



# 90" WESTBROOK 3-IN-1 BILLIARD / DINING / TT TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

**DO NOT RETURN IT TO THE STORE,**

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

**Mailing Address: (Correspondence Only)**

Escalade Sports  
PO Box 889  
Evansville, Indiana 47706-0889

**Physical Location:**

Escalade Sports  
817 Maxwell Ave.  
Evansville, Indiana 47711

Please visit our Web site at:

**www.escaladesports.com**

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: AL3800W/F

Date Code: 2 - AL3800W/F- - SY

Purchase Date: \_\_\_\_\_

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

# SAFETY INSTRUCTIONS

**FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.**

*Owner must ensure that all players know and follow these rules for safe operation of the system.*

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.  
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least four capable adults are required to assemble this product.

## NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

## ⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

## ⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP  
IN THIS MANUAL BEFORE YOU  
BEGIN THE ASSEMBLY.**

**IMPORTANT!**

THE DRAWINGS IN THIS  
MANUAL MAY BE  
EXAGGERATED OR MODIFIED  
TO SHOW DETAILS.



**Tools Required:**

Socket Head Wrench (Included)  
Furniture Polish and Cloth  
A Carpenters Level  
A Phillips Screw Driver  
A Rubber Hammer

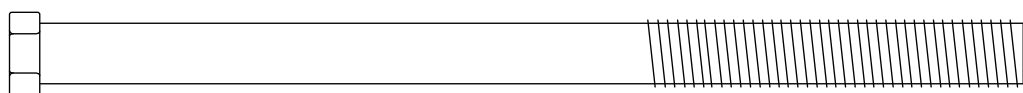
## ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your game table.

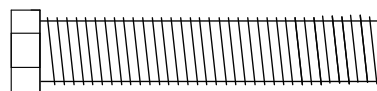
1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

# HARDWARE IDENTIFIER

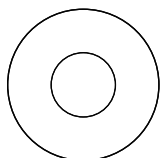
## (To Scale)



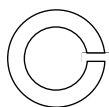
H1 - 8 mm x 130 mm  
Hex Head Bolt  
(4 pcs)



H2 - 8mm x 45mm  
Hex Head Bolt  
(12 pcs)



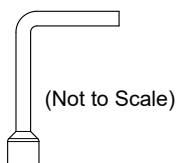
H3 - M8 Flat Washer  
(16 pcs)



H4 - M8 Lock Washer  
(16 pcs)



H5 - 3.5 mm x 35 mm  
Phillips Flat  
Head Screw  
(14 pcs)

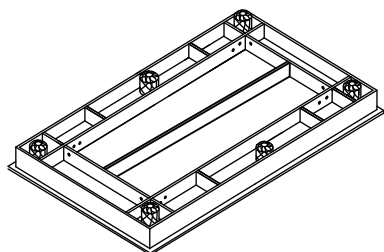


(Not to Scale)

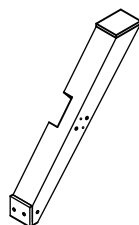
T1 - Socket Head Wrench  
(1 pc)

# PARTS IDENTIFIER

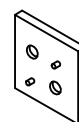
## (Not to Scale)



P1 - Main Cabinet With Pockets  
(Factory Installed)  
(1 PC)

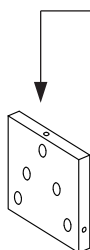


P2 -Universal Leg  
(4 pcs)

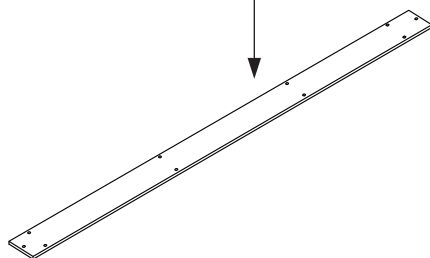


P3 - Decorative Leg  
Wooden Block  
(2 pcs)

