



4-Piece Table Tennis Table



Please keep this instruction manual for future reference

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Warnings



WARNING: Choking Hazard—Product contains small balls and/or small parts. Not for children under 3 years of age.

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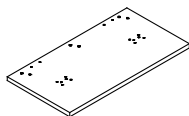
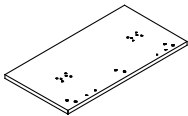
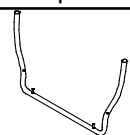
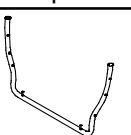
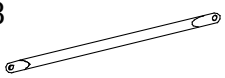
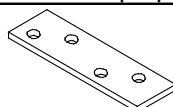
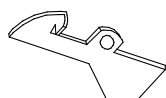
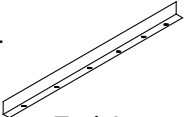
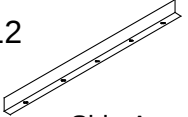
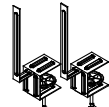
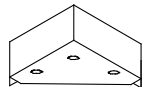
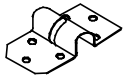
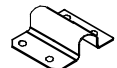
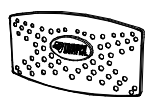
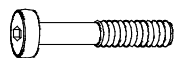
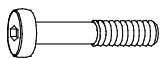
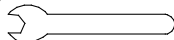
DARTBOARDS

Triumph Sports USA
11327 W Lincoln Ave.
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Parts List

1  Table Surface-A 2pcs	2  Table Surface-B 2pcs	3  Table Tennis Paddle 2pcs	4  Table Tennis Ball 2pcs
5  Curved Outer Leg with Cap 2pcs	6  Curved Inner Leg with Cap 2pcs	7  Linkage Tube with Stop Bracket 2pcs	8  Linkage Tube 2pcs
9  Bracket 6pcs	10  Gravity Lock 2pcs	11  End Apron (1.35m) 2pcs	12  Side Apron (1.25m) 4pcs
13  Safety Strap – Long 1pc	14  Safety Strap – Short 2pcs	15  Net 1pc	16  Net Post 2pcs
17  Plastic Corner 4pcs	18  Wheel 4pcs	19  Leg Bracket - A 8pcs	20  Leg Bracket - B 4pcs
21  Plastic Panel with Frame 2pcs	22  “T” Washer 2pcs	A1  M4 X 12MM Screw 47pcs	A2  M6 X 50MM Bolt 10pcs
A3  M6 X 45MM Bolt 8pcs	A4  6MM Washer 28pcs	A5  16MM Spacer 8pcs	A6  M6 Nut 10pcs
A7  M5 X 13MM Screw 88pcs	A8  Wrench 1pc	A9  Allen Key 1pc	

PRE-INSTALLED PARTS

P1  Outer Leg Cap 4pcs	P2  Inner Leg Cap 4pcs
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Assembly Tips

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely.

Assembly Instructions

NOTE: We recommend that two adults work together to assemble this game.

Find a clean, level place to begin the assembly of your Table Tennis Table. The table will be assembled upside down and then turned over on its legs once the assembly is completed.

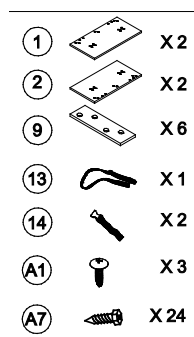
Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.

Step 1

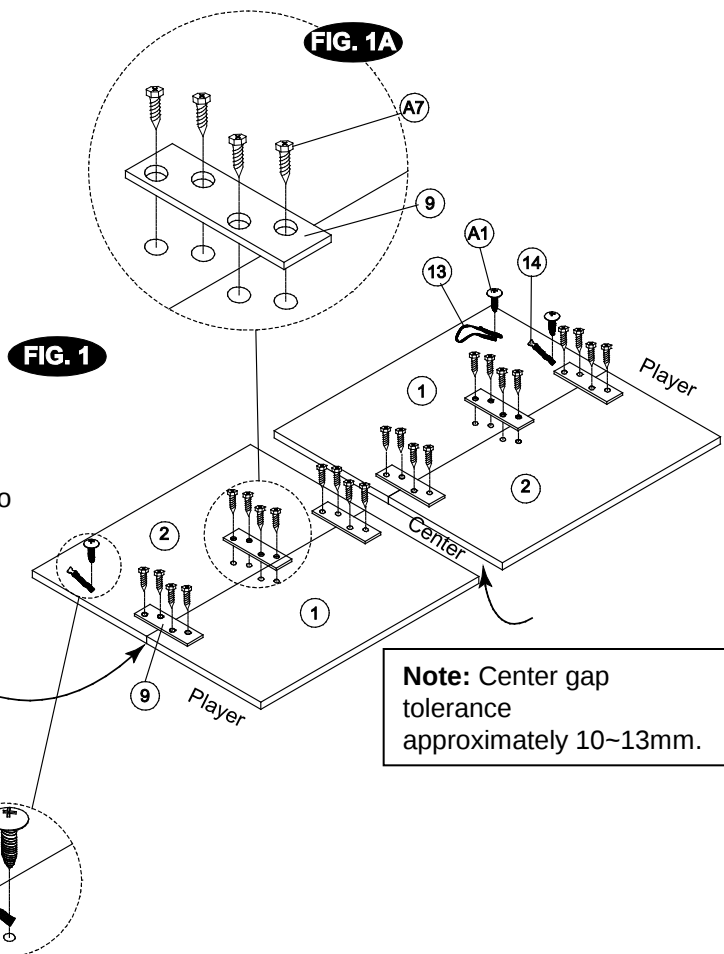
Place Table Surface-A (#1) and Table Surface-B (#2) with the painted surface facing down on a flat surface.

