



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

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FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com



Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number AL2010W/F

Date Code 2 - AL2010W - SY

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 55" KIRKWOOD FOOSBALL TABLE

Tools Required:

- Socket Head Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Soft Cloth
- Carpenters Level
- Light Duty Lubricant

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your foosball table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

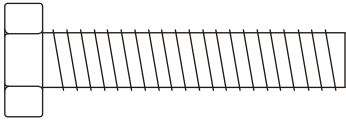


ATTENTION:

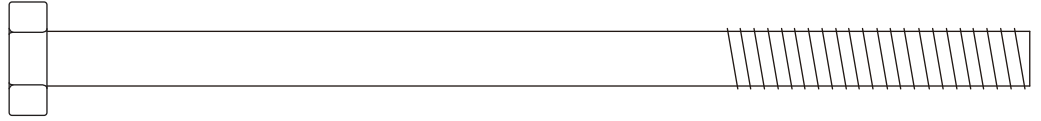
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS FOOSBALL TABLE.**

HARDWARE IDENTIFIER

(To Scale)



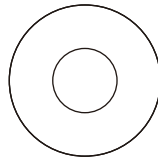
H1 - 8mm x 40mm
Hex Head Bolt
(22 pcs)



H2 - 8mm x 130mm
Hex Head Bolt
(10 pcs)



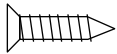
H3 - M8 Lock Washer
(32 pcs)



H4 - M8 Flat Washer
(32 pcs)



H5 - 3.5 mm x 28 mm
Phillips Round Head Screw
(24 pcs)



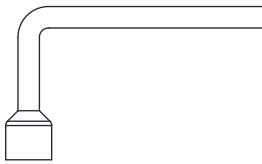
H6 - 3.5mm x 14mm
Phillips Flat Head Screw
(6 pcs)



H7 - 4mm x 25mm
Phillips Round Head Bolt
(26 pcs)



H8 - M4 Nylock nut
(26 pcs)

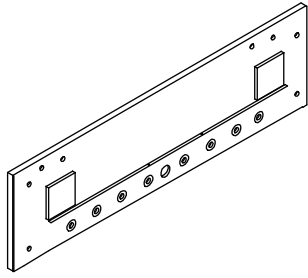


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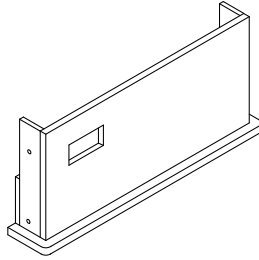
T1 - Socket Head Wrench
(1 pc)

PARTS IDENTIFIER

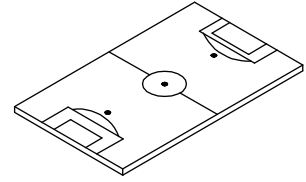
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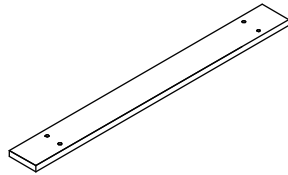
P1 - Side Apron
(2 pcs)



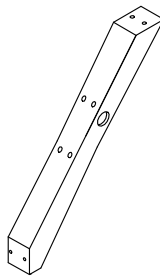
P2 - End Apron
(2 pcs)



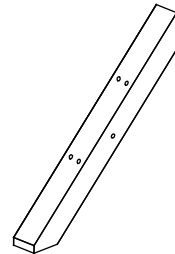
P3 - Playfield
(1 pc)



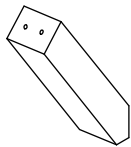
P4 - Leg Base
(2 pcs)



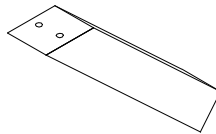
P5 - Left Middle Leg
(1 pc)



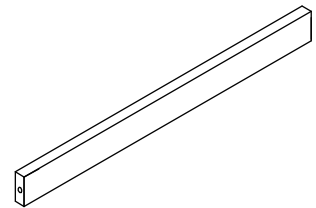
P6 - Right Middle Leg
(1 pc)



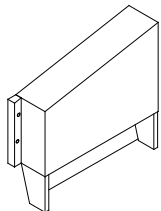
P7 - Upper Leg
(2 pcs)



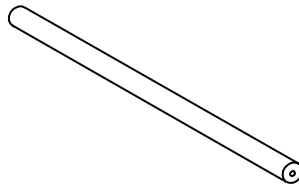
P8 - Bottom Leg
(2 pcs)



P9 - Playfield Support Brace
(3 pcs)



P10 - Goal Box
(2 pcs)



P11 - Metal Support Rod
(1 pc)



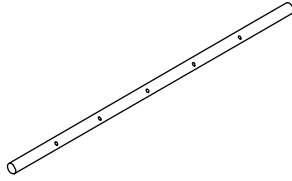
P12 - Blue Player
(13 pcs)

