



TRIUMPH

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com



Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number 45-6232W/F

Date Code 2- 45-6232F - -SY

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE TRIUMPH ARLINGTON FOOSBALL TABLE

Tools Required:

- Allen Wrench (Included)
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your game table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



ATTENTION:

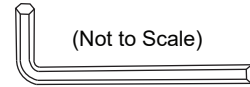
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

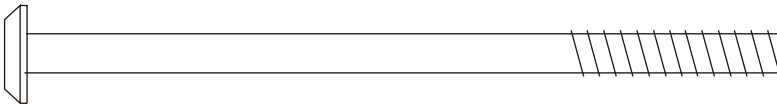
(To Scale)



H1 - 6 mm x 70 mm
Allen Head Bolt
(8 pcs)



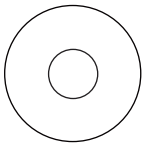
(Not to Scale)
T1 - Allen Wrench
(1 pc)



H2 - 6 mm x 100 mm
Allen Head Bolt
(6 pcs)



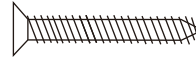
H3 - M8 Lock Washer
(34 pcs)



H4 - 6.5 mm x 18 mm
Flat Washer
(34 pcs)



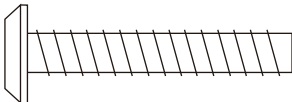
H5 - 3.5 mm x 35 mm
Phillips Round
Head Screw
(8 pcs)



H6 - 3.5 x 25 mm
Phillips Flat
Head Screw
(4 pcs)



H7 - 3.5 mm x 23 mm
Phillips Round
Head Screw
(8 pcs)



H8 - 6 mm x 35 mm
Allen Head Bolt
(20 pcs)



H9 - 3.5 mm x 12 mm
Phillips Round
Head Screw
(12 pcs)



H10 - 3.5 x 35 mm
Phillips Flat
Head Screw
(6 pcs)

ACCESSORIES IDENTIFIER

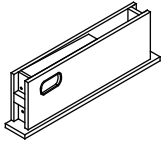
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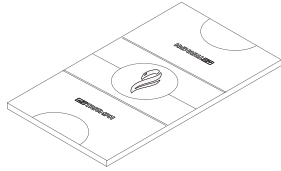
A1- Soccer Ball (2 pcs)

PARTS IDENTIFIER

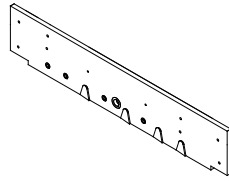
(Not to Scale)



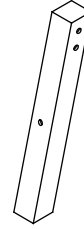
P1 - End Apron
(2 pcs)



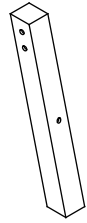
P2 - Playfield
(1 pc)



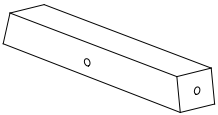
P3 - Side Apron
(2 pcs)



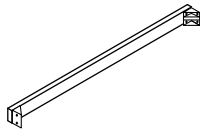
P4 - Right Leg
(2 pcs)



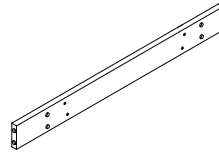
P5 - Left leg
(2 pcs)



P6 - Middle Leg Support
(2 pcs)



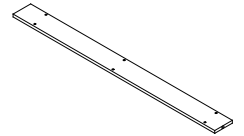
P7 - Playfield Support
Brace
(2 pcs)



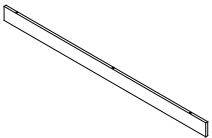
P8 - Leg Support
Brace (long)
(2 pcs)



P9 - Leg Support
Brace (short)
(4 pcs)



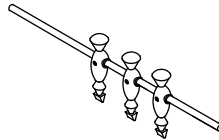
P10 - Top Panel of
Lower Center Support
Beam
(1 pc)



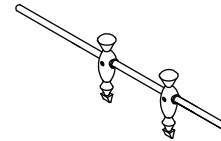
P11 - Side Panel of
Lower Center Support
Beam
(2 pcs)



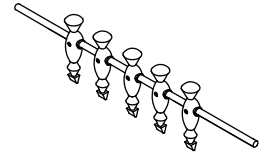
P12 - Corner Post
(4 pcs)



P13 - White 3-player
Rod Assembly
(2 pcs)



