

**Personal Safety**

- Comfort Particle Mask P3 
- Hearing Protection 
- Comfort Goggles 
- Reusable Overalls 
- Nitrile Gloves 

Select Step 1a, 1b or 1c based on the size of your repair. Then continue on to Step 2 (Compound) and Step 3 (Polish).

<p><b>Sanding Spot Area Defects</b></p> <p>1a</p>		<ul style="list-style-type: none"> <li>• Denib with 3M™ Finesse-it™ Trizact™ round discs, grade 3000 on denib tool</li> <li>• Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 8000, 75mm on orbital sander.</li> <li>• <b>Proceed directly to Polish Step.</b></li> </ul>	<ul style="list-style-type: none"> <li> 466LA Trizact™ A5 Discs 3000</li> <li> 3M™ Finesse-it™ Pneumatic Orbital Sander, 65993</li> <li> 3M™ Precision Random Orbital Sander, 75 mm</li> <li> 3M™ Trizact™ Fine Finishing Disc 8000, 75mm</li> </ul>
<p><b>Sanding Small Area Defects</b></p> <p>1b</p>		<ul style="list-style-type: none"> <li>• Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500, 75 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean.</li> <li>• Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 75 mm. Use disc damp with a soft interface pad. Sand each area 4-6 times.</li> <li>• Wipe panel clean. If scratches are still visible, continue refining.</li> </ul>	<ul style="list-style-type: none"> <li> 3M™ Hookit™ 260L+ Purple Disc, 76mm</li> <li> 3M™ Trizact™ Fine Finishing Disc 3000, 75mm</li> <li> 3M™ Precision Random Orbital Sander, 75 mm</li> </ul>
<p><b>Sanding Large Area Defects</b></p> <p>1c</p>		<ul style="list-style-type: none"> <li>• Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000, 150 mm. Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean.</li> <li>• Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 150 mm. Use disc damp with a soft interface pad. Go over each area 4-6 times.</li> <li>• Wipe panel clean. If scratches are still visible, continue refining.</li> </ul>	<ul style="list-style-type: none"> <li> 3M™ Hookit™ 260L+ Purple, 150mm</li> <li> 3M™ Pneumatic Precision Random Orbital Sander</li> <li> 3M™ Hookit™ Interface-Pad Multihole</li> <li> 3M™ Trizact™ Fine Finishing Disc 3000, 150mm</li> <li> 3M™ Trizact™ Fine Finishing Disc 8000, 150mm</li> </ul>
<p><b>Compound</b></p> <p>2</p>		<ul style="list-style-type: none"> <li>• Apply the compound to the pad in a circular motion by using the cap from the bottle to help spread a small amount of compound throughout the pad. When applying compound to a new pad, it's recommended to start at speed setting 1 for a few seconds, to ensure the pad is loaded evenly with compound before working on the panel.</li> <li>• Set the pad flat on the surface and start at speed setting 4 to spread compound, increase speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove scratches/defects.</li> <li>• Compound small areas at a time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate scratch/defect removal.</li> <li>• Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If scratches/defects remain, apply 4 drops of compound to the pad and continue compounding.</li> <li>• Ensure all sanding scratches have been completely removed. Inspect the surface by spraying with 3M™ Perfect-It™ Finish Control Spray and wipe with a clean microfibre cloth.</li> <li>• <b>Tip:</b> Clean pads often with a conditioning brush for optimal performance.</li> </ul>	<ul style="list-style-type: none"> <li> 3M™ Perfect-It™ Random Orbital Compound</li> <li> 3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad, 130 mm or 150 mm</li> <li> 3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad, 130 mm or 150 mm</li> <li> 3M™ Perfect-It™ Random Orbital Foam Compounding Pad, 130 mm or 150 mm</li> <li> 3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</li> <li> 3M™ Pink High Performance Ultra Soft Cloth Microfibre</li> <li> 3M™ Perfect-It™ Finish Control Spray, 500 ml</li> </ul>
<p><b>Polish</b></p> <p>3</p>		<ul style="list-style-type: none"> <li>• Apply the polish to the pad in a circle near the edge of the pad. When applying polish to a new pad, it's recommended to start at speed setting 1 for a few seconds, to ensure the pad is loaded evenly before working on the panel..</li> <li>• Set the pad flat on the surface and start at speed setting 4 to spread polish. Reduce speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove swirls/defects.</li> <li>• Polish small areas at a time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate swirl/defect removal.</li> <li>• Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If swirls/defects remain, apply 4 drops of polish to the pad and continue polishing.</li> </ul>	<ul style="list-style-type: none"> <li> 3M™ Perfect-It™ Random Orbital Polish</li> <li> 3M™ Perfect-It™ Random Orbital Polishing Pad 130 mm or 150 mm</li> <li> 3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</li> <li> 3M™ Pink High Performance Ultra Soft Cloth Microfibre</li> </ul>