



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

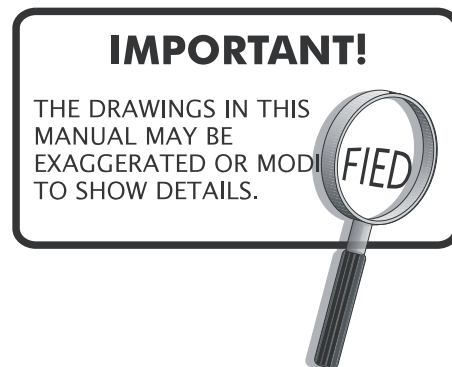
Your Model Number **45-6314**

Date Code: **2 - 45-6314F - -HL**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS EXPRESS PLAY N STOW SOCCER TABLE WITH LED BALL

Tools Required:

Furniture Polish and Cloth

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

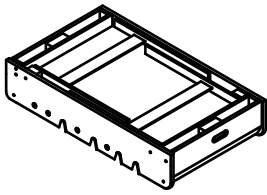


ATTENTION:

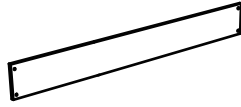
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

PARTS IDENTIFIER

(Not to Scale)



P1 - Soccer Table with
Pre-attached legs
(1 pc)



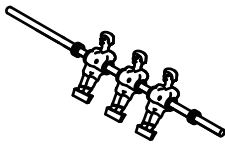
P2 - Side Leg Panel
(2 pcs)



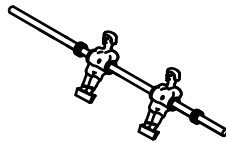
P3 - Rod Handle
(8 pcs)



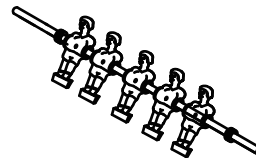
P4 Removable Bushing
Cap with Push Lock
(8 pc)



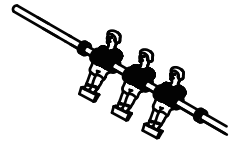
P5 - White 3-player
Rod Assembly
(2 pcs)
with Rod Bumpers attached



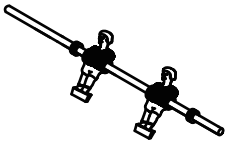
P6 - White 2-player
Rod Assembly
(1 pc)
with Rod Bumpers attached



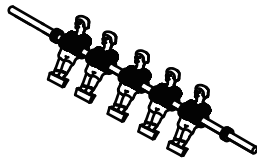
P7 - White 5-player
Rod Assembly
(1 pc)
with Rod Bumpers attached



P8 - yellow 3-player
Rod Assembly
(2 pcs)
with Rod Bumpers attached



P9 - yellow 2-player
Rod Assembly
(1 pc)
with Rod Bumpers attached



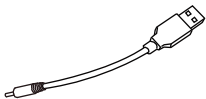
P10 - yellow 5-player
Rod Assembly
(1 pc)
with Rod Bumpers attached



A1 - Soccer Ball
(1 pc)



A2 - Rechargeable
LED Soccer Ball
(1 pc)



(Used to charge A2
LED Soccer Ball only)
A3 - USB Cable
Packed with A2 LED Soccer Ball
(1 pc)



H1 - M6 x 20mm
Knob Bolt
(8 pcs)

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:
(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation."

"CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment."

NOTE: We recommend that two adults work together to assemble this game.

