



Manufactured by:
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FUSION FLAME OUTDOOR KITCHEN

MODEL # : 2304079



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



Made in China

INS-2304079-A-FUSION FLAME OUTDOOR KITCHEN-ENG 6-14-2023

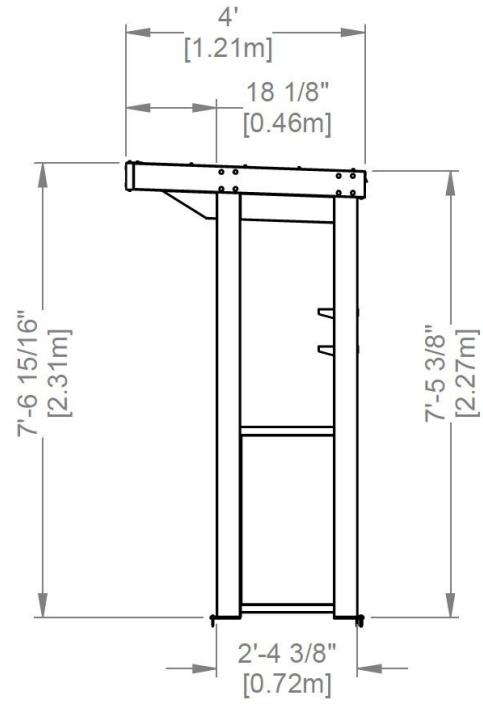
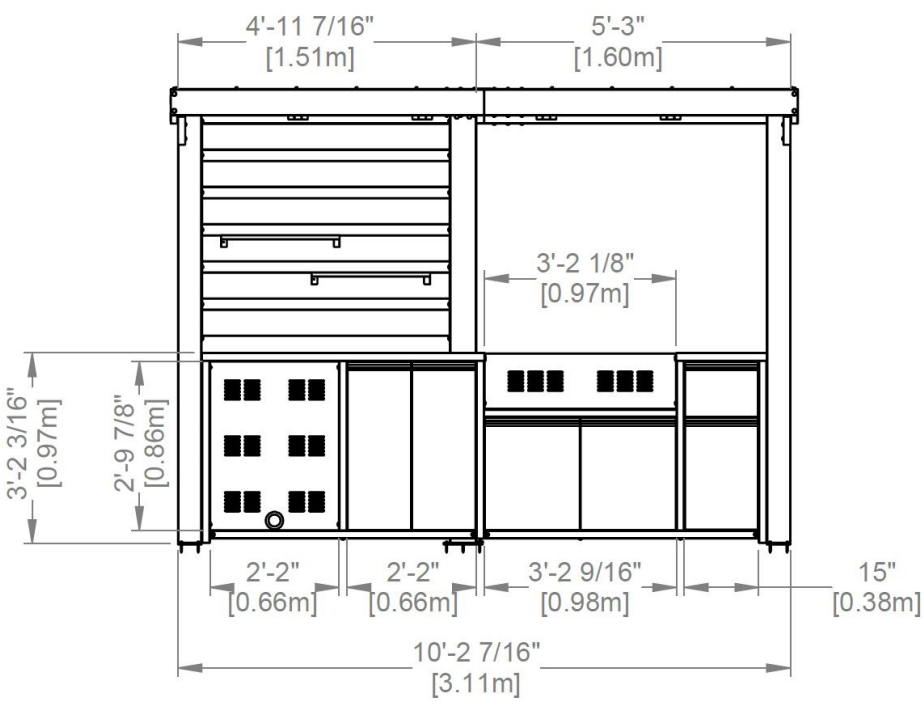
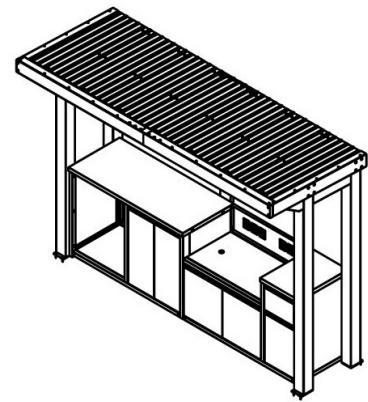
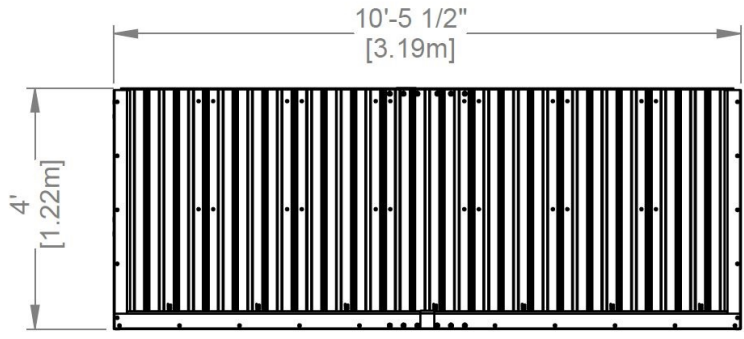
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

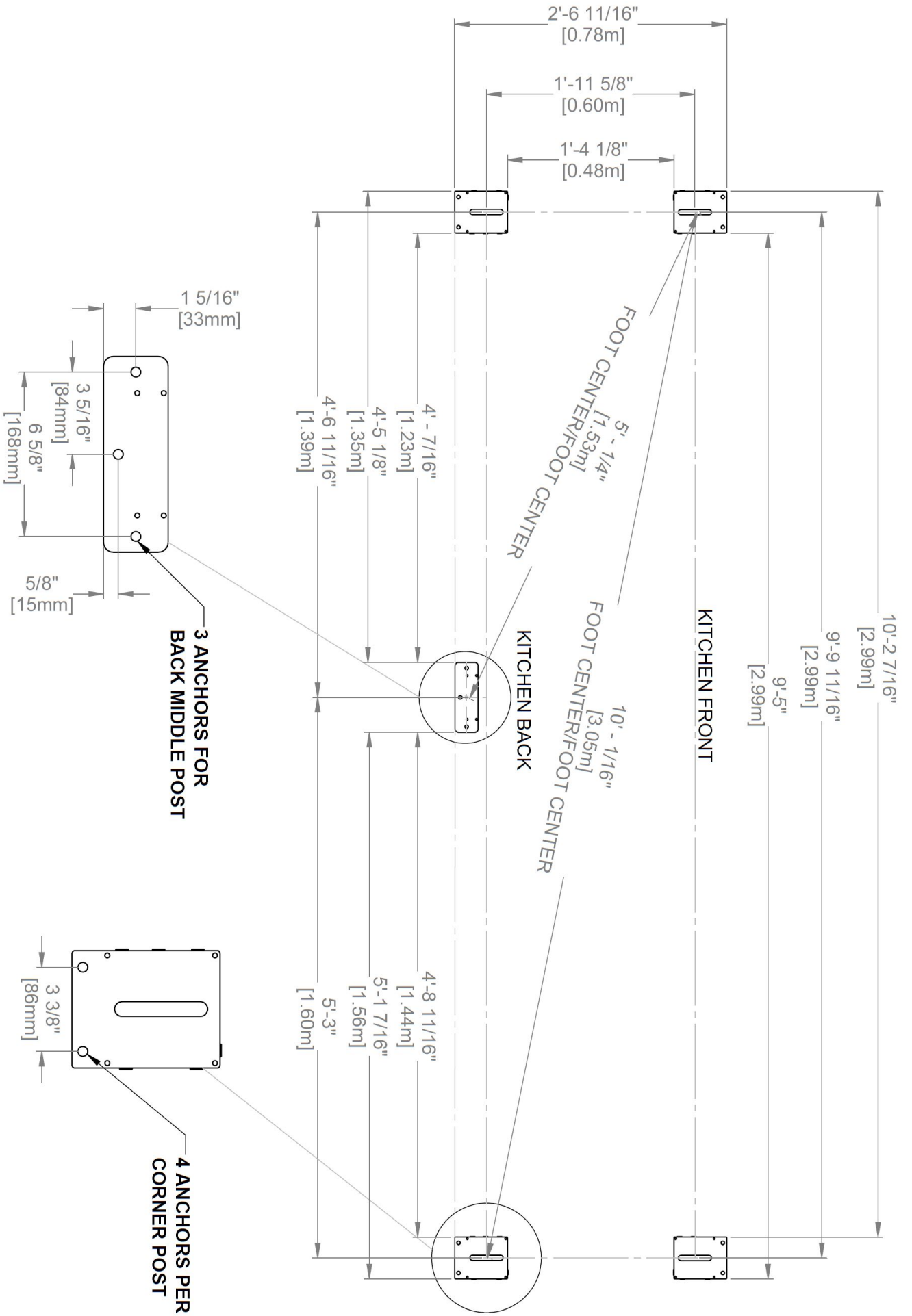
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.



