

INSTALLER: PLEASE FAMILIARIZE YOURSELF WITH THIS MANUAL BEFORE PROCEEDING WITH THE INSTALLATION. LEAVE THIS MANUAL WITH THE APPLIANCE FOR FUTURE REFERENCE.
CONSUMER: RETAIN THIS MANUAL FOR FUTURE REFERENCE.



INSTALLATION AND OPERATING INSTRUCTIONS

THRU-THE-WALL PACKAGED UNIT

CONFORMS TO ANSI/UL STD. 1995,
 CERTIFIED TO CAN/CSA STD. C22.2 NO. 236 AND
 ANSI/AHRI STD. 390



PSE - SERIES WITH ELECTRIC HEATING & COOLING

CACM Revision B



THE HIGH EFFICIENCY THRU-THE-WALL SELF CONTAINED HEATING & COOLING UNIT

- Up to 11 EER
- Up to 25000 BTU/h Cooling
- Up to 15kW Electric Resistance Heating
- R-410A Refrigerant System
- Micro-Channel Condenser and Evaporator Coils
- Removable heating and cooling module
- Pre-wired and pre-charged
- Plug-and-play installation and service
- Individual metering and control for each unit

⚠ WARNING ⚠

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

FAILURE TO FOLLOW SAFETY WARNINGS AND INSTRUCTIONS EXACTLY COULD RESULT IN SERIOUS INJURY, DEATH OR PROPERTY DAMAGE.

INSTALLATION AND SERVICE MUST BE PERFORMED BY A QUALIFIED INSTALLER. IMPROPER INSTALLATION, ADJUSTMENT, ALTERATION, SERVICE, OR MAINTENANCE CAN CAUSE INJURY OR PROPERTY DAMAGE. REFER TO THIS MANUAL AND CONSULT A SERVICE AGENCY FOR ADDITIONAL INFORMATION.

UNIT CONTAINS R-410A REFRIGERANT AND POE COMPRESSOR OIL. USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL. PROPER SERVICE EQUIPMENT IS REQUIRED. USE ONLY R-410A APPROVED SERVICE EQUIPMENT.

FOR YOUR SAFETY, DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE. SUCH ACTIONS COULD RESULT IN PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH.

⚠ CAUTION ⚠

INSTALLATION SHALL BE MADE IN ACCORDANCE WITH THE REQUIREMENTS OF THE LOCAL UTILITY AND OTHER AUTHORITIES HAVING JURISDICTION, THE NATIONAL ELECTRICAL CODE IN THE UNITED STATES AND THE CANADIAN ELECTRICAL CODE CSA C22.1 PART 1 (LATEST EDITION) IN CANADA. ANY ALTERATION OF INTERNAL WIRING WILL VOID CERTIFICATION AND WARRANTIES.

⚠ IMPORTANT ⚠

- Installation and service must be performed by a qualified installer or service agency.
- Before servicing, disconnect all electrical power to the unit.
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.
- Verify proper operation after servicing.
- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

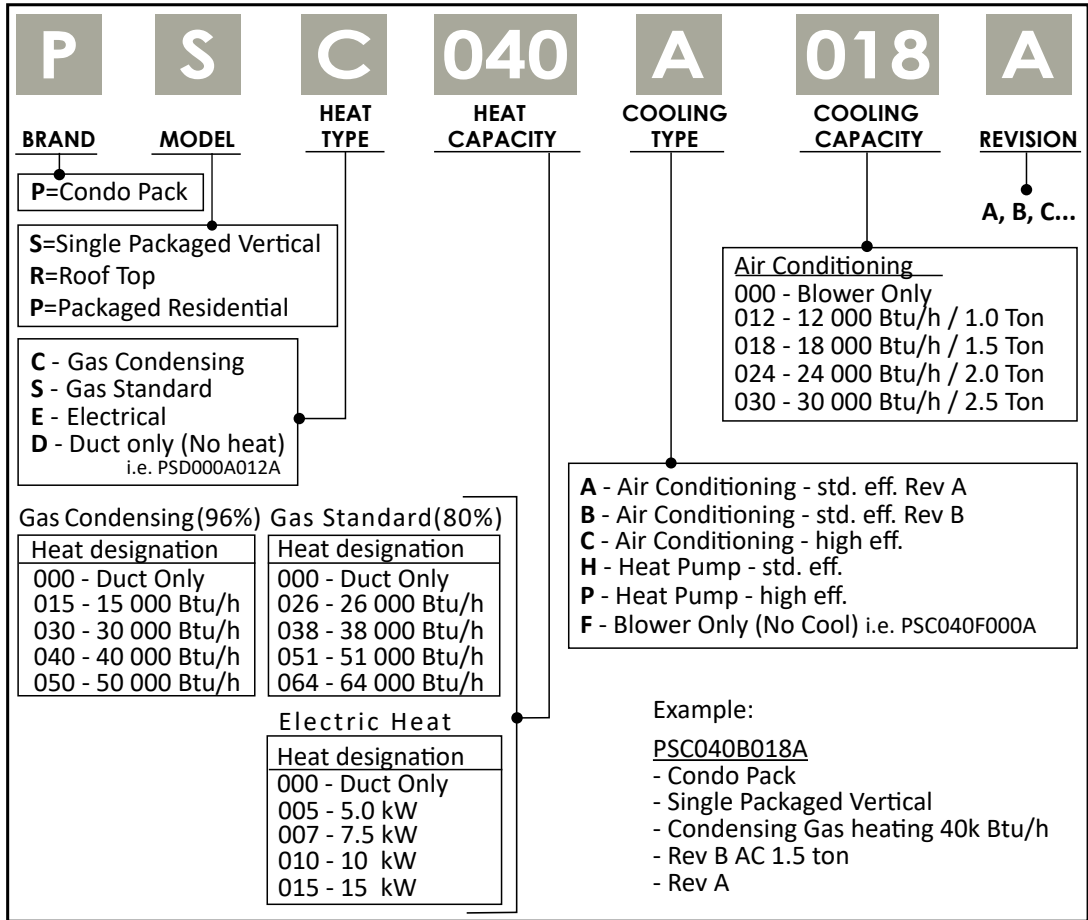
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1. MODEL NOMENCLATURE



2. OVERVIEW

These instructions cover the installation of the Condo Pack, which consists of four separate sections: the wall sleeve, the cabinet, the air conditioning (AC) and electric heating modules. Instead of replacing the complete system, the AC and heating modules can be partially or fully removed for servicing. All control harnesses are separated with modular quick disconnects, so module replacements do not require rewiring. Both modules have been factory run-tested and ready for easy installation as a complete package.

These instructions are intended as an aid to the licensed service technician. Improper installation may damage equipment, void the warranty, and can create a hazard, resulting in injury or death. Our HVAC systems and components are designed to be installed by qualified HVAC technicians ONLY. The installation of HVAC systems includes electrical and refrigerant connections and is regulated by a multiple set of laws, codes and guidelines, at the federal, state and local levels. It is the installer's responsibility to install the product in accordance with all applicable codes and regulations. NO WARRANTY is offered for the products that were installed by unlicensed/unauthorized persons. Failure to comply with this policy could lead to violations of applicable laws that are punishable. Documentation and specifications are continuously updated and subject to change. Please download the latest version of specifications and manuals at:

<http://www.condopack.com>.

3. SAFETY

Only trained service technicians familiar with standard service instructions and training material shall install, service, and repair these units. Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. For information and assistance, consult a qualified installer, service agency, your distributor or branch.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Have fire extinguisher available. Read instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult federal, provincial, state, and local codes for special requirements.

3.1 SAFETY SYMBOLS AND WARNINGS

Understand and pay particular attention to the words DANGER, WARNING, and CAUTION and the following defined symbols are used throughout this manual to notify the reader of potential hazards of varying risk levels.
⚠ DANGER ⚠
INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.
⚠ WARNING ⚠
INDICATES A POTENTIALLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.
⚠ CAUTION ⚠
INDICATES A POTENTIAL HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, MAY RESULT IN MINOR OR MODERATE INJURY. IT MAY ALSO BE USED TO ALERT AGAINST UNSAFE PRACTICES.
⚠ IMPORTANT ⚠
SUGGESTS IMPORTANT PROCEDURE STEPS TO INSURE PROPER INSTALLATION, RELIABILITY, OR OPERATION.
NOTE
HIGHLIGHTS SUGGESTIONS WHICH WILL RESULT IN ENHANCED INSTALLATION, RELIABILITY, OR OPERATION.

H3.3.2. Safety Symbols

⚠ IMPORTANT ⚠

A DIRTY, CLOGGED AIR FILTER MUST BE CLEANED OR REPLACED. IF NOT CLEANED OR REPLACED PROMPTLY, THE AUTO-RESET HIGH TEMPERATURE LIMIT SWITCH WILL CYCLE THE HEATING ELEMENTS ON AND OFF, WHICH COULD REDUCE THE LONGEVITY OF THE HEATING ELEMENTS AND REDUCE THE SYSTEM PERFORMANCE.

A SEVERELY CLOGGED FILTER, INLET OR OUTLET DUCT COULD CAUSE FAILURE OF THE NON-RESETTABLE HIGH TEMPERATURE LIMIT SWITCH, AT WHICH POINT A QUALIFIED SERVICE TECHNICIAN MUST BE CONTACTED TO PERFORM NECESSARY SERVICE.

⚠ WARNING ⚠

THIS INFORMATION IS INTENDED FOR USE BY QUALIFIED HVAC TECHNICIANS. ANY ATTEMPT TO REPAIR A HEATING/AIR CONDITIONING PRODUCT MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME ANY LIABILITY IN CONNECTION WITH ITS USE.

⚠ CAUTION ⚠

- UNIT CONTAINS R-410A REFRIGERANT AND POE COMPRESSOR OIL.
- DO NOT SUBSTITUTE REFRIGERANT AND COMPRESSOR OIL BY ANY OTHER SUBSTITUTE KIND.
- USE ONLY R-410A RATED COMPONENTS & SERVICE EQUIPMENT. FAILURE TO DO SO MAY RESULTS IN EQUIPMENT DAMAGE OR PERSONAL INJURY.
- WHEN OPENING THE SYSTEM FOR COMPONENT REPLACEMENT, MINIMIZE THE EXPOSURE OF THE SYSTEM TO THE ATMOSPHERE AS POE OIL EASILY ABSORBS MOISTURE FROM THE AIR.
- NEVER BREAK A VACUUM WITH AIR AND ALWAYS CHANGE THE FILTER-DRIER WHEN OPENING THE SYSTEM.

⚠ WARNING ⚠

HOT SURFACE! DO NOT TOUCH TOP OF COMPRESSOR. COMPRESSOR AND DISCHARGE PIPES MAY BE EXTREMELY HOT. THIS MAY CAUSE MINOR TO SEVERE BURNS.

⚠ WARNING ⚠

DURING THE INSTALLATION, TESTING, SERVICING, AND TROUBLESHOOTING OF THIS PRODUCT, IT MAY BE NECESSARY TO WORK WITH ELECTRICAL COMPONENTS. THERE IS A RISK OF ELECTRIC SHOCK WHICH CAN CAUSE INJURY OR DEATH: DISCONNECT ALL REMOTE ELECTRIC POWER SUPPLIES BEFORE SERVICING!

ONLY USE CLASS CC - TIME DELAY FUSES FOR THE FACTORY INSTALLED FUSE HOLDERS FOR INDOOR BLOWER MOTOR, CONDENSER MOTOR AND COMPRESSOR POWER CIRCUIT.

⚠ WARNING ⚠

DO NOT USE THIS UNIT IF ANY PART HAS BEEN UNDER WATER. A WATER DAMAGED UNIT IS EXTREMELY DANGEROUS. ATTEMPTS TO USE THE UNIT CAN RESULT IN FIRE OR EXPLOSION. A QUALIFIED SERVICE AGENCY SHOULD BE CONTACTED TO INSPECT THE UNIT AND TO REPLACE ALL CONTROLS, CONTROL SYSTEM PARTS, ELECTRICAL PARTS THAT HAVE BEEN WET OR THE UNIT IF DEEMED NECESSARY.

DO NOT BLOCK AIR OPENINGS ON THE HEATING MODULE, AIR OPENINGS TO THE AREA IN WHICH THE UNIT IS INSTALLED, AND THE SPACINGS AROUND THE UNIT.

3.2 SAFETY RULES

1. For starting up and shutting down the unit refer to “6. *STARTUP AND SHUTDOWN*”.
2. **Store this unit only in dry indoor locations (protected from weather and extreme cold temperatures).**
3. DO NOT install this unit outdoors or in a mobile home, trailer or recreational vehicle. This appliance is not designed/certified for these installations.
4. DO NOT install unit in a corrosive or contaminated atmosphere.
5. **DO NOT USE FOR HEATING AND COOLING BUILDINGS OR STRUCTURES UNDER CONSTRUCTION!**
Units that are damaged or entrained with construction debris will not be covered under warranty.
6. Always install RETURN & SUPPLY air duct systems with this appliance. Be sure duct system has external static pressure within allowable operating range of the appliance. **Completely seal SUPPLY and RETURN air ducts to unit casing. RETURN air must not be taken from the air space of the service closet where the appliance is contained. RETURN air must be ducted to the appliance from a separate room(s) within the conditioned space. Fresh make up air must never be added directly to RETURN air duct; fresh make up air must always be brought in via an external HRV system before adding it to the RETURN air duct.** Seal duct work whenever it runs through walls, ceilings or floors. See “4.8 Ductwork” for more information.
7. Always install unit to operate within the module’s intended temperature-rise range with a duct system, which has an external static pressure within the allowable range, listed on the unit rating plate.
8. Return air temperature range that must be maintained is:
 - between 55°F (13°C) and 80°F (27°C) for heating and
 - between 65°F (18°C) and 90°F (32°C) for air conditioning.
9. The unit must be kept free and clear of insulating material. Carefully examine the unit area when the unit is installed or/when insulation is added. Insulating material may be combustible.
10. Before installing unit, make sure you know all applicable codes. National, state and local codes may take precedence over any instructions in this manual. Be sure to consult:
 - Authorities having jurisdiction over HVAC system installations;
 - Local code authorities for information on electrical wiring.

3.3 CODES

1. This unit must be installed:

In accordance with all local codes, by-laws and regulations by those authorities having jurisdiction.

2. Electrical connections must be made in accordance with:

- a. Any applicable local codes, by-laws and regulations.
- b. Canada: current edition of CAN/CSA C22.1 and C22.2, Canadian Electrical Code (Part 1 and 2).
- c. United States: current edition of ANSI/NFPA 70, National Electrical Code.

3. Codes and additional information may be obtained from:

Canadian Standards Association
5060 Spectrum Way
Mississauga, Ontario, L4W 5N6
Phone: (416) 747-4000
website: www.csa.ca

National Fire Protection Association
1 Batterymarch Park
Quincy, MA, 02169-7471
Phone: (617) 770-3000
website: www.nfpa.org

⚠ WARNING ⚠

DO NOT INSTALL THIS UNIT IN A MOBILE HOME! THIS UNIT IS NOT APPROVED FOR INSTALLATION IN A MOBILE HOME. DOING SO COULD CAUSE FIRE, PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.

THE HEATING MODULE CONTAINS FOIL COVERED FIBERGLASS INSULATION. INHALATION OF FIBERGLASS PARTICLES IS ASSOCIATED WITH RESPIRATORY DISEASE INCLUDING CANCER.

H3.5.3.

4. INSTALLATION

The unit is shipped in one package, completely assembled and wired.

The air conditioning condensate drain is shipped separately with the unit for field install.

If any damage is found, proper notation should be made on the carrier's freight bill. Damage claims should be filed with the carrier as quickly as possible.

Check the rating plate (at the front of the access panel) to confirm heating and cooling capacities.

The unit should be operated only with the electrical supply noted on the rating plate.

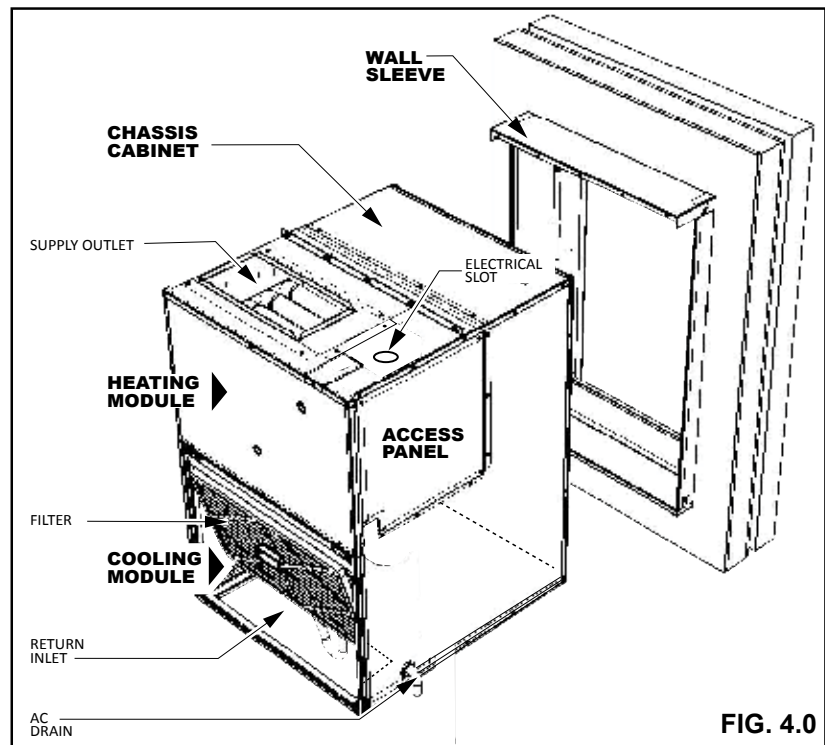


FIG. 4.0

⚠ IMPORTANT ⚠

BEFORE INSTALLATION, REMOVE THE CHASSIS SHIPPING BRACKETS AND REPLACE THE SCREWS BACK INTO THE UNIT.

⚠ WARNING ⚠

DO NOT INSTALL CONDOPACK UNIT IN UNCONDITIONED SPACE. THE AMBIENT OF THE MECHANICAL ROOM IN WHICH CONDOPACK UNIT IS TO BE INSTALLED MUST BE KEPT AT LEAST 55°F DURING HEATING SEASON. THERE MUST NOT BE ANY AIR INFILTRATION FROM OUTDOORS INTO THE MECHANICAL ROOM. ANY OPENINGS IN EXPOSED EXTERIOR WALL FOR DUCTING AND PIPING MUST BE COMPLETELY SEALED.

H3.91

The unit must not be located in an area where the return air may contain chemical compounds such as bromine, chlorine or fluorine, as may be found in swimming pool chemicals, laundry detergents, etc. These compounds when exposed to flame, form acids which attack the heat exchanger and other components.

Exposure to the following substances in the return air supply (but not limited to the following) are not allowed, and will affect warranty claims:

- Aerosols, particularly CFC based or propelled aerosols
- Air fresheners
- "Airplane Glue" and similar adhesives and cements
- Ammonia, as commonly found in permanent wave solutions used in hair dressing salons
- Anti-static fabric softeners used in clothes dryers
- Carbon tetrachloride
- Chlorinated cleaners and waxes
- Chlorine and bromine based swimming pool chemicals
- De-icing salts or chemicals (rock salt, etc.)
- Dry cleaning fluids such as perchloroethylene
- Fumes from curing polyurethane and similar substances
- Halogen based refrigerants including R-12 and R-22
- Hydrochloric acid, muriatic acid and other acid based masonry washing and curing materials
- Printer's inks, paint removers, varnishes, varsol, toluene, etc.
- Water softener salt and chemicals

4.1 UNIT DIMENSIONS

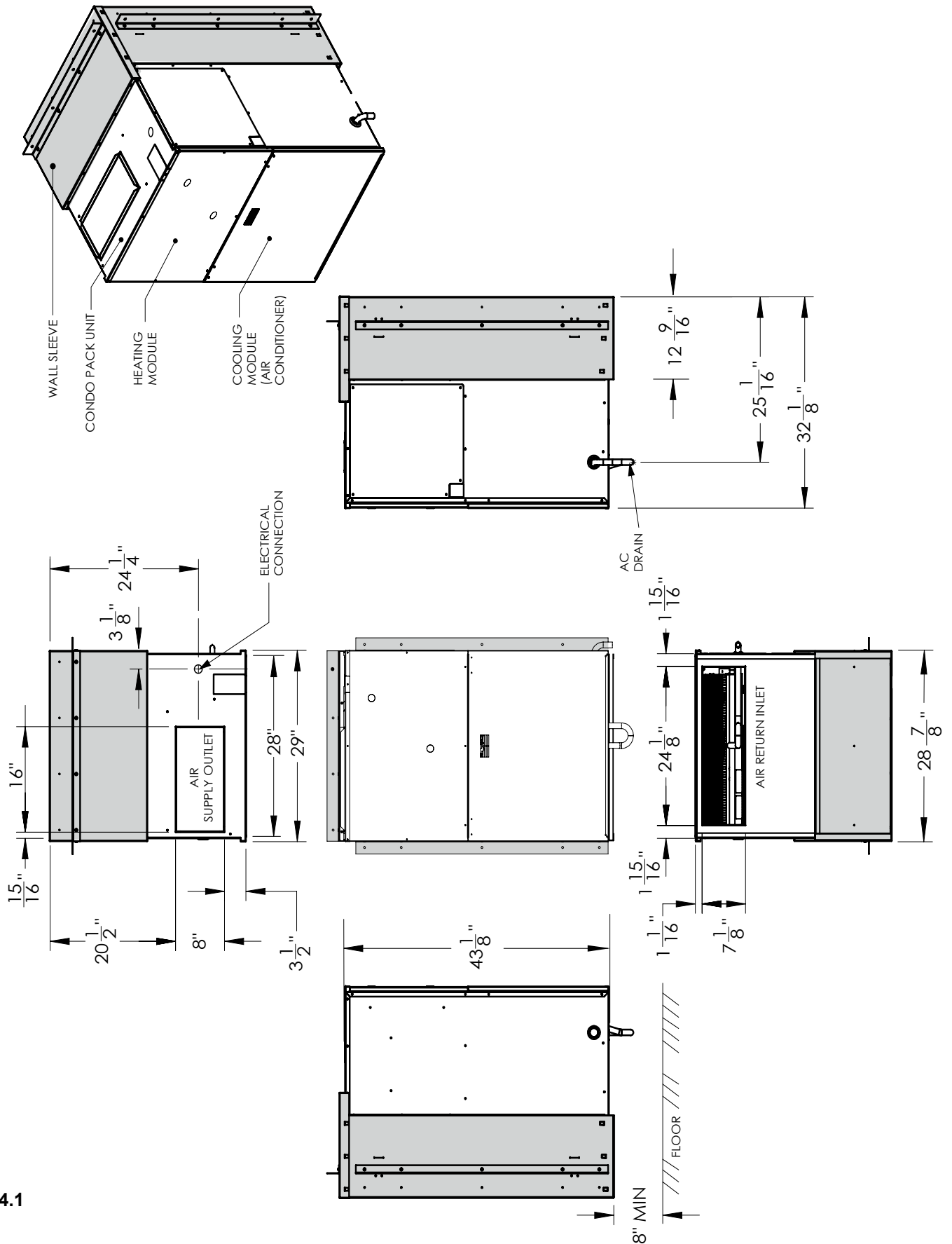
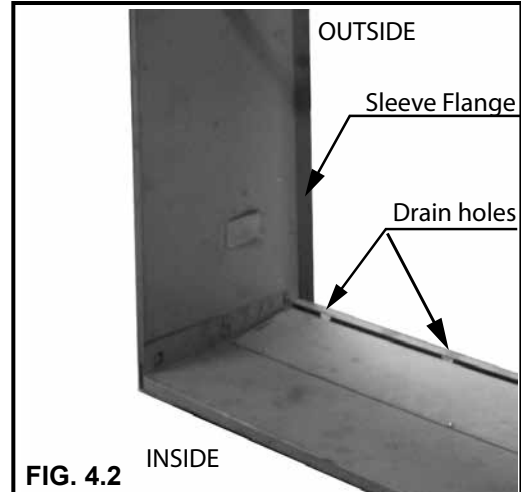


FIG. 4.1

4.2 UNIT LOCATION AND CLEARANCES

NOTE
<p>ALTHOUGH IT IS NOT POSSIBLE TO DETAIL ALL OF CONSTRUCTION PARAMETERS THAT COULD BE ENCOUNTERED, THE FOLLOWING GUIDELINES AND PRECAUTIONS ARE RECOMMENDED:</p> <ul style="list-style-type: none"> • MASONRY WALLS MUST HAVE A LINTEL TO SUPPORT THE WALL. • DURING THE WALL SLEEVE ASSEMBLY PAY ATTENTION THAT THE SIDE PANEL FLANGES AND THE BASE PANEL DRAIN HOLES ARE ON THE SAME SIDE OF WALL SLEEVE, SEE FIG 4.2.



To minimize the effect of interaction between multiple units in a building there are some general location considerations that need to be taken into account.

The installer must verify that these conditions have been met before installing the unit. Installation of units in locations that do not follow these rules may lead to abnormal operation and premature failure. The use of these general rules may differ depending on each individual application. Please contact the manufacturer or your dealer for alternatives and application assistance.

The general location considerations are:

- Each wall with Condo Pack unit installed should be at least 2ft away (for every floor) from the opposite building wall facing the unit. If facing wall also has a Condo Pack unit installed, those two walls should be at least 4ft apart. See Table 1.
- A six story building with six Condo Pack units installed in a vertical array, should be at least 12ft away from the opposite building wall and at least 24ft away if the opposite building wall also contains Condo Pack units.
- Buildings taller than six stories will have the same distance parameters as six-story buildings.
- If three or more adjacent walls form an air shaft with Condo Pack units facing each other in each wall, the distance between opposite walls should be increased by 20%.

TABLE 1.

NUMBER OF FLOORS WITH THE UNITS	MINIMUM DISTANCE TO THE OPPOSITE BUILDING WALL	
	WITHOUT an unit installed in the opposite building wall	WITH an unit installed in the opposite building wall
1	2 feet	4 feet
2	4 feet	8 feet
3	6 feet	12 feet
4	8 feet	16 feet
5	10 feet	20 feet
6 or more	12 feet	24 feet

- At least 32" of unobstructed space should be provided in front of the indoor side, whether enclosed or not, in order to change filters, for unit inspection and to permit removal of the cooling module should repair be required.
- Do not install directly on carpeting, tile, or other combustible material other than wood flooring. The grille side of the unit should protrude minimum 1/2" but no more than 1" (maximum) from the face of the building and should not be obstructed by foreign objects. Refer to FIG. 4.2.1.B
- If the unit is installed in an outside wall of a storage garage, it must be located or protected to avoid physical damage by vehicles. This unit must be installed so that no electrical components are exposed to water.

