



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,
please contact us toll free @

1-888-996-2729

FAX:1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports

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Evansville, Indiana 47706-0889

Physical Location:

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817 Maxwell Ave.

Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your model Number **AL2200W/F**

Date Code **2 - AL2200F- - SY**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



55 INCH LED X - LEG FOOSBALL TABLE

Tools Required:

- Allen Wrench (Included)
- Furniture Polish and Cloth
- A Phillips Screw Driver
- T1-Socket Head Wrench (Included)
- 4 pcs AAA Batteries (Not Included)
- A Small Rubber Hammer

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
3. Assembly can be made both simpler and less timely by first unpacking all parts , and matching and organizing them to the Parts Identifier . This will greatly help you become familiar with the parts before and during assembly .
4. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses . A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

NOTICE :

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

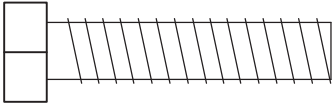
⚠ CAUTION :

**AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO
LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION.
DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.**

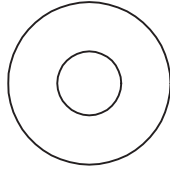
HARDWARE IDENTIFIER

(To Scale)

All parts are be packaged in playfield side



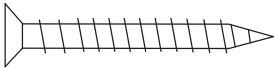
H1 - 8mm x 40 mm
Hex Head Bolt
(16 pcs)



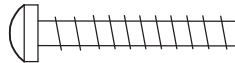
H2 - M8 Flat Washer
(20 pcs)



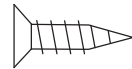
H3 - M8 Lock Washer
(20 pcs)



H4 - 3.5 x 35 mm
Phillips Flat Head Screw
(14 pcs)



H5 - 4 mm x 25 mm
Phillips Round Head Bolt
(26 pcs)



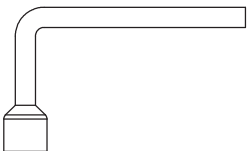
H6 - 3.5mm x 14mm
Phillips Flat Head Screw
(2 PCS)



H7 - 8 mm x 130 mm
Hex Head Bolt
(4 pcs)



H8 - M4 Nylock nut
(26 PCS)

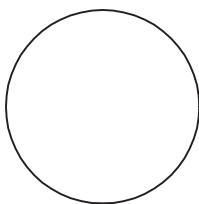


Not to Scale
T1-Socket Head Wrench
(1 pcs)

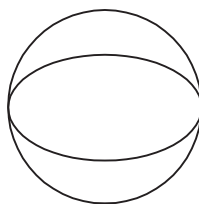
ACCESSORIES IDENTIFIER

(Not To Scale)

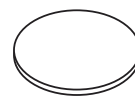
All parts are be packaged in playfield side



A1 - Soccer Ball
(1 pc)



A2 - Texture Soccer Ball
(1 pc)

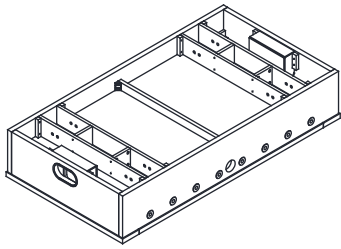


A3 - Table Leveling Shim
(4 pcs)

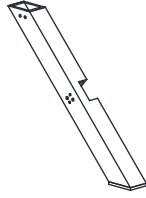
PARTS IDENTIFIER

(Not To Scale)

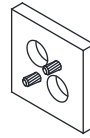
All parts are be packaged in playfield side



P1 - Main Cabinet
(1 pc)



P2 - Universal Leg
(4 pcs)

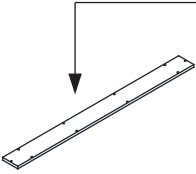


P3 - Decorative Leg
Wooden Block
(2 pcs)

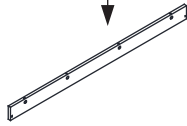


P4 - Wooden End Block
(2 pcs)

Will assemble together



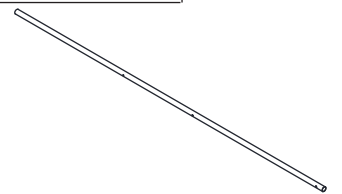
P5 - Top Panel of Lower
Center Support Beam
(1 pc)



P6 - Side Panel of Lower
Center Support Beam
(2 pcs)

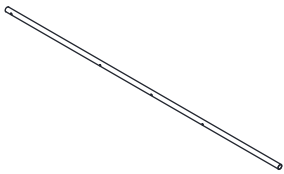


P8 - Inner Ball Entry Cup Retainer
(2 pcs)

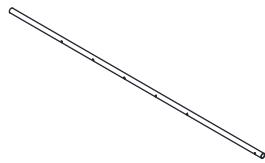


P9 - 2-Hole Player Rod
(2 pcs)

