



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

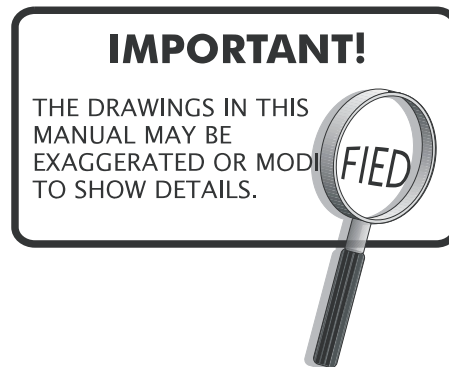
Your Model Number **AL4100**

Date Code **2 - AL4100- - HL**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 9' ARCADE SPEEDBALL

Featuring Electronic Scoring and LED Lighting

Tools Required:

Allen Wrench (Included)
Furniture Polish and Soft Cotton Cloth

Assembly Note: During assembly, correct orientation of all parts is critical for correct assembly. Please study all diagrams closely.

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

CAUTION

**DO NOT STAND OR
SIT ON THIS PRODUCT
AND OR PLAYFIELD .**



CAUTION:

To play this game and achieve a high skill level requires a soft and gentle toss of the Ball .
Over tossing or over throwing the ball could result in serious damage to the product .
Please play safe .

HARDWARE IDENTIFIER

(To Scale)



H1 - 3.5 mm x 18 mm
Phillips Round
Head Screw
(24 pcs)



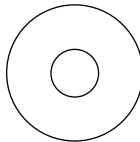
H2 - 3.5 mm x 28 mm
Phillips Round
Head Screw
(28 pcs)



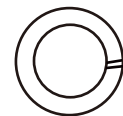
H3 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(98 pcs)



H4 - 6 mm x 25 mm
Allen Head Bolt
(16 pcs)



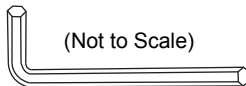
H5 - 6.5 mm x 18 mm
Flat Washer
(16 pcs)



H6 - M6 Lock Washer
(16 pcs)



H7 - 3.5 mm x 14 mm
Phillips Round
Head Screw
(12 pcs)



T1 - M6 Allen Wrench
(1 pc)

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

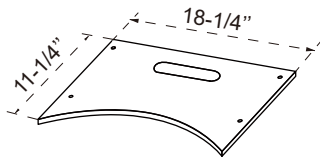
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:
(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation."

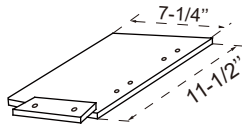
"CAUTION: Changes or modifications not expressly approved by the party responsible for compliance

PARTS IDENTIFIER

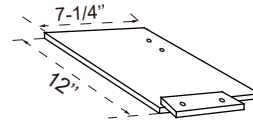
(Not to Scale)



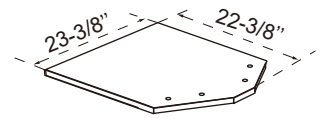
P1 - Front Leg Apron
(1 pc)



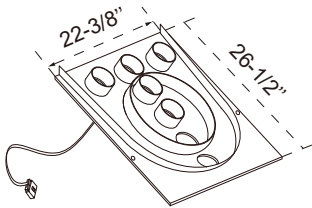
P2 - Left Front Leg
(assembles with P17)
(1 pc)



P3 - Right Front Leg
(assembles with P18)
(1 pc)



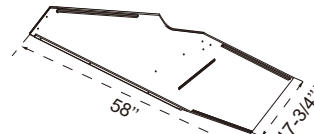
P4 - Ball Stop Bottom Board
(1 pc)



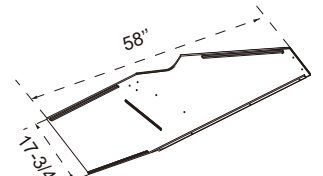
P5 - Target Board
with Scoring Sensors
(1 pc)



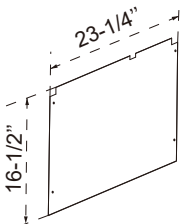
P6 - Top Rail Plastic
Corner Cap
(2 pcs)



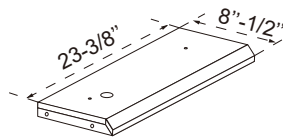
P7 - Right Back
Cabinet Leg
(1 pc)



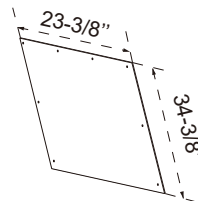
P8 - Left Back
Cabinet Leg
(1 pc)



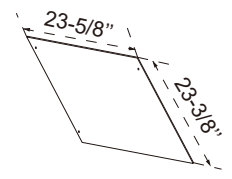
P9 - Backboard with Graphic
(1 pc)



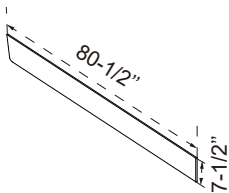
P10 - Top Cabinet
Panel for Scorer with
LED Light Strip
(1 pc)



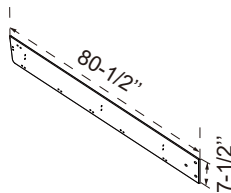
P11 - Upper Back
Cabinet Board
(1 pc)



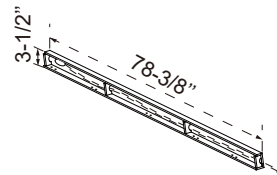
P12 - Lower Back
Cabinet Board
(1 pc)



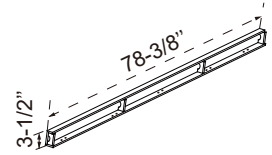
P13 - Left Side Apron
(1 pc)



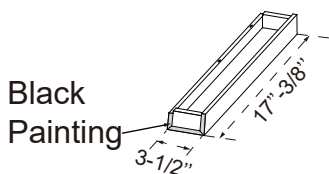
P14 - Right Side Apron
(1 pc)



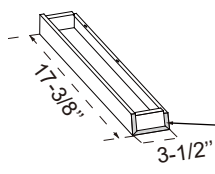
(With ON/OFF switch+ wiring)
P15 - Left Top Rail with
Control Switch and Wiring
(1 pc)



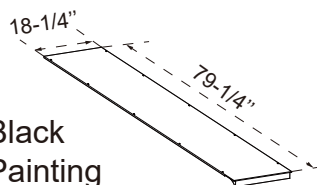
P16 - Right Top Rail
(1 pc)



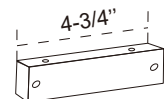
P17 - Left Leg
(assembles with P2)
(1 pc)



P18 - Right Leg
(assembles with P3)
(1 pc)



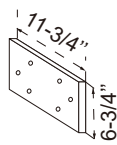
P19 - Playfield with
End Ramp
(1 pc)



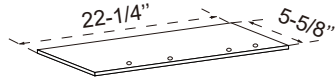
P20 - Wooden Support Brace
(packed in carton with
hardware kit, balls, etc)
(1 pc)

Black
Painting

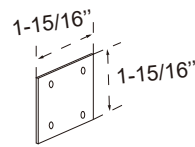
Black
Painting



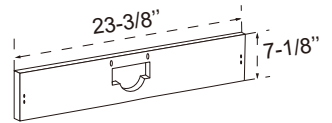
P21 - Connecting Board
(2 pcs)



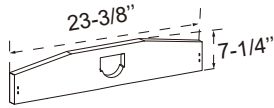
P22 - Goal Box
Bottom Board
(1 pcs)



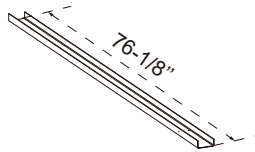
P23 - Metal Connection Plate
(16 pcs)



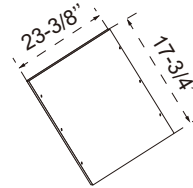
P24 - Middle Support Board
(2 pcs)



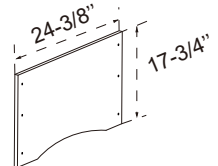
P25 - End Support Board
(1 pc)



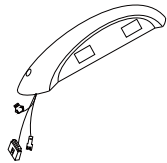
P26 - Plastic Ball Return
(1 pc)



P27 - Clear Plexiglass
with Protective Coating
on Both Sides
(1 pc)



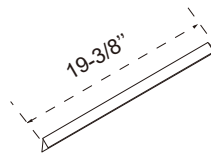
P28 - Lower Front
Cabinet Board
(1 pc)



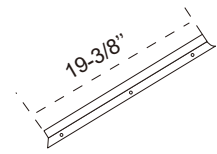
P29 - Electronic Scorer
(1 pc)



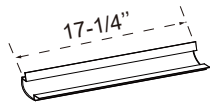
P30 - Black Plastic
"L" Bracket
(packed in carton with
hardware kit, balls, etc)
(6 pcs)



P31 - Left Plastic
Trim Strip
(1 pc)

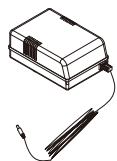


P32 - Right Plastic
Trim Strip
(1 pc)



P33 - Plastic Connector
(Playfield to Front Leg)
(1 pc)

ACCESSORIES IDENTIFIER (Not to Scale)



A1 - A/C Adapter
(1 pc)



A2 - Ball
(4 pcs)

PARTS REQUIRED

1pc - **P13** Left Side Apron
 1pc - **P14** Right Side Apron
 1pc - **P15** Left Top Rail with Control Switch
 1pc - **P16** Right Top Rail

