

3M Science.
Applied to Life.™

Designed for versatility.

3M™ Double Coated Tape GPT-020 is the ideal general purpose industrial thin bond tape for a wide range of applications and substrates.

Expect performance. Spec 3M.

Your go-to tape for greater design possibilities.



- ▶ Solventless adhesive technology
- ▶ High initial tack
- ▶ High thermal and humidity resistance
- ▶ High peel performance on a wide range of surfaces
- ▶ Superior high-temperature shear performance
- ▶ Adhesion to a wide variety of substrates ranging from metals to some plastics
- ▶ Easy handling and converting with GPT-020F due to film liner delivery
- ▶ Level wound roll format of GPT-020TF is ideal for automated processes
- ▶ Perfect for a variety of markets, including consumer appliances, industrial machinery, transportation, consumer electronics

**Bonds to many high
surface energy
substrates and some
low surface energy
substrates, including:**

- ▶ Stainless steel
- ▶ HDPE
- ▶ ABS
- ▶ Acrylic
- ▶ PP
- ▶ Polycarbonate
- ▶ Aluminum
- ▶ Glass

Creating designs in applications.

Rising to the challenge in many markets including consumer appliances, industrial machinery, transportation, signage, general industrial and consumer electronics.



- ▶ POP/POS displays
- ▶ Light boxes
- ▶ Indoor/outdoor signs
- ▶ Paper bonding and packaging

- ▶ Metal fabrication
- ▶ Splicing and bonding
- ▶ Sports equipment
- ▶ Home decoration
- ▶ Trim attachment in appliance

- ▶ Mounting of plastic parts
- ▶ Mounting in electronics
- ▶ Furniture trim attachment

The next generation of thin bonding.



3M™ Double Coated Tape GPT-020

	GPT-020	GPT-020F	GPT-020TF
Adhesive	Solventless acrylic	Solventless acrylic	Solventless acrylic
Carrier type (thickness)	PET 12 micron (0.5 mil)	PET 12 micron (0.5 mil)	PET 12 micron (0.5 mil)
Liner type (thickness)	White PCK 100 with red 3M	White PP with red 3M logo	Translucent Red PP
Liner thickness	100 micron (4 mil)	100 micron (4 mil)	80 micron (3.1 mil)
Total tape thickness without liner	200 micron (8 mil)	200 micron (8 mil)	200 micron (8 mil)
High temperature performance	146 °C (295 °F), 1000g/1”x1” 202 °C (395 °F), 500g/1”x1”	146 °C (295 °F), 1000g/1”x1” 202 °C (395 °F), 500g/1”x1”	146 °C (295 °F), 1000g/1”x1” 202 °C (395 °F), 500g/1”x1”
Static Shear	>10,000 minutes 93 °C (200°F)	>10,000 minutes 93 °C (200°F)	>10,000 minutes 93 °C (200°F)
Tape Color	Transparent	Transparent	Transparent

For more information, please visit: [3M.com/doublesidedtapes](https://www.3m.com/doublesidedtapes)



3M Industrial Adhesives & Tapes
 3M Center, Bldg 225-3S-06
 St. Paul, MN 55144-1000 USA
 Phone 1-800-362 3550
 Web [3M.com/doublesidedtapes](https://www.3m.com/doublesidedtapes)

Product Selection and Use: Many factors beyond 3M’s control and uniquely within user’s knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer’s application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property. **Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M’s option, replacement of the 3M product or refund of the purchase price. **Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M is a trademark of 3M. All other trademarks are property of their respective owners. © 3M 2026. All rights reserved.
 70-0713-4604-6