**NOTE: P8 + P17 will
assemble together.**



P10 - 3-Hole Player Rod
(4 pcs)



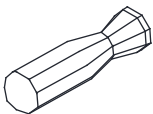
P11 - 5-Hole Player Rod
(2 pcs)



P12 - White Player
(13 pcs)



P13 - Dark Gray Player
(13 pcs)



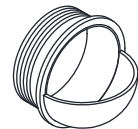
P14 - Player Rod Handle
(8 pcs)



P15 - Player Rod Bumper
(16 pcs)



P16 - Player Rod End Cap
(8 pcs)



P17 - Outer Ball Entry Cup
(2 pcs)

**NOTE: P8 + P17 will
assemble together.**

PARTS REQUIRED (For Step 1 & Step 2)

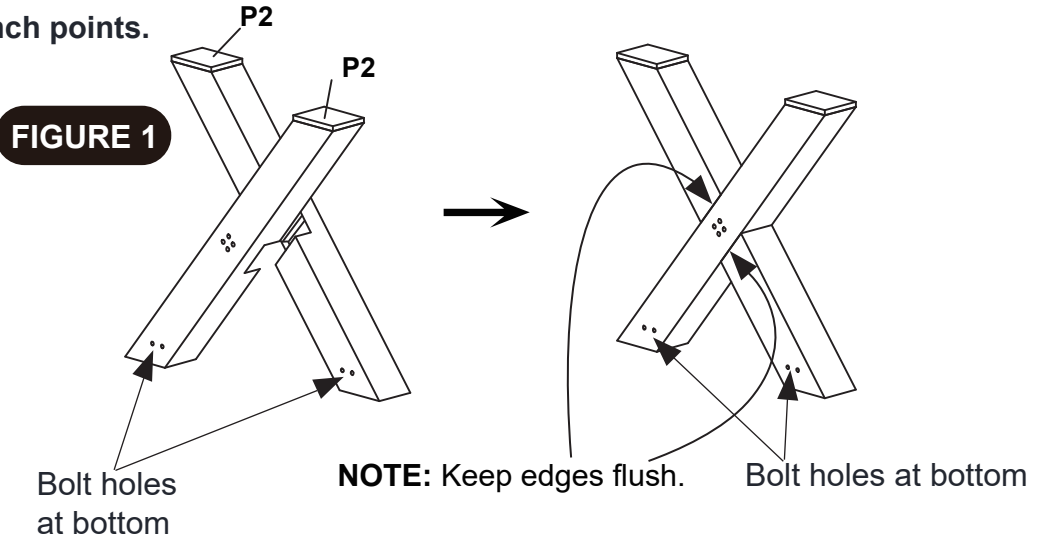
1pc - **P1** Main Cabinet
4pcs - **P2** Universal Leg

16pcs - **H1** Hex Head Bolt
16pcs - **H2** Flat Washer
16pcs - **H3** Lock Washer

STEP 1

Place together the **P2** Universal Legs as shown in **FIGURE 1**.

Be careful avoid pinch points.

