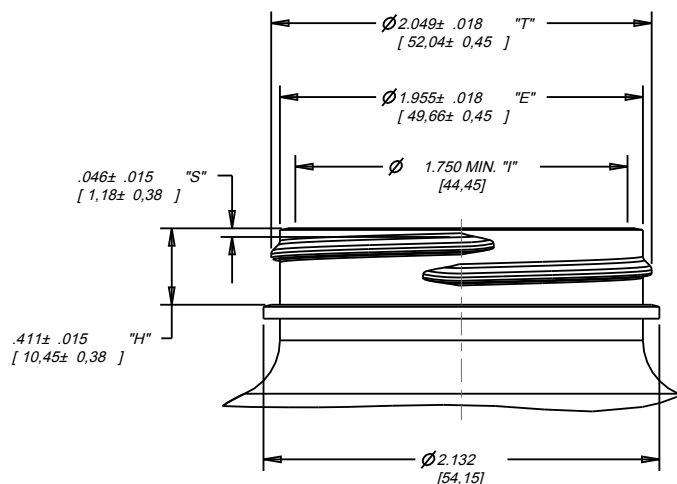
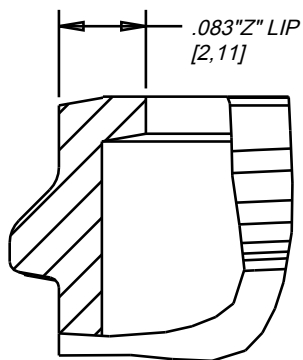
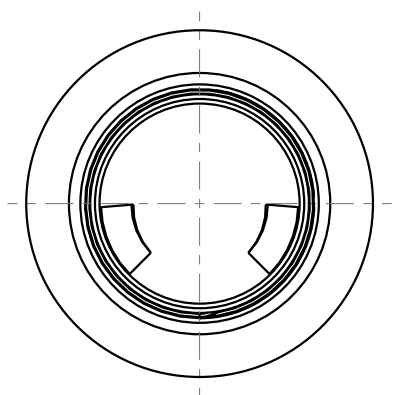
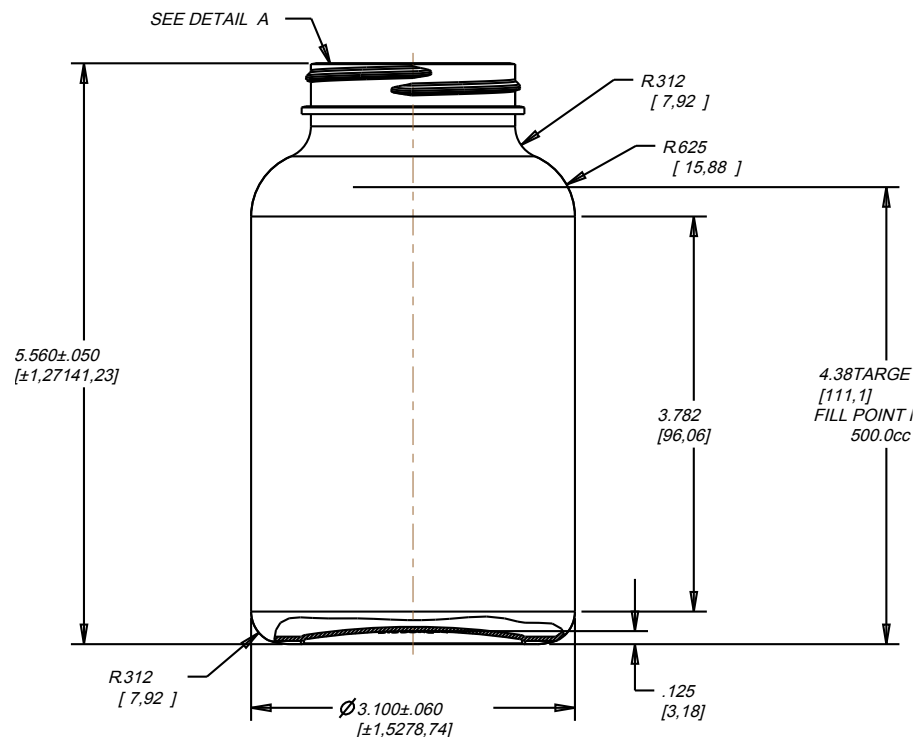




DETAIL A
M53-400 NECK FINISH
6 T.P.I., 1 THREAD TURN
.250 MIN "I" DEPTH
SCALE 2.000



SECTION A-A
SCALE 8.000



Material	HDPE	Neck Finish	M53-400 CT
Nominal Capacity	500 cc	Overflow Volume	567.0 ± 13.0 cc
Weight	38.3 ± 2.5 g	Min Wall Thickness	0.020 in

BODY DIMENSIONS

Overall Height	5.560 ± 0.050 in	Fill Point Height	4.38 target
Body Diameter	3.100 ± 0.060 in	Label Panel Height	3.782 in
Shoulder Radius	R0.625	Base Radius	R0.312

NECK FINISH DETAILS

T Dimension	2.049 ± 0.018 in	E Dimension	1.955 ± 0.018 in
H Dimension	0.411 ± 0.015 in	S Dimension	0.046 ± 0.015 in
I Dimension	1.750 min	Z Lip	0.083 in
Thread Detail	6 TPI, 1 thread turn	I Depth	0.250 min

DISCLAIMER

This specification does not relieve the customer of their ultimate responsibility for the determination of the appropriate container. It is the customer's responsibility to select the appropriate packaging based upon all information at their disposal including the specific application, regulatory compliance, product compatibility and shipping requirements. WE HEREBY DISCLAIM AND EXCLUDE ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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REF NO.:

DWG-Q1526

DESCRIPTION:

500 CC WHITE HDPE ROUND
PACKER 53-400 @140 38 GRAM