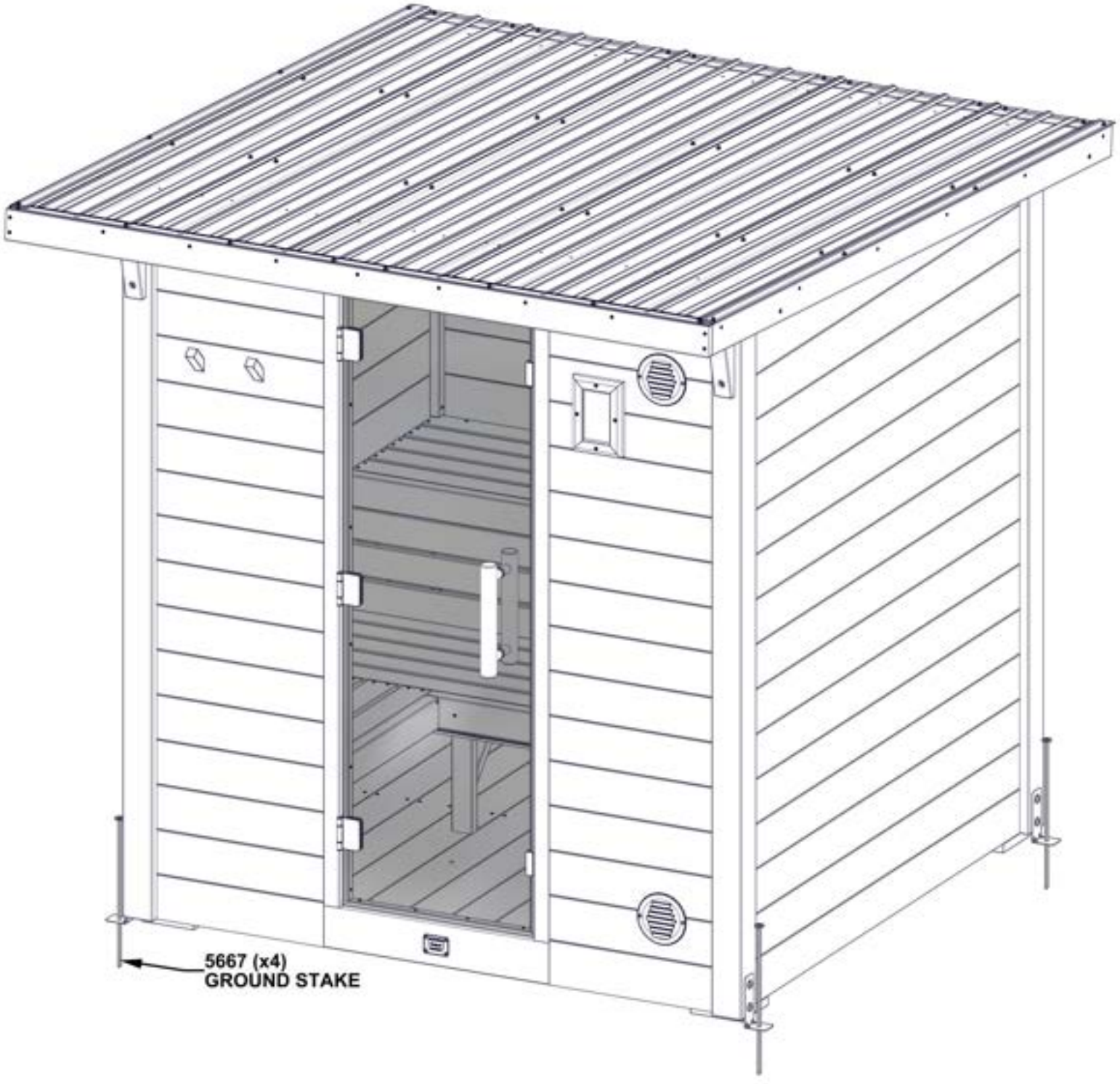


STEP 91 - ANCHORING TO GROUND



A4M05667 GROUND STAKE
(x4)