10pcs - **P23** Metal Connection Plate
 40pcs - **H3** Phillips Round head Screw

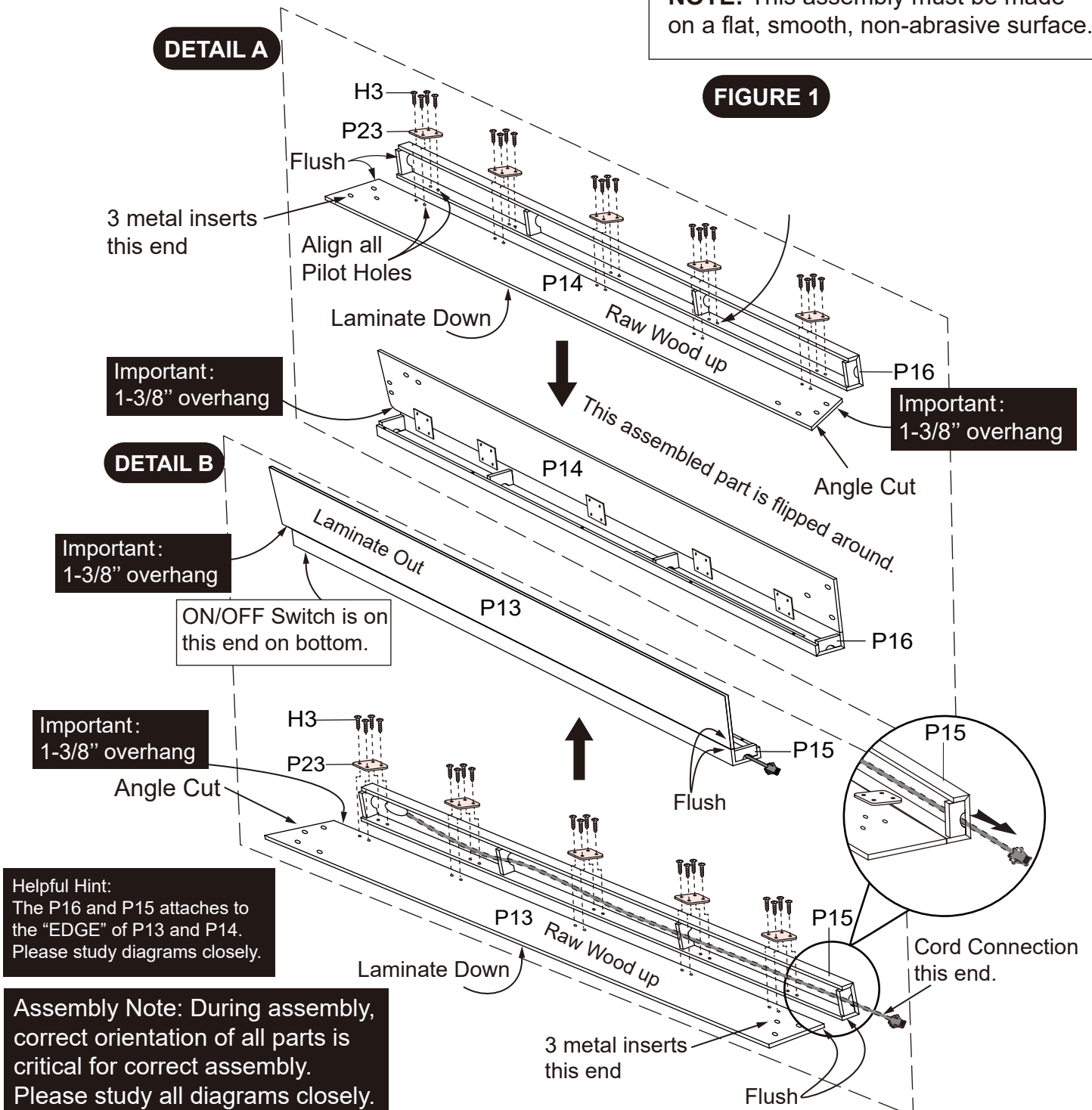
STEP 1

Attach the **P14** Right Side Apron onto the **P16** Right Top Rail using the **P23** Metal Connection Plates and the pilot holes on the **P14/P16**, using the **H3** Phillips Round Head Screws as shown in **DETAIL A**.

Attach the **P13** Left Side Apron onto the **P15** Left Top Rail using the **P23** Metal Connection Plates and the pilot holes on **P13/P15**, using the **H3** Phillips Round Head Screws as shown in **DETAIL B**.

Tighten, but DO NOT strip out H3 screws.

NOTE: This assembly must be made on a flat, smooth, non-abrasive surface.



PARTS REQUIRED

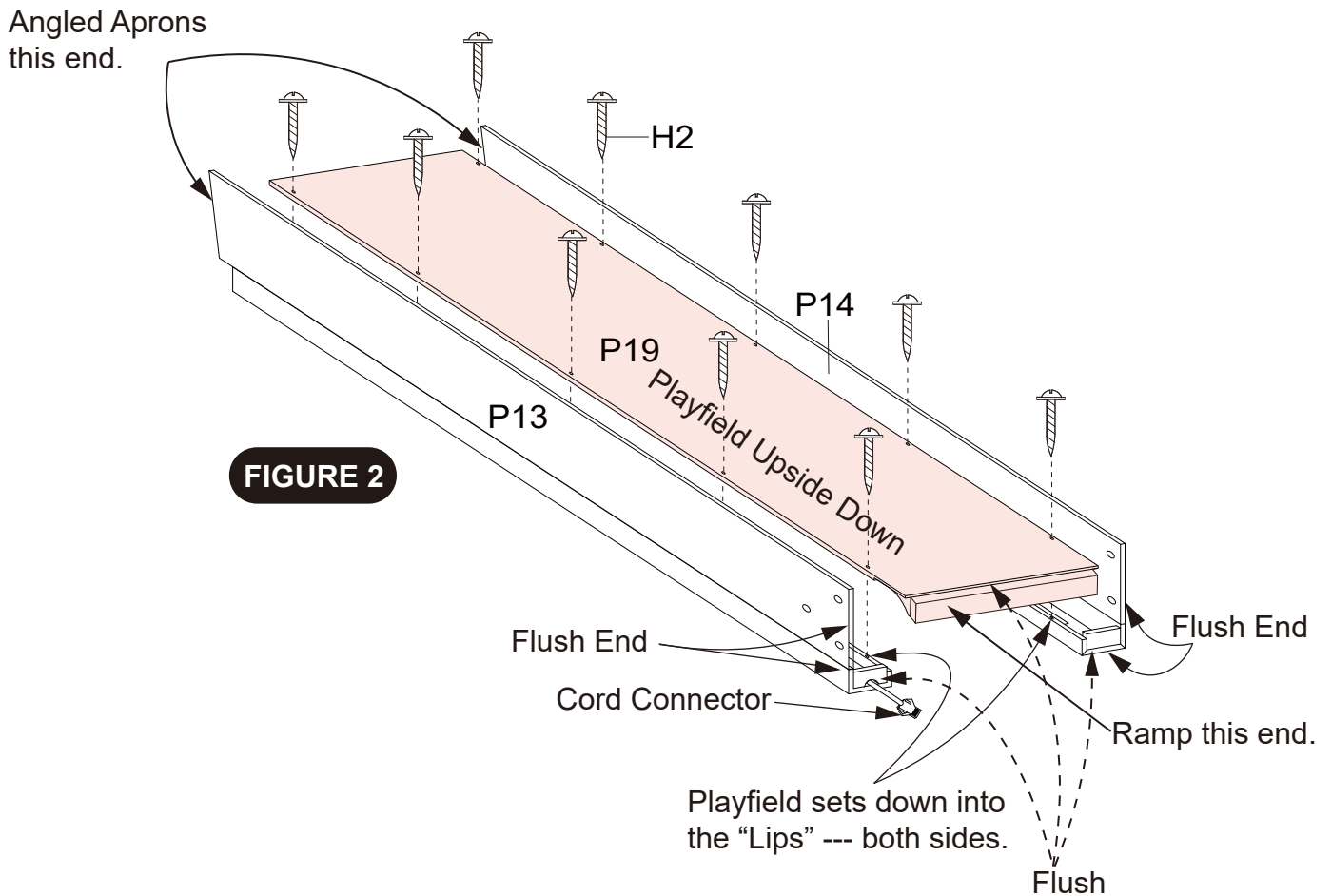
1pc - **P19** Playfield with End Ramp

10pcs - **H2** Phillips Round Head Screw

STEP 2

Attach the **P19** Playfield onto the **STEP 1** Assemblies using the pilot holes and the **H2** Philips Round Head Screws as shown in **FIGURE 2**.

Tighten, but DO NOT strip out H2 screws.



Assembly Note:

During assembly, correct orientation of all parts is critical for correct assembly. Please study all diagrams closely.

Place all 10 pcs of H2 Screws into pilot holes by hand as that will correctly orientate the playfield with each side apron assembly.

PARTS REQUIRED

1pc - **P1** End Apron
 1pc - **P2** Left Front Leg
 1pc - **P3** Right Front Leg
 1pc - **P17** Left Leg

1pc - **P18** Right Leg
 4pcs - **H2** Phillips Round Head Screw
 20pcs - **H3** Phillips Round Head Screw
 6pcs - **P23** Metal Connection Plate

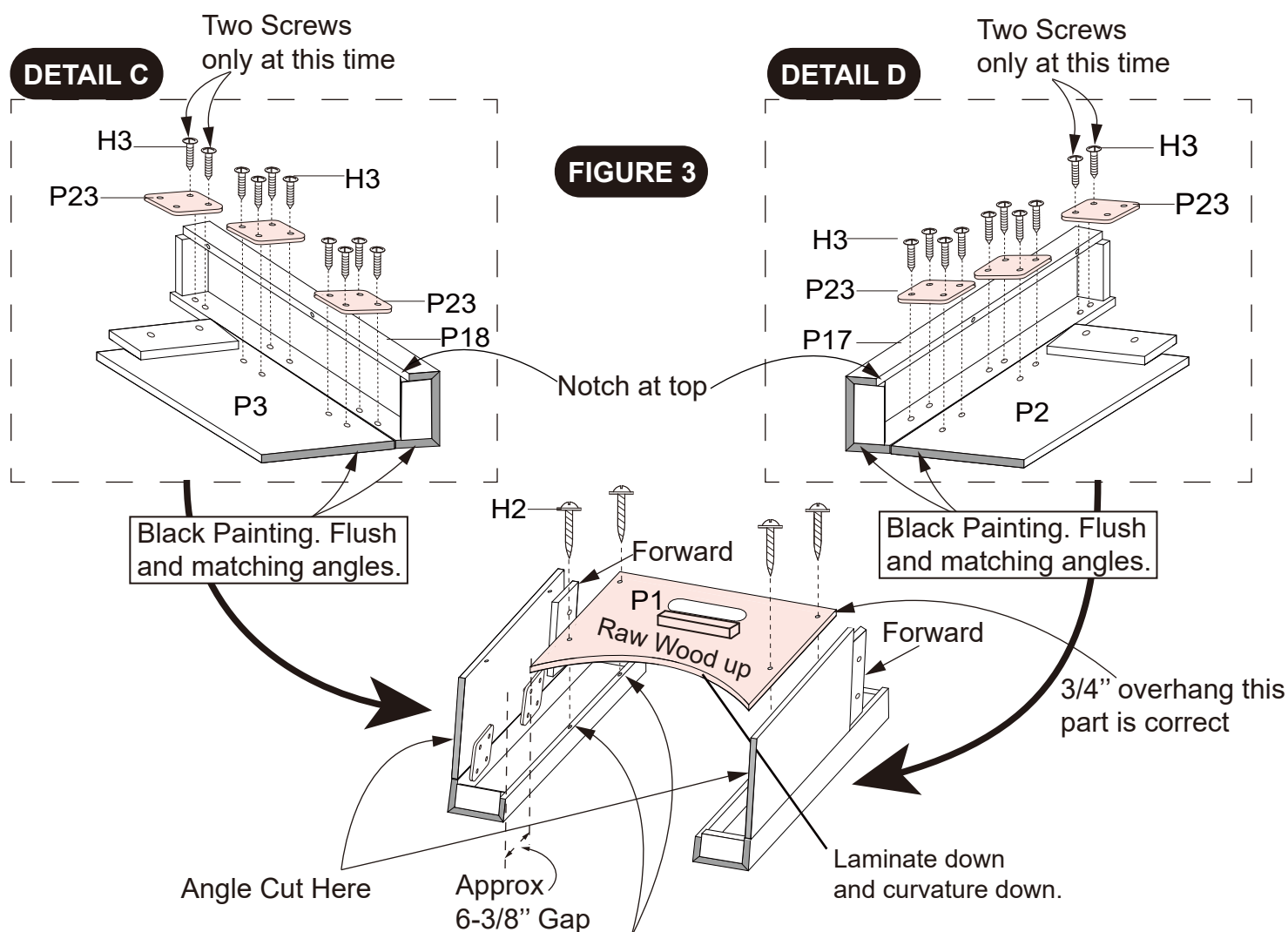
STEP 3

Attach the **P3** Right Front Leg onto the **P18** Right Leg using the **P23** Metal Connection Plates, the pilot holes and the **H3** Phillips Round Head Screws as shown in **DETAIL C**.

