Technical data sheet AFB24

Basic Fail-Safe actuator for controlling dampers in typical commercial HVAC applications.

- **Torque motor 180 in-lb [20 Nm]**
- **Nominal voltage AC/DC 24 V**
- **Control On/Off**

Picture may differ from product

5-year warranty

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...28.8 V
	Power consumption in operation	5.5 W
	Power consumption in rest position	1.5 W
	Transformer sizing	7.5 VA
	Electrical Connection	18 AWG appliance cable, 1 m, with 1/2" NPT conduit connector
	Overload Protection	electronic throughout 0...95° rotation
	Electrical Protection	actuators are double insulated
Functional data	Torque motor	180 in-lb [20 Nm]
	Direction of motion motor	selectable by ccw/cw mounting
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Manual override	5 mm hex crank (3/16" Allen), supplied
	Angle of rotation	95°
	Angle of rotation note	adjustable with mechanical end stop, 35...95°
	Running Time (Motor)	75 s / 90°
	Running time fail-safe	<20 s @ -20...50°C, <60 s @ -30°C
	Sound power level, motor	50 dB(A)
	Sound power level, fail-safe	62 dB(A)
	Position indication	Mechanical
Safety data	Power source UL	Class 2 Supply
	Degree of protection NEMA/UL	NEMA 2
	Housing	UL Enclosure Type 2
	Agency Listing	cULus listed to UL60730-1A:02; UL 60730-2-14:02 and CAN/CSA-E60730-1:02
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22...122°F [-30...50°C]
	Storage temperature	-40...176°F [-40...80°C]
	Servicing	maintenance-free
Weight	Weight	5.2 lb [2.4 kg]

Technical data

Materials	Housing material	UL94-5VA

Footnotes †Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

Product features

Application
For On/Off, fail-safe control of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. Control is On/Off from an auxiliary contact or a manual switch. The actuator is mounted directly to a damper shaft up to 1.05" in diameter by means of its universal clamp. A crank arm and several mounting brackets are available for applications where the actuator cannot be direct coupled to the damper shaft. Maximum of two AF's can be piggybacked for torque loads of up to 266 in-lbs. Minimum 3/4" diameter shaft and parallel wiring.

Operation
The AF..24 series actuators provide true spring return operation for reliable failsafe application and positive close off on air tight dampers. The spring return system provides constant torque to the damper with, and without, power applied to the actuator. The AF..24 series provides 95° of rotation and is provided with a graduated position indicator showing 0° to 95°. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches. The AF..24 actuator is shipped at 5° (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off.

Typical specification
On/Off spring return damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a jackshaft up to a 1.05” diameter. The actuators must be designed so that they may be used for either clockwise or counter clockwise fail-safe operation. Actuators shall be protected from overload at all angles of rotation. If required, two SPDT auxiliary switch shall be provided having the capability of one being adjustable. Actuators with auxiliary switches must be constructed to meet the requirements for Double Insulation so an electrical ground is not required to meet agency listings. Actuators shall be cULus listed and have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.

Innovative motorization
The actuator uses the powerful Belimo M600 microchip in combination with the INFORM method. It provides the full starting torque from a standstill with high precision (sensorless INFORM-Drive by Prof. Schrödl).

Accessories

Electrical accessories

Description	Type
Auxiliary switch, mercury-free	P475
Auxiliary switch, mercury-free	P475-1
Signal simulator, Power supply AC 120 V	PS-100
Cable conduit connector 1/2"	TF-CC US
Transformer, AC 120 V to AC 24 V, 40 VA	ZG-X40

Mechanical accessories

Description	Type
Anti-rotation bracket, for AF / NF	AF-P
Shaft extension 240 mm ø20 mm for damper shaft ø8...22.7 mm	AV8-25
End stop indicator	IND-AFB
Shaft clamp reversible, for central mounting, for damper shafts ø12.7 / 19.0 / 25.4 mm	K7-2
Ball joint suitable for damper crank arm KH8 / KH10	KG10A
Ball joint suitable for damper crank arm KH8	KG8
Damper crank arm Slot width 8.2 mm, clamping range ø1/2...1" [14...25 mm]	KH10
Damper crank arm Slot width 8.2 mm, for ø1.05"	KH12
Damper crank arm Slot width 8.2 mm, clamping range ø3/8...3/4" [10...18 mm]	KH8
Actuator arm, for 3/4" shafts, clamping range ø3/8...7/8" [10...22 mm], Slot width 8.2 mm	KH-AFB
Push rod for KG10A ball joint L 36”, 3/8” diameter	SH10