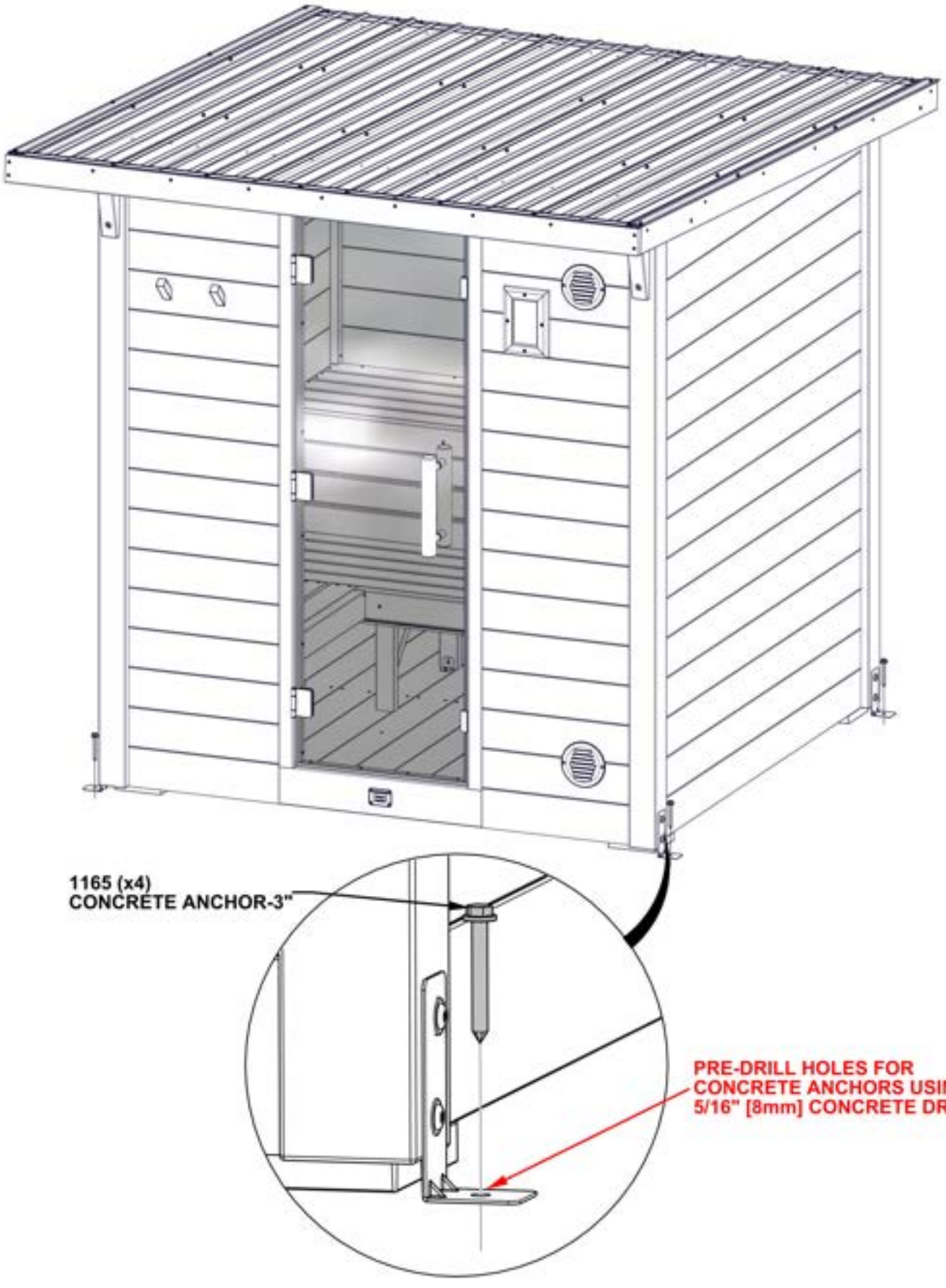
- IF SAUNA IS TO SIT ON A CONCRETE SURFACE, SEE STEP 92.



STEP 92 - ANCHORING TO CONCRETE

QTY	PART NUMBER	DESCRIPTION
4	H101165	CONCRETE ANCHOR 3/8x3" BLK

- IF SAUNA IS TO SIT ON THE GROUND, SEE STEP 91.



STEP 93 - FINISH

- ONCE THE ASSEMBLY IS COMPLETE, SWEEP AND VACUUM THE INSIDE OF THE SAUNA. WIPE DOWN THE ENTIRE SAUNA WITH A DAMP CLOTH TO REMOVE ANY REMAINING DIRT, DUST, AND DEBRIS.
- THE OUTSIDE ONLY NEEDS TO BE SEALED. STAINING IS OPTIONAL BASED ON DESIRED LOOK.
- DO NOT USE CHEMICAL-BASED CLEANING AGENTS INSIDE THE SAUNA.

