



Congratulations on the purchase of your new DMI Sports soccer table. Our products are designed and manufactured to give you years of game playing enjoyment.

☒ *KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

☒ *ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

☒ *If you have any problems with your new product,*

PLEASE DO NOT RETURN IT TO THE STORE.

Please contact us:

1.800.399.4402

FAX: 215.283.9573

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

1300 Virginia Drive, Suite 401

Fort Washington PA, 19034

Please visit our web site at:

www.dmisports.com

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number **FT720S-D**

Your model number is also located on the original carton. These instructions are also available online at: www.dmisports.com.

IMPORTANT!

Please Keep Your Instructions! (You will need your Model number should you need to contact us.) Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this table. Please refer to the Parts Identifier on the following page and be sure that all parts have been included. Although extremely rare, occasionally a part may be missing. If you are missing a part, or if you have any questions, please call our customer service department at 1.800.399.4402 Mon-Fri between the hours of 9:00am and 5:00pm E.S.T; or you can reach us at: www.dmisports.com.

Do not return the game to the store. Please contact us first at: 1.800.399.4402 or on our website at: www.dmisports.com.

TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS SOCCER TABLE



PARTS IDENTIFIER

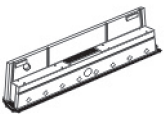
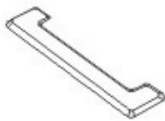
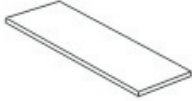
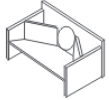
HARDWARE PARTS

H1	Qty. 8	H2	Qty. 16	H3	Qty. 12	H4	Qty. 12	H5	Qty. 6
									
5x15mm Handle Bolt RPFT720S-HKIT		6x45mm Leg Bolt RPFT720S-HKIT		4x30mm Washer Bolt RPFT720S-HKIT		8x35mm Leg Bolt RPFT720S-HKIT		4x10mm Bolt RPFT720S-HKIT	
H6	Qty. 4	H7	Qty. 32	H8	Qty. 4	H9	Qty. 4	H10	Qty.22
									
3.5x33mm Flat Screw RPFT720S-HKIT		3.5x14mm Flat Screw RPFT720S-HKIT		8x22mm Leg Bolt RPFT720S-HKIT		3.5x9mm Flat Screw RPFT720S-HKIT		3.5x12mm Washer Screw RPFT720S-HKIT	
H11	Qty. 8	H12	Qty. 8	H13	Qty. 8	H14	Qty. 16	H15	Qty.4
									
4x12mm Bolt RPFT720S-HKIT		4mm Nut RPFT720S-HKIT		3.5x25mm Washer Screw RPFT720S-HKIT		22mm Washer RPFT720S-HKIT		18mm Washer RPFT720S-HKIT	
H16	Qty. 6	H17	Qty. 4						
									
10x21x2mm Washer RPFT720S-HKIT		6x55mm Apron Bolt RPFT720S-HKIT							

ACCESSORY PARTS

A1	Qty. 2	A2	Qty. 13	A3	Qty. 13
					
Soccer Ball RPFT-BALL		(Pre-Installed) Ivory Player RPFT720S-IVORY		(Pre-Installed) Red Player RPFT720S-RED	

ASSEMBLY PARTS

P1	Qty. 2	P2	Qty. 2	P3	Qty. 2	P4	Qty. 4	P5	Qty.4
	Side Apron RPFT720S-SAPRON		End Apron RPFT720S-EAPRON		Top End Rail RPFT720S-TERAIL		Leg A RPFT720S-LEGA		Leg B RPFT720S-LEGB
P6	Qty. 1	P7	Qty. 2	P8	Qty. 2	P9	Qty. 2	P10	Qty. 2
	Playfield RPFT720S-FIELD		Leg Support Board A RPFT720S-SUPPBD		Shooter Spring A RPFT720S-SPRNGA		Shooter Spring B RPFT720S-SPRNGB		Shooter Rod RPFT720S-SHTR
P11	Qty. 1	P12	Qty. 2	P13	Qty. 1	P14	Qty. 1	P15	Qty. 1
	Shooter Sleeve RPFT720S-SLEEVE		Metal Strike Plate RPFT720S-PLATE		Ivory 3 Player Rod RPFT720S-3GOAL		Ivory 2 Player Rod RPFT720S-IVORY2		Ivory 3 Player Rod RPFT720S-IVORY3
P16	Qty. 1	P17	Qty. 1	P18	Qty. 1	P19	Qty. 1	P20	Qty. 1
	Ivory 5 Player Rod RPFT720S-IVORY5		Red 3 Player Rod RPFT720S-RED3G		Red 2 Player Rod RPFT720S-RED2		Red 3 Player Rod RPFT720S-RED3		Red 5 Player Rod RPFT720S-RED5
P21	Qty. 8	P22	Qty. 4	P23	Qty. 8	P24	Qty. 2	P25	Qty. 2
	Wooden Handle RPFT720S-HANDLE		Leg Leveler RPFT720S-LEV		Rod Cap RPFT720S-CAP		Slide Scorer RPFT720S-SCORER		Ball Return Tube A RPFT720S-TUBEA
P26	Qty. 2	P27	Qty. 2	P28	Qty. 2	P29	Qty. 2	P30	Qty. 2
	Shooter Handle RPFT720S-SHNDL		Ball Return Tube C RPFT720S-TUBEC		Metal Support RPFT720S-METSUP		Ball Return Tube D RPFT720S-TUBED		Connect Tube A RPFT720S-CTUBEA
P31	Qty. 2	P32	Qty. 2	P33	Qty. 2				
	Connect Tube B RPFT720S-CTUBEB		Plastic Apron Corner RPFT720S-CORNER		Ball Return Tray RPFT720S-TRAY				

