



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

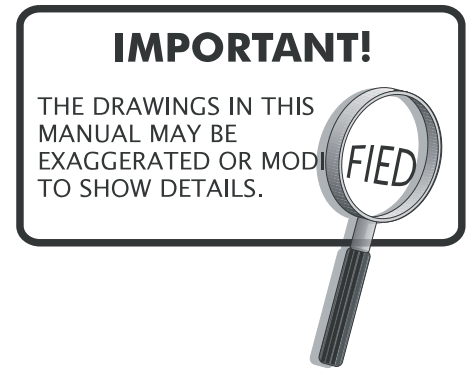
Your Model Number **AL2100W/F**

Date Code **2 - AL2100F- - HL**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 54" FOOSBALL TABLE

Featuring LED Side Lights

Tools Required:

- Allen Wrench (Included)
- Furniture Polish and Cloth
- Small Phillips Screw Driver to Install Batteries

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

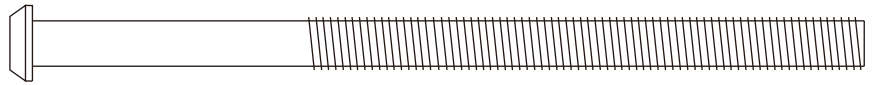
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

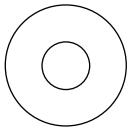
(To Scale)



H1 - M4 x 27 mm Phillips
Round Head Bolt
(26 pcs)



H2 - 6 mm x 110 mm
Allen Head Bolt
(16 pcs)



H3 - 6.5 mm x 16 mm
Flat Washer
(18 pcs)



H4- M6 Lock Washer
(18 pcs)



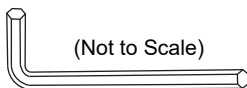
H5 - M4 Nylock Nut
(26 pcs)



H6 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(8 pcs)



H7 - 6 mm x 80 mm
Allen Head Bolt
(2 pcs)

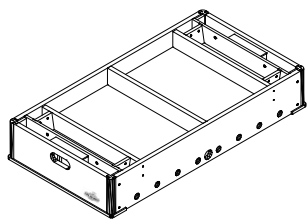


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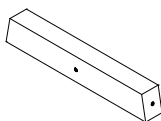
T1 - M4 Allen Wrench
(1 pc)

PARTS IDENTIFIER

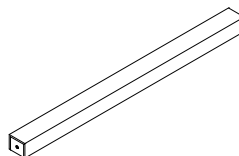
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P1 - Main Cabinet
(1 pc)



P2 - End Leg Support Brace
(2 pcs)



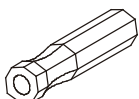
P3 - Middle Leg Support Brace
(1 pc)



P4 - Leg
(4 pcs)



P5 - Rod Bumper
(16 pcs)



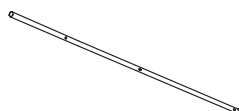
P6 - Player Rod Handle
(8 pcs)



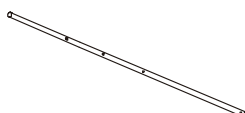
P7 - Player Rod
End Cap
(8 pcs)



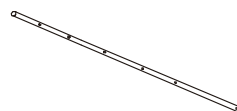
P8 - Ball Entry
Cup (2 pcs)



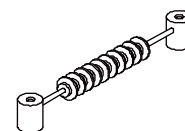
P9 - 2-Hole
Player Rod
(2 pcs)



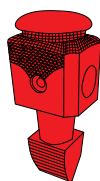
P10 - 3-Hole
Player Rod
(4 pcs)



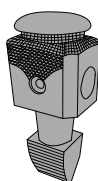
P11 - 5-Hole
Player Rod
(2 pcs)



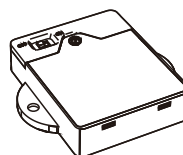
P12 - Manual Scorer
(2 pcs)



P13 - Maroon Player
(13 pcs)



P14 - Black Player
(13 pcs)



P15- Battery Box with
ON/OFF Switch for LED
(1 pc)

ACCESSORIES IDENTIFIER

(Not to Scale)