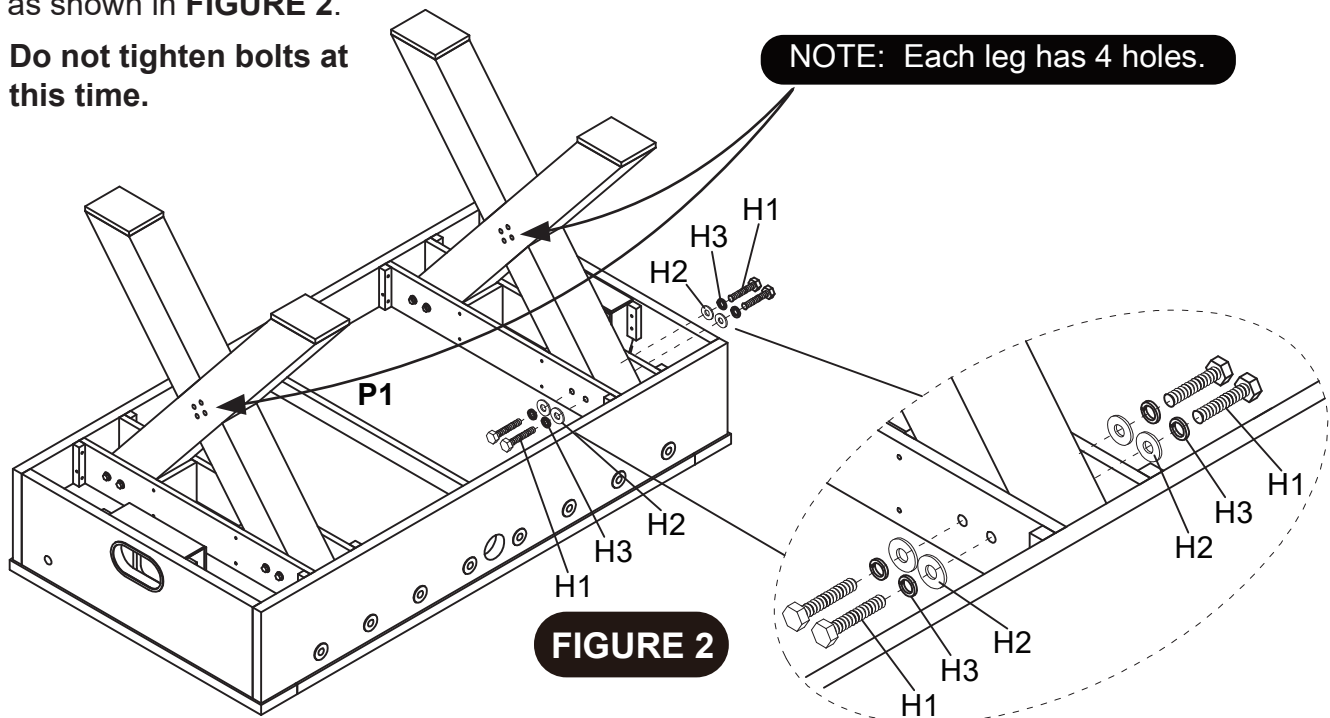


IMPORTANT NOTE: When “Starting” any bolts within this table - use only minimal pressure as to not “Push out” the inner “T” Nut.

STEP 2

Install the **X** Legs onto the **P1** Main Cabinet using the **H1** Hex Head Bolts, **H2** Flat Washers and **H3** Lock Washers as shown in **FIGURE 2**.

Do not tighten bolts at this time.



NOTE: Please see page #9 now for a helpful assembly tip.

↑
IMPORTANT

PARTS REQUIRED

2pcs - **P4** End Block

14pcs - **H4** Phillips Flat Head Screw

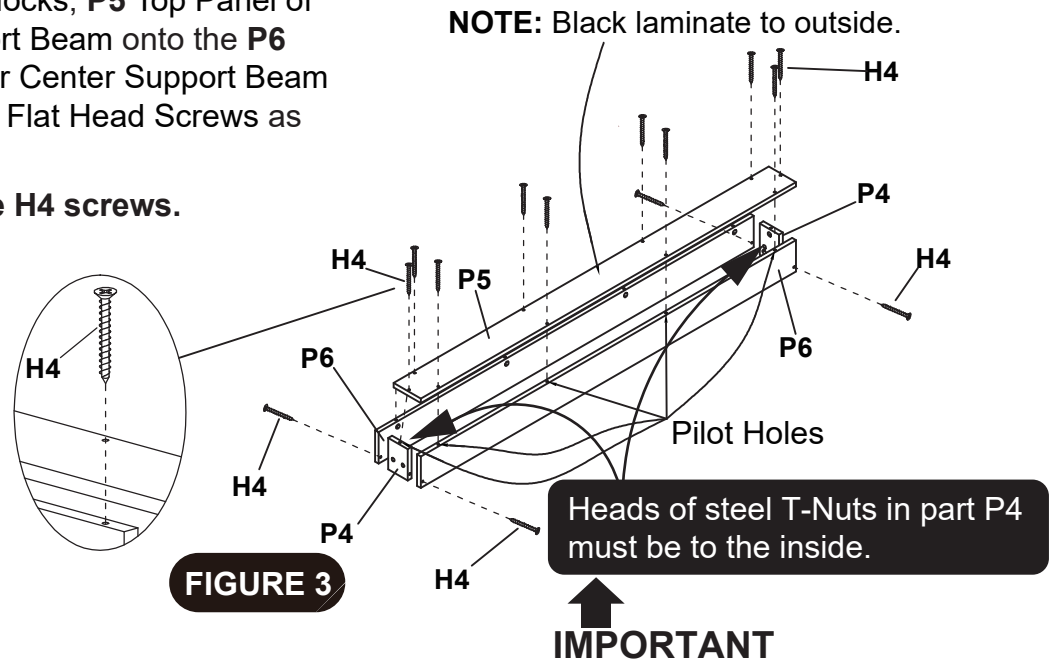
1pc - **P5** Top Panel of Lower Center Support Beam

2pcs - **P6** Side Panel of Lower Center Support Beam

STEP 3

Attach the **P4** End Blocks, **P5** Top Panel of Lower Center Support Beam onto the **P6** Side Panels of Lower Center Support Beam using the **H4** Phillips Flat Head Screws as shown in **FIGURE 3**.

Do not strip out the H4 screws.