STEP 1 – ORGANIZING RODS

Begin assembly by carefully arranging the pre-assembled player rods and placing them in their proper locations of the Side Apron (P1)

Note: Arrange and install rods with handle screw holes as shown in FIG.1.

It is very important to install rods in correct order now because you will be constructing the table around the Side Aprons and rearranging the rods after this point will require you to disassemble the table.

Attach the Metal Strike Plate (P12) to the side apron using bolt (H5) make sure that (A) label on the back of the Metal Strike Plate is aligned with (A) on the side of apron. Then secure firmly.

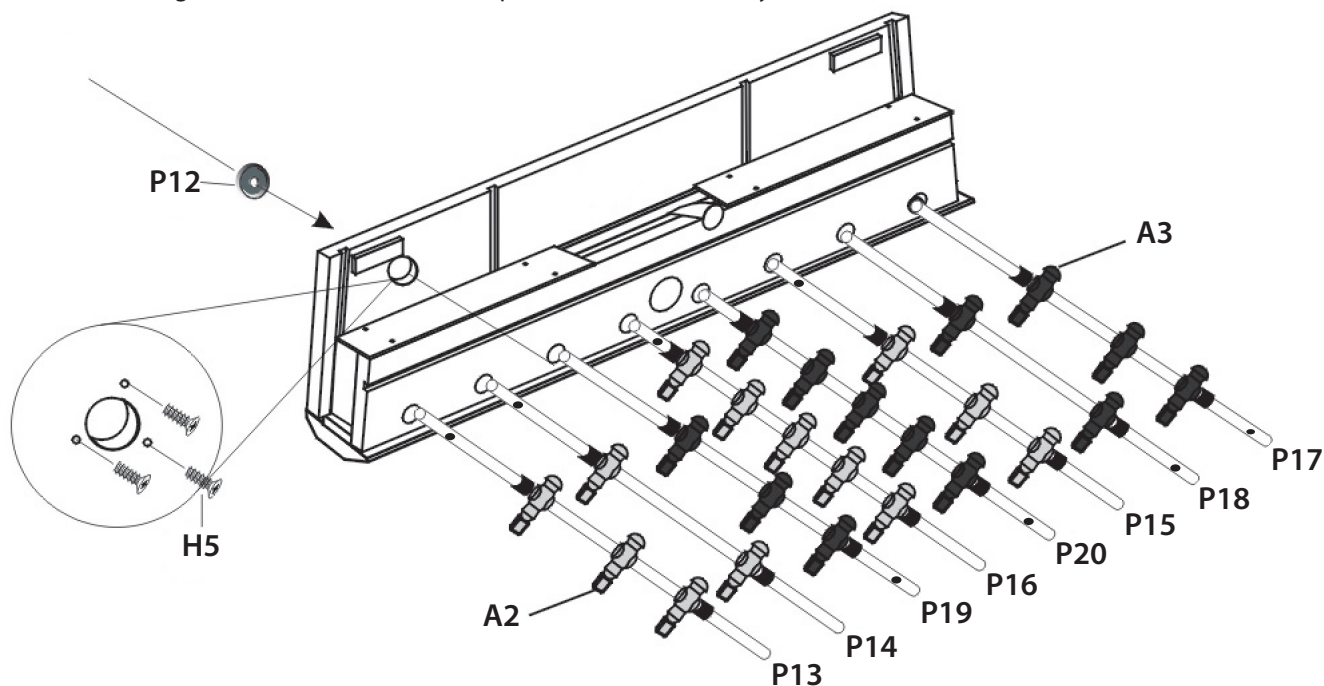


FIG 1.

