

3M™ Versaflo™ Powered Air Turbo TR-600



Description

The 3M™ Versaflo™ Powered Air Turbo TR-600 is a belt-mounted air purifying device. It can be combined with an approved headtop or facepiece to form a power-assisted system for respiratory protection against particles and certain gases and vapours. A range of approved breathing tubes are available depending on which headtop or facepiece is selected.

- Three user selectable flow rates
- Controlled airflow delivers steady flow as battery discharges or filters loads with particulates
- Display shows battery charge status and particulate loading status during use
- No user calibration of the turbo is required
- Electronic audible, visual and vibratory alarm in case of low battery and/or low air flow
- Five filter options available:
 - P
 - A1P
 - A1B1E1P
 - A2P
 - A2B2E2K1Hg
- Lightweight lithium ion battery with LED to indicate charge status
- Two belt options (easy-clean, and high-durability belt) for a range of applications
- Suitable for shower decontamination (IP54) when using filter cover and temporary submersion (IP67) when fitted with cleaning plugs

Breathing Tube Options

Table 1: Breathing Tube Selection

Headtop / facepiece	Breathing tube
3M™ Versaflo™ S-Series Hoods and Headcovers	BT-20S/L, BT-30* or BT-40
3M™ Versaflo™ S-Series Helmet in Hood	
3M™ Versaflo™ M-Series Faceshields and Helmets	
3M™ Speedglas™ 9100MP Welding Headtop	
3M™ Full Facepiece Respirators 6000 Series	BT-63 or BT-64
3M™ Half Facepiece Respirators 7500 Series	
3M™ Full Facepiece Respirator, FF-600 Series	BT-54
3M™ Full Facepiece Respirator, FF-300 Series	

*Note: BT-30 is not approved for use with 3M™ Versaflo™ Helmets M-400 Series and 3M™ Versaflo™ Powered Air Turbo TR-600

Standards and Approvals

The TR-600 Powered Air Turbo has been tested and approved to the following standards.

- EN 12941 with approved headtops
- EN 12942 with approved facepieces

The TR-600 also meets the following requirements:

- Dust protection and protection against spraying water from all directions to IEC 60529:1989+A1:1999+A2:2013 IP 54
- Dust tight and temporary submersion to 1m to IEC 60529:1989+A1:1999+A2:2013 IP 67 when fitted with cleaning and storage plugs

The Certificate and Declaration of Conformity are available at the following website www.3M.com/Respiratory/certs and www.3M.com/Welding/certs

IMPORTANT NOTE

This product also complies with the European EMC Directive 2014/30/EU.

Applications

The TR-600 Powered Air Turbo, when used as part of an approved system with appropriate filters, provides protection against:

- Particles e.g. fine dusts, mists and metal fume
- Organic gases and vapours (with boiling point > 65°C)
- Inorganic gases
- Acid gases
- Ammonia
- Mercury vapour

Personal Safety Division

The TR-600, when used with an appropriate 3M headtop and filters, may be used in various applications including:

- Agriculture
- Chemical industry
- Construction and building renovation
- Demolition
- Food and beverage
- Medical and healthcare
- Metalworking
- Pharmaceutical manufacturing
- Pulp and paper processing
- Smelting and foundries
- Surface preparation
- Woodworking

Limitations

The TR-600 Powered Air Turbo should not be used in the following conditions:

- In atmospheres containing less than 19.5% oxygen
- Confined spaces (lack of ventilation)
- When the risk is considered to be immediately dangerous for life and health (IDLH)
- Where the contaminant concentration requires a greater protection factor than that provided by the system (see headtop user instruction or relevant breathing tube user instructions for information on systems comprising facepieces). These instructions provide more information on protection factors.

Materials

Table 2: TR-600 Powered Air Turbo Materials

Component	Material
Turbo body	Polycarbonate/acrylonitrile butadiene styrene blend
Filter cover	Polyamide
Battery casing	Polycarbonate/acrylonitrile butadiene styrene blend
Easy-clean belt	Ethylene vinyl acetate foam, polyamide webbing
High-durability belt	Ethylene vinyl acetate foam, leather belt

Product Range

The TR-600 Powered Air Turbo is available to buy as:

- TR-602E Turbo Unit (includes TR-971 Airflow Indicator)
- TR-619UK/E Starter Kit includes the TR-602E Turbo Unit, TR-632 High Capacity Battery, TR-642E Single Station Battery Charger Kit, TR-971 Airflow Indicator, TR-6310E (A2P) Filter, TR-6300FC Filter Cover, TR-6600 Prefilter (x 10), TR-662 Spark Arrestor (x 2), TR-627 Easy Clean Belt and BT-30 Length Adjusting Breathing Tube
- TR-600E-HIK Ready-Pak includes the M-307 Helmet, TR-602E Turbo Unit, TR-632 High Capacity Battery, TR-642E Single Station Battery Charger Kit, TR-971 Airflow Indicator, TR-6310E (A2P) Filter, TR-6300FC Filter Cover, TR-6600 Prefilter (x 10), TR-662 Spark Arrestor (x 2), TR-626 High Durability Belt, BT-30 Length Adjusting Breathing Tube BT-926 Flame Resistant Breathing Tube Cover and TR-653 Cleaning and Storage Kit