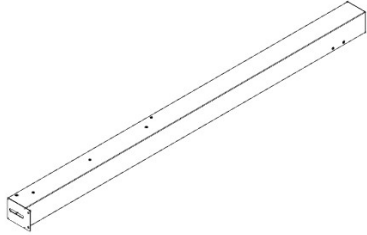
OWNER'S MANUAL - ANCHORING LAYOUT



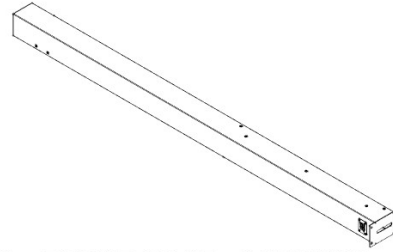
NOTE: DIMENSIONS ARE TO ANCHOR PLATES ON BOTTOM OF POST EXCEPT WHERE NOTED.

OWNER'S MANUAL - PARTS IDENTIFICATION

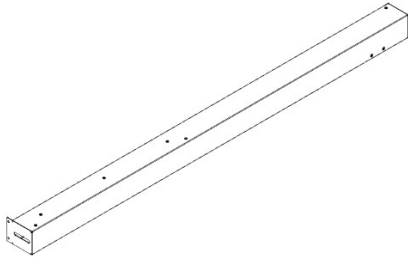
METAL COMPONENTS (NOT TO SCALE)



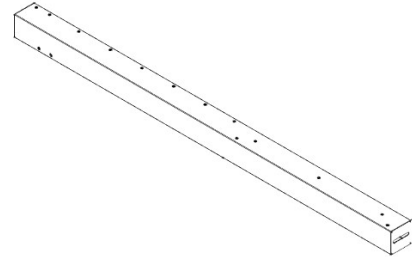
P01 FRONT POST - A4M02008
(x1) 4 3/4"x5 15/16"x89 1/2" (120x151x2274)



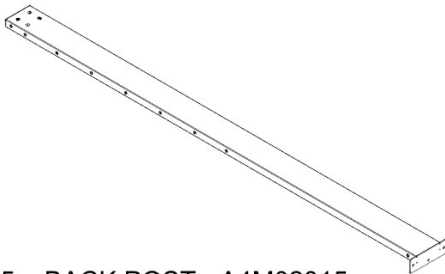
P02 FRONT POST - A4M02009
(x1) 4 3/4"x5 15/16"x89 1/2" (120x151x2274)



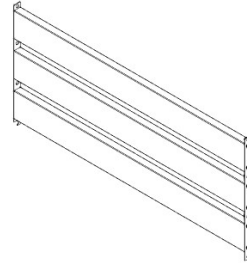
P04 BACK POST - A4M02011
(x1) 4 3/4"x5 15/16"x88 3/4" (120x151x2254)



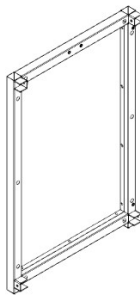
P03 BACK POST - A4M02010
(x1) 4 3/4"x5 15/16"x88 3/4" (120x151x2254)



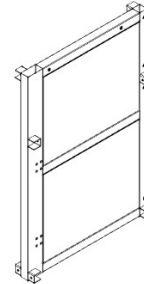
P05 BACK POST - A4M02015
(x1) 2 5/8"x7 7/8"x88 3/4" (66x200x2254)



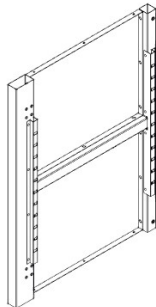
B10 BACK PANEL - A4M02043
(x2) 1 7/16"x22 11/16"x49 5/8" (36x576.5x1261)



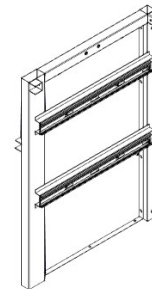
C01 CABINET PANEL - A4M02016
(x1) 2 3/4"x25"x37 15/16" (70x635x963)



C02 CABINET PANEL - A4M02017
(x1) 3 15/16"x25"x37" (100x635x940)



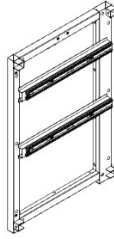
C05 CABINET PANEL - A4M02045
(x1) 2 3/16"x25"x33 7/8" (56x635x860)



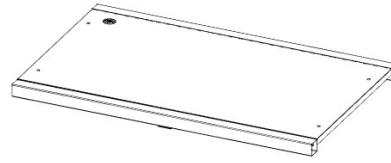
C08 CABINET PANEL - A4M02048
(x1) 4 1/8"x25"x35 7/16" (105x635x900)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



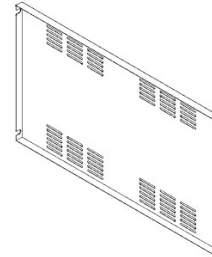
C06 CABINET PANEL - A4M02046
(x1) 2 15/16"x25"x37 15/16" (75x635x963)



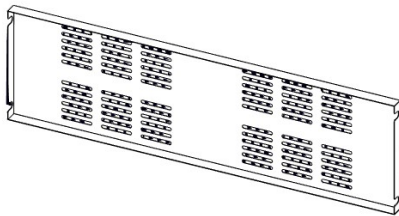
C09 CABINET TABLE FRAME - A4M02049
(x1) 2 3/8"x25"x38 7/16" (60x635x977)



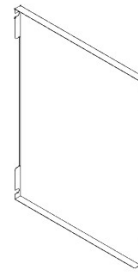
BP01 BACK PANEL - A4M02051
(x1) 1 3/16"x14 13/16"x33 3/4" (30x376x858)



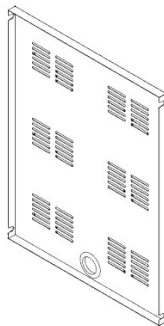
BP02 BACK PANEL - A4M02052
(x1) 1 3/16"x22 5/8"x38 3/8" (30x574x975)



