STANDARD
TEXTILE

Processing Procedure
Polyester Robes

PROCESSING REQUIREMENTS

A. Polyester Robes should be laundered separate from other linen to minimize lint accumulation from other products and maximize the economics of the lightweight synthetic product.

B. Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional, based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Break	8 min.	High	140°F	Neutral to mild detergent, no alkali
2.	Suds	5 min.	Low	120°F	--
3.	Rinse	2 min.	High	110°F	--
4.	Rinse	2 min.	High	100°F	--
5.	Rinse	2 min.	High	90°F	--
6.	Sour	3 min.	Low	90°F	Sour to pH of 6.0

C. Higher temperatures can be used on heavy soil.

D. Tumble dry at moderate temperature 120°F. Use appropriate cool down cycle. Remove promptly.

E. As needed, product can be bleached. The use of chlorine bleach must be carefully controlled and completely rinsed from these items to ensure the long-term colorfastness of colored items. Peroxide bleaching or the use of an anti-chlor is recommended for situations that require “safer” processing because of control limitations.