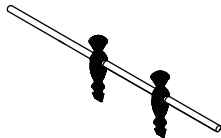
P14 - White 2-player
Rod Assembly
(1 pc)



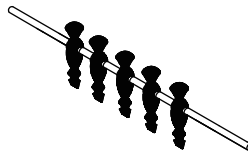
P15 - White 5-player
Rod Assembly
(1 pc)



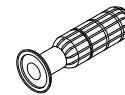
P16 - Gray 3-player
Rod Assembly
(2 pcs)



P17 - Gray 2-player
Rod Assembly
(1 pc)



P18 - Gray 5-player
Rod Assembly
(1 pc)



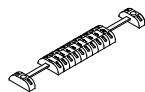
P19 - Rod Handle
(8 pcs)



P20 - Rod Dampener
(16 pcs)



P21 - Rod Washer
(16 pcs)



P22 - Manual Scorer
(2 pcs)



P23 - Leg Leveler
(4 pcs)



P24 - Quick Connect
Bushing - male plug
(8 pcs)

PARTS REQUIRED

2pcs - **P1** End Apron

1pc - **P3** Side Apron

4pcs - **H1** Allen Head Bolt

4pcs - **H3** Lock Washer

4pcs - **H4** Flat Washer

STEP 1

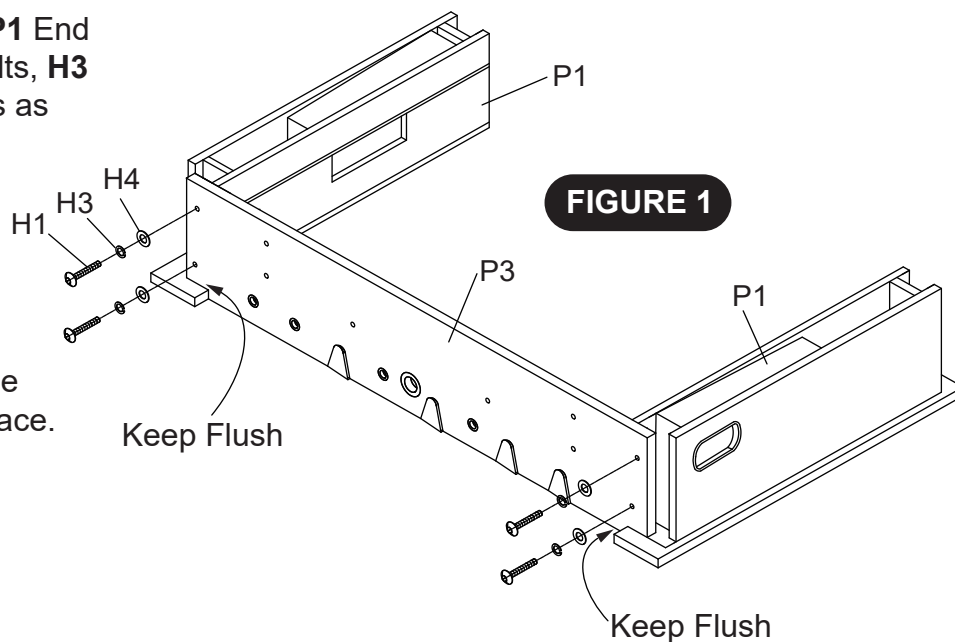
Attach the **P3** Side Apron onto the **P1** End Aprons using the **H1** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in the **FIGURE 1**.

DO NOT tighten **H1** Bolts at this time.

NOTE: This assembly must be made on a flat, smooth, non-abrasive surface.

NOTE:

This assembly is upside down.