Attach the **P2** Left Front Leg onto the **P17** Left Leg using the **P23** Metal Connection Plates, the pilot holes and the **H3** Phillips Round Head Screws as shown in **DETAIL D**.

Attach the **DETAIL C / D** Assemblies onto the **P1** End Apron using the pilot holes and the **H2** Phillips Round Head Screws as shown in **FIGURE 3**.

Tighten, but DO NOT strip out H2,H3 screws.



NOTE: Use the pilot holes for the H2 screws in the "notch" area of the P17 & P18 legs for correct orientation and assembly of the P1 end apron.

PARTS REQUIRED

1pc - **P33** Plastic Connector (Playfield to Front Leg)

STEP 4

Connect the **STEP 3** Front Leg Assembly onto the Playfield Assembly using the **P33** Plastic Connector as shown in **FIGURE 4**.

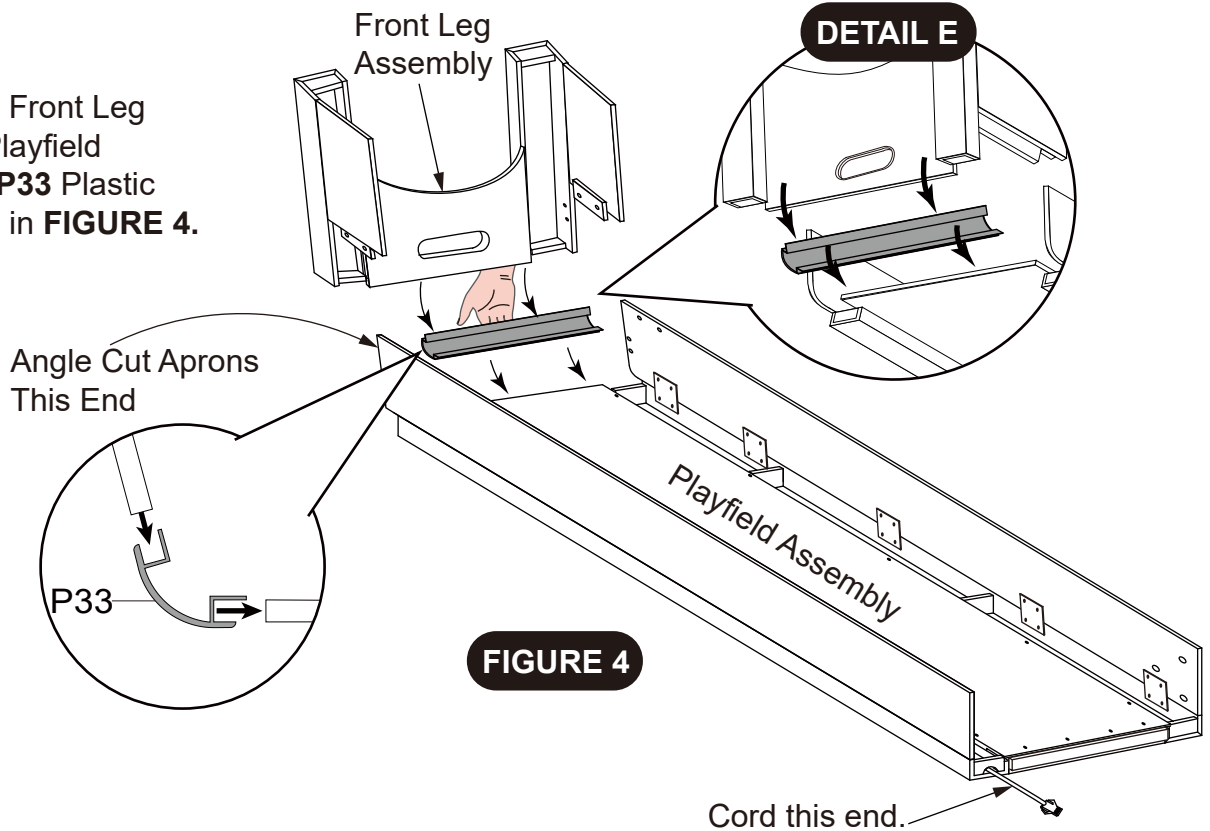


FIGURE 4

PARTS REQUIRED

4pcs - **H1** Phillips Round Head Screw

4pcs - **H3** Phillips Round Head Screw

STEP 5

Attach the **STEP 3** Front Leg onto the **STEP 2** Assembly using the pilot holes and **H1** Phillips Round Screws, **H3** Phillips Round Screws as shown in **FIGURE 5**.

Tighten, but DO NOT strip out H1, H3 screws.

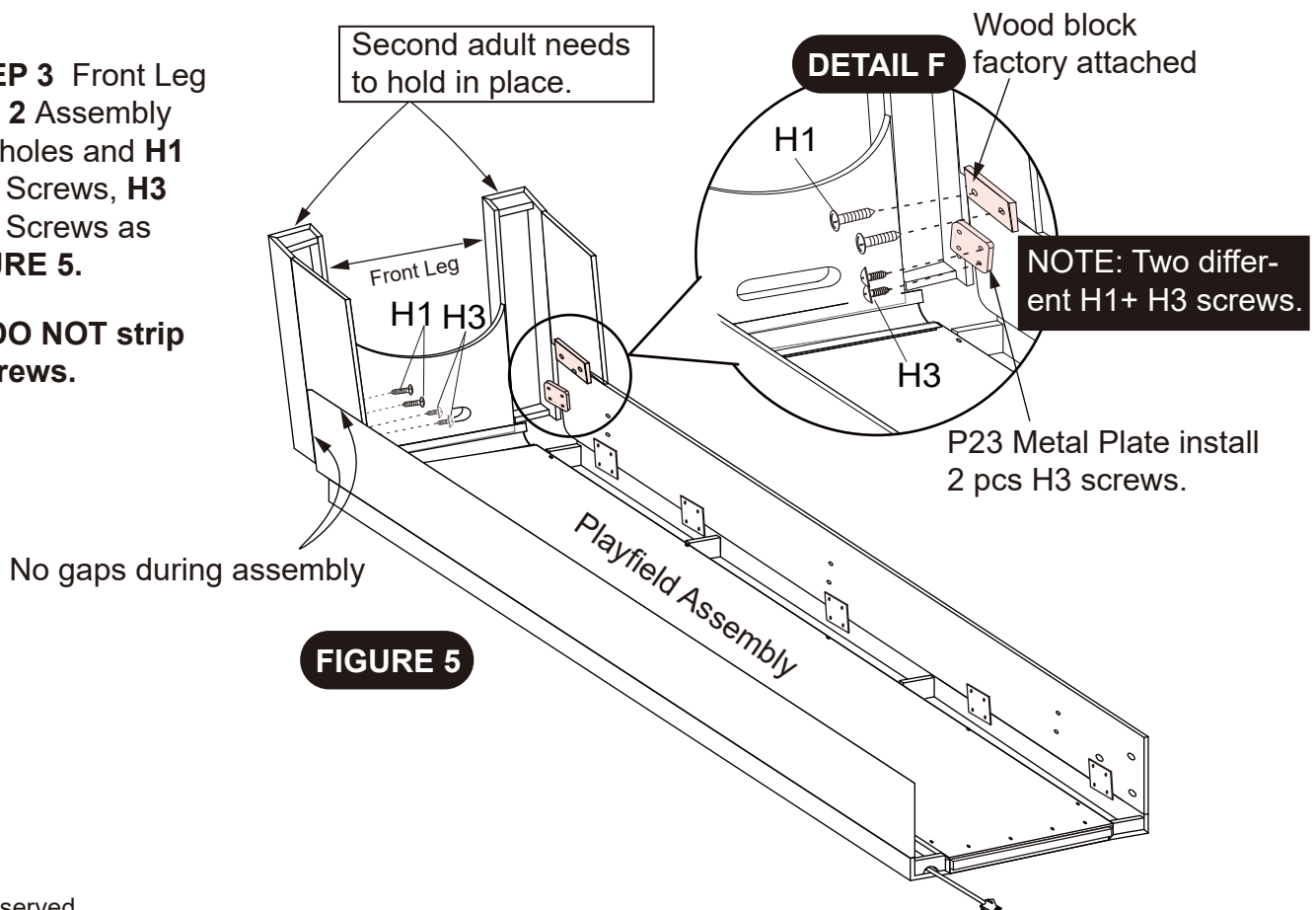


FIGURE 5

PARTS REQUIRED

2pcs - **P24** Middle Support Board
 1pc - **P25** End Support Board
 6pcs - **P30** Black Plastic "L" Bracket

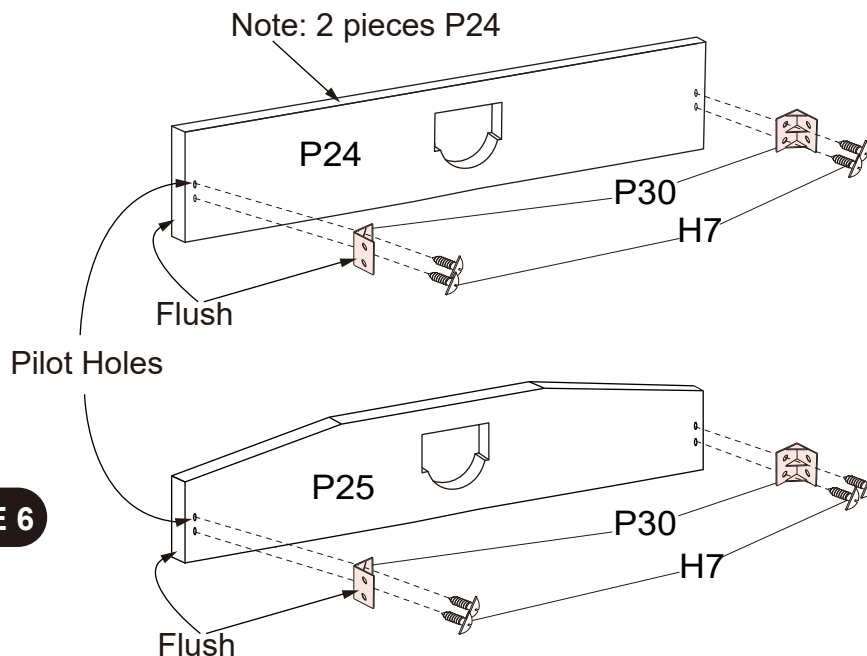
12pcs - **H7** Phillips Round Head Screw

STEP 6

Attach the **P30** Plastic "L" Brackets onto the **P24 / P25** Support Boards using the pilot holes and the **H7** Phillips Round Head Screws as shown in **FIGURE 6**.

Tighten, but DO NOT strip out H7 screws.