Connect Table Surfaces together using three Brackets (#9) using twelve Screws (#A7). See FIG. 1 and 1A.

Attach the Safety Strap - Long (#13) and Safety Strap - Short (#14) to the surface using three Screws (#A1). See FIG. 1.



Note: Align the inside seams of each section so that pre-drilled holes line up across from each other.



Step 2

Place one Curved Outer Leg with Cap (#5) on the player end of the table half and one Curved Inner Leg with Cap (#6) on the center end of the table half.

Attach the Leg Bracket (#19 & #20) to the Curved Outer Leg (#5) and the Curved Inner Leg (#6) using Screws (#A7). See FIG. 2A.

Repeat the above steps for the other table half.

5		X 2
6		X 2
19		X 8
20		X 4
A7		X 64

Note: Make sure that the oval cut-out in the Leg Bracket are facing the center of the table for proper installation.

FIG. 2A

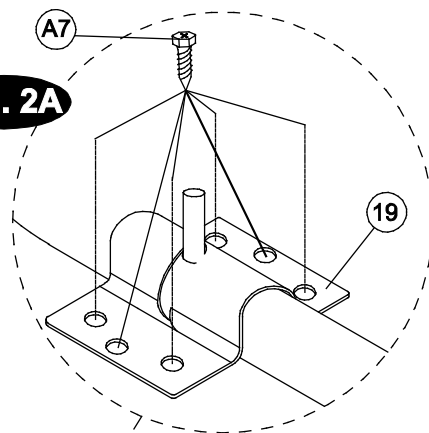
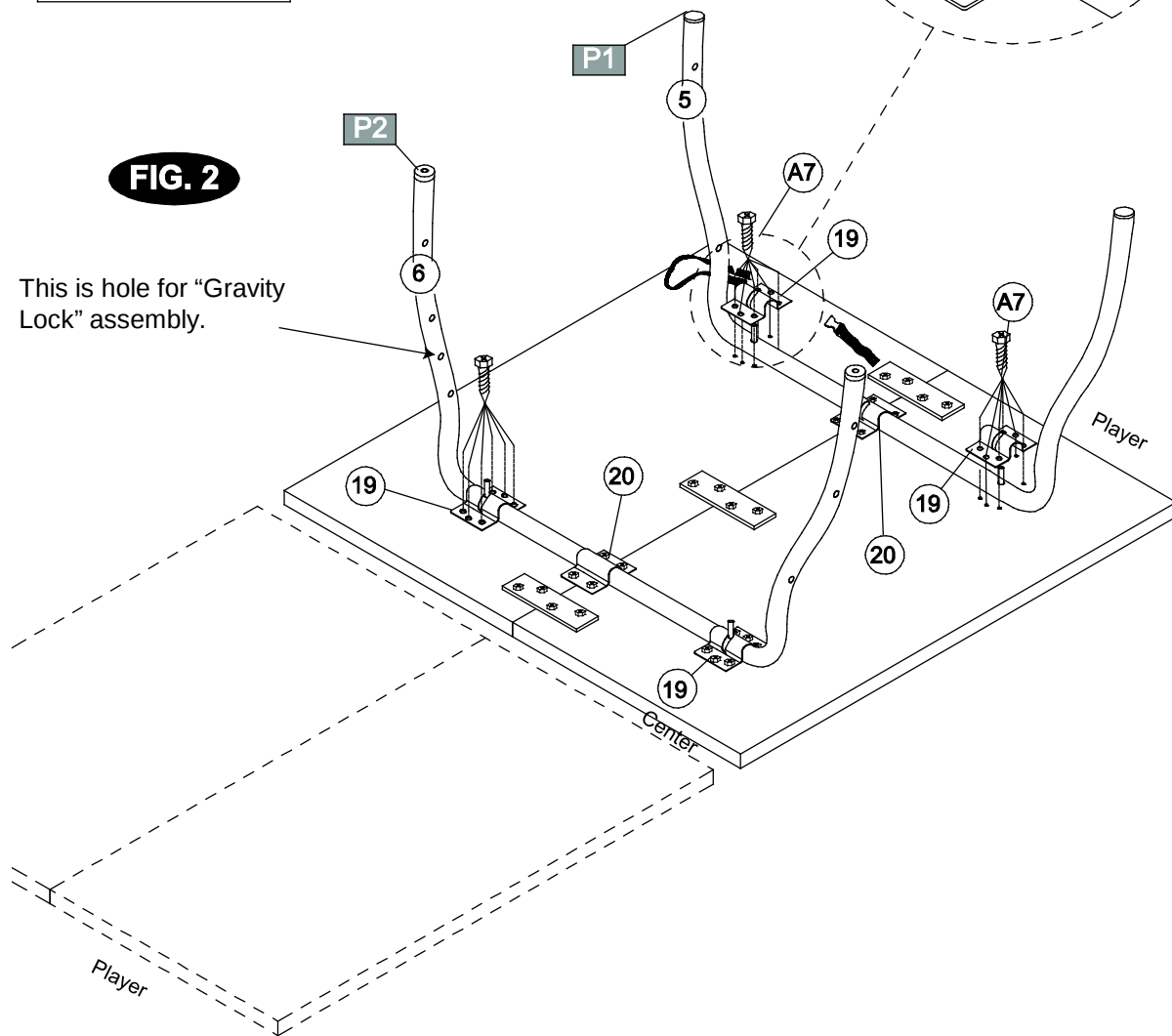


