



84INCH WINDSOR COLLECTION BILLIARD TABLE

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: **AL4300W/F**

Date Code: **2 - AL4300W/F- - SY**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

SAFETY INSTRUCTIONS

FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

*Most injuries are caused by misuse and/or not following instructions.
Use caution when assembling and using this system.*

- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- At least four capable adults are required to assemble this product.

NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFULL. THE TABLE IS VERY HEAVY.

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



Tools Required:

Socket Head Wrench (Included)
Furniture Polish and Cloth
A Carpenters Level
A Phillips Screw Driver
A Rubber Hammer

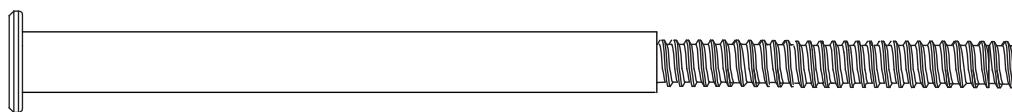
ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your game table.

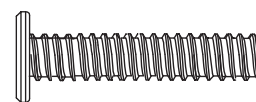
1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

HARDWARE IDENTIFIER

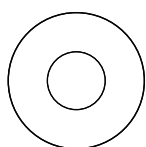
(To Scale)



H1 - 6 mm x 130 mm
Allen Head Bolt
(4 pcs)



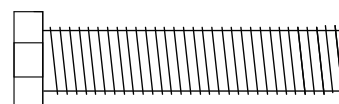
H2 - 6 mm x 30 mm
Allen Head Bolt
(4 pcs)



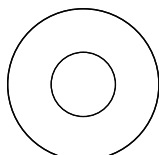
H3 - M6 Flat Washer
(4 pcs)



H4 - 3.5 mm x 35 mm
Phillips Round
Head Screw
(14 pcs)



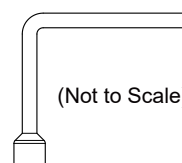
H5 - 8mm x 40mm
Hex Head Bolt
(24 pcs)



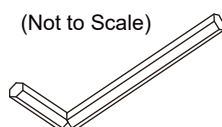
H6 - M8 Flat Washer
(14 pcs)



H7 - M8 Lock Washer
(28 pcs)



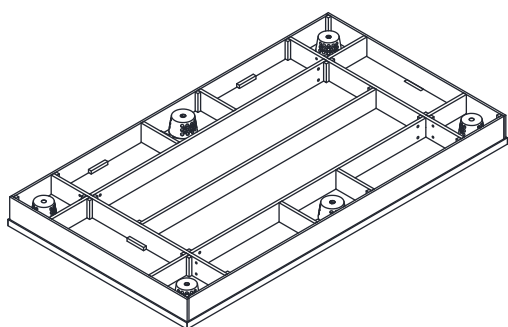
T1 - Socket Head Wrench
(1 pc)



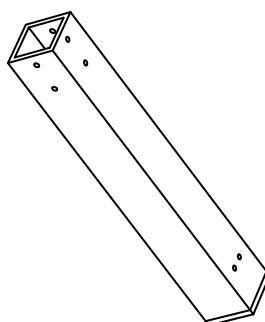
T2 - M6 Allen Wrench
(1 pc)

PARTS IDENTIFIER

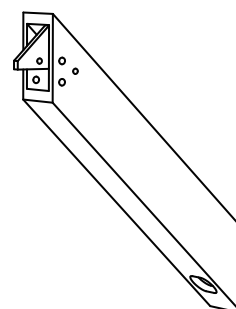
(Not to Scale)



P1 - Main Cabinet
(1 pc)

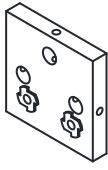


P2 - Leg
(4 pcs)

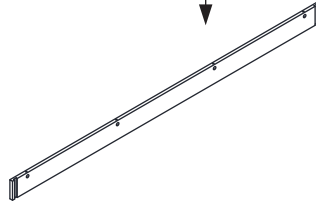


P3 - Slant Leg
(4 pcs)

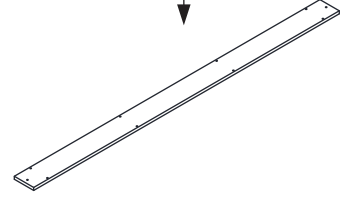
Will assemble together



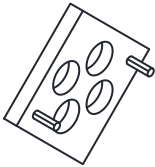
P4 - End Block
(2 pcs)