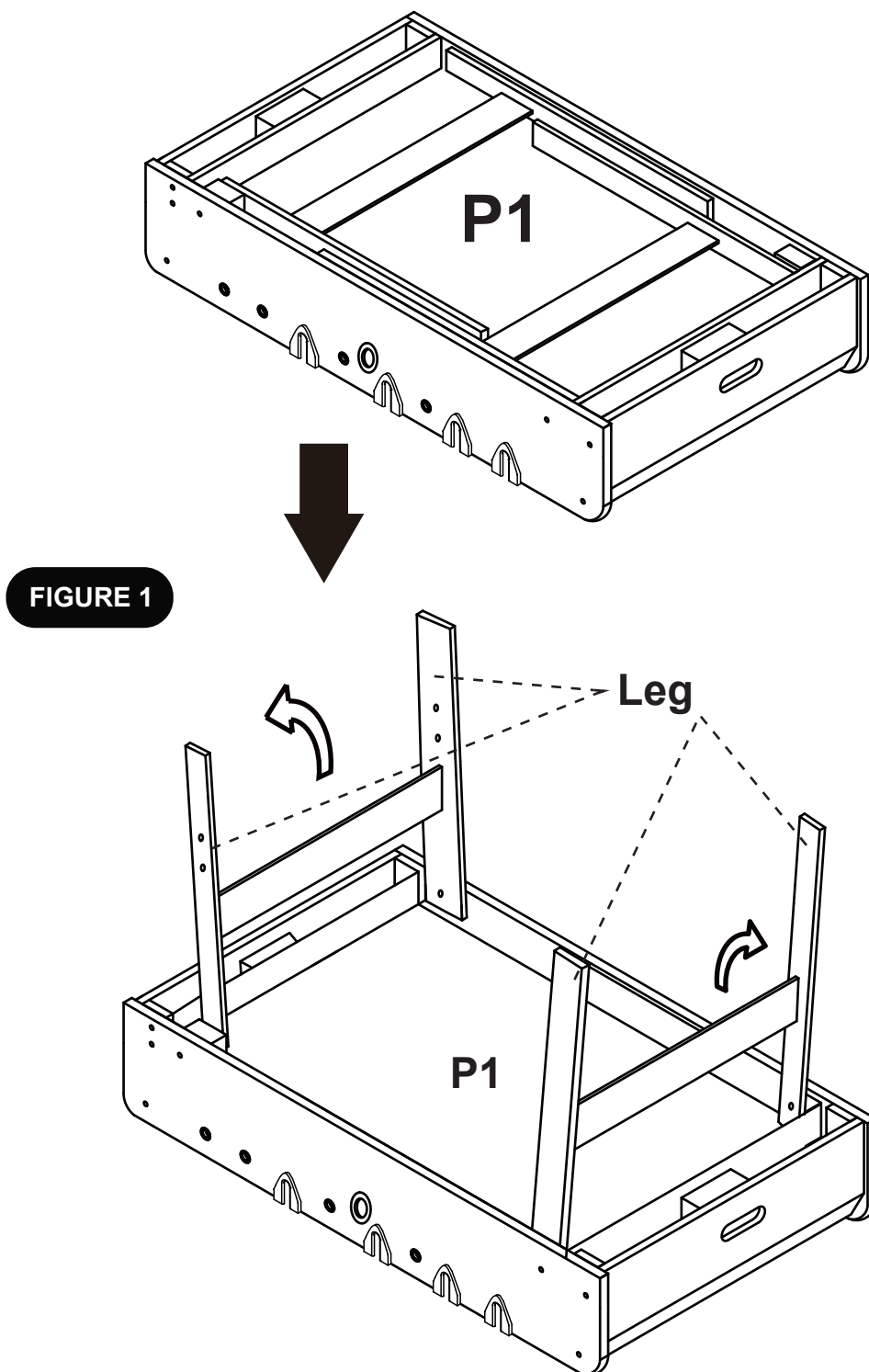
PARTS REQUIRED:

1 pc - **P1** Soccer Table

STEP 1

Find a clean, level place to begin the assembly of your soccer table. We recommend building the table on the box top to protect the parts during assembly. It is very important to assemble table on a level and flat surface.

Fold out the legs of Soccer Table (**P1**) as shown in **FIGURE 1**.