A1- Soccer Ball
(2 pcs)



A2 - 1mm Shim Pack
Used to level table if required
(3 pcs)

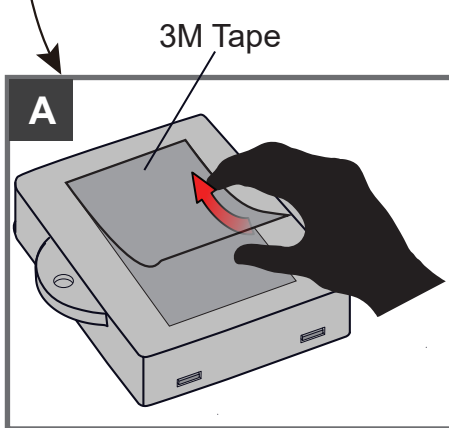
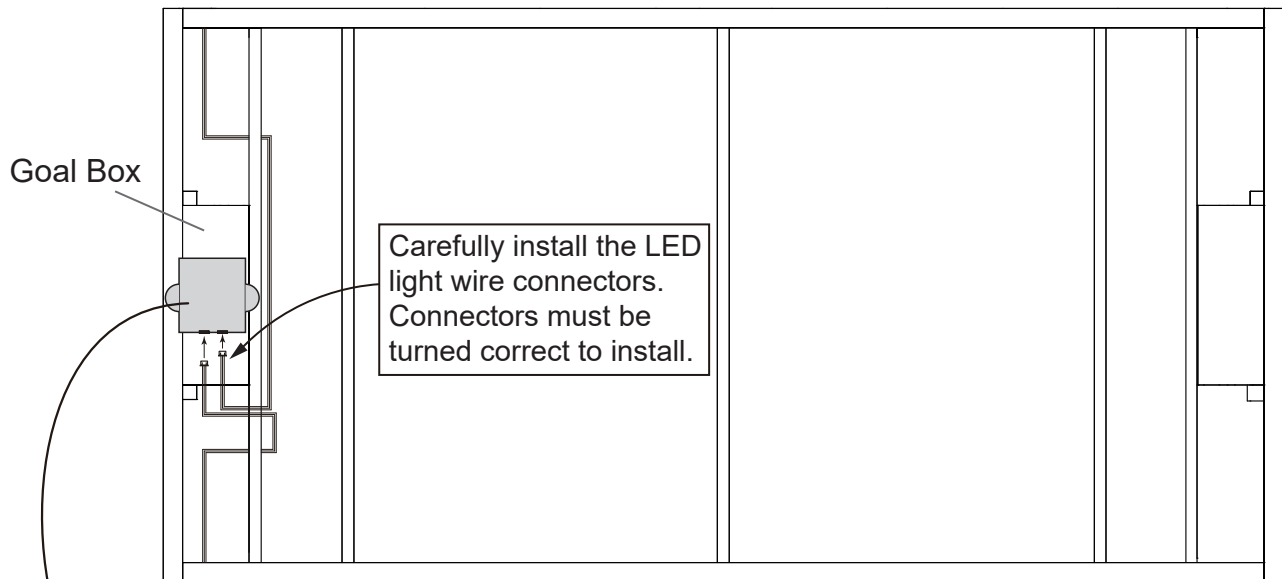


A3 - 2mm Shim Pack
Used to level table if required
(3 pcs)