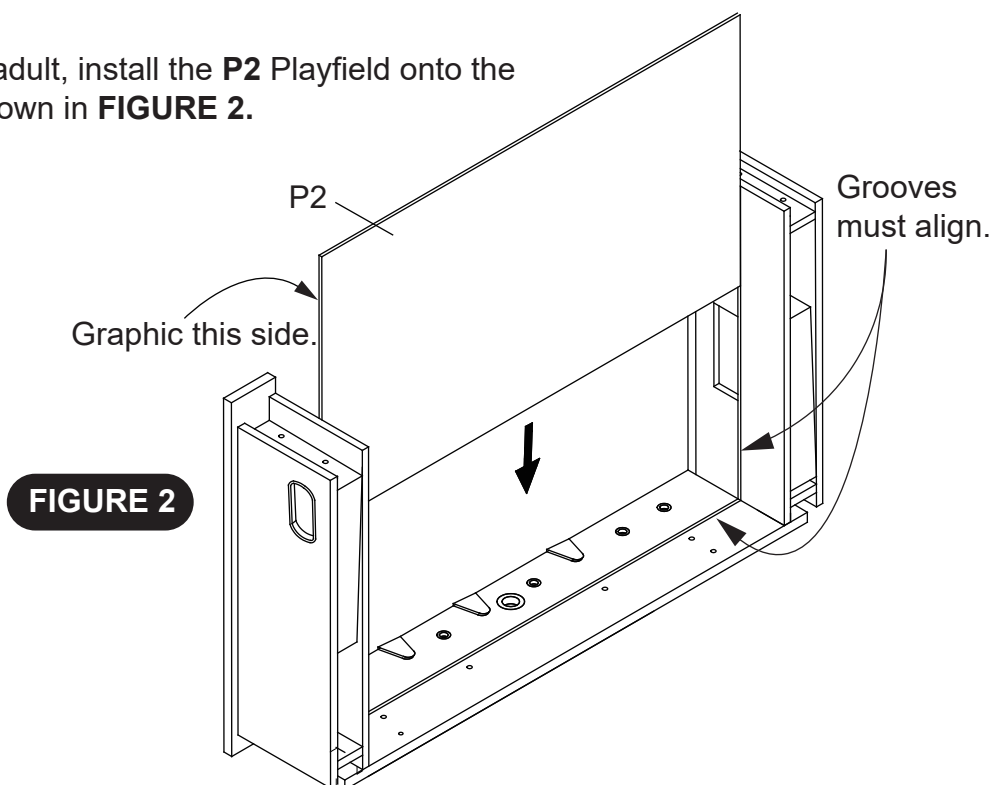


PARTS REQUIRED

1pc - **P2** Playfield

STEP 2

With the help of another adult, install the **P2** Playfield onto the **STEP 1 Assembly** as shown in **FIGURE 2**.



PARTS REQUIRED

1pc - **P3** Side Apron

4pcs - **H1** Allen Head Bolt

4pcs - **H3** Lock Washer

4pcs - **H4** Flat Washer

STEP 3

Attach the **P3** Side Apron onto the **P1** End Aprons using the **H1** Hex Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 3**.

DO NOT tighten **H1** Bolts at this time.

NOTE: All apron grooves must be correctly aligned in order for the playfield to fit correctly.

FIGURE 3

PARTS REQUIRED

2pcs - **P7** Playfield Support Brace

4pcs - **P12** Corner post

12pcs - **H9** Phillips Round Head Screw

STEP 4

Slide the **P12** Corner Posts onto the table aprons, and attach each with the **H9** Phillips Round Head Screws as shown in **FIGURE 4**.

Attach the **P7** Playfield Support Braces onto the side aprons using the **H9** Phillips Round Head Screws as shown in **FIGURE 4**.

DO NOT strip out **H9** screws.

Tighten all **H1** bolts from **STEP 1** & **STEP 3** using the **T1** Allen Wrench. **DO NOT** over tighten, as this could bow the Side Aprons.

NOTE: The supports are on their edge against the playfield

FIGURE 4

PARTS REQUIRED

4pcs - **P9** Leg Support Brace (short)

