



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

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FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

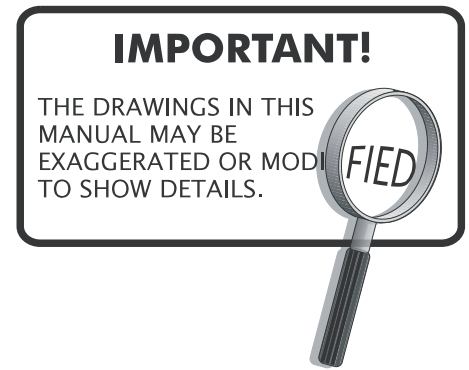
Your Model Number **45-6704F**

Date Code: **2 - 45-6704F - - JR**

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 32" CONVERTIBLE SOCCER TABLE

Tools Required (not provided):

Phillips Screwdriver
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

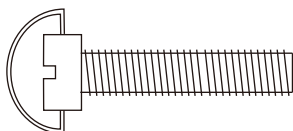
1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



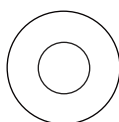
ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS SOCCER TABLE
TOGETHER.**

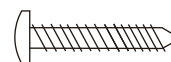
HARDWARE IDENTIFIER (To Scale)



H1 - 6 mm x 25 mm
Wing Bolt
(20 pcs)



H2 - 6.5 mm x 15 mm
Flat Washer
(20 pcs)



H3 3 x 20 mm
Phillips Round
Head Screw
(4 pcs)

ACCESSORIES IDENTIFIER (Not to Scale)

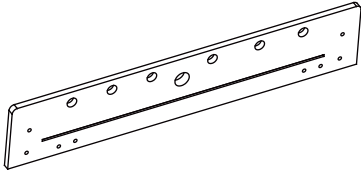


A1 - Soccer Ball (2 pcs)

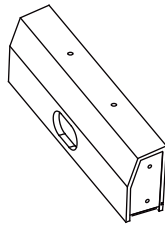


PARTS IDENTIFIER

(Not to Scale)



P1 - Side Apron
(2 pcs)



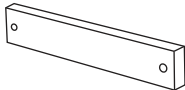
P2 - End Apron
(2 pcs)



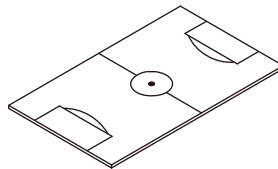
P3 - Left Leg
(2 pcs)



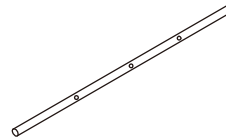
P4 - Right Leg
(2 pcs)



P5 - End Leg Panel
(2 pcs)



P6 - Playfield
(1 pc)



P7- 3 Player Rod
(6 pcs)



P8 - Rod Foam
Bumper
(12 pcs)



P9 - Rod End Cap
(6 pcs)



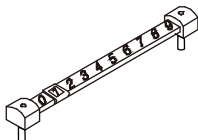
P10 - Rod Handle
(6 pcs)



P11- Red Shirt /
White Shorts Player
(9 pcs)
(Pre-installed)



P12 - Yellow Shirt /
Blue Shorts Player
(9 pcs)
(Pre-installed)



P13 - Manual Scorer
(2 pcs)

