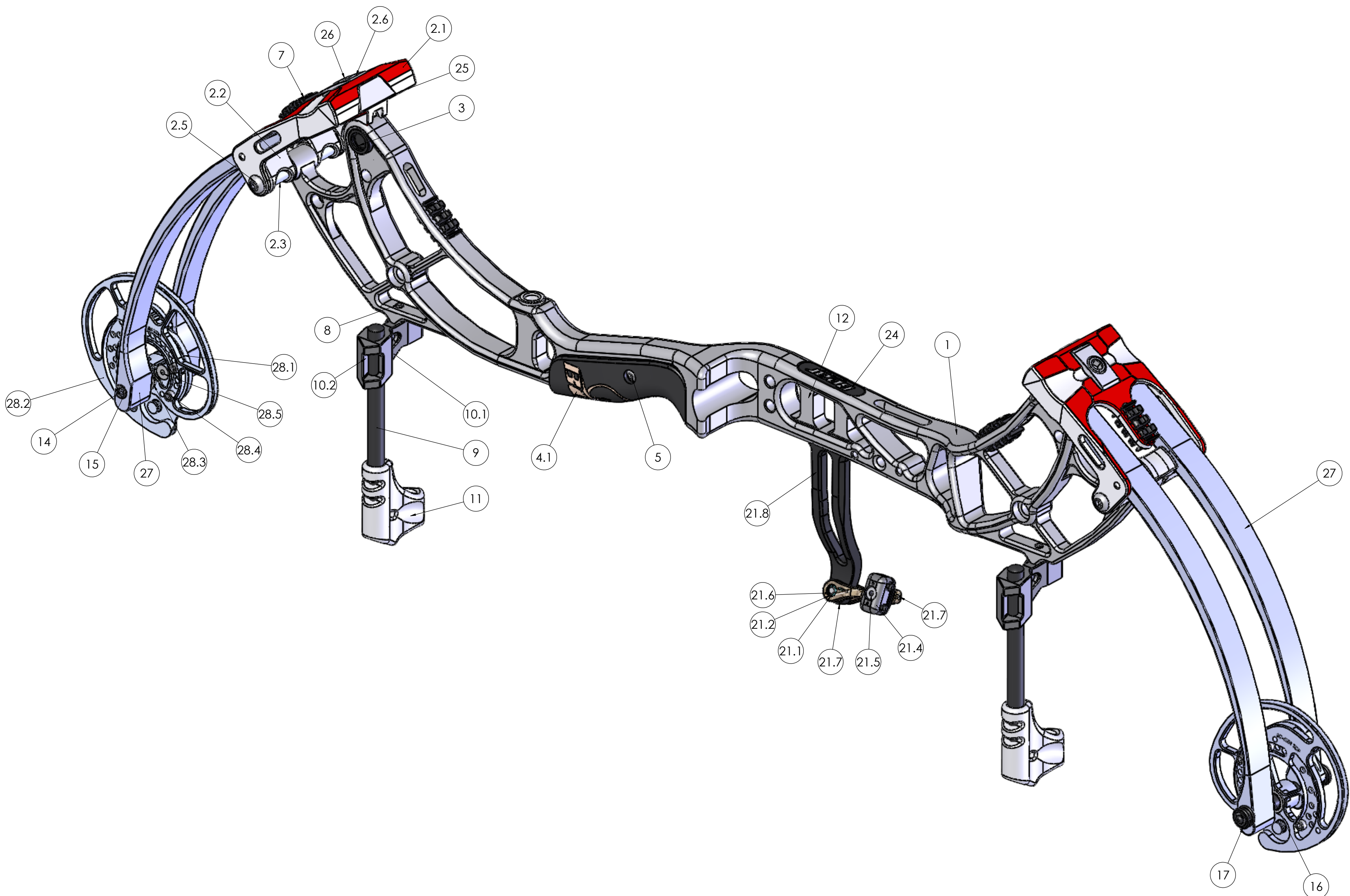


ITEM NO.	PARTNO	DESCRIPTION	QTY.
1	2C-6744	2016 FLAGSHIP RISER	1
2	POCKET ASSY	2016, 899 CAST POCKET ASSY	2
2.1	1C-6223-00	2016 Flagship Pocket - Cast	1
2.2	2M-6756-00	2016 Pocket Rocker	1
2.3	2S-9280-00	2016 Pocket Support	1
2.4	2M-6681-00	Limb Isolation Boot	2
2.5	1B-7074-00	1/4-20 x 5/8 BHCS	2
2.6	2S-9268-00	Hardware, Limb Bolt Rocker	1
3	2S-9265-00	2014 Barrel Nut	2
4	2M-6764	2016 BEAR GRIP	1
4.1	2M-6764-002	Outer Grip	1
4.2	2M-6764-001	Inner Grip	1
5	1B-6938-00	8-32 x 5/16" BHCS	2
6	7B-6468-00	2015 Stabilizer Bushing Circle	1
7	2M-6727-00	2015 Rubber Riser Insert	4
8	1B-6877-00	10-24 x 3/4 SHCS	2
9	6M-6573	5.25 Inch Carbon Rod	2
10	Mount Assembly	Cast Suppressor Mount Assembly	2
10.1	2C-6715-00	2015 Suppressor Mount	1
10.2	1B-1551A93	10-24 x 3/16" Set Screw	2
11	2M-6689-00	2014 Suppressor Rubber	2
12	1B-7057-00	10-24 x 1 SHCS	2
13	2S-9135-00	TOP AXLE	1
14	2S-9136-00	BOTTOM AXLE	1
15	7B-6442-00	2010 E-Clip	4
16	7B-1558A46	.184 SPACER	2
17	2M-6470-00	.08 IDLER AXLE THIMBLE	2
18	2B-0160A78	.015 SPACER	1
19	2B-0160A46	.031 SPACER	2
20	7B-1558A44	.064 SPACER	2
21	HINGE GRD ASSY	HINGE GUARD ASSY 2S-9274	1
21.1	2S-9261-00	2014 Swingarm Short Arm	1
21.2	7B-6463-00	Swing Arm Bushing	2
21.3	2M-6691-00	2014 Swing Arm Slide Guard	1
21.4	2M-6690-00	2014 Swingarm Slide	1
21.5	1B-7044-00	8-32 x 3/16 x 1/2 Shoulder Bolt	1
21.6	7B-6466-00	3/16 x 3/4 SS Dowel Pin	1
21.7	1B-7045-00	6-32 x 3/16 Set Screw	2
21.8	2S-9278-00	2015 6.5 Inch Hingeguard Bracket	1
22	DRAW STOP TOP	HARDWARE, DRAW STOP ASSY TOP 2013	1
22.1	2S-9223-00	2013 ALUM CABLE STOP, TOP	1
22.2	2M-6502-00	CABLE STOP SLEEVE, .320 LONG	1
23	DRAW STOP BTM	HARDWARE, DRAW STOP ASSY BTM 2013	1
23.1	2S-9219-00	2013 ALUM CABLE STOP, BTM	1