FIGURE 6



PARTS REQUIRED

12pcs - **H3** Phillips Round Head Screw

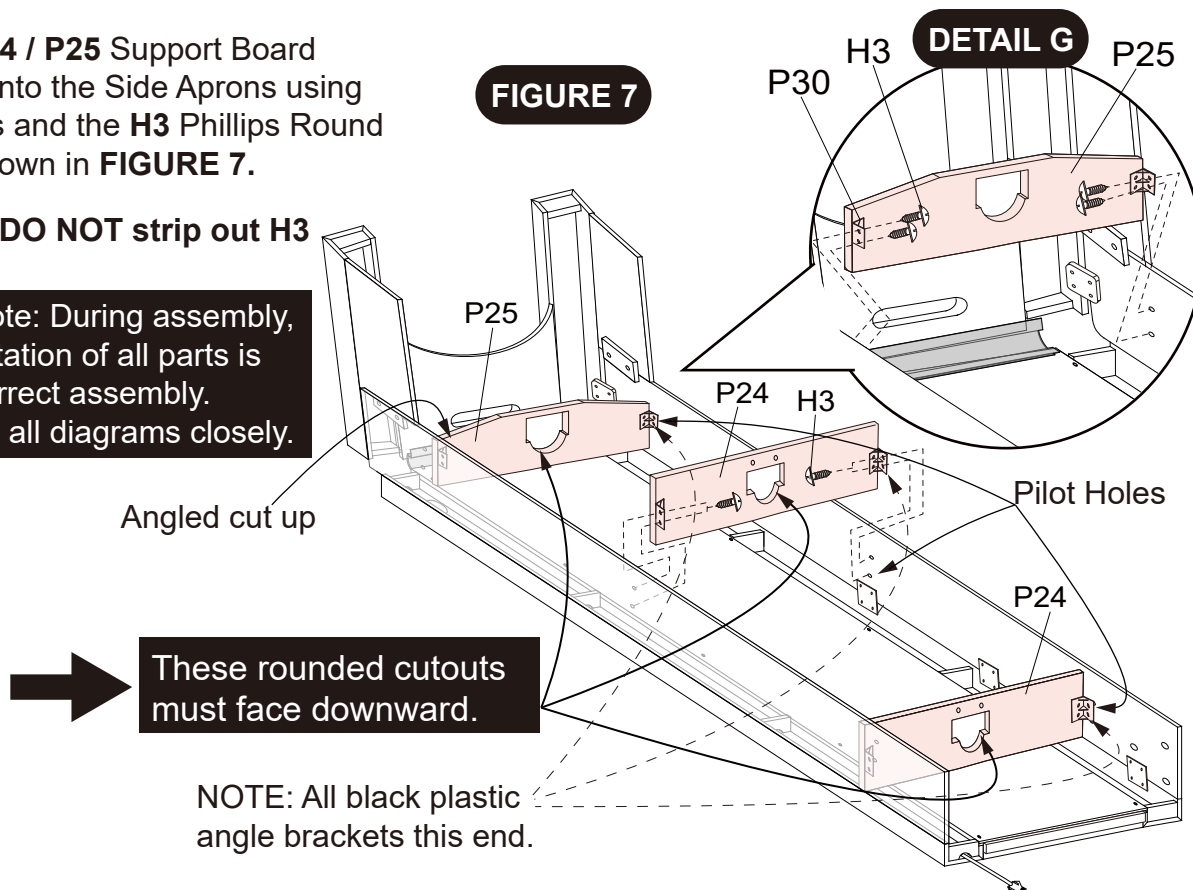
STEP 7

Attach the **P24 / P25** Support Board Assemblies onto the Side Aprons using the pilot holes and the **H3** Phillips Round Head Screws as shown in **FIGURE 7**.

Tighten, but DO NOT strip out H3 screws.

Assembly Note: During assembly, correct orientation of all parts is critical for correct assembly. Please study all diagrams closely.

FIGURE 7



PARTS REQUIRED

2pcs - **P21** Connecting Board
6pcs - **H4** Allen Head Bolt

6pcs - **H5** Flat Washer
6pcs - **H6** Lock Washer

STEP 8

Attach the **P21** Connecting Boards onto the inside of the Side Aprons using the **H4** Allen Head Bolts, **H5** Flat Washers, **H6** Lock Washers as shown in **DETAIL H**.

Tighten H4 bolts using T1 Allen Wrench--- DO NOT overtighten.

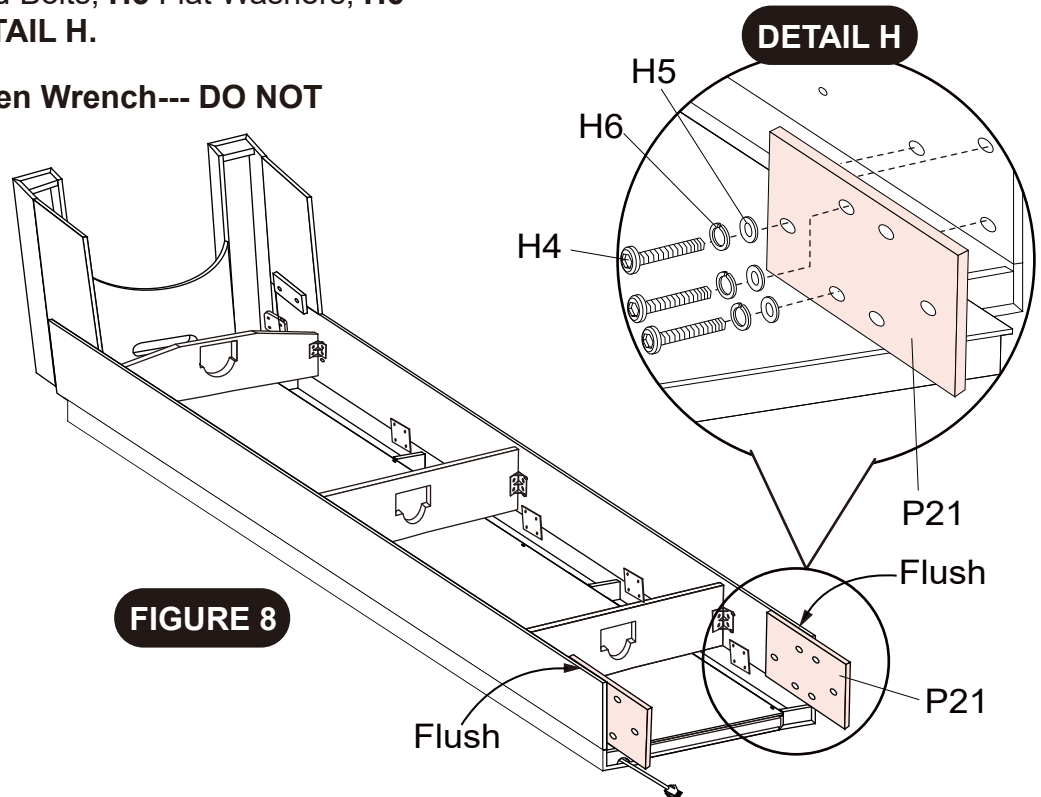


FIGURE 8

PARTS REQUIRED

1pc - **P20** Wooden Support Brace
1pc - **P26** Plastic Ball Return

2pcs - **H3** Phillips Round Head Screw

STEP 9

Attach the **P20** Wooden Support Brace onto the **P26** Plastic Ball Return using the **H3** Philips Round Screws as shown in **FIGURE 9**.

Tighten, but DO NOT strip out H3 screws.

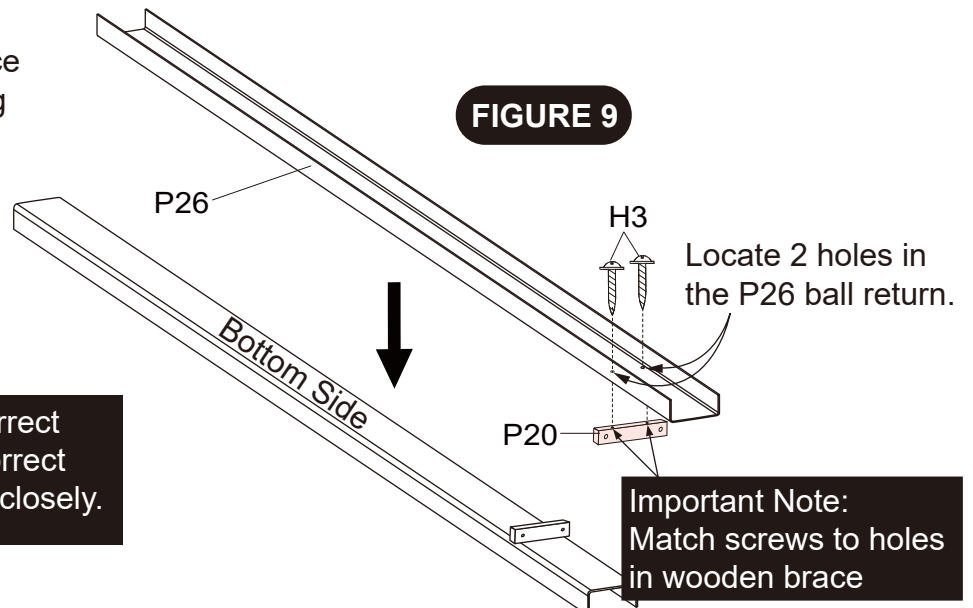


FIGURE 9

Assembly Note: During assembly, correct orientation of all parts is critical for correct assembly. Please study all diagrams closely.

Important Note: Match screws to holes in wooden brace

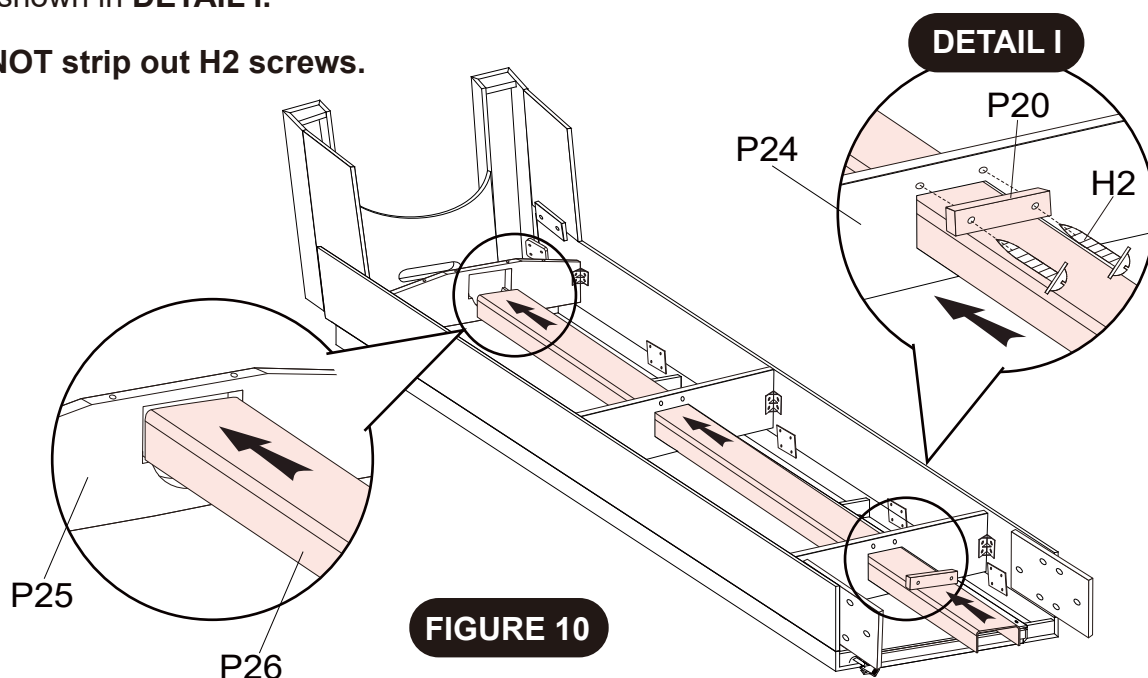
PARTS REQUIRED

2pcs - **H2** Phillips Round Head Screw

STEP 10

Install and attach the **P26** Plastic Ball Return onto the **P24/25** Support Boards using the **H2** Philips Round Screws as shown in **DETAIL I**.