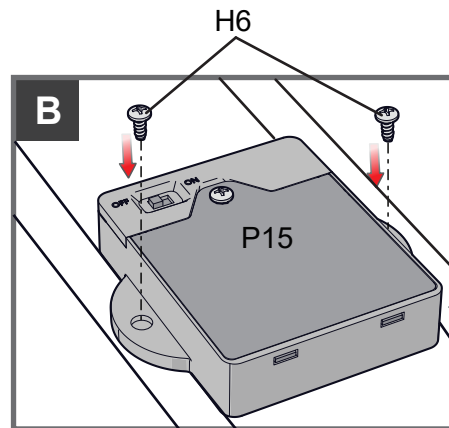
PARTS REQUIRED

1pc - **A4 Battery Box**

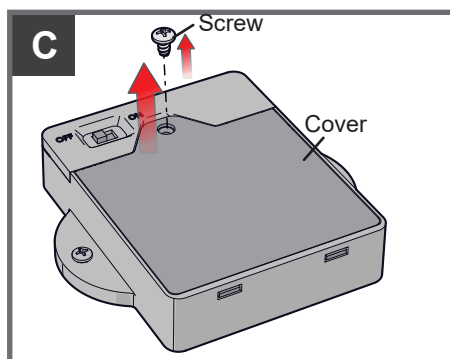
2pcs - **H6 Phillips Round Head Screw**



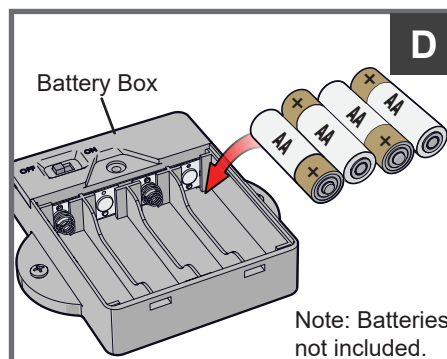
- Remove the backing tape and place the battery box onto the bottom of Goal Box.



- Screw the battery box onto the Cabinet Frame using the black point marks and H6 Phillips Round Head Screws --- DO NOT strip out screws.

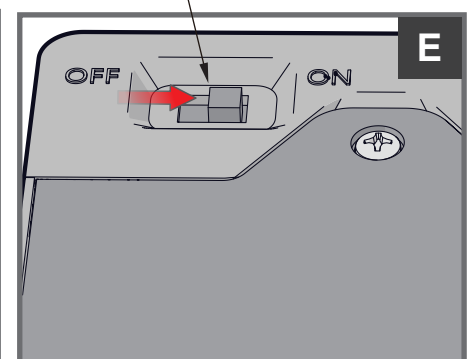


- Unscrew and remove cover.



- Insert 4 AA Batteries (Batteries not included).

Make sure polarity is correct.



- Return cover and insert Screw.

Remove the screw using a small phillips screwdriver and open the battery box, Insert (4) AA batteries (not included) in the correct order of polarity as shown on the inside of the battery box. Then close using the same screwdriver. (If the game will not be used for a long period of the time, we recommend that the batteries be removed)

See” **FIRST TIME BATTERY INSTALLATION AND NOTICE** “ , before installing batteries, located on **page 11**.

PARTS REQUIRED

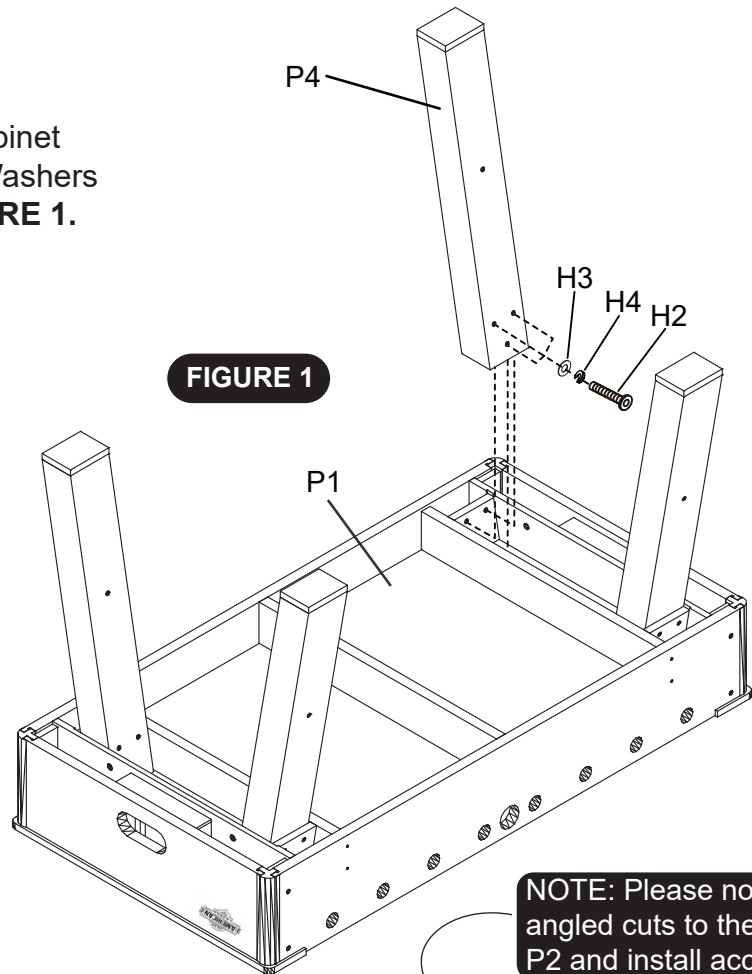
1pc - **P1** Main Cabinet
4pcs - **P4** Leg