23.2	2M-6502-00	CABLE STOP SLEEVE, .260 LONG	1
24	4L-8214-00	FRONT RISER LOGO PANEL	1
25	4L-8227-00	Carbon Pocket Nameplate	2
26	1B-7046-00	5/16-18 x 1 3/4 SHCS	2
27	6M-6592-10	ESCAPE SD LIMB	4
28	CAM ASSEMBLY	2016 SD CAM ASSEMBLY, BTM	1
28.1	2C-6804	SHORT DRAW HYBRID, BTM MODULE	1
28.2	2C-6803-00	SHORT DRAW HYBRID CAM, BTM	1
28.3	7B-6411-00	HARDWARE, BEARING, FLANGE, .1875 x .500	2
28.4	1B-6879-00	6-32 x 5/16" SHCS	3
28.5	1B-7031-00	8-32 x 5/8 FHCS	1
28.6	2S-9138-00	2010 ALUMINUM CABLE SPOOL	1
29	CAM ASSEMBLY	2016 SD CAM ASSEMBLY, TOP	1
29.1	2C-6801	SHORT DRAW HYBRID CAM, TOP	1
29.2	2C-6802	SHORT DRAW HYBRID, TOP MODULE	1
29.3	7B-6411-00	HARDWARE, BEARING, FLANGE, .1875 x .500	2
29.4	1B-6879-00	6-32 x 5/16" SHCS	3

MODEL NUMBER	DESCRIPTION
A6SD20005R	23.5-27.5" 55# RH XTRA
A6SD20005L	23.5-27.5" 55# LH XTRA
A6SD20015R	23.5-27.5" 55# RH XTRA PURPLE
A6SD20015L	23.5-27.5" 55# LH XTRA PURPLE

BOW SPEED	325 @ 27.5"
AXLE TO AXLE	32
BRACE HEIGHT	6
MASS WEIGHT	4.0
CAM SYSTEM	SD CAM
STRING PRINT	2F-6744-00
BUSS CABLE PRINT	2F-6746-00
CONT CABLE PRINT	2F-6745-00

ESCAPE SD



REFER TO OWNER'S MANUAL FOR MORE DETAILED
DESCRIPTION AND ADDITIONAL INFORMATION

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SPORTS IS PROHIBITED.

REVISIONS				REVISIONS			
NO.	DESCRIPTION	DATE	BY	NO.	DESCRIPTION	DATE	BY

UNLESS OTHERWISE SPECIFIED:		TITLE: ESCAPE SD ASSEMBLY	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL: 1/32			
ANGULAR: ± 1°			
ONE PLACE DECIMAL: ± .000			
TWO PLACE DECIMAL: ± .010		P.O. BOX 889 EVANSVILLE, IN 47706	
THREE PLACE DECIMAL: ± .005		817 MARWELL AVE. EVANSVILLE, IN 47711	
MATERIAL:			
NA		DWG. NO.	
DATE		SIZE	
DRAWN 8/31/15		A6SD20005R	
CHECKED 8/31/15 JS		SCALE: 1:1.5 WEIGHT: NA	
ENG APPR:		SHEET 1 OF 1	
NA		REV PRE	