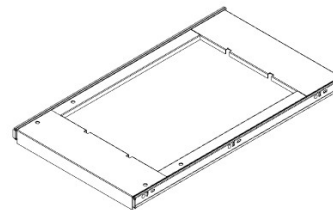
BP03 BACK PANEL - A4M02053
(x1) 1 3/16"x11 1/8"x38 3/8" (30x282x975)



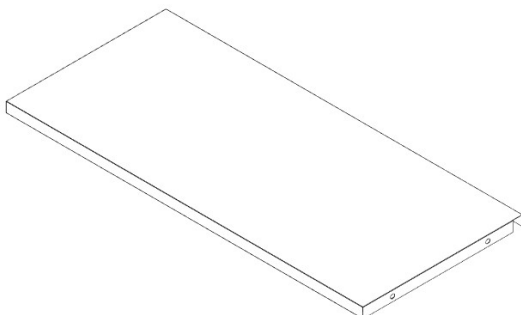
BP04 BACK PANEL - A4M02054
(x1) 1 3/16"x25 13/16"x33 13/16" (30x655x859)



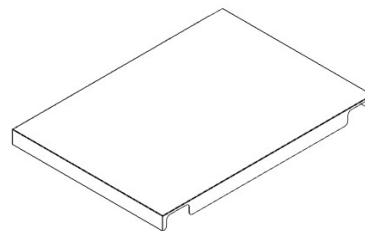
BP05 BACK PANEL - A4M02055
(x1) 1 3/16"x25 13/16"x33 3/4" (30x655x858)



A04 7 GALLON TRASH CAN HOLDER - A4M02074
(x1) 13/16"x12 1/2"x21 7/16" (20x317.5x544)



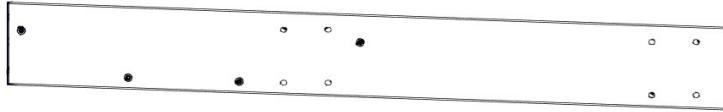
C10 COUNTERTOP - A4M02058
(x1) 1 5/8"x25 3/8"x56 5/8" (41x645x1438)



C11 COUNTERTOP - A4M02059
(x1) 1 5/8"x18 3/16"x25 3/8" (41x462x645)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



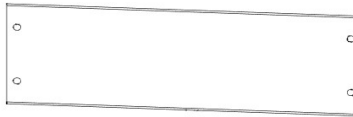
B01 SIDE BEAM - A4M02012
(x1) 36x5 1/4"x46 1/2" (36x134x1181)



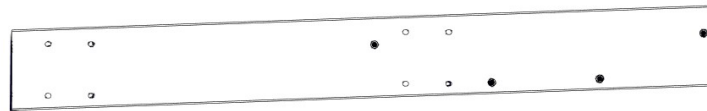
B02 BACK BEAM - A4M02013
(x1) 1 7/16"x4 13/16"x61 1/4" (36x122x1556)



B03 FRONT BEAM - A4M02014
(x1) 1 7/16"x5 1/4"x62 11/16" (36x134x1593)



B04 SIDE BEAM - A4M02019
(x1) 1 7/16"x5 1/4"x18 7/8" (36x134x480)



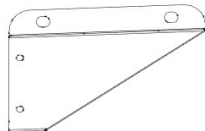
B05 SIDE BEAM - A4M02022
(x1) 1 7/16"x5 1/4"x46 1/2" (36x134x1181)



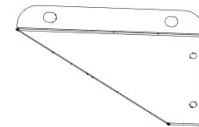
B06 BACK BEAM - A4M02024
(x1) 1 7/16"x4 13/16"x (36x122x1556)



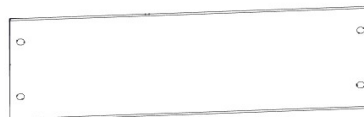
B07 FRONT BEAM - A4M02027
(x1) 1 7/16"x5 1/4"x62 11/16" (36x134x1593)



B08 CORBEL - A4M02041
(x1) 1 7/16"x6 11/16"x11 1/8" (36x170x282)



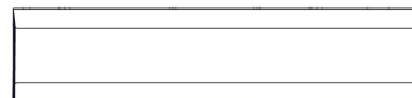
B09 CORBEL - A4M02042
(x1) 1 7/16"x6 11/16"x11 1/8" (36x170x282)



B11 SIDE BEAM - A4M02106
(x1) 1 7/16"x5 1/4"x18 7/8" (36x134x480)



J1 SPLICE BRACKET - A4M02183
(x1) 1 5/16"x5 3/16"x19 11/16" (33.2x131.2x500)



J2 SPLICE BRACKET - A4M02184
(x1) 1 5/16"x4 11/16"x19 11/16" (33.2x119.2x500)

OWNER'S MANUAL - PARTS IDENTIFICATION

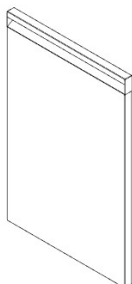
METAL COMPONENTS (NOT TO SCALE)



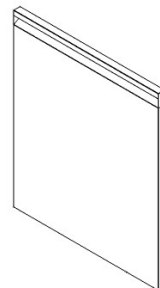
D01 DOOR PANEL - A4M02064
(x1) 22x12 3/4"x33 5/8" (22x324x854)



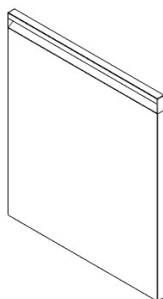
D02 DOOR PANEL - A4M02066
(x1) 7/8"x12 3/4"x33 5/8" (22x324x854)



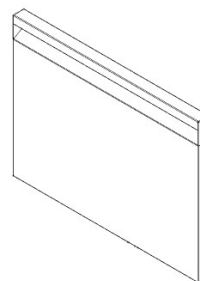
D03 DOOR PANEL - A4M02067
(x1) 7/8"x14 5/8"x22 7/16" (22x372x570)



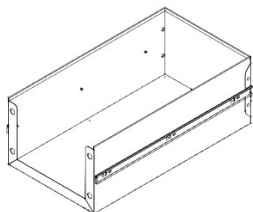
D04 DOOR PANEL - A4M02068
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)



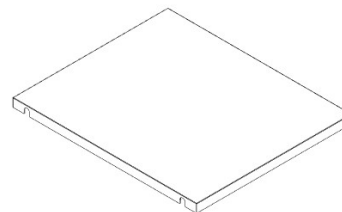
D05 DOOR PANEL - A4M02069
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)



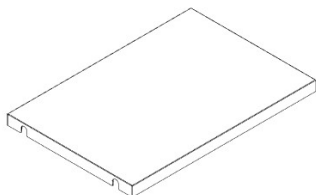
D06 DRAWER FACE - A4M02060
(x1) 7/8"x11 1/16"x14 5/8" (22x281x372)



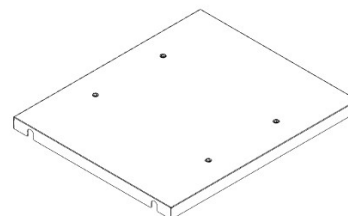
D07 8" DRAWER - A4M02075
(x1) 8 1/16"x12 3/8"x21 3/4" (204x314.5x550)