12pcs - **H2** Hex Head Bolt
12pcs - **H3** Flat Washer
12pcs - **H4** Lock Washer

STEP 1

Attach the **P4** Legs onto the **P1** Main Cabinet using the **H2** Allen Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 1**.

Do not tighten H2 Bolts at this time.



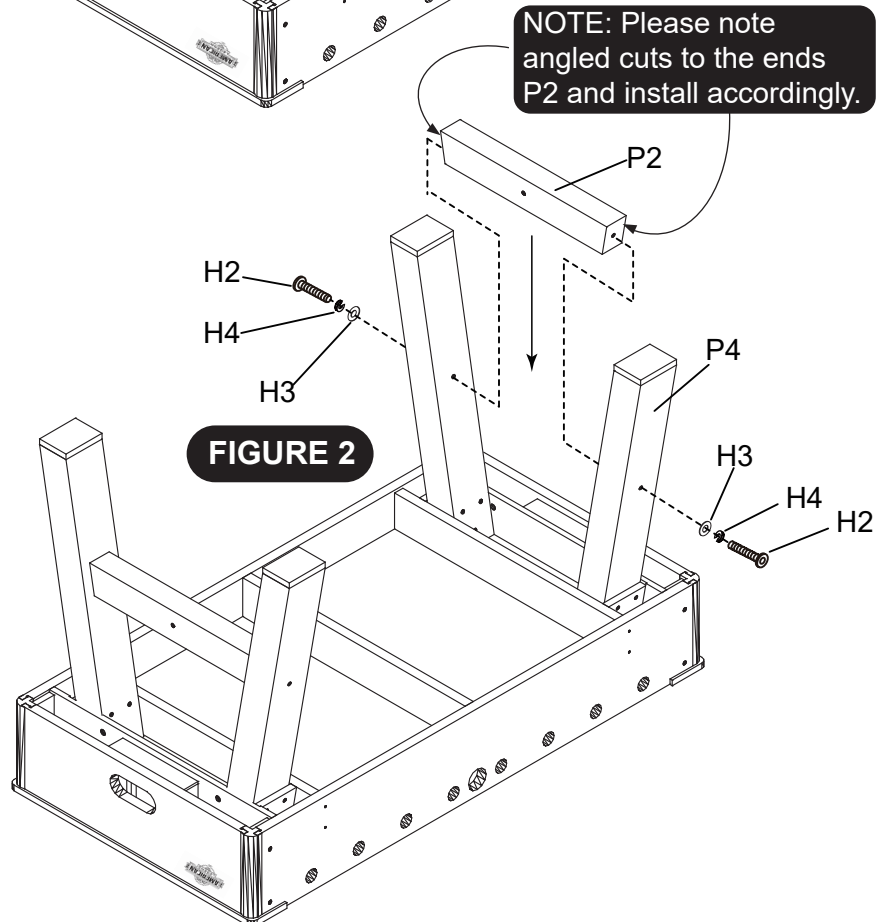
PARTS REQUIRED

2pcs - **P2** End Leg Support Brace
4pcs - **H2** Hex Head Bolt
4pcs - **H3** Flat Washer
4pcs - **H4** Lock Washer

STEP 2

Attach the **P2** End Leg Support Brace onto the **P4** Legs using the **H2** Allen Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 2**.