! WARNING !
THIS UNIT IS CERTIFIED FOR INSTALLATION ON COMBUSTIBLE FLOORS. THIS SHALL BE INTERPRETED AS A WOOD FLOOR ONLY.
THE UNIT MUST NOT BE INSTALLED DIRECTLY ON CARPETING, OR OTHER COMBUSTIBLE MATERIAL EXCEPT WOOD.
INSTALLATION ON COMBUSTIBLE MATERIAL OTHER THAN WOOD CAN RESULT IN FIRE, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.
THE AREA AROUND THE UNIT MUST BE KEPT CLEAR AND FREE OF ALL COMBUSTIBLE MATERIALS INCLUDING GASOLINE AND OTHER FLAMMABLE VAPORS AND LIQUIDS.
THE HOMEOWNER SHOULD BE CAUTIONED THAT THE CONDO PACK AREA MUST NOT BE USED AS A CLOSET OR FOR ANY OTHER STORAGE PURPOSE.

H3.7. 1

This design is certified for thru-the-wall installation only. The interior portions of the unit may be surrounded by a closet with clearances to combustible material as listed on the nameplate.

Minimum clearances to combustibles derived from factory testing are shown below and also on the nameplate of the unit:

TABLE 2.

**MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS.
DÉGAGEMENTS MINIMAUX PAR RAPPORT AUX MATÉRIAUX COMBUSTIBLES.**

TOP / DESSUS	2 " (50.8 mm)
PLENUM / PLÉNUM	1 " (25 mm)
FRONT / AVANT	0**
BACK / ARRIÈRE	0
RIGHT SIDE / CÔTÉ DROIT	0*
LEFT SIDE / CÔTÉ GAUCHE	0
BOTTOM / FOND	0***
FLUE PIPE / TUYAU	0

* RECOMMENDED 2 " (50.8 mm) CLEARANCE FOR SERVICING

* 2 po MIN. RECOMMANDÉ DE DÉGAGEMENT POUR ENTRETIEN

** 10" (254 mm) RECOMMENDED CLEARANCE FOR SERVICING

** 10 po MIN. RECOMMANDÉ DE DÉGAGEMENT POUR ENTRETIEN

*** CERTIFIED FOR CLOSET INSTALLATION ON COMBUSTIBLE FLOORING.

*** CERTIFIÉ POUR L'INSTALLATION DANS UN PLACARD SUR UN PLANCHER COMBUSTIBLE.

4.2.1 Minimum Clearances

The minimum clearances required for installation and accessibility are shown below. These clearances should be followed unless otherwise approved by the manufacturer.

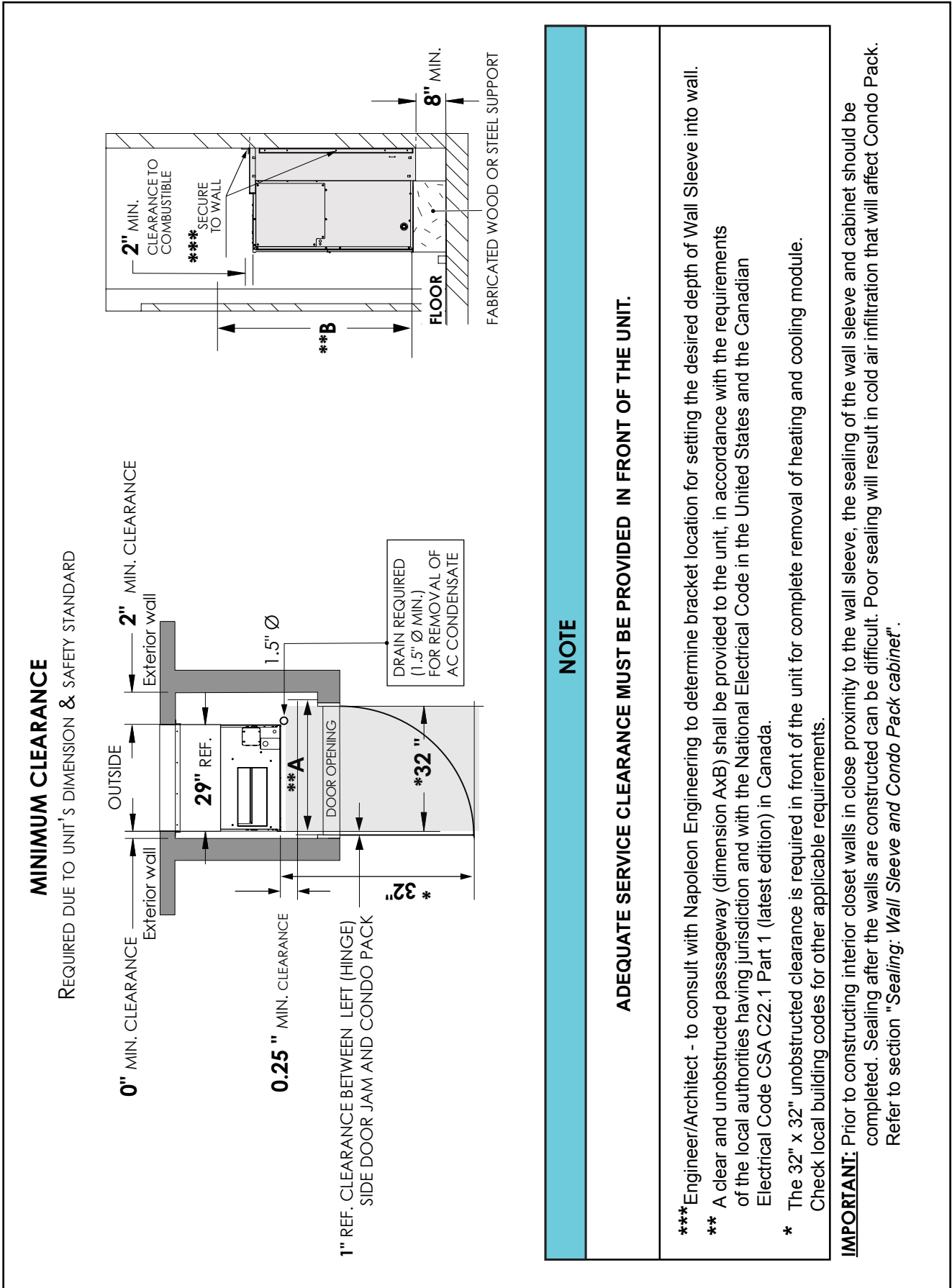
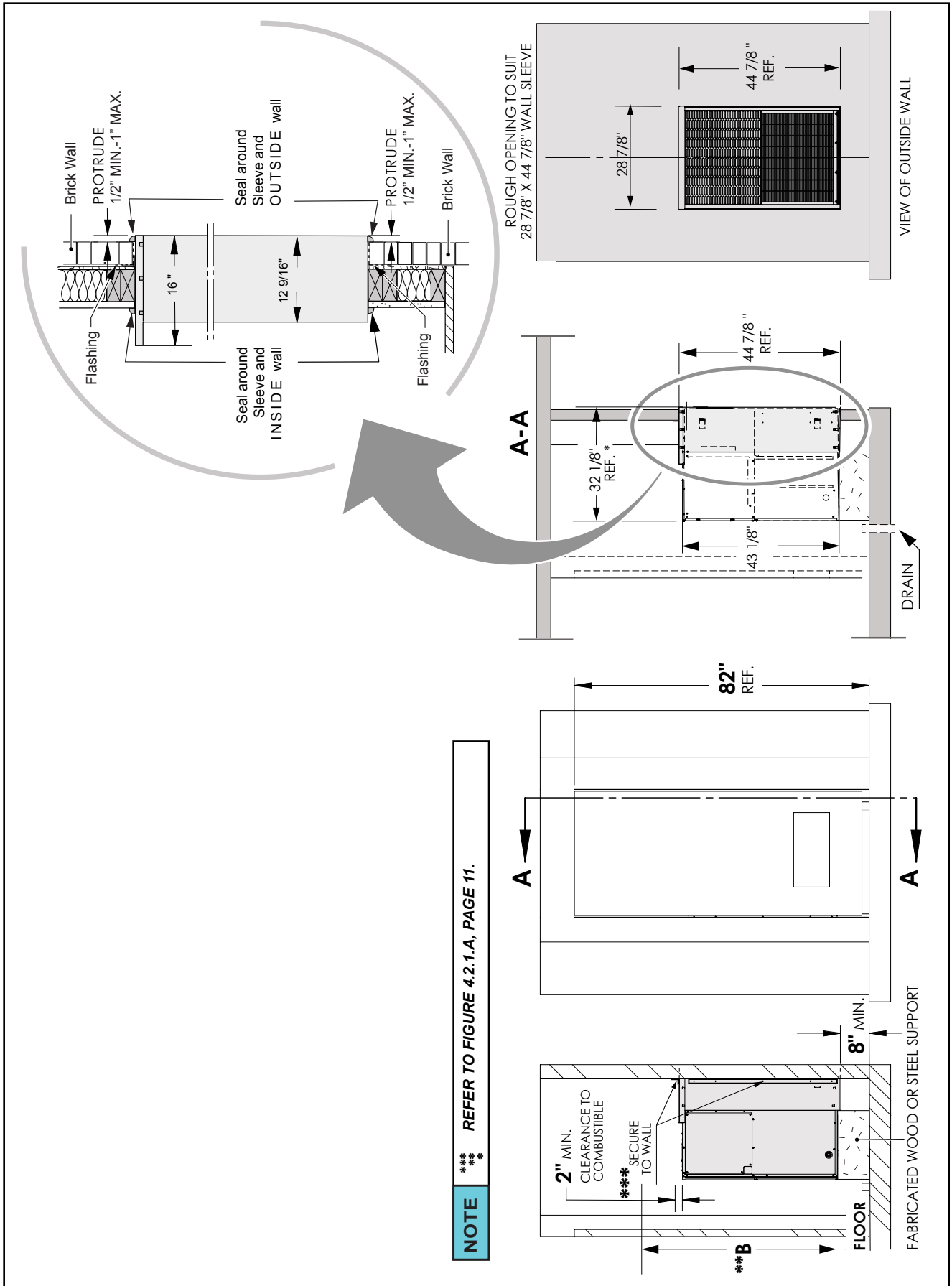


FIG. 4.2.1.A



NOTE *** REFER TO FIGURE 4.2.1.A, PAGE 11.

FIG. 4.2.1.B

4.3 PACKAGED UNIT PREPARATION

NOTE

- THIS UNIT MUST BE INSTALLED IN ACCORDANCE WITH ALL APPLICABLE CODES.
- THIS UNIT IS APPROVED FOR THRU-THE-WALL INSTALLATION ONLY.
- THESE INSTALLATION AND MAINTENANCE INSTRUCTIONS SHOULD BE LEFT WITH THE UNIT FOR FUTURE REFERENCE.

Prior to installing the unit in the wall opening:

1. Remove the brackets connecting the unit to the skid.
2. Remove the cooling module.

⚠ IMPORTANT ⚠

1. The unit must be installed a minimum of 8" above finished floor.
 - a. If unit is installed in a storage garage, all ignition sources (electric contactors and motors included) must be positioned at a minimum of 18" (457mm) above the floor, and it must be protected from physical damage by vehicles.
2. The entire unit must not be installed outside. This unit is designed for indoor installation on an exterior wall having an opening for condenser airflow.
3. The grille side of the unit should extend 1/2" Min. - 1" Max. beyond the exterior wall to allow moisture that may enter the outdoor section to drain.
4. **DO NOT** install this unit at an exterior wall location that will position the bottom of the wall grille below the exterior grade level. Below grade installation will allow the accumulation of rain or snow into the wall sleeve and unit base, and could result in water penetration into the building interior.
5. The grille side must be:
 - a. Kept free of any obstructions that could reduce or alter the air flow pattern.
 - b. The unit must be installed at least 3' (0.92m) from electric meters, gas meters, regulators, and relief equipment.
6. Masonry walls must have a lintel to support the wall, as per National and local building codes.
7. The interior of the unit may be installed with clearances noted on the nameplate to adjacent combustible surfaces.
8. The unit shall not be installed directly on carpeting, tile or other combustible material, except wood flooring.
9. In order to be able to remove the chassis, at least 32" of open area must be left unobstructed in front of the front doors. The drain pan and condensate trap line should be connected to the floor drain.
10. Caulk and seal all spaces around the top, sides and bottom of the exterior grille area, making sure that **THE OPENINGS FOR DRAINAGE IN THE BOTTOM EDGE ARE NOT BLOCKED**. Refer to "4.2 Unit Location and Clearances" on page 9.

H8.3.5_PSE

4.4 WALL SLEEVE ASSEMBLY AND INSTALLATION

! WARNING !

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THE UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. IMPROPER INSTALLATION, ADJUSTMENT, SERVICE, OR MAINTENANCE CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH. CONSULT A QUALIFIED INSTALLER OR SERVICE AGENCY FOR INFORMATION AND ASSISTANCE.

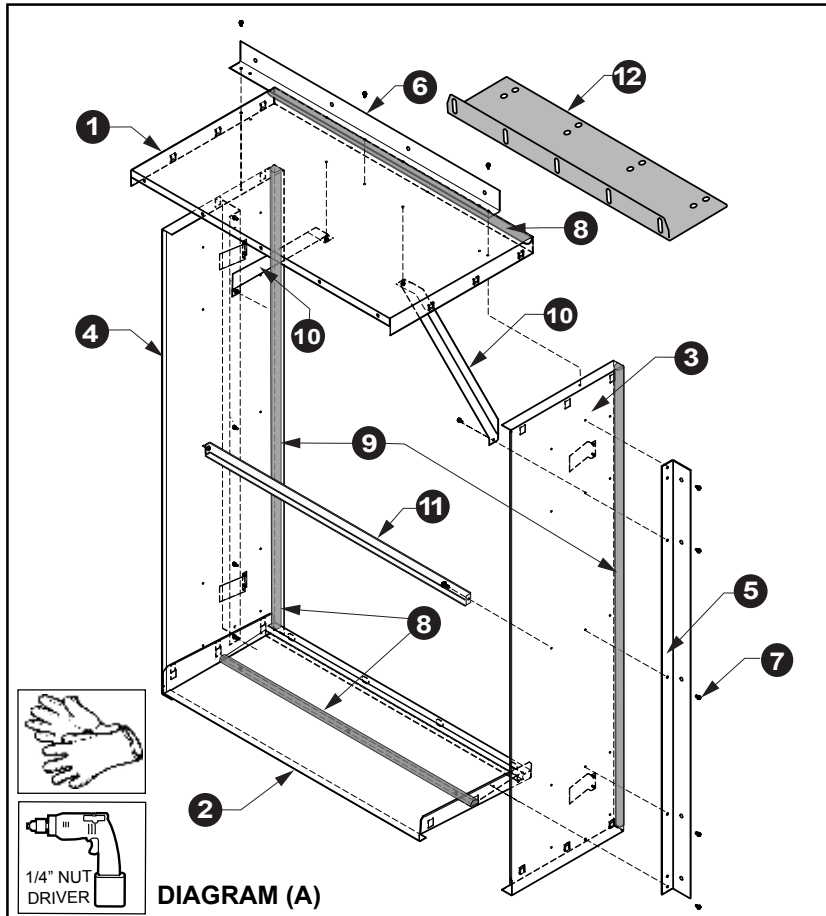
INCLUDED IN THE CWSMUA KIT:

TABLE 3

ITEM	QTY	PART NAME	MANUFACTURING DESCRIPTION	PART NO	
				CWSMUA	CWSMUA19
1	1	TOP PANEL	PANEL, SLEEVE TOP PWDER	W475-0978-(color code)	W475-1317-(color code)
2	1	BASE PANEL	PANEL, SLEEVE BASE PWDER	W475-0975-(color code)	W475-1314-(color code)
3	1	RIGHT SIDE PANEL	PANEL, SLEEVE RS PWDER	W475-0977-(color code)	W475-1316-(color code)
4	1	LEFT SIDE PANEL	PANEL, SLEEVE LS PWDER	W475-0976-(color code)	W475-1315-(color code)
5	2	SIDE SUPPORT BRACKET	BRACKET, SIDE SUPPORT	W080-1444	
6	1	TOP SUPPORT BRACKET	BRACKET, TOP SUPPORT	W080-1445	
7	25	SCREW #8-32X.315 STEEL TRILOBULAR	SCREW, #8-32 x .315 QUAD HEX WASHER	W570-0162	
10	2	SQUARING BRACE	BRACE, SQUARING	W080-1433	
11	1	SQUARING BRACE MIDDLE	BRACE, SQUARING	W075-0019	
12*	1	*TOP PANEL BRACKET	*BRACKET, TOP PANEL (CP)	N/A	*W080-1721

SHOWN BUT NOT INCLUDED IN THE CWSMUA KIT:

ITEM	QTY	PART NAME	MANUFACTURING DESCRIPTION	PART NO
8	12.5 feet	Gasket D-Channel 28.9" long	GASKET, D-CHANNEL EPDM (included in baggies provided with Condo Pack unit)	W290-0256
9		Gasket D-Channel 44" long		



! IMPORTANT !

*** DO NOT DISCARD ITEM #12 (TOP PANEL BRACKET, W080-1721). THIS BRACKET IS USED TO SECURE THE CONDO PACK CABINET TO THE WALL WHEN CWSMUA19 WALL SLEEVE IS USED.**

The wall sleeve is designed to be installed into the wall during the construction of the building, in order to provide an accurate opening and easier installation of thru-the-wall packaged unit later on, after building is completed.

LEGEND

1. Top Panel
2. Base Panel
3. Right Side Panel
4. Left Side Panel
5. Side Support Bracket
6. Top Support Bracket
7. Screw #8-32x.315 Steel Trilobular
8. Gasket D-Channel 28.9" long
9. Gasket D-Channel 44" long
10. Squaring Brace
11. Squaring Brace Middle
12. *Top Panel Bracket

Wall Sleeve Dimensions

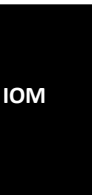
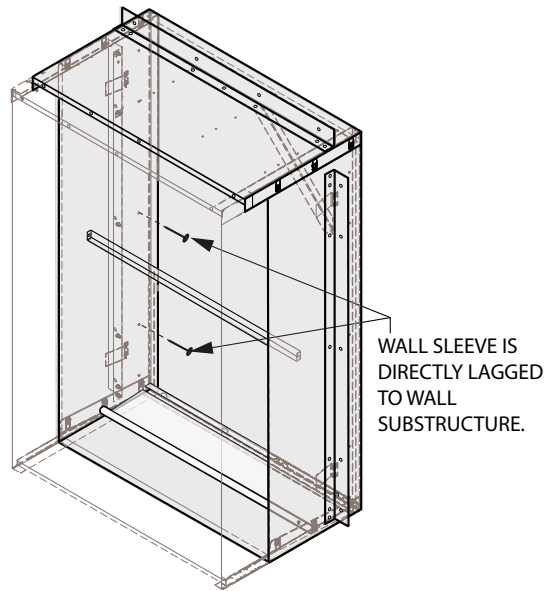


DIAGRAM (B)

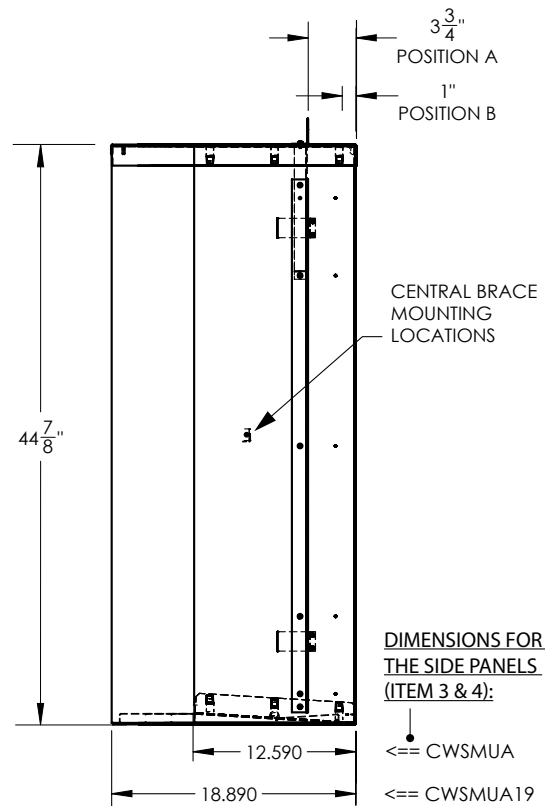
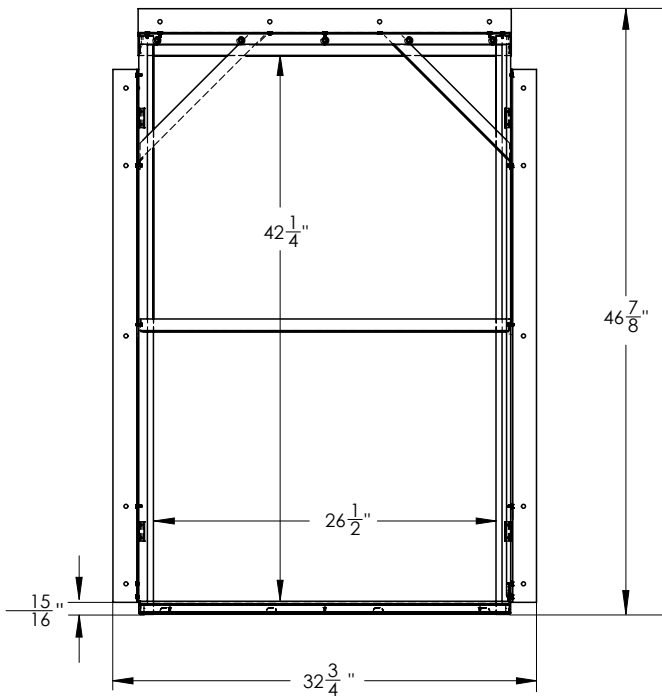
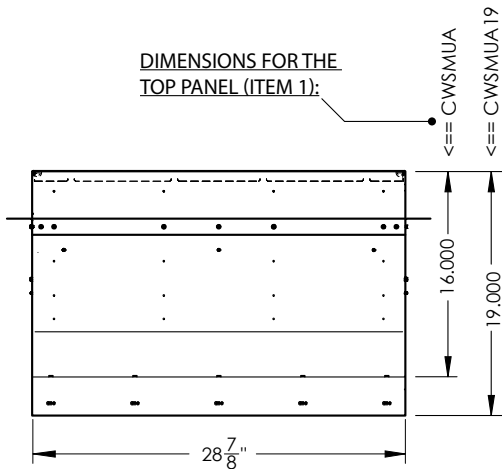
TWO DIFFERENT WALL SLEEVE MODELS ARE DEPICTED BELOW:

- CWSMUA
- CWSMUA19

NOTE:
 TO IMPROVE RIGIDITY AND REDUCTION IN VIBRATION WALL MOUNTING BRACKETS CAN BE USED TO AFFIX WALL SLEEVE TO BUILDING SUB STRUCTURE FROM INSIDE OR OUTSIDE OF THE BUILDING. ENGINEER/ARCHITECT TO CONSULT WITH NAPOLEON ENGINEERING TO DETERMINE BRACKET LOCATION FOR SETTING THE DESIRED DEPTH OF WALL SLEEVE INTO WALL.

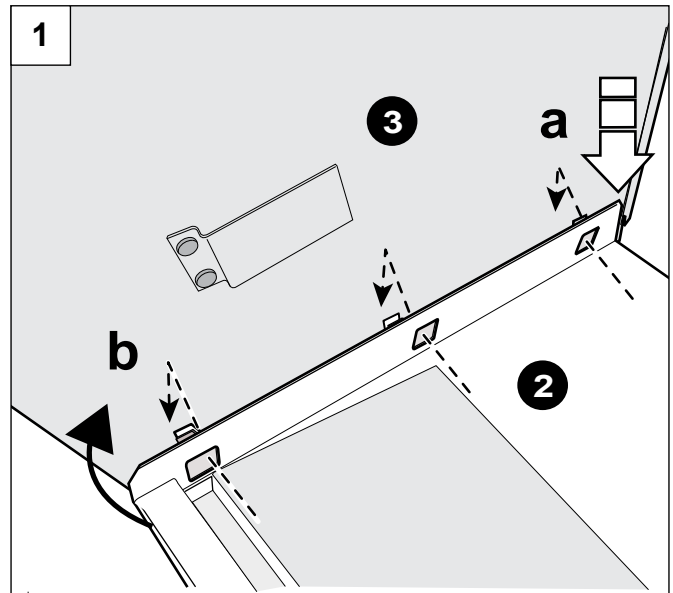


DIMENSIONS FOR THE TOP PANEL (ITEM 1):

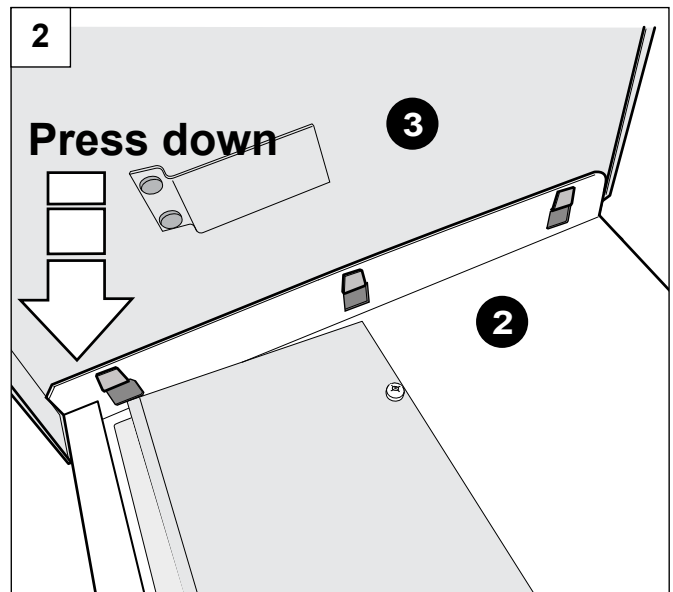


4.4.1 Wall Sleeve Assembly

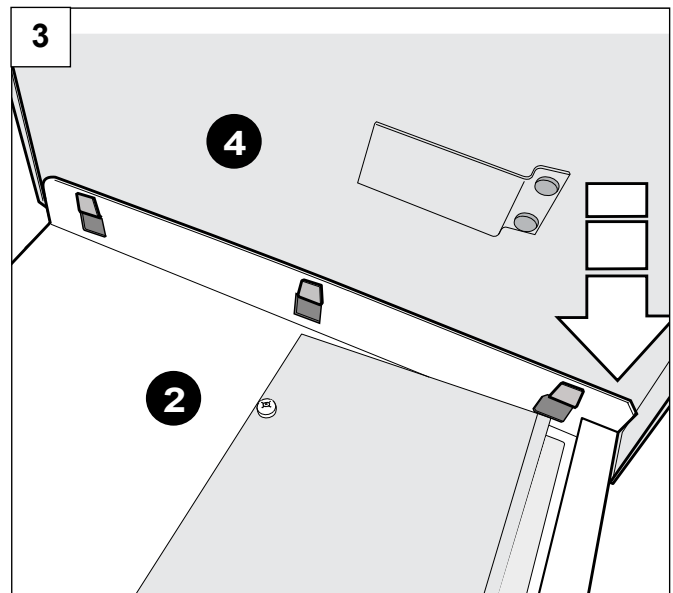
1. Place Base part (2) on the floor and attach Right Side Panel (3):
 - a. Position Base Panel (2) to seat behind flanges on the Side Panel (3).
 - b. Bring together panel clips and the openings (FIG. 1).