F03 FLOOR PANEL - A4M02202
(x2) 1 3/16"x21 3/4"x25 13/16" (30x553x655)



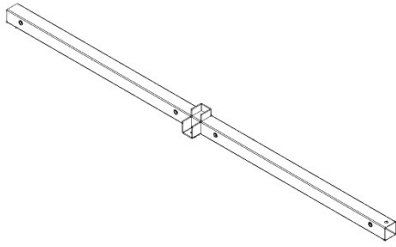
F11 FLOOR PANEL - A4M02209
(x1) 1 3/16"x14 13/16"x21 3/4" (30x376x553)



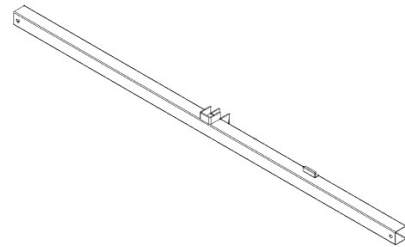
F12 FLOOR PANEL FOR PROPANE TANK - A4M02173
(x1) 1 3/16"x18 3/8"x21 3/4" (30x466.5x553)

OWNER'S MANUAL - PARTS IDENTIFICATION

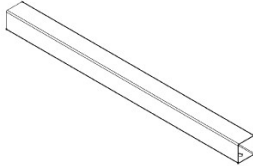
METAL COMPONENTS (NOT TO SCALE)



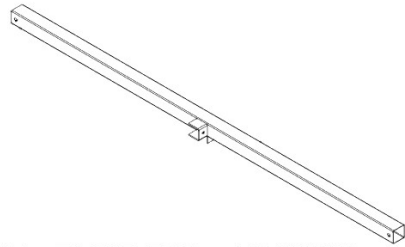
F01 BOTTOM PANEL RAIL - A4M02200
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)



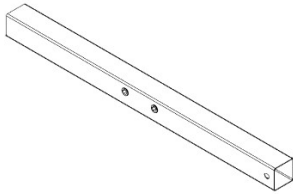
F02 BOTTOM PANEL RAIL - A4M02201
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)



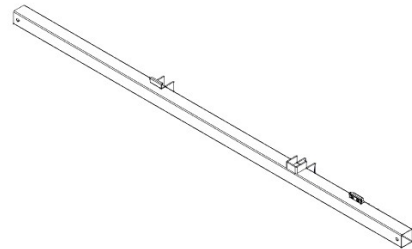
F04 FLOOR TUBE - A4M02203
(x2) 1 9/16"x1 9/16"x21 7/8" (40x40x555)



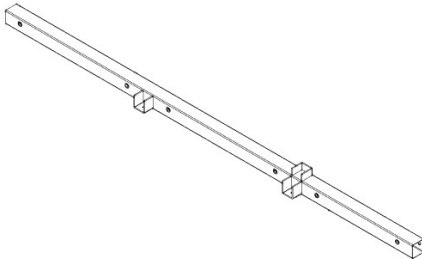
F05 TABLE RAIL - A4M02204
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)



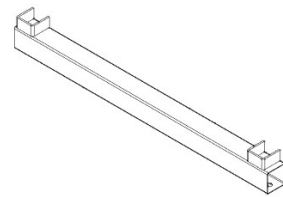
F06 TABLE TUBE SUPPORT - A4M02205
(x1) 1 9/16"x1 9/16"x21 7/8" (40x40x555)



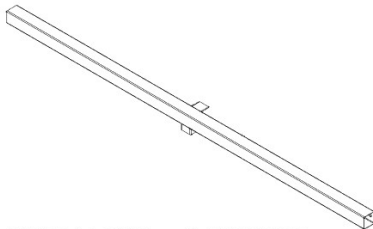
F07 BOTTOM PANEL RAIL - A4M02206
(x1) 2 3/8"x2 3/4"x54 15/16" (60x70x1395)



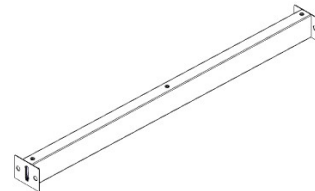
F08 BOTTOM PANEL RAIL - A4M02207
(x1) 2 3/8"x2 3/4"x54 15/16" (60x70x1395)



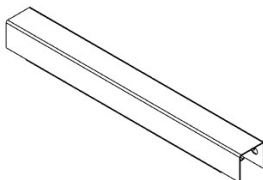
F09 BOTTOM FLOOR TUBE - A4M02210
(x1) 1 9/16"x2 3/8"x21 7/8" (40x60x555)



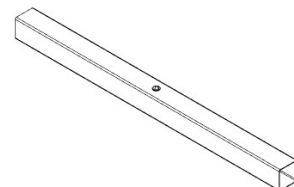
F13 TABLE RAIL - A4M02274
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)



R01 RAFTER - A4M02020
(x4) 3 1/8"x3 15/16"x45 1/16" (80x100x1144)



T01 TUBE - A4M02050
(x2) 1 9/16"x1 9/16"x14 7/8" (40x40x378)



T02 UPRIGHT TUBE - A4M02104
(x1) 1 9/16"x1 9/16"x22 11/16" (40x40x576)

OWNER'S MANUAL - PARTS IDENTIFICATION

METAL COMPONENTS (NOT TO SCALE)



E01 PURLIN - A4M02021
(x2) 1 9/16"x1 3/4"x48 13/16" (40x45x1239.75)



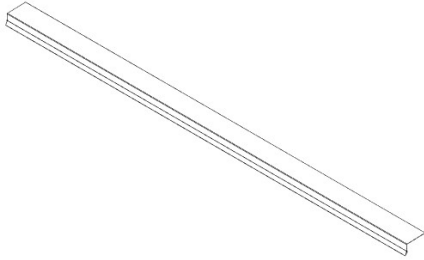
E02 PURLIN - A4M02023
(x2) 1 9/16"x1 3/4"x73 5/8" (40x45x1870.75)



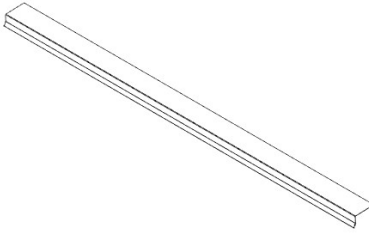
E03 PURLIN - A4M02025
(x1) 1 9/16"x1 3/4"x49 5/8" (40x45x1260)



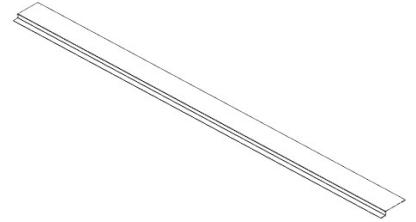
E04 PURLIN - A4M02026
(x1) 1 9/16"x1 3/4"x58 1/16" (40x45x1475)



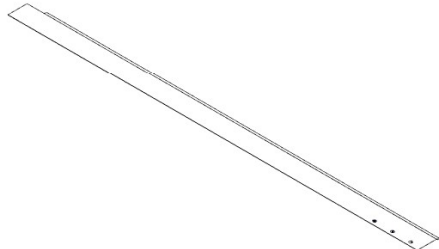
A4M02107 DRIP EDGE
(x1)