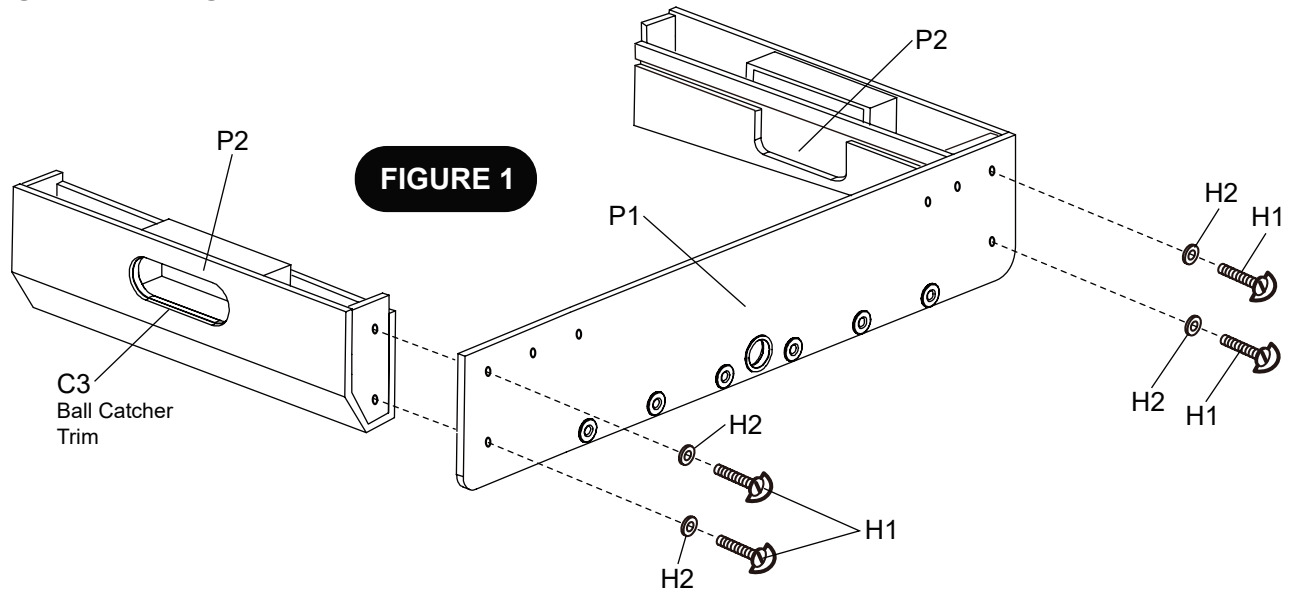
PARTS REQUIRED:

4 pcs - **H1** Wing Bolt 1 pc - **P1** Side Apron
4 pcs - **H2** Flat Washer 2 pcs - **P2** End Apron

STEP 1:

Find a clean, level place to begin the assembly of your soccer table.
We recommend building the table on the box top to protect the parts during assembly.
It is very important to assemble table on a level and flat surface.

Install **P1** Side Apron onto **P2** End Aprons using **H1** Wing Bolts and **H2** Flat Washers as shown in **FIGURE 1**.
Do not tighten H1 Wing Bolts at this time.



PARTS REQUIRED:

1 pc - **P6** Playfield

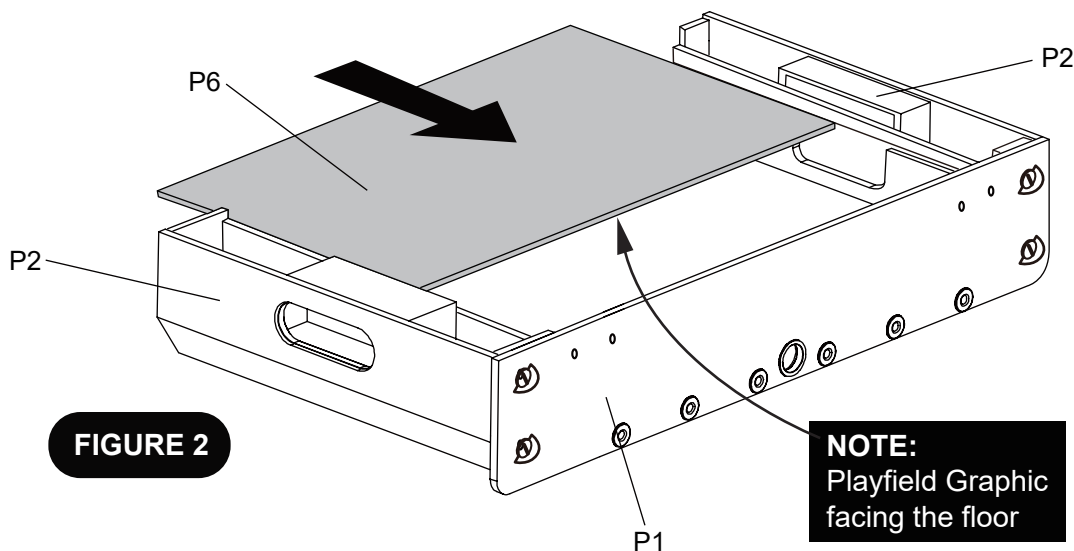
STEP 2:

Slide the **P6** Playfield with graphic facing down into the grooves of **P1** Side Apron and **P2** End Aprons.