- TR-600E-HKL Ready-Pak includes the S-133L Headcover, TR-602E Turbo Unit , TR-632 High Capacity Battery, TR-642E Single Station Battery Charger Kit, TR-971 Airlflow Indicator, TR-6710E (P) Filter, TR-6700FC Filter Cover, TR-6600 Prefilter (x10), TR-627 Easy Clean Belt, BT-30 Length Adjusting Breathing Tube, BT-922 Disposable Breathing Tube Cover and TR-653 Cleaning and Storage Kit
- TR-600E-ECK Ready-Pak includes the S-433L Hood, TR-602E Turbo Unit , TR-632 High Capacity Battery, TR-642E Single Station Battery Charger Kit, TR-971 Airlflow Indicator, TR-6710E (P) Filter, TR-6700FC Filter Cover, TR-6600 Prefilter (x 10), TR-627 Easy Clean Belt, BT-30 Length Adjusting Breathing Tube, BT-922 Disposable Breathing Tube Cover and TR-653 Cleaning and Storage Kit

System Classifications and Some Example Protection Factors

NOTE

Protection factors correct at time of printing. Refer to local regulation for current protection factors.

	EN 12941	EN 12942	
Classification	TH3	TM2	TM3
NPF	500	200	2000
APF* (UK)	40	20	40
VGW** (Germany)	100	100	500
FPO*** (Italy)	200	100	400

*APF (UK) = Assigned Protection Factor (For information on APFs, see HSE document HSG53)

**VGW (Germany) = Protection level according to DGUV-R 112-190

***FPO (Italy) = Protection level according to UNI 11719

IMPORTANT NOTE

The Nominal Protection Factor (NPF) is a number determined by the relevant European Standards for a given class of respiratory protective device. This may not be the level of respiratory protection that can be realistically expected in the workplace by wearers. Respiratory protection is only effective if it is correctly selected, fitted (if using a tight-fitting respirator) and worn throughout the time when the wearer is exposed to hazards. Many countries apply their own Protection Factors. Please refer to EN 529 and National workplace protection guidance for application of these numbers in your workplace. Employers may apply a value lower than the country's Protection Factor if deemed applicable. Please contact 3M for further information.

Operating Temperature

-10°C to +55°C

Shelf Life*

3M™ Versaflo™ Powered Air Turbo TR-600 and Filters = 5 years

Battery = 12 months (if unused beyond this period, batteries may not provide approximately 500 charge/discharge cycle equivalents during the first year of use while maintaining 80% of their original capacity)

* The shelf life as defined above remains an indicative and maximum data, subject to many external and non controllable factors. It may never be interpreted as a warranty.

Battery Charge Time

Standard battery	Less than 3.5 hours
High-capacity battery	Less than 4.5 hours

Outlet Flow Characteristics

	Flow rate	
	In combination with approved headtop	In combination with approved facepiece
MMDF*	170 l/min	115 l/min
Standard flow	190 l/min +/- 10 l/min	135 l/min +/- 10 l/min
Medium flow	205 l/min +/- 10 l/min	150 l/min +/- 10 l/min
High flow**	220 l/min +/- 10 l/min	170 l/min +/- 10 l/min

*MMDF = Stated Manufacturer's Minimum Design Flow (MMDF)

**Systems incorporating certain filters must not be used with the Powered Air Turbos operating at high flow. These specific systems may display a low flow alarm immediately when used. The specific systems are: FF-600 Series with TR-602E – TR-6310E/TR-6580E must not be used in high flow setting.

Storage Conditions

-30°C to 50°C < 90%RH

Refer to filter user instructions for filter storage conditions.