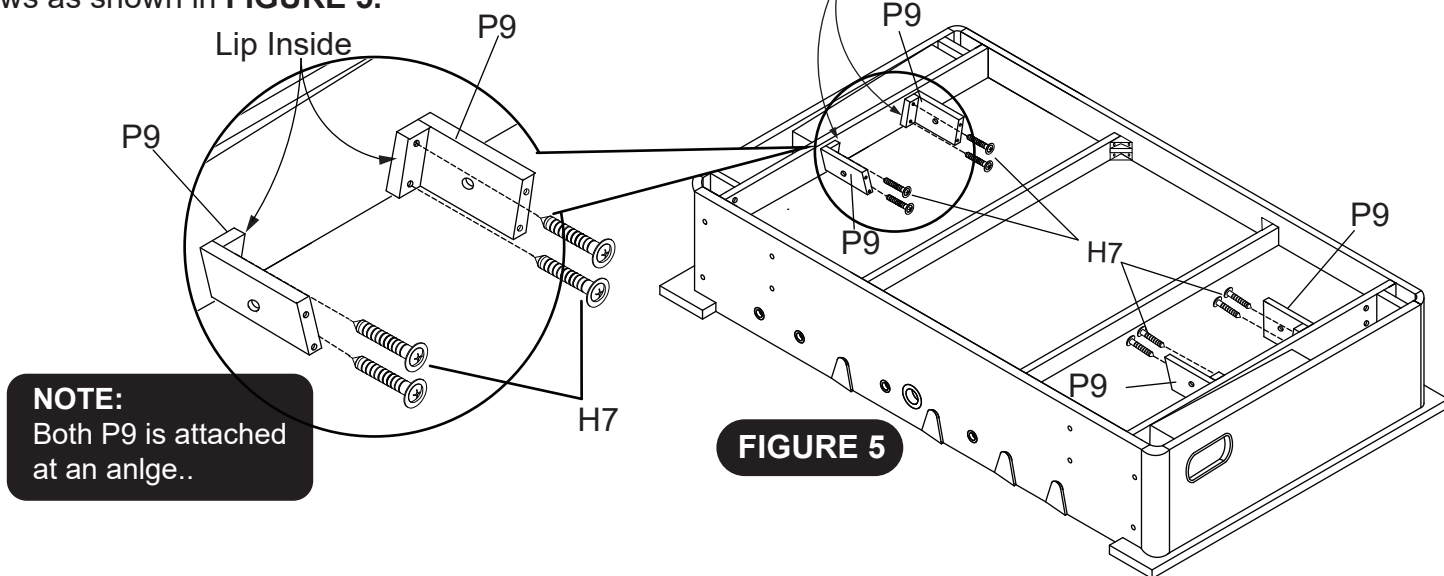
8pcs - **H7** Phillips Round Head Screw

STEP 5

Attach the **P9** Leg Support Braces (short) onto the cabinet frame using the **H7** Phillips Round Head Screws as shown in **FIGURE 5**.

NOTE:

Pilot Holes on the cabinet frame.



PARTS REQUIRED

2pcs - **P8** Leg Support Brace (long)

8pcs - **H5** Phillips Round Head Screw

8pcs - **H3** Lock Washer

8pcs - **H4** Flat Washer

8pcs - **H8** Allen Head Bolt

STEP 6

Attach the **P8** Leg Support Braces (long) onto the **P9** Leg Support Braces (short) using the **H5** Phillips Round Head Screws as shown in **FIGURE 6**.

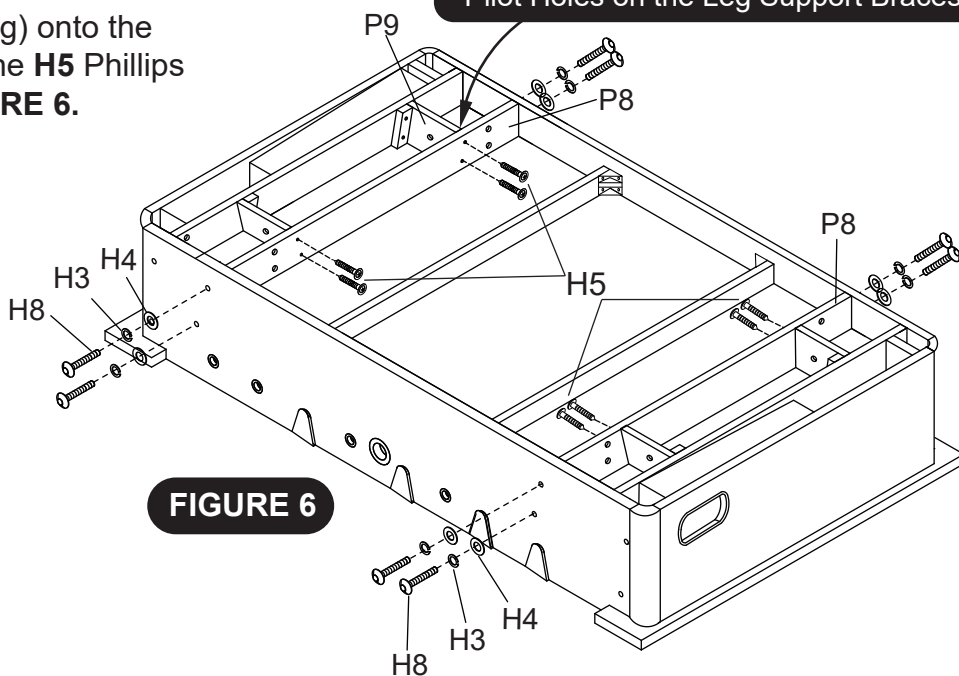
DO NOT strip out H5 screws.