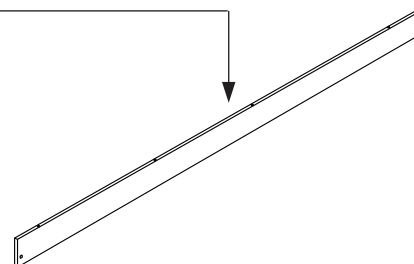
Will assemble together



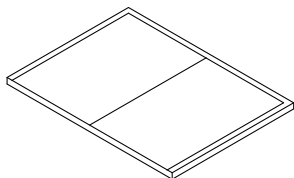
P4-Wooden End Block  
(2 pcs)



P5 -Top Panel of Lower  
Center Support Beam  
(1pc)

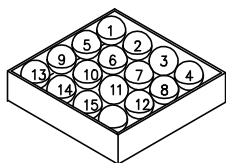


P6 -Side Panel of Lower  
Center Support Beam  
(2pcs)

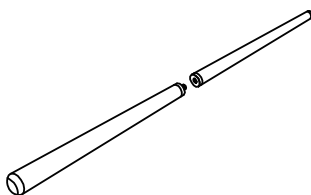


P7- Table Tennis and Dining Table  
(Packed under Main Cabinet)  
(2 pcs)

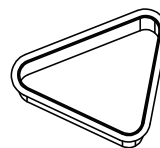
## ACCESSORIES IDENTIFIER (Not to Scale)



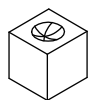
A1 - Billiard Ball Set  
(1 pc)



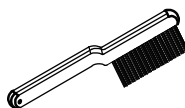
A2 -Pool Cue  
(2 pcs)



A3 - Triangle  
(1 pc)



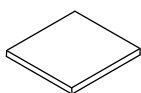
A4 - Cue Chalk  
(2 pcs)



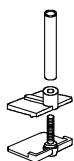
A5 - Playfield Brush  
(1 pc)



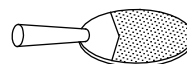
A6 - Table Leveling Shim  
(4 pcs)



A7 - EVA Main Cabinet (top)  
Protective Supports  
(8 pcs)



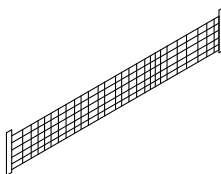
A8 - Table Tennis Net Post  
(2 pcs)



A9 - Table Tennis Paddle  
(2 pcs)



A10 - Table Tennis Ball  
(2 pcs)



A11 - Table Tennis Net  
(1 pc)



A12 - Playfield Support  
(2 pcs)

## PARTS REQUIRED (For Step 1 & Step 2)

1pc - **P1** Main Cabinet  
4pcs - **P2** Universal Leg

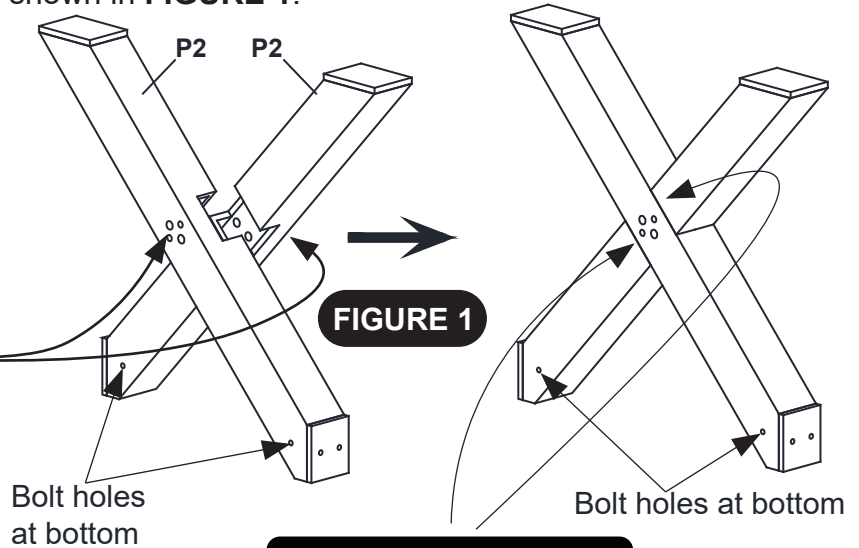
12pcs - **H2** 8mm x 45mm Hex Head Bolt  
12pcs - **H3** Flat Washer  
12pcs - **H4** Lock Washer

### STEP 1

Place together the **P2** Universal Legs as shown in **FIGURE 1**.