Tighten, but **DO NOT** strip out H2 screws.



PARTS REQUIRED

1pc - **P22** Goal Box Bottom Board

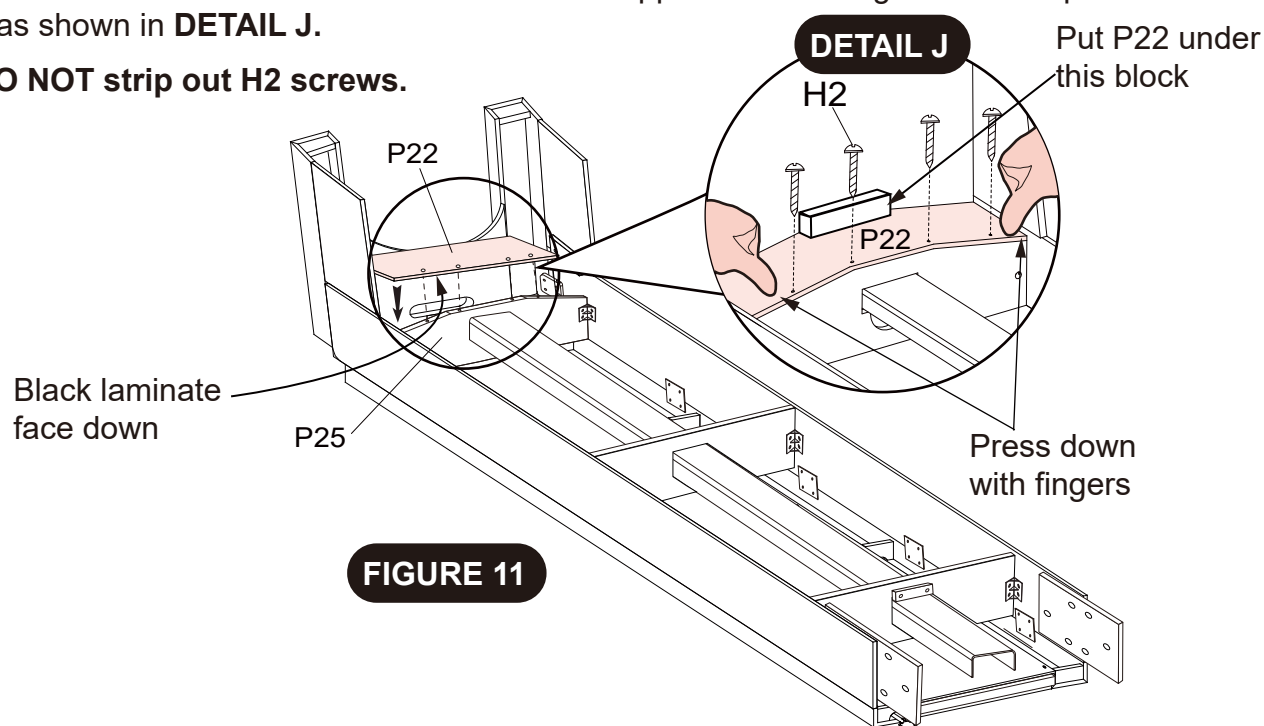
4pcs - **H2** Phillips Round Head Screw

NOTE: NEED 2 ADULTS FOR ASSEMBLY

STEP 11

Attach the **P22** Goal Box Bottom Board onto the **P25** End Support Board using the **H2** Philips Round Screws as shown in **DETAIL J**.

Tighten, but **DO NOT** strip out H2 screws.



PARTS REQUIRED

1pc - **P7** Right Back Leg
1pc - **P8** Left Back Leg
1pc - **P28** Back Board - D

4pcs - **H2** Phillips Round Head Screw

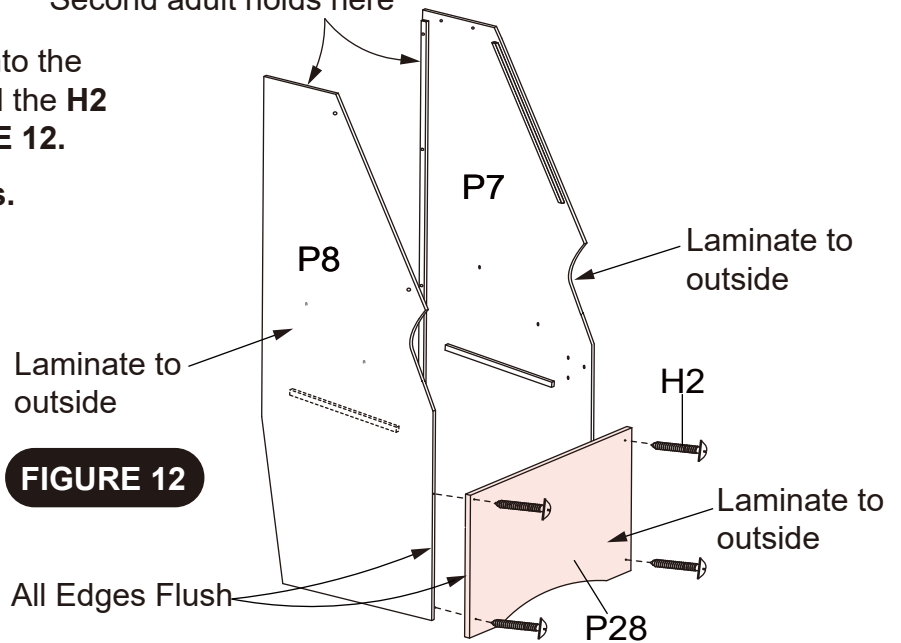
NOTE: NEED 2 ADULTS FOR ASSEMBLY

STEP 12

Second adult holds here

Attach the **P28** Lower Front Cabinet Board onto the **P7 / P8** Back Legs using the pilot holes and the **H2** Phillips Round Screws as shown in **FIGURE 12**.

Tighten, but DO NOT strip out H2 screws.



PARTS REQUIRED

6pcs - **H4** Allen Head Bolt
6pcs - **H5** Flat Washer

6pcs - **H6** Lock Washer

NOTE: NEED 2 ADULTS FOR ASSEMBLY

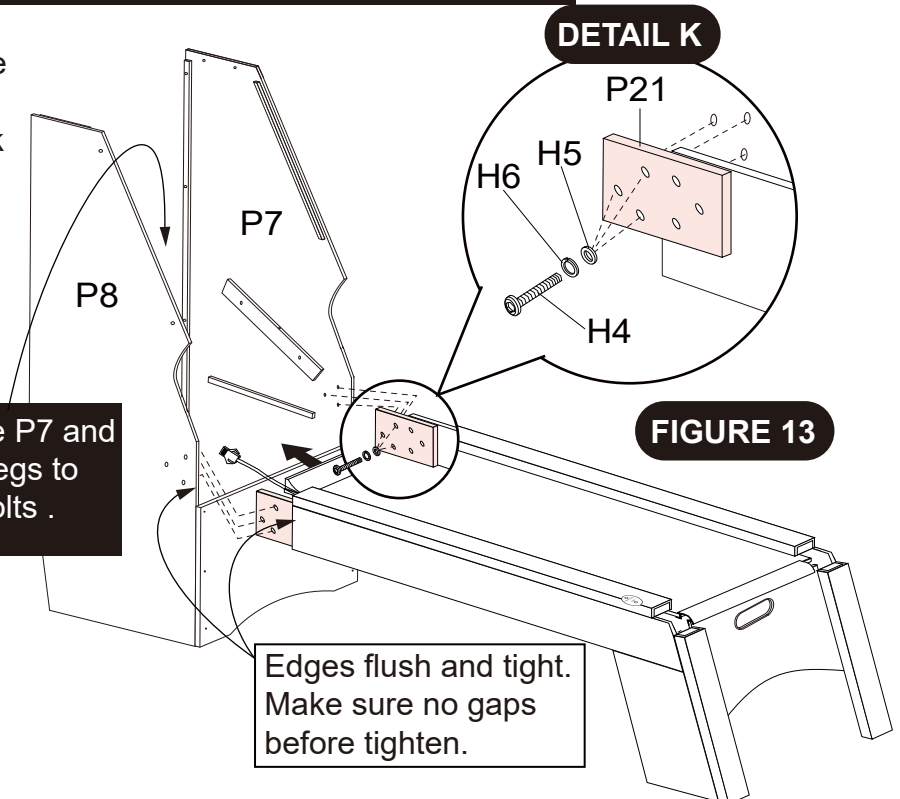
STEP 13

Attach the **STEP 12** Assembly onto the **STEP 11** Assembly using the **H4** Allen Head Bolts, **H5** Flat Washers, **H6** Lock Washers as shown in **FIGURE 13**.

Tighten all H4 Bolts using the T1 Allen Wrench--- DO NOT overtighten.

Carefully stand between the P7 and P8 Left and Right Cabinet legs to install and tighten the H4 bolts .

NOTE: If H4 Bolts are difficult to start, see STEP 8, loosen those H4 Bolts, move the P21 slightly, start the bolts and tighten all bolts.