PARTS IDENTIFIER

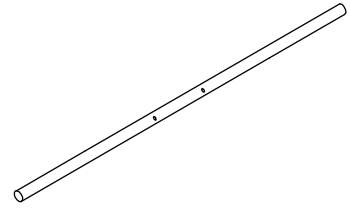
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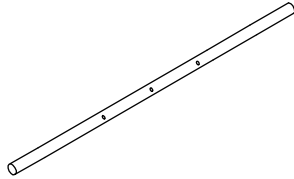
P13 - White Player
(13 pcs)



P14 - 5-Hole Player Rod
(2 pcs)



P15 - 2-Hole Player Rod
(2 pcs)



P16 - 3-Hole Player Rod
(4 pcs)



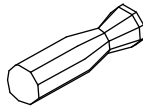
P17 - Player Rod Bumper
(16 pcs)



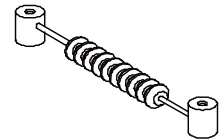
P18 - Player Rod
Plastic Washer
(16 pcs)



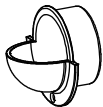
P19 - Player Rod End Cap
(8 pcs)



P20 - Player Rod Handle
(8 pcs)



P21 - Manual Scorer
(2 pcs)



P22 - Outer Ball Entry Cup

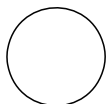
(2 pcs)



P23- Inner Ball Entry Cup Retainer
(2 pcs)

ACCESSORIES IDENTIFIER

(Not to Scale)



A1 - Texture Ball
(1 pc)



A2 - Soccer Ball
(1 pc)



A3 - Table Leveling Shim
(4 pcs)

PARTS REQUIRED

2pcs - **P1** Side Apron
1pc - **P2** End Apron

4pcs - **H1** Hex Head Bolt
4pcs - **H3** Lock Washer
4pcs - **H4** Flat Washer

STEP 1

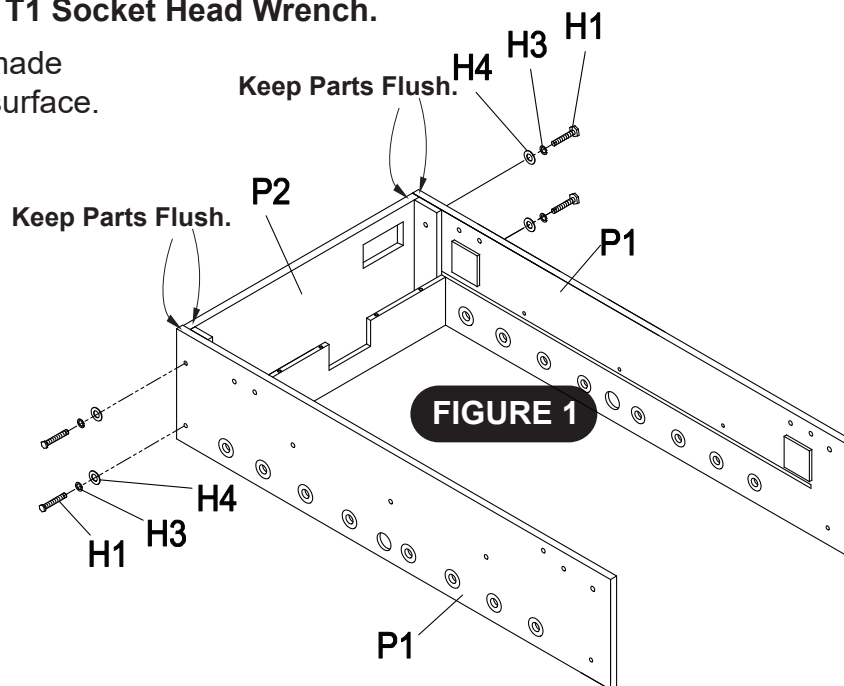
Attach the **P1** Side Aprons onto the **P2** End Apron using the **H1** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 1**.

Tighten the H1 bolts using the T1 Socket Head Wrench.

NOTE: This assembly must be made on a flat, smooth, non-abrasive surface.

NOTE:

This assembly is upside down.



PARTS REQUIRED

1pc - **P3** Playfield

STEP 2

With the help of another adult, install the **P3** Playfield with the graphic facing down onto the **STEP 1 Assembly** as shown in **FIGURE 2**.