Be careful avoid pinch points.

**NOTE:** Each leg has 4 holes.



**FIGURE 1**

**NOTE:** Keep edges flush.

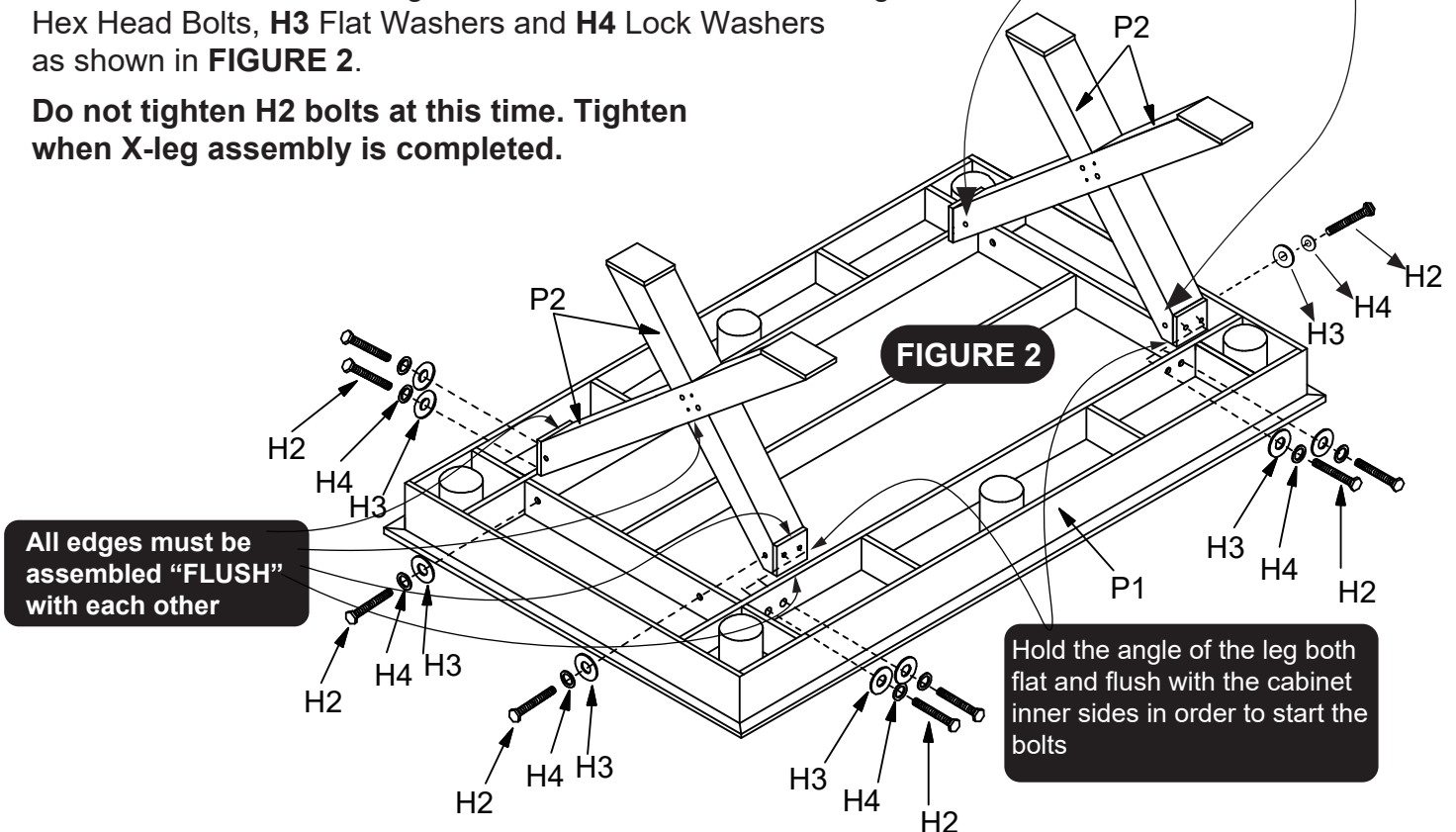
**IMPORTANT NOTE:** When “Starting” any bolts within this table - use only minimal pressure as to not “Push out” the inner “T” Nut.