PARTS REQUIRED

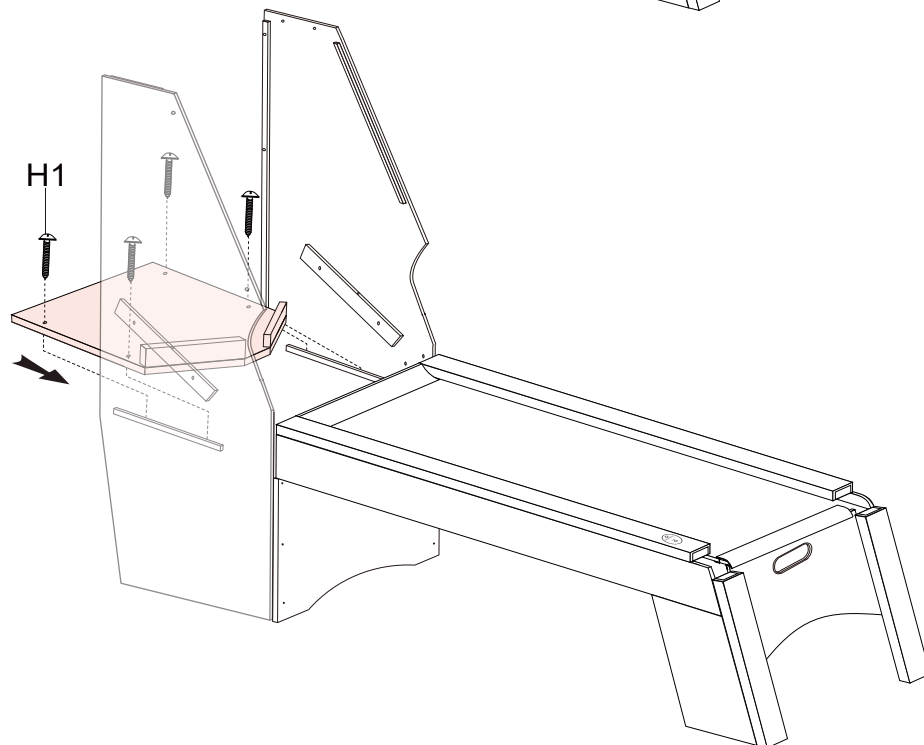
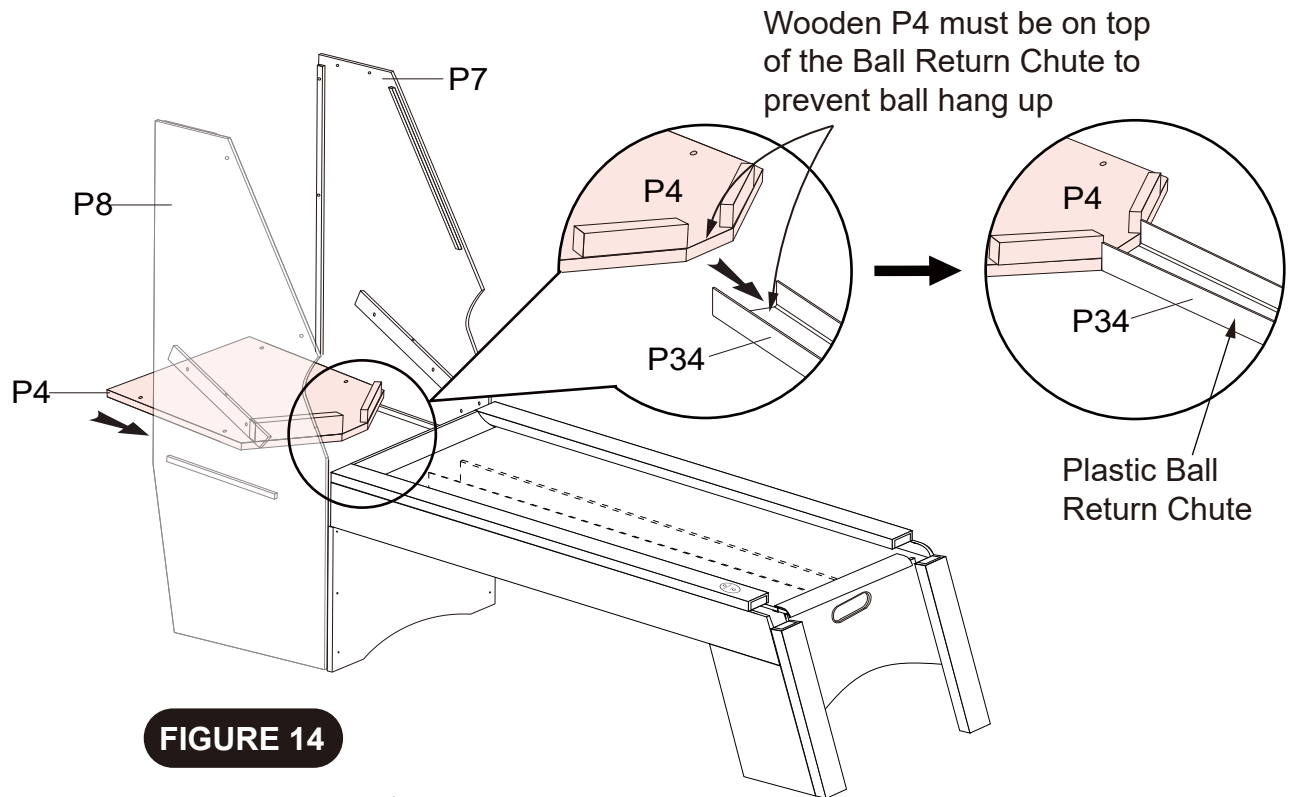
1pc - **P4** Ball Stop Bottom Board

4pcs - **H1** Phillips Round Head Screw

STEP 14

Attach the **P4** Ball Stop Bottom Board onto the **P7 / P8** Back Legs using pilot holes and the **H1** Phillips Round Screws as shown in **FIGURE 14**.

Tighten, but **DO NOT** strip out **H1** screws.



PARTS REQUIRED

1pc - **P5** Target Board with Scoring Sensors

2pcs - **H2** Phillips Round Head Screw

NOTE: Need second adult to hold the P7+P8 inward to prevent gaps between P7, P8 and P5.

STEP 15

Attach the **P5** Target Board onto the **P7 / P8** Back Legs using the pilot holes and the **H2** Phillips Round Screws as shown in **FIGURE 15**.

Tighten, but DO NOT strip out H2 screws.

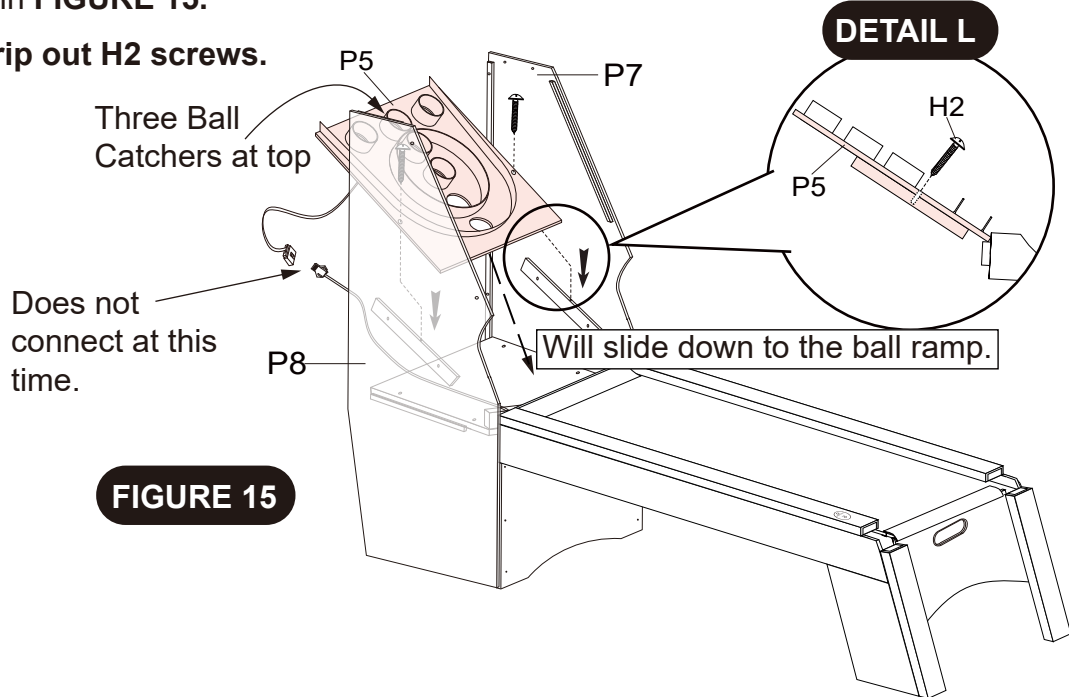


FIGURE 15

PARTS REQUIRED

1pc - **P10** Top Cabinet Panel for Scorer

2pcs - **H1** Phillips Round Head Screw

1pc - **P29** Electronic Scorer

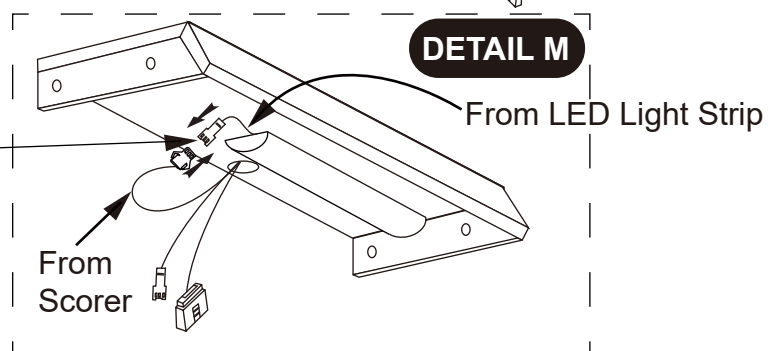
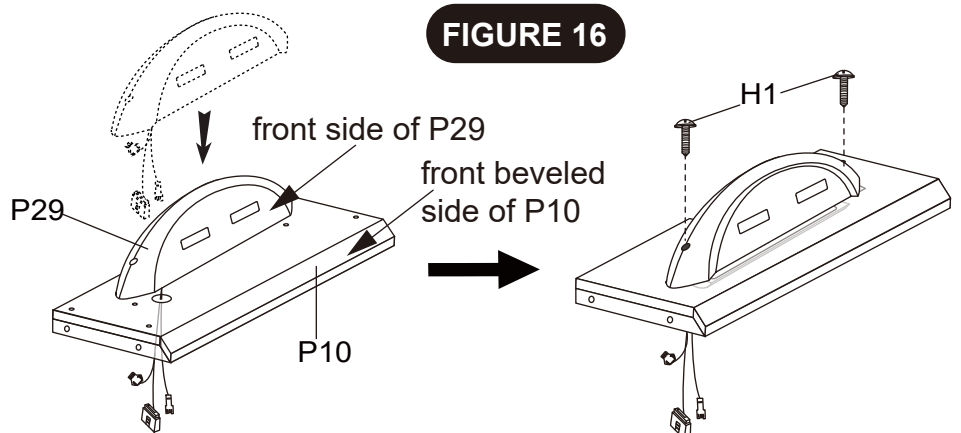
STEP 16

Place the wires of the **P29** Electronic Scorer through the hole in the **P10** Top Cabinet Panel.

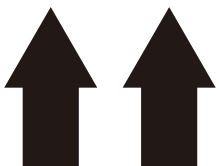
Attach the **P29** Electronic Scorer onto the **P10** Top Cabinet Panel using pilot holes and the **H1** Phillips Round Screws as shown in **FIGURE 16**.

Tighten, but DO NOT strip out H1 screws.

Connect Male to female plugs as shown in **DETAIL M**.



NOTE:
Connectors must be turned correctly in order for them to properly connect.