2. Press down firmly to lock base panel (2) into place (FIG. 2).



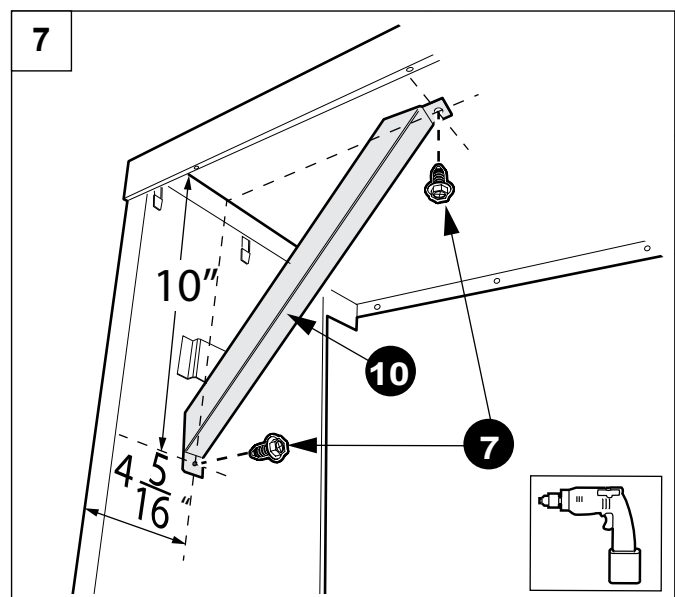
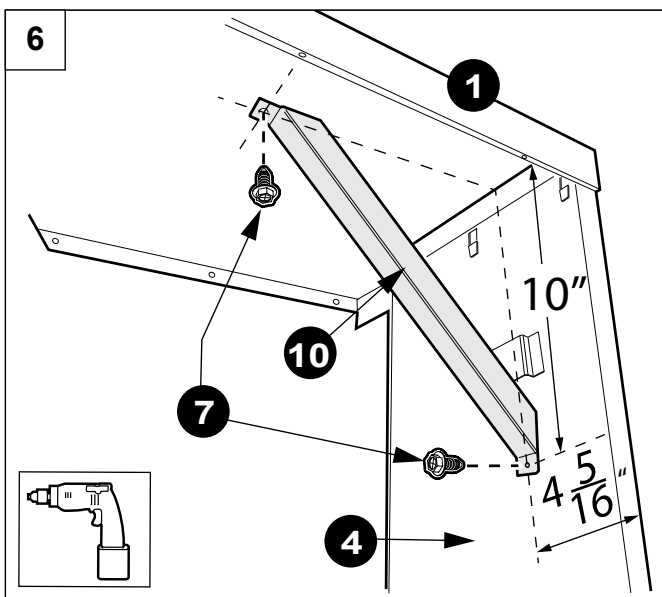
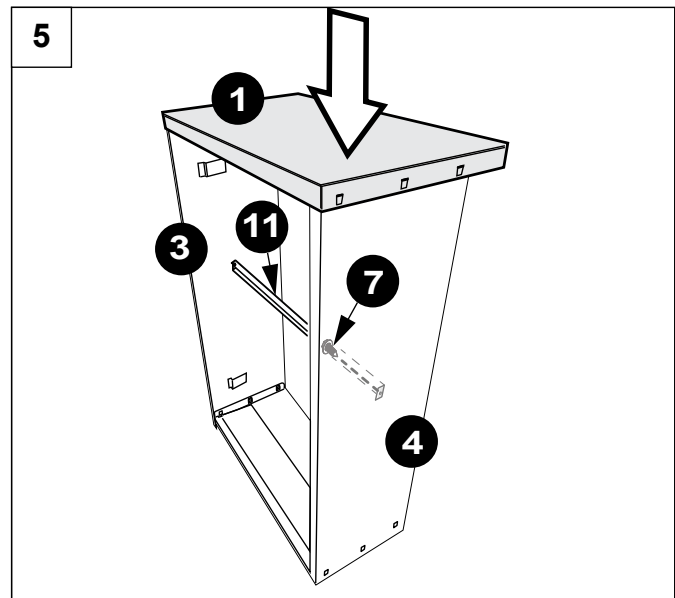
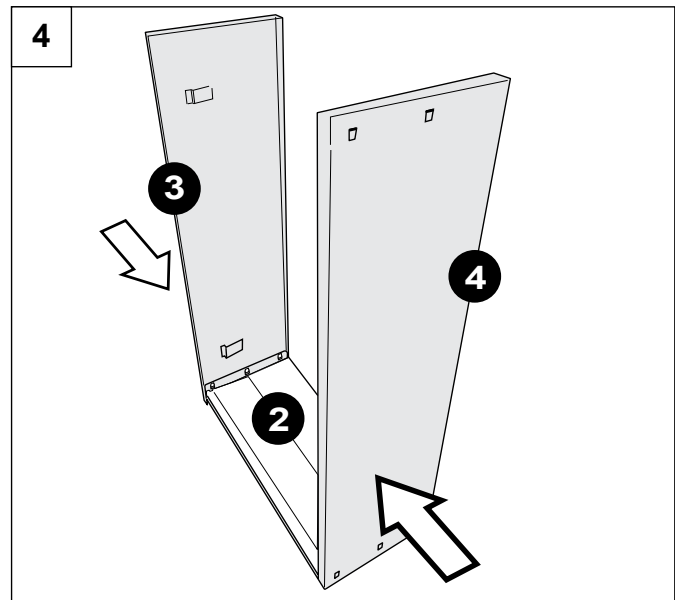
3. Attach Left Side Panel (4) to Base Panel (2) (FIG. 3). Repeat procedure from step 2.



4. Check for parallel position of Left and Right Side Panels (3) and (4). Secure connection with Base Panel (2), see (FIG. 4).
5. Attach Top Panel (1) to Left and Right Side Panels (3) and (4). Align connection openings and secure the assembly by pushing the clips in place (FIG. 5).
6. Attach Squaring Braces (10) to the inner sides of both, Top Panel and the Side Panels, by inserting the screws (7) from inside.

To attach the Squaring Brace (10) to the Side Panels (3) and (4) use the 1/8" holes located 10" down from the top and 4 -5/16" from the outside flange (FIG. 6. and FIG. 7).
7. Using two mounting screws (7), install Middle Squaring Brace (11) across the wall sleeve, as shown in the FIG. 5.

NOTE: Do not remove Squaring Braces (10) and (11) from the wall sleeve if you do not plan to install the Condo Pack unit immediately.

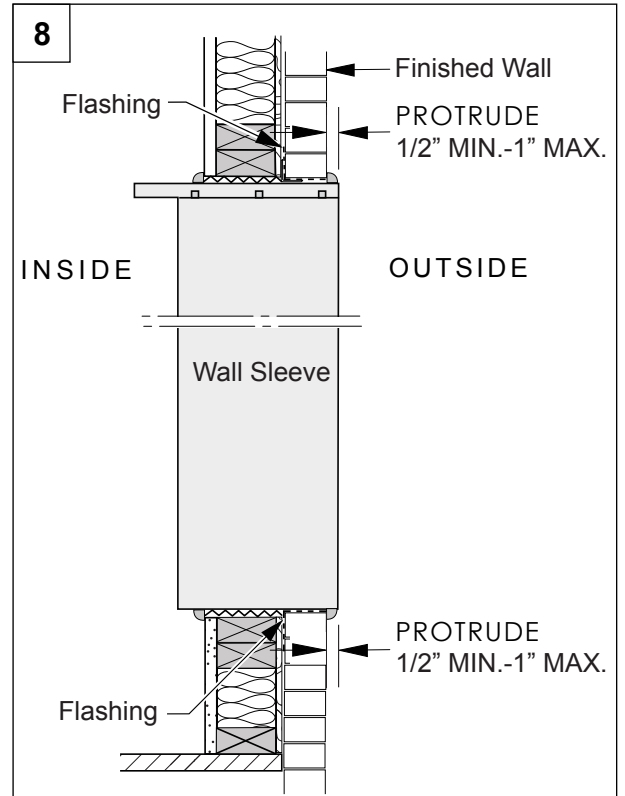


4.4.2 Wall Sleeve Installation

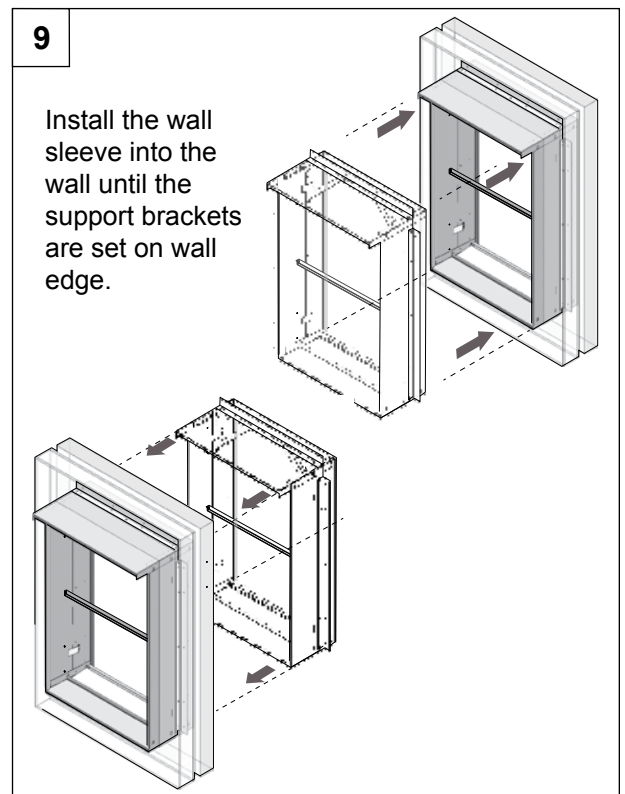
⚠ WARNING ⚠

INSTALLATION CREW MUST ADHERE TO ALL LOCAL/NATIONAL SAFE WORK PRACTICES INCLUDING EMPLOYING APPROPRIATE FALL ARREST EQUIPMENT

- 8.** When installed, the Wall Sleeve should protrude **1/2" MIN. to 1" MAX.** beyond the exterior finished wall to allow proper water evacuation through the drain holes in the bottom panel. See FIG. 8.



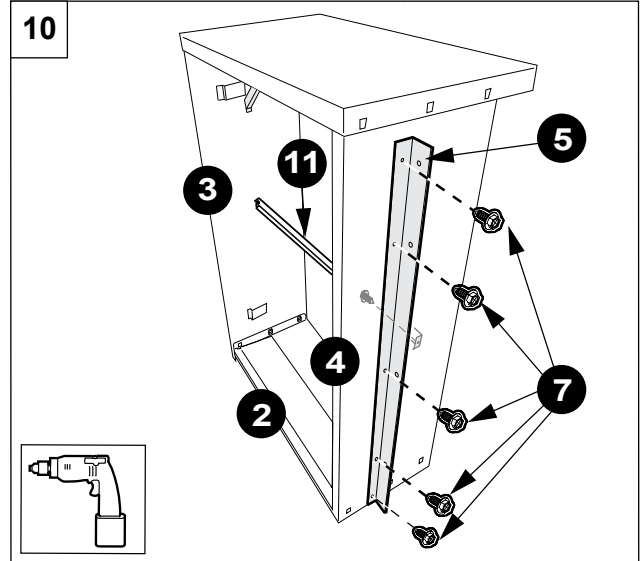
- 9.** Wall sleeve can be installed from inside or outside the building (FIG. 9). The side and top brackets' position need to be adjusted to suit the method and building material.



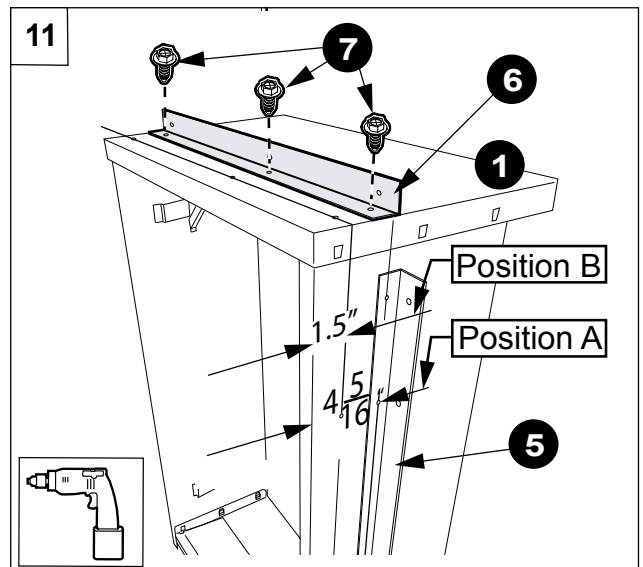
NOTE: The following support bracket locations are for installations where the wall sleeve is installed from the **OUTSIDE** of the building.

For installations where the wall sleeve is installed from the **INSIDE** of the building, the Side Support Brackets (5) need to be mounted on **INTERIOR** wall, so they will need to be relocated on the wall sleeve (new screw positions may need to be created depending of the type of wall construction).

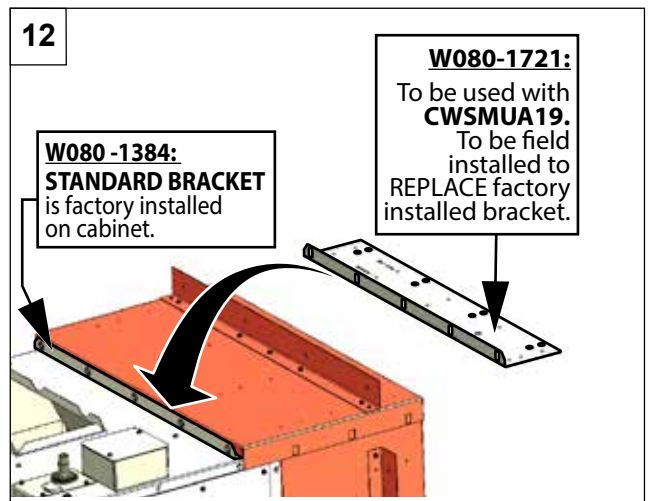
- 10.** Attach the Side Support Brackets (5) to the Side Panels (3) & (4) and to Base Panel with five screws (7) through the shorter flange (FIG. 10).



- 11.** Select the set of mounting holes based on type of construction wall face application (brick, stucco, siding, etc.):
- For Side Support Brackets (5), use pre-drilled mounting Position A or Position B shown in FIG. 11, depending on the type of wall construction.
 - Attach Top Support Bracket (6) to the Top Panel (1) using minimum three screws (7) provided, (FIG. 11). For this bracket (6), use mounting Position A or Position B shown in FIG. 11.



NOTE: When using wall sleeve size CWSMUA19 (not standard CWSMUA size), make sure to replace the standard Top Panel bracket (W080-1384) with the **specialty designed** top panel bracket (W080-1721) in order to properly secure the cabinet to the wall sleeve (FIG. 12).

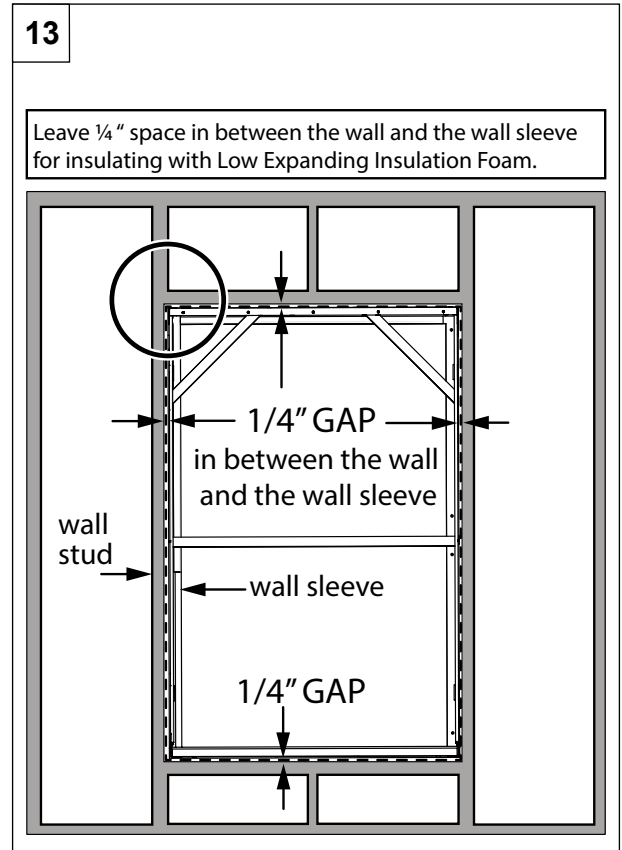


- 12. To install Wall Sleeve into the wall opening:**
With drain holes facing outside, position the sleeve towards the wall until the support brackets are set on wall edge.

- Leave $\frac{1}{4}$ " space in between the wall and the wall sleeve for insulating with Low Expanding Insulation Foam (FIG 13). Ensure parallel position between Wall Sleeve and wall opening. Wall Sleeve must be square for the Condo Pack to slide into it.
- Attach Wall Sleeve to the building:
 - Secure the support brackets to the wall using five screw holes on each side.
 - Secure side panels into the structural wall using fasteners.

⚠ IMPORTANT ⚠

SLEEVE MUST BE FASTENED TO THE STRUCTURAL WALL AND NOT TO THE FINISHED WALL.



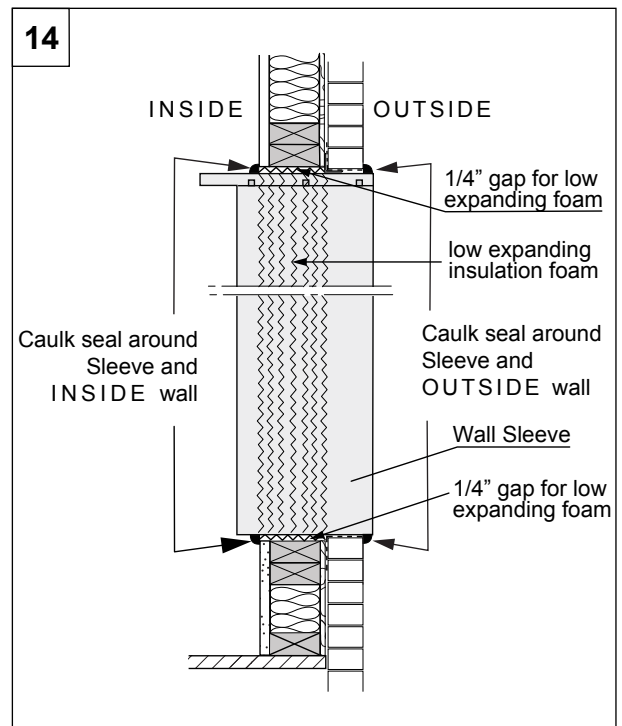
4.4.3 Sealing: Wall Sleeve and Construction Wall

- 13.** After wall construction has been completed make sure to completely fill the space between the wall sleeve and the wall with Low Expanding Insulation Foam (FIG. 13 and FIG 14)).
Wait 8 hours minimum for foam to cure.

- Caulk and seal all seams and openings between the wall sleeve and the finished exterior and interior walls (FIG 14). Seal the spaces using non-hardening caulking compound. All seals must be weather tight to prevent entrance of air, moisture and water into the building.
- The wall opening across the top and bottom of the Wall Sleeve could be flashed if required (FIG 8).
- All unused holes need to be sealed.
- Prepare the Condo Pack unit for installation. For unit support guides refer to "Unit Support" section.

⚠ IMPORTANT ⚠

CARE MUST BE TAKEN NOT TO PLUG THE DRAIN OPENINGS IN THE BASE PANEL.



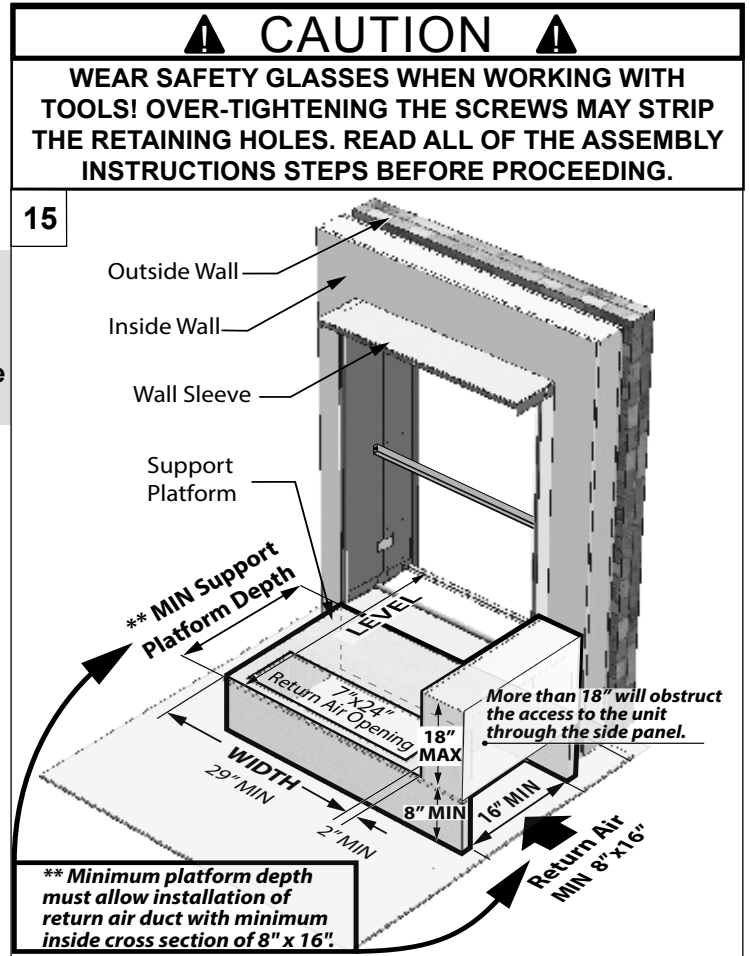
4.5 UNIT SUPPORT

The wall sleeve is not intended as the sole support for the unit. Therefore, additional support must be provided by a rigid structure that bears the weight of the unit and provides an interface for "return air" ducting.

- First, the supporting platform must be built, see (FIG. 15). It can be constructed of plywood and framing lumber. FIG. 15 is showing alignment of the platform top with the base panel of the wall sleeve.
- **Minimum height of platform = 8"**
- **Recommended platform width = 29"**
- ****Recommended platform depth = to allow installation of return air duct with minimum inside cross section of 8" x 16". Refer to FIG. 15 and 16.**

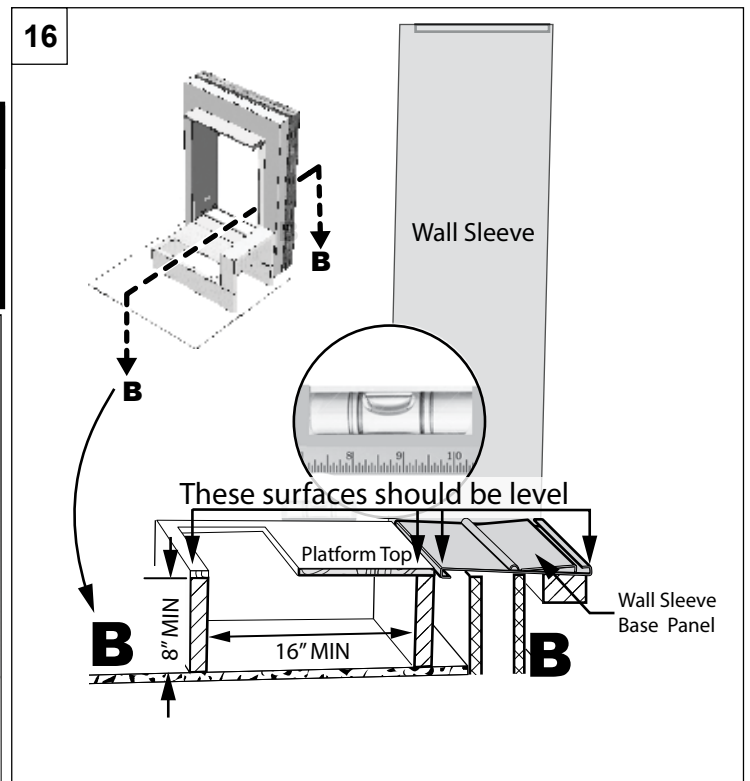
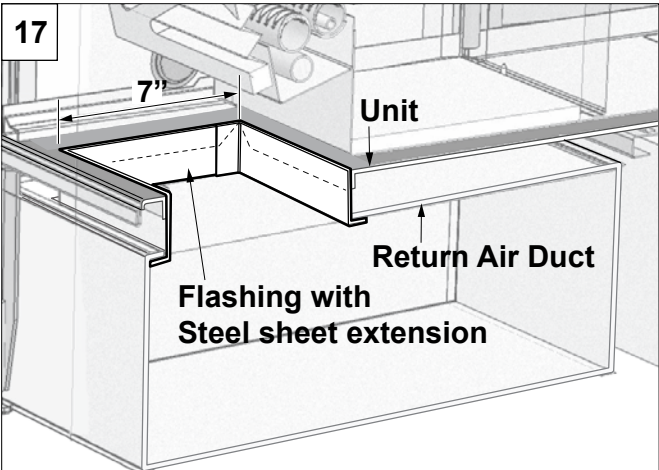
Before building support structure, consider the following:

1. Carefully measure the unit and choose a strong building material for the support structure.
2. The unit should be additionally supported for leveling purposes.
3. An additional vibration isolation material (must be non-combustible) may be used if required.
4. Ensure that the platform connection to Condo Pack Return Air Opening is at least 7" X 24". It must be aligned with return air opening on the base of the installed Condo Pack appliance.
5. The support structure and the Wall Sleeve have to provide secure and leveled position for the unit and a method of bringing return air via ducting to the space under the appliance.
6. Flashing the unit to return air duct (below the support structure) is to be done later by field installation of Steel Sheet Extensions (custom cut to length). See (FIG. 17).