Battery duration (hours) - with approved headtops

	Standard flow	Standard flow	Medium flow	Medium flow	High flow	High flow
	All filters	P filter	All filters	P filter	All filters	P filter
TR-630 battery	6-12	10-12	5.5-11.5	9.5-11.5	4.5-9.5	8.5-9.5
TR-632 battery	9.5-19	15-19	8.5-15	14.5-15	7-14.5	13.5-14.5

Battery duration (hours) - with approved facepieces

	3M™ Full Facepiece Respirators 6000 Series	3M™ Full Facepiece Respirators 6000 Series	3M™ Full Facepiece Respirators 6000 Series	3M™ Full Facepiece Respirator , FF-600 Series	3M™ Full Facepiece Respirator , FF-600 Series	3M™ Full Facepiece Respirator , FF-600 Series
	3M™ Half Facepiece Respirators 7500 Series	3M™ Half Facepiece Respirators 7500 Series	3M™ Half Facepiece Respirators 7500 Series	3M™ Full Facepiece Respirator , FF-300 Series	3M™ Full Facepiece Respirator , FF-300 Series	3M™ Full Facepiece Respirator , FF-300 Series
	Standard Flow	Medium Flow	High Flow	Standard Flow	Medium Flow	High Flow
TR-630 battery	9-12	7-11	6-9	6-9	4-7	4-5.5
TR-632 battery	12-18	11-16	8-14	10-13	6.5-11	6-8.5

IMPORTANT NOTE

Battery durations are with new battery and clean filter at 20°C.

Spare Parts and Accessories

Part number	Description
TR-630	Standard battery
TR-632	High capacity battery
TR-642E	Single station battery charger kit (Europe/UK)
TR-642-3	3-Station battery charger pack
TR-626	High durability belt
TR-627	Easy clean belt
TR-627X	Easy clean belt extender
TR-6710E	Particulate filter
TR-6110E	A1P – organic gases and vapours (bp > 65°C) and particulates
TR-6130E	A1B1E1P – organic gases and vapours (bp > 65°C), inorganic, acid gases and particulates
TR-6310E	A2P – organic gases and vapours (bp > 65°C) and particulates
TR-6580E	A2B2E2K1HgP – organic gases and vapours (bp > 65°C), inorganic, acid gases, ammonia, mercury vapour and particulates
TR-6100FC	Filter cover for TR-6100 Series Filters
TR-6300FC	Filter cover for TR-6300 Series Filters
TR-6500FC	Filter cover for TR-6500 Series Filters
TR-6700FC	Filter cover for TR-6700 Series Filters

Personal Safety Division

Part number	Description
TR-6800FC	Filter cover for TR-6800 Series Filters
TR-6600	Pre-filter
TR-662	Spark arrestor
TR-651	Filter latch assembly
TR-653	Cleaning and storage kit (for TR-600 and TR-800 Powered Air Turbo)
TR-654	Replacement seals (for TR-653 cleaning and storage kit)
TR-971	Airflow indicator (for checking TR-600/ TR-800 Powered Air Turbo when used with headtops)
TR-973	Airflow indicator (for checking TR-600/ TR-800 when used with facepieces)
TR-927	Easy clean backpack
BPK-HD	Heavy duty backpack
BT-20 S/L*	Lightweight breathing tube (short/medium or medium/long)
BT-30*	Self-adjusting breathing tube
BT-40*	Heavy duty breathing tube
BT-63*	Length-adjusting tight fitting breathing tube
BT-64*	Heavy duty tight fitting breathing tube
BT-54*	Heavy duty tight fitting breathing tube
BT-922	Disposable breathing tube cover (for BT-20S/L, BT-30, BT-40 and BT-54)
BT-926	High durability, flames resistant breathing tube cover (for BT-20S/L, BT-30, BT-40 and BT-54)
BT-953	Cleaning and storage kit (for BT-63 and BT-64)
BT-957	Storage plugs (for all BT-Series breathing tubes)
TR-681	PAPR Cover

*See breathing tube options table

Important Notice

The use of the 3M product described within this document assumes that the user has previous experience of this type of product and that it will be used by a competent professional. Before any use of this product it is recommended to complete some trials to validate the performance of the product within its expected application.

All information and specification details contained within this document are inherent to this specific 3M product and would not be applied to other products or environment. Any action or usage of this product made in violation of this document is at the risk of the user.

Compliance to the information and specification relative to the 3M product contained within this document does not exempt the user from compliance with additional guidelines (safety rules, procedures). Compliance to operational requirements especially in respect to the environment and usage of tools with this product must be observed. The 3M group (which cannot verify or control those elements) would not be held responsible for the consequences of any violation of these rules which remain external to its decision and control.

Warranty conditions for 3M products are determined with the sales contract documents and with the mandatory and applicable clause, excluding any other warranty or compensation.

Personal Safety Division

Respiratory Protection is only effective if it is correctly selected, fitted and worn throughout the time when the wearer is exposed to respiratory contaminants. 3M offers advice on the selection of products, and training in the correct fitting and usage.

For more information on 3M products and services please contact 3M.



Personal Safety Division
3M UK PLC
3M Centre, Cain Road
Bracknell, UK. RG12 8HT
3M PSD products are occupational use only.

© 2026, 3M. All rights reserved.
3M is a trademark of 3M. All other trademarks are
property of their respective owners.