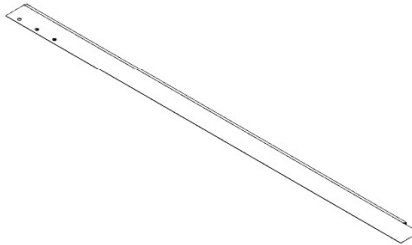
A4M02272 DRIP EDGE
(x1)



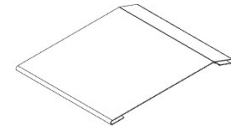
A4M02029 DRIP EDGE
(x2)



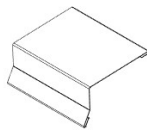
A4M02186 DRIP EDGE
(x1)



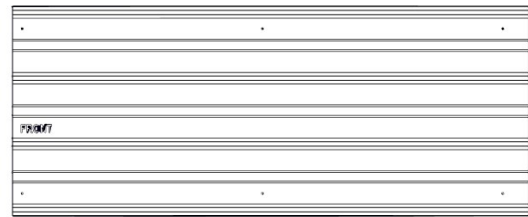
A4M02187 DRIP EDGE
(x1)



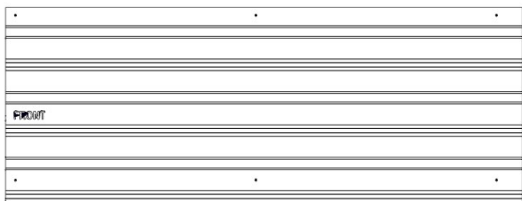
A4M02273 DRIP EDGE SPLICE
(x1)



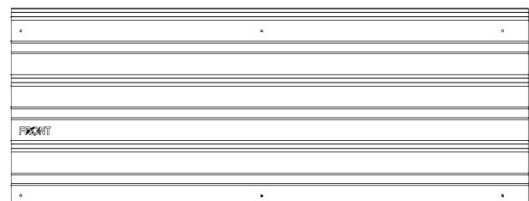
A4M02108 DRIP EDGE SPLICE
(x1)



A4M02007 29GA STEEL SHEETING
(x5)



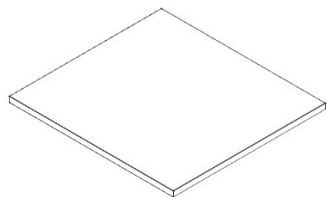
A4M02079 29GA STEEL SHEETING LEFT
(x1)



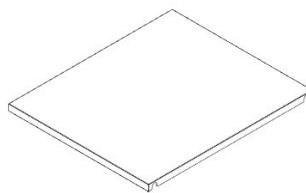
A4M02080 29GA STEEL SHEETING RIGHT
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

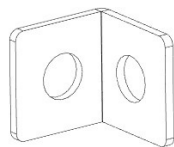
METAL COMPONENTS (NOT TO SCALE)



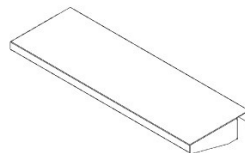
S01 CABINET SHELF - A4M02057
(x2) 13/16"x22 11/16"x24 1/2" (21x577x622)



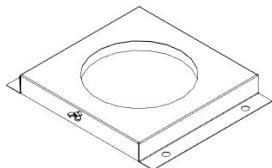
A11 SHELF - A4M02105
(x1) 13/16"x18 3/8"x21 1/2" (21x467x546)



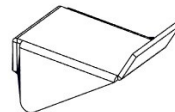
A02 BRACKET - A4M02056
(x3) 1 7/16"x1 7/16"x1 7/16" (36x36x36)



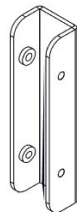
A03 BACK SHELF - A4M02072
(x2) 2 7/16"x7 15/16"x23 3/4" (61x201x603)



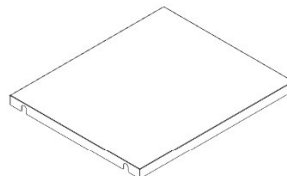
A12 PROPANE TANK HOLDER - A4M02028
(x1) 1 5/8"x11 13/16"x14 9/16" (41x300x370)



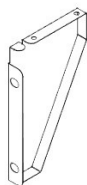
A06 ADJUSTABLE SHELF TAB - A4M02077
(x8) 11/16"x7/8"x1 3/16" (17x22x31)



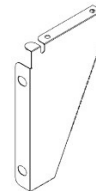
A01 BRACKET - A4M02018
(x6) 1"x1 5/16"x5 1/16" (25x33.2x128)



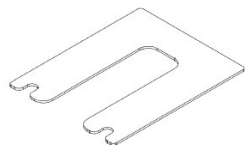
F10 FLOOR PANEL - A4M02208
(x1) 1 3/16"x18 3/8"x21 3/4" (30x467x553)



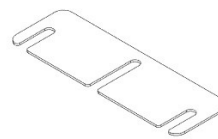
A10 ANGLE BRACKET - A4M02276
(x1) 13/16"x5 15/16"x9 13/16" (20x151x250)



A07 ANGLE BRACKET - A4M02277
(x1) 13/16"x5 15/16"x9 13/16" (20x151x250)



A09 SHIM - A4M02279
(x12) 1/8"x4 3/4"x6" (2x120x151)



A08 SHIM - A4M02278
(x3) 1/16"x2 5/8"x7 7/8" (2x66x200)



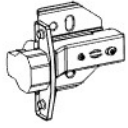
A05 HOSE CLAMP - A4M02258
(x1) 3/4"x3/4"x1 3/4" (20x21x44)



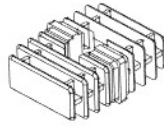
T03 UPRIGHT TUBE WITH MATCH HOLDER - A4M02404
(x1) 1 9/16"x1 9/16"x22 11/16" (40x40x576)

OWNER'S MANUAL - PARTS IDENTIFICATION

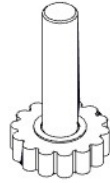
METAL COMPONENTS (NOT TO SCALE)



A4M02070 CABINET HINGE
(x8)



A6P00530 2-WAY SQUARE PLUG
(x2)



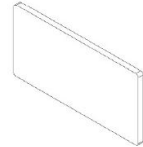
A6P00559 ADJUSTABLE FOOT
(x2)



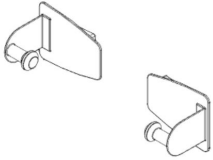
A4M02078 WOOD GRAIN
HOLE COVER
(x28)



A4M01352 HOLE COVER
(x14)

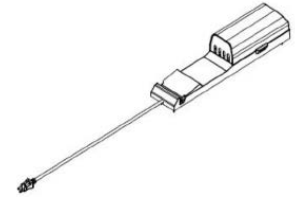


A6P00583 ADHESIVE
EVA TAPE
(x1)



A4M02290 MAGNETIC PAPER
TOWEL HOLDER
(x1)

A6P00650 MAGNETIC
LIGHT KIT
(x1)



9205413 ELECTRICAL
ENCLOSURE
(x1)

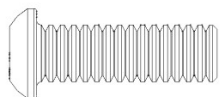


9230118 OUTDOOR KITCHEN
GRILL KIT
(x1)

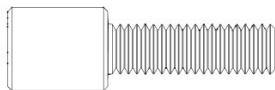
9230132 OUTDOOR KITCHEN
FRIDGE
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