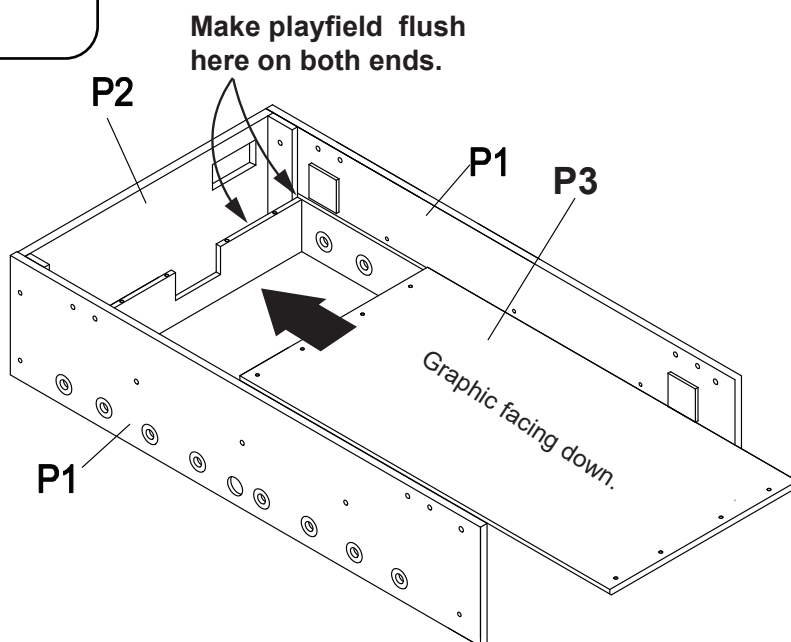


FIGURE 2

PARTS REQUIRED

1pc - **P2** End Apron

4pcs - **H1** Hex Head Bolt

4pcs - **H3** Lock Washer

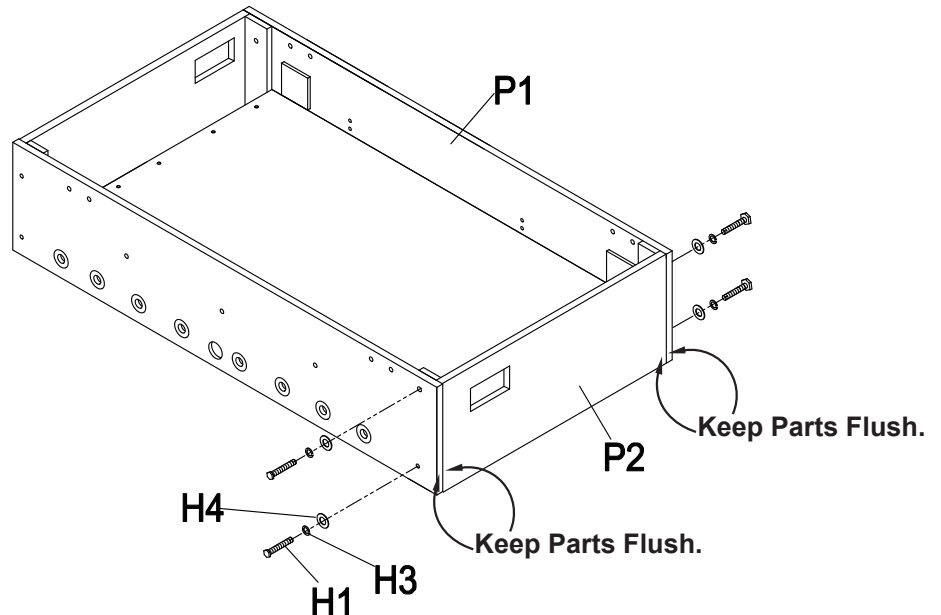
4pcs - **H4** Flat Washer

STEP 3

Attach the **P2** End Apron onto the **P1** Side Aprons using the **H1** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 3**.

Tighten the H1 bolts using the T1 Socket Head Wrench.

FIGURE 3



PARTS REQUIRED

8pcs - **H5** Phillips Round Head Screw

STEP 4

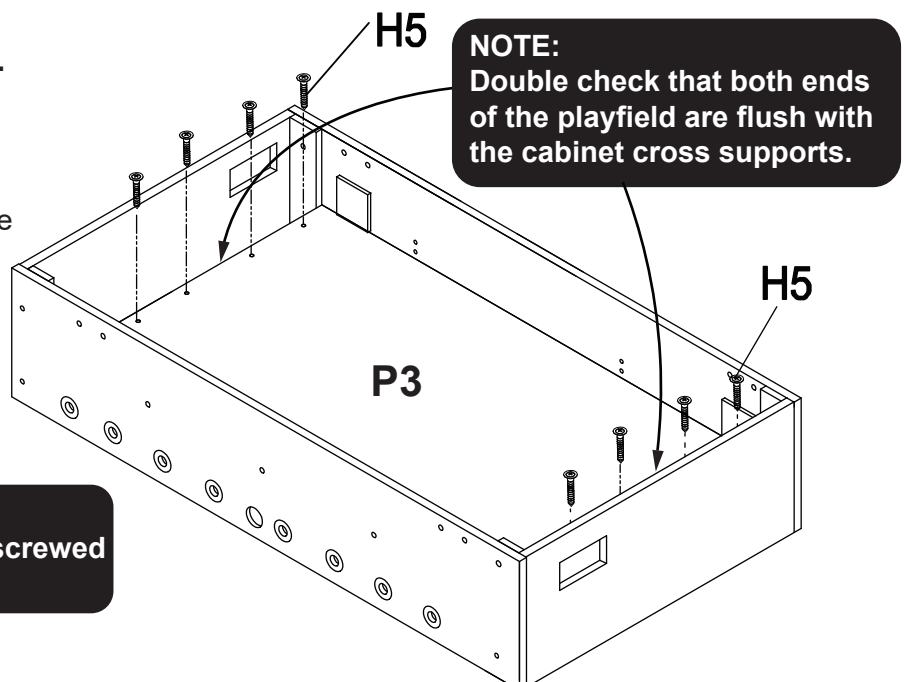
Attach the **P3** Playfield into the **STEP 3 Assembly** using the **H5** Phillips Round Head Screws as shown in **FIGURE 4**.