⚠ IMPORTANT ⚠

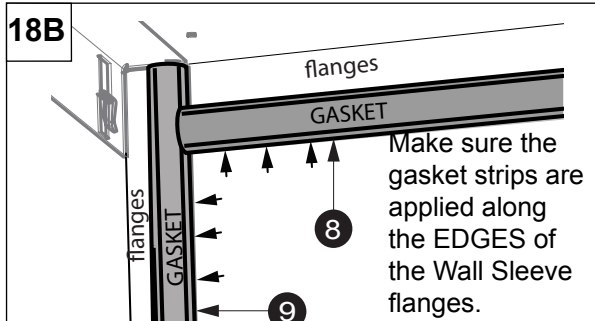
FLASHING MUST SEAL SPACE BETWEEN THE RETURN AIR INLET OF CABINET BASE AND THE RETURN AIR PLENUM TO AVOID DRAWING RETURN AIR FROM THE CLOSET SPACE CONTAINING THE APPLIANCE. REFER TO SECTION 4.8.



4.6 GASKETING ON WALL SLEEVE

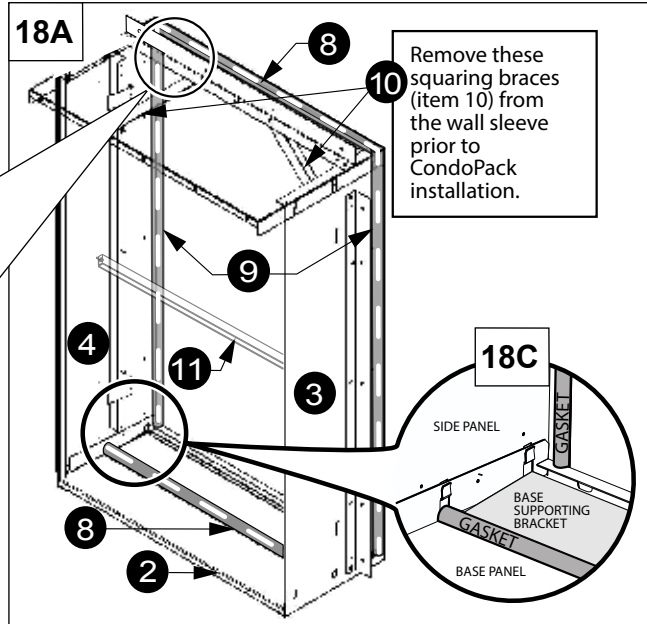
Prior to installing Condo Pack into the wall sleeve:

- a. Remove squaring braces (10) and (11) from wall sleeve.



- b. Apply self-adhesive D-Channel gasket strips (8) & (9) to inside surface of sleeve front flanges as shown in FIG. 18B and on to the base panel (2), as shown in FIG. 18C.

Make sure the gasket strips are applied along the EDGES of the wall sleeve flanges (FIG. 18B).



4.7 PACKAGED UNIT INSTALLATION

Procedure

1. Verify that isolation grommets are installed in the five holes on the top mounting bracket.
2. Bring the Condo Pack as close as possible to wall opening (FIG. 4.6.A). Carefully slide the unit into the Wall Sleeve (refer to “4.4 Wall Sleeve Assembly and Installation”) so the front of the unit is in contact with the front flanges of the Wall Sleeve.

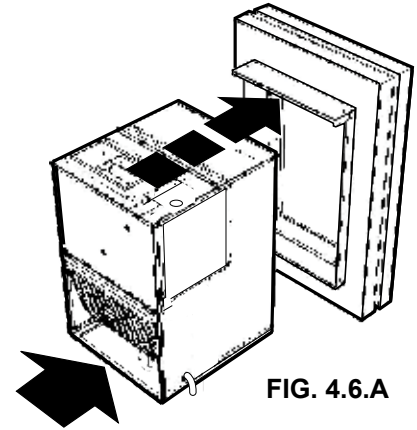
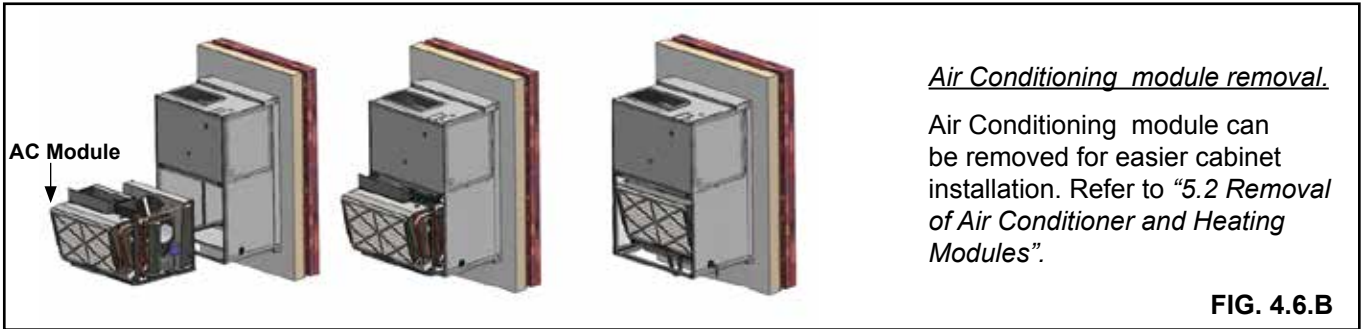


FIG. 4.6.A

For ease of installation (OPTIONAL):

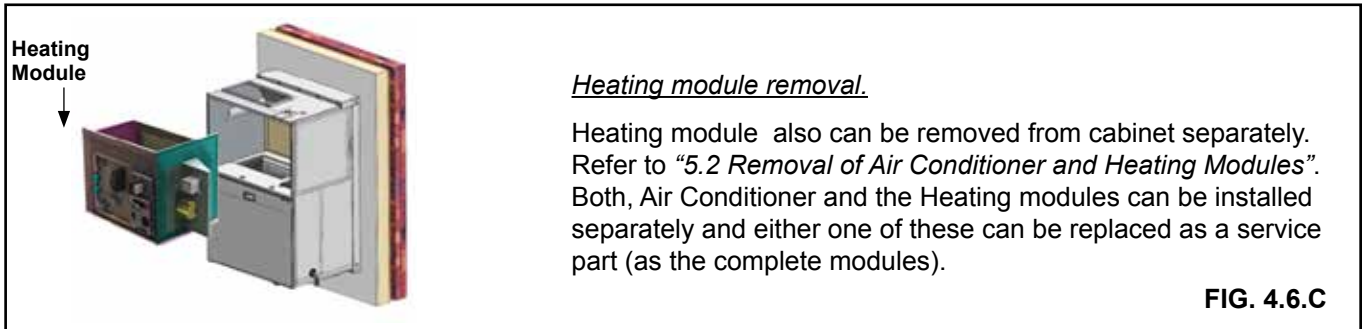
- a. Install cabinet into the Wall Sleeve without cooling unit.
- b. Slide cooling unit in, after cabinet is in place (FIG. 4.6.B)
- c. Heating module also can be removed separately (FIG. 4.6.C). Refer to “5.2.2 Heating Module Removal”.



Air Conditioning module removal.

Air Conditioning module can be removed for easier cabinet installation. Refer to “5.2 Removal of Air Conditioner and Heating Modules”.

FIG. 4.6.B



Heating module removal.

Heating module also can be removed from cabinet separately. Refer to “5.2 Removal of Air Conditioner and Heating Modules”. Both, Air Conditioner and the Heating modules can be installed separately and either one of these can be replaced as a service part (as the complete modules).

FIG. 4.6.C

3. Use a flat washer with each 1/4”-20 x 1 1/4” screw. Secure Condo Pack unit to the Wall Sleeve using five 1 1/4” screws through the isolation grommets in the five holes on the Wall Sleeve top mounting bracket (see FIG. 4.6.D).

NOTE

OVER-TIGHTENING THE SCREWS WILL DEFORM THE ISOLATION GROMMETS AND REDUCE THEIR EFFECTIVENESS.

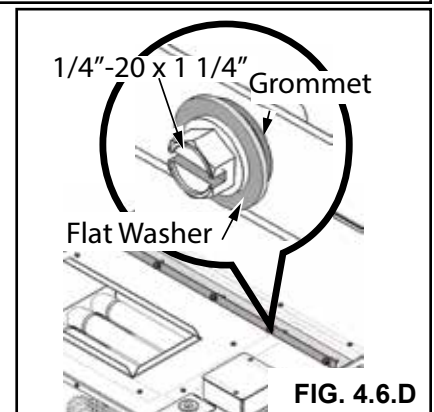


FIG. 4.6.D

4. Caulk and seal all spaces around the top, sides and bottom of the exterior grille area, making sure that the openings for drainage in the bottom edge are not blocked.
5. Shim (FIG. 4.6.E) between unit support (Diagram B) and the bottom rear corners of cabinet to prevent twisting loads onto structural walls.

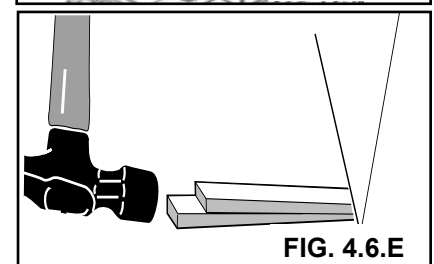
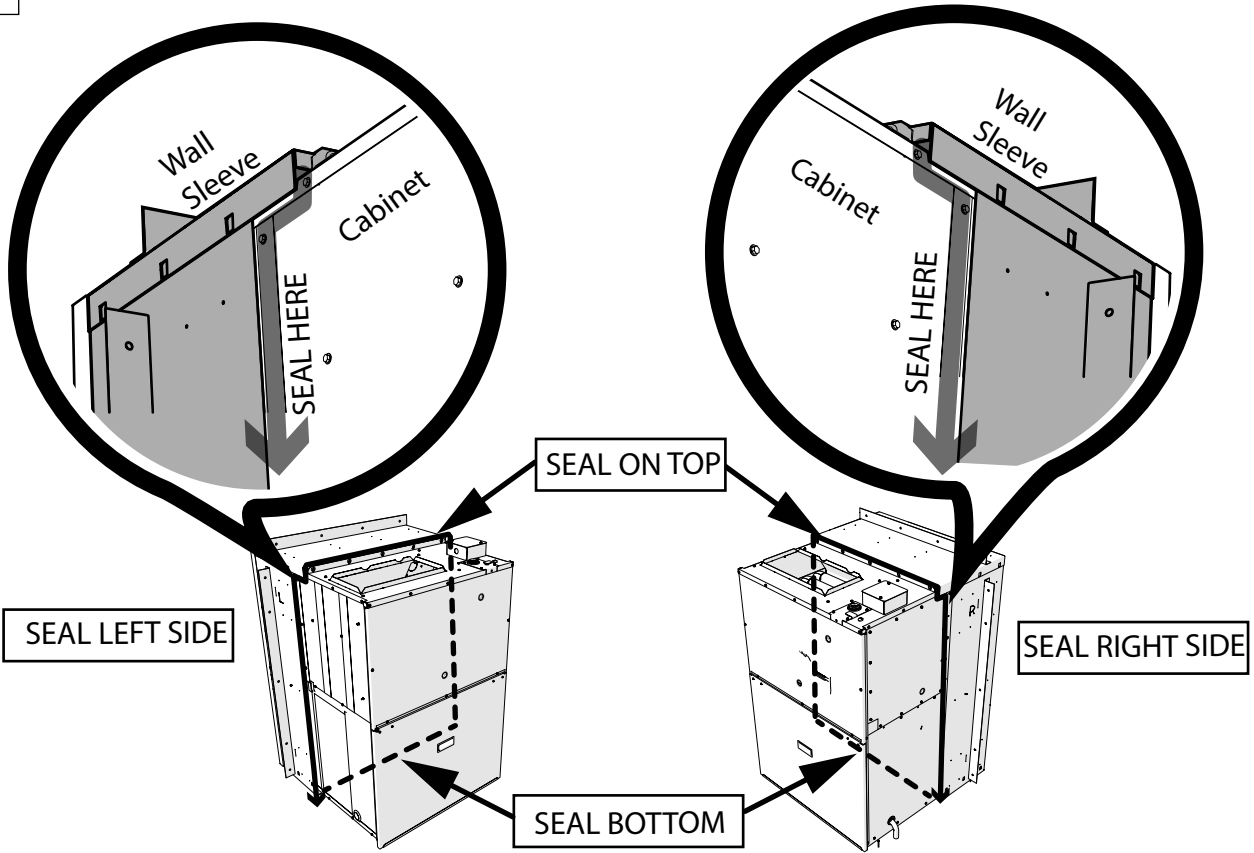


FIG. 4.6.E

4.7.1 SEALING: Wall Sleeve and Condo Pack Cabinet

19



Fill the clearance space between the sleeve and the cabinet with non-hardening caulking compound or non-expanding insulation foam as a protection against the snow, water, moisture and air infiltration.

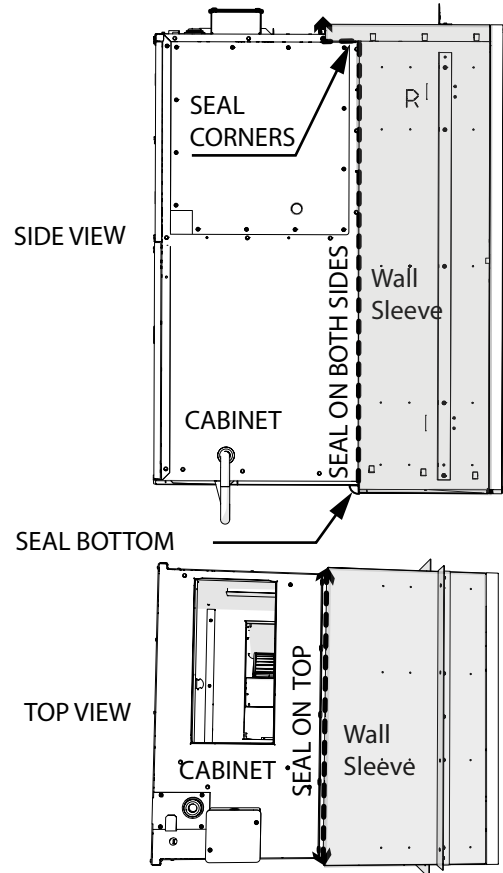
⚠ IMPORTANT ⚠

THE CLEARANCE SPACE BETWEEN THE WALL SLEEVE AND THE CABINET MUST BE COMPLETELY SEALED ON ALL FOUR SIDES IN ORDER TO PREVENT THE MOISTURE AND AIR INFILTRATION.

⚠ WARNING ⚠

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THE UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION.

IMPROPER INSTALLATION, ADJUSTMENT, SERVICE, OR MAINTENANCE CAN CAUSE PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH. FOR INFORMATION AND ASSISTANCE CONSULT A QUALIFIED INSTALLER OR SERVICE AGENCY.



4.8 DUCTWORK

4.8.1 Supply Air Ducting

⚠ IMPORTANT ⚠

BOTH SUPPLY AND RETURN AIR MUST BE DUCTED TO THE APPLIANCE FROM ROOMS SEPARATE TO THE CLOSET ENCLOSURE HOUSING THE APPLIANCE.

SUPPLY AIR DUCT (PLENUM) CONNECTION MUST BE AT LEAST THE SAME SIZE AS THE UNIT SUPPLY AIR OPENING. SEAL SUPPLY AIR DUCTWORK TO UNIT CASING, WALLS, CEILINGS OR FLOORS.

The ductwork should be sized and constructed in accordance with accepted industry standards:

The supply duct may be provided with a removable access panel to view the heat elements during unit servicing. Note that a full inspection of the heat elements is made possible by the heating module being a “pullout” module. It shall also specify that the cover attachment prevents leaks.

Proper airflow is required for the correct operation of this unit. Insufficient airflow may cause erratic operation, could cause the unit to cycle on the high temperature limit, and may damage the heat element. Excessive airflow may result in an excessively noisy duct system and may result in undesirable consequences such as creating uncomfortable drafts. The total static pressure drop of the air distribution system (including filters) should not exceed 0.5” wc. It is important to provide duct(s) that are sized sufficiently to handle the larger air volumes for heating or cooling provided by this model.

Duct sizing and construction information may be obtained from:

- **A.C.C.A.** (Air Conditioning Contractors of America)
- **A.S.H.R.A.E.** (American Society of Heating, Refrigeration and Air Conditioning Engineers)
- **H.R.A.I.** (Heating, Refrigerating and Air Conditioning Institute (Canada))
- **S.M.A.C.N.A.** (Sheet Metal and Air Conditioning Contractors’ National Association (United States))

All of the above professional organizations have duct sizing manuals available.

⚠ IMPORTANT ⚠

ALL RETURN AIR DUCTWORK MUST BE ADEQUATELY SEALED AND SECURED TO THE UNIT WITH SHEET METAL SCREWS. TAPE THE SHEET METAL SEAMS IN THE VICINITY OF THE UNIT WITH FOIL TAPE OR SIMILAR MATERIAL. WHEN THE UNIT IS MOUNTED ON A PLATFORM WITH RETURN AIR THROUGH THE BOTTOM, IT MUST BE SEALED PROPERLY BETWEEN THE UNIT AND THE RETURN AIR PLENUM.

THE FLOOR OR PLATFORM MUST PROVIDE SOUND PHYSICAL SUPPORT OF THE UNIT WITHOUT SAGGING OR GAPS AROUND THE BASE. IT MUST ALSO BE SEALED BETWEEN THE SUPPORT AND THE BASE.

4.8.2 Return Air Ducting

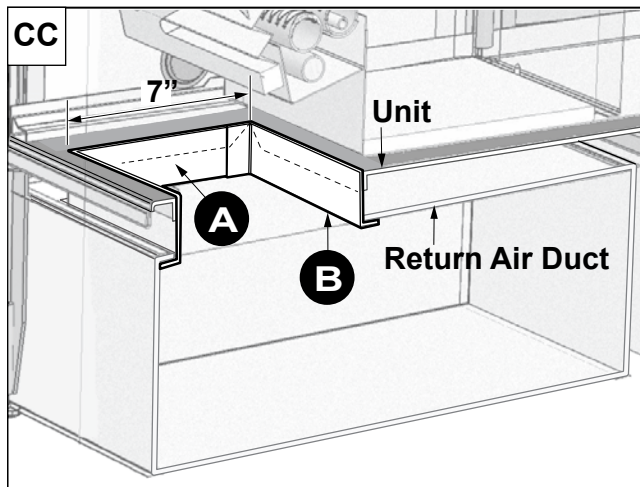
Provide the support inside the building in the area of the return air opening. The support should be high enough to allow for return air to the unit as per requirements.

If required, install a resilient material between the support and the base of the unit to reduce the possible transmission of sound and vibration.

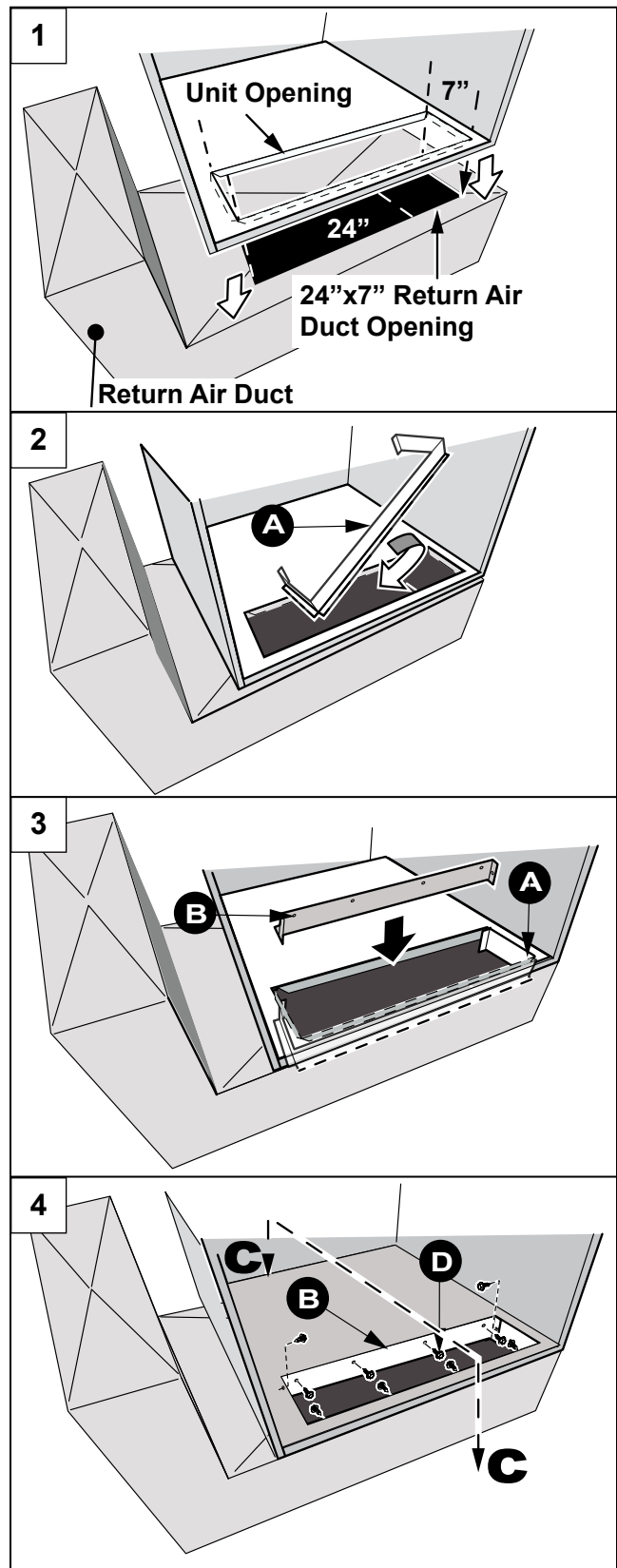
Unit Flashing

To seal the unit to return air duct (below the support structure), perform following procedure steps:

1. Cut a hole in the return air duct (24"x7").
2. Align the unit opening with a return air duct cut out.
3. Insert steel sheet extension part **A** through the opening.
4. Align the upper edges, adjusting the height.
5. Mount to the condo pack using four self-tapping screws provided.
6. Insert second part **B** and mount to extension part **A** using two screws from inside. See cross section **CC** below.



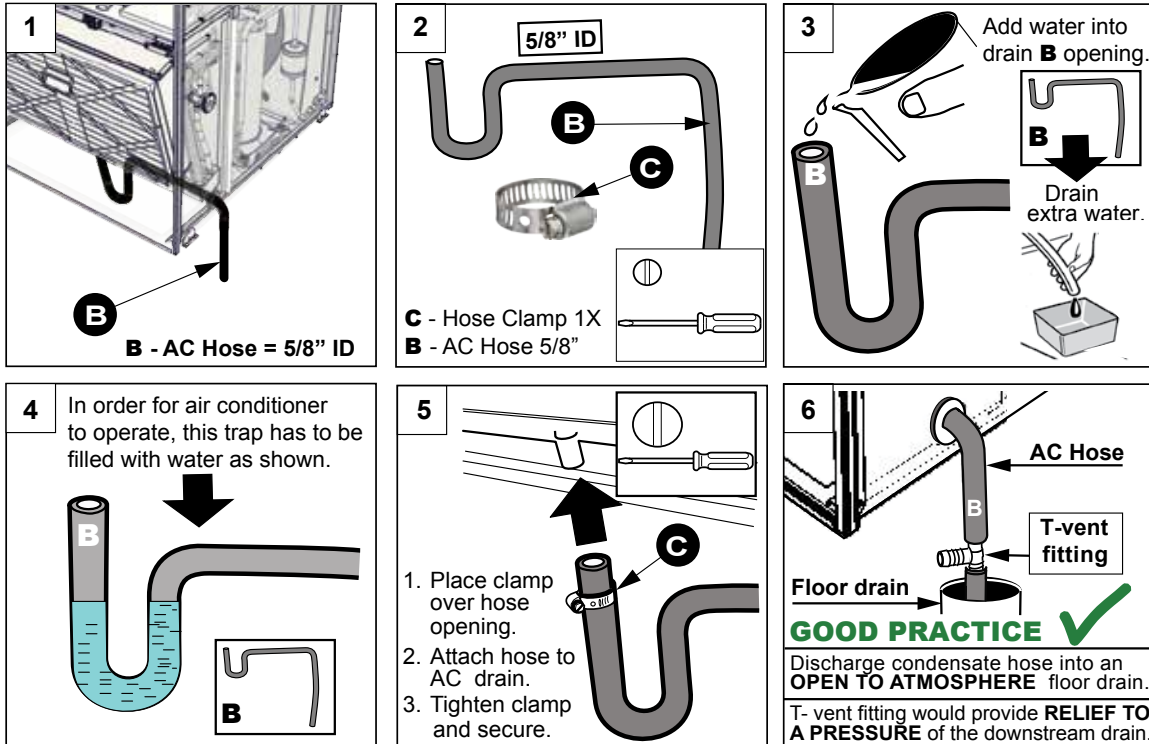
7. Adjust sheet metal extension assembly to the unit opening if necessary and cut off extra sheet length.
8. Secure assembly using four screws **D**.
9. Use Aluminum foil tape to seal all spaces between flashing of return air duct and the unit.



4.9 CONDENSATE DRAIN CONNECTION

A properly functioning condensate trap provides discharge of water from the cooling coil drain pan, while the water seal (the water level maintained in the trap) prevents the flow of ambient air in or out of the unit.

The pre-fabricated condensate drain connection hose (with integral P trap) for air conditioning section is included but not installed. Refer to steps 1-6 below to connect the drain hose to the existing drainage system and to prepare a water seal into the trap:



⚠ CAUTION ⚠

DO NOT DRAIN THE CONDENSATE OUTDOORS.
DO NOT RUN THE CONDENSATE LINE THROUGH AREAS WHERE FREEZING MIGHT OCCUR.
FREEZING OF CONDENSATE CAN RESULT IN ERRATIC OPERATION AND IN PROPERTY DAMAGE.

NOTE

THE CONDENSATE HOSE LEAVING THE SIDE OF THE APPLIANCE SHALL FOLLOW A DOWNWARD SLOPE TO THE BUILDING DRAIN AT ALL TIMES. CONDENSATE FROM THE OUTLET OF THE DRAIN TRAP ASSEMBLY MUST BE CONVEYED TO A FLOOR DRAIN, OR TO A CONDENSATE PUMP.

H68.4

5. ELECTRICAL

⚠ WARNING ⚠

ALL ELECTRICAL WORK MUST BE DONE BY A TRAINED, QUALIFIED TECHNICIAN. IMPROPER MODIFICATIONS OR ADJUSTMENTS CAN RESULT IN FIRE OR EXPLOSION, CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR LOSS OF LIFE.