Attach the **P8** Leg Support Braces onto the cabinet frame using the **H8** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 6**.

Tighten the H8 bolts using the T1 Allen Wrench.

NOTE:

Pilot Holes on the Leg Support Braces.



PARTS REQUIRED

2pcs - **P4** Right Leg
2pcs - **P5** Left Leg

12pcs - **H3** Lock Washer
12pcs - **H4** Flat Washer
12pcs - **H8** Allen Head Bolt

STEP 7

Attach the **P4** Left Legs and **P5** Right Legs onto the Support Braces using the **H8** Allen Head Screws, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 7**.

DO NOT tighten H8 Bolts at this time.

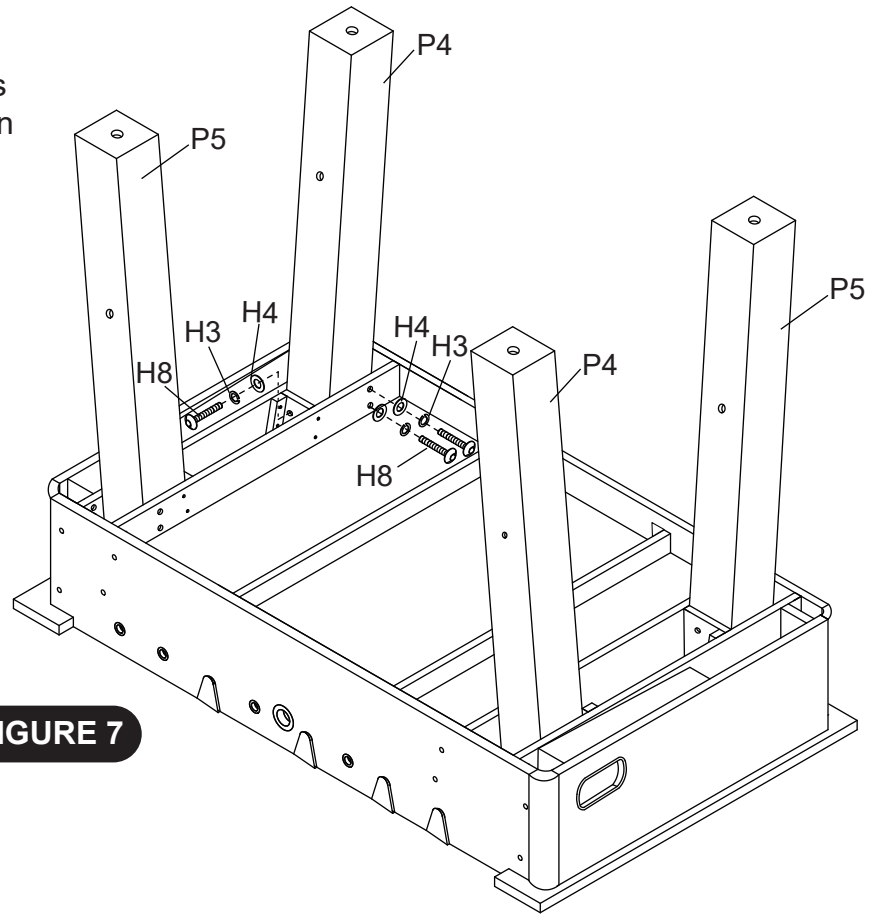


FIGURE 7

PARTS REQUIRED

1pc - **P10** Top Panel of Lower Center Support Beam
2pcs - **P11** Side Panel of Lower Center Support Beam