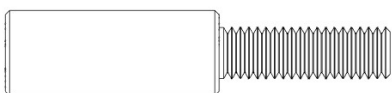
HARDWARE COMPONENTS (NOT TO SCALE)



H101101 TORX PAN HEAD
(x202) 1/4-20x3/4"



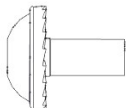
H101132 TORX SOCKET SCREW SHORT
(x12) 1/4-20



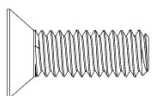
H101103 TORX SOCKET SCREW
(x52) 1/4-20



H100120 CONCRETE
(x11) ANCHOR



H100401 BOLT WH
(x4) 1/4x1/2 BLK



H101185 PHILLIPS FLAT HEAD
(x48) 8-32x1/2



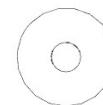
H100147 TORX BIT
(x1) T-30



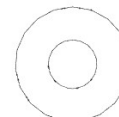
H100114 TORX WRENCH
(x1) T-30



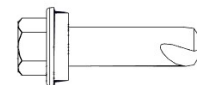
H101054 SEALANT WASHER
(x198)



H101053 STEEL WASHER
(x202) 6x20



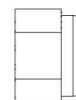
H100630 WASHER FLAT
(x11) 8x19 BLK



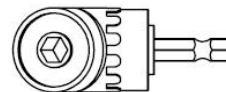
H101116 SCREW SELF TAPPING
(x20) 1/4x1 BLK



H101117 SCREW WOODGRIP
(x42) 10x3/4 BLK



H100653 NUT LOCK
(x4) 1/4 BLK



H101114 RIGHT ANGLE
(x1) DRILL ADAPTER



H101100 MAGNETIC DRIVER
(x1)



H101106 SOCKET DRIVER
(x1)

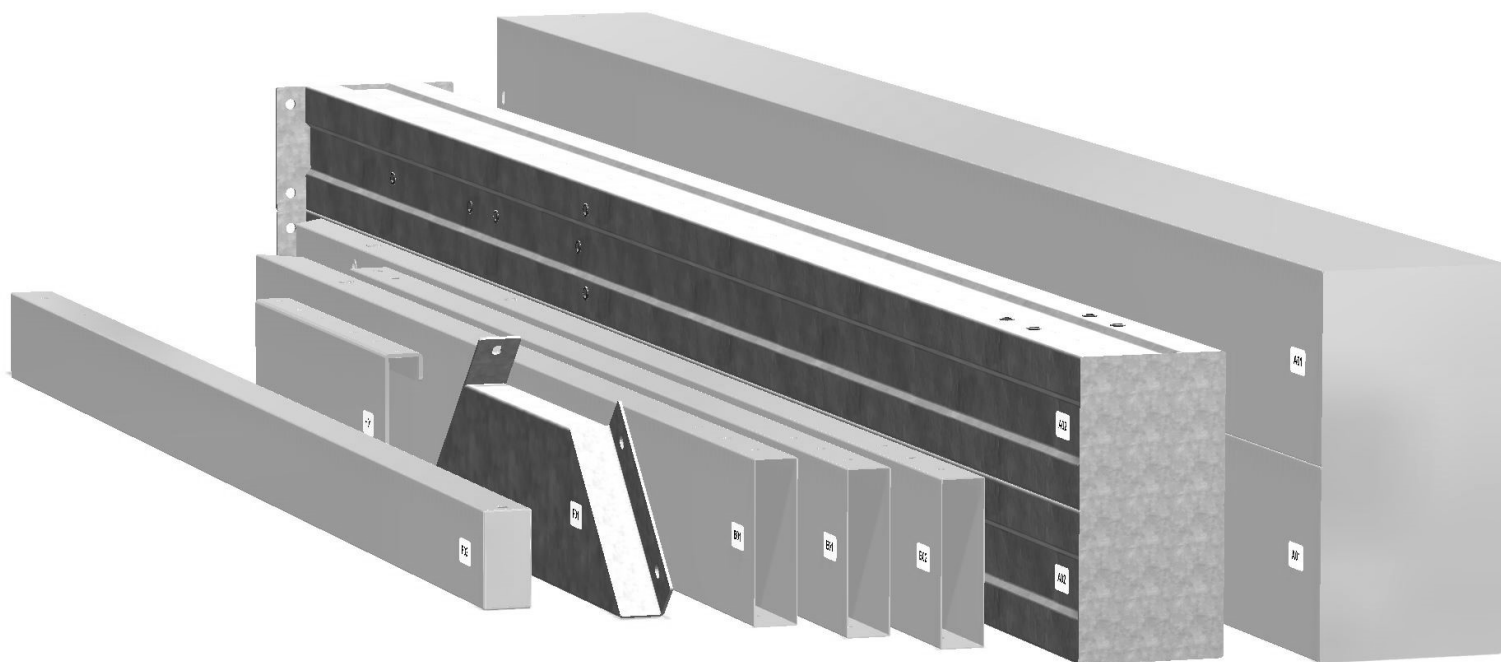
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the parts and hardware.

METAL PARTS:

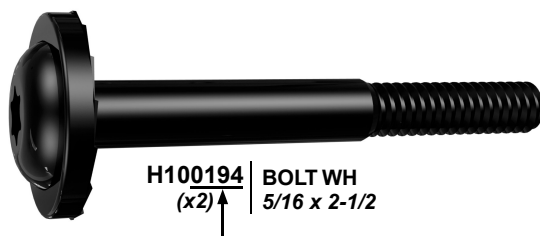
- Organize metal parts by the three-digit, alpha-numeric number stamped on each part (ex. P01).
- If there are multiple parts with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the parts or on the end of the parts.
- Allow yourself plenty of room - the parts can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY PART NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill or Electric Drill



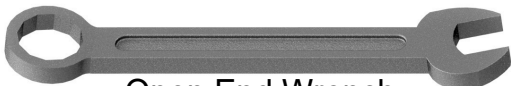
Drill Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End Wrench
7/16"



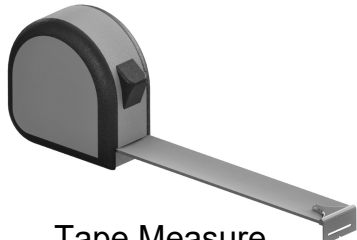
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



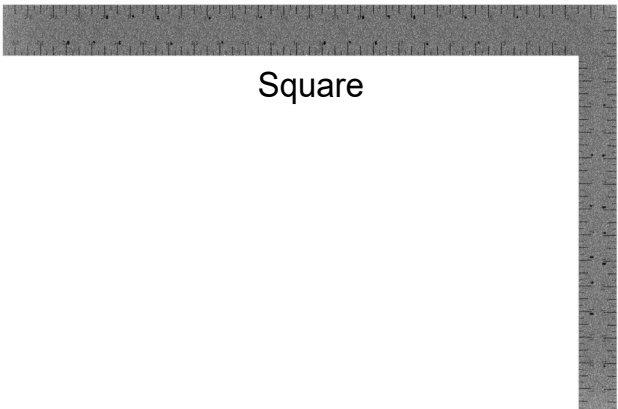
Claw Hammer



Rubber Mallet -
Optional



Tape Measure



Square




Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.


1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



BILT.

