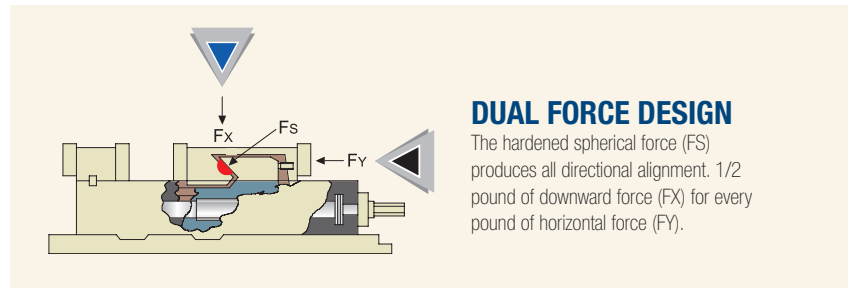


STANDARD DUAL FORCE MACHINE VISES

This economical Dual Force standard machine vise is recommended for milling, drilling, boring, tapping, and finishing operations on most parts. These vises can be used on your machining centers as well as your basic manual machine tools.

- Equipped with Dual Force anti-lift mechanism
- Friction reducing needle bearings reduce clamping friction
- Hardened jaw plates
- Hardened vise bed
- Semi-hard steel screw
- Extra-large opening
- 60,000 PSI ductile iron castings



Description	Item #	Model #	Jaw Width	Jaw Opening	Throat Depth	Jaw Deflection
w/ Swivel Base	9626604	MPS60SB	6"	8-3/4"	1-3/4"	0.001" @ 4000 lbs.
w/ Stationary Base	9626608	MPS60S	6"	8-3/4"	1-3/4"	0.001" @ 4000 lbs.

Item #	9626604	9626608
A	17.205	17.205
B	8.740	8.740
C	5.945	5.945
D	18.937	18.937
E	4.371	4.371
F	1.732	1.732
G	3.563	3.563
H	2.875	2.875
I	2.047	2.047
J	0.709	0.709
K	.636 / .709	.636 / .709
L	4.843	4.843
M	1.752	1.752
N	0.748	0.748
O	8.897	8.897
T	0.937	0.937
U	3.874	3.874
Weight	113 lbs.	83 lbs.