PARTS REQUIRED:

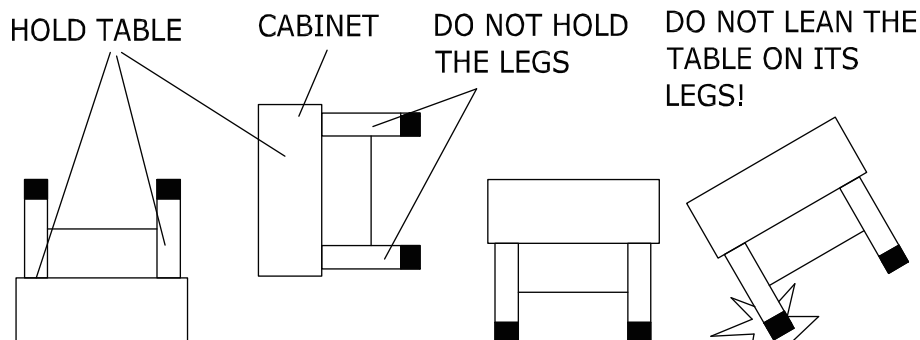
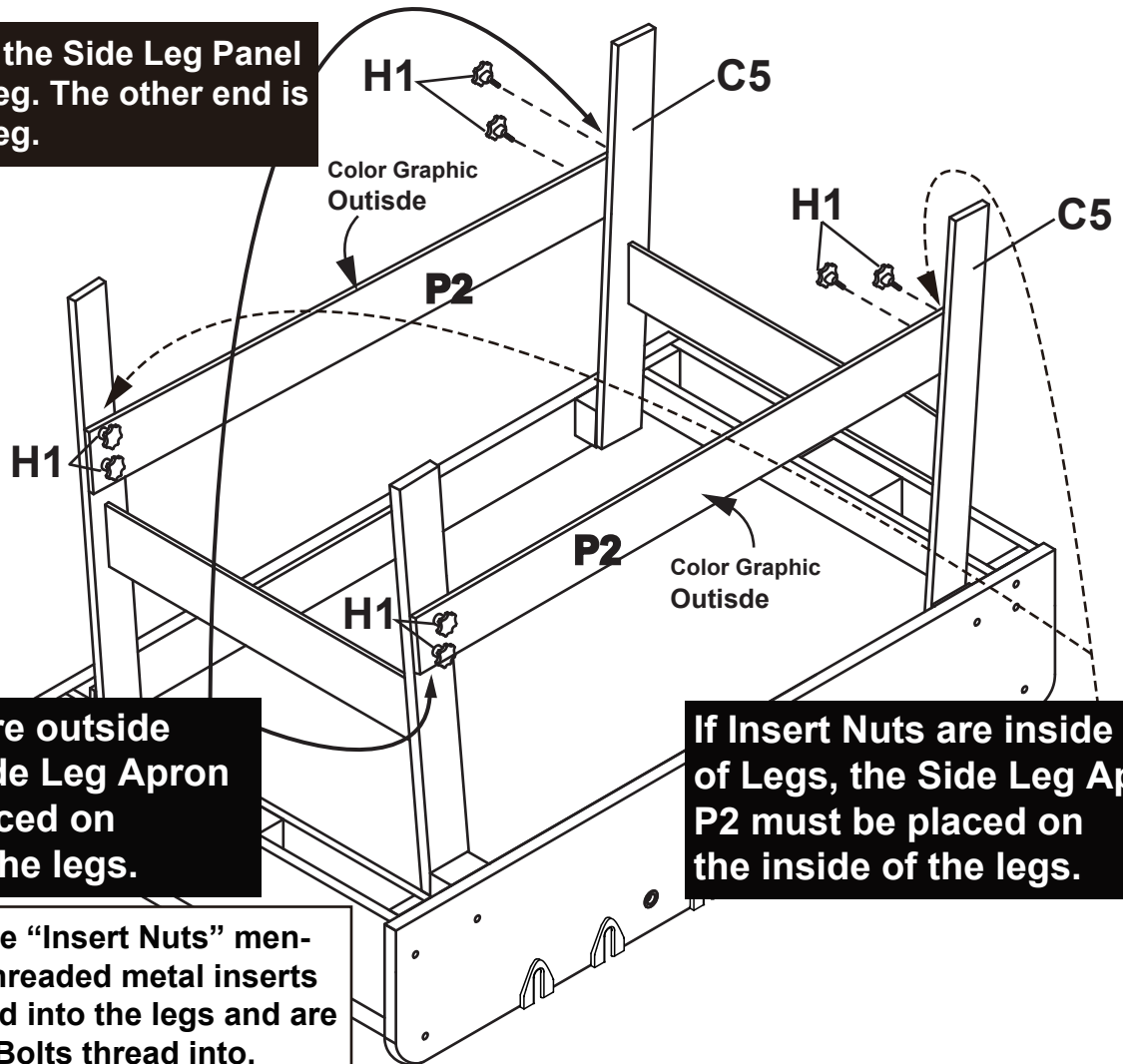
2 pcs - **P2** Side Leg Panel