### STEP 2

Attach the **P2** Universal Legs onto the **P1** Main Cabinet using the **H2** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 2**.

Do not tighten H2 bolts at this time. Tighten when X-leg assembly is completed.

**NOTE:** Inside hole on each of 4 legs will not be used.



**FIGURE 2**

### PARTS REQUIRED

2pcs - **P4** Wooden End Block

1pc - **P5** Top Panel of Lower Center Support Beam

2pcs - **P6** Side Panel of Lower Center Support Beam

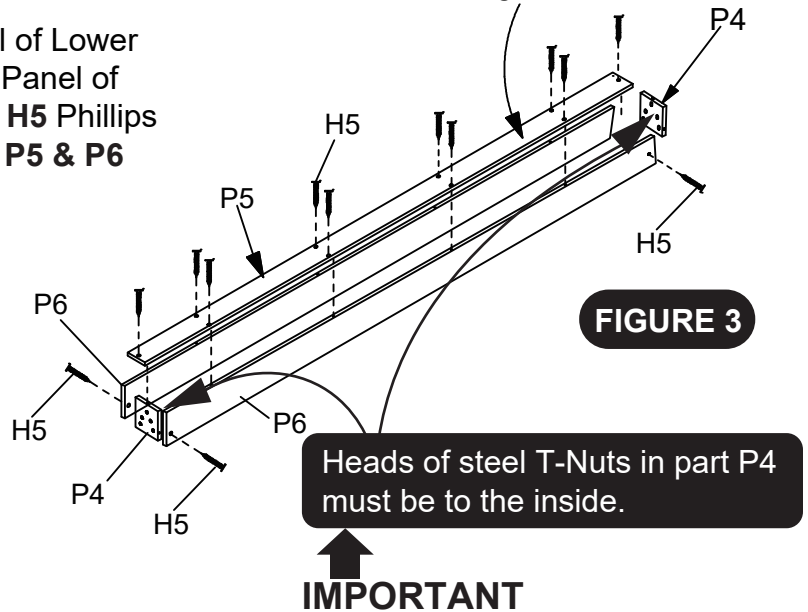
14pcs - **H5** Phillips Flat Head Screw

### STEP 3

Attach the **P4** End Blocks, **P5** Top Panel of Lower Center Support Beam onto the **P6** Side Panel of Lower Center Support Beams using the **H5** Phillips Flat Head Screws and pilot holes in **P4**, **P5** & **P6** as shown in **FIGURE 3**.