DO NOT strip out the H5 screws.

Before tightening the **H5** Screws, be sure to center the playfield on the End Aprons. Also- **DO NOT** allow any gap between the Side Aprons and the edge of the playfield.

FIGURE 4

NOTE:
Screws must be screwed
STRAIGHT down.



PARTS REQUIRED

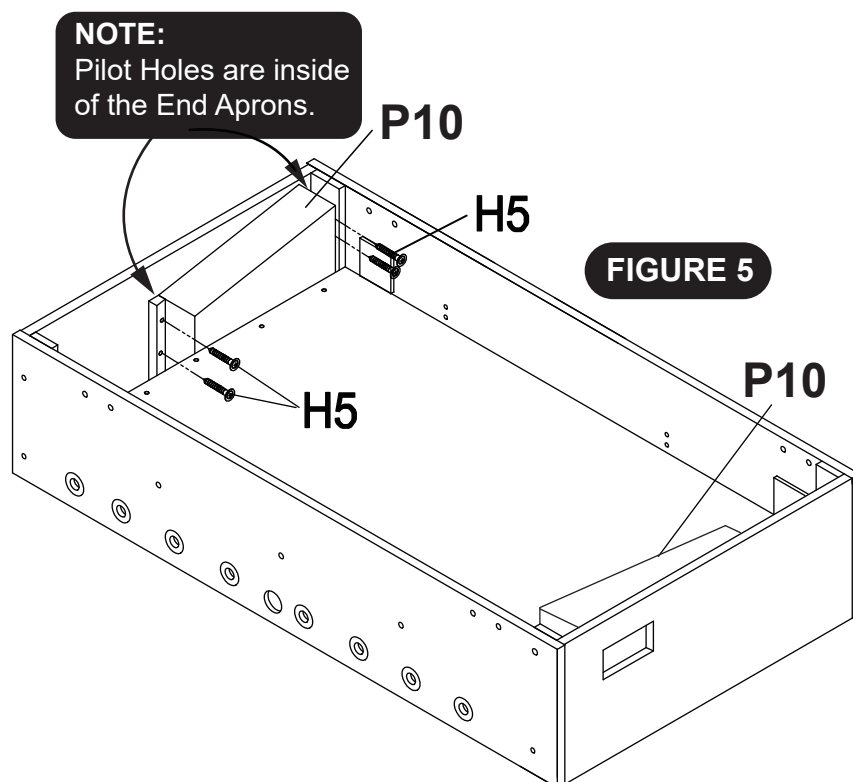
2pcs - **P10** Goal Box

8pcs - **H5** Phillips Round Head Screw

STEP 5

Attach the **P10** Goal Boxes to the inside of the Main Cabinet using the **H5** Phillips Round Head Screws and pilot holes as shown in **FIGURE 5**.

DO NOT strip out the **H5** Screws.