FIG. 2

This is hole for "Gravity Lock" assembly.



Step 3

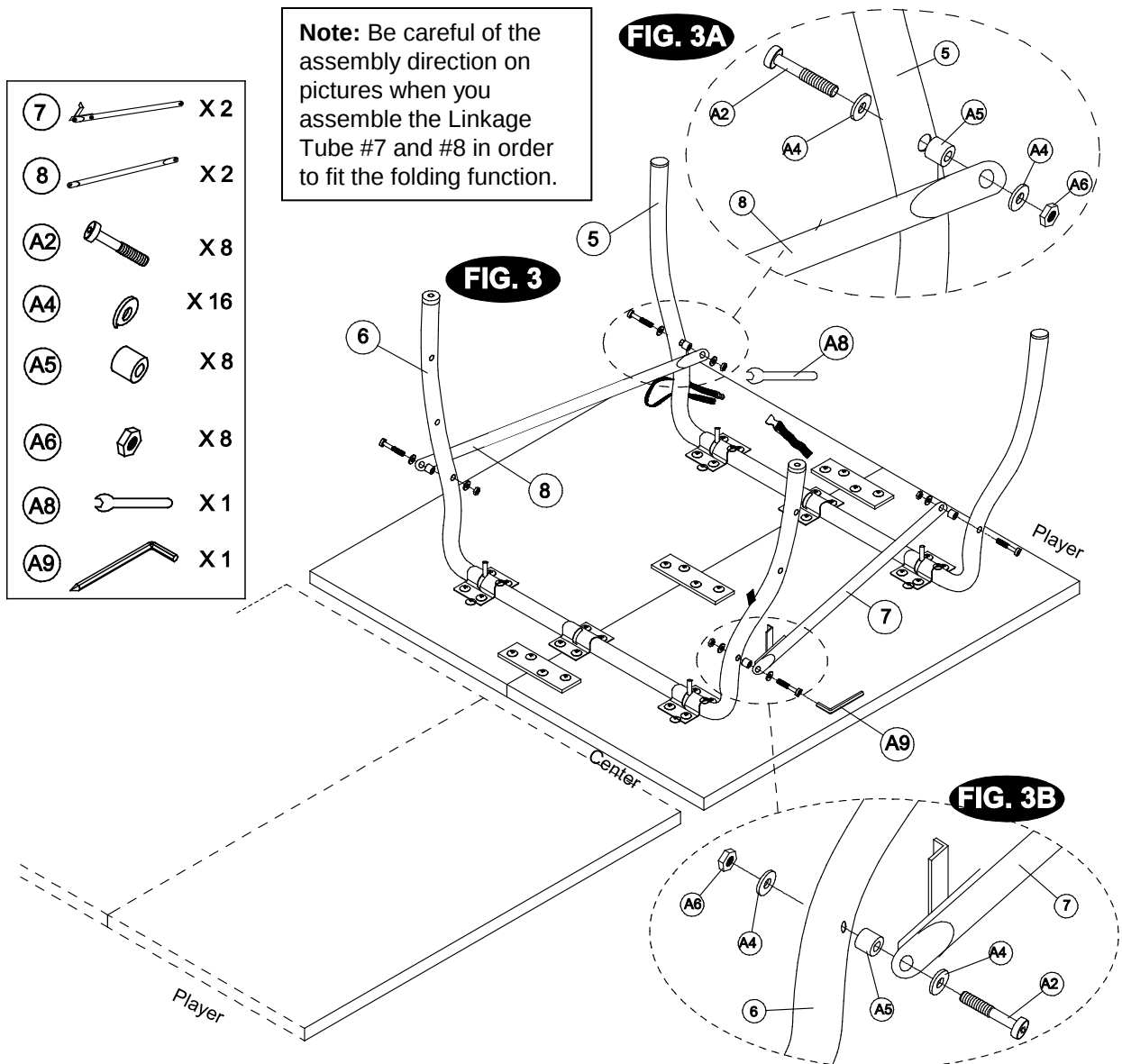
Attach one end of the Linkage Tube (#8) to the inside of the Curved Outer Leg (#5) using one Bolt (#A2), two Washers (#A4), one Spacer (#A5) and one Nut (#A6). See FIG. 3A.