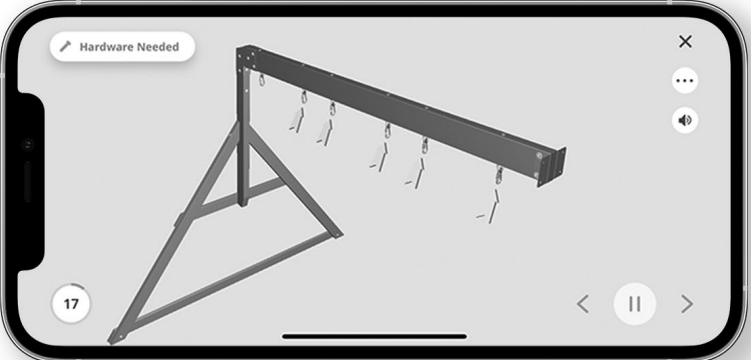
Scan for easy
3D instructions

Download the BILT app
before you begin



Download on the
App Store

GET IT ON
Google Play



Hardware Needed

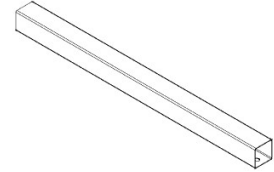
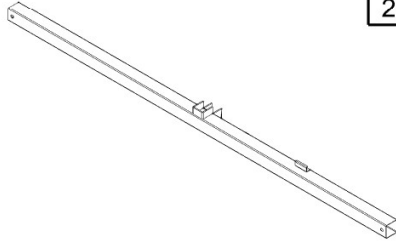
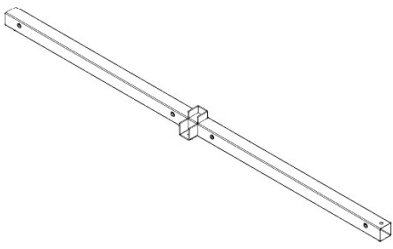
17

< || >

The image shows a smartphone screen displaying a 3D assembly instruction. The screen features a 3D model of a metal frame with a horizontal beam and several hanging components. A 'Hardware Needed' button is visible in the top left corner of the app interface. The number '17' is shown in a circle in the bottom left corner, and navigation arrows and a pause button are in the bottom right corner.

STEP 1 - FLOOR PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"



F01 BOTTOM PANEL RAIL - A4M02200
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)

F02 BOTTOM PANEL RAIL - A4M02201
(x1) 2 3/8"x2 3/4"x53 5/16" (60x70x1354)

F04 FLOOR TUBE - A4M02203
(x1) 1 9/16"x1 9/16"x21 7/8" (40x40x555)

FOR EASE OF ASSEMBLY, WE RECOMMEND USING SAW HORSES FOR STEPS 1-23

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

SLIDE F04 INTO TUBE CONNECTOR ON EACH PANEL RAIL ASSEMBLY

BACK

F04 (x1)
FLOOR TUBE

F01 (x1)
BOTTOM PANEL RAIL

FRONT

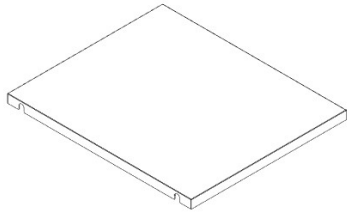
F02 (x1)
BOTTOM PANEL RAIL

1054 (x2)
SEALANT WASHER

1053 (x2)
STEEL WASHER 6x20

1101 (x2)
TORX PAN HEAD 1/4-20x3/4"

STEP 2 - FLOOR PANEL ASSEMBLY

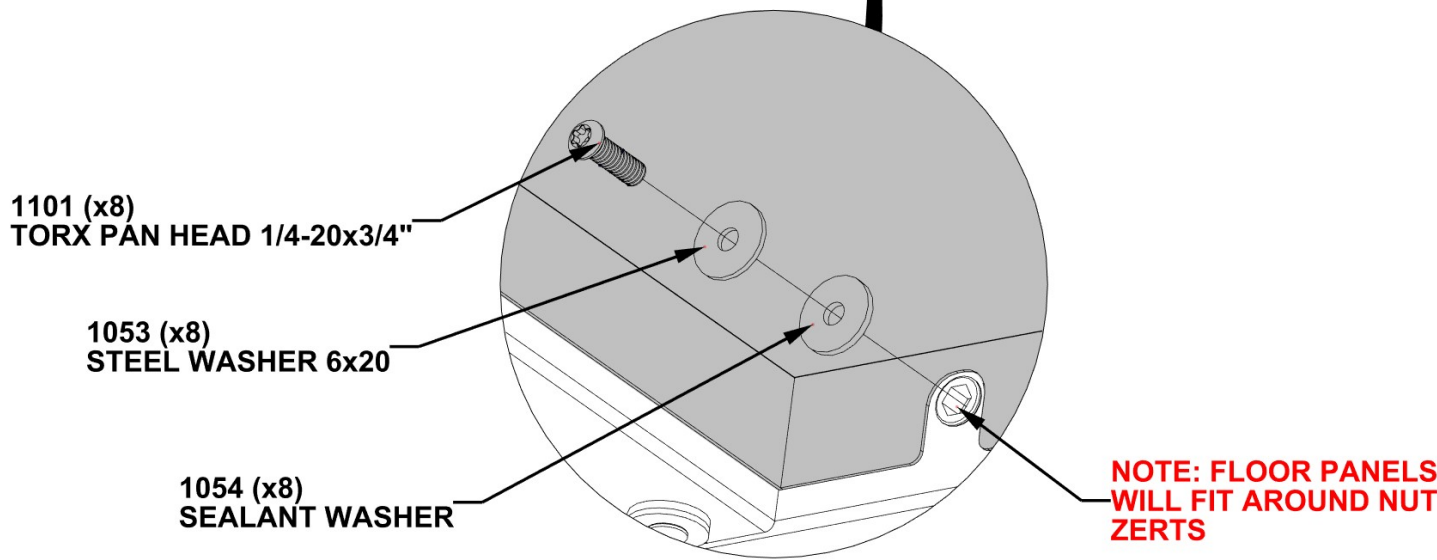
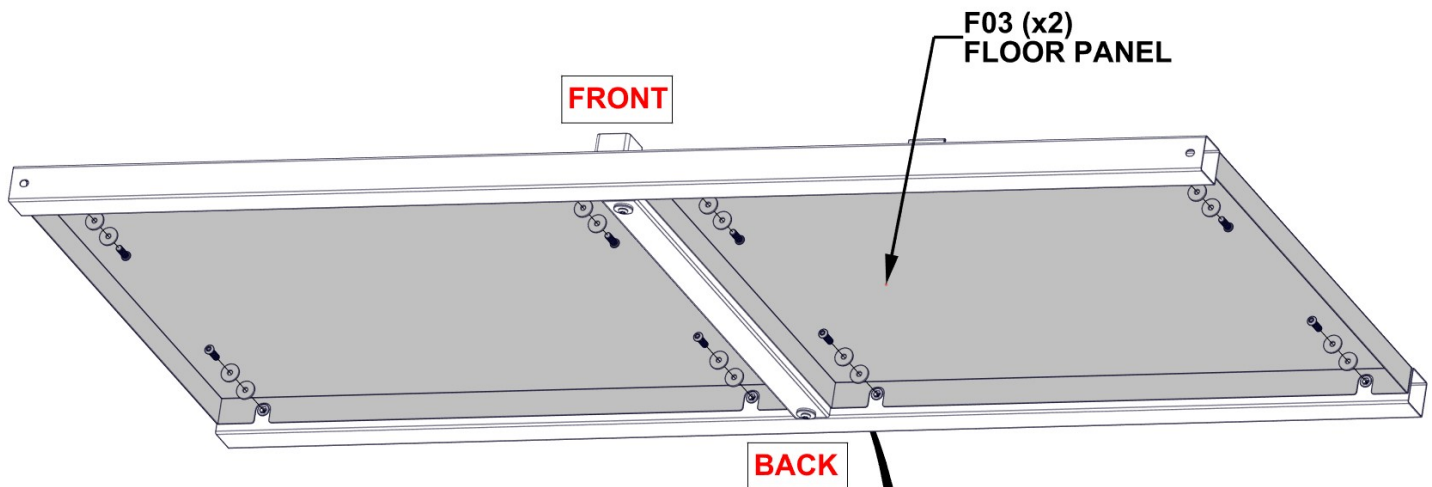