STEP 1.1 – SHOOTER SLEEVE

Attach the Shooter Sleeve (P11) to the inner Side Apron using Screws (H10).

Install Screws (H10) in pre-drilled holes as shown in FIG 1.1.

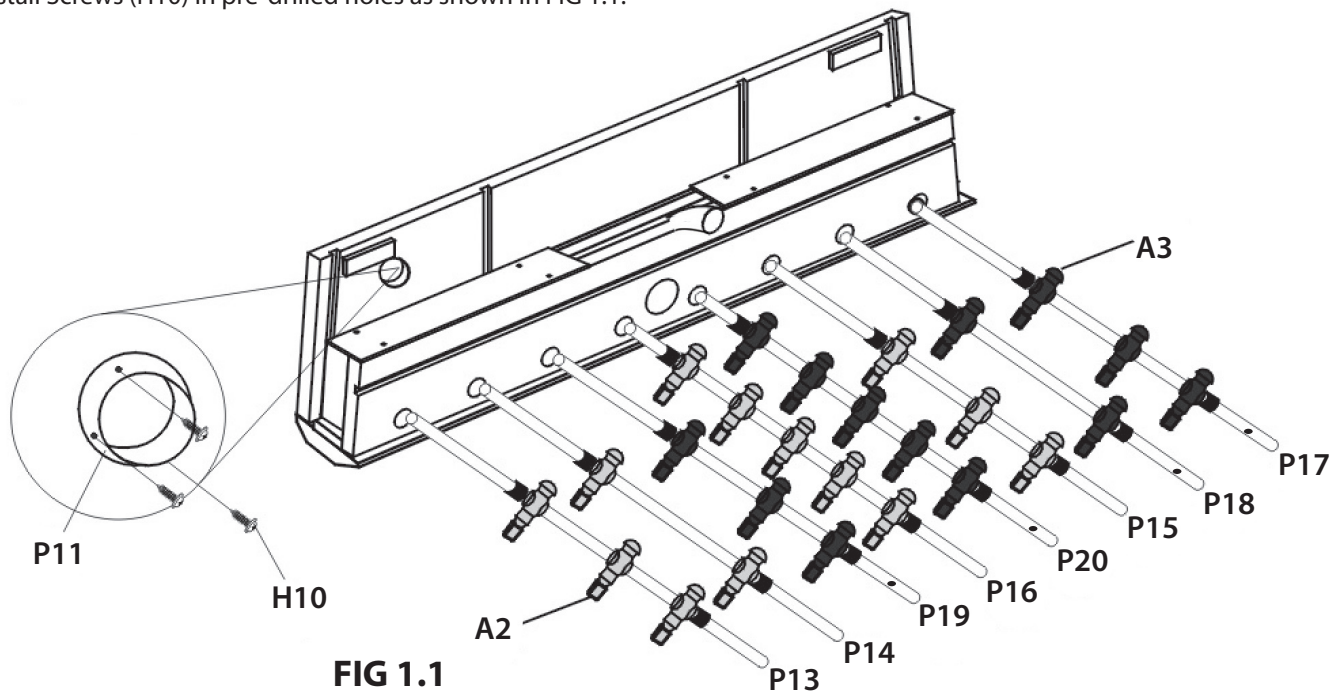


FIG 1.1

ASSEMBLY

STEP 2 – END RAIL ASSEMBLY

Join End Apron (P2) and Top End Rail (P3) using Bolt (H3) to create end apron assembly. Install all 4 screws before tightening. See FIG. 2 for reference.

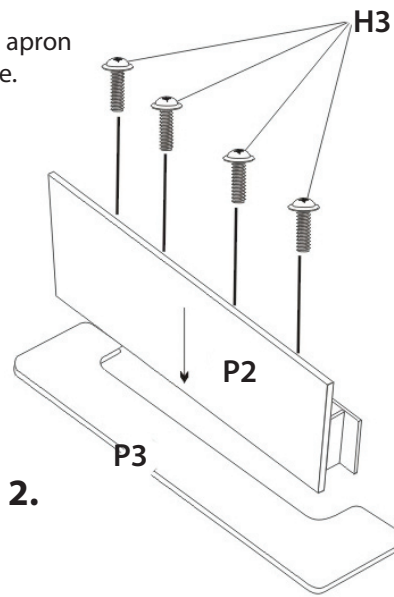


FIG 2.

STEP 3 – LEGS ASSEMBLY

For each of the 4 legs attach Leg A (P4) and Leg B (P5) together using Screw (H7) and secure firmly as shown in FIG 3 and FIG 3.1.