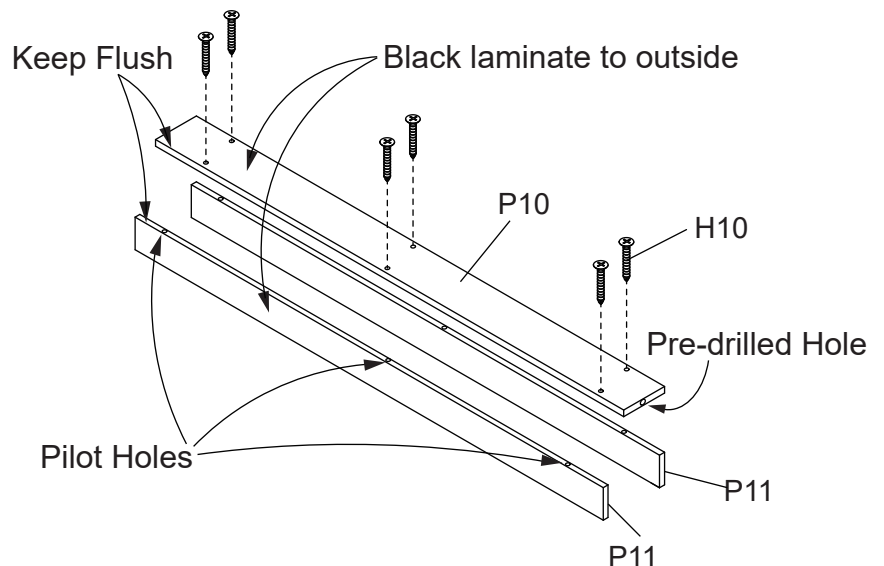
6pcs - **H10** Phillips Flat Head Screw

STEP 8

Attach the **P10** Top Panel onto the **P11** Side Panel using the **H10** Phillips Flat Head Screws as shown in **FIGURE 8**.

DO NOT strip out H10 screws.

FIGURE 8



PARTS REQUIRED

2pcs - **P6** Middle Leg Support
4pcs - **P23** Leg Leveler

6pcs - **H2** Allen Head Bolt
6pcs - **H3** Lock Washer
6pcs - **H4** Flat Washer

STEP 9

Attach the **P6** Middle Leg Supports onto the **P4/P5** Legs using the **H2** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 9**.

Attach the **STEP 8 Assembly** onto the **P6** Middle Leg Supports using the predrilled holes on the Top Leg Bar and the **H2** Allen Head Bolts, **H3** Lock Washers and **H4** Flat Washers as shown in **FIGURE 9**.

Tighten all H2 bolts and all H8 bolts from STEP 7 using the T1 Allen Wrench. DO NOT overtighten.
Thread **P23** Leg Levelers onto the each leg as shown in **FIGURE 9**.

NOTE: Will need another adult to hold the Lower Center Support Beam during assembly.

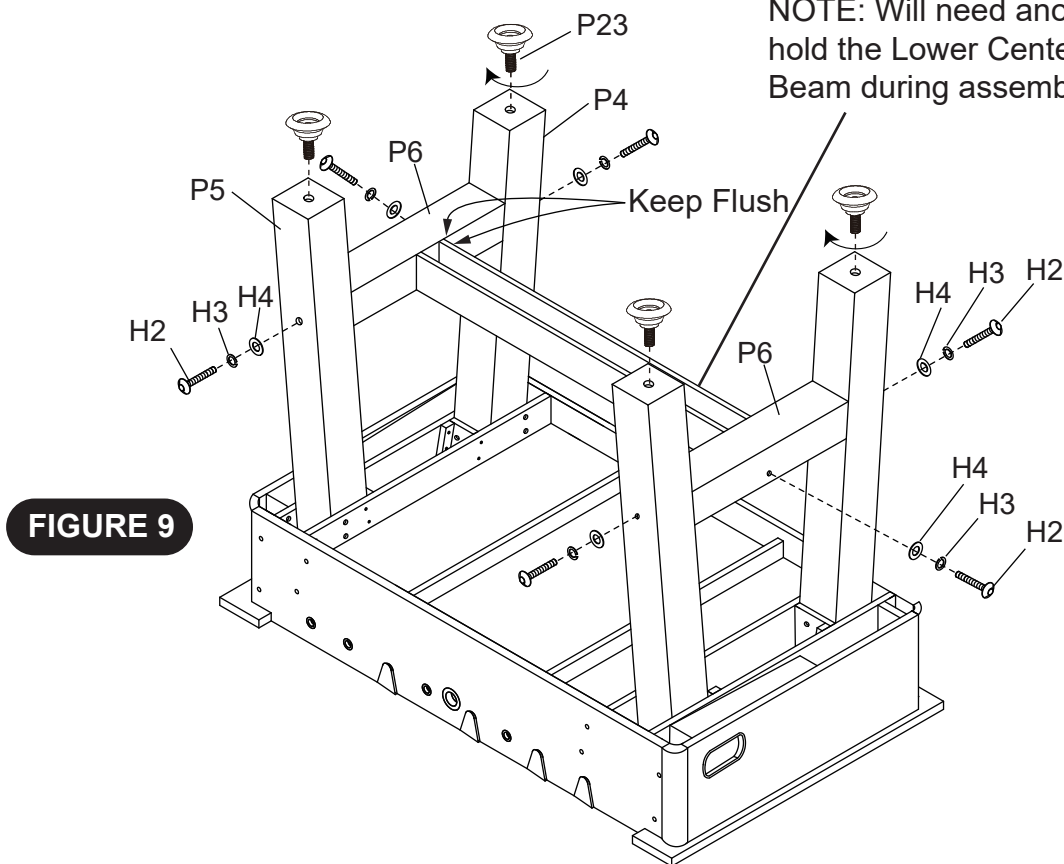
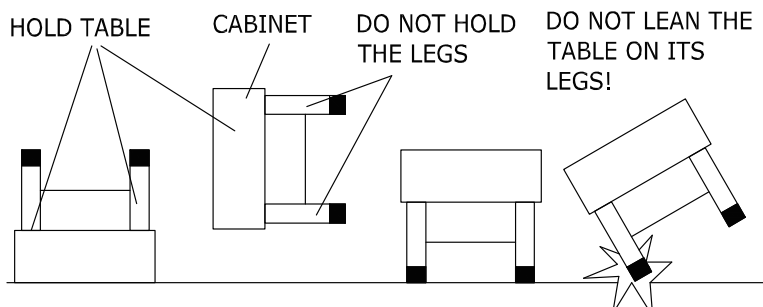