**Do not strip out the H5 screws.**

**NOTE:** Wood grain face to outside.



### PARTS REQUIRED

1pc - **T1** Socket Head Wrench

4pcs - **H1** 8mm x 130mm Hex Head Bolt

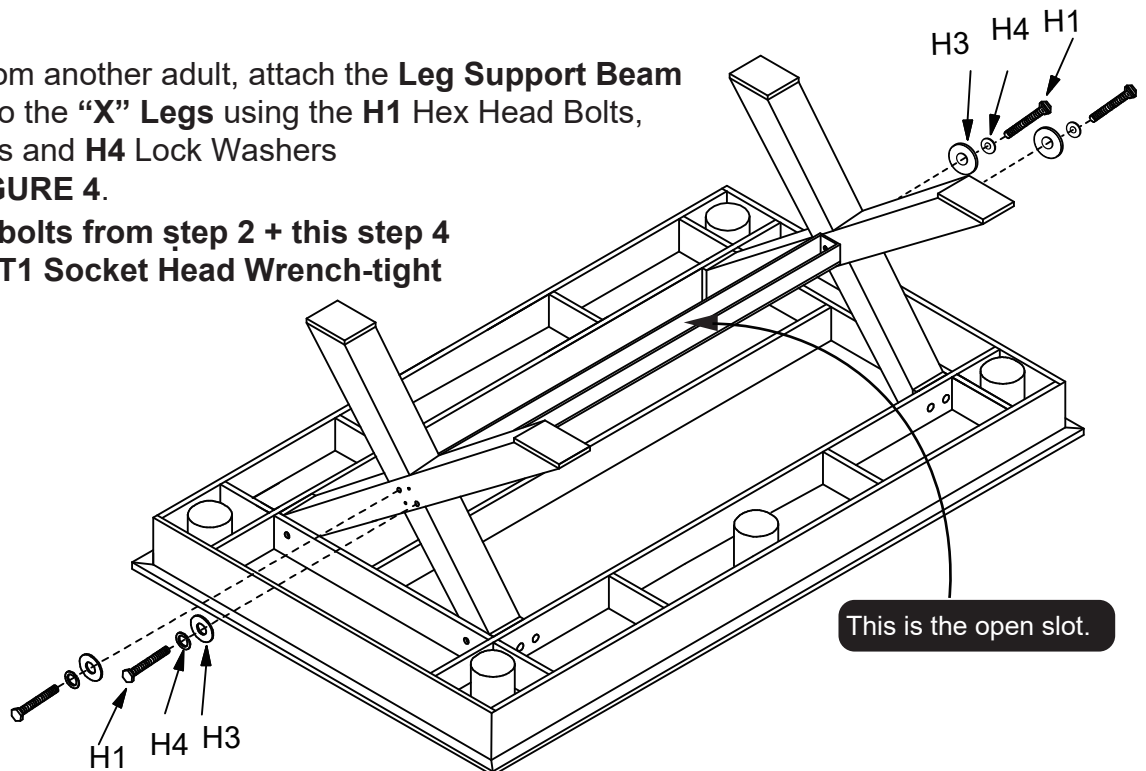
4pcs - **H3** Flat Washer

4pcs - **H4** Lock Washer

### STEP 4

With the help from another adult, attach the **Leg Support Beam** from **Step 3** onto the "**X**" **Legs** using the **H1** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 4**.