PARTS REQUIRED

3pcs - **P9** Playfield Support Brace

6pcs - **H1** Hex Head Bolt

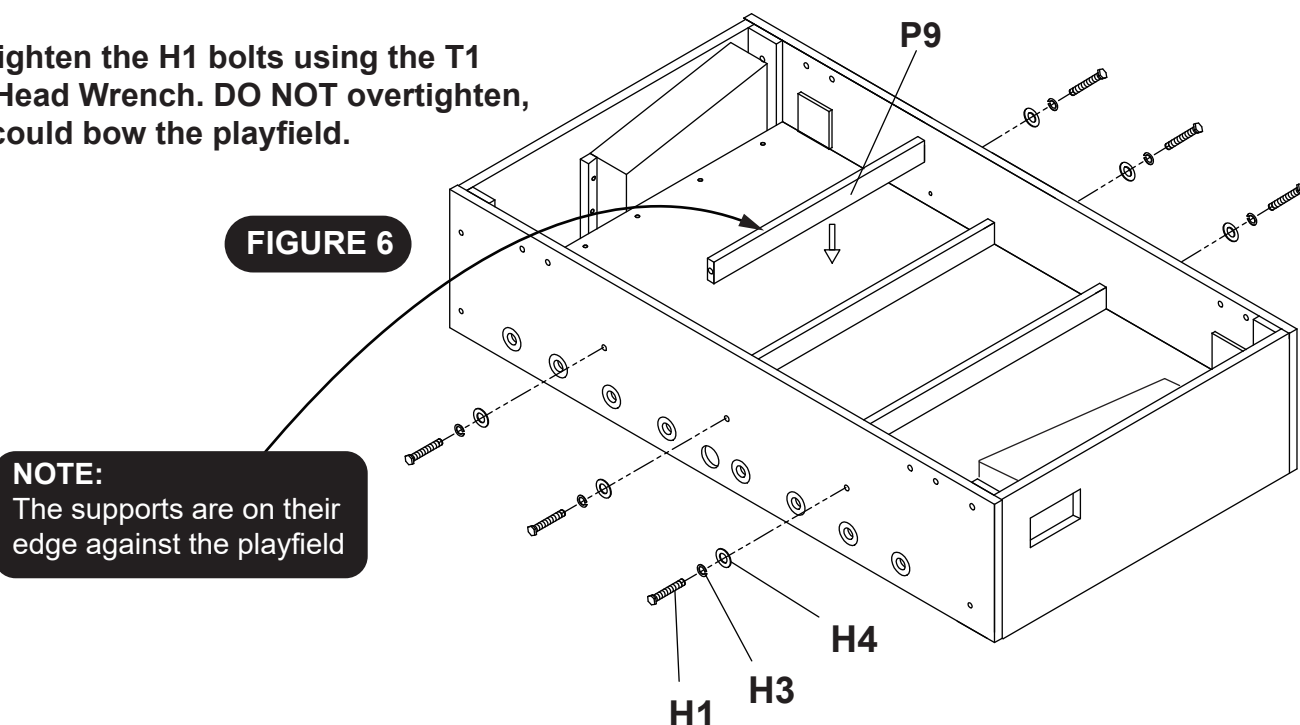
6pcs - **H3** Lock Washer

6pcs - **H4** Flat Washer

STEP 6

Attach the **P9** Playfield Support Braces to the Main Cabinet using the **H1** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 6**.

NOTE: Tighten the **H1** bolts using the **T1** Socket Head Wrench. **DO NOT** overtighten, as this could bow the playfield.



PARTS REQUIRED

1pc - **P5** Left Middle Leg
1pc - **P6** Right Middle Leg
2pcs - **P7** Upper Leg

8pcs - **H1** Hex Head Bolt
4pcs - **H2** Hex Head Bolt
12pcs - **H3** Lock Washer
12pcs - **H4** Flat Washer

CAUTION: For steps 7 and 8 ---DO NOT push in hard to start the H1&H2 Bolts as this could push out the inner T-nuts.