Do not tighten H2 Bolts at this time.



PARTS REQUIRED

1pc - **P3** Middle Leg Support Brace
2pcs - **H3** Flat Washer

2pcs - **H4** Lock Washer
2pcs - **H7** Hex Head Bolt

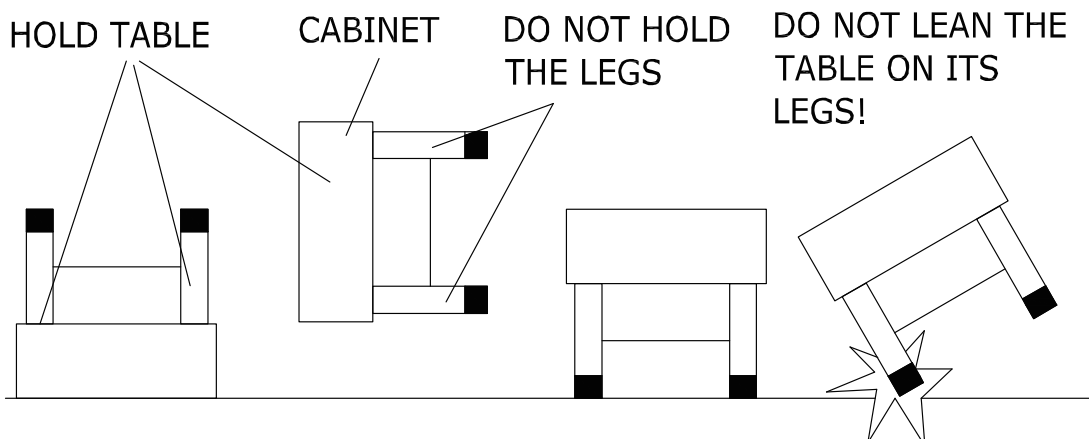
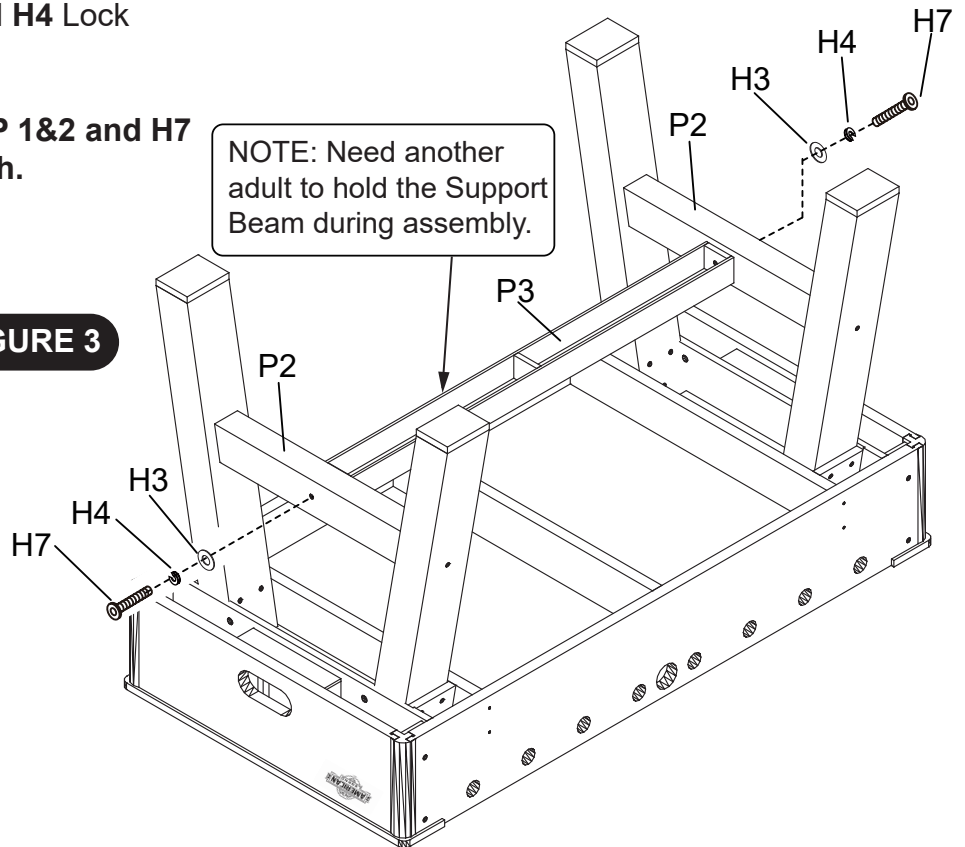
STEP 3