- In Canada, all electrical work and grounding must be in accordance with the latest edition of CSA-C22.1, Canadian Electrical Code Part 1, and any applicable local code. In the United States, all electrical work must be in accordance with the latest edition of the National Electrical Code, ANSI / NFPA 70.
- The operating voltage of the unit is from 197 to 253 volts. Operating the equipment outside of these limits will void the warranty.
- The wiring diagram is located behind the heat module front access panel.
- Ensure that electrical components in the indoor section are protected from water.

The rating plate indicates the operating voltage, phase, ampacity, maximum fuse size, and minimum voltage. Refer to the rating plate located on the unit for proper fuse or breaker size.

5.1 ELECTRICAL WIRING AND CONNECTIONS

5.1.1 Main Disconnect Switch

Before proceeding with the electrical connections, ensure that the available electrical supply is compatible with the voltage, frequency and phase listed on the appliance rating plate.

It is NOT permissible to connect unit to accessories such as humidifier transformers, condensate pumps and electronic air cleaners.

⚠ WARNING ⚠

PROVIDE EACH CONDO PACK UNIT WITH ITS OWN SEPARATE ELECTRICAL CIRCUIT, MEANS OF CIRCUIT PROTECTION, AND ELECTRICAL DISCONNECT SWITCH. FOLLOW CURRENT NATIONAL ELECTRICAL CODE ANSI/NFPA 70, CSA C22.1 C.E.C. PART 1, AND STATE AND LOCAL CODES. FAILURE TO PROVIDE THESE SHUT-OFF MEANS COULD CAUSE ELECTRICAL SHOCK OR FIRE, RESULTING IN DAMAGE, INJURY OR DEATH.

⚠ WARNING ⚠

SHUT OFF ELECTRICAL POWER AT THE FUSE BOX OR SERVICE PANEL BEFORE MAKING ANY ELECTRICAL CONNECTIONS. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR LOSS OF LIFE.

- **THE CONDO PACK UNIT CABINET MUST HAVE AN UNINTERRUPTED GROUND. FAILING TO GROUND THE UNIT PROPERLY CAN RESULT IN ELECTRIC SHOCK RESULTING IN PERSONAL INJURY OR DEATH.**

- **A GROUND LUG IS LOCATED ON THE SIDE OF HEATING MODULE. Refer to: "5.2 Removal of Air Conditioner and Heating Modules".**

5.1.2 Service Disconnect Switch

It is mandatory to supply a unit with a SERVICE disconnect switch located **BEFORE** the unit, making sure that one does not have to leave the unit perimeter in order to disconnect power to the unit.

Although it is not necessary, but is recommended that rooms with more than one entrance are equipped with a separate unit SERVICE disconnect switch, located close the room entrance.

⚠ IMPORTANT ⚠

THE SERVICE SWITCH SHOULD BE CLEARLY LABELED AND INSTALLED IN A LOCATION WHERE IT IS NOT LIKELY TO BE MISTAKEN AS BEING A LIGHT SWITCH OR SIMILAR CONTROL.

5.1.3 Power Supply Installation

1

ELECTRICAL SUPPLY SLOT
SUPPLY OUTLET
HEATING MODULE FRONT PANEL
SIDE ACCESS PANEL
COOLING MODULE

Locate the electrical supply slot on the top of cabinet enclosure. Remove the access panels.

2

Large
Medium
Small

Reducing Cover Plates:
 Based on cable gauge, determine the reducer plate with right diameter size.

3

Reducing Cover Plate

Electrical Slot

Position the cover reducing plate over the electrical slot and secure the plate to the cabinet using ALL three screws provided.

4 Install power supply cable:

1. Attach the cable to a strain relief connector. *The strain relief connector must be certified and approved for the required gauge per standard local and national electrical codes.*
2. Insert the threaded end of the strain relief into the electrical opening and pass the supply cable through.
3. From the opposite end attach the strain relief locknut onto the cable.

⚠ WARNING ⚠

RISK OF ELECTRICAL SHOCK !
 DISCONNECT POWER BEFORE INSTALLATION.

REPLACE BACK ALL ACCESS PANELS BEFORE OPERATING. FAILURE TO DO SO CAN RESULT IN ELECTRICAL SHOCK CAUSING SEVERE INJURIES OR DEATH. IT IS THE ELECTRICIAN'S RESPONSIBILITY TO ENSURE THAT THE WIRING AND CONNECTIONS ARE COMPLIANT TO THE LATEST EDITIONS OF THE CANADIAN ELECTRICAL CODE AND NATIONAL AND LOCAL CODES. THESE INSTRUCTIONS ARE INTENDED TO BE USED BY QUALIFIED PERSONNEL ONLY, TRAINED IN INSTALLING THIS TYPE OF UNITS.

5

Power Supply Cable
 Strain relief
 Lock Nut

Secure the strain relief by tightening the lock nut. The lock nut should be tightened with a tool (such as a pair of pliers) to ensure the strain relief is properly grounded to the fixture.

6

Power cables

L1 L2

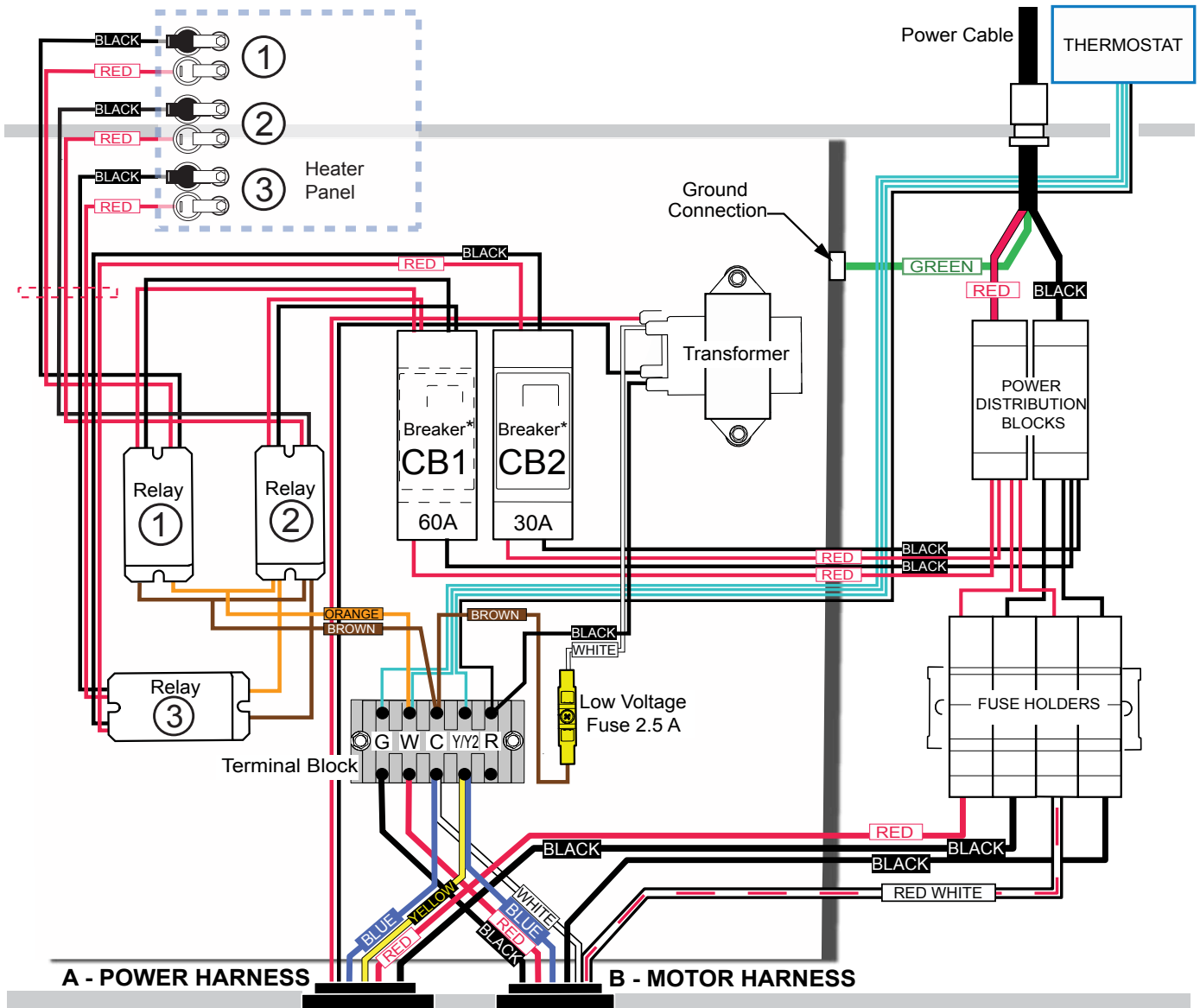
Connect power cables to L1/L2 Distribution blocks.

7

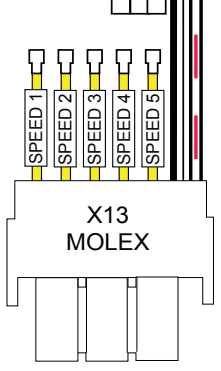
Ground wire
 Ground lug

Connect main grounding cable to ground lug.

5.1.4 Electrical Panel



TERMINAL CONNECTIONS	
G	=Fan
W	=Heat
C	=Common
Y/Y2	=Cool
R	=Power



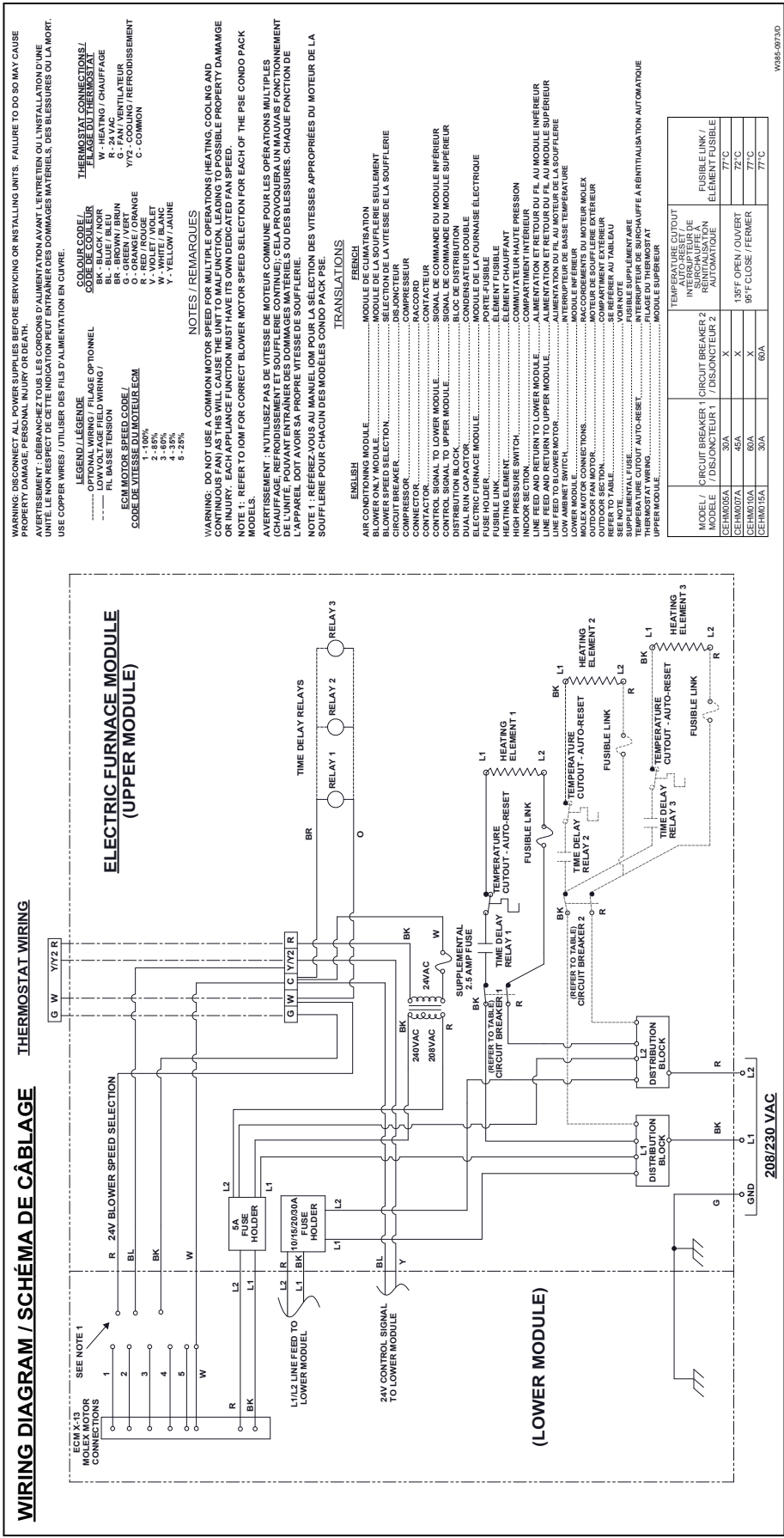
⚠ WARNING ⚠

DO NOT USE A COMMON MOTOR SPEED FOR MULTIPLE OPERATIONS (HEATING, COOLING AND CONTINUOUS FAN) AS THIS WILL CAUSE THE UNIT TO MALFUNCTION, LEADING TO POSSIBLE PROPERTY DAMAGE OR INJURY. EACH APPLIANCE FUNCTION MUST HAVE ITS OWN DEDICATED FAN SPEED. REFER TO SECTION 6.3.4.

* Control panel for 15 kW Heating Module shown. The number of breakers and relays on the control panel will vary depending on the heating capacity of the unit. Refer to section "5.2.3 Electrical and Physical Data".

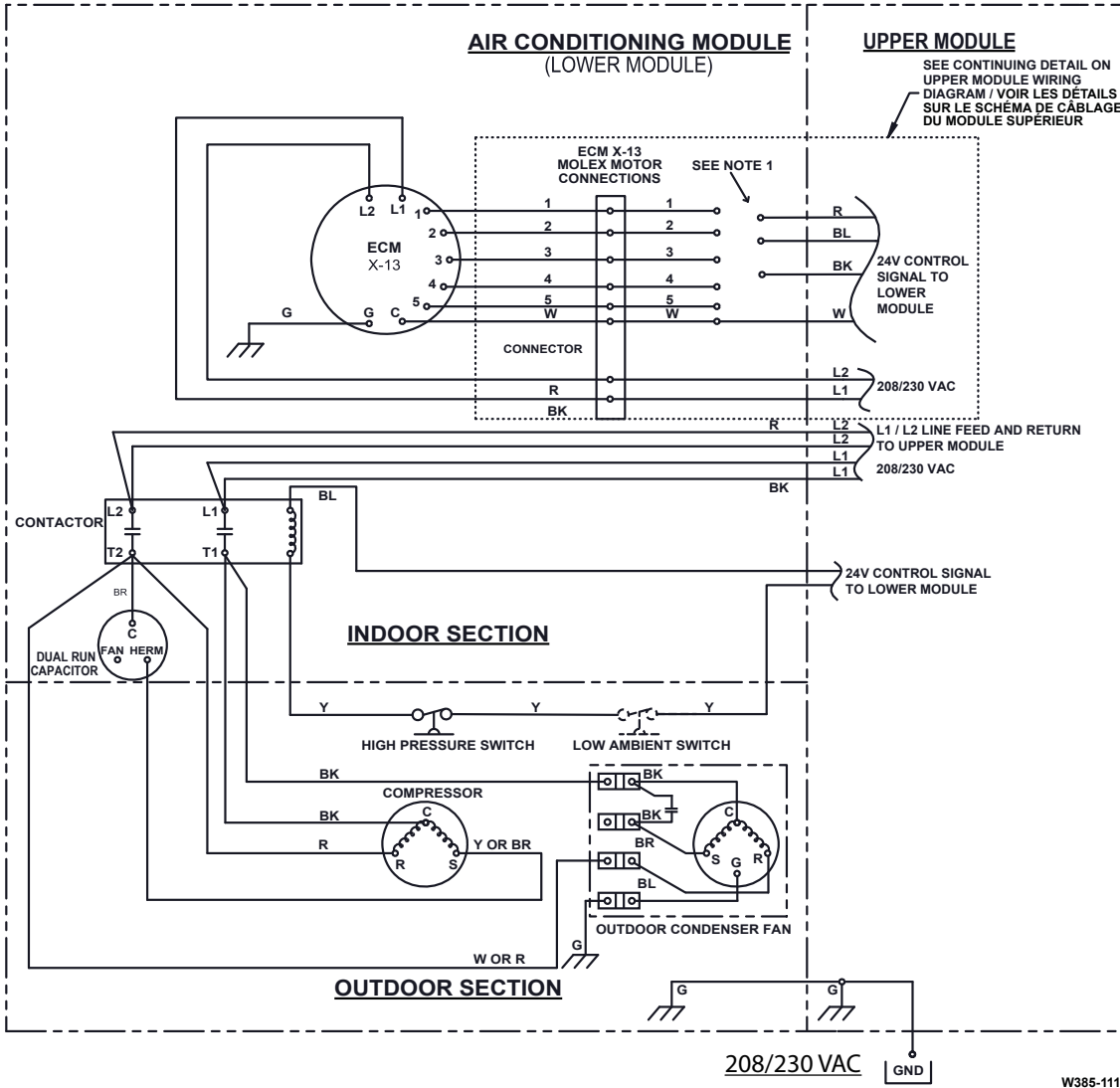
5.1.5 Wiring Diagrams

5.1.5.1 Heating (Upper Module) Wiring Diagram



5.1.5.2 Air Conditioner (Lower Module) Wiring Diagram

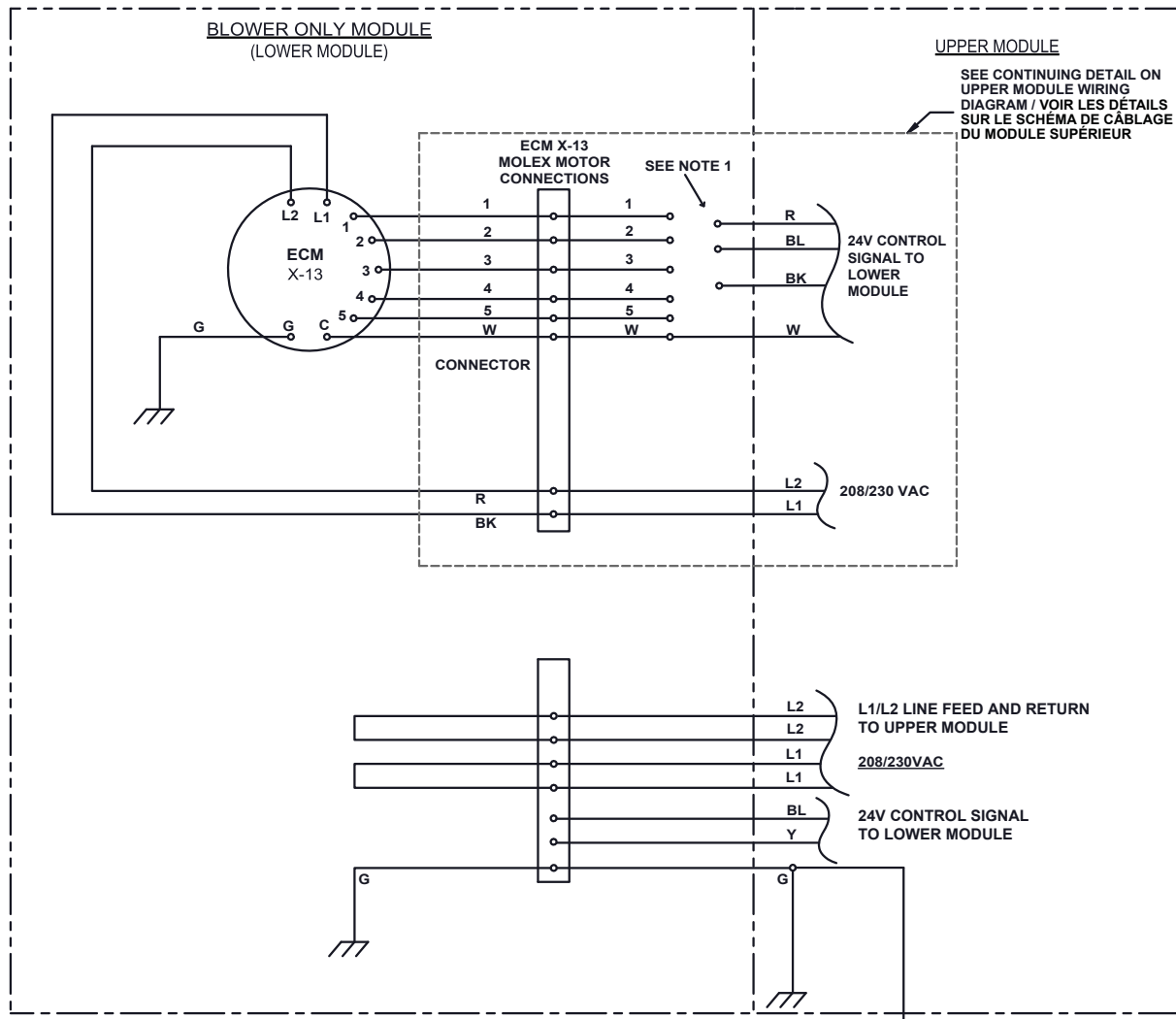
CACM MODULE REV. B - WIRING DIAGRAM / SCHÉMA DE CÂBLAGE



W385-1116

5.1.5.3 Blower Only (Lower Module) Wiring Diagram

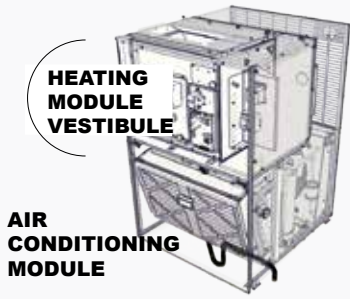
WIRING DIAGRAM / SCHÉMA DE CÂBLAGE



208/230 VAC GND

W385-0979/A

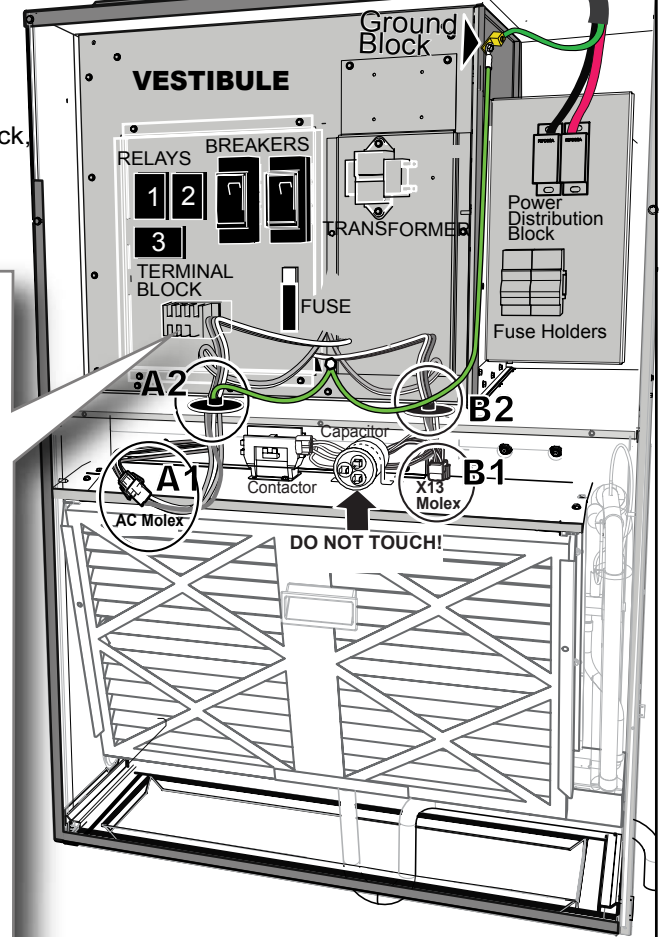
5.2 REMOVAL OF AIR CONDITIONER AND HEATING MODULES



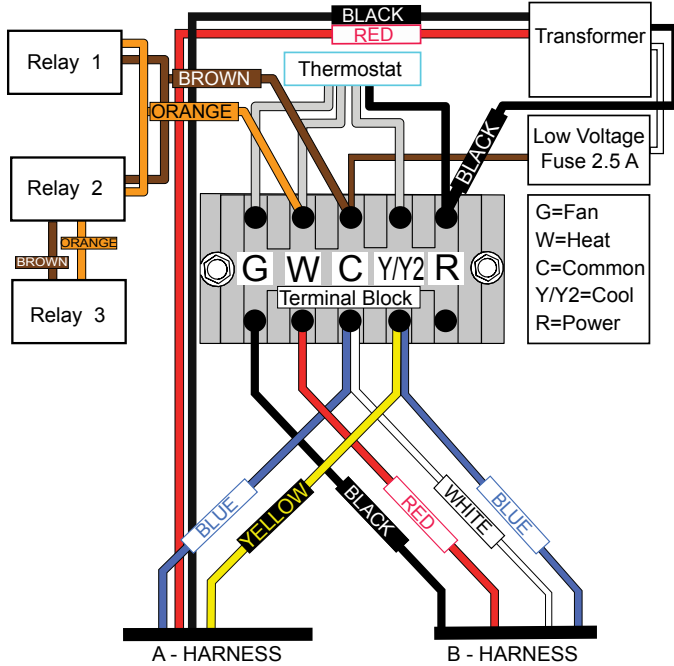
NOTE: The number of breakers and relays on the control panel will vary depending on the heating capacity of the unit. Refer to "5.2.3 Electrical and Physical Data".

NOTE:

If harness needs to be disconnected from the Low Voltage Terminal Block, the connection wires **SHOULD BE LABELED** prior the module removal.