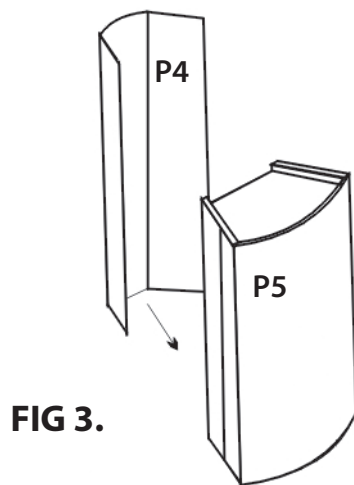


FIG 3.

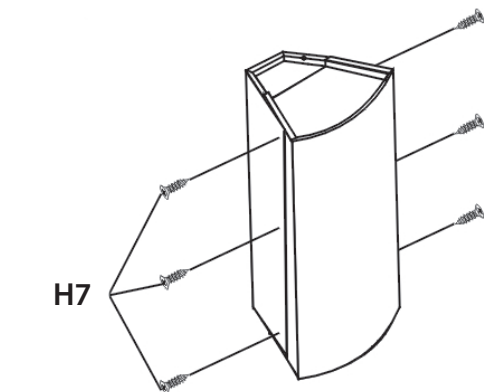


FIG 3.1

ASSEMBLY

STEP 4 – CABINET ASSEMBLY

Once the Player Rods are correctly in place, slide the Play Field (P11) between the two Side Aprons. Carefully attach the end apron assembly (P2) to the side aprons using Bolt (H11) and washer (H15). Once you have attached both end aprons to the side aprons with Bolts (H11) and Washers (H15) you may tighten firmly.

Align Play Field and install Screws (H3) and tighten as indicated in FIG. 4.

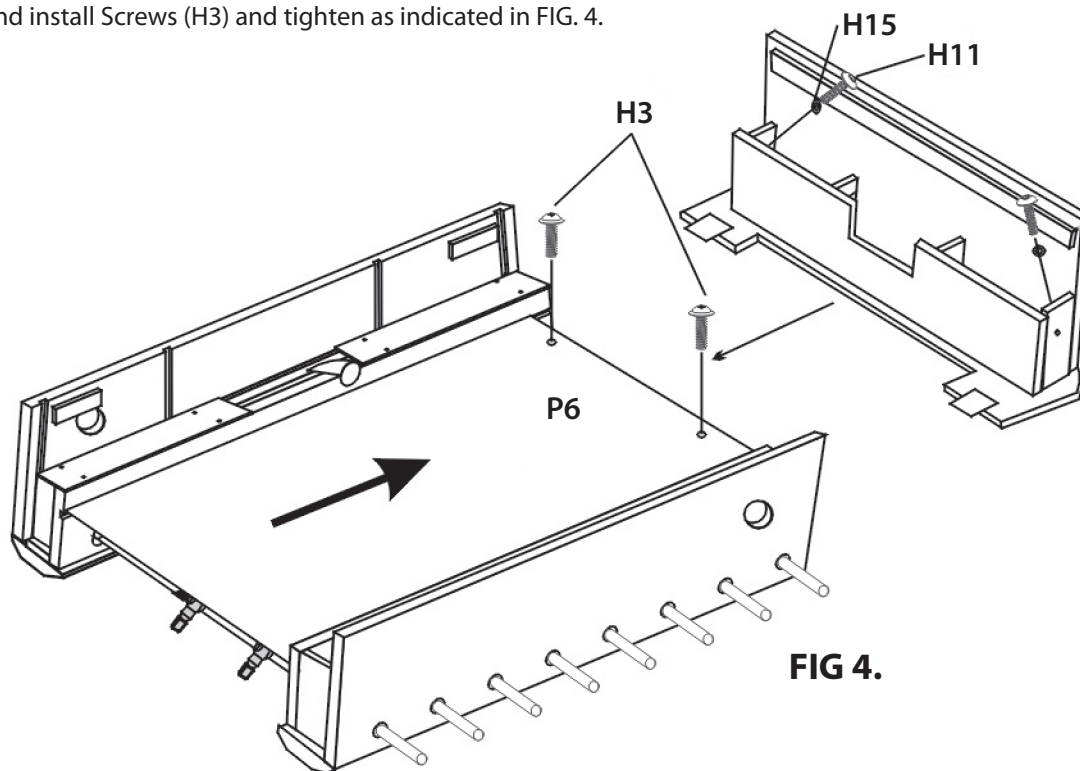


FIG 4.

STEP 5 – SECURING PLAY FIELD TO CABINET

Install Metal Supports (P28) for Play Field with Bolt (H8) and Washer (H14). Once both supports have been installed and bolts firmly tightened, install screws (H9) as shown in FIG. 5.

