



Congratulations on the purchase of your new DMI Sports Soccer table. Our products are designed and manufactured to give you years of game playing enjoyment.

☒ *KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

☒ *ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

☒ *If you have any problems with your new product,*

PLEASE DO NOT RETURN IT TO THE STORE.

Please contact us:

1.800.399.4402

FAX: 215.283.9573

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

375 Commerce Drive

Fort Washington PA, 19034

Please visit our web site at:

www.dmisports.com

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number **FT240GF (Goal Housing)**

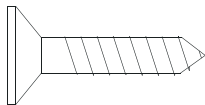
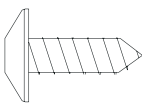
Your model number is also located on the original carton. These instructions are also available online at: www.dmisports.com.

TOOLS REQUIRED FOR ASSEMBLY:

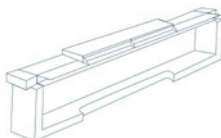
- Phillips Head Screw driver- Not Included

PARTS IDENTIFIER

HARDWARE PARTS

H4	Qty. 4	H6	Qty. 2
			
1" Screw RPFT-1"SCREW		M4 x 1/2" Screw RPFT-M4SCREW	

PARTS

P10	Qty. 4	P20	Qty. 2
			
Goal Housing RPFT240GF-GOAL		Goal Flex™ 80 Console RPGF80-CONSOLE	

IMPORTANT!

REMEMBER:

These instructions were created to assist you in attaching your Goal Housing unit to each End Panel after your table has been fully assembled. We would prefer that the goal housing be attached before the full assembly of your table, but for many of you, your original instruction manual failed to include directions to do so. All parts in this manual have been included with your original purchase.

You may find it beneficial to remove the two Player rods closest to each end rail before assembling the goal housing. Remove the Handles (P6) and Rod Caps (P7) from the player rods that you will be removing. Carefully begin removing the Head Bolt (H7) and Locking Nut (H8) of each man on the player rods as shown in Figure 1a. Now you will be able to pull the player rod through the side panel holes and remove them from the table.

(Note: Figure 1a. shows Rod (P11) with three home player goalies being removed.)

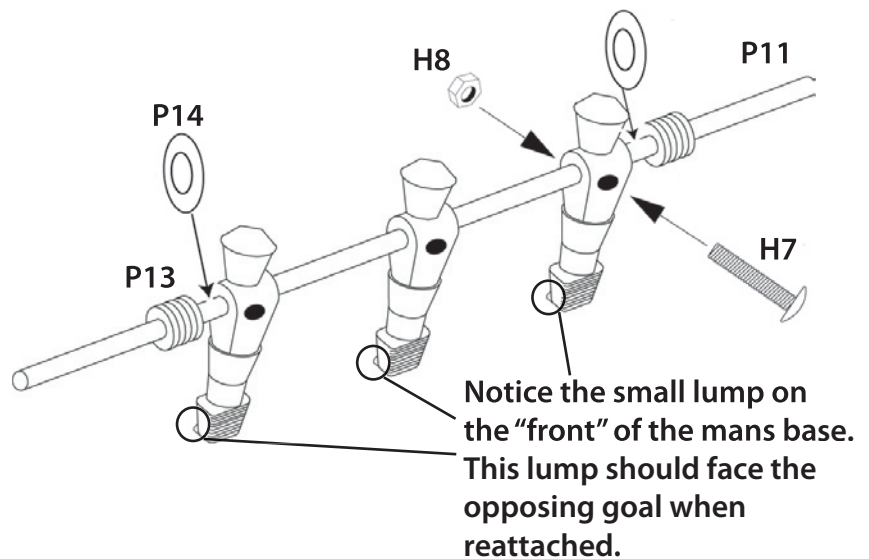


Figure 1a.