P5- Side Panel of Lower
Center Support Beam
(2 pcs)

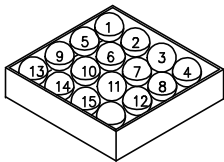


P6 - Top Panel of Lower
Center Support Beam
(1 pc)

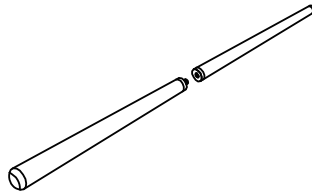


P7 - Decorative Leg
Wooden Block
(2 pcs)

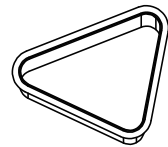
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



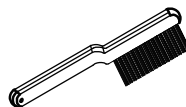
A2 -Pool Cue
(2 pcs)



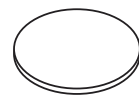
A3 - Triangle
(1 pc)



A4 - Cue Chalk
(2 pcs)



A5 - Playfield Brush
(1 pc)



A6 - Table Leveling Shim
(4 pcs)

PARTS REQUIRED (For Step 1 & Step 2)

4 pcs - **P2** Leg
4 pcs - **P3** Slant Leg
1 pc - **T1** Socket Head Wrench
1 pc - **T2** Allen Wrench

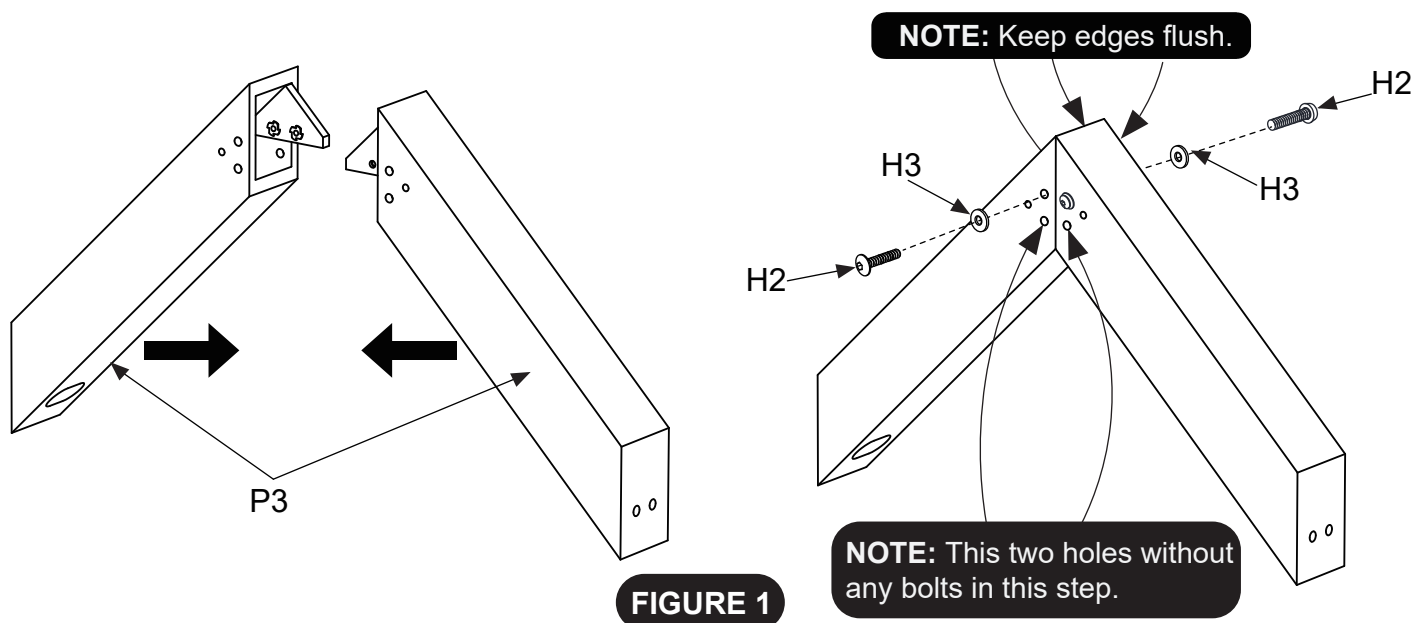
4 pcs - **H2** Allen Head Bolt
4 pcs - **H3** M6 Flat Washer
8 pcs - **H5** Hex Head Bolt
8 pcs - **H6** Flat Washer
8 pcs - **H7** Lock Washer

STEP 1

Place together the **P3** Slant Legs as shown in **FIGURE 1**.