PARTS REQUIRED

1pc - **P9** Backboard with Graphic
4pcs - **H1** Phillips Round Head Screw

4pcs - **H4** Allen Head Bolt
4pcs - **H5** Flat Washer
4pcs - **H6** Lock Washer

STEP 17

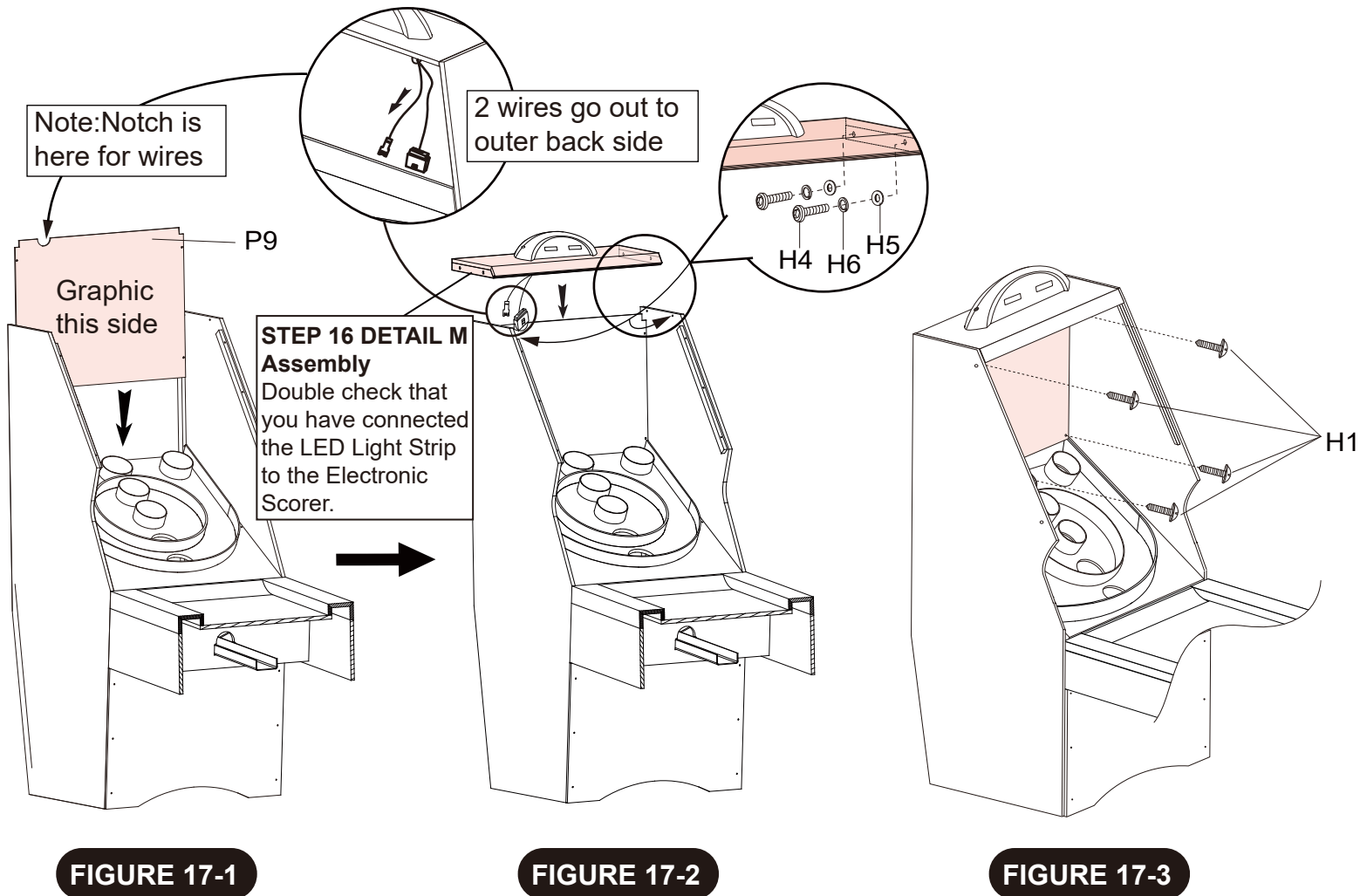
Place the **P9** Backboard with Graphic onto the **P7 / P8** Back Legs as shown in **FIGURE 17-1**.

Attach the **STEP 16** Assembly onto the **P7 / P8** Back Legs using the **H4** Allen Head Bolts, **H5** Flat Washers, **H6** Lock Washers as shown in **FIGURE 17-2**.

Tighten the H4 Bolts using the T1 Allen Wrench--- DO NOT overtighten.

Attach the **P9** Backboard with Graphic onto the **P7 / P8** Back Legs using the pilot holes and the **H1** Phillips Round Screws as shown in **FIGURE 17-3**.

Tighten, but DO NOT strip out H1 screws.



PARTS REQUIRED

1pc - **P27** Clear Plexiglass

6pcs - **H3** Phillips Round Head Screw

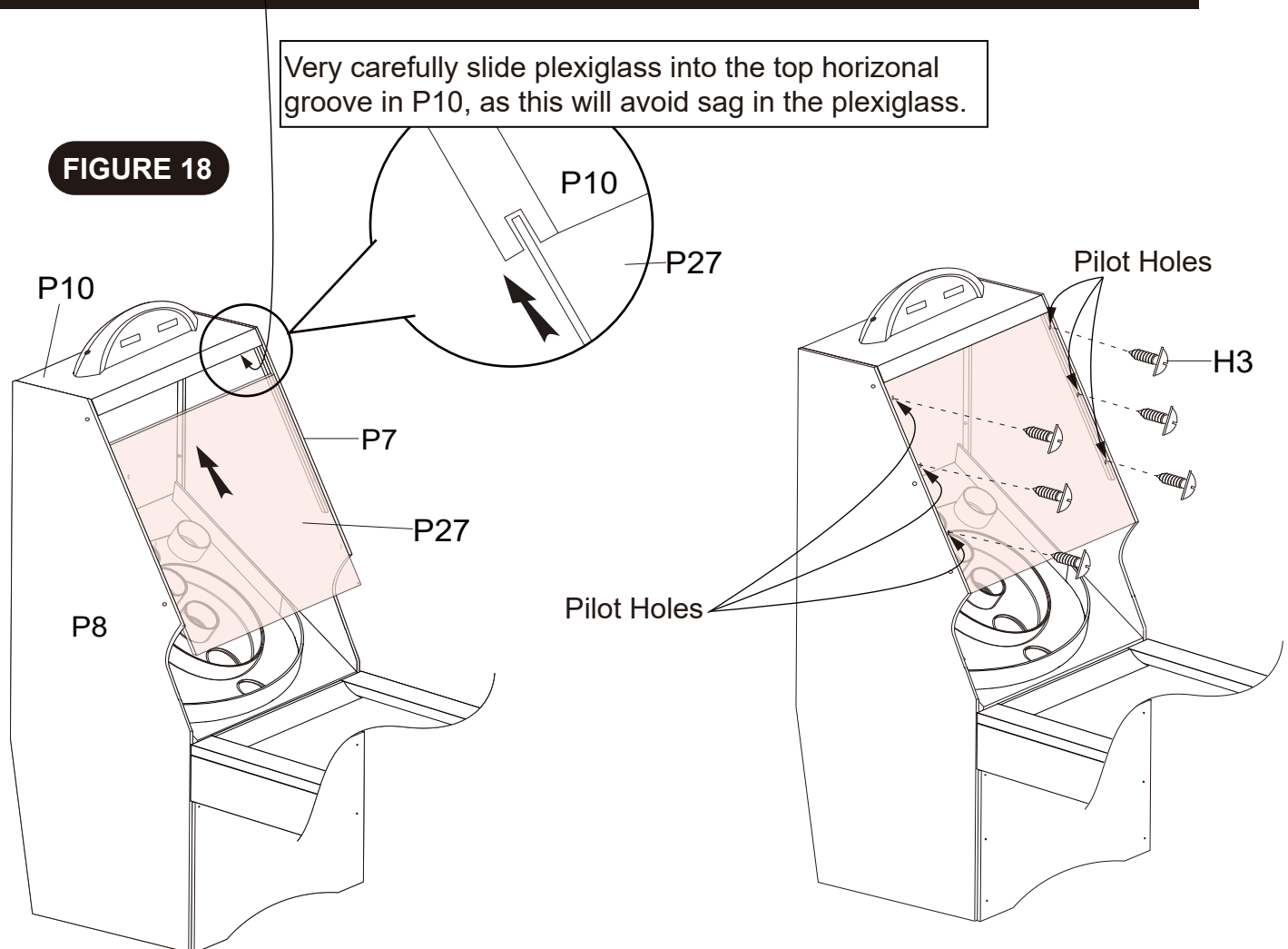
STEP 18

Install the **P27** Clear Plexiglass onto the **P7 / P8** Back Legs and attach onto the **P10** Top Cabinet Panel using pilot holes and the **H3** Phillips Round Screws as shown in **FIGURE 18**.

Tighten, but DO NOT overtighten H3 Screws as this could crack the plexiglass.

NOTE:

The groove for the top of the P27 plexiglass is in the lower front side of the P10 top cabinet panel . If the plexiglass will not easily slip into this groove , it will be necessary to loosen the 4 pcs H4 bolts that hold the P10 top cabinet panel and carefully tap or push it forward thus moving the groove forward just enough to allow the P27 plexiglass to slip into the groove .



NOTE:

Carefully remove protective covering from the plexiglass before installation, avoid finger prints on the plexiglass by wearing cotton gloves. Using the pointed end of a knife or awl, very carefully “prick” the protective coating on the plexiglass. Pinch the raised area and remove the protective covering.

PARTS REQUIRED

1pc - **P12** Lower Back Cabinet Board

4pcs - **H1** Phillips Round Head Screw

STEP 19

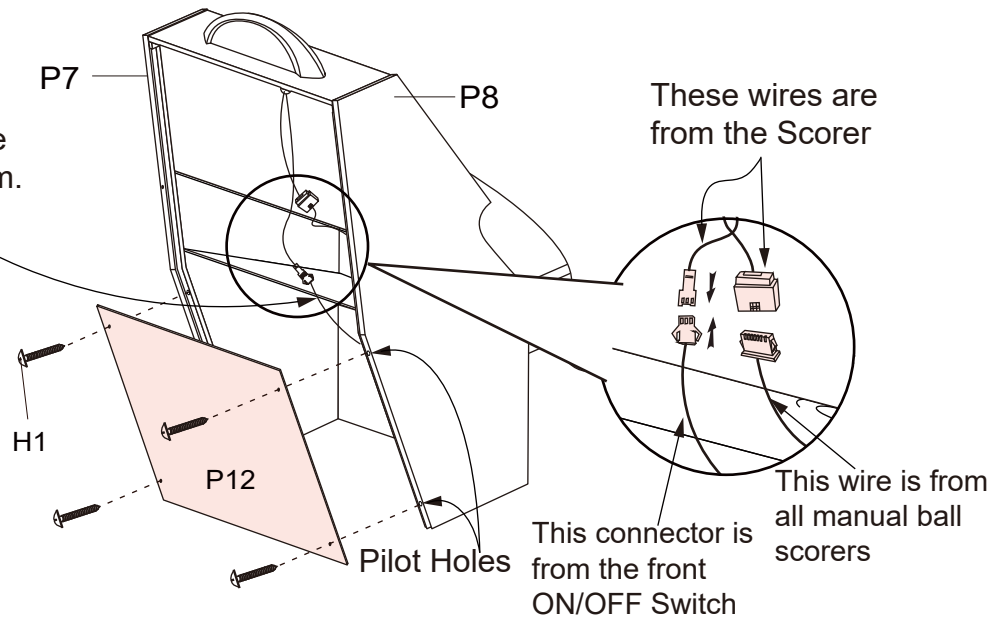
Attach the **P12** Lower Back Cabinet Board onto the **P7 / P8** Back Legs using pilot holes and the **H1** Phillips Round Head Screws as shown in **FIGURE 19**.

NOTE: All male/ female connectors must be turned correctly in order to plug into each other.

Tighten, but DO NOT strip out H1 Screws.

NOTE: DO NOT allow any wires to be in an area where as falling balls could hit them.