One adult is required to slide the **P1** Playfield into the grooves of the **P1** Side Apron and **P2** End Aprons, while other adults should hold the partial cabinet assembly in place.

NOTE: Before installing playfield, check to see that all 3 grooves are properly aligned.

NOTE: Make sure the playfield fits into all 3 grooves.

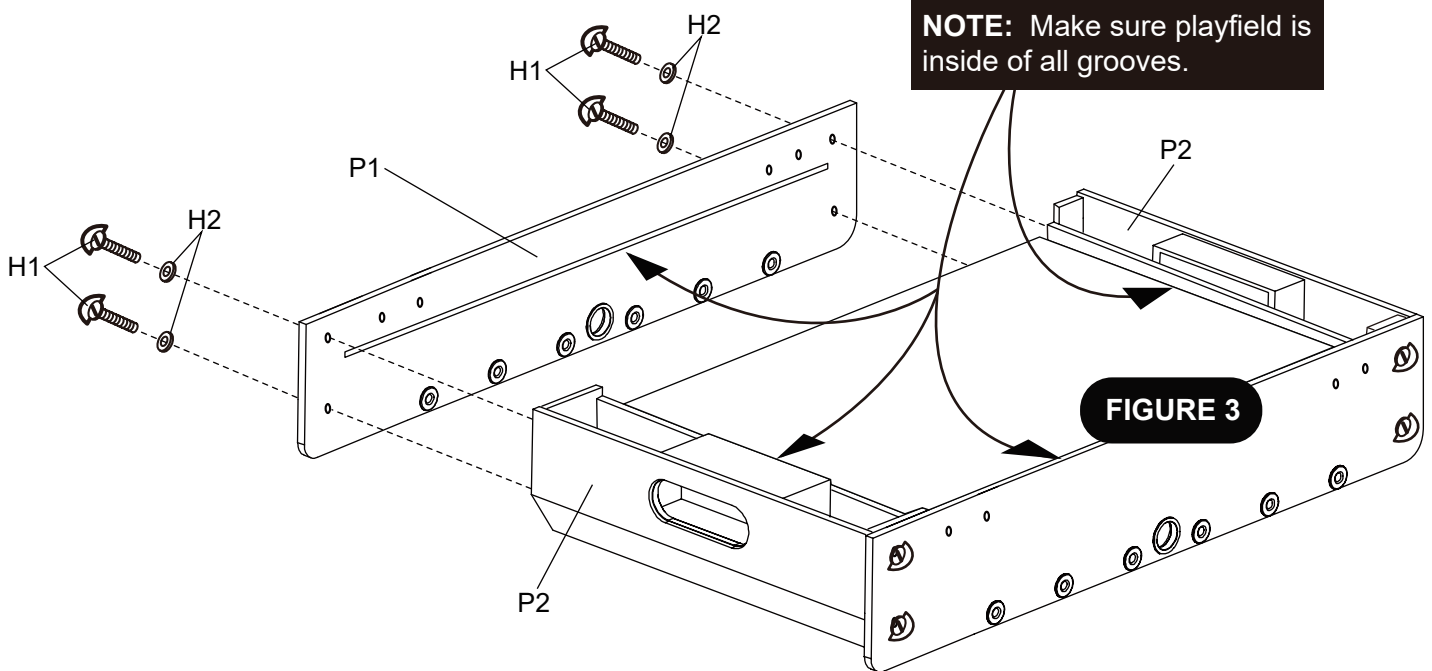


PARTS REQUIRED:

4 pcs - **H1** Wing Bolt 1 pc - **P1** Side Apron
4 pcs - **H2** Flat Washer

STEP 3:

Install **P1** Side Apron onto **P2** End Aprons using **H1** Wing Bolts and **H2** Flat Washers as shown in **FIGURE 3**. Tighten all **H1** Wing Bolts at this time.