PARTS REQUIRED

4pcs - **H2** Flat Washer

4pcs - **H3** Lock Washer

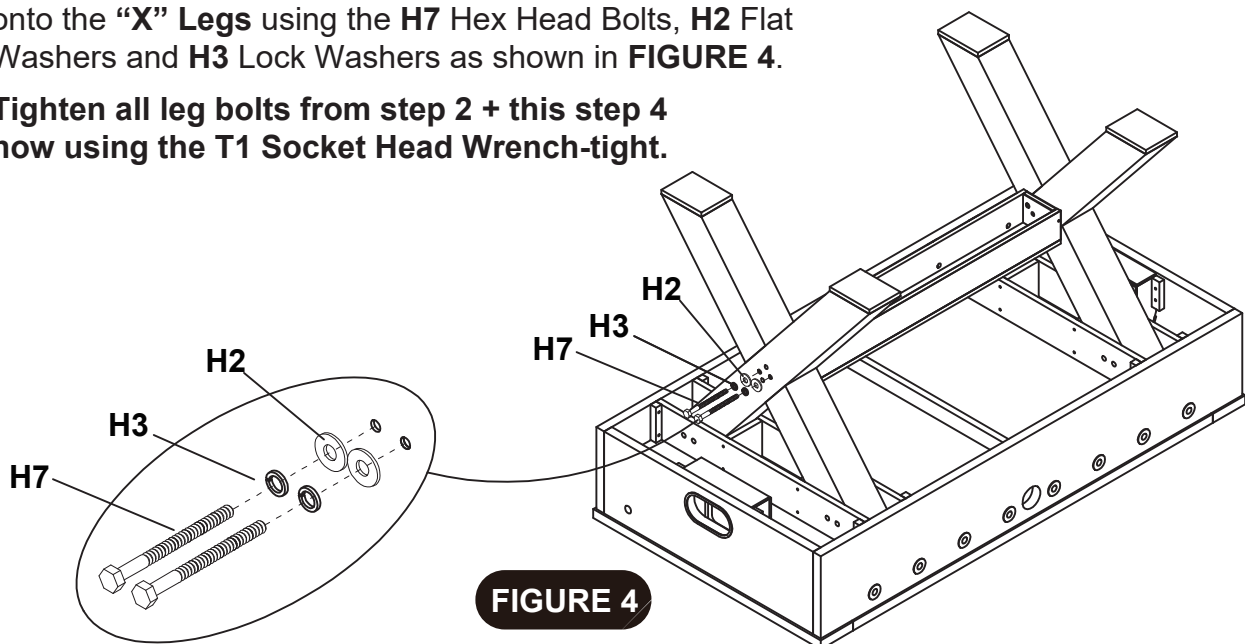
4pcs - **H7** Hex Head Bolt

1pc - **T1** Socket Head Wrench

STEP 4

With the help from another adult, attach the **Leg Support Beam** onto the “**X**” **Legs** using the **H7** Hex Head Bolts, **H2** Flat Washers and **H3** Lock Washers as shown in **FIGURE 4**.

Tighten all leg bolts from step 2 + this step 4 now using the T1 Socket Head Wrench-tight.



PARTS REQUIRED

2pcs - **P3** Decorative Leg Wooden Block

STEP 5

Insert the **P3** Decorative Leg Wooden Blocks into the "**X**" legs, as shown in **Figure 5**.

Gently tap with rubber hammer if necessary

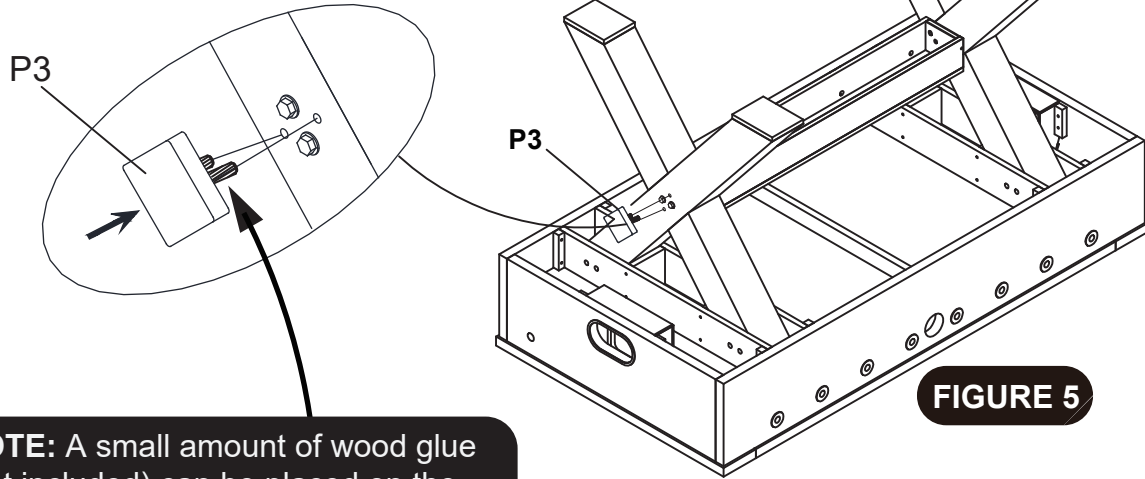


FIGURE 5

NOTE: A small amount of wood glue (not included) can be placed on the dowel pins before assembly.