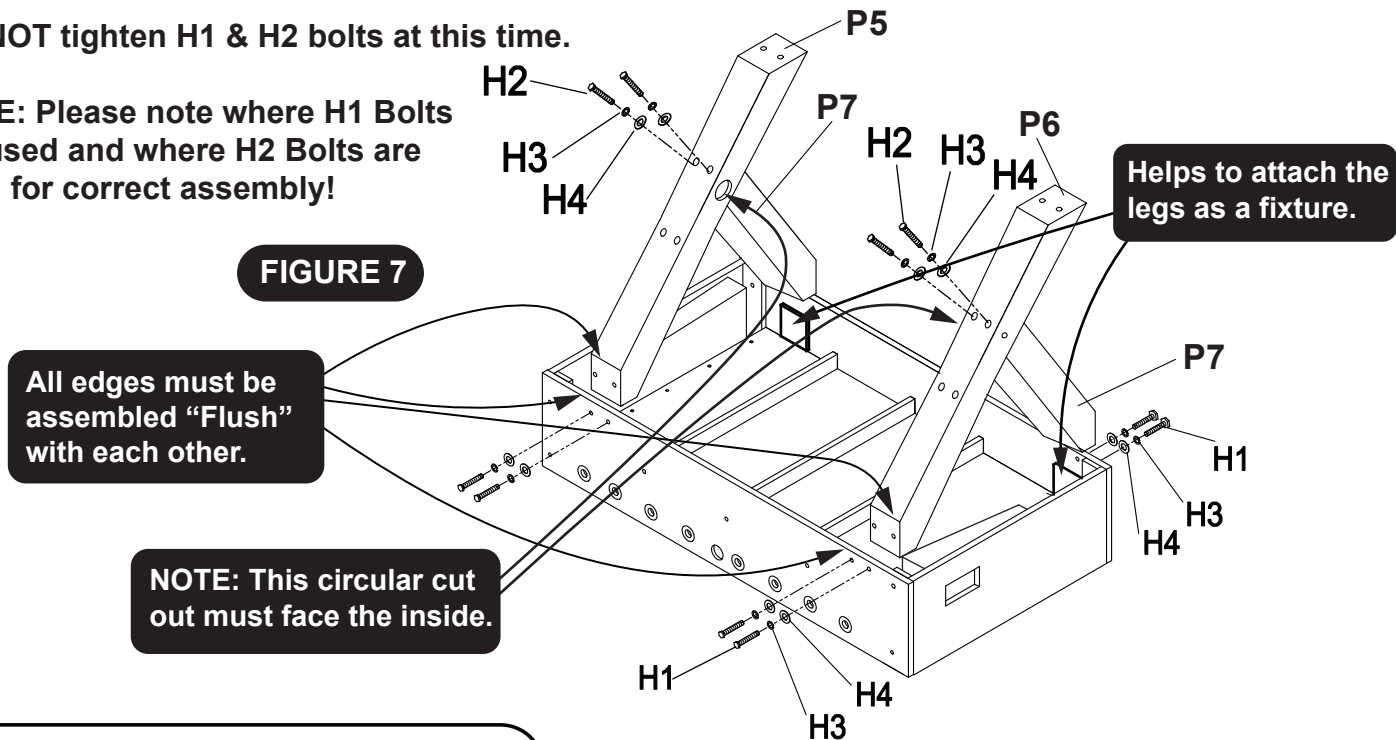
STEP 7

Attach the **P7** Upper Legs, **P5** Left Middle Leg & **P6** Right Middle Leg onto the **Assembly** using the **H1** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 7**.

Connect the **P5 & P6** Middle Legs with **P7** Upper Legs using H2 Hex Head Bolts, H3 Lock Washers and **H4** Flat Washers as shown in **FIGURE 7**.

DO NOT tighten H1 & H2 bolts at this time.

NOTE: Please note where H1 Bolts are used and where H2 Bolts are used for correct assembly!



PARTS REQUIRED

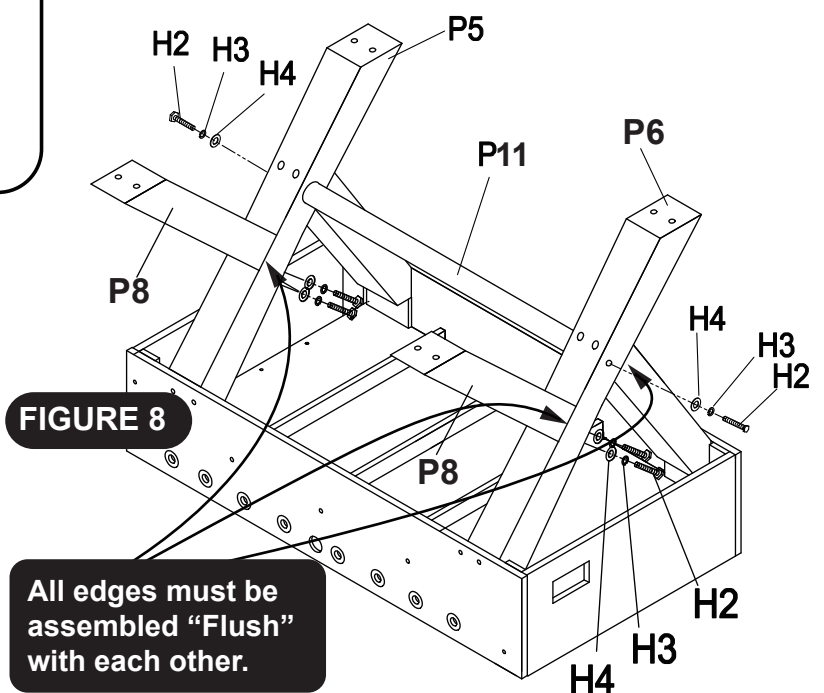
2pcs - **P8** Bottom Leg
1pc - **P11** Metal Support Rod
6pcs - **H2** Hex Head Bolt
6pcs - **H3** Lock Washer
6pcs - **H4** Flat Washer

STEP 8

Attach the **P8** Bottom Legs onto the **P5&P6** Middle Legs using **H2** Hex Head Bolts, **H3** Lock Washers, **H4** Flat Washers as shown in **FIGURE 8**.

Connect the **P11** Metal Support Rod onto the **P5& P6** Middle Legs using the **H2** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 8**.

Tighten all H1 & H2 Bolts now using the T1 Socket Head Wrench.