Be careful avoid pinch points.

Tighten all the H2 bolts at this time.



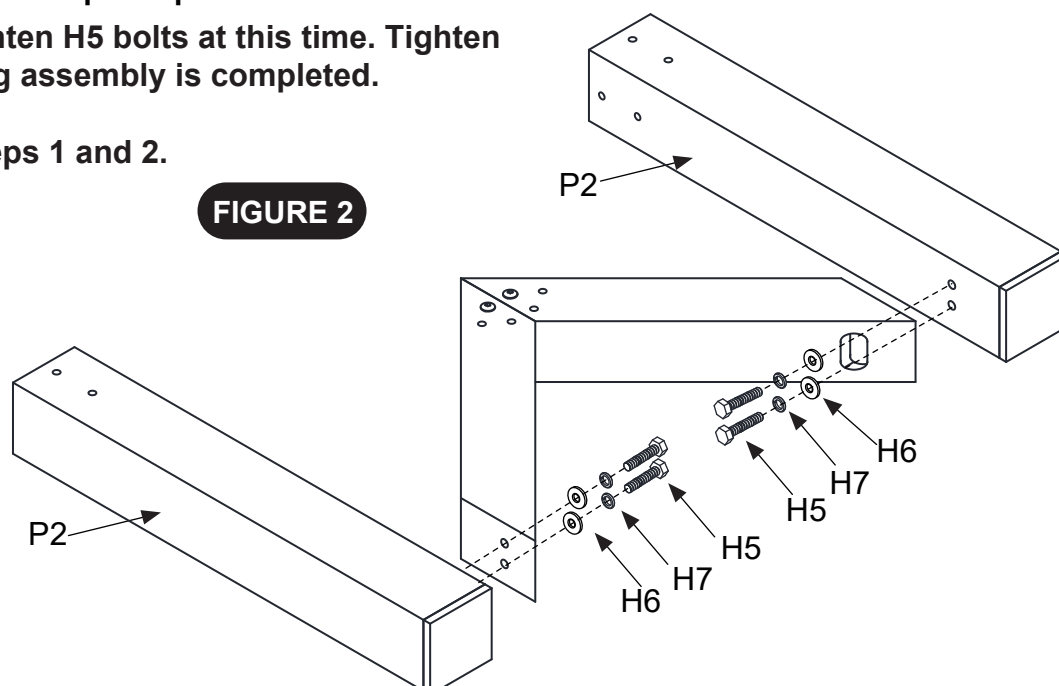
STEP 2

Attach the **P2** Legs onto the **P3** Slant Legs using the **H5** Hex Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **FIGURE 2**.

Be careful avoid pinch points.

Do not tighten H5 bolts at this time. Tighten when M-leg assembly is completed.

Repeat Steps 1 and 2.



PARTS REQUIRED

2 pcs - **P4** End Block
2 pcs - **P5** Side Panel of Lower Center Support Beam
1 pc - **P6** Top Panel of Lower Center Support Beam

14 pcs - **H4** Phillips Flat Head Screw
1 pc - **T2** Allen Wrench

STEP 3

Attach the **P4** End Blocks, **P6** Top Panel of Lower Center Support Beam onto the **P5** Side Panel of Lower Center Support Beam using the **H4** Phillips Flat Head Screws as shown in **FIGURE 3**. **Do not strip out the H4 screws.**