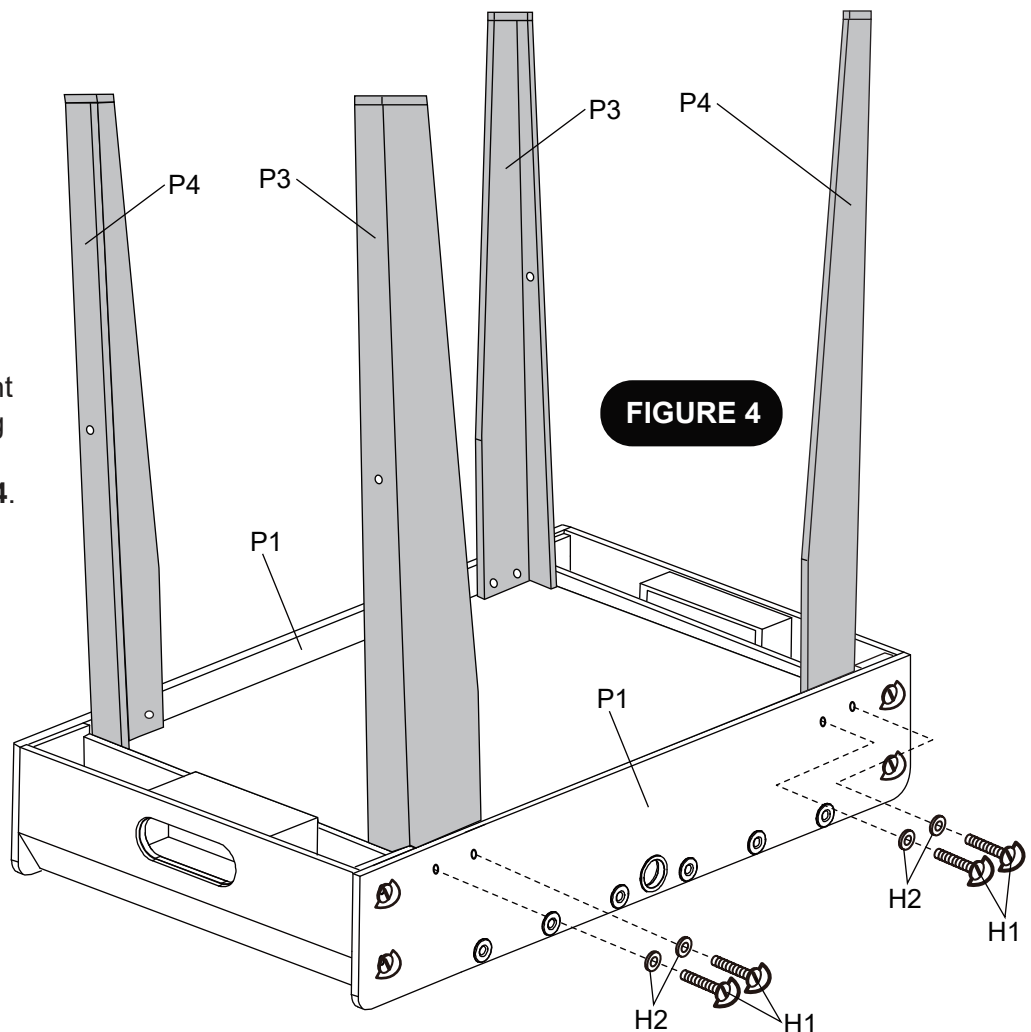
PARTS REQUIRED:

8 pcs - **H1** Wing Bolt
8 pcs - **H2** Flat Washer
2 pcs - **P3** Left Leg
2 pcs - **P4** Right Leg

STEP 4:

Install **P3** Left Legs and **P4** Right Legs onto **P1** Side Aprons using **H1** Wing Bolts and **H2** Flat Washers as shown in **FIGURE 4**.

Do not tighten H1 Wing Bolts at this time.