Repeat the same for the other end of this Linkage Tube, only attaching it to the outside of the Curved Inner Leg (#6).

Attach one end of the Linkage Tube with Stop Bracket (#7) to the inside of the Curved Outer Leg (#5) using one Bolt (#A2), two Washers (#A4), one Spacer (#A5) and one Nut (#A6).

Repeat the same for the other end of this Linkage Tube, only attaching it to the outside of the Curved Inner Leg (#6). See FIG. 3B.

Repeat the above steps for the other table half.



Step 4

Place the Plastic Corner (#17) flush with table corner and attach using three Screws (#A1) per Corner. See FIG. 4A.

Place the End Apron (#11) between the corners and flush with the table edge at the Player end of table using six Screws (#A1) per End Apron. See FIG. 4.

Place the Side Apron (#12) flush with table edge at the side of the table using five Screws (#A1) per Side Apron. See FIG. 4.

NOTE: Make sure the all Aprons are inside the Plastic Corners.

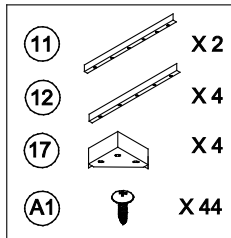
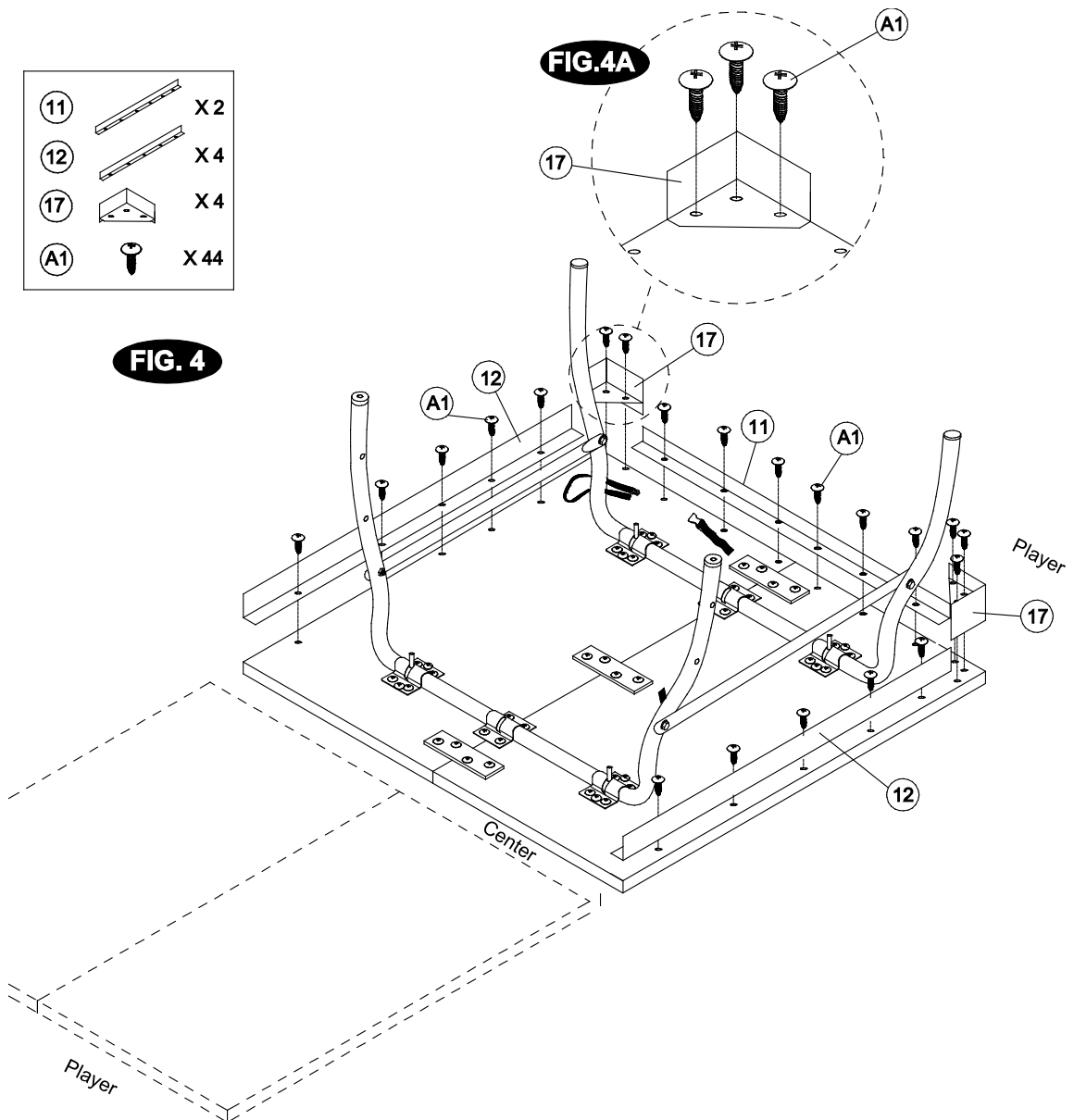