Accessories

Description	Type
	SH8
Wrench 0.32 in and 0.39 in [8 mm and 10 mm]	TOOL-06
Baseplate extension	Z-AF
Mounting bracket for AF..	ZG-100
Mounting bracket for AF / NF	ZG-101
	ZG-102
Mounting bracket	ZG-109
Linkage kit	ZG-110
Mounting bracket for AF / NF	ZG-118
	ZG-120
Mounting kit for linkage operation for flat and side installation	ZG-AFB
Mounting kit for foot mount installation	ZG-AFB118
	ZG-DC1
	ZG-DC2
	ZG-JSA-1
	ZG-JSA-2
	ZG-JSA-3
Weather shield 13x8x6" [330x203x152 mm] (LxWxH)	ZS-100
Baseplate, for ZS-100	ZS-101
Weather shield 406x213x102 mm [16x8-3/8x4"] (LxWxH)	ZS-150
Explosion proof housing 16x10x6.435" [406x254x164 mm] (LxWxH), UL and CSA, Class I, Zone 1&2, Groups B, C, D, (NEMA 7), Class III, Hazardous (classified) Locations	ZS-260
Weather shield 17-1/4x8-3/4x5-1/2" [438x222x140 mm] (LxWxH), NEMA 4X, with mounting brackets	ZS-300
Weather shield 17-1/4x8-3/4x5-1/2" [438x222x140 mm] (LxWxH), NEMA 4X, with mounting brackets	ZS-300-5
Shaft extension 1/2"	ZS-300-C1
Shaft extension 3/4"	ZS-300-C2
Shaft extension 1"	ZS-300-C3
Baseplate extension	Z-SF
Linkage kit	ZG-JSL
Jackshaft RetroFIT+ Linkage with Belimo Rotary Actuators	

Electrical installation

Supply from isolating transformer.

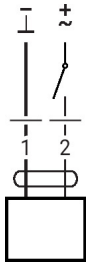
Actuators may be connected in parallel if not mechanically linked. Power consumption and input impedance must be observed.

The cable cross-section (mm^2) must be determined on the basis of the actuator performance data (VA, W), the cable resistance, the number of actuators, and the total cable length according to electrotechnical principles. High voltage drops across the installation cables can affect the function of the actuator if, for example, the nominal voltage range (AC/DC) is not respected.

Wire colors:
1 = black
2 = red

Electrical installation

AC/DC 24 V, on/off



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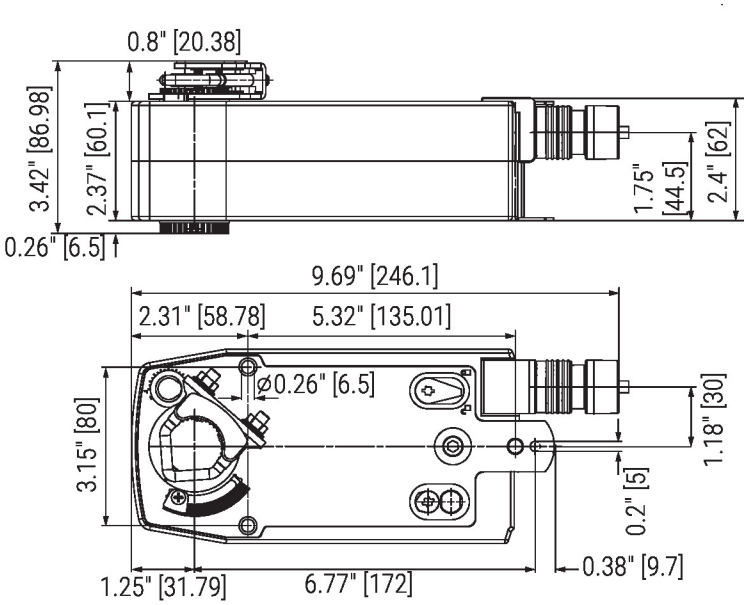
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