Goal Housing Assembly

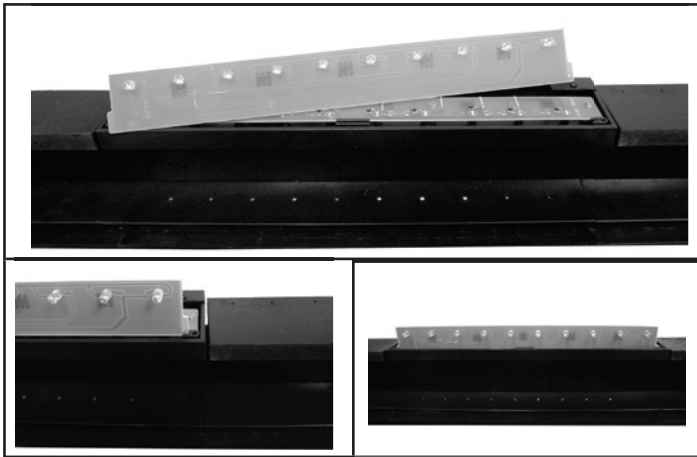


Figure1

STEP 2.

Once you have the LED light board inserted in the top of the goal housing and the wires fed through the scorer end panel, carefully slide the goal housing into place within the end panel from beneath the table. This will require two adults. One adult should carefully lift the goal housing unit into position while a second adult receives the housing and holds it in place. Make sure that the housing is centered and level with the playing surface before securing with Screws (H4) through the pre-drilled holes in the goal housing back stop.

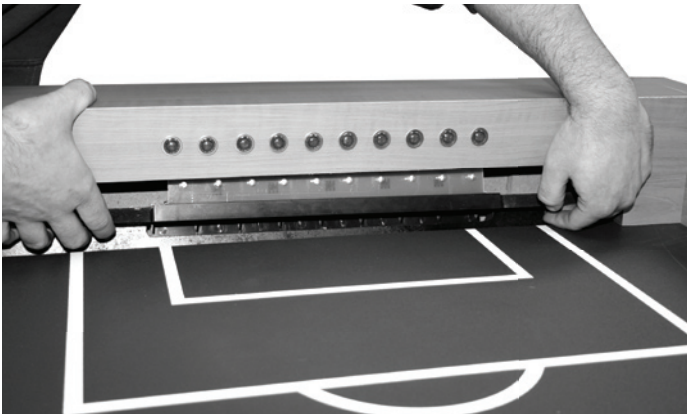


Figure 3

STEP 1.

Carefully place the LED light board into the slots in the top of the goal housing as seen in Figure 1. It is important that you feed the housing wires through the Scorer End panel (The end panel with two console holes and two pre-drilled screw holes) before securing the scorer end panel goal housing as shown below in Figure 2.
Note: Begin assembly by attaching the goal housing for the non-scorer end panel first.

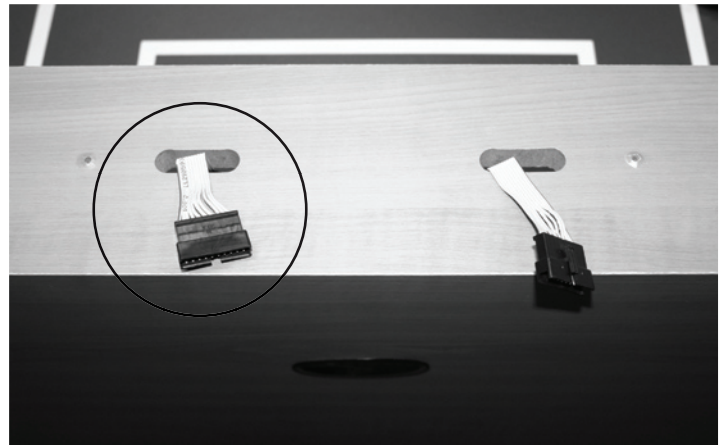


Figure 2 - **Note:** The wire from the Non-scorer end panel should be fed through the left console hole as circled in figure 2.



Figure 3a

Step 3.

Attach the Goal Flex™ 80 Console to the scorer end panel using two H6 Screws. Make sure that you have inserted 3 C batteries (Not included) before powering up the game.