LIFT + ROTATE THE TABLE

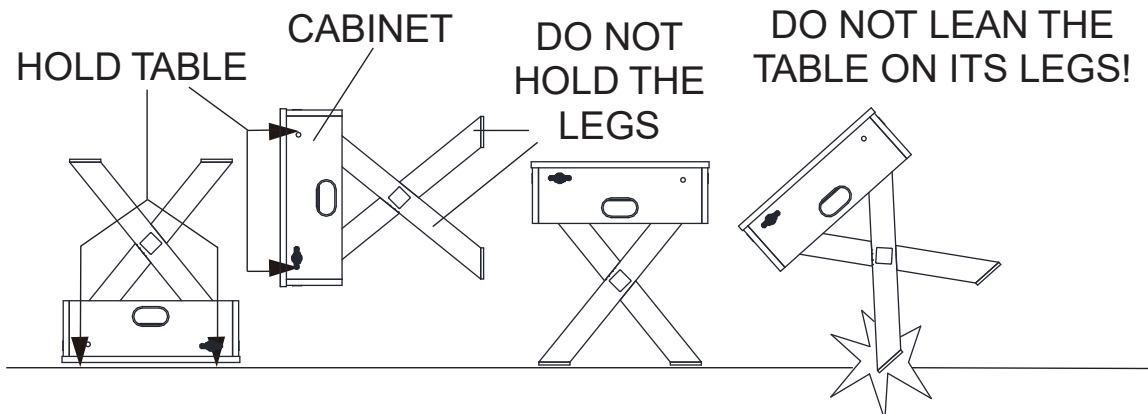
Always use proper lifting techniques

⚠ CAUTION :

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION :

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



PARTS REQUIRED

2pcs - P8 Inner Ball Entry Cup Retainer	16pcs - P15 Player Rod Bumper
2pcs - P9 2-Hole Player Rod	8pcs - P16 Player Rod End Cap
4pcs - P10 3-Hole Player Rod	2pcs - P17 Outer Ball Entry Cup
2pcs - P11 5-Hole Player Rod	
13pcs - P12 White Player	26pcs - H5 Phillips Round Head Bolt
13pcs - P13 Dark Gray Player	2pcs - H6 Phillips Flat Head Screw
8pcs - P14 Player Rod Handle	26pcs - H8 M4 Nylock nut

Please note the location of the hole or indentation that is near one end of each rod. This is the handle end of each rod.

← **IMPORTANT**

STEP 6

Slide the **P11** 5-Hole Rod, **P10** 3-Hole Rod, **P9** 2-Hole Rod through the Rod Bushing of the Side Apron, **P15** Rod Bumper, **P13** Dark Gray Player or **P12** White Player, **P15** Rod Bumper and **P1** Side Apron as shown in **FIGURE 6, DETAIL A**.

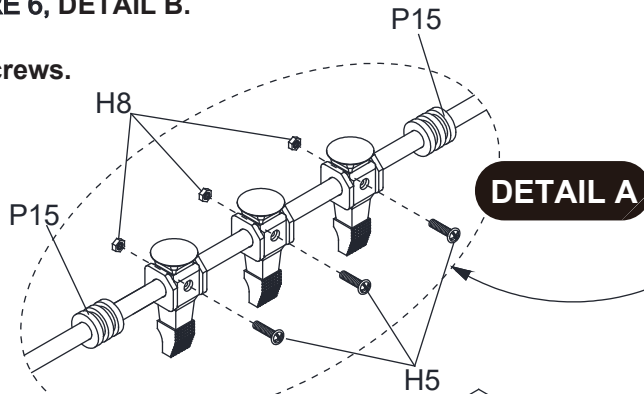
Secure **P13** Dark Gray Player and **P12** White Players onto rods using **H5** Round Head Bolts and **H8** M4 Nylock Nuts as shown in **FIGURE 6, DETAIL A**.

Attach the **P17** Outer Ball Entry Cups & **P8** Inner Ball Entry Cups onto Side Aprons using pilot holes with **H6** Phillips Round Head Screws as shown in **FIGURE 6, DETAIL B**.

Tighten, but do not strip out the H6 screws.