FIG. 4

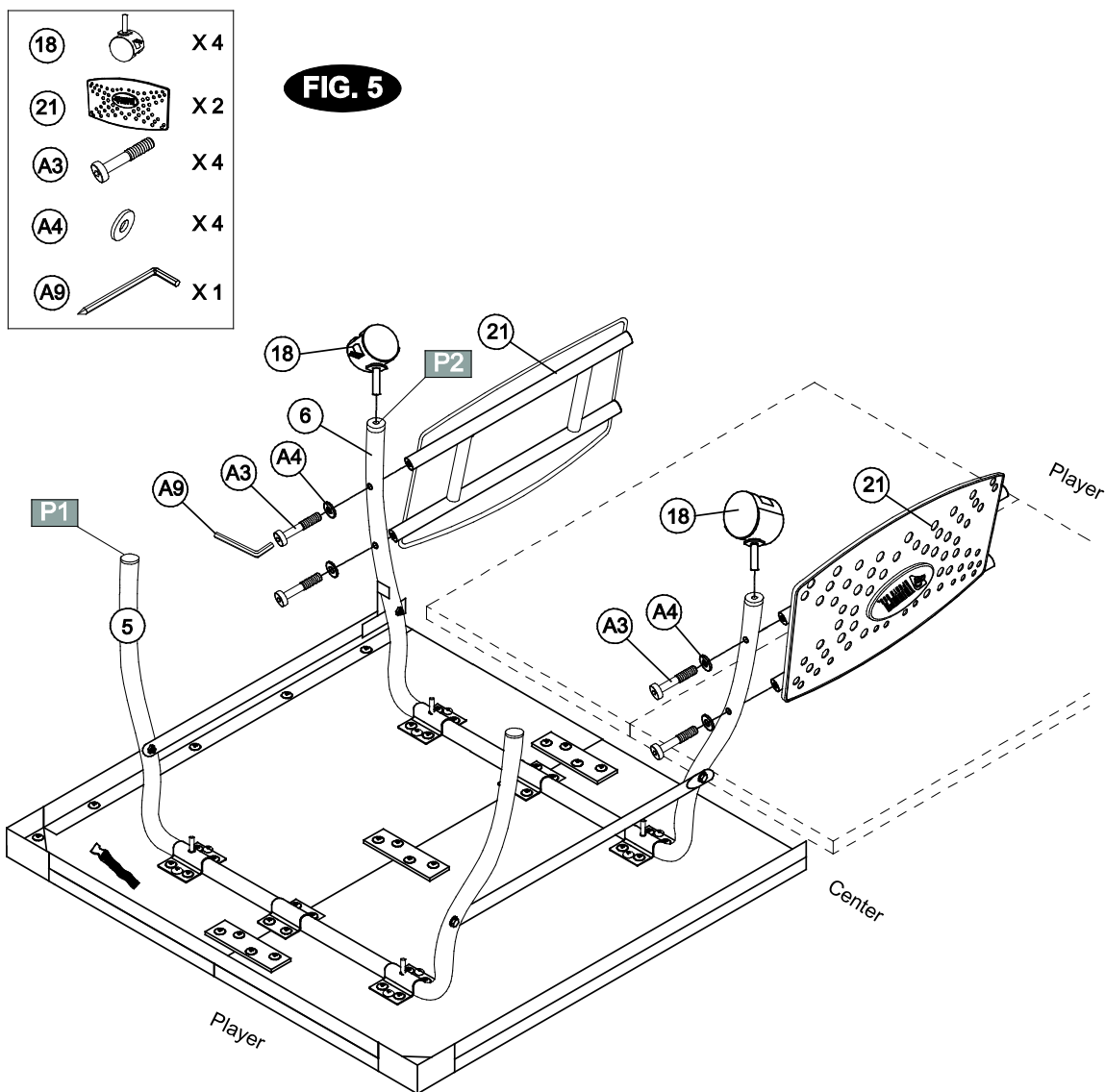


Step 5

Make sure the Outer Leg Caps (P1) and Inner Leg Caps (P2) are installed into the ends of the leg. Then place the Wheel (#18) into the Legs. See FIG. 5.