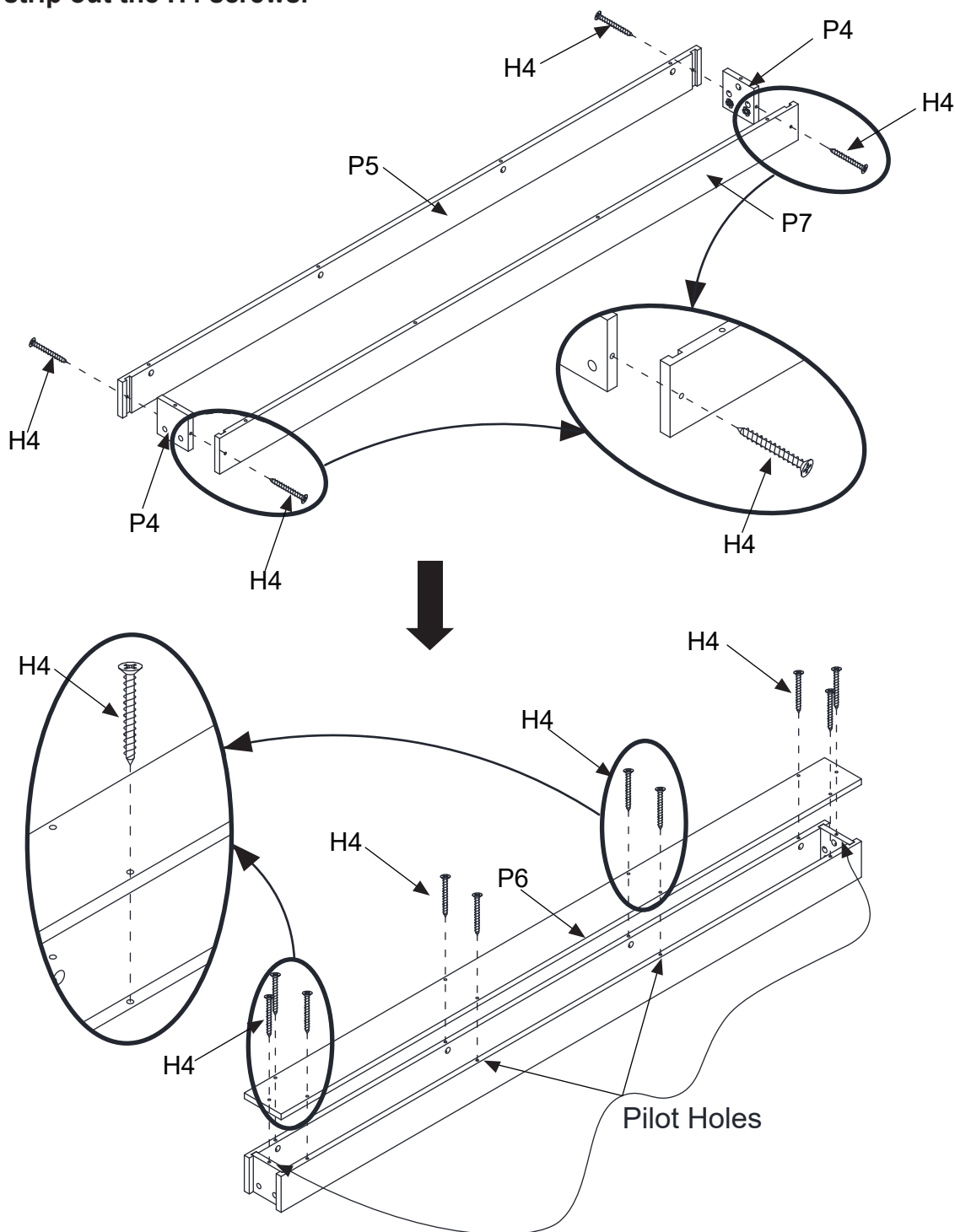


FIGURE 3

PARTS REQUIRED

1 pc - **P1** Main Cabinet
1 pc - **T1** Socket Head Wrench

16 pcs - **H5** Hex Head Bolt
16 pcs - **H6** Flat Washer
16 pcs - **H7** M8 Lock Washer

STEP 4

Attach the Legs onto the **P1** Main Cabinet using the **H5** Hex Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **FIGURE 2**.

Do not tighten H5 bolts at this time. Tighten when M-leg assembly is completed.

NOTE: Inside hole on each of 4 legs will not be used.

NOTE: Each leg has 4 holes.