PARTS REQUIRED:

- 4 pcs - **H1** Wing Bolt
- 4 pcs - **H2** Flat Washer
- 2 pcs - **P5** End Leg Panel

STEP 5:

Install **P5** End Leg Panel onto Legs using **H1** Wing Bolts and **H2** Flat Washers as shown in **FIGURE 5**.

Tighten all H1 Wing Bolts at this time.

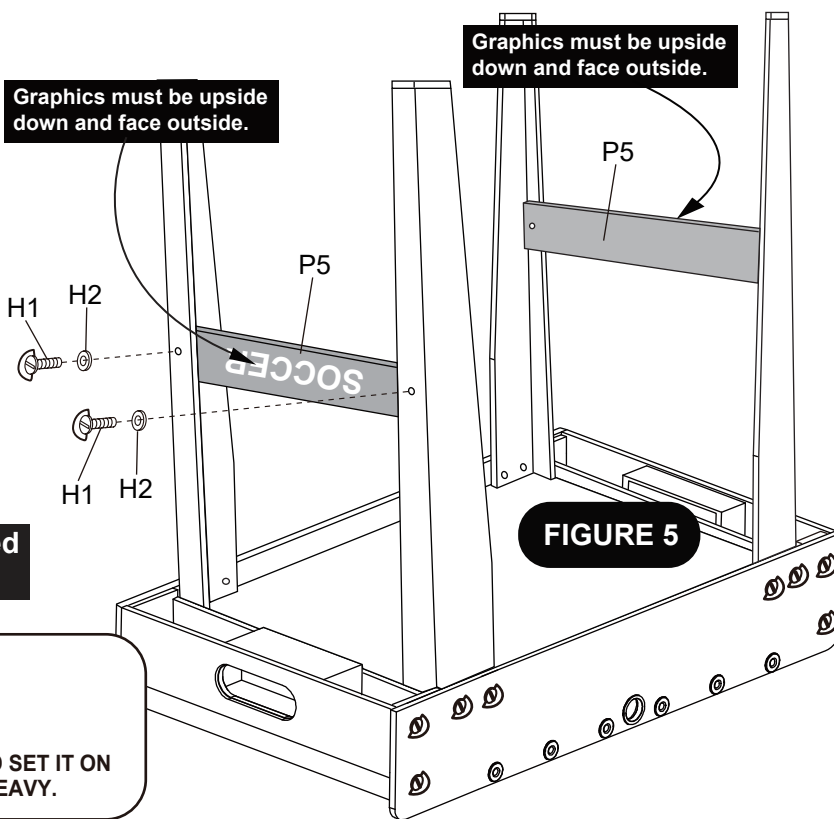
All H1 Wing Bolts should be tightened with a screwdriver (not provided).



WARNING:

THIS STEP REQUIRES TWO ADULTS.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS HEAVY.