With the logo upside-down, attach the Plastic Panel with Frame (#21) to the Curved Inner Leg (#6) using two Bolts (#A3) and two Washers (#A4) per frame.

NOTE: Do not tighten securely at this time.



CAUTION: Two adults are recommended to flip the table as shown.

1.Lift the table off the ground.

2.Turn the table over, using caution to clear the legs as you turn.

3.Place the table on all four legs at the same time.

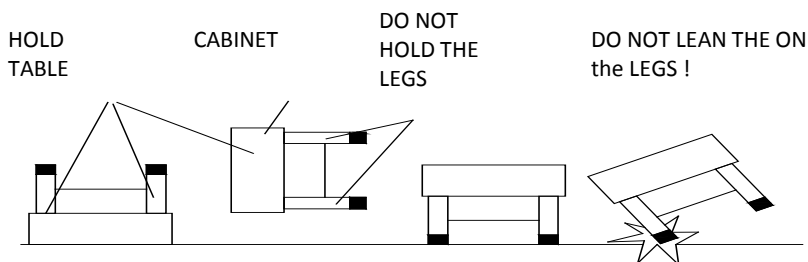


FIG. 6

FIG. 6A

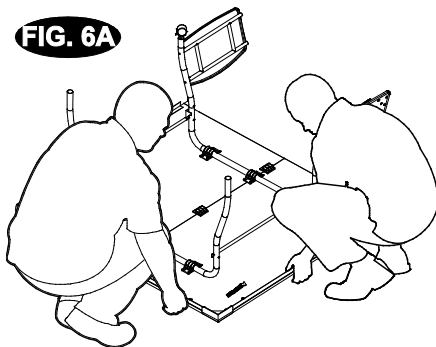


FIG. 6B

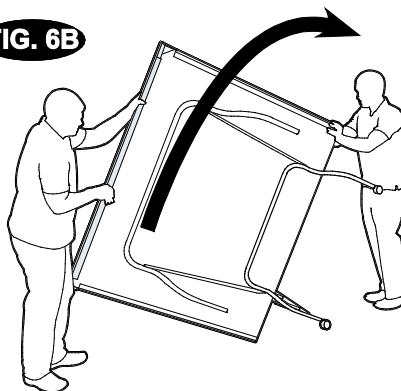


FIG. 6C

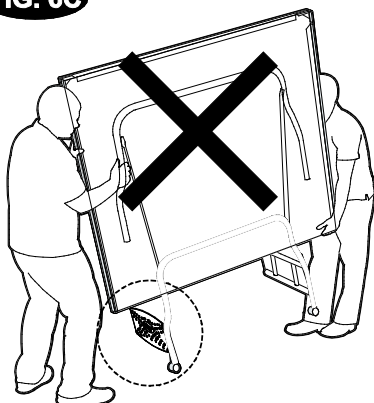
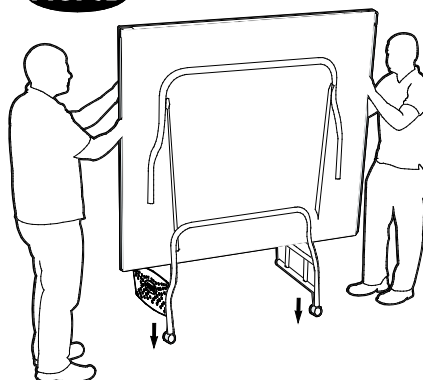


FIG. 6D



Step 6

Before turning the table over, make sure to push the Curved Inner Leg (#6) towards the center of the table in order to fix leg in right position.

NOTE: Two adults are required to turn this table over.