This edges must be assembled "FLUSH" with each other

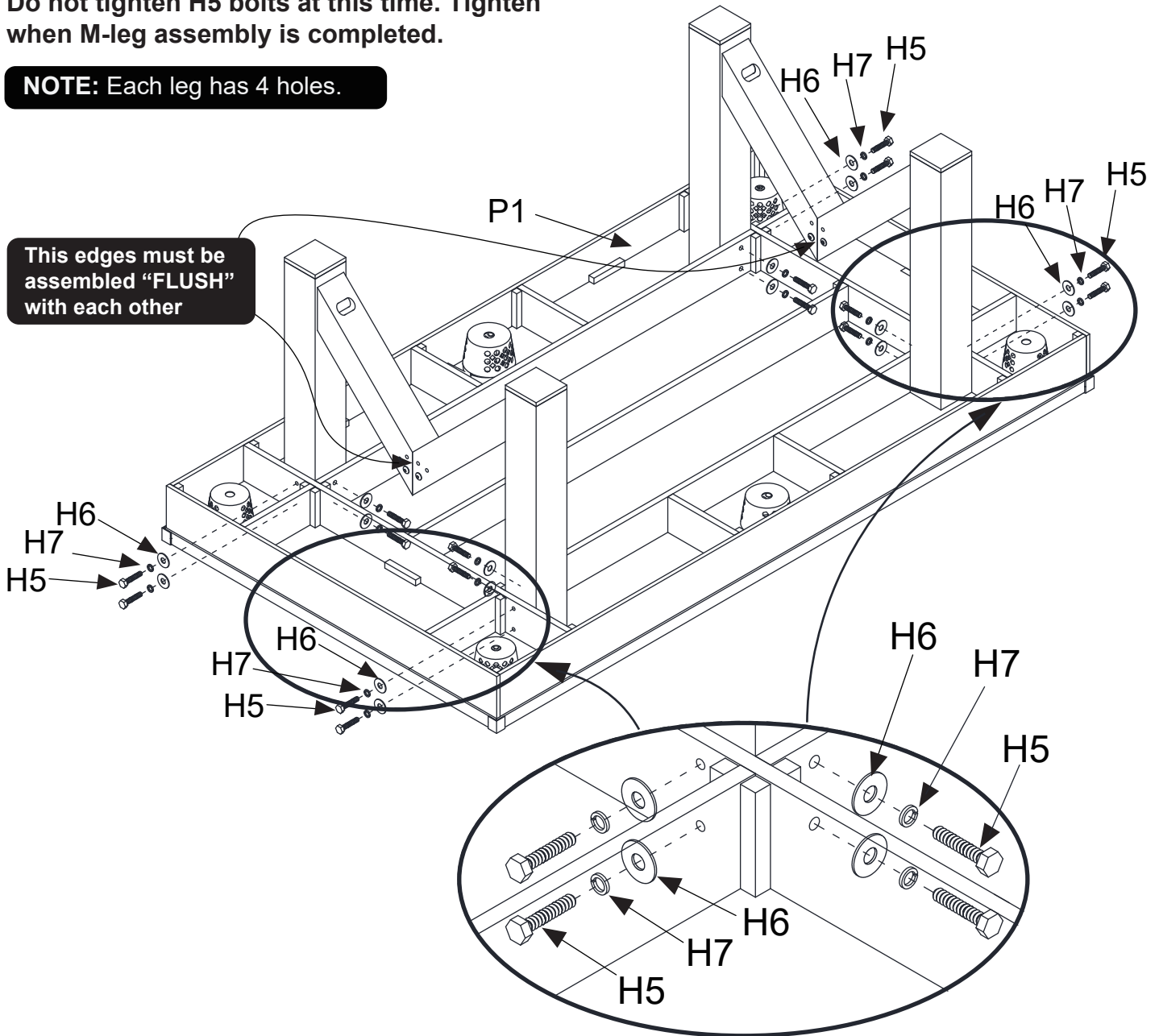


FIGURE 4

PARTS REQUIRED (For Step 5 & Step 6)

2 pcs - **P7** Decorative Leg Wooden Block

4 pcs - **H1** Allen Head Bolt

4 pcs - **H6** Flat Washer

4 pcs - **H7** Lock Washer

STEP 5

With the help from another adult, attach the **Leg Support Beam** from **Step 3** onto the “**M**” Legs using the **H1** Hex Head Bolts, **H6** Flat Washers and **H7** Lock Washers as shown in **FIGURE 4**.