Attach the **P3** Middle Leg Support Brace onto the **P2** End Leg Support Braces using the **H7** Allen Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 3**.

Tighten the **H2** bolts from **STEP 1&2** and **H7** bolts using the **T1** Allen Wrench.

NOTE: Need another adult to hold the Support Beam during assembly.

FIGURE 3



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Carefully pick up the table on the floor.
2. Turn the table over.
3. Place it on all four legs at the same time onto the floor.

PARTS REQUIRED

16pcs - **P5** Rod Bumper
 2pcs - **P9** 2-Hole Players Rod
 4pcs - **P10** 3-Hole Players Rod
 2pcs - **P11** 5-Hole Players Rod
 2pcs - **P12** Manual Scorer

13pcs - **P13** Maroon Player
 13pcs - **P14** Black Player
 26pcs - **H1** Hex Head Bolt
 26pcs - **H5** Nylock Nut
 4pcs - **H6** Phillips Round Head Screw

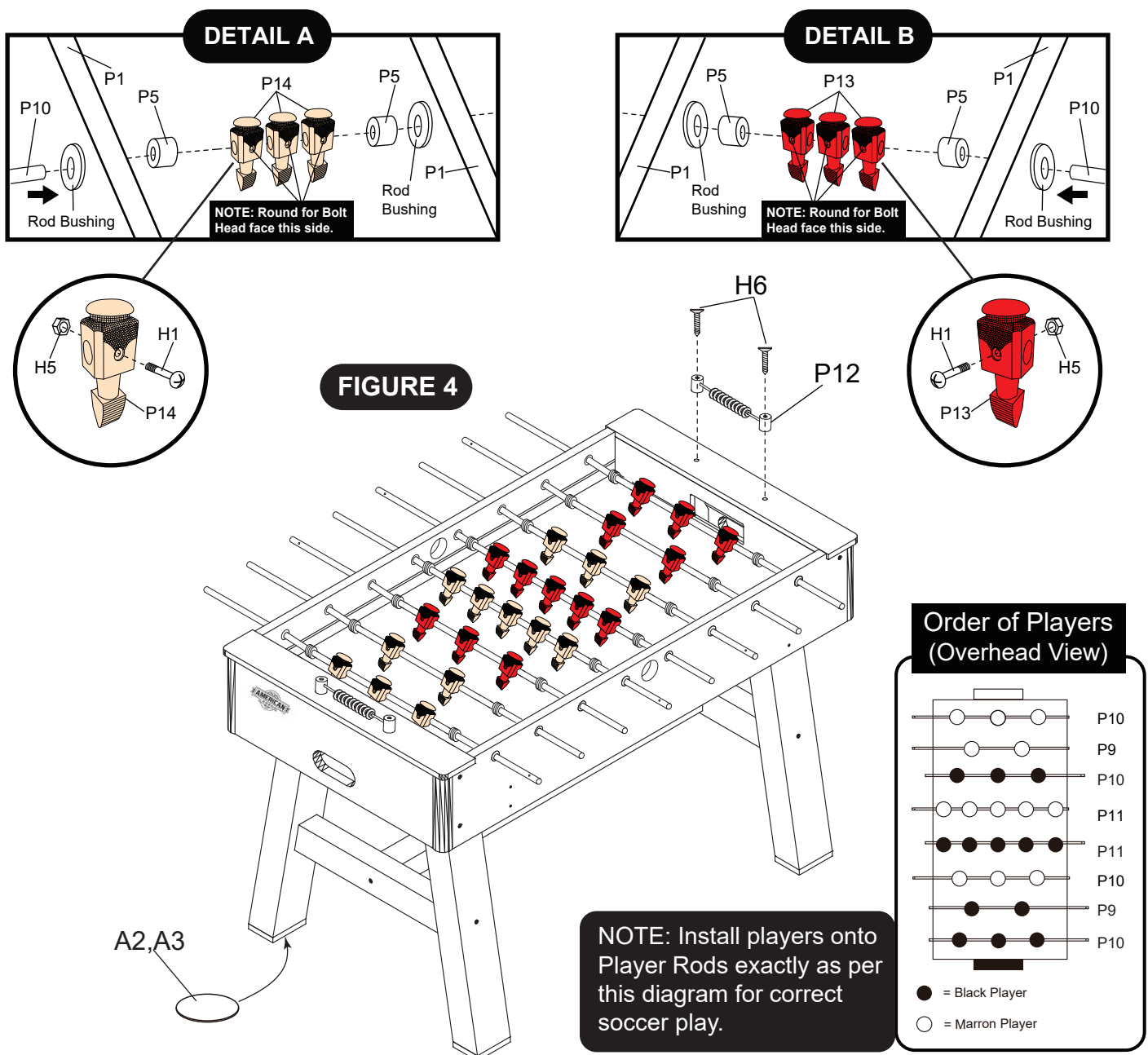
STEP 4

Slide the **P11** 5-Hole Rods, **P9** 2-Hole Rods, **P10** 3-Hole Rods through Rod Bushing of Side Apron, **P5** Rod Bumper, **P13** Maroon Players or **P14** Black Players, **P5** Rod Bumper and side apron of cabinet as shown in **FIGURE 4, Detail A&B**.

Secure the **P13** Maroon Players and **P14** Black Players onto rods using the **H1** Round Head Bolts and **H5** Nylock Nuts as shown in **FIGURE 4, DETAIL A&B**.

Attach the **P12** Manual Scorers to the End Aprons of main cabinet using pilot holes with the **H6** Phillips Flat Head Screws as shown in **FIGURE 4**.

Tighten, but do not strip out screws.



PARTS REQUIRED

8pcs - **P6** Player Rod Handle
8pcs - **P7** Player Rod End Cap
2pcs - **P8** Ball Entry Cup