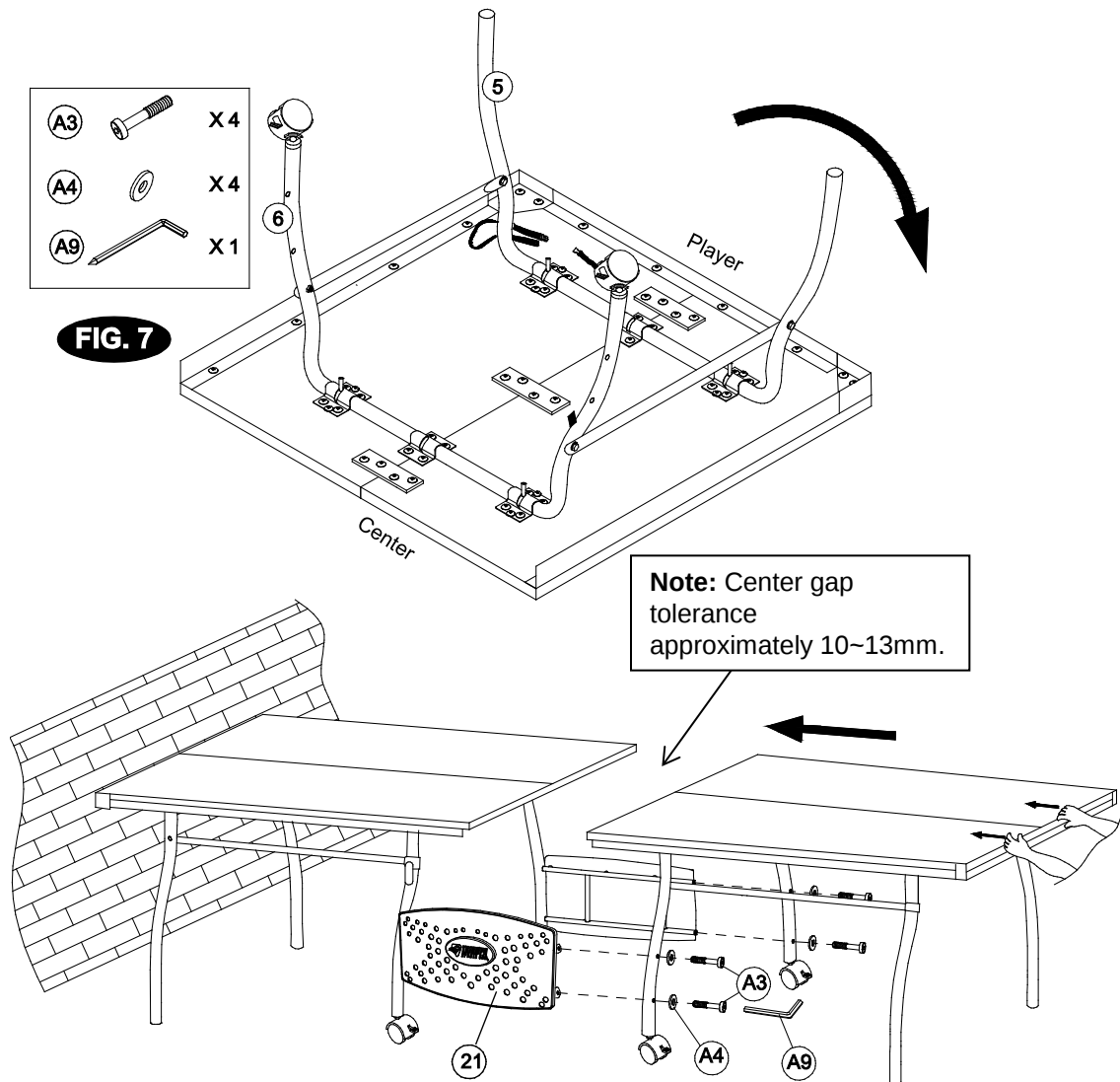
One person should stand at each center of the table and turn the table over completely so that it rests on its legs.

Standing at the sides of the table, place the two table halves so they are inches apart.

NOTE: Be careful that you do not push either half backwards as this may cause the legs to fold!

Attach the Plastic Panel with Frame (#21) to the opposite table half using two Bolts (#A3) and two Washers (#A4) per frame. See FIG. 7.

Now go back and tighten all the connections.



Step 7

Attach one Gravity Lock (#10) to the Curved Inner Leg (#6) using one Bolt (#A2), two Washers (#A4), one "T" Washer (#22) and one Nut (#A6) per Gravity Lock. See FIG. 8A.

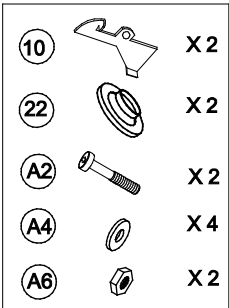


FIG. 8

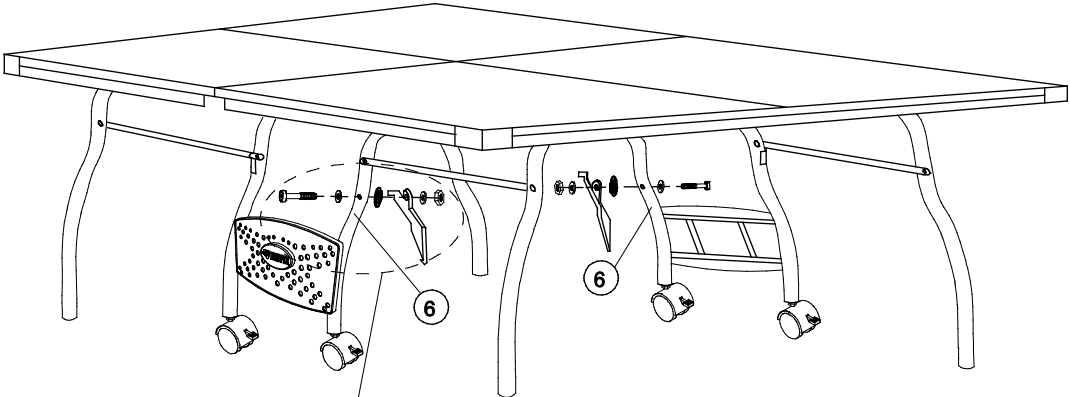
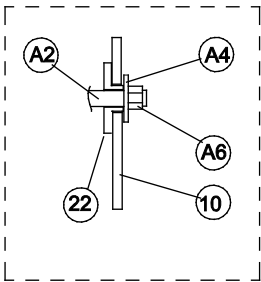
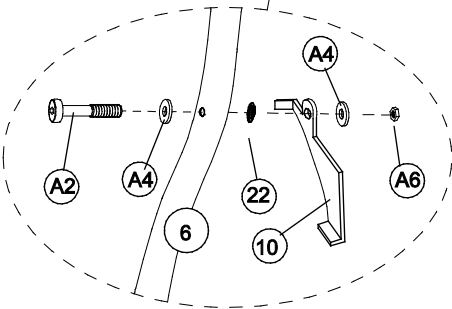