FIGURE 9



CAUTION: Two strong adults are recommended to flip the table as shown.

1. Grab the table on the ground.
2. Turn the table over.
3. Place it on all four feet at the same time on the ground.

PARTS REQUIRED

2pcs - **P13** White 3-player Rod Assembly
 1pc - **P14** White 2-player Rod Assembly
 1pc - **P15** White 5-player Rod Assembly
 2pcs - **P16** Gray 3-player Rod Assembly
 1pc - **P17** Gray 2-player Rod Assembly
 1pc - **P18** Gray 5-player Rod Assembly

8pcs - **P19** Rod Handle
 16pcs - **P20** Rod Dampener
 16pcs - **P21** Rod Washer
 2pcs - **P22** Manual Scorer
 8pcs - **P24** Quick Connect Bushing
 4pcs - **H6** Phillips Flat Head Screw

STEP 10

Place the Player Rods into the cabinet bushings as per the player placement diagram below as shown in **DETAIL A**.

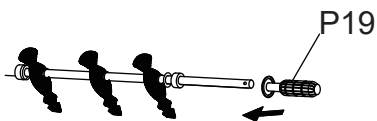
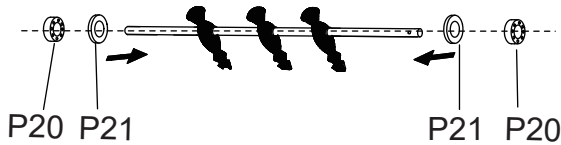
Snap the **P24** Quick Connect Bushing--male plugs into the female bushings as shown in the **DETAIL B**.

NOTE: There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

Attach the **P22** Manual Scorers to the top of **P2** End Aprons using pilot holes with **H6** Phillips Flat Head Screws as shown in **FIGURE 10**.

Tighten, but do not strip out the H6 screws.

DETAIL A



Must "Lock" into female bushing

Squeeze Push Lock to release

Installed backwards and will not lock into place

Order of Players (Overhead View)

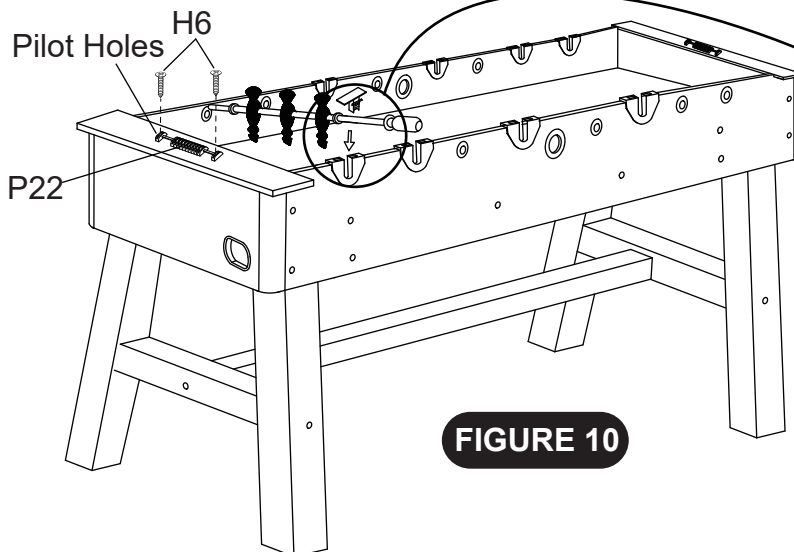
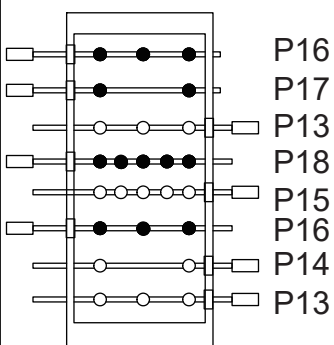