FIGURE 19



PARTS REQUIRED

1pc - **P11** Upper Back Cabinet Board
1pc - **A1** A/C Adapter

6pcs - **H1** Phillips Round Head Screw
2pcs - **H2** Phillips Round Head Screw

STEP 20

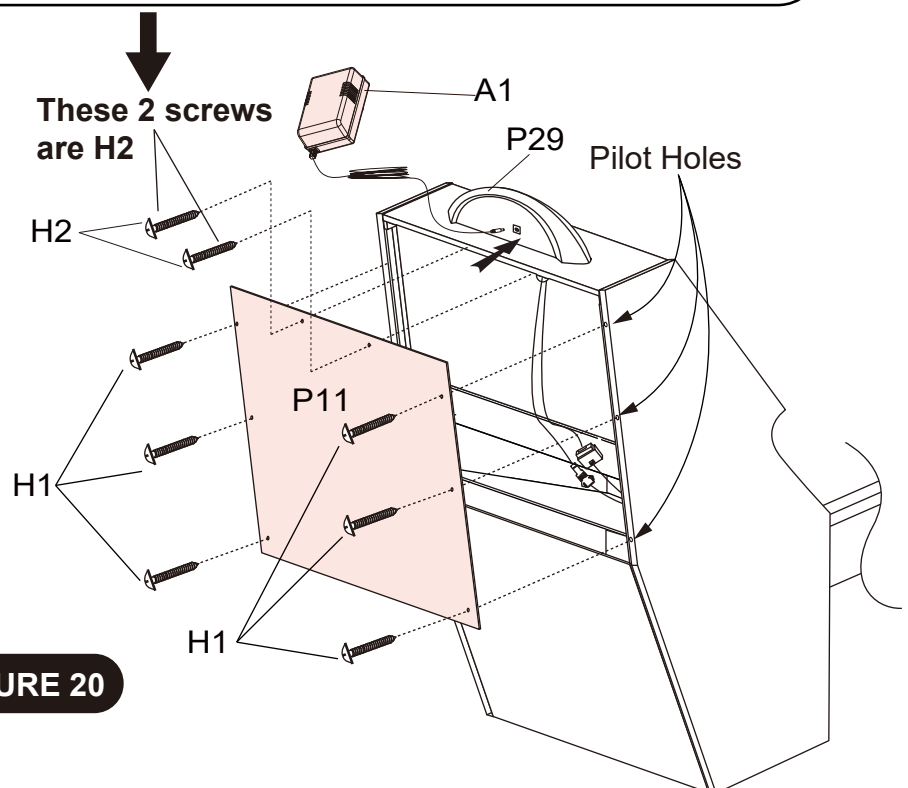
Attach the **P11** Upper Back Cabinet Board onto the Back Leg Cabinet using pilot holes and the **H1** and **H2** Phillips Round Screws as shown in **FIGURE 20**.

Tighten, but DO NOT strip out H1, H3 Screws.

Plug **A1** A/C Adapter into back side of **P29** Electronic Scorer

Do not allow A/C Adapter cord to be a trip hazard.

FIGURE 20



PARTS REQUIRED

1pc - **P31** Left Plastic Trim Strip
1pc - **P32** Right Plastic Trim Strip
2pcs - **P6** Top Rail Plastic Corner Cap

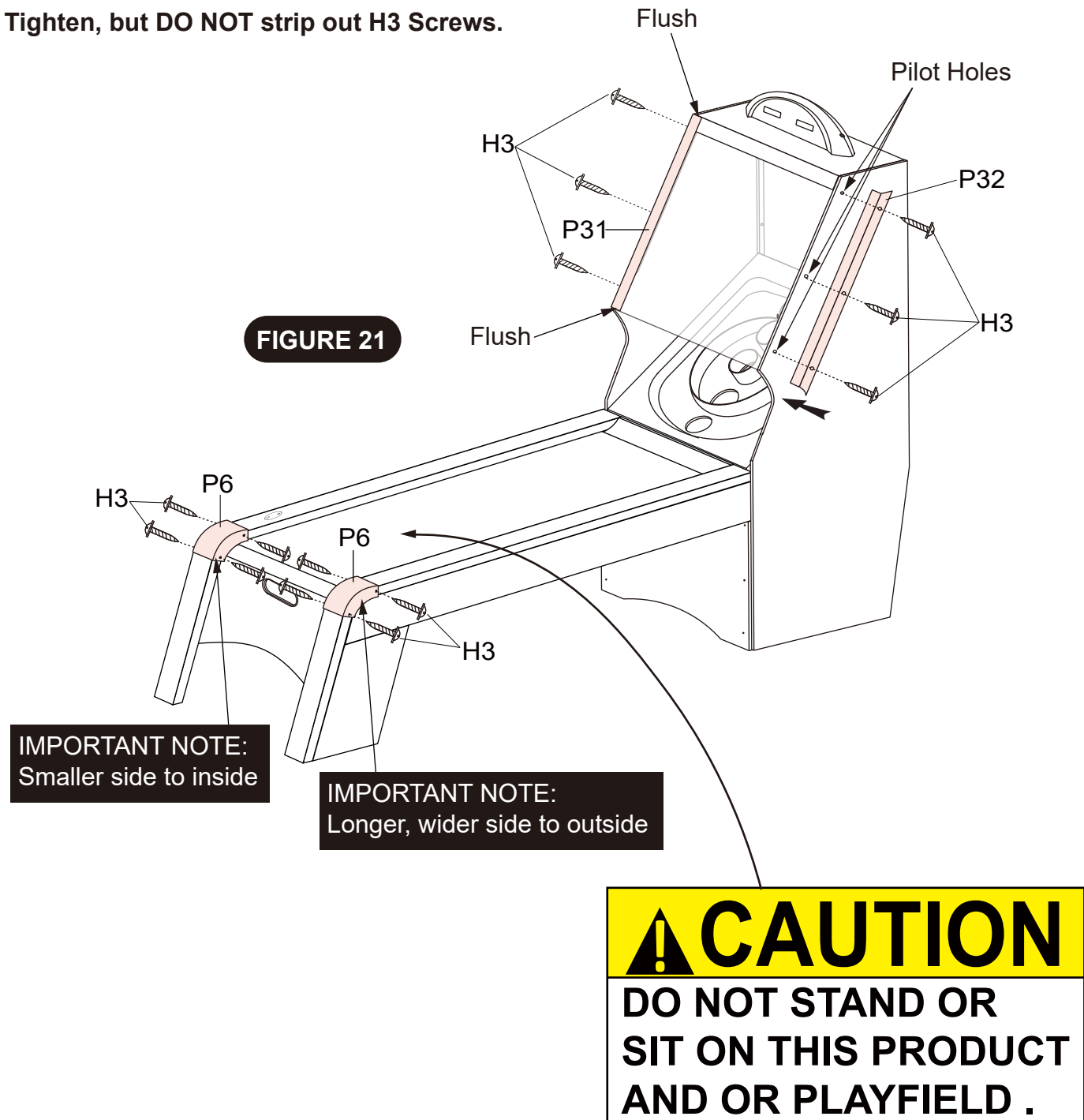
14pcs - **H3** Phillips Round Head Screw

STEP 21

Attach the **P31 / 32** Plastic Trim Strips onto the Cabinet using pilot holes and the **H3** Phillips Round Head Screws as shown in **FIGURE 21**.

Attach the **P6** Top Rail Plastic Corner Caps onto the Front Legs using pilot holes and the **H3** Phillips Round Screws as shown in **FIGURE 21**.

Tighten, but DO NOT strip out H3 Screws.



ELECTRONIC CONNECTIONS

NOTE: All male/ female connectors must be turned correctly in order to plug into each other. Connections 1,2,3,4 are all made by the customer.

A1 A/C Adapter

P29 Electronic Scorer

①

NOTE: Must be connected before the P10 Top Cabinet Panel is attached in STEP 16.

C2 LED Strip

②

③

C1 ON/OFF Switch

④

Target Board to Electronic Scorer

P5

Replacement of Scorer Sensor

Unplug the connecting wire first.

C4 Screw

C3 Scoring Sensor

P5

C3 Scoring Sensor
(all factory connected)

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your game table and on the playfield(but not the plexiglass which requires an acrylic cleaner/polish).
2. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the game table.

PRODUCT PARTS LIST FOR MODEL

#AL4100

Key #	Part #	Description	Qty.
H1	AL4100HLH1	3.5 mm x 18 mm Phillips Round Head Screw	24
H2	AL4100HLH2	3.5 mm x 28 mm Phillips Round Head Screw	28
H3	AL4100HLH3	3.5 mm x 12 mm Phillips Round Head Screw	98
H4	AL4100HLH4	6 mm x 25 mm Allen Head Bolt	16
H5	AL4100HLH5	6.5 mm x 18 mm Flat Washer	16
H6	AL4100HLH6	M6 Lock Washer	16
H7	AL4100HLH7	3.5 mm x 14 mm Phillips Round Head Screw	12
T1	AL4100HLT1	M5 Allen Wrench	1
P1	AL4100HLP1	Front Leg Apron	1
P2	AL4100HLP2	Left Front Leg	1
P3	AL4100HLP3	Right Front Leg	1
P4	AL4100HLP4	Ball Stop Bottom Board	1
P5	AL4100HLP5	Target Board with Scoring Sensors	1
P6	AL4100HLP6	Top Rail Plastic Corner Cap	2
P7	AL4100HLP7	Right Back Cabinet Leg	1
P8	AL4100HLP8	Left Back Cabinet Leg	1
P9	AL4100HLP9	Backboard with Graphic	1
P10	AL4100HLP10	Top Cabinet Panel for Scorer with LED Light Strip	1
P11	AL4100HLP11	Upper Back Cabinet Board	1
P12	AL4100HLP12	Lower Back Cabinet Board	1
P13	AL4100HLP13	Left Side Apron	1
P14	AL4100HLP14	Right Side Apron	1
P15	AL4100HLP15	Left Top Rail with Control Switch and Wiring	1
P16	AL4100HLP16	Right Top Rail	1
P17	AL4100HLP17	Left Leg (assembled with P2)	1
P18	AL4100HLP18	Right Leg (assembled with P3)	1
P19	AL4100HLP19	Playfield with End Ramp	1

Key #	Part #	Description	Qty.
P20	AL4100HLP20	Wooden Support Brace (packed with P30)	1
P21	AL4100HLP21	Connecting Board	2
P22	AL4100HLP22	Goal Box Bottom Board	1
P23	AL4100HLP23	Metal Connection Plate	16
P24	AL4100HLP24	Middle Support Board	2
P25	AL4100HLP25	End Support Board	1
P26	AL4100HLP26	Plastic Ball Return	2
P27	AL4100HLP27	Clear Plexiglass with Protective Coating on Both Sides	1
P28	AL4100HLP28	Lower Front Cabinet Board	1
P29	AL4100HLP29	Electronic Scorer	1
P30	AL4100HLP30	Black Plastic "L" Bracket	6
P31	AL4100HLP31	Left Plastic Trim Strip	1
P32	AL4100HLP32	Right Plastic Trim Strip	1
P33	AL4100HLP33	Plastic Connector (Playfield to Front Leg)	1
A1	AL4100HLA1	A/C Adapter	1
A2	AL4100HLA2	Ball	4
C1	AL4100HLC1	ON / OFF Switch	1
C2	AL4100HLC2	Led Strip	2
C3	AL4100HLC3	Scoring Sensor	7
C4	AL4100HLC4	3.5mm x 12mm Phillips Round Head Screw	14
K1	AL4100HLK1	Hardware Kit	1
M1	AL4100HLM1	Instruction Manual	1

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.