**Tighten all leg bolts from step 2 + this step 4 now using the T1 Socket Head Wrench-tight**



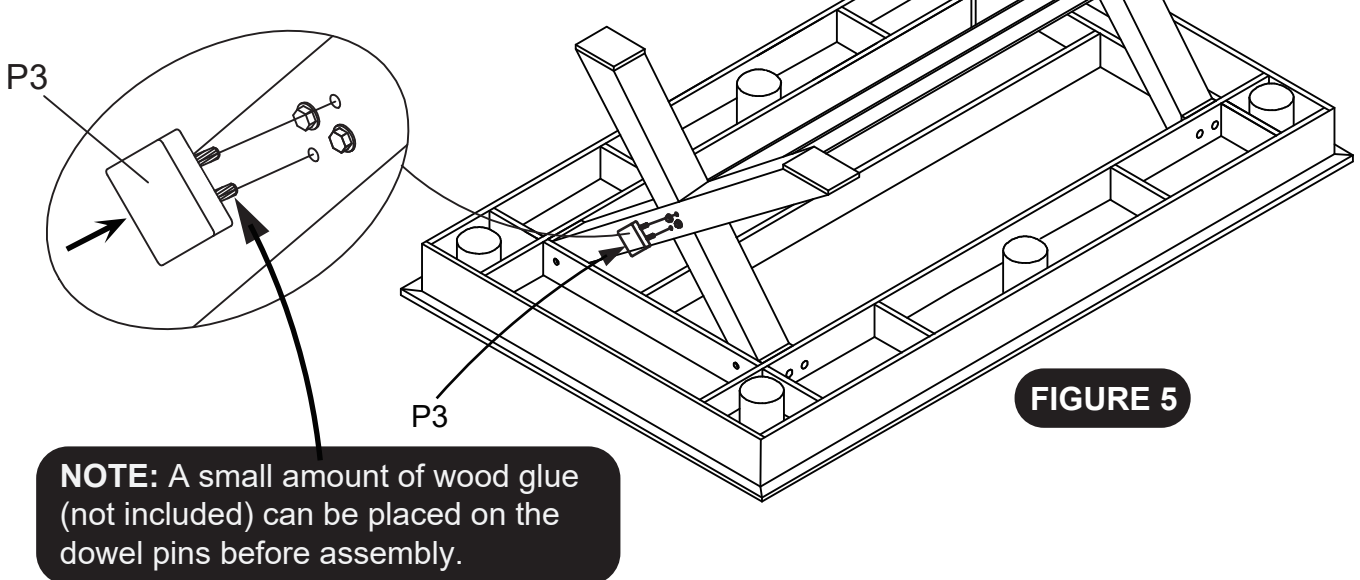
## PARTS REQUIRED

2pcs - **P3** Decorative Leg Wooden Blocks

### STEP 5

Insert the **P3** Decorative Leg Wooden Blocks onto the “X” Legs as shown in **FIGURE 5**.