8 pcs - **H1** M6 x 20mm Knob Bolt

STEP 2

Attach the Side Leg Panels **P2** to the Legs using Knob Bolts **H1** as shown in **FIGURE 2**.

NOTE: One end of the Side Leg Panel is outside of the Leg. The other end is inside of the Leg.



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

PARTS REQUIRED:

2 pcs - **P5** White 3-player Rod Assembly
2 pcs - **P8** yellow 3-player Rod Assembly
8 pcs - **P3** Rod Handle

1 pc - **P6** White 2-player Rod Assembly
1 pc - **P9** yellow 2-player Rod Assembly
8 pcs - **P4** Removable Bushing Cap with Push Lock

1 pc - **P7** White 5-player Rod Assembly
1 pc - **P10** yellow 5-player Rod Assembly

STEP 3

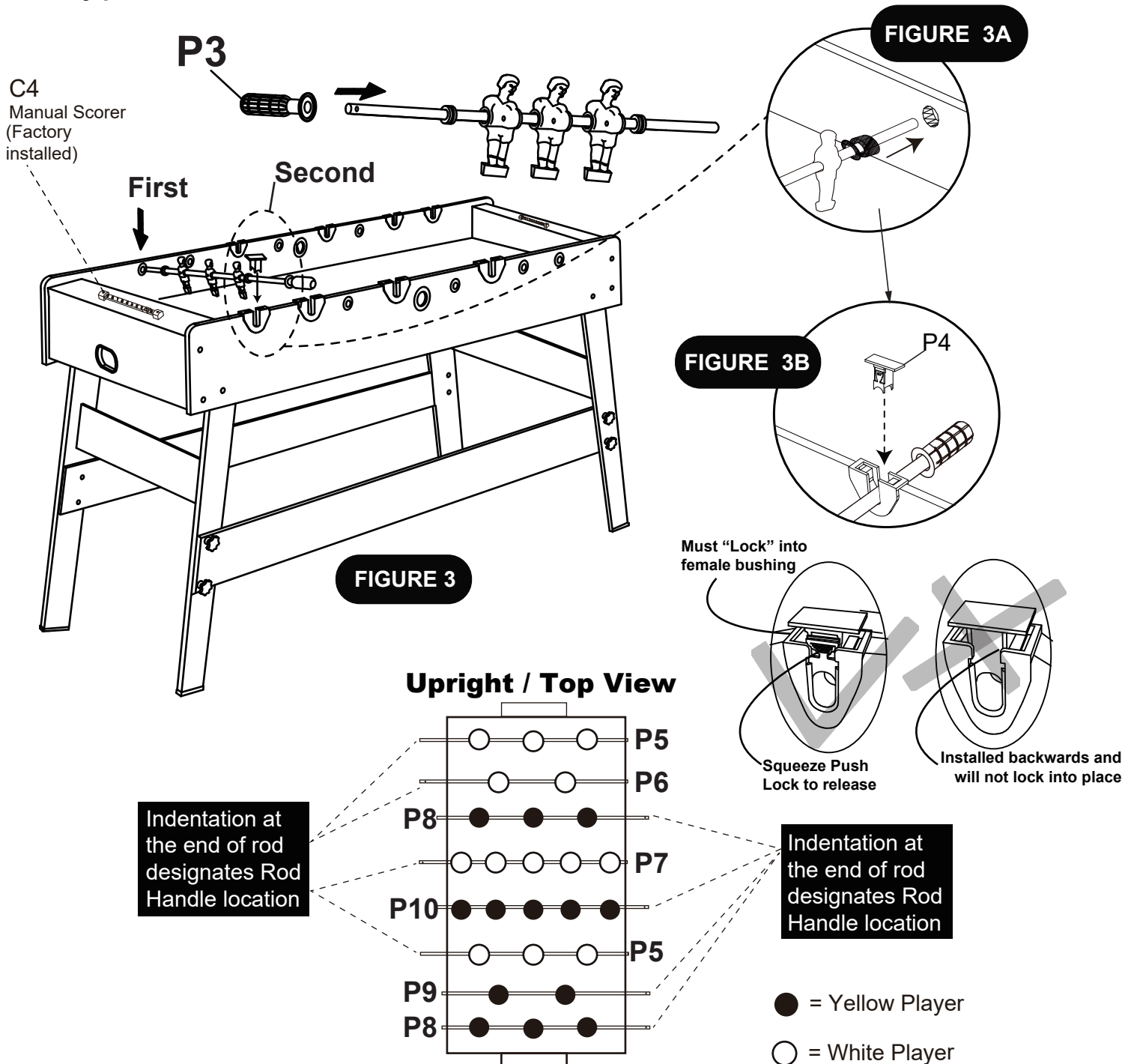
NOTE: STUDY DIAGRAM CLOSELY FOR CORRECT PLAYER PLACEMENT

Slip and twist the Rod Handles **P3** onto the indentation end of the rods

FIRST: Insert the Rod into the round bushing hole as shown in **FIGURE 3**.

Second: Snap the Removable Bushing Cap **P4** into the female plug as shown in **FIGURE 3**.

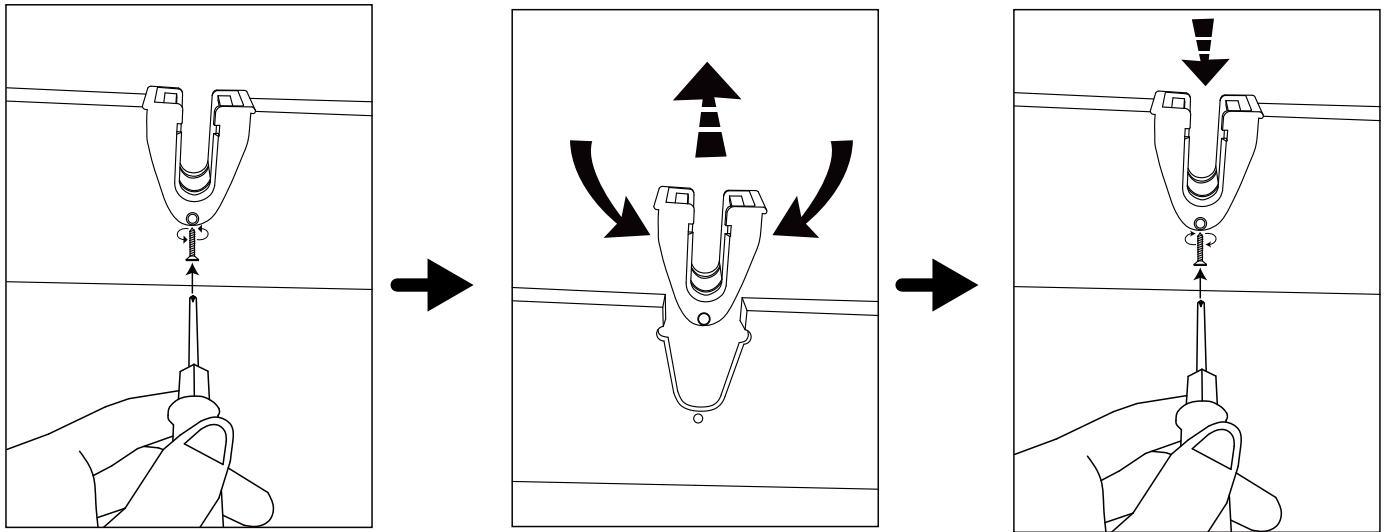
IMPORTANT NOTE: Please note the location of the indentation that is near one end of each rod. This is the **P3** rod handle end of the player rod. There will be four handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.