PARTS REQUIRED

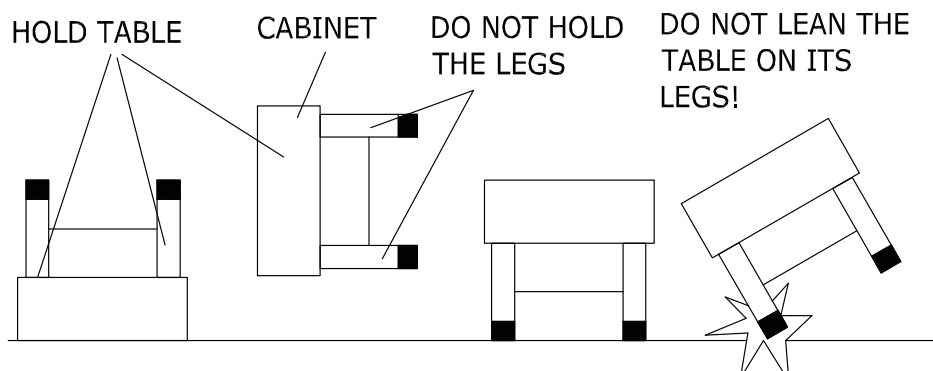
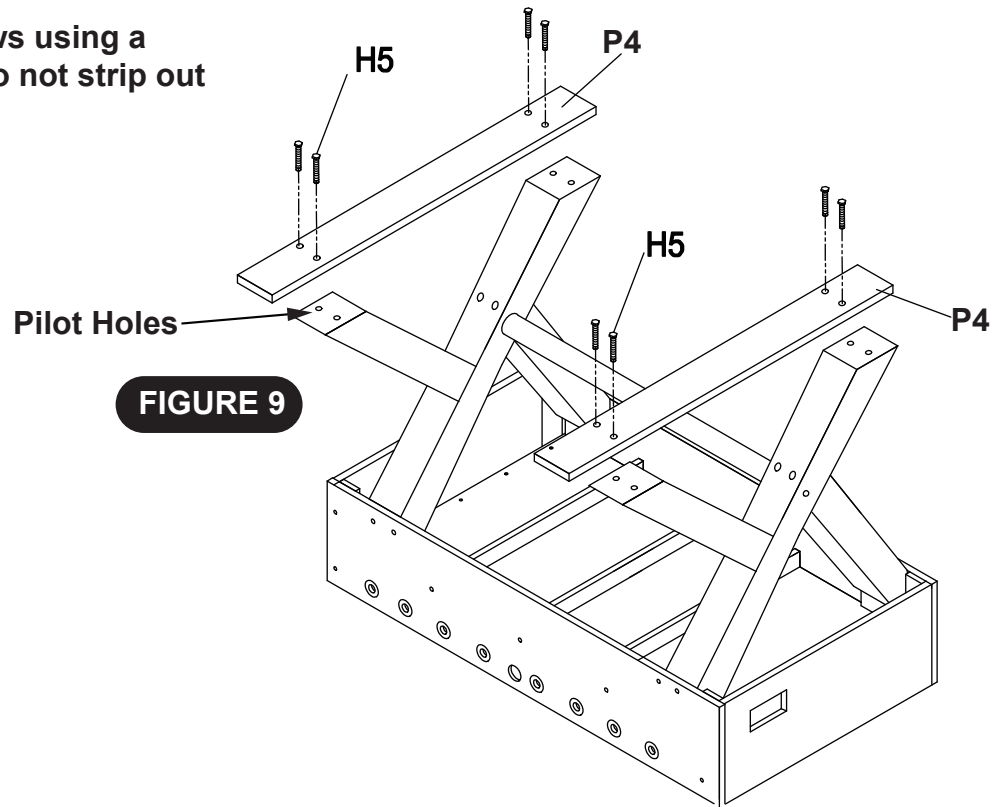
2pcs - **P4** Leg Base

8pcs - **H5** Phillips Round Head Screw

STEP 9

Attach the **P4** Leg Bases onto the **Assembly** using the **H5** Phillips Round Head Screws as shown in **FIGURE 9**.

Tighten all H5 Leg Screws using a Phillips Screwdriver---Do not strip out the H5 Screws.



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

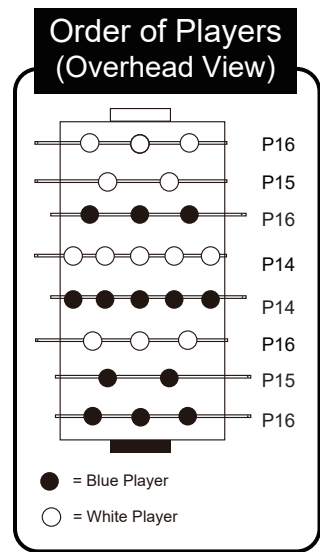
PARTS REQUIRED

13pcs - P12 Blue Player	8pcs - P20 Player Rod Handle
13pcs - P13 White Player	2pcs - P21 Manual Scorer
2pcs - P14 5-Hole Rod	2pcs - P22 Outer Ball Entry Cup
2pcs - P15 2-Hole Rod	2pcs - P23 Inner Ball Entry Cup
4pcs - P16 3-Hole Rod	6pcs - H6 Phillips Flat Head Screw
16pcs - P17 Player Rod Bumper	26pcs - H7 Round Head Bolt
16pcs - P18 Player Rod Plastic Washer	26pcs - H8 Nylock Nut
8pcs - P19 Rod End Cap	

Slide the **P14** 5-Hole Rod, **P15** 2-Hole Rod, **P16** 3-Hole Rod through the Rod Bushing of the **P1** Side Apron, **P17** Rod Bumper, **P18** Rod Washer, **P12** Blue Player or **P13** White Player, **P18** Rod Washer, **P17** Rod Bumper and **P1** Side Apron as shown in **FIGURE 10, Detail A**. Secure **P12** Blue Players and **P13** White Players onto rods using **H7** Round Head Bolts and **H8** M4 Nylock Nuts as shown in **FIGURE 10, DETAIL A**.

Attach the **P21** Manual Scorers to the top of **P2** End Aprons using pilot holes with **H6** Phillips Flat Head Screws as shown in **FIGURE 10**.

FIGURE 10



NOTE: Install players onto Player Rods exactly as per this diagram for correct soccer play.