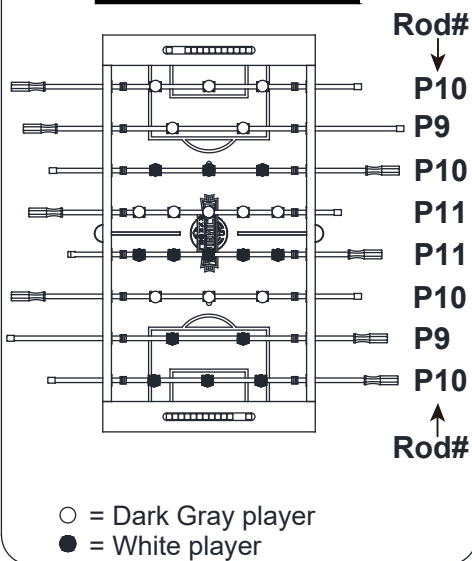
NOTE: A small amount of liquid dish soap placed inside of the rod handle and light taps from a rubber hammer may help to install the rod handles.

NOTE: Correct placement of Player Rod Handles.



NOTE: H5 Bolt Heads all face their respective goal.

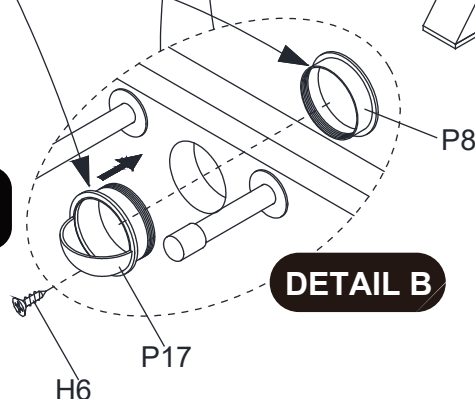
Order of Players (Overhead View)



NOTE: Assemble the P8 Inner and P17 Outer Parts together before installing the H6 Screws.

FIGURE 6

NOTE: Install players onto Player Rods exactly as per this diagram for correct soccer play.

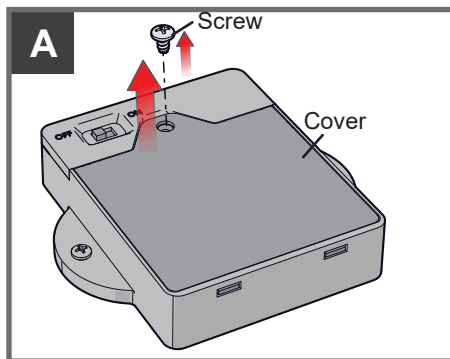
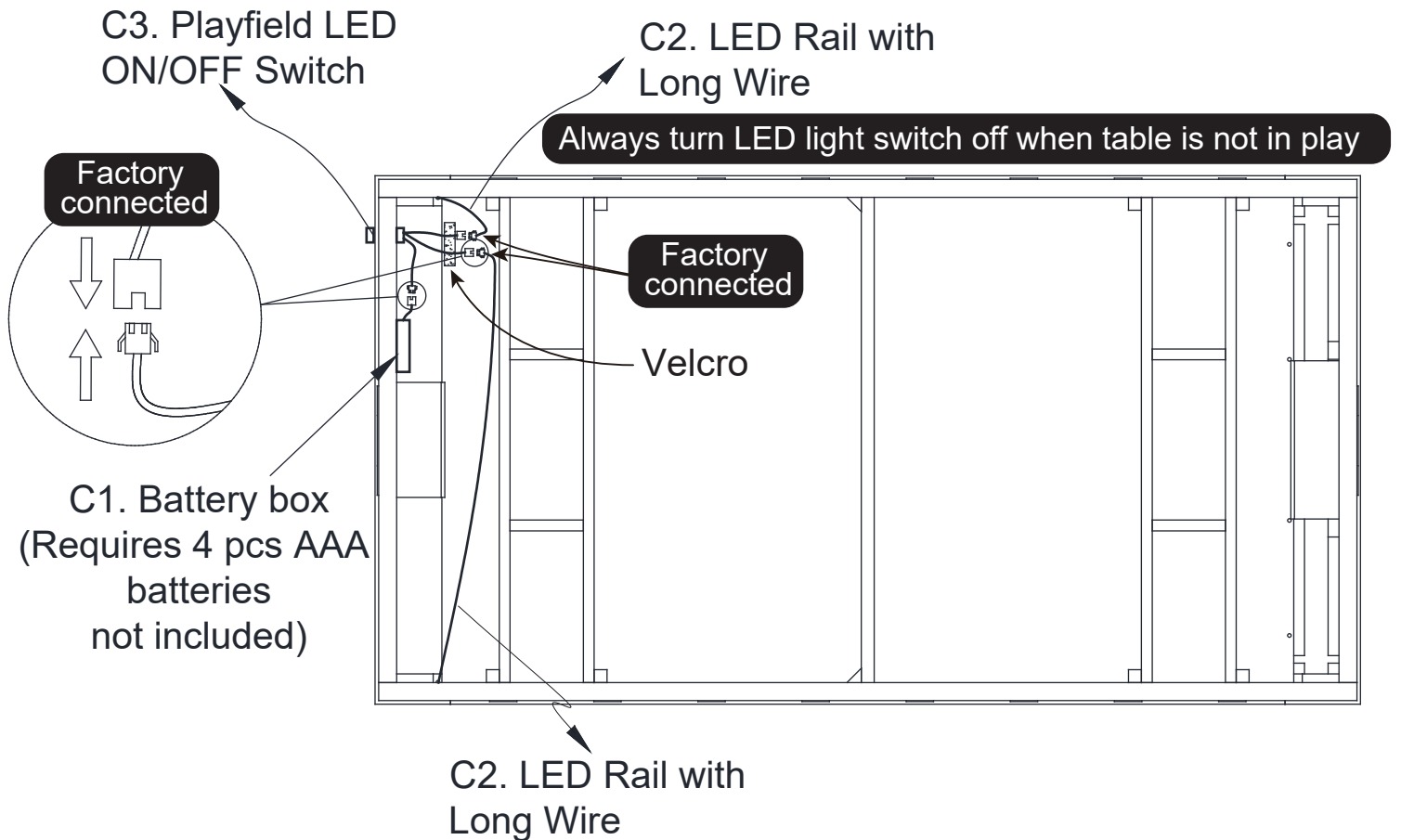