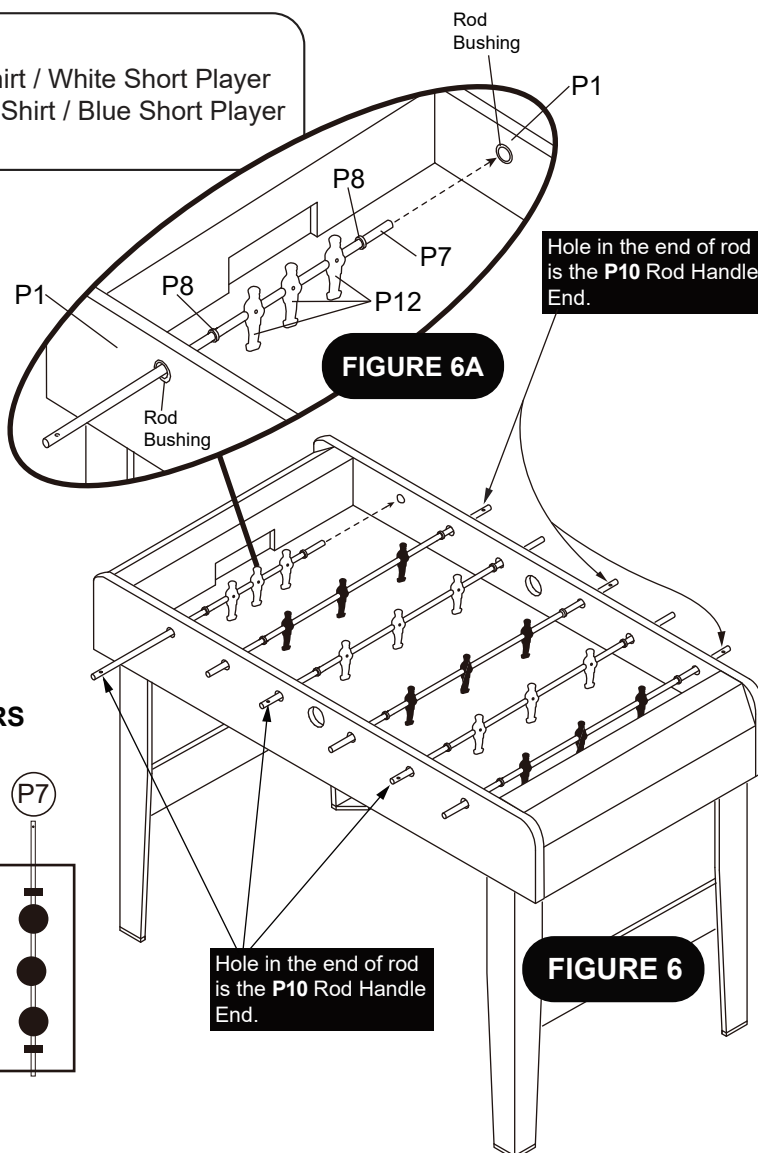
PARTS REQUIRED:

- 18 pcs - **H4** Galvanized Screws
- 9 pcs - **P11** Red Shirt / White Short Player
- 6 pcs - **P7** Rod
- 9 pcs - **P12** Yellow Shirt / Blue Short Player
- 12 pcs - **P8** Rod Foam Bumper

STEP 6:

Slide **P7** Player Rods through the Rod Bushings of one **P1** Side Apron in the order shown.

NOTE: The Player Rods have a hole on the end where the Rod Handle will go.



Player Rod Assembly: (Pre-installed)

Place one **P8** Foam Bumper on the rod.

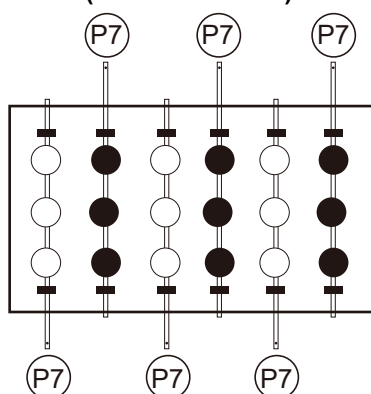
Place the Players (**P11** or **P12**) on the rod as shown in **FIGURE 6A**.

Place a second second **P8** Foam Bumper on the rod. Then slide the player rod through the bushing of the other side apron.

Attach the Players (**P11** or **P12**) to the rod using **H4** Screws as shown in **FIGURE 6B**.

- = **P11**
Red Shirt / White Short Player
- = **P12**
Yellow Shirt / Blue Short Player
- = **P7** Bumper

ORDER OF PLAYERS (Overhead View)



PARTS REQUIRED:

6 pcs - **P10** Rod Handle
2 pcs - **P13** Manual Scorer

6 pcs - **P9** Rod End Cap
4 pcs - **H3** Phillips Round
Head Screw

STEP 7:

Insert **P10** Rod Handles onto the end of the rods with the hole as shown in **FIGURE 7**.

Insert **P9** Rod End Caps onto the opposite end of the rods as shown in **FIGURE 7**.

Install **P13** Manual Scorers to the top of the end aprons using pre-drilled holes and using the **H3** Phillips Round Head Screw as shown in **FIGURE 7**.