Gently tap with a rubber hammer if necessary



## LIFT + ROTATE THE TABLE

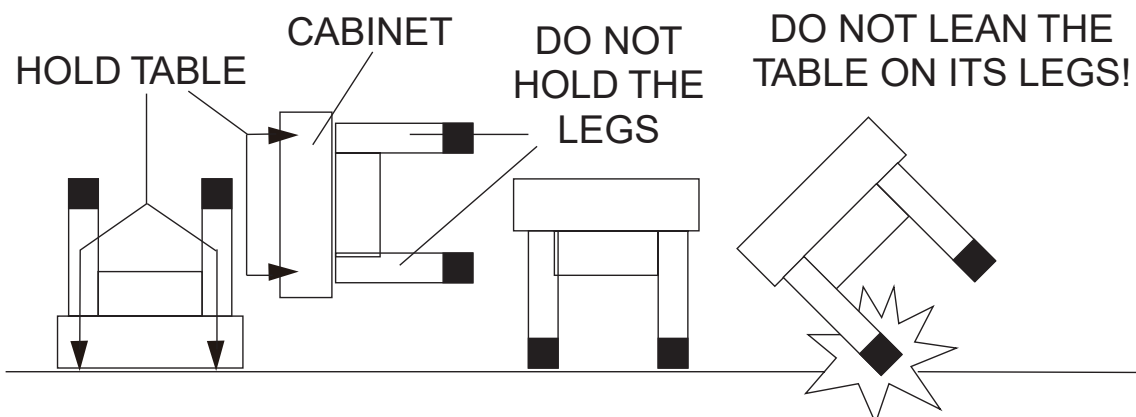
Always use proper lifting techniques

### ⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

### ⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



## PARTS REQUIRED

2pcs - **P7** Table Tennis and Dining Table

8pcs - **A7** EVA Main Cabinet (top) Protective Supports

2pcs - **A8** Table Tennis Net Post

2pcs - **A9** Table Tennis Paddle

2pcs - **A10** Table Tennis Ball

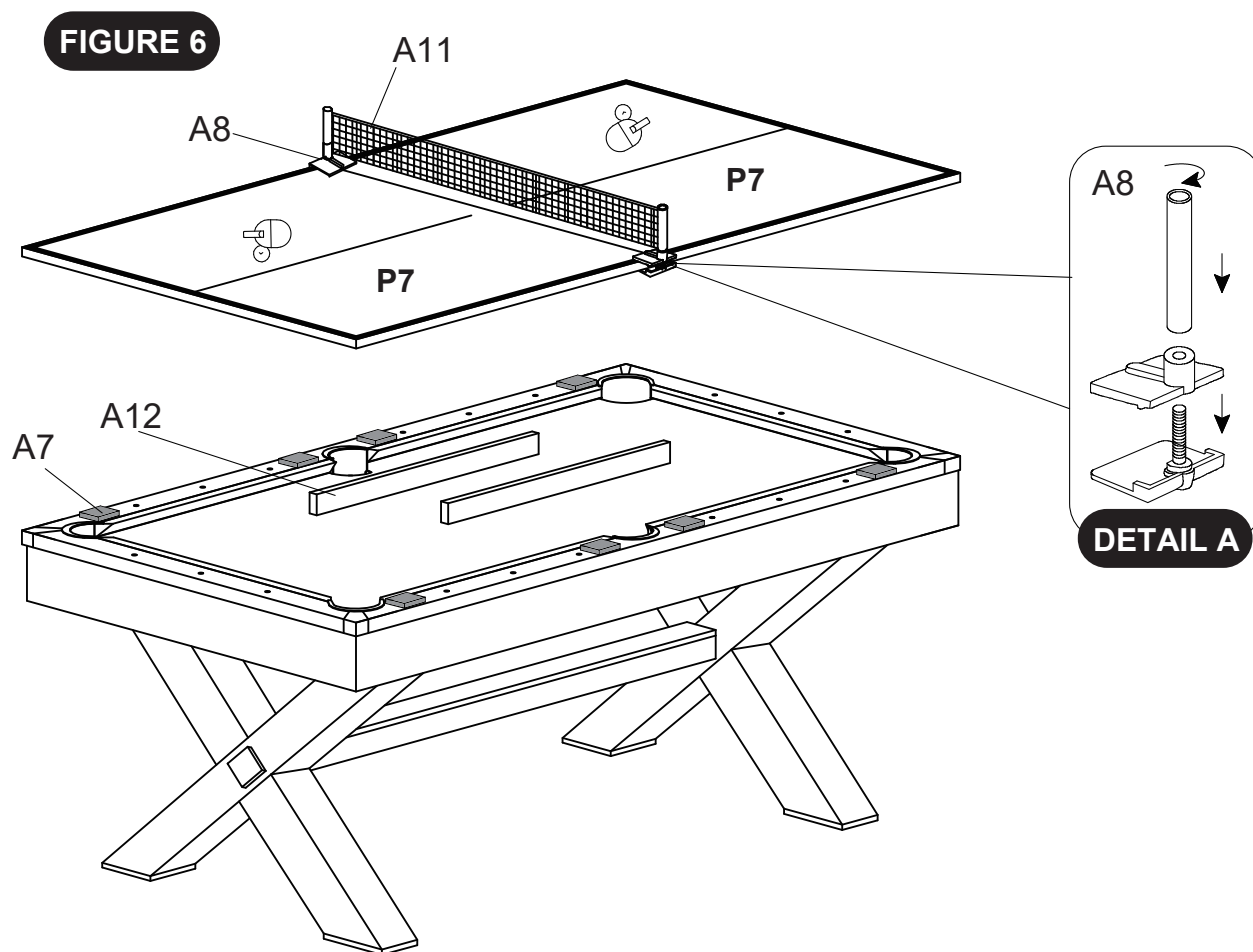
1pc - **A11** Table Tennis Net

2pcs - **A12** Playfield Support

## STEP 6

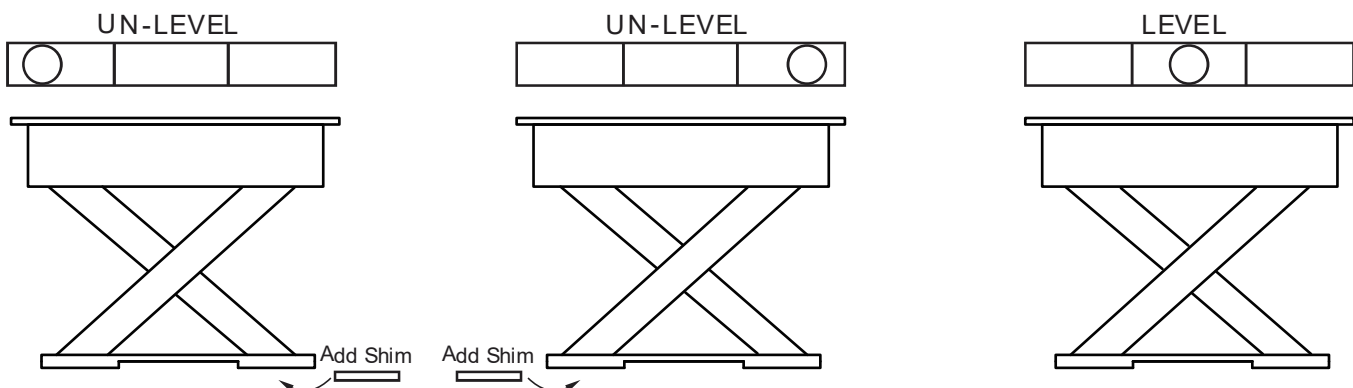
Place the **A12** Table Tennis Playfield Supports and **A7** EVA Supports between Table Tennis Top and Billiard Table.