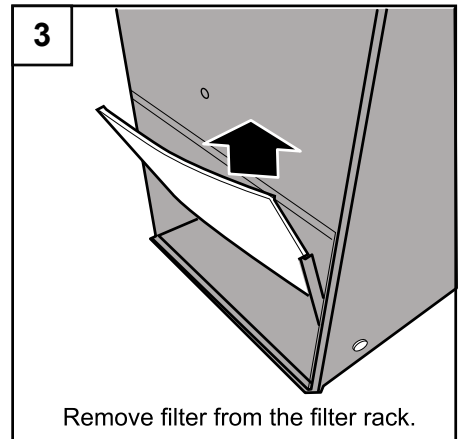
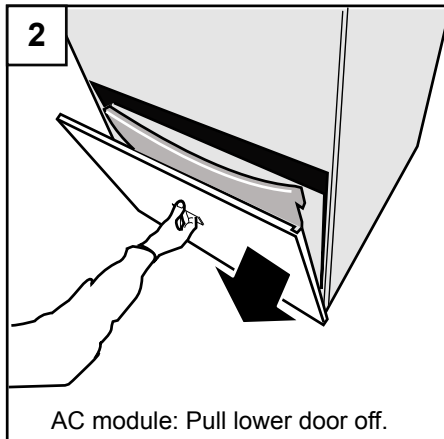
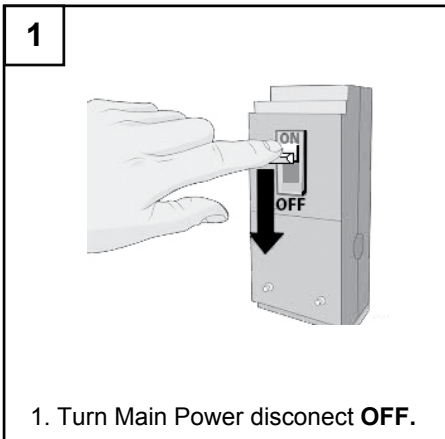
TERMINAL BLOCK WIRING



*Note: *Refer to "5.1.5 Wiring Diagrams".*

⚠ WARNING ⚠

ALL ELECTRICAL WORK MUST BE DONE BY A TRAINED, QUALIFIED TECHNICIAN. IMPROPER MODIFICATIONS OR ADJUSTMENTS CAN RESULT IN FIRE OR EXPLOSION, CAUSING PROPERTY DAMAGE, SEVERE PERSONAL INJURY OR LOSS OF LIFE.



5.2.1 Air Conditioner Module Removal

4

Remove 9 screws from the unit front panel.

5

Pull down and remove the front panel.

6

Squeeze the two tabs on the Molex connector **A1** and take apart AC wiring harness.

7

Squeeze the two tabs on the X13 Blower Motor Molex Connector **B1** to separate the wiring.

8

Take apart blower wiring harness by disconnecting Molex Connector **B1**.

9

Once Molex is separated, rotate **A2** plastic block 1/4 turn.

10

Pull out the first set of wiring harness **A2**.

11

Rotate **B2** plastic block 1/4 turn.

12

Pull up the second wiring harness out from the opening.

13 **⚠ IMPORTANT ⚠**

BE SURE A2 AND B2 HARNESS CABLES ARE FULLY REMOVED FROM THE SLOTS. IF NOT COMPLETELY REMOVED, HANGING CABLES COULD BE OBSTRUCTION TO A SAFE REMOVAL OF COOLING MODULE .


14

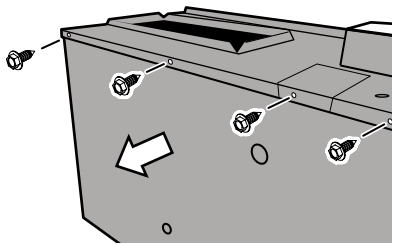
Disconnect AC drain hose.

15

Slide the AC unit out.

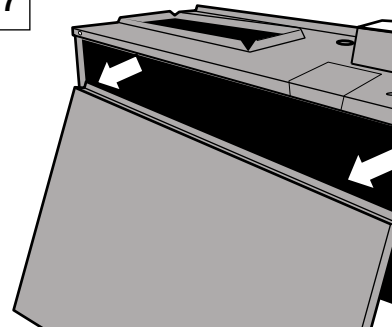
5.2.2 Heating Module Removal

16 



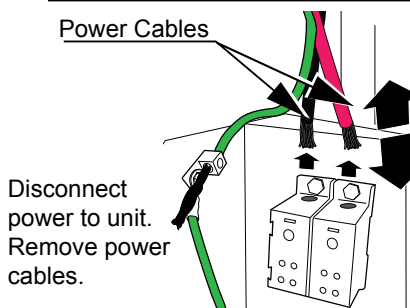
Remove 9 screws from the furnace front panel.

17



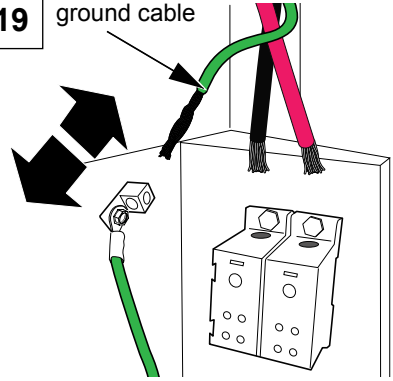
Pull down and remove the front panel.

18 **⚠ WARNING ⚠**
RISK OF ELECTRICAL SHOCK ! DISCONNECT POWER BEFORE INSTALLATION.



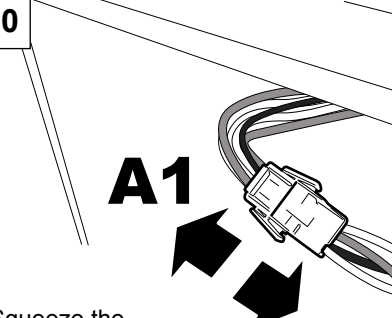
Power Cables

Disconnect power to unit. Remove power cables.

19 

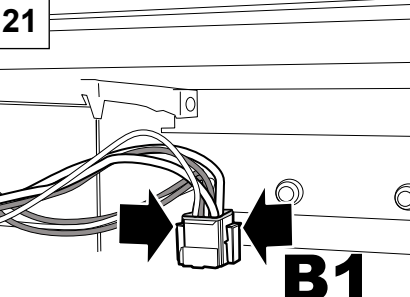
Remove the main ground cable.

20



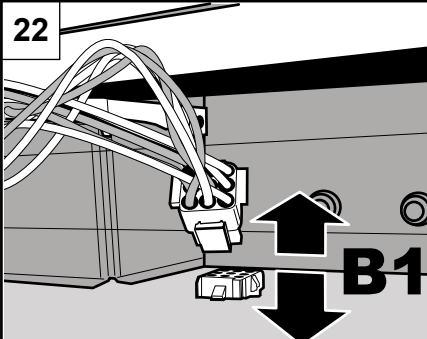
Squeeze the two tabs on the Molex connector **A1** and take apart AC wiring harness.

21



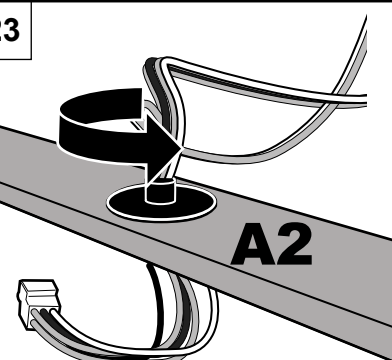
Squeeze the two tabs on the X13 Blower Motor Molex Connector **B1** to separate the wiring harness.

22



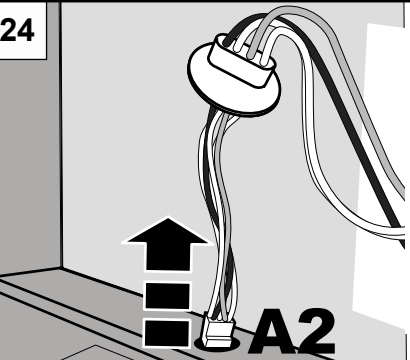
Take apart blower wiring harness by disconnecting Molex Connector **B1**.

23



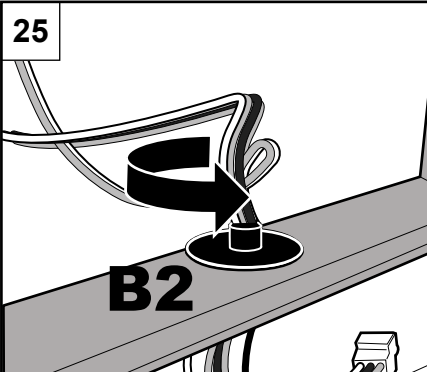
Once Molex is separated, rotate **A2** plastic block 1/4 turn.

24



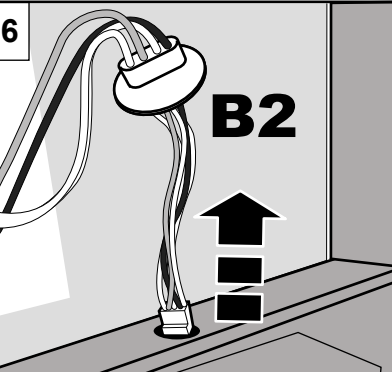
Pull out the first wiring harness **A2**.

25




Rotate **B2** plastic block 1/4 turn.

26

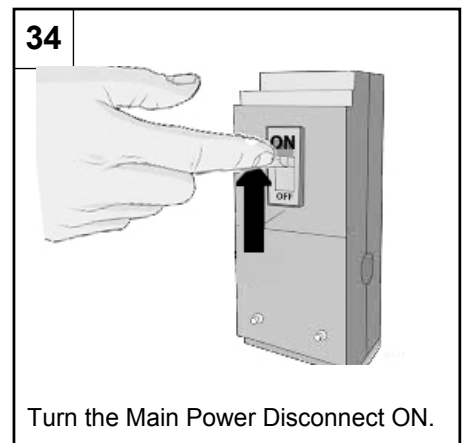
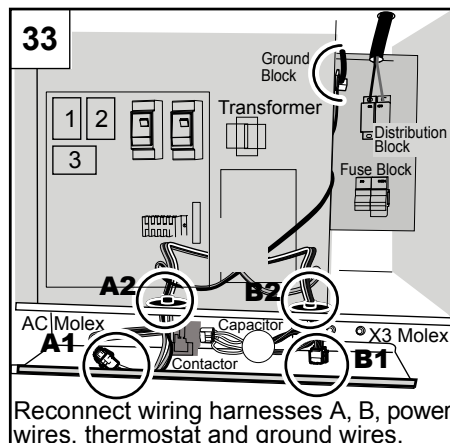
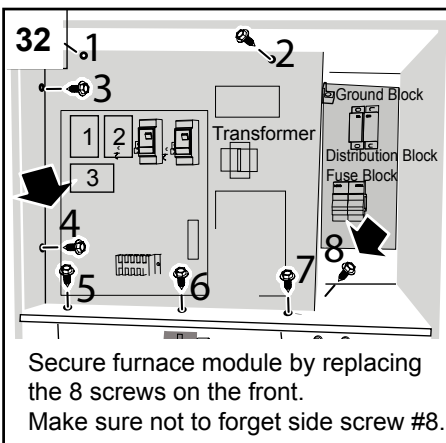
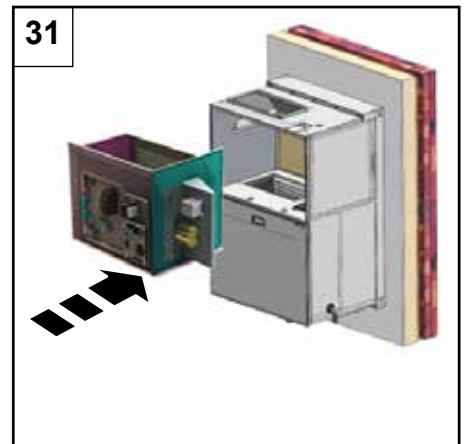
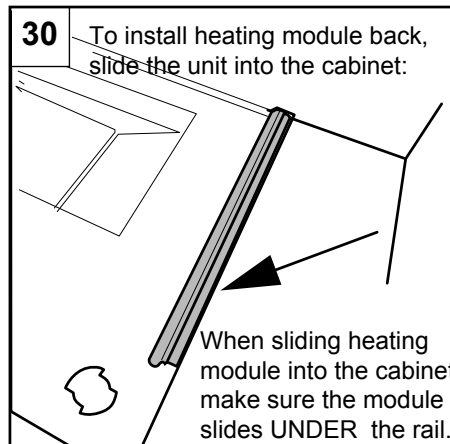
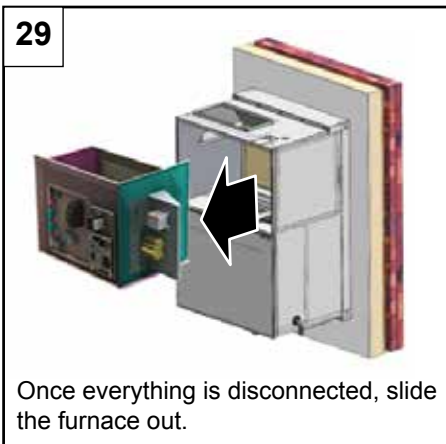
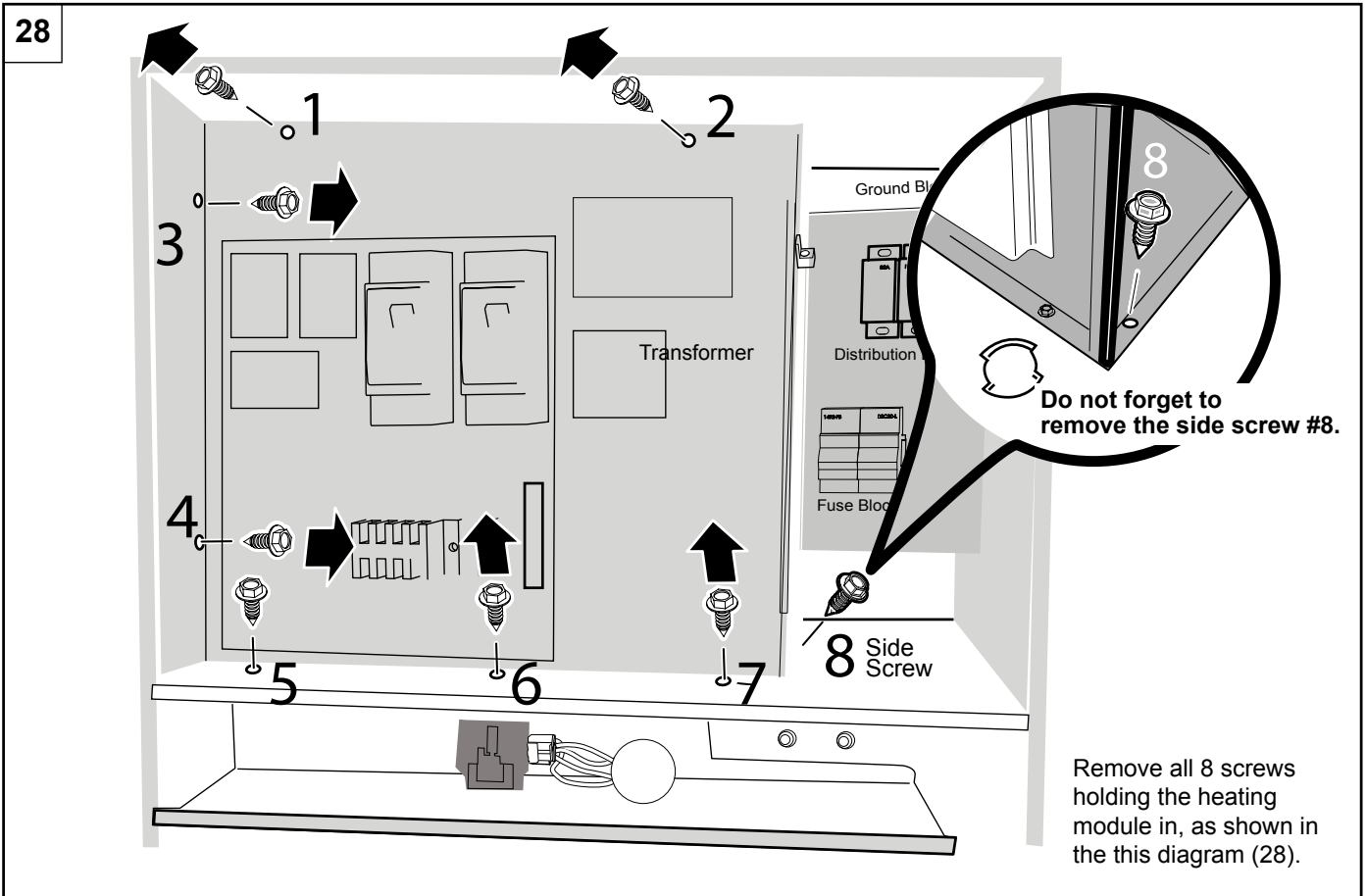


Pull up the second set of wiring harness out from the opening.

27



Disconnect thermostat wires from heating module.



5.2.3 Electrical and Physical Data

TABLE 4.

Model No.	Min. Circuit Ampacity		Max. Overcurrent Protection Fuse / Ckt Breaker (A)		Compressor		Outside Fan				Indoor Blower			Voltage/Hz/Phase	Voltage/Range
	208V	240V	208V	240V	Comp Rated Load Amps (RLA)	Comp Locked Rotor Amps (LRA)	Dia	Nominal RPM	Rated Load Amps	Cond Mtr. HP	Wheel Dia x Width	Rated Load Amps	HP		
PSE005B012A	25.1	28.5	30.0	30.0	5.3	28.5	1100	0.79	1/4	1/4	10 x 6	28	1/3	208-230/60/1	197-253
PSE005B018A	25.1	28.5	30.0	30.0	7.4	38.5	1100	0.79	1/4	1/4					
PSE005B024A	25.1	28.5	30.0	30.0	10.0	34.8	1600	1.40	1/3	1/3					
PSE005B030A	25.1	28.5	30.0	30.0	12.8	67.8	1600	1.40	1/3	1/3					
PSE007B012A	36.5	41.5	40.0	45.0	5.3	28.5	1100	0.79	1/4	1/4	17-3/4"	28	1/3	208-230/60/1	197-253
PSE007B018A	36.5	41.5	40.0	45.0	7.4	38.5	1100	0.79	1/4	1/4					
PSE007B024A	36.5	41.5	40.0	45.0	10.0	34.8	1600	1.40	1/3	1/3					
PSE007B030A	36.5	41.5	40.0	45.0	12.8	67.8	1600	1.40	1/3	1/3					
PSE010B012A	46.8	53.5	50.0	60.0	5.3	28.5	1100	0.79	1/4	1/4	17-3/4"	28	1/3	208-230/60/1	197-253
PSE010B018A	46.8	53.5	50.0	60.0	7.4	38.5	1100	0.79	1/4	1/4					
PSE010B024A	46.8	53.5	50.0	60.0	10.0	34.8	1600	1.40	1/3	1/3					
PSE010B030A	46.8	53.5	50.0	60.0	12.8	67.8	1600	1.40	1/3	1/3					
PSE015B012A	68.4	78.5	70.0	80.0	5.3	28.5	1100	0.79	1/4	1/4	17-3/4"	28	1/3	208-230/60/1	197-253
PSE015B018A	68.4	78.5	70.0	80.0	7.4	38.5	1100	0.79	1/4	1/4					
PSE015B024A	68.4	78.5	70.0	80.0	10.0	34.8	1600	1.40	1/3	1/3					
PSE015B030A	68.4	78.5	70.0	80.0	12.8	67.8	1600	1.40	1/3	1/3					
Electric heating module components															
Model	Circuit Breaker 1		Circuit Breaker 2		Temperature Cut-out- Auto Reset				Fusible Link						
CEHM005A	30A		NA		135°F open, 95°F close				170.6°F (77°C)						
CEHM007A	45A		NA		135°F open, 95°F close				161.6°F (72°C)						
CEHM010A	60A		NA		135°F open, 95°F close				170.6°F (77°C)						
CEHM015A	30A		60A		135°F open, 95°F close				170.6°F (77°C)						
Compressor and condenser fan branch circuit fuse size															
Model	Compressor RLA (A)				Condenser Motor FLA (A)				Fuse Size (A)						
CACM012B	5.3				0.79				10						
CACM018B	7.4				0.79				15						
CACM024B	10.0				1.40				20						
CACM030B	12.8				1.40				30						

5.2.4 Low Voltage Wiring

The thermostat and control wiring should be a minimum of 18 AWG copper. Excessive lengths of wire may result in enough voltage drop to impair the proper functioning of the furnace. For thermostat wires in excess of 25 feet (7.6m), use 16 AWG; 50 feet (15.2m), use 14 AWG.

H53.1

5.2.5 Thermostat

The thermostat should be located approximately 5 feet (1524mm) above the floor, on an inside wall where there is good natural air circulation, and where the thermostat will be exposed to average room temperatures. Avoid locations where the thermostat will be exposed to cold drafts, heat from nearby lamps or appliances, exposure to sunlight, heat from inside wall stacks, etc.

H53.2

5.2.6 Blower

The unit contains a direct-drive, multi-speed blower. The proper speeds have been preset at the factory for heating and cooling. For recommended heating/cooling speeds for specific models refer to tables shown in "6.3 Air Flow" section. Direct-drive blower motors are permanently lubricated and do not require oiling.

5.2.7 Limit Control

Auto Reset temperature limit control is provided for each heating element which will shut off the power to the heating element if the unit is overheated for any reason.

Once unit cools down, the power to the heating elements will be restored and unit will resume the operation.

For additional safety, each element is also provided with non-resettable temperature limiting control which will permanently cut the power to the heating element(s) if the unit is abnormally overheating. If this occurs, the unit will no longer provide heating, at which point a certified service technician or service agency must be contacted to troubleshoot the system and replace any damaged components.

⚠ WARNING ⚠

ANY REPLACED COMPONENT MUST BE INSTALLED IN SAME MANNER AS THE ORIGINAL COMPONENT IN ORDER TO MAKE SURE THE PROPER OPERATION OF THE UNIT IS RESTORED.

6. STARTUP AND SHUTDOWN

The Condo Pack is designed to be used with residential single-stage cooling and single-stage heating wall thermostats with automatic or manual mode changeover. Automatic changeover thermostats must include a dead-band to prevent cycling between cooling and heating modes. Single-pole, single-throw thermostats are not suitable for use with Condo Pack. Indoor blower motor speed for cooling and heating modes can be altered by changing the motor speed taps on the x13/Endura Pro Motor harness.

6.1 HEATING MODULE START-UP CHECKLIST

Before starting heating module for the first time, be sure you can answer "YES" to each of these questions:

- a. Is the unit level?
- b. Have you cleared away all loose construction and insulation materials?
- c. Is unit installed within proper clearances to combustible materials? _____ See Section "4.2 Unit Location and Clearances".
- d. Does electrical wiring follow current National Electrical Code ANSI 70 or CSA C22.1 as well as local codes? _____ See Section "5. Electrical".
- e. Is unit electrically grounded? _____ See Section "5. Electrical".
- f. Is room thermostat properly installed? _____ See Section "5. Electrical".
- g. Is ductwork correctly sized and sealed? _____ See Section "4.8.1 Supply Air Ducting".
- h. Is air filter in place and correctly sized? _____ See Section "4.8.2 Return Air Ducting".

6.1.1 Heating Module Startup

1. Turn the Thermostat to **HEAT** mode.
2. Set the room Thermostat to a point above room temperature to start the heating operation.

6.1.2 Heating Module Shutdown

1. Set the room Thermostat to below desired room temperature or to the "**OFF**" position.
2. Turn the Disconnect Switch to the "**OFF**" position.

6.1.3 Air Conditioning Startup

NOTE

While operating, the AC Module will remove humidity from the air. This humidity will condense on the evaporator coil and eventually fall in the drain-pan below the coil. There is a rubber hose ("P -Trap") that takes the water collected to the building service drain. Before initial operation and/or at the beginning of each cooling season, it is important that this P-trap is primed. If the P-trap dries out, air can be drawn back up the hose pulling condensate off the coil, getting the air filter and other components wet. On how to prime the condensate trap, refer to the instructions "4.9 Condensate Drain Connection".

1. Turn the Thermostat to **COOL** mode.
2. Set the room Thermostat to below the current temperature to turn on AC.
3. Wait for the fan and compressor to turn on and run the unit for at least 10 minutes.

⚠ WARNING ⚠

AIR CONDITIONER MUST NOT BE OPERATED WHEN OUTDOOR TEMPERATURE IS BELOW 55°F.

6.1.4 Air Conditioning Shutdown

1. Turn the Thermostat **OFF**.
2. Wait for the fan and compressor to turn off.
3. Turn the Disconnect Switch to the "**OFF**" position.

6.2 SEQUENCES OF OPERATION

6.2.1 Heating Cycle

1. When thermostat switch is set to heat, the terminals R&W get connected which will energize the indoor blower and all the relays for the heating elements immediately.
2. Relay 1, once energized, turns the first Heating element ON with up to 1 second delay. At the same time Relay 2 powers the rest of the heating elements with delay range from 1 to 8 seconds (applicable to 7.5 kW, 10kW, and 15 kW).
3. When the room thermostat is satisfied, terminal R and W connection opens and de-energizes all the relays, blower and heating elements immediately.

6.2.2 Cooling Cycle

1. Room thermostat calls for cooling connecting R to Y terminals.
2. The compressor and condenser fan start immediately on a call for cooling. Air circulating fan also starts immediately with cooling operation.
3. When the room thermostat is satisfied, terminal Y on the module is de-energized.
4. The compressor and condenser fan stop immediately when the thermostat is satisfied.

6.2.3 Continuous Fan Cycle

1. When thermostat switch is set to FAN, the terminals R & G get connected which will energize the indoor blower to circulate the indoor air.
2. The indoor blower will continue to run until the thermostat setting is changed to different operational mode.

⚠ IMPORTANT ⚠

**CONTINUOUS FAN SPEED TAP SHOULD NOT BE CHANGED FROM FACTORY SETTING.
DO NOT USE COMMON SPEED TAP FOR MULTIPLE FUNCTIONS; IT CAN CAUSE UNIT TO
MALFUNCTION.**

6.2.4 Performance Specification

TABLE 5.

Model No.	COOLING			HEATING			
	BTU/h	EER	CFM	240V		208V	
				KW/h	BTU/h	KW/h	BTU/h
PSE005B012A	12000	11	540	4.8	16300	3.6	12300
PSE005B018A	16000	10	740				
PSE005B024A	21000	10	740				
PSE005B030A	25000	9	960				
PSE007B012A	12000	11	450	7.3	24600	5.5	18400
PSE007B018A	16000	10	740				
PSE007B024A	21000	10	740				
PSE007B030A	25000	9	960				
PSE010B012A	12000	11	450	9.6	32700	7.2	24600
PSE010B018A	16000	10	740				
PSE010B024A	21000	10	740				
PSE010B030A	25000	9	960				
PSE015B012A	12000	11	450	14.4	49100	10.8	36900
PSE015B018A	16000	10	740				
PSE015B024A	21000	10	740				
PSE015B030A	25000	9	960				

6.3 AIR FLOW

For proper heating operation, air flow over the heating elements is of utmost importance. Insufficient airflow accelerates metal fatigue and possible failure in the heat elements, as well as increases the possibility of the furnace being shut down by the high temperature limit switches.

⚠ IMPORTANT ⚠

DO NOT BYPASS THIS STEP OF THE START UP PROCEDURES.

H22.0.2

6.3.1 Temperature Rise Check

When the duct system is complete and the air filter or filters are in place, determine if the airflow is correct.