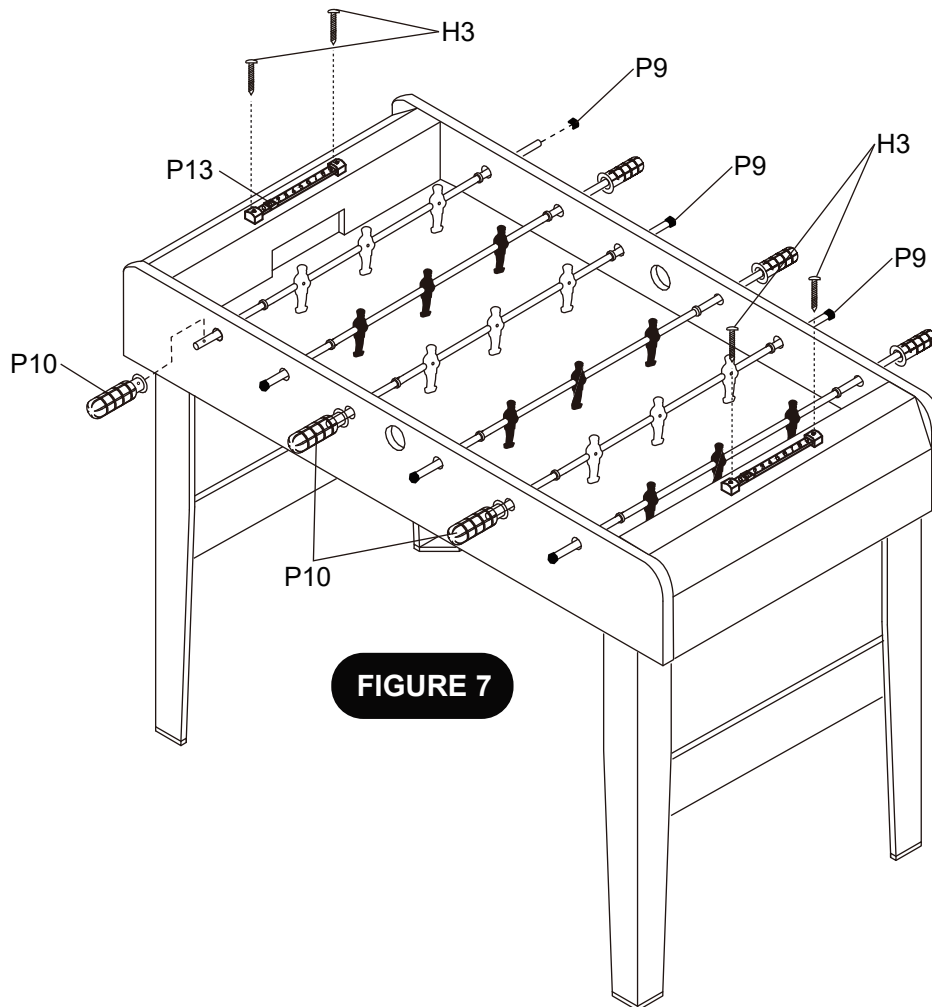


FIGURE 7

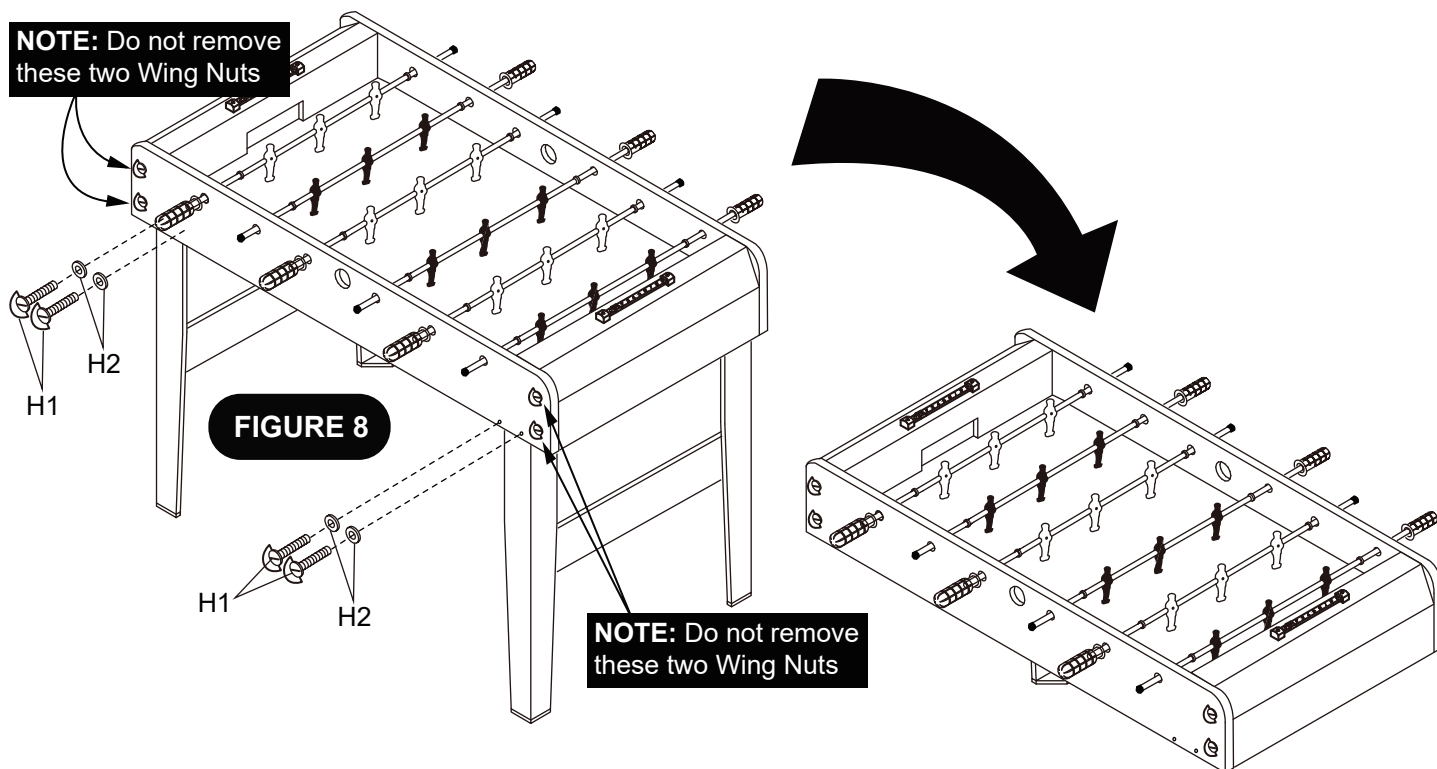
Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.

FOR TABLE TOP PLAY:

Carefully remove H1 Wing Bolts and H2 Flat Washers as shown in **FIGURE 8**.



Product Parts List

45-6704

Key#	Part#	Description	Qty
H1	45-6704JRH1	6 mm x 25 mm Wing Bolt	20
H2	45-6704JRH2	6.5 mm x 15 mm Flat Washer	20
H3	45-6704JRH3	3 mm x 20 mm Phillips Round Head Screw	4
A1	45-6704JRA1	Soccer Ball	2
P1	45-6704JRP1	Side Apron	2
P2	45-6704JRP2	End Apron	2
P3	45-6704JRP3	Left Leg	2
P4	45-6704JRP4	Right Leg	2
P5	45-6704JRP5	End Leg Panel	2
P6	45-6704JRP6	Playfield	1
P7	45-6704JRP7	Rod	6
P8	45-6704JRP8	Rod Foam Bumper	12
P9	45-6704JRP9	Rod End Cap	6
P10	45-6704JRP10	Rod Handle	6
P11	45-6704JRP11	Red Shirt / White Short Player	9
P12	45-6704JRP12	Yellow Shirt / Blue Short Player	9
P13	45-6704JRP13	Manual Scorer	2
C1	45-6704JRC1	Rod Bushing (Pre-installed)	12
C2	45-6704JRC2	Ball Return Trim (Pre-installed)	2
C3	45-6704JRC3	Ball Catcher Trim (Pre-installed)	2
K1	45-6704JRK1	Hardware Kit	1
M1	45-6704JRM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

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LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.