Attach the Ball Return Tray (P33) to the inside of each end apron using Screws (H13).

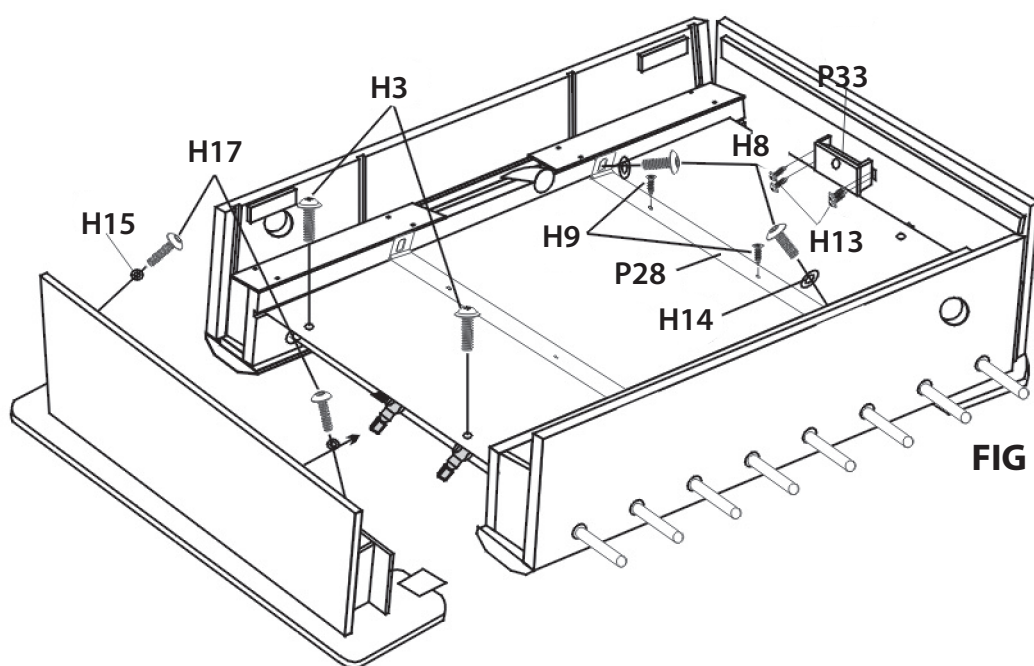
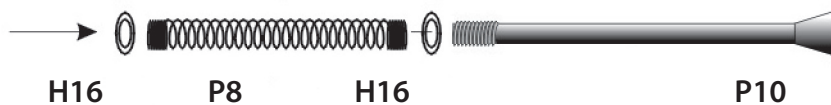


FIG 5.

STEP 6 – SHOOTER ASSEMBLY

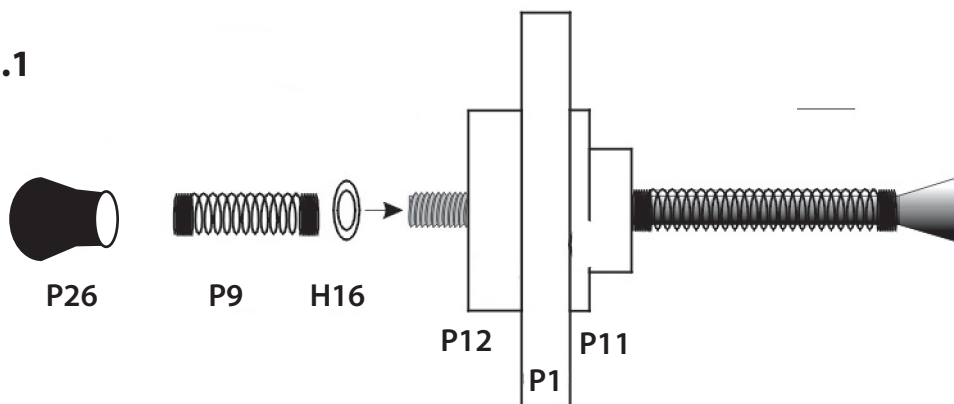
Begin assembly of the shooter unit by combining the Shooter Rod (P10), Washer (H16), Shooter Spring A (P8) and second Washer (H16) as shown in FIG 5.

FIG 5



Insert the shooter unit through the Shooter Sleeve, Side Apron and Metal Strike Plate before adding Washer (H16), Shooter Spring B (P9) and screwing on the Shooter Handle Knob (P26) on as shown in FIG 5.1.

