



# BOSCH

## DUAL-BEVEL 12 IN. MITER SAW DELIVERS PRO CUTS

Portable PROFACTOR™ miter saw provides 3.5 In. cutting depth



POWERED BY  
CORE18V

GCM18V-12SD

#BOSCHPROFACTOR  
#BOSCHCORE18V  
#BOSCHSURGEON



# PROFACTOR™



### BITURBO BRUSHLESS™ TECHNOLOGY

Featuring a brushless high-performance motor and drive-train system engineered to take full advantage of the additional power generated by CORE18V PROFACTOR™ batteries

CORE18V™  
8.0 Ah / 12.0 Ah



### CONVENIENT PORTABILITY

Weighs only 52.4 Lbs. (tool only, not including battery) and features a carry handle



### SHADOW LED CUTLINE

Provides an accurate guide to quickly line up precise cuts without the need for a tool to adjust



### DUAL-BEVEL DESIGN

Allows for large compound cuts to either side of the workpiece

Features a large cut capacity of  
**3.5 IN DEPTH  
AND A 14 IN.  
WIDTH/CROSSCUT**

### OPTIMAL FOR



[LEARN MORE  
www.boschtools.com](http://www.boschtools.com)

# PROFACTOR™

HIGH-POWERED  
CORDLESS SYSTEM



BITURBO  
BRUSHLESS.



CORE18V  
8.0 Ah / 12.0 Ah



HELL-ION™  
(OPTIONAL)

# 18V SURGEON 12 IN. DUAL-BEVEL SLIDE MITER SAW

GCM18V-12SD

**CORE  
18V**

**BRUSHLESS**

## CONVENIENT PORTABILITY

Weighs only 52.4 Lbs.  
(tool only, not including battery)  
and features a carry handle



## SPINDLE LOCK

For quicker blade changes



## DUST EXTRACTION READY

Dust bag included or connect  
to a vacuum with ease



## DUAL-BEVEL DESIGN

Allows for large compound cuts  
to either side of the workpiece



## LARGE CUTTING CAPACITY

Features a cut capacity of 3.5  
In. depth and a 14 In. width/  
crosscut

## TOOLLESS WORKPIECE CLAMP

Stabilize work pieces  
while making your cut

## INTEGRATED BASE EXTENSIONS

Extend material support

## BITURBO BRUSHLESS™ TECHNOLOGY

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performance motor and drive-  
train system engineered to take  
full advantage of the additional  
power generated by CORE18V  
PROFACTOR™ batteries



**CORE18V™**  
8.0 Ah 12.0 Ah

## SHADOW LED CUTLINE

Provides an accurate guide to  
quickly line up precise cuts  
without the need for a  
tool to adjust



## TALL FENCE DESIGN

Supports taller material for  
accurate cuts



## BEVEL DETENTS

Features an easy-to-read scale  
with detents at common angles

Specifications	
Voltage	18V
Saw Blade Diameter	12"
Cutting Capacity Vertical 0° / 45°	3-1/2" / 3-1/2"
Cutting Capacity Horizontal 0° / 45°	14" / 9-1/2"
Miter Angle Range	52° L / 60° R
Bevel Angle Range	47° L / R
No-Load RPM	4,000
Tool Dimensions	32"x 33.25"x 28"
Weight (Bare Tool)	52.4 Lbs.

Includes	
GCM18V-12SDN	GCM18V-12SD PROFACTOR™ 18V Surgeon™ 12 In. Dual-Bevel Slide Miter Saw, 12 In. Miter Saw Blade, Tool-Free Workpiece Clamp, Dust Bag, Blade Wrench
GCM18V-12SDN14	GCM18V-12SD PROFACTOR™ 18V Surgeon™ 12 In. Dual-Bevel Slide Miter Saw, GBA18V80 18V CORE18V Lithium-Ion 8.0 Ah PROFACTOR™ Performance Battery, 18V Charger, 12 In. Miter Saw Blade, Tool-Free Workpiece Clamp, Dust Bag, Blade Wrench



**BOSCH**

**PROVANTAGE™**  
TOOL & BATTERY PROTECTION PLAN

**3 YEARS**  
CORDLESS TOOL AND CHARGER PROTECTION PLAN

**2 YEARS**  
BATTERY PROTECTION PLAN

**30 DAY**  
MONEY BACK GUARANTEE

Robert Bosch Tool Corporation  
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