DETAIL B

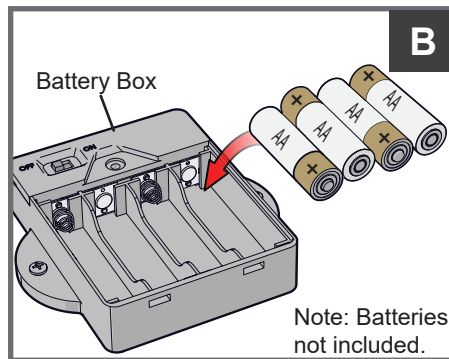
ELECTRONIC CONNECTIONS

Helpful Assembly Tip

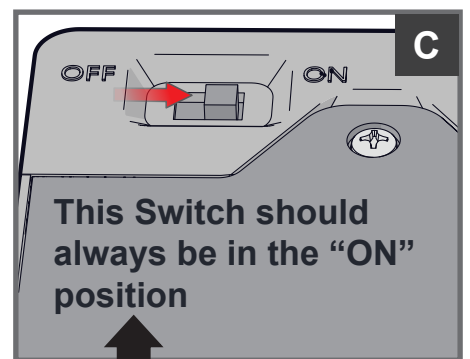
→ Install batteries while table is upside down-see page 5



-Unscrew and remove battery compartment cover



- Insert 4 AA Batteries (Batteries not included).
Make sure polarity is correct.



IMPORTANT

- Return cover and insert Screw.

Remove the small screw using a small phillips screwdriver and open the battery box, Insert (4) AA batteries (not included) in the order of correct polarity as shown on the inside of the battery box. Then close using the same screwdriver. (If the game will not be used for a long period of the time, we recommend that the batteries be removed)

Always turn the LED light switch "OFF" when the table is not in use (Switch is on the outside of the end apron).

See" **FIRST TIME BATTERY INSTALLATION AND NOTICE** " , before installing batteries, located on **page 10**.

First Time Battery Installation:

Locate the battery compartment for this product .
Use alkaline batteries for maximum performance .

Remove battery compartment cover .

Install new batteries only after reading the “ Battery Information NOTICE“ !

Replace compartment cover and secure cover.

IMPORTANT: BATTERY INFORMATION

Please retain this information for future reference. Batteries must be installed / replaced by an adult .

Battery Information Notice:

1. Remove and replace batteries when the electrical features of this product work slowly or are not functional .
2. Do not mix old and new batteries .
3. Do not mix different types of batteries : Alkaline , Standard (Carbon-Zinc) , or rechargeable (Nickel-Cadmium batteries) .
4. Use Alkaline Batteries for maximum performance .
5. Do not use damaged batteries .
6. Use only batteries of the same or equivalent type as recommended.
7. Install new batteries as per matching the battery polarity guide (+ & - , positive and negative) inside of the battery compartment . Correct battery polarity installation is critical as to not damage the internal electrical components as well as insuring the correct functionality of the product .
8. Do not short circuit the battery terminals .
9. Always remove exhausted , leaking , weak , and batteries from long periods of nonuse from the product . Battery leakage and corrosion can cause damage .
10. Check the battery terminals are clean and bright before installing new batteries.
11. Dispose of old batteries safely and per local battery disposal codes .
12. Do not dispose of batteries into a fire as they may explode or leak.
13. If removable rechargeable batteries are used , they are to be charged under adult supervision .
14. Rechargeable batteries are to removed from the product before they are charged .
15. If you use a battery charger, it should be examined regularly for damage to the cord , plug, enclosure, and other parts. Do not use a damaged or malfunctioning charger until it is properly repaired.
16. Non rechargeable batteries must not be recharged .
17. Always remove batteries from this product for extended storage and or non-use .
18. Should this product cause , or be affected by, local electrical interference , move it away from other electrical equipment . Reset (switching off and back on again and or removing and reinserting the batteries) if necessary .