FIG 5.1



STEP 7 – ATTACHING LEG ASSEMBLIES

Attach leg assemblies from Step 3 to Support Board (P7) using bolts (H4) and Washer (H14) as shown in FIG 6.1

Next, attach leg support board to the bottom of the table using Bolts (H2) as shown in FIG 6. This step will tighten up the entire frame.

Screw in Leg Levelers (P22).

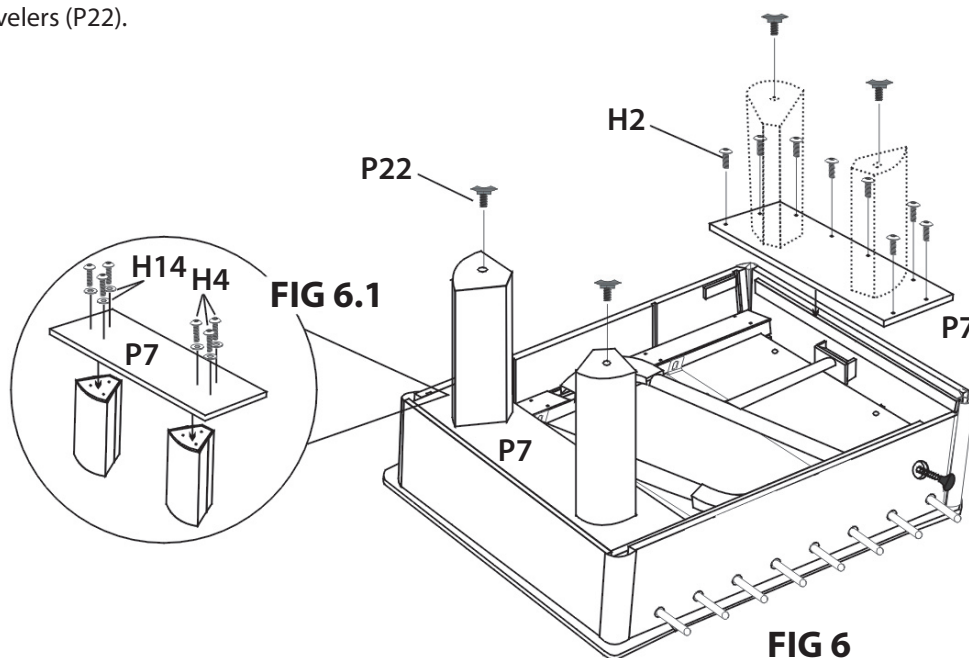
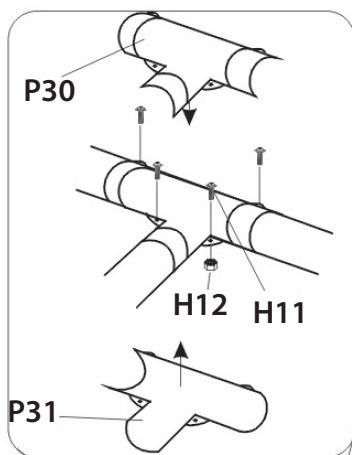


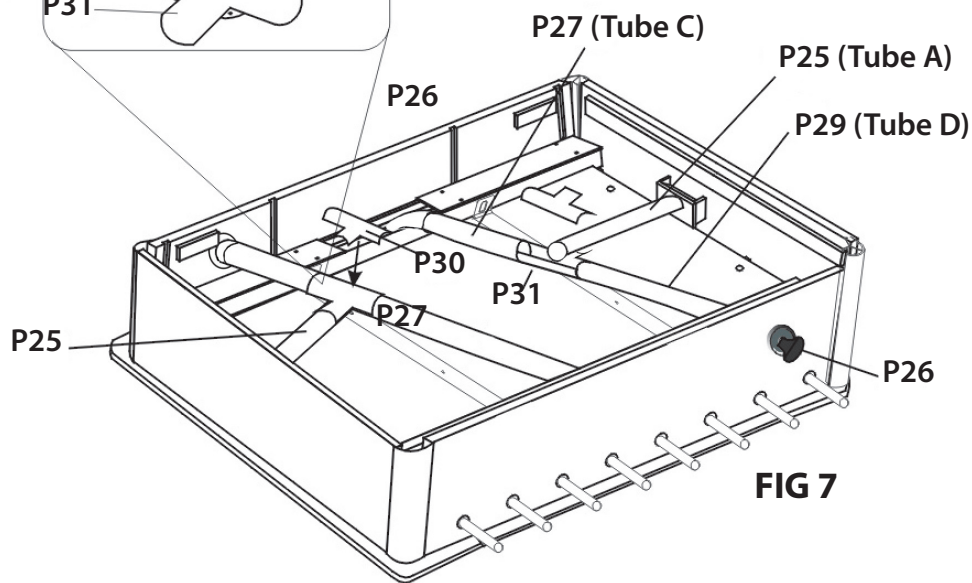
FIG 7.1



STEP 8 – SHOOTER PIPE INSTALLATION (LAST MAJOR STEP)

Insert Tube C (P27), Tube A (P25) and Tube D (P29) into proper holes in the frame of the table.