Now, tighten all leg bolts from step 2, step 4, and this step using the **T1** Socket Head Wrench.

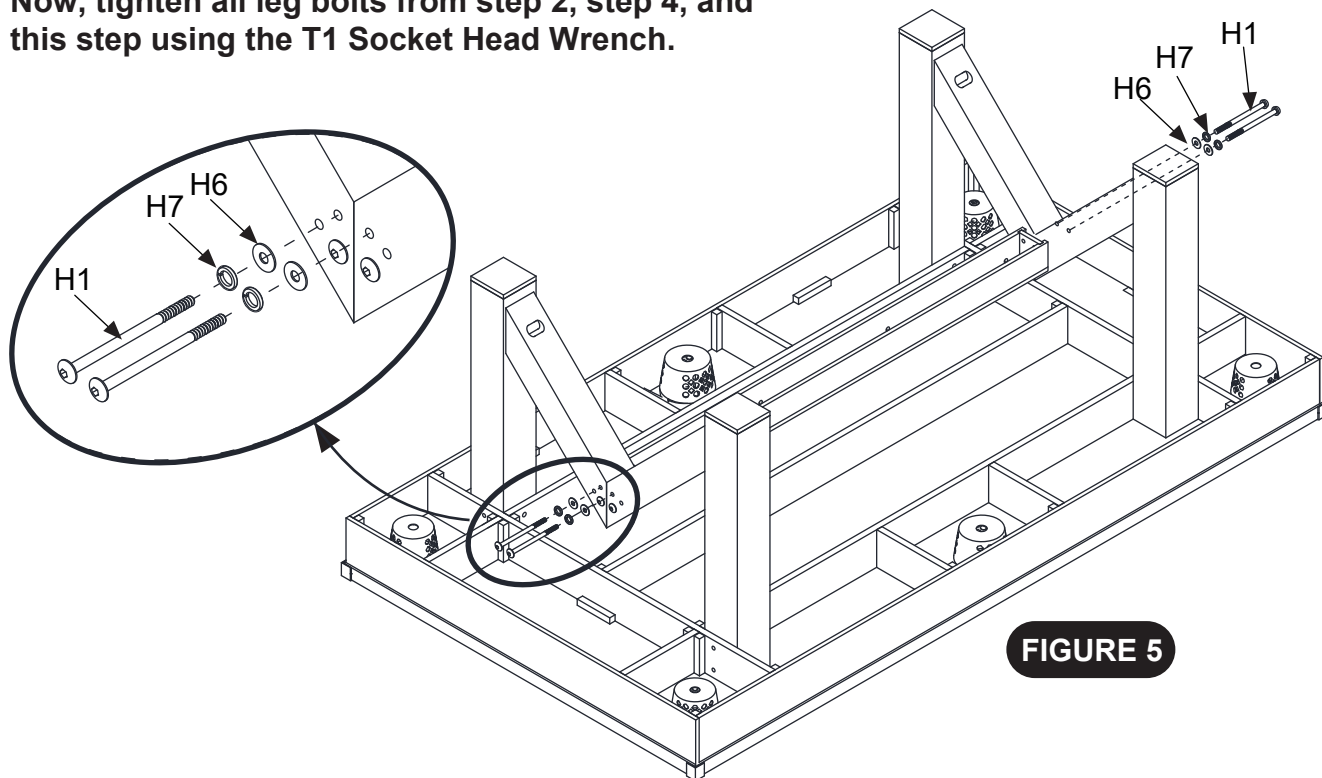


FIGURE 5

STEP 6

Insert the **P7** Decorative Leg Wooden Blocks onto the “**M**” Legs as shown in **FIGURE 5**.