Install the **A8** Table Tennis Net Post by adjusting the **A8** Table Tennis Net Post as shown in **FIGURE 6 & DETAIL A**.



# INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instructions, and place in it's desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the height by placing shims (#A6) underneath the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting and pad, the pool table may need to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to ensure many years of trouble free use of your game table.

## CARE AND USE FOR YOUR PRODUCT

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. Use a carpenter's level to properly level the table using the enclosed A6 leveling shim.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. **DO NOT** sit, climb or lean on the table.

## PRODUCT PARTS LIST FOR MODEL # AL3800W/F

| Key # | Part #      | Description                                | Qty. |
|-------|-------------|--------------------------------------------|------|
| H1    | AL3800SYH1  | 8mm x 130mm Hex Head Bolt                  | 4    |
| H2    | AL3800SYH2  | 8 mm x 45 mm Hex Head Bolt                 | 12   |
| H3    | AL3800SYH3  | M8 Flat Washer                             | 16   |
| H4    | AL3800SYH4  | M8 Lock Washer                             | 16   |
| H5    | AL3800SYH5  | 3.5mm x 35mm Phillips Flat Head Screw      | 14   |
| T1    | AL3800SYT1  | Socket Head Wrench                         | 1    |
| P1    | AL3800SYP1  | Main Cabinet                               | 1    |
| P2    | AL3800SYP2  | Leg                                        | 4    |
| P3    | AL3800SYP3  | Decorative Leg Wooden Block                | 2    |
| P4    | AL3800SYP4  | Wooden End Block                           | 2    |
| P5    | AL3800SYP5  | Top Panel of Lower Center Support Beam     | 1    |
| P6    | AL3800SYP6  | Side Panel of Lower Center Support Beam    | 2    |
| P7    | AL3800SYP7  | Table Tennis and Dining Table              | 2    |
| A1    | AL3800SYA1  | Billiard Ball Set                          | 1    |
| A2    | AL3800SYA2  | Pool Cue                                   | 2    |
| A3    | AL3800SYA3  | Triangle                                   | 1    |
| A4    | AL3800SYA4  | Cue Chalk                                  | 2    |
| A5    | AL3800SYA5  | Playfield Brush                            | 1    |
| A6    | AL3800SYA6  | Table Leveling Shim                        | 4    |
| A7    | AL3800SYA7  | EVA Main Cabinet (top) Protective Supports | 8    |
| A8    | AL3800SYA8  | Table Tennis Net Post                      | 2    |
| A9    | AL3800SYA9  | Table Tennis Paddle                        | 2    |
| A10   | AL3800SYA10 | Table Tennis Ball                          | 2    |
| A11   | AL3800SYA11 | Table Tennis Net                           | 1    |
| A12   | AL3800SYA12 | Playfield Support                          | 2    |
| C1    | AL3800SYC1  | Pocket(pre-installed)                      | 6    |
| C2    | AL3800SYC2  | Metal Corner Cap(pre-installed)            | 4    |
| K1    | AL3800SYK1  | Hardware Kit                               | 1    |
| M1    | AL3800SYM1  | Owner's Manual                             | 1    |

# 90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

**WARRANTY DURATION:** This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

**WARRANTY COVERAGE:** ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

**WARRANTY PERFORMANCE:** During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

**LEGAL REMEDIES:** This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

## NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.