Assemble Connector A (P30) and Connector B (P31) into a "T" joint around the three tubes where they come together. Adjust tubes and "T" joint to a snug, stable fit and then bolt Connector A and B together with Bolts (H11) and Nuts (H12). Then tighten firmly as indicated in FIG 7.1. Repeat on opposite side.

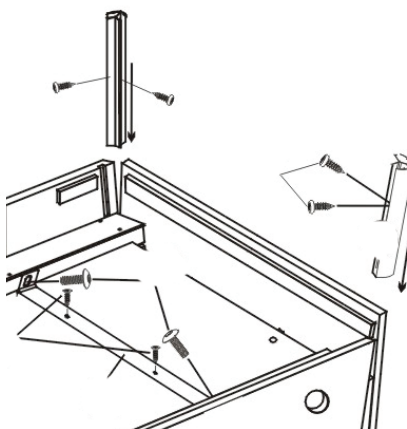


NOTE:
Legs attached in STEP 7
not shown

STEP 9 – PLASTIC CORNER INSTALLATION

Install plastic Apron Corners (P32) by sliding them into place in each table corner. This should be a tight fit in each corner. Install Screws (H10) to the plastic Apron Corners. Two screws in each plastic Apron Corner will be more than adequate, however, four are provided.

FIG 8



NOTE:
Legs attached in STEP 7
not shown

STEP 10 – TWO ADULTS TURN THE TABLE UPRIGHT

With at least two adults the table should now be turned upright. DO NOT put the weight of the table on the legs when turning the table upright. This may cause damage to the legs and/or the aprons. Be careful to turn table slowly as rods will slide freely and may jolt the handlers with shifting weight if not turned slowly.

STEP 11 – ATTACH HANDLES AND SCORERS

Attach handles (P21) to the steel rods using Handle Bolts (H1). For best appearance make sure the men are upside-down when installing the handle screws. This will ensure that when the men are upright the screws will not be visible.

Attach the Rod Caps (P23) to the opposite end of the rods.

Attach the Slide Scorers (P24) to the end rails of the table using Screws (H6). Be sure to line up screws to the pre-drilled holes on each end rail before attaching as shown in FIG 9.

Congratulations. Your assembly is complete and now you have the most advanced soccer table on the market today.

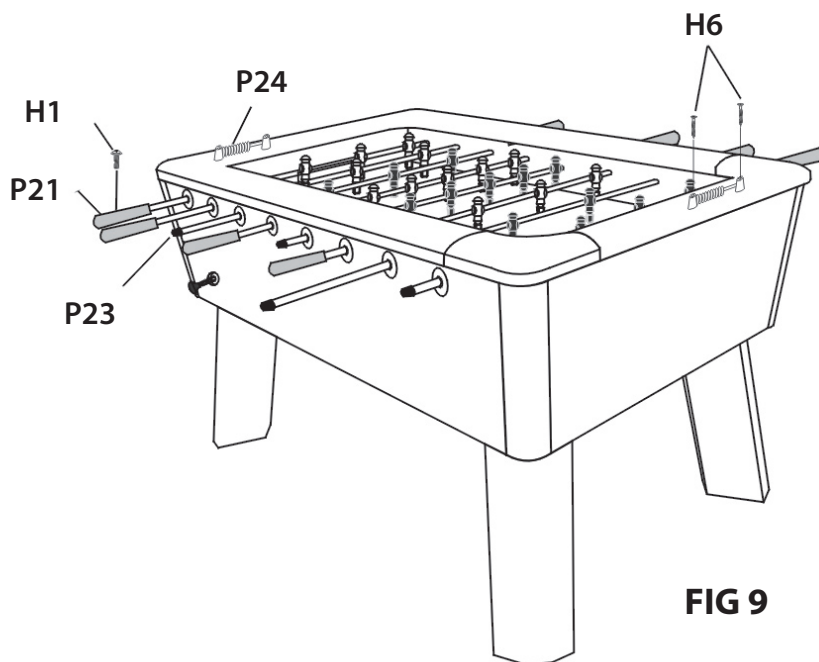


FIG 9

PARTS RE-ORDER FORM**FT720S Soccer Table**Send this form along with your
check or money order payable to:**DMI SPORTS**375 Commerce Drive
Fort Washington, PA 19034
www.dmisports.com