1. Insert a duct thermometer in the supply air duct. The thermometer should be placed as close as practical to the heat module, but out of the "line of sight" of the heat element (this prevents false readings owing to radiant heat). Ensure that the thermometer location is within the duct air stream. Avoid locations such as the inside radius of an elbow, etc.
2. Insert a duct thermometer in the return air duct as close to the unit inlet opening as practical. Ensure that the thermometer location will be unaffected by humidifier bypass ducts, etc. Choose a location well within the main air stream.
3. Operate the heating module long enough to obtain steady state conditions at the input listed on the unit rating plate.
4. When the two thermometers have stabilized, usually within 5-8 minutes, compare the two readings. Subtract the return air temperature from the supply air temperature. The difference is the temperature rise, also called ΔT .
5. Compare the measured ΔT to the temperature rise range shown on the rating plate.
6. Unless stated differently on the rating plate, the temperature rise should normally range between 35° to 65°F (20° to 36°C). When adjusting the temperature rise, the ideal temperature rise is approximately 50°F (28°C).
7. If the measured ΔT is above the approved temperature range, there is too little air flow. It must be increased by removing restrictions in the ductwork, adding supply or return ductwork, or by selecting a higher motor speed.

*** If the measured ΔT is too low, there is too much air flow.

6.3.2 Calculating air flow / Capacity Check

There are circumstances where it may be desirable to know the air flow delivery through the duct system, such as when estimating the amount of air flow available for air conditioning. This can be done by direct measurement with electronic or sloped manometers and velometers, or use the formula in the next column.

$$\text{CFM} = \frac{\text{Output}}{1.085 \times \Delta T}$$

where:

- CFM is airflow in cubic feet per minute;
- ΔT is the temperature rise; and
- Output is the furnace output capacity from the rating plate.

H22.2.1

6.3.3 Adjustments – Cooling

No adjustments are required or should be attempted regarding any of the components of the cooling chassis. The chassis should be checked to see that none of the wiring is loose or missing. Cooling chassis is charged with R410A refrigerant.

6.3.4 Factory Set Motor Speeds and available CFM

Speed Tap#	Motor Speed	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
1	100%	961	938	914	884	855	819	773	725	651	576
2	85%	892	871	853	839	819	789	750	709	631	569
3	60%	746	723	707	688	663	650	626	598	571	546
4	35%	546	512	492	454	421	386	353	333	318	291
5	25%	455	407	379	332	292	264	250	225		

Model No.	Heating/Cooling Module	Setting	Speed Tap#	Model No.	Heating/Cooling Module	Setting	Speed Tap#
PSE005B012A	CEHM005A	FACTORY	5	PSE007B012A	CEHM007A	FACTORY	4
		HI	4*			HI	3
	CACM012B	FACTORY	4		CACM012B	FACTORY	5
		HI	3			HI	4*
G - continuous fan				2			
PSE005B018A	CEHM005A	FACTORY	5	PSE007B018A	CEHM007A	FACTORY	4
		HI	4			HI	3*
	CACM018B	FACTORY	3		CACM018B	FACTORY	3
		HI	2			HI	2
G - continuous fan				5			
PSE005B024A	CEHM005A	FACTORY	5	PSE007B024A	CEHM007A	FACTORY	4
		HI	4			HI	3*
	CACM024B	FACTORY	3		CACM024B	FACTORY	3
		HI	2			HI	2
G - continuous fan				5			
PSE005B030A	CEHM005A	FACTORY	5	PSE007B030A	CEHM007A	FACTORY	4
		HI	4			HI	3
	CACM030B	FACTORY	1		CACM030B	FACTORY	1
		HI	NA			HI	NA
G - continuous fan				5			
PSE010B012A	CEHM010A	FACTORY	4	PSE015B012A	CEHM015A	FACTORY	2
		HI	3			HI	1
	CACM012B	FACTORY	5		CACM012B	FACTORY	5
		HI	4*			HI	4
G - continuous fan				3			
PSE010B018A	CEHM010A	FACTORY	4	PSE015B018A	CEHM015A	FACTORY	2
		HI	3*			HI	1
	CACM018B	FACTORY	3		CACM018B	FACTORY	3
		HI	2			HI	2*
G - continuous fan				5			
PSE010B024A	CEHM010A	FACTORY	4	PSE015B024A	CEHM015A	FACTORY	2
		HI	3*			HI	1
	CACM024B	FACTORY	3		CACM024B	FACTORY	3
		HI	2			HI	2*
G - continuous fan				5			
PSE010B030A	CEHM010A	FACTORY	4	PSE015B030A	CEHM015A	FACTORY	2
		HI	3			HI	1*
	CACM030B	FACTORY	1		CACM030B	FACTORY	1
		HI	NA			HI	NA
G - continuous fan				5			

***IMPORTANT:** Do not use common speed tap for multiple functions; Connecting (any combination of) air conditioning blower speed, heating blower speed, and continuous fan speed to the same motor speed tap will cause the unit to malfunction. Each of the three blower functions must be connected to separate motor speed taps.

7. MAINTENANCE

7.1 GENERAL SAFETY RULES

⚠ WARNING ⚠

DISCONNECT THE ELECTRICAL POWER SUPPLY TO THE UNIT BEFORE ATTEMPTING ANY MAINTENANCE. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR LOSS OF LIFE. THE ELECTRICAL CONNECTION AND SUBSEQUENT SERVICE MUST BE DONE BY A QUALIFIED ELECTRICIAN IN ACCORDANCE WITH THIS MANUAL AND ELECTRICAL CODES HAVING JURISDICTION IN YOUR AREA.

⚠ CAUTION ⚠

LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. ALWAYS VERIFY PROPER OPERATION AFTER SERVICING.

⚠ CAUTION ⚠

USE ONLY CLASS CC TIME DELAY FUSES FOR THE FACTORY PROVIDED FUSE-HOLDERS. FAILURE TO DO SO MAY RESULT IN IMPROPER AND DANGEROUS OPERATION AND EQUIPMENT DAMAGE

UNIT CONTAINS R-410A REFRIGERANT AND POE COMPRESSOR OIL. USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL. PROPER SERVICE EQUIPMENT IS REQUIRED. USE ONLY R-410A APPROVED SERVICE EQUIPMENT. FAILURE TO USE PROPER SERVICE TOOLS MAY RESULT IN EQUIPMENT DAMAGE OR PERSONAL INJURY.

1. Combustible materials should not be stored against or around the unit. Keep the unit area clear and free from all combustible materials such as newspapers, rags, cardboard, foam, plastic, paper backed fiberglass insulation, clothing, etc. This applies especially to gasoline and other flammable vapors and liquids.
2. All doors and panels must be in place during normal unit operation. Attempting to operate the unit with missing doors or panels could lead to electrical shock resulting in personal injury or death.
3. If the unit is installed in a confined space or if you intend to build a unit room where insulation is present, be aware that some insulating materials are combustible. Do not allow building insulating materials to come into contact with the unit. Maintain all specified clearance to combustible distances indicated in section "4.2 Unit Location and Clearances". of this manual.
4. Any additions, alterations or conversions required in order for the unit to properly match the application requirements must be done by a qualified installation contractor or service agency, using factory specified or approved parts.
5. Familiarize yourself with the location of the manual disconnect switch and any electrical switch, fuse or circuit breaker associated with the unit.
6. Familiarize yourself with the location of your unit filter. A blocked air filter will reduce efficiency, increase fuel consumption, raise the unit operating temperature, and shorten the life of unit components.
7. Do not cover return air grills and supply air registers with drapes, curtains, throw rugs, etc.
8. Avoid shutting off supply air registers in the interests of saving heat. While there is some validity to this practice with space heating, there is little to be gained in central heating systems. The unit requires a quantity of air passing over the heat exchanger to operate within design temperatures. Reducing the number of supply air registers available for air delivery may have the unforeseen consequence of raising the unit operating temperature, reducing unit efficiency, and shortening the life of the unit components.

7.2 HEATING MODULE

Follow these procedures before inspecting heating module.

- Turn room thermostat to its lowest or off setting.
- Wait at least five minutes for heating module to cool if it was recently operating.
- Turn off unit electrical power; failure to do so could result in injury or death.

⚠ IMPORTANT ⚠

USE ONLY RECOMMENDED REPLACEMENT PARTS. FAILURE TO DO SO COULD CAUSE IMPROPER HEATING MODULE OPERATION AND VOID THE WARRANTY.

Perform periodic preventive maintenance once before heating season begins and once before cooling season. Inspect, clean and repair, as needed the following items:

- Check all electrical wiring and connections, including electrical ground.
- All supply air and return air ducts for obstructions, air leaks and loose insulation
- Inspect electric heating element limit switches for signs of excessive heat (scorched surfaces, cracking of phenolic insulator)
- Blower housing/wheel and blower motor. Blower motors are equipped with permanently lubricated bearings, and do not require oiling.

7.3 COOLING CHASSIS

The cooling chassis contains all items related to the cooling functions of the unit, and also contains the indoor blower motor used during heating and cooling functions. For extensive servicing, qualified personnel may choose to remove the cooling chassis from the unit and take it to a work area.

Dirt and debris accumulating on the outdoor condenser coil will block the airflow across the coil, impeding cooling and heating, making it less efficient and more costly.

⚠ IMPORTANT ⚠

CARE MUST BE TAKEN NOT TO DAMAGE THE ALUMINUM FINN OF THE COIL.



FIG. 7.3

The HVAC Service Technician can clean the condenser coil by blowing low pressure air (e.g. like using the discharge air from shop vacuum cleaner) through - from the outside face of the coil. The inside face of the coil can than be carefully vacuumed clean.

The indoor blower motor and the outdoor fan motor have permanently lubricated bearings and do not require routine service. The refrigeration system is sealed and factory charged with Refrigerant R-410A so that routine maintenance is not required. Cleaning of the outdoor coil, indoor coil, drain pan, and inside the bottom of the chassis are recommended at least once a year, and more often if the equipment is operated in a dusty or hostile environment. The electrical controls do not require routine service.

Power to the unit should always be turned OFF before performing service or removing the cooling or heating module from the unit. One power harness and one control circuit harness are provided for easy disconnecting and re-connecting of the wires between the cooling chassis and cabinet. The top front panel door must be removed to allow access to the wiring harnesses. After reinstalling the cooling chassis, both panel doors must be reinstalled. Refer to: "5.2 Removal of Air Conditioner and Heating Modules".

7.4 AIR FILTER

All indoor return air must be filtered. A permanent-type filter is pre-installed with the unit. It is located on the air conditioning module. The provided air filter is natural fiber washable filter and should be inspected frequently and cleaned or replaced as necessary.

⚠ CAUTION ⚠

DO NOT OPERATE THIS EQUIPMENT WITHOUT AN AIR FILTER.

A portion of the dust entrained in the air may temporarily lodge in the air duct runs and the supply registers. Any recirculated dust particles will be heated and charred by coming into contact with the heat exchanger. This residue will soil ceilings, walls, drapes, carpets, furniture, and other household articles.

⚠ WARNING ⚠

DISCONNECT THE ELECTRICAL POWER SUPPLY TO THE UNIT BEFORE ATTEMPTING ANY MAINTENANCE. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR LOSS OF LIFE.

⚠ CAUTION ⚠

BE SURE THAT THE FILTER IS RE-INSTALLED WITH THE AIRFLOW DIRECTION IDENTICAL TO ITS PREVIOUS USE. REVERSING THE FILTER WILL CAUSE DUST TRAPPED WITHIN THE FILTER TO BREAK FREE AND RECIRCULATE WITHIN THE DUCT SYSTEM. CONSULT YOUR INSTALLATION CONTRACTOR OR SERVICE TECHNICIAN IF YOU HAVE ANY QUESTIONS ON INSTRUCTIONS FOR REMOVING/REINSTALLING THE AIR FILTER.

H27.1_AC

7.5 LUBRICATION

Both, indoor circulating fan motor and condenser motor are sealed bearing type motors. No lubrication required.

⚠ IMPORTANT ⚠

THE MOTOR BEARINGS WERE PRE-LUBRICATED BY THE MOTOR MANUFACTURER. DO NOT ATTEMPT TO LUBRICATE THEM. EXCESS LUBRICATION WILL VOID THE WARRANTY, SHORTEN THE SERVICE LIFE OF THE MOTORS, AND WILL ATTRACT THE BUILDUP OF DUST AND DIRT.

7.6 ROUTINE MAINTENANCE**QUARTERLY:**

- We recommend a monthly filter inspection at first, then every three months afterwards.

YEARLY:

- Priming Trap needs to be inspected at every starting season. Add more water if necessary.
- Check that condensate line remains clean and secured by hose clamp.

⚠ IMPORTANT ⚠

WE RECOMMEND THAT YOUR UNIT BE CHECKED BY A QUALIFIED SERVICE TECHNICIAN ONCE A YEAR.

It is good practice to give a quick inspection of your unit each time you inspect or clean the air filter.

Things to check:

- Check the unit for obvious signs of deterioration.
- There should be no water marks on the floor under the venting. Water marks may indicate a leaking pipe joint.
- All ductwork should be secured to the unit, and all ductwork should be solidly supported throughout.
- Water should flow easily through the condensate drain line. You may be able to observe this while the unit is operating if your condensate drain line from the drain trap assembly terminates at a floor drain. If the drain lines are opaque, your service technician will check them during the annual servicing.
- Inspect evaporator and condenser coils for accumulations of dirt and debris – clean as required. (If the coils appear dirty, clean them using mild detergent or a commercial coilcleaning agent).

8. TROUBLESHOOTING

8.1 AIR CONDITIONING TROUBLESHOOTING

TABLE 8.

AIR CONDITIONING TROUBLESHOOTING GUIDE		
WARNING!	THIS TROUBLESHOOTING GUIDE IS INTENDED FOR USE BY QUALIFIED SERVICE PERSONNEL ONLY!	
FAULT CONDITION	POSSIBLE CAUSE	CORRECTION
Unit will not operate.	Power disconnected or loose connection	Check voltage at contactor.
	Blown fuse / breaker tripped	Replace fuses/reset breaker.
	Thermostat out of calibration/is set too high	Reset
	Contactor defective	Check for 24VAC at contactor coil, replace if open
	Transformer defective	Check wiring – Replace transformer
	High pressure control open (if provided)	Reset – See high pressure connection
Outdoor fan ON; Compressor OFF	Run or start capacitor defective	Replace
	Start relay defective	Replace
	Loose wire	Check for correct voltage at compressor – check and tighten all connections
	Compressor stuck, grounded or open motor winding, open internal overload	Wait at least 2 hours for overload to reset; if still open, replace the compressor
Outdoor fan OFF; Compressor OFF	Loose connection	Check the wiring and make sure they are tight
	Blown fuse on compressor branch circuit	With power OFF, test continuity across fuse holder. Replace the fuse with same fuse size and type.
	Defective Contactor	With power OFF, test continuity of contactor coil contacts. Replace is defective.
	Defective Run Capacitor	With power OFF, test continuity. Replace capacitor if defective
Indoor Blower OFF	Loose wiring connection	Check wiring connections and make sure they are all tight.
	Blown fuse on indoor blower branch circuit	With power OFF, test continuity. Replace with same fuse size and type.
Too little cooling	Low voltage condition	Add start kit components
	Improperly sized unit	Recalculate load
	Improper indoor airflow	Check-should be approximately 400 CFM per ton
	Incorrect refrigerant charge	Charge per procedure in installation manual
	Air, non-condensables or moisture in system	Recover refrigerant
	Condenser fan not operating	Check wiring connections. Check fan motor
	Condenser coil plugged with debris	Remove AC module and clean coil. (See 7.3 <i>Cooling Chassis</i> , section of this manual).

AIR CONDITIONING TROUBLESHOOTING GUIDE		
WARNING!	THIS TROUBLESHOOTING GUIDE IS INTENDED FOR USE BY QUALIFIED SERVICE PERSONNEL ONLY!	
FAULT CONDITION	POSSIBLE CAUSE	CORRECTION
Compressor Operates in short cycles	Incorrect voltage	At compressor terminals, voltage must be +/-10% of nameplate marking when unit is operating
	Defective overload protector	Replace - check for correct voltage
	Refrigerant undercharge	Add refrigerant
High head pressure; Low suction pressure	Restriction in liquid line, expansion device or filter drier	Remove or replace defective component
	Lack of sufficient indoor airflow	Clean/Check filters, registers, or evaporator coil that may cause a restriction
High head pressure; Normal suction pressure	Dirty outdoor coil	Clean coil
	Refrigerant overcharge	Correct system charge
	Outdoor fan not running	Repair or replace
	Air or non-condensables in system	Recover refrigerant, evacuate and recharge
Low head pressure; High suction pressure	Expansion device stuck in open position	Replace expansion device
	Defective compressor valves	Replace compressor
Low suction pressure; Compressor cool; Ice on indoor coil	Low indoor airflow	Increase speed of blower or reduce restriction - replace air filter
	Operating below 65deg F outdoors	Add low ambient kit
	Moisture in system	Recover refrigerant – evacuate and recharge-replace filter drier
High suction pressure; or fluctuating head and suction pressures	Excessive Load	Recheck load calculation
	Defective compressor	Replace
	TXV hunting	Check TXV bulb clamp – check air distribution on coil – replace TXV
	Air or non-condensables in system	Recover refrigerant, evacuate and recharge
Pulsing noise at expansion device or liquid line	Air or non-condensables in system	Recover refrigerant, evacuate and recharge
Registers sweat	Low indoor airflow	Increase speed of blower or reduce restriction

8.2 ADJUSTING SYSTEM CHARGE

Units come from the factory charged with the correct amount of refrigerant. There are times, however, when the charge may need to be adjusted. Refrigerant leaks and addition of system components for servicing or monitoring, for example, will require that the refrigerant charge be adjusted for the unit to function as intended. Note that only qualified HVAC technicians shall adjust the charge.

8.2.1 Procedure for using Thermostatic Expansion Valves

Procedure:

1. Operate the unit at standard AHRI conditions as close as possible (80°F DB / 67°F WB Indoor, 95°F DB Outdoor).
2. Connect service manifold to service ports on cooling module, ensure lines are purged of air.
3. Install a temperature measuring device on the liquid line near the TXV and one at the suction line near the compressor. Ensure that the temperature measuring device makes adequate contact and is insulated for accurate readings.
4. Operate the system for at least 10 minutes.
5. Check sub-cooling and superheat. Systems using thermostatic expansion valves should have a sub-cooling as per table below:

AC Module Model #	Factory Charge	OD Air Temp. DB F	ID Air Temp. DB F	High Pressure PSIG	Low pressure PSIG	Sub-cooling F	Superheat F
CACM024B	36 OZ	95	80	411	151	8	6
CACM030B	37 OZ	95	80	429	151	7	4

TABLE 9.

- i. If sub-cooling and superheat are low, adjust the TXV to match the sub-cooling.
- ii. If sub-cooling is low and superheat is high or normal, add charge to obtain the required sub-cooling.
- iii. If sub-cooling and superheat are high, adjust the TXV to match the sub-cooling.
- iv. If sub-cooling is high or normal and superheat is low, remove charge to lower the required sub-cooling.

8.2.2 Procedure for using Fixed Orifice

Procedure:

1. Follow the steps 1-2 from the previous section "Procedure for using Thermostatic Expansion Valves".
2. Install a temperature measuring device on the liquid line near the orifice and one at the suction line near compressor. Ensure that the temperature measuring device makes adequate contact and is insulated for accurate readings.
3. Operate the system for 10 minutes.
4. Check sub-cooling and super heat as per table below:

AC Module Model #	Factory Charge	OD Air Temp. DB F	ID Air Temp. DB F	High Pressure PSIG	Low pressure PSIG	Sub-cooling F	Superheat F
CACM012B	34 OZ	95	80	378	151	8	15
CACM018B	38 OZ	95	80	409	158	7	13

TABLE 10.

5. If sub-cooling and superheat is abnormal, reclaim refrigerant charge completely from the system and recharge amount according to nameplate factory charge.

8.3 HEATING MODULE TROUBLESHOOTING

TABLE 11.

HEATER MODULE TROUBLESHOOTING GUIDE		
WARNING!	THIS TROUBLESHOOTING GUIDE IS INTENDED FOR USE BY QUALIFIED SERVICE PERSONNEL ONLY!	
FAULT CONDITION	POSSIBLE CAUSE	CORRECTION
Unit will not operate.	Power disconnected or Loose wiring connections	Connect power and/or turn the power disconnect switch ON. Make sure all the wiring connections are secure and tight.
	Blown Fuse/Breaker tripper	Replace fuses/reset breaker.
Blower is running, but unit is not producing heat.	Loose wiring connections	Secure the connections.
	Heating element breaker (s) tripped	Reset Breakers.
	Rectifier board/relay is not receiving required voltage	Check main power line voltage. If within 197V-253V, check if transformer is working, if not - replace. Check if supplemental fuse on secondary side of transformer is blown - replace if necessary.
	Rectifier board and/or relay is not working	Check voltage/amperage across each component and replace accordingly.
Unit is operating, but air temperature rise is MORE than normal range (35F-65F).	Blower speed tap is connected to lower speed than factory setting for provided heating element	Connect to the factory recommended speed taps, refer to the manual.
	Dirty air filter	Replace air filter or wash if it is washable.
	Too much external static pressure	Check if supply and/or return duct opening is restricted, take necessary action to keep them fully open and/or revise the duct work design.
Unit is operating, but air temperature rise is LESS than the normal range (35F-65F).	Blower speed tap is connected to higher speed than factory setting for provided heating element.	Connect to the factory recommended speed taps, refer to the manual.
	One or more of the Thermal fuses(white ceramic part on heater panel) have blown which will keep the heating element (s) OFF	With Power OFF to the unit, check the continuity across the thermal fuse: if defective, replace it. Also check the air filter: if severely clogged, take necessary action. Clogged filter, restricted return/supply duct will result in low air flow, which then, result in cycling of auto-reset switch and/or opening of the thermal fuse.
Unit is operating, but air temperature is fluctuating high and low.	Dirty air filter, restricted supply and/or return duct	Replace air filter or wash if it is washable; remove restriction from supply and return duct opening.
Blower is not operating.	Loose wiring connections.	Check all the wiring connections and make sure they are tight.
	5A fuse has blown	Check and replace it with Class CC time delay 5A fuse.

9. PSE REPLACEMENT PARTS LIST

Contact your dealer or the factory for questions concerning prices and policies on replacement parts. Normally all parts can be ordered through your Authorized dealer / distributor.

FOR WARRANTY REPLACEMENT PARTS, A PHOTOCOPY OF THE ORIGINAL INVOICE WILL BE REQUIRED TO HONOUR THE CLAIM.

When ordering replacement parts always give the following information:

- Model & Serial Number of appliance
- Installation date of appliance
- Part number
- Description of part
- Finish

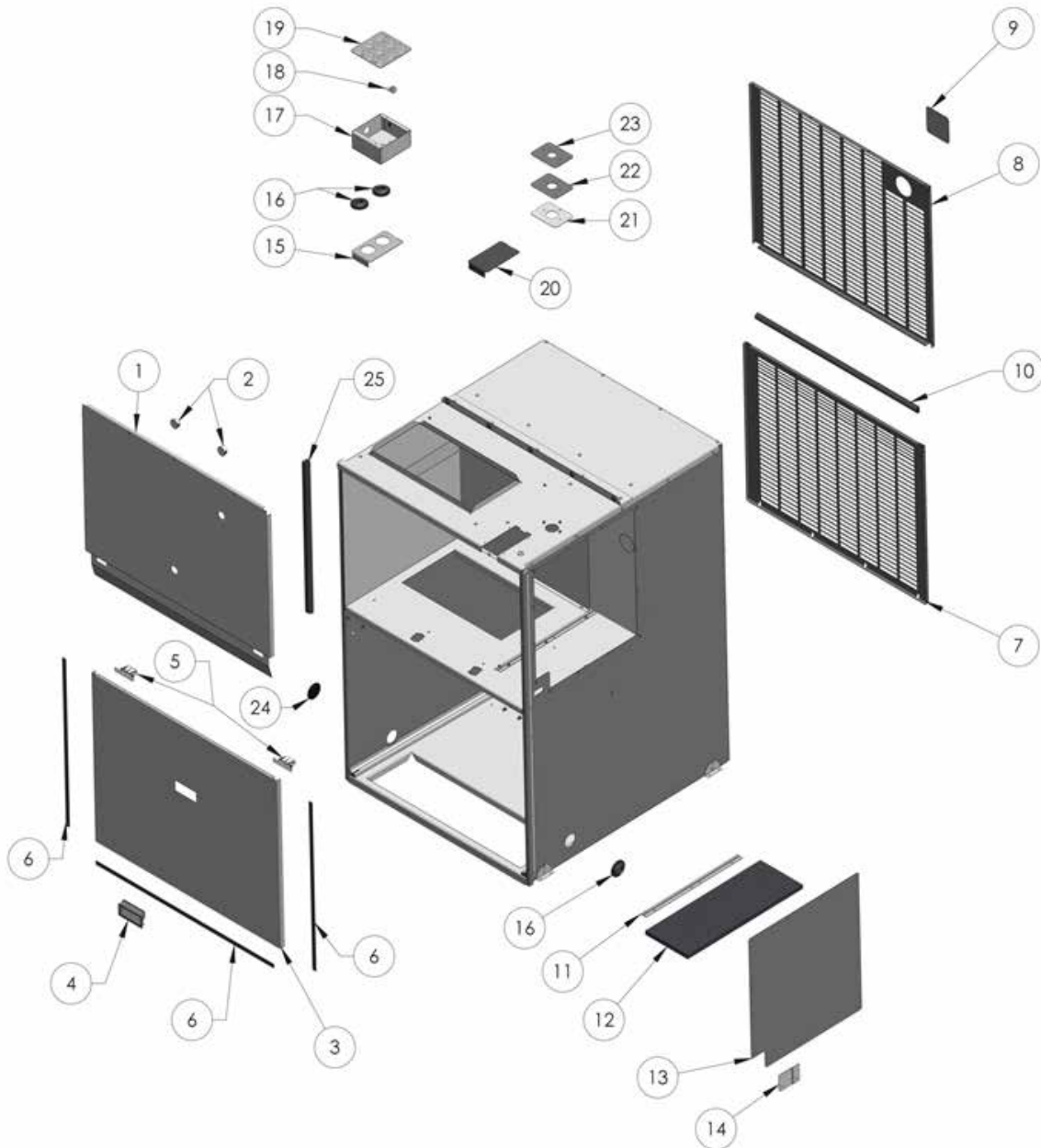
FOR FURTHER INFORMATION, CONTACT YOUR AUTHORIZED DEALER.

⚠ WARNING

FAILURE TO POSITION THE PARTS IN ACCORDANCE WITH THIS MANUAL OR FAILURE TO USE ONLY PARTS SPECIFICALLY APPROVED WITH THIS APPLIANCE MAY RESULT IN PROPERTY DAMAGE OR PERSONAL INJURY.

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9.1 PSE CONDO PACK CABINET



PSE CABINET PARTS LIST:

TABLE 12.