FIGURE 10

DETAIL B

P24
Press Tab on inside.

Congratulations! You have now assembled your game table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR ARLINGTON FOOSBALL TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings.**
Rotate rods to make sure you spread lubricant evenly.
2. Use spray furniture polish to clean all exterior surfaces of your game table and the playfield.
3. Use a carpenters level to properly level the table using the P23 Table Levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. Cover table when not in use to help prevent dust build up.

PRODUCT PARTS LIST FOR MODEL # 45-6232W/F

Key#	Part #	Description	Qty.	Key#	Part #	Description	Qty.
H1	45-6232SYH1	6mm x 70mm Allen Head Bolt	8	P8	45-6232SYP8	Leg Support Brace (long)	2
H2	45-6232SYH2	6mm x 100mm Allen Head Bolt	6	P9	45-6232SYP9	Leg Support Brace (short)	4
H3	45-6232SYH3	M8 lock Washer	34	P10	45-6232SYP10	Top Panel Lower Center Support Beam	1
H4	45-6232SYH4	6.5mm x 18mm Flat Washer	34	P11	45-6232SYP11	Side Panel Lower Center Support Beam	2
H5	45-6232SYH5	3.5 mm x 35 mm Phillips Round Head Screw	8	P12	45-6232SYP12	Corner Post	4
H6	45-6232SYH6	3.5 x 25 mm Phillips Flat Head Screw	4	P13	45-6232SYP13	White 3-player Rod Assembly	2
H7	45-6232SYH7	3.5 mm x 23 mm Phillips Round Head Screw	8	P14	45-6232SYP14	White 2-player Rod Assembly	1
H8	45-6232SYH8	6mm x 35mm Allen Head Bolt	20	P15	45-6232SYP15	White 5-player Rod Assembly	1
H9	45-6232SYH9	3.5 mm x 12 mm Phillips Round Head Screw	12	P16	45-6232SYP16	Gray 3-player Rod Assembly	2
H10	45-6232SYH10	3.5 x 35 mm Phillips Flat Head Screw	6	P17	45-6232SYP17	Gray 2-player Rod Assembly	1
T1	45-6232SYT1	Allen Wrench	1	P18	45-6232SYP18	Gray 5-player Rod Assembly	1
P1	45-6232SYP1	End Apron	2	P19	45-6232SYP19	Rod Handle	8
P2	45-6232SYP2	Playfield	1	P20	45-6232SYP20	Rod Dampener	16
P3	45-6232SYP3	Side Apron	2	P21	45-6232SYP21	Rod Washer	16
P4	45-6232SYP4	Right Leg	2	P22	45-6232SYP22	Manual Scorer	2
P5	45-6232SYP5	Left Leg	2	P23	45-6232SYP23	Leg Leveler	4
P6	45-6232SYP6	Midde Leg Support	2	P24	45-6232SYP24	Quick Connect Bushing - male plug	8
P7	45-6232SYP7	Playfield Support Brace	2	A1	45-6232SYA1	Soccer Ball	2
				K1	45-6232SYK1	Hardware Kit	1
				M1	45-6232SYM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

Congratulations!

We hope you will enjoy many hours of competition and fun from your new Foosball Table!

Please Carefully read all safety instructions, all assembly directions, and all care and maintenance suggestions before proceeding.

- 1) The foosball table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- 2) This foosball table shall only be used for its intended purpose.
- 3) This foosball table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 4) Damaged or worn parts may be dangerous for players as well as the integrity of the foosball table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- 5) Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- 6) Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- 7) Please keep the soccer balls, player rod lubricant and any other small parts out of the reach of children and pets.
- 8) This product is not a toy. Adult supervision is recommended when being used by children.
- 9) Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.