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR 55" "X" LEG FOOSBALL TABLE

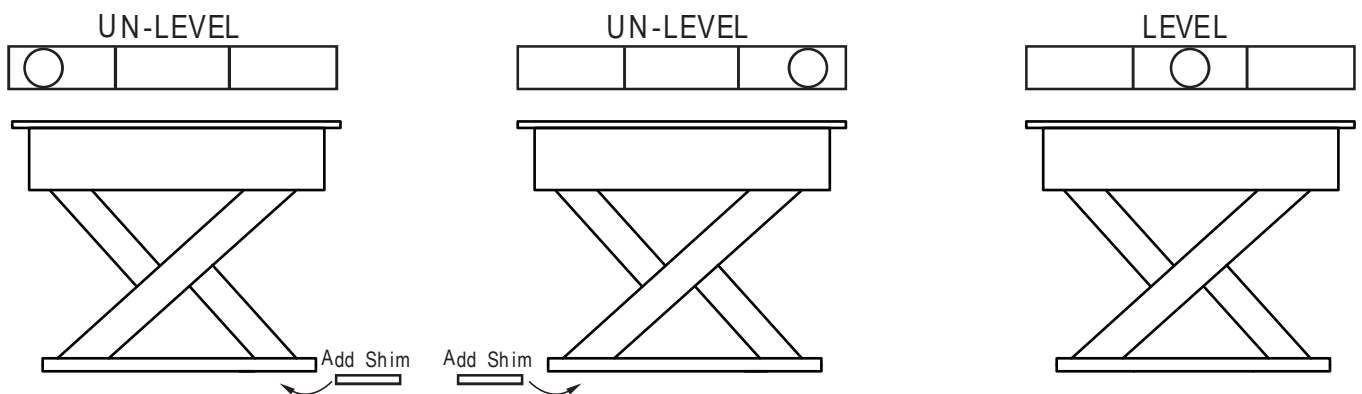
1. Apply a few drops of lubricant (not provided) to the rods and the bushings.
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table and the playfield.
3. Use a carpenters level to properly level the table using the A3 Table Leveling Shims.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. Cover table when not in use to help prevent dust build up.

PRODUCT PARTS LIST FOR MODEL # AL2200W/F

Key#	Part #	Description	Qty.	Key#	Part #	Description	Qty.
H1	AL2200SYH1	8mm x 40mm Hex Head Bolt	16	P14	AL2200SYP14	Player Rod Handle	8
H2	AL2200SYH2	M8 Flat Washer	20	P15	AL2200SYP15	Player Rod Bumper	16
H3	AL2200SYH3	M8 Lock Washer	20	P16	AL2200SYP16	Player Rod End Cap	8
H4	AL2200SYH4	3.5mm x 35mm Phillips Flat Head Screw	9	P17	AL2200SYP17	Outer Ball Entry Cup	2
H5	AL2200SYH5	4mm x 25mm Round Head Bolt	26	A1	AL2200SYA1	Texture Ball	1
H6	AL2200SYH6	3.5mm x 14mm Phillips Flat Head Screw	2	A2	AL2200SYA2	Soccer Ball	1
H7	AL2200SYH7	8mm x 130mm Hex Head Bolt	4	A3	AL2200SYA3	Table Leveling Shim	4
H8	AL2200SYH8	M4 Nylock Nut	26	C1	AL2200SYC1	Battery Box	1
T1	AL2200SYT1	Socket Head Wrench	1	C3	AL2200SYC3	Playfield LED ON/OFF Switch	1
P1	AL2200SYP1	Main Cabinet	1	K1	AL2200SYK1	Hardware Kit	1
P2	AL2200SYP2	Universal Leg	4	M1	AL2200SYM1	Owner's Manual	1
P3	AL2200SYP3	Decorative Leg Wooden Block	2				
P4	AL2200SYP4	Wooden End Block	2				
P5	AL2200SYP5	Top Panel of Lower Center Support Beam	1				
P6	AL2200SYP6	Side Panel of Lower Center Support Beam	2				
P8	AL2200SYP8	Inner Ball Entry Cup Retainer	2				
P9	AL2200SYP9	2-Hole Player Rod	2				
P10	AL2200SYP10	3-Hole Player Rod	4				
P11	AL2200SYP11	5-Hole Player Rod	2				
P12	AL2200SYP12	White Player	13				
P13	AL2200SYP13	Dark Gray Player	13				

INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instruction.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface if possible, not the rails.
- Level the ends: Place the level on the playing surface and adjust the height by placing shims (A3) underneath the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite end of the game table.
- Next, level the length of the table. Place the level next to the side of the table and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the game table sits, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.