ITEM NO.	W010-3678		PART NUMBER	DESCRIPTION
	PSE	PSH		
	QTY	QTY		
1	1	1	W475-0945*	PANEL, TOP FRONT
2	2	2	W397-0002	1" CLEAR WINDOW LENSE
3	1	1	W225-0333*	DOOR, LOWER
4	1	1	N325-0080	HANDLE, DRIP
5	2	2	W390-0025	LATCH, PUSH/PULL SNAP
6	1	1	W290-0176	1/2" WIDE STRIP GASKET (7FT LONG)
7	1	1	W305-0010**	GRILLE, LOWER
8	1	1	W305-0009**	GRILLE, UPPER
9	1	1	W200-0538**	COVER, BACK
10	1	1	W290-0256	GASKET, 'D' CHANNEL (4FT LONG)
11	1	1	W525-0054	GUIDE, FURNACE LOWER
12	1	1	W361-0214	INSULATION, 1/2" DUCT LINE FURNACE
13	1	1	W475-0947*	PANEL, FURNACE SIDE ACCESS
14	1	1	W200-0537*	COVER, RH SIDE
15	-	1	W080-1577*	BRACKET, PIPING FOR HYDRONIC (PSH)
16	1	3	W315-0006	GROMMET 825
17	-	1	W350-0732	ELECTRICAL BOX HOUSING
18	-	1	W670-0525	GROUND LUG
19	-	1	W350-0738	ELECTRICAL BOX LID
20	1	-	W080-1578*	BRACKET, SOLID FOR ELECTRIC (PSE)
21	1	-	W500-0830*	PLATE, 1-3/8" POWER SUPPLY FOR ELECTRIC (PSE)
22	1	-	W500-0831*	PLATE, 1-1/8" POWER SUPPLY FOR ELECTRIC (PSE)
23	1	-	W500-0832*	PLATE, 1" POWER SUPPLY FOR ELECTRIC (PSE)
24	1	1	W120-0067	CAP, 1-5/8" GAS INLET
25	1	1	W290-0276	GASKET, D-CHANNEL 3/4"X3/4"X 2 FT

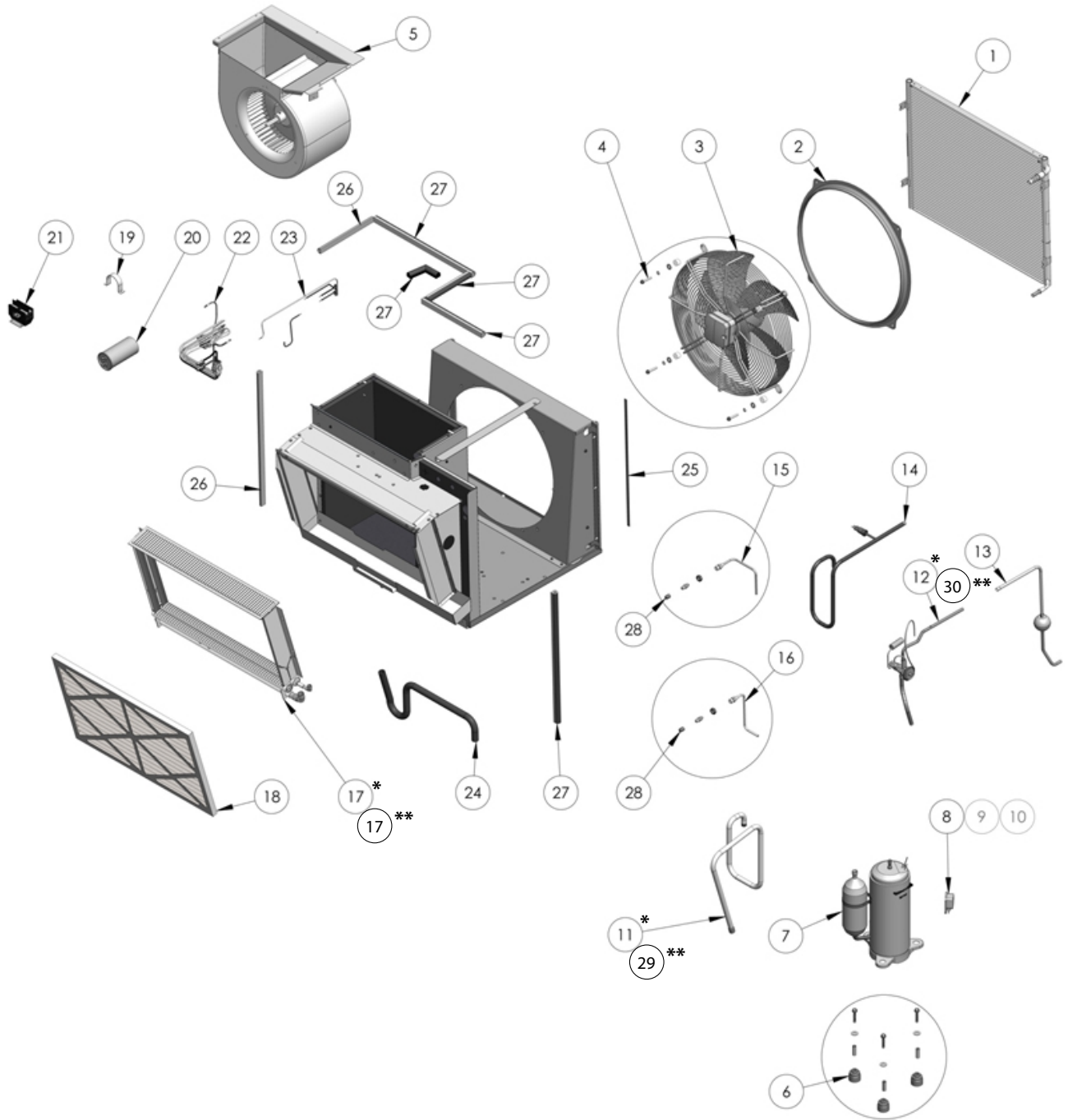
NOTE: * PART NUMBERS MUST INCLUDE COLOR CODE TP1SP (EG.W475-0945-TP1SP)

NOTE: ** PART NUMBERS MUST INCLUDE COLOR CODE TP1SP OR SG1SP (EG. W305-0010-TP1SP OR W305-0010-SG1SP)

TAUPE=TP1SP

SILK GREY=SG1SP

9.2 CACM (REV B) - AIR CONDITIONING MODULE



**** NOTE**

For field replacement of the COREMAX CORE (#28, W450-0236) following tool (SCFT20A) from Fastest Inc. needs to be used which also reduces the refrigerant loss during the process. Please note that the COREMAX CORE valve is not a standard schrader valve.



CACM (REV B) PARTS LIST:

TABLE 13.

ITEM NO.	CACM030B	CACM024B	CACM018B	CACM012B	PART NUMBER	DESCRIPTION
	QTY	QTY	QTY	QTY		
1	1	1	1	1	W770-0006	CONDO PACK CONDENSOR COIL
2	1	1	1	1	W540-0020	RING, VENTURI 18.25" I.D. ABS UV
3	-	-	1	1	W435-0081	CONDENSER FAN ASSY 1100 RPM
3	1	1	-	-	W435-0082	CONDENSER FAN ASSY 1600 RPM
4	-	-	4	4	W570-0142	SCREW, 1/4-20 X 1-1/4" LG
4	4	4	-	-	W570-0191	SCREW, 1/4-20 X 1-1/2" LG
4	4	4	4	4	W735-0050	WASHER, 5/16 X 3/4" O.D.
4	4	4	4	4	W735-0015	WASHER, LOCK 1/4" EXT TOOTH
4	4	4	-	-	W615-0160	SPACER, 0.75" O.D. X 1/2" LG
5	1	1	1	1	W010-3786	BLOWER HOUSING ASSY WITH 1/3HP X 13 MOTOR
6	-	3	3	3	W315-0021	GROMMET, COMPRESSOR MOUNT
6	-	3	3	3	W315-0022	GROMMET SPACER
6	4	3	3	3	W735-0051	WASHER, 3/8" X 7/8" O.D.
6	-	3	3	3	W065-0046	BOLT, 5/16 X 1-3/4" LG
6	4	-	-	-	W065-0043	BOLT, 5/16 X 1-1/2" LG
6	1	-	-	-	W370-0033	COMPRESSOR MOUNTING HARDWARE
7	1	-	-	-	W172-0014	COMPRESSOR, 2.5 TON
7	-	1	-	-	W172-0024^	COMPRESSOR, 2.0 TON
7	-	-	1	-	W172-0023^	COMPRESSOR, 1.5 TON
7A	-	1	1	-	W200-0678	COVER, COMPRESSOR WIRE TERM
7A	-	1	1	-	W450-0248	NUT, COMPRESSOR WIRE TERM
7A	-	1	1	-	W290-0365	GASKET, COMPRESSOR WIRE TERM
7	-	-	-	1	W172-0022^^	COMPRESSOR, 1.0 TON
7B	-	-	-	1	W200-0649	COVER, COMPRESSOR WIRE TERM
7B	-	-	-	1	W450-0247	NUT, COMPRESSOR WIRE TERM
7B	-	-	-	1	W290-0350	GASKET, COMPRESSOR WIRE TERM
8	1	-	-	-	W750-0320	WIRE, HARNESS COPELAND PLUG
9	1	-	-	-	W750-0321	WIRE, HARNESS 12 GA 1/4" RECEPTICLE
10	-	1	1	1	W750-0328	WIRE, HARNESS, LG COMPRESSOR
11	1	-	-	-	W490-0753*	PIPE 3/4" O.D. SUCTION
11	-	1	-	-	W490-0801*	PIPE 5/8" O.D. SUCTION
11	-	-	1	-	W490-0800*	PIPE 1/2" O.D. SUCTION
11	-	-	-	1	W490-0799*	PIPE 1/2" O.D. SUCTION
12	1	-	-	-	W010-3330*	LIQUID / EVAP TO TXV PIPE ASSY
12	-	1	-	-	W010-3329*	LIQUID / EVAP TO TXV PIPE ASSY
12	-	-	1	-	W010-4045*	LIQUID / EVAP PIPE ASSY #51 ORIFICE
12	-	-	-	1	W010-4044*	LIQUID / EVAP PIPE ASSY #44 ORIFICE

NOTE: ^ MUST ORDER WITH 7A ACCESSORIES (NOT SHOWN)

^^ MUST ORDER WITH 7B ACCESSORIES (NOT SHOWN)

CACM (REV B) PARTS LIST:

TABLE 13. CONT.

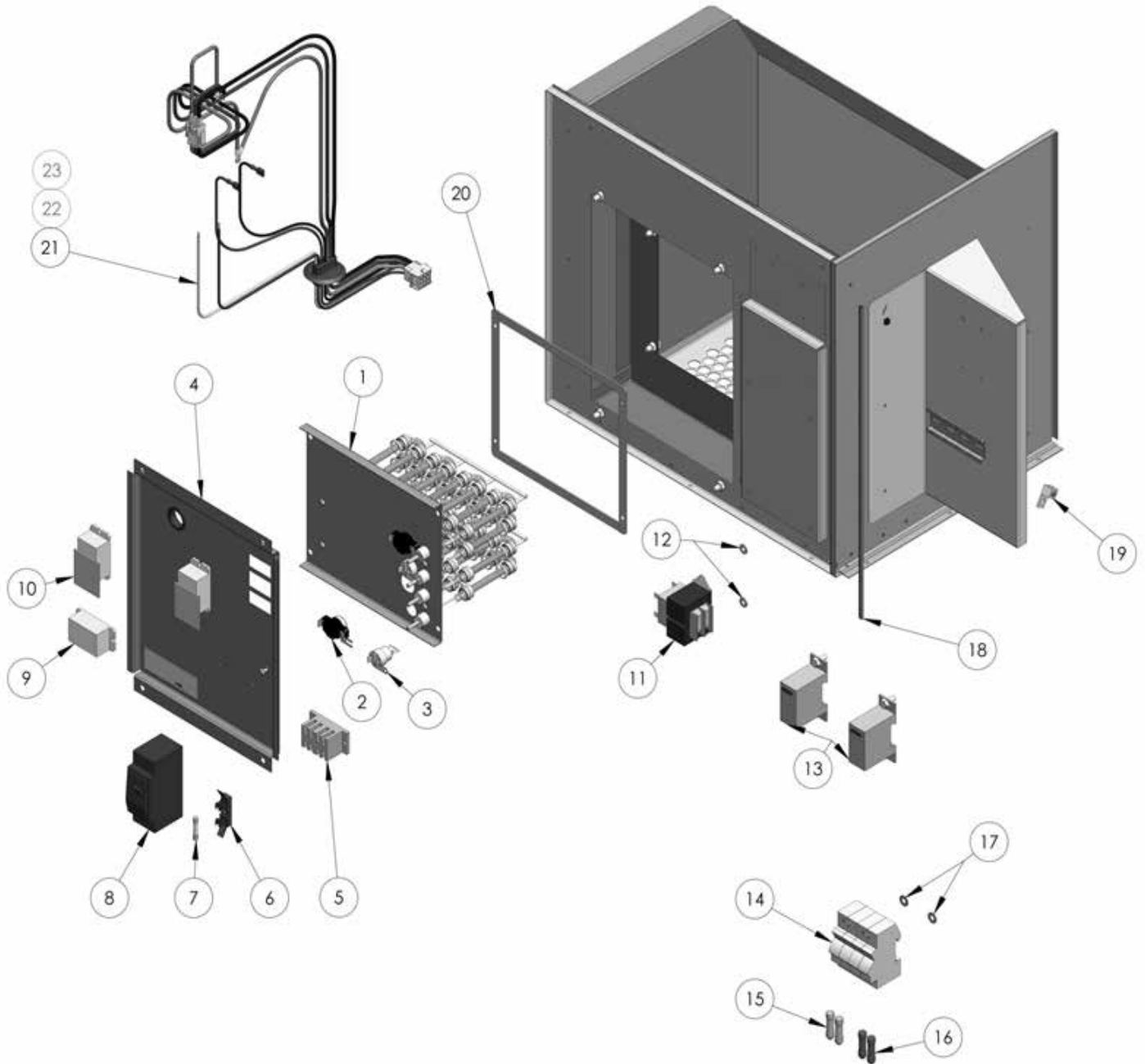
ITEM NO.	CACM030B	CACM024B	CACM018B	CACM012B	PART NUMBER	DESCRIPTION
	QTY	QTY	QTY	QTY		
13	-	-	1	1	W010-4023	LIQUID LINE FILTER ASSY
13	1	1	-	-	W010-4142	LIQUID LINE FILTER ASSY
14	-	-	-	1	W010-4028	DISCHARGE LINE PRESS. SWITCH ASSY
14	-	-	1	-	W010-4029	DISCHARGE LINE PRESS. SWITCH ASSY
14	-	1	-	-	W010-4030	DISCHARGE LINE PRESS. SWITCH ASSY
14	1	-	-	-	W010-3333	DISCHARGE LINE PRESS. SWITCH ASSY
15	1	1	1	1	W010-3336	SUCTION LINE PORT SERVICE
16	-	-	1	1	W010-4038	LIQUID LINE PORT SERVICE
16	1	1	-	-	W010-3337	LIQUID LINE PORT SERVICE
17	1	1	1	1	W770-0005*	CONDO PACK EVAPORATOR COIL
17	1	1	1	1	W770-0014**	CONDO PACK EVAPORATOR COIL
18	1	1	1	1	W250-0012	FILTER, FURNACE 16" x 25" X 1"
19	1	1	1	1	W640-0014	CAPACITOR STRAP
20	-	-	-	1	W435-0085	CAPACITOR, 40+5MFD 440V 50/60Hz
20	-	-	1	-	W435-0086	CAPACITOR, 45+5MFD 440V 50/60Hz
20	-	1	-	-	W435-0083	CAPACITOR, 50+5MFD 440V 50/60Hz
20	1	-	-	-	W435-0067	CAPACITOR, 40+5MFD 370V 50/60 Hz
21	1	1	1	1	W670-0531	TERMINAL, A/C CONTACTOR 2 POLE
22	1	1	1	1	W750-0326	HARNESS - CONDO PACK X13 LOWER
23	1	1	1	1	W750-0348	HARNESS - CONDO PACK A/C AND POWER LOWER
24	1	1	1	1	W345-0018	HOSE, 5/8" ID AC CONDENSATE TRAP
25	1	1	1	1	W290-0170	GASKET, STRIP 3/8"X (4 FT)
26	1	1	1	1	W290-0256	GASKET, D-CHANNEL 3/4"X1/2"X (3FT)
27	1	1	1	1	W290-0276	GASKET, D-CHANNEL 3/4"X3/4" X (6 FT)
28	2	2	2	2	W450-0236	NUT, COREMAX CORE (1/2-20 X 7/16-20)
28	2	2	2	2	W450-0337	NUT, 1/2-20 HEX S.STEEL
28	2	2	2	2	W120-0090	CAP, BRASS 1/4 WITH O-RING
29	1	-	-	-	W490-0867**	PIPE 3/4" O.D. SUCTION
29	-	1	-	-	W490-0866**	PIPE 5/8" O.D. SUCTION
29	-	-	1	-	W490-0865**	PIPE 1/2" O.D. SUCTION
29	-	-	-	1	W490-0864**	PIPE 1/2" O.D. SUCTION
30	1	-	-	-	W010-4496**	LIQUID / EVAP TO TXV PIPE ASSY
30	-	1	-	-	W010-4495**	LIQUID / EVAP TO TXV PIPE ASSY
30	-	-	1	-	W010-4498**	LIQUID / EVAP PIPE ASSY #51 ORIFICE
30	-	-	-	1	W010-4497**	LIQUID / EVAP PIPE ASSY #44 ORIFICE

NOTE* FOR ITEM W770-0005*, THE ITEMS 11* AND 12* ARE NEEDED

** FOR ITEMS W770-0014**, THE ITEMS 29** AND 30** ARE NEEDED

9.3 CEHM - PSE ELECTRIC HEATING MODULE

IOM



CEHM - PARTS LIST:

TABLE 14.

ITEM NO.	CEHM015A	CEHM010A	CEHM007A	CEHM005A	PART NUMBER	DESCRIPTION
	QTY	QTY	QTY	QTY		
1	1	-	-	-	W010-3584^	ASSY, ELECTRIC HEATER PANEL 15kW
1	-	1	-	-	W010-3538^	ASSY, ELECTRIC HEATER PANEL 10kW
1	-	-	1	-	W010-3583^	ASSY, ELECTRIC HEATER PANEL 7.5kW
1	-	-	-	1	W010-3582^	ASSY, ELECTRIC HEATER PANEL 5kW
2	3	2	2	1	W660-0184	TEMPERATURE CUT-OUT AUTO RESET
3	3	2	-	1	W660-0185	FUSIBLE LINK 170.6F (77C)
3	-	-	2	-	W660-0186	FUSIBLE LINK 161.6F (72C)
4	1	-	-	-	W010-3695^^	ASSY, CONTROL PANEL 15 kW
4	-	1	-	-	W010-3694^^	ASSY, CONTROL PANEL 10 kW
4	-	-	1	-	W010-3693^^	ASSY, CONTROL PANEL 7.5 kW
4	-	-	-	1	W010-3692^^	ASSY, CONTROL PANEL 5 kW
5	1	1	1	1	W670-0535	TERMINAL BLOCK
6	1	1	1	1	W670-0532	TERMINAL, THERMOSTAT FUSE BLOCK 1/4"
7	1	1	1	1	W285-0013	FUSE, GLASS 2.5A, 250V
8	1	-	-	1	W660-0187	BREAKER 30A
8	-	-	1	-	W660-0188	BREAKER 45A
8	1	1	-	-	W660-0189	BREAKER 60A
9	3	2	2	1	W660-0190	RELAY T-92
10	2	2	2	1	W190-0106	TIME-DELAY RECTIFIERS CONTROL BOARD
11	1	1	1	1	W707-0018	TRANSFORMER, 240/24V 40VA
12	2	2	2	2	W735-0032	WASHER, 1/4" VULCANIZED FIBRE (GREY)
13	2	2	2	2	W670-0530	DISTRIBUTOR BLOCK, 175AMP
14	2	2	2	2	W285-0010	FUSE HOLDER, 2 POLE, 600V, 30A CLASS CC
15	2	2	2	2	W285-0008	FUSE, 5 AMP FOR ALL CEHM
16	2	2	2	2	W285-0012	FUSE, 30 AMP FOR CACM030B
16	2	2	2	2	W285-0009	FUSE, 20 AMP FOR CACM024B
16	2	2	2	2	W285-0011	FUSE, 10 AMP FOR CACM012B
16	2	2	2	2	W285-0016	FUSE, 15 AMP FOR CACM018B
17	2	2	2	2	W735-0028	WASHER, #12 FLAT BRASS
18	1	1	1	1	W715-0887	TRIM, 402 9/32" PRESS STYLE (2FT LG)
19	1	1	1	1	W670-0525	GROUND LUG
20	2	2	2	2	W290-0300	GASKET, CEHM MODULES
21	1	1	1	1	W750-0363	HARNESS, ELECTRIC FURNACE MODULE
22	1	1	1	1	W750-0364	WIRE HARNESS, AC/GAS/ELEC UPPER
23	1	1	1	1	W750-0325	WIRE HARNESS, CONDO PACK X13 UPPER

NOTE: ^ ITEM# 1 INCLUDES ITEM#S 2,3

NOTE: ^^ ITEM# 4 INCLUDES ITEM#S 5,6,7,8,9,10

10. OWNER'S SERVICE INFORMATION

TABLE 15.

HOMEOWNER'S REFERENCE TABLE
Model No. <i>(Model number located in the right corner of the upper front door)</i>
Serial No. <i>(Serial number located in the right corner of the upper front door)</i>
Date Installed
Contractor
Contact
Address
Postal Code/Zip Code
Telephone No.
After Hours No.
If different from Installation Contractor:
Service Tech.
Telephone No.
After Hours No.
NOTE:

H28.3

11. WARRANTY

Wolf Steel Ltd. products are manufactured under the strict Standard of the world recognized ISO 9001 : 2015 Quality Assurance Certificate. **Wolf Steel Ltd.** products are designed with superior components and materials assembled by trained craftsmen who take great pride in their work. The complete appliance is thoroughly inspected by a qualified technician before packaging to ensure that the product you receive is the quality you expect from **Wolf Steel Ltd.**

Condo Pack LIMITED WARRANTY

LIMITED WARRANTY

This heating/cooling appliance is warranted by Wolf Steel Ltd. (Condo Pack) to be free from defects in materials and workmanship under normal use and maintenance.

The Stainless Steel Heat Exchanger (Gas Furnace version) is warranted for a period of **20 years** (Parts only, shipping and warranty labor cost are not covered. Such cost are to covered by the owner of appliance).

For the first **10 years** of the warranty period Wolf Steel Ltd. will replace the entire furnace module if the Heat Exchanger fails (the Heat Exchanger shall be defined as the stainless steel components making up the primary and secondary exchange surfaces only; the plastic front manifold cover and gasket are NOT included as part of the Heat Exchanger) and all conditions and limitations of the warranty are met.

For the **11th through 20th year** of the warranty, replacement cost of the furnace module will be prorated.

All other covered components will be warranted for a period of **5 years** during which Wolf Steel Ltd. will cover the replacement of the component (Parts only, shipping and warranty labor cost are not covered. Such cost are to covered by the owner of appliance).

Components not covered by the warranty include consumables such as filters, fuses, driers, refrigerant and oils. Cabinetry components, grills and wiring components are also excluded from the warranty.

Obstacles (such as non-factory approved architectural louvers, brick pattern facades, etc.) or improper installation that causes restriction to the air flow, will decrease performance, cause premature equipment failure and void all warranties.

The warranty period begins at the date of the original installation and if this date cannot be verified, the warranty period begins 6 months after the manufacture date of the appliance (indicated by the first 4 numbers of the serial number).

The warranty is only valid when:

- the appliance has not been moved from its location of original install,
- has been installed by a licensed or qualified HVAC technician,
- was installed in accordance with the manufacturer's directions in the Installation and Operation Manual, and
- was installed in compliance with all industry standards, national and local codes.

Warranty claims must be authorized by Wolf Steel Ltd. recognized representative or agent; parts/components being claimed may need to be analyzed at a Wolf Steel Ltd. facility. Records of installation date and periodic maintenance are required to process claim. All warranty service must be done by Wolf Steel Ltd. authorized service technicians using approved components.

Limitations:

Wolf Steel Ltd. is not responsible for:

1. Damages/Repairs/Costs incurred due to faulty installation or application.
2. Damages/Repairs/Costs caused by an installation that is not performed in compliance with all federal, provincial/state laws or regulations, and the Installation and Operation Manual.
3. Damage as a result of vandalism, freight damage, floods, fires, winds, lightning, and accidents, or any act of nature. Atmospheres contaminated by compounds of chlorine, halogenated hydrocarbons, or other damaging chemicals causing deterioration of components, or other conditions beyond the control of Wolf Steel.
4. Use of components or accessories not compatible with this appliance.
5. Products installed outside of Canada and the United States and its territories.
6. Routine maintenance, but not limited to, cleaning of the coils, filter cleaning and/or replacement and lubrication.
7. Damages/Repairs/Costs incurred because of the use of Parts not supplied or previously authorized by Wolf Steel.
8. Damages or repairs required as a result of improper use, maintenance, operation, servicing, cleaning or replacing filters.
9. Failure to operate due to interruption and/or inadequate electrical service.
10. Damages, defects or failures caused by accidents or negligent or unreasonable use or operation of the unit and its' components, including without limitation, operation beyond rated capacity and operation of electrical components at voltage other than that specified on the rating plate.
11. Wolf Steel will not in any event extend warranty coverage to any incidental, consequential or indirect damages.
12. Changes in the appearance of the unit that does not affect its performance.
13. Damages, defects or failures caused by operation of the unit in abnormal environmental conditions (i.e. salt air).
14. Damages, defects or failures caused by conditioned air(return air) supplied to the furnace being greater than 20% from out of doors (13°C/55°F min. return air temperature).
15. Damages, defects or failures caused by operating air conditioning modules during periods when outdoor ambient temperatures fall below 13°C/55°F.

ALL SPECIFICATIONS AND DESIGNS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE DUE TO ON-GOING PRODUCT IMPROVEMENTS.
Napoleon® IS A REGISTERED TRADEMARK OF WOLF STEEL LTD.

FOR HOMEOWNERS FUTURE REFERENCE

Model and Serial Number _____
(Serial number located on inside bottom door)
Installation Date _____

Dealer Name _____
Dealer's City/Province-State/Postal-Zip Code _____
Telephone/Fax _____
E-mail Address _____

For further information about this warranty, contact Wolf Steel Ltd. *Technical Service Department* by • phone (888) 721-8324 • by email: hvacsupport@napoleonproducts.com • or mail to **WOLF STEEL LTD.**, 24 Napoleon Road, Barrie, Ontario L4M 0G8 Canada



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