2pcs - **H6** Phillips Round Head Screw

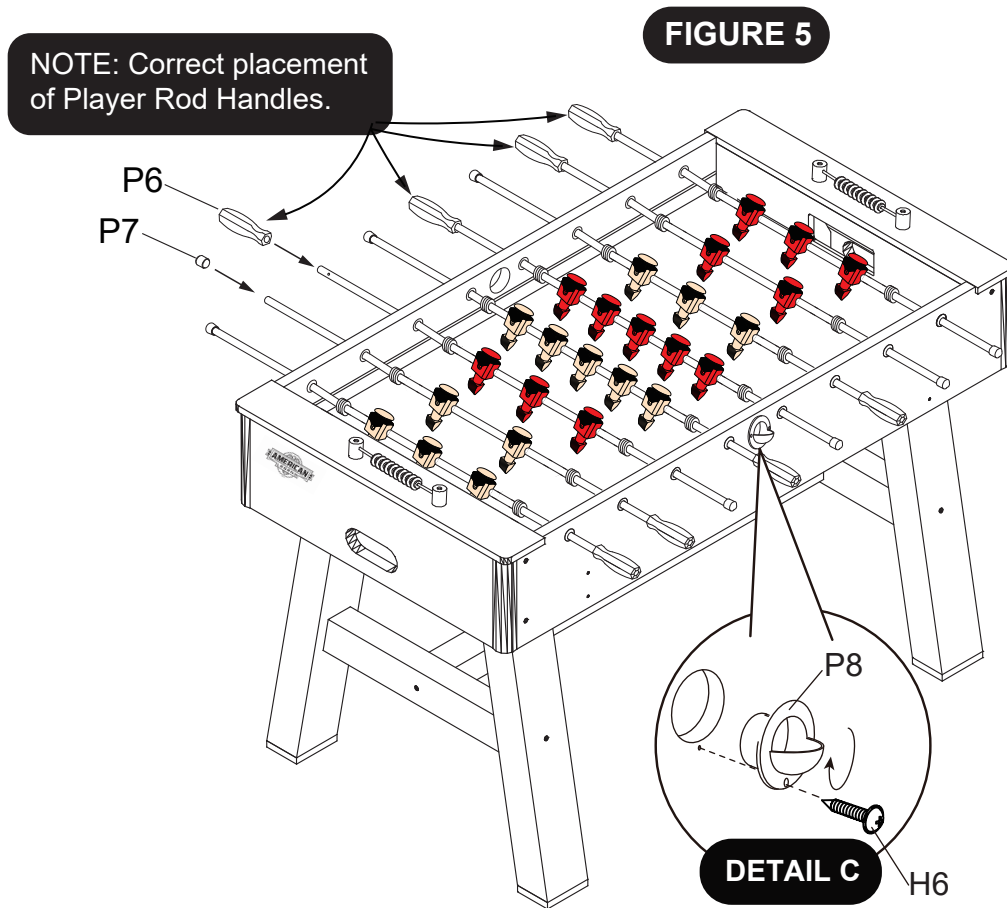
STEP 5

Attach the **P8** Ball Entry Cups onto side aprons using pilot holes with the **H6** Phillips Round Head Screws as shown in **FIGURE 5, DETAIL C**.

Tighten, but do not strip out screws.

Attach the **P6** Player Rod Handles and **P7** Player Rod End Cap to Player Rods as shown in **FIGURE 5**.

Tighten, but do not strip out screws.



Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table and the playfield.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenters level to properly level the table using the leg shims.

PRODUCT PARTS LIST FOR MODEL # AL2100W/F

Key #	Part #	Description	Qty.
H1	AL2100HLH1	M4 x 27 mm Phillips Round Head Bolt	26
H2	AL2100HLH2	6 mm x 110 mm Allen Head Screw	16
H3	AL2100HLH3	6.5mm x 16mm Flat Washer	18
H4	AL2100HLH4	M6 Lock Washer	18
H5	AL2100HLH5	M4 Nylock Nut	26
H6	AL2100HLH6	3.5mm x 12mm Phillips Round Head Screw	8
H7	AL2100HLH7	6mm x 80mm Allen Head Bolt	2
T1	AL2100HLT1	M4 Allen Wrench	1
P1	AL2100HLP1	Main Cabinet	1
P2	AL2100HLP2	End Leg Support Brace	2
P3	AL2100HLP3	Middle Leg Support Brace	1
P4	AL2100HLP4	Leg	4
P5	AL2100HLP5	Rod Bumper	16
P6	AL2100HLP6	Player Rod Handle	8
P7	AL2100HLP7	Player Rod End Cup	8
P8	AL2100HLP8	Ball Entry Cup	2
P9	AL2100HLP9	2-Hole Players Rod	2
P10	AL2100HLP10	3-Hole Players Rod	4
P11	AL2100HLP11	5-Hole Players Rod	2
P12	AL2100HLP12	Manual Scorer	2
P13	AL2100HLP13	Maroon Player	13
P14	AL2100HLP14	Black Player	13
P15	AL2100HLP15	Battery Box with ON/OFF Switch for LED	1
A1	AL2100HLA1	Soccer Ball	3
A2	AL2100HLA2	1mm Shim Pack	3
A3	AL2100HLA3	2mm Shim Pack	3
K1	AL2100HLK1	Hardware Kit	1
M1	AL2100HLM1	Owner's Manual	1

First Time Battery Installation:

Locate battery compartment for this product .

Use alkaline batteries for maximum performance .

Using a small Phillips head screwdriver – loosen and remove the battery compartment cover screw(s).

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover and secure cover with the cover screw . Do not over tighten and strip out the screw .

IMPORTANT: BATTERY INFORMATION

Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Notice:

1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking, weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADE SPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

customerservice@escaladesports.com

Other than shipping requirements no charge will be made for such replacement of in-warranty Products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.