Gently tap with a rubber hammer if necessary

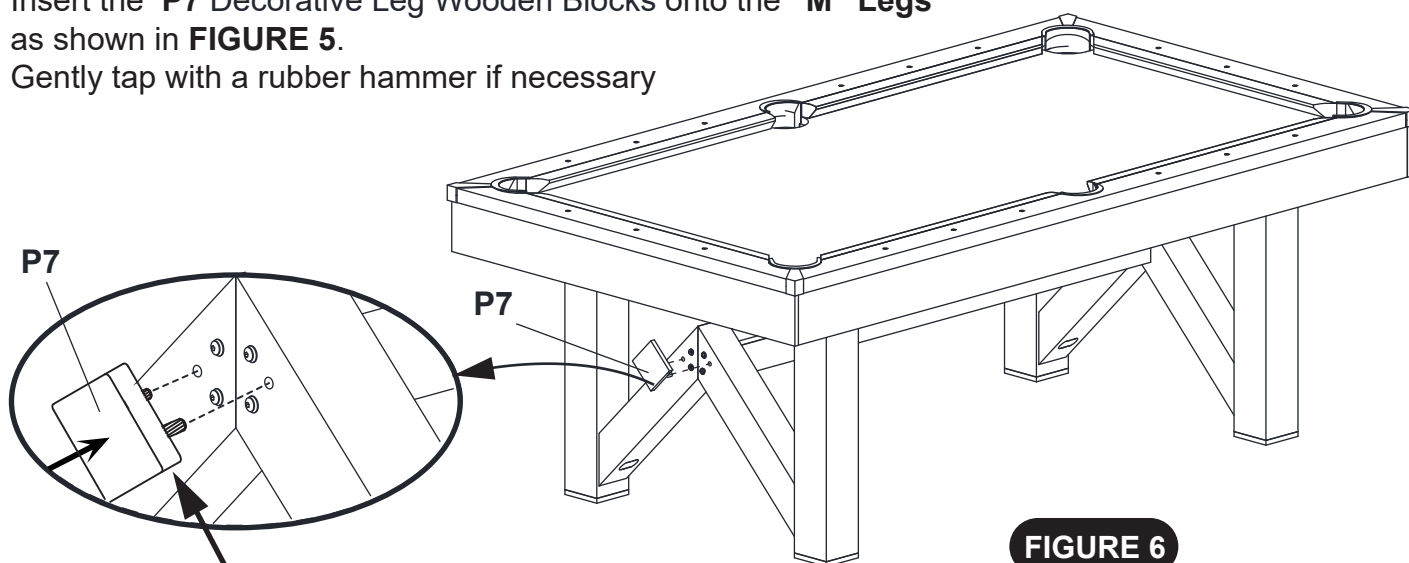


FIGURE 6

NOTE: A small amount of wood glue (not included) can be placed on the dowel pins before assembly.

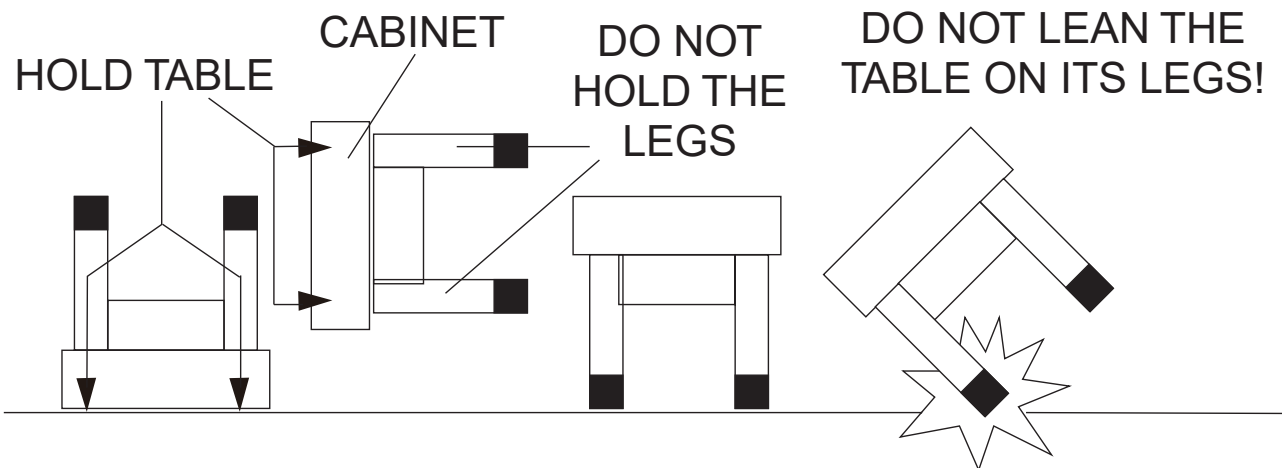
LIFT + ROTATE THE TABLE Always use proper lifting techniques

⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

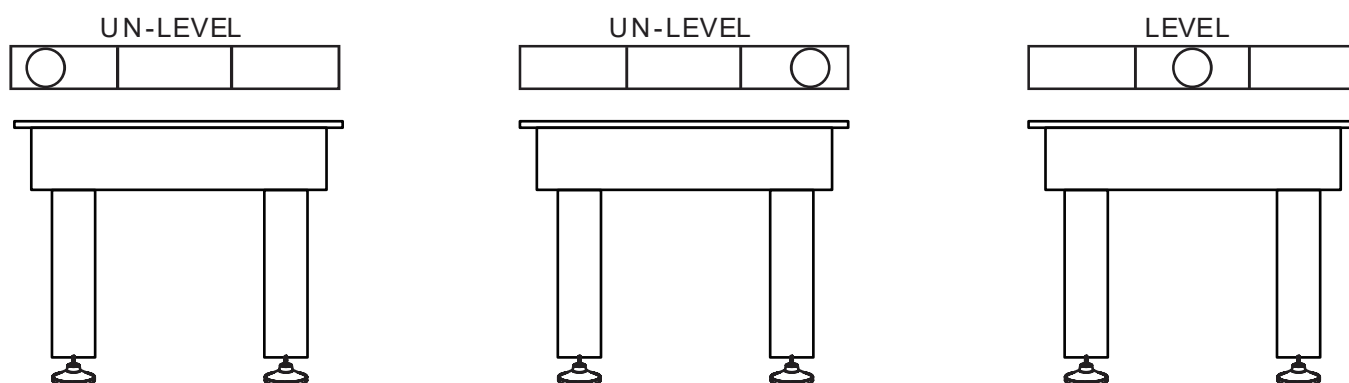
⚠ CAUTION

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



INSTRUCTIONS FOR LEVELING A GAME TABLE

- Assemble game table according to the instructions, and place in its desired location.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is carefully placed on the playing surface, not the rails.
- Level the ends Place the level on the playing surface and adjust the height by adjusting the leg leveler opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corners.
- Next, level the length of the table. Place the level next to the side and adjust the height to position the bubble in the middle of the level, by adjusting the leg leveler opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is on the middle on the level.
- Depending on the surface the game table sits on, especially deep pile carpeting and pad, the game table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to ensure many years of trouble free use of your game table.

CARE AND USE FOR YOUR PRODUCT

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. Use a carpenters level to properly level the table using the enclosed P10 leg leveler.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. **DO NOT** sit, climb or lean on the table.

PRODUCT PARTS LIST FOR MODEL # AL4300W/F

Key #	Part #	Description	Qty.
H1	AL4300SYH1	6mm x 130 mm Allen Head Bolt	4
H2	AL4300SYH2	6 mm x 30 mm Allen Head Bolt	4
H3	AL4300SYH3	M6 Flat Washer	4
H4	AL4300SYH4	3.5mm x 35 mm Phillips Flat Head Screw	14
H5	AL4300SYH5	8mm x 40 mm Hex Head Bolt	24
H6	AL4300SYH6	M8 Flat Washer	28
H7	AL4300SYH7	M8 Lock Washer	28
T1	AL4300SYT1	Socket Head Wrench	1
T2	AL4300SYT2	Allen Wrench	1
P1	AL4300SYP1	Main Cabinet	1
P2	AL4300SYP2	Leg	4
P3	AL4300SYP3	Slant Leg	4
P4	AL4300SYP4	End Block	2
P5	AL4300SYP5	Side Panel of Lower Center Support Beam	2
P6	AL4300SYP6	Top Panel of Lower Center Support Beam	1
P7	AL4300SYP7	Decorative Leg Wooden Block	2
A1	AL4300SYA1	Billiard Ball Set	1
A2	AL4300SYA2	Pool Cue	2
A3	AL4300SYA3	Triangle	1
A4	AL4300SYA4	Cue Chalk	2
A5	AL4300SYA5	Playfield Brush	1
A6	AL4300SYA6	Table Leveling Shim	4
C1	AL4300SYC1	Pocket(pre-installed)	6
C2	AL4300SYC2	Metal Corner Cap(pre-installed)	4
K1	AL4300SYK1	Hardware Kit	1
M1	AL4300SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.