Female Bushing Replacement

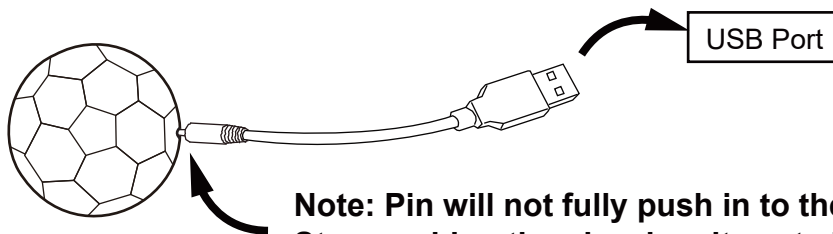
In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



LED BALL BATTERY CHARGE INSTRUCTION

Push charge pin straightly and gently in the LED ball charge hole, DO NOT push hard.



**Note: Pin will not fully push in to the hole
Stop pushing the pin when it seats into the hole**

1. Please charge the ball before **First use**. Red LED indicator will light up during charging and will turn off when it is fully charged.
2. You can hit the LED ball onto the playfield to turn on the LED light inside the LED ball, and it will turn off automatically when it remains motionless for 60 seconds.

Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR PLAY N STOW SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.

PRODUCT PARTS LIST FOR MODEL # 45-6314

Key #	Part #	Description	Qty.
H1	45-6314HLH1	M6 x 20 mm Knob Bolt	8
P1	45-6314HLP1	Soccer Table with Pre-attached legs	1
P2	45-6314HLP2	Side Leg Panel	2
P3	45-6314HLP3	Rod Handle	8
P4	45-6314HLP4	Removable Bushing Cap with Push Lock	8
P5	45-6314HLP5	White 3-Player Rod Assembly	2
P6	45-6314HLP6	White 2-Player Rod Assembly	1
P7	45-6314HLP7	White 5-Player Rod Assembly	1
P8	45-6314HLP8	yellow 3-Player Rod Assembly	2
P9	45-6314HLP9	yellow 2-Player Rod Assembly	1
P10	45-6314HLP10	yellow 5-Player Rod Assembly	1
A1	45-6314HLA1	Soccer Ball	1
A2	45-6314HLA2	LED Soccer Ball	1
A3	45-6314HLA3	USB Cable	1
C1	45-6314HLC1	Rod Bumper (Factory installed)	16
C2	45-6314HLC2	Quick Connect Bushing - female plug (Factory installed)	8
C3	45-6314HLC3	Rod End Cap (Factory installed)	8
C4	45-6314HLC4	Manual Scorer (Factory Installed)	2
C5	45-6314HLC5	Leg (Factory Installed)	4
K1	45-6314HLK1	Hardware Kit	1
M1	45-6314HLM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.