DATE: _____

NAME: _____

ADDRESS: _____ PHONE: _____

CITY: _____ STATE: _____ ZIP CODE: _____

REF	QTY	PART#	DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
H1	8	RPFT720S-HKIT	5x15mm Bolt	.50	
H2	16	RPFT720S-HKIT	6x45mm Leg Bolt	.50	
H3	12	RPFT720S-HKIT	4x30mm Washer Bolt	.50	
H4	12	RPFT720S-HKIT	8x35mm Leg Bolt	.50	
H5	6	RPFT720S-HKIT	4x10mm Bolt	.50	
H6	4	RPFT720S-HKIT	3.5x33mm Flat Screw	.25	
H7	32	RPFT720S-HKIT	3.5x14mm Flat Screw	.25	
H8	4	RPFT720S-HKIT	8x22mm Leg Bolt	.50	
H9	4	RPFT720S-HKIT	3.5x9mm Flat Screw	.25	
H10	22	RPFT720S-HKIT	3.5x12mm Washer Screw	.25	
H11	8	RPFT720S-HKIT	4x12mm Allen Bolt	.50	
H12	8	RPFT720S-HKIT	4mm Nut	.25	
H13	8	RPFT720S-HKIT	3.5x25mm Screw	.25	
H14	16	RPFT720S-HKIT	22mm Washer	.25	
H15	4	RPFT720S-HKIT	18mm Washer	.25	
H16	6	RPFT720S-HKIT	10x21x2mm Washer	.25	
H17	4	RPFT720S-HKIT	6x55mm Apron Bolt	.50	
A1	2	RPFT-BALL	Sand Blasted Ball	2.00	
A2	13	RPFT720S-IVORY	Ivory Man Pre-Installed	5.00	
A3	13	RPFT720S-RED	Red Man Pre-Installed	5.00	
P1	2	RPFT720S-SAPRON	Side Apron	15.00	
P2	2	RPFT720S-EAPRON	End Apron	12.00	
P3	2	RPFT720S-TERAIL	Top End Rail	15.00	
P4	4	RPFT720S-LEGA	Leg A	5.00	
P5	4	RPFT720S-LEGB	Leg B	5.00	
P6	1	RPFT720S-FIELD	Playfield	15.00	
P7	2	RPFT720S-SUPPBD	Leg Support Board	10.00	
P8	2	RPFT720S-SPRNGA	Shooter Spring A	1.00	
P9	2	RPFT720S-SPRNGB	Shooter Spring B	1.00	
P10	2	RPFT720S-SHTR	Shooter Rod	2.50	
P11	1	RPFT720S-SLEEVE	Shooter Sleeve	2.50	
P12	2	RPFT720S-PLATE	Metal Stike Plate	5.00	
P13	1	RPFT720S-3GOAL	Ivory 3 Player Goal Rod	10.00	
P14	1	RPFT720S-IVORY2	Ivory 2 Player Rod	10.00	
P15	1	RPFT720S-IVORY3	Ivory 3 Player Rod	10.00	
P16	1	RPFT720S-IVORY5	Ivory 5 Player Rod	10.00	
P17	1	RPFT720S-RED3G	Red 3 Player Goal Rod	10.00	
P18	1	RPFT720S-RED2	Red 2 Player Rod	10.00	
P19	1	RPFT720S-RED3	Red 3 Player Rod	10.00	
P20	1	RPFT720S-RED5	Red 5 Player Rod	10.00	
P21	8	RPFT720S-HANDLE	Wooden Handle	8.00	
P22	4	RPFT720S-LEV	Leg Leveler	10.00	
P23	8	RPFT720S-CAP	Rod Cap	1.00	
P24	2	RPFT720S-SCORER	Slide Scorer	12.00	
P25	2	RPFT720S-TUBE A	Ball Return Tube A	10.00	
P26	2	RPFT720S-SHNDL	Shooter Handle	12.00	
P27	2	RPFT720S-TUBEC	Ball Return Tube C	10.00	
P28	2	RPFT720S-METSUP	Metal Support	7.50	
P29	2	RPFT720S-TUBED	Ball Return Tube D	10.00	
P30	2	RPFT720S-CTUBE A	Connect Tube A	10.00	
P31	2	RPFT720S-CTUBE B	Connect Tube B	10.00	
P32	2	RPFT720S-CORNER	Plastic Apron Corner	10.00	
P33	2	RPFT720S-TRAY	Ball Return Tray	15.00	

SHIPPING AND HANDLING:**Subtotal:****Up to \$15.00 add \$2.00 for S&H****PA Residents Add 6% State Sales Tax:****Over \$15.00 add \$8.00 for S&H****Shipping and Handling Charges:****TOTAL:**