Congratulations! You have now assembled your foosball table. Please note the Care and Use instructions below to insure many years of trouble free use of your foosball table.

CARE AND USE OF YOUR 55" KIRKWOOD FOOSBALL TABLE

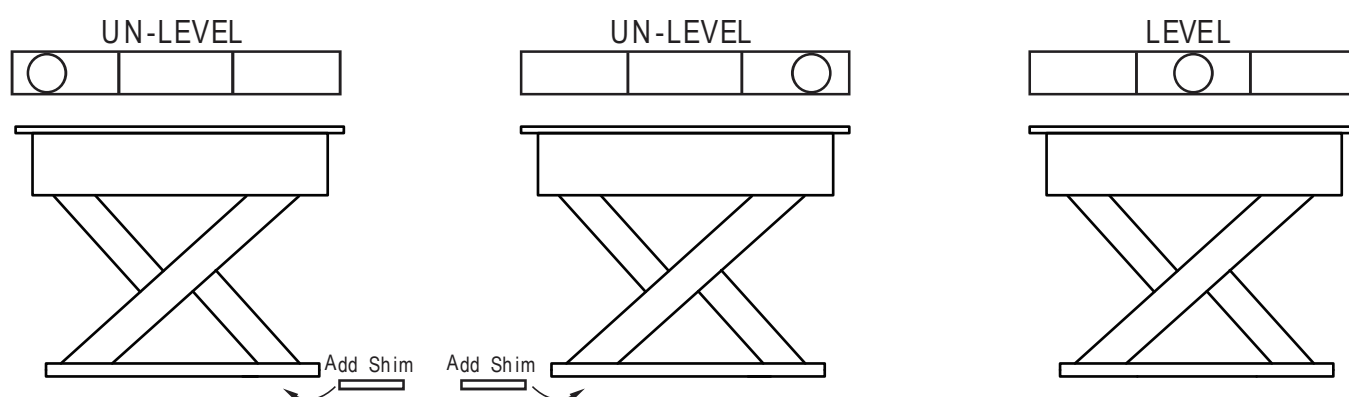
1. **Apply a few drops of lubricant (not provided) to the rods and the bushings.**
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your soccer table and the playfield.
3. Use a carpenter's level to properly level the table using the A3 Table Leveling Shims.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. Cover table when not in use to help prevent dust build up.

PRODUCT PARTS LIST FOR MODEL # AL2010W/F

Key#	Part #	Description	Qty.	Key#	Part #	Description	Qty.
H1	AL2010SYH1	8mm x 40mm Hex Head Bolt	22	P14	AL2010SYP13	5-Hole Player Rod	2
H2	AL2010SYH2	8mm x 130mm Hex Head Bolt	10	P15	AL2010SYP14	2-Hole Player Rod	2
H3	AL2010SYH3	M8 Lock Washer	32	P16	AL2010SYP15	3-Hole Player Rod	4
H4	AL2010SYH4	M8 Flat Washer	32	P17	AL2010SYP16	Player Rod Bumper	16
H5	AL2010SYH5	3.5mm x 28mm Phillips Round Head Screw	24	P18	AL2010SYP17	Player Rod Plastic Washer	16
H6	AL2010SYH6	3.5mm x 14mm Phillips Flat Head Screw	6	P19	AL2010SYP18	Player Rod End Cap	8
H7	AL2010SYH7	4mm x 25mm Round Head Bolt	26	P20	AL2010SYP19	Player Rod Handle	8
H8	AL2010SYH8	M4 Nylock Nut	26	P21	AL2010SYP20	Manual Scorer	2
T1	AL2010SYT1	Socket Head Wrench	1	P22	AL2010SYP21	Outer Ball Entry Cup	2
P1	AL2010SYP1	Side Apron	2	P23	AL2010SYP22	Inner Ball Entry Cup	2
P2	AL2010SYP2	End Apron	2	A1	AL2010SYA1	Texture Ball	1
P3	AL2010SYP3	Playfield	1	A2	AL2010SYA2	Soccer Ball	1
P4	AL2010SYP4	Leg Base	2	A3	AL2010SYA3	Table Leveling Shim	4
P5	AL2010SYP5	Left Middle Leg	1	K1	AL2010SYK1	Hardware Kit	1
P6	AL2010SYP5	Right Middle Leg	1	M1	AL2010SYM1	Owner's Manual	1
P7	AL2010SYP6	Upper Leg	2				
P8	AL2010SYP7	Bottom Leg	2				
P9	AL2010SYP8	Playfield Support Brace	3				
P10	AL2010SYP9	Goal Box	2				
P11	AL2010SYP10	Metal Support Rod	1				
P12	AL2010SYP11	Blue Player	13				
P13	AL2010SYP12	White Player	13				

INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instruction.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface if possible, not the rails.
- Level the ends: Place the level on the playing surface and adjust the height by placing shims (A3) underneath the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite end of the game table.
- Next, level the length of the table. Place the level next to the side of the table and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the game table sits, especially deep pile carpeting, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.