FIG. 8A



HARDWARE AFTER ASSEMBLY

Step 8

Attach the Net Post (#16) at the middle of the table and slide the net over the post. Stretch the Net (#15) across the center of the table and slip the net over the post on the opposite side. See FIG. 9A.

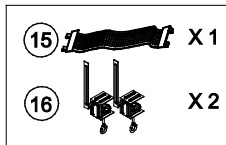
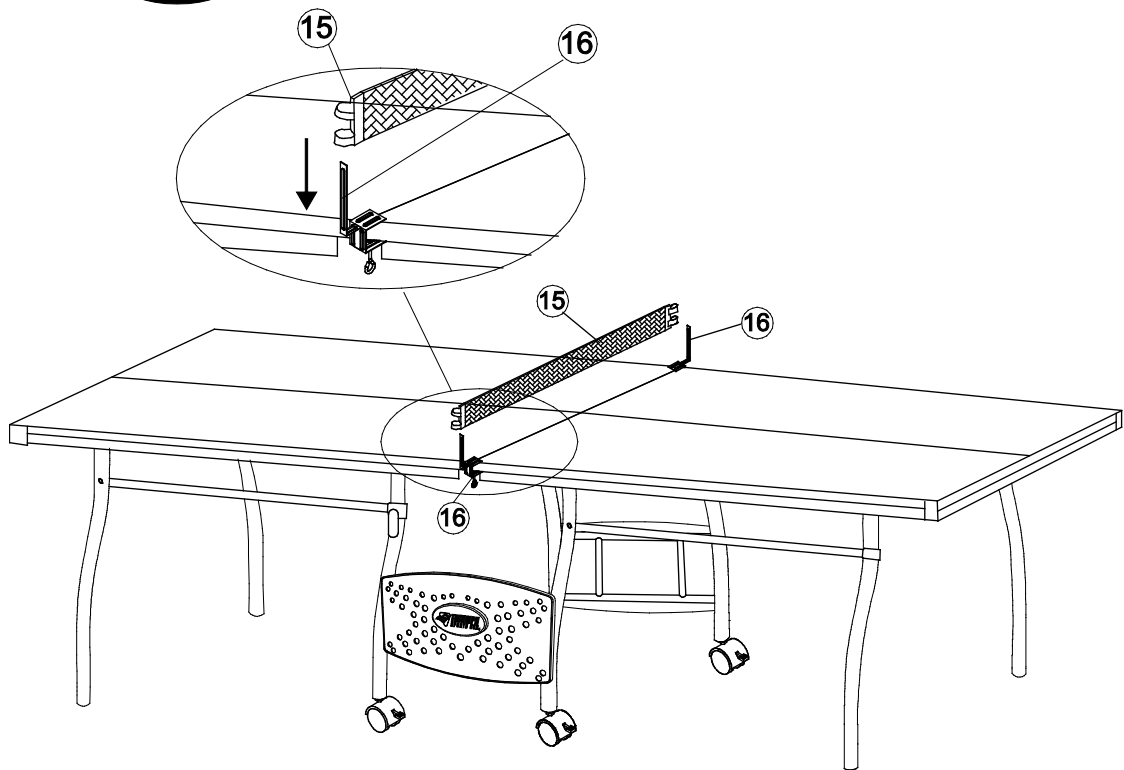


FIG. 9

FIG. 9A



Step 9

Engage the Wheels Lock.

Folding the table - First fold the side of the table without the Net Post. Hold the end securely and lift the table. Make sure the Gravity Lock (#10) is locked. Repeat for the other side. Attach the Safety Strap Long and short (#13, #14) together to prevent the sides from falling. See FIG.10

To unfold the table - First release the Gravity Lock (#10) and Safety Strap (#13 & #14). Then pull the bottom of the outer leg and slowly lower the table to the floor.

NOTE: When the table is in its storage position, always attach the safety strap to prevent the sides from falling.