F03 FLOOR PANEL - A4M02202
(x2) 1 3/16"x21 3/4"x25 13/16" (30x553x655)

QTY	PART NUMBER	DESCRIPTION
8	H101053	STEEL WASHER 6x20
8	H101054	SEALANT WASHER
8	H101101	TORX PAN HEAD 1/4-20x3/4"

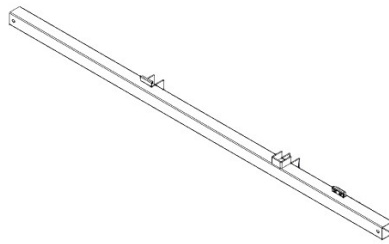
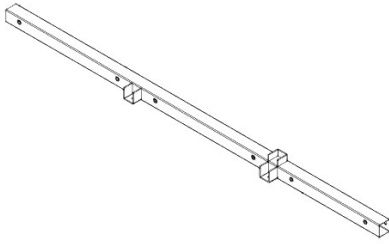
**ATTACH FLOOR PANELS TO RAIL ASSEMBLIES.
SQUARE AS NEEDED BEFORE TIGHTENING ALL
HARDWARE FROM PREVIOUS STEP.**

**SET FLOOR PANEL ASSEMBLY TO THE SIDE
FOR LATER USE.**



STEP 3 - FLOOR PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"



F04 FLOOR TUBE - A4M02203
(x1) 1 9/16"x1 9/16"x21 7/8" (40x40x555)

F08 BOTTOM PANEL RAIL - A4M02207
(x1) 2 3/8"x2 3/4"x54 15/16" (60x70x1395)

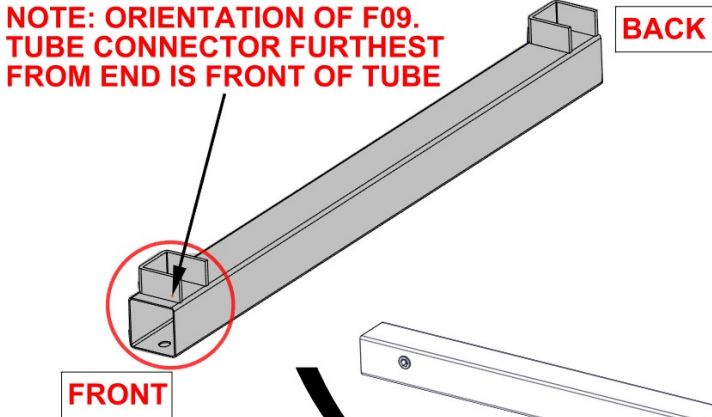
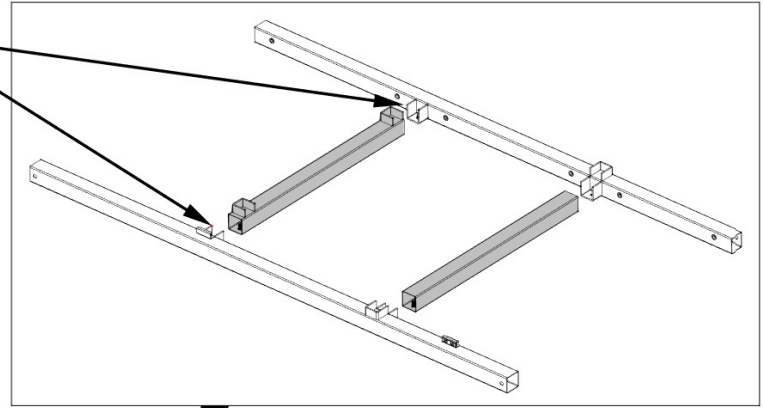
F07 BOTTOM PANEL RAIL - A4M02206
(x1) 2 3/8"x2 3/4"x54 15/16" (60x70x1395)

F09 BOTTOM FLOOR TUBE - A4M02210
(x1) 1 9/16"x2 3/8"x21 7/8" (40x60x555)

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

SLIDE F04 AND F09 INTO TUBE CONNECTORS ON EACH PANEL RAIL ASSEMBLY

NOTE: ORIENTATION OF F09. TUBE CONNECTOR FURTHEST FROM END IS FRONT OF TUBE



F09 (x1) BOTTOM FLOOR TUBE

FRONT

BACK

BACK

F08 (x1) BOTTOM PANEL RAIL

F04 (x1) FLOOR TUBE

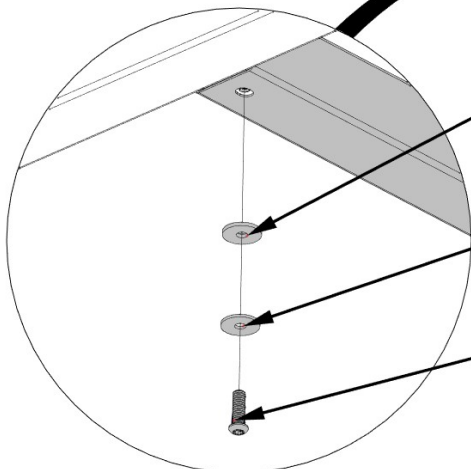
FRONT

F07 (x1) BOTTOM PANEL RAIL

1054 (x4) SEALANT WASHER

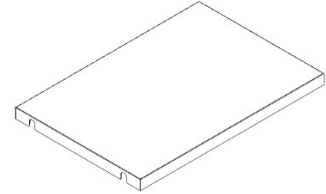
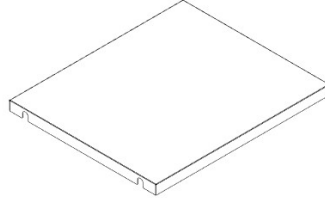
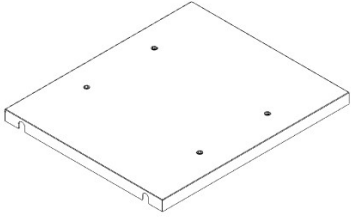
1053 (x4) STEEL WASHER 6x20

1101 (x4) TORX PAN HEAD 1/4-20x3/4"



STEP 4A - FLOOR PANEL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101053	STEEL WASHER 6x20
12	H101054	SEALANT WASHER
12	H101101	TORX PAN HEAD 1/4-20x3/4"



F12 FLOOR PANEL - A4M02173

F10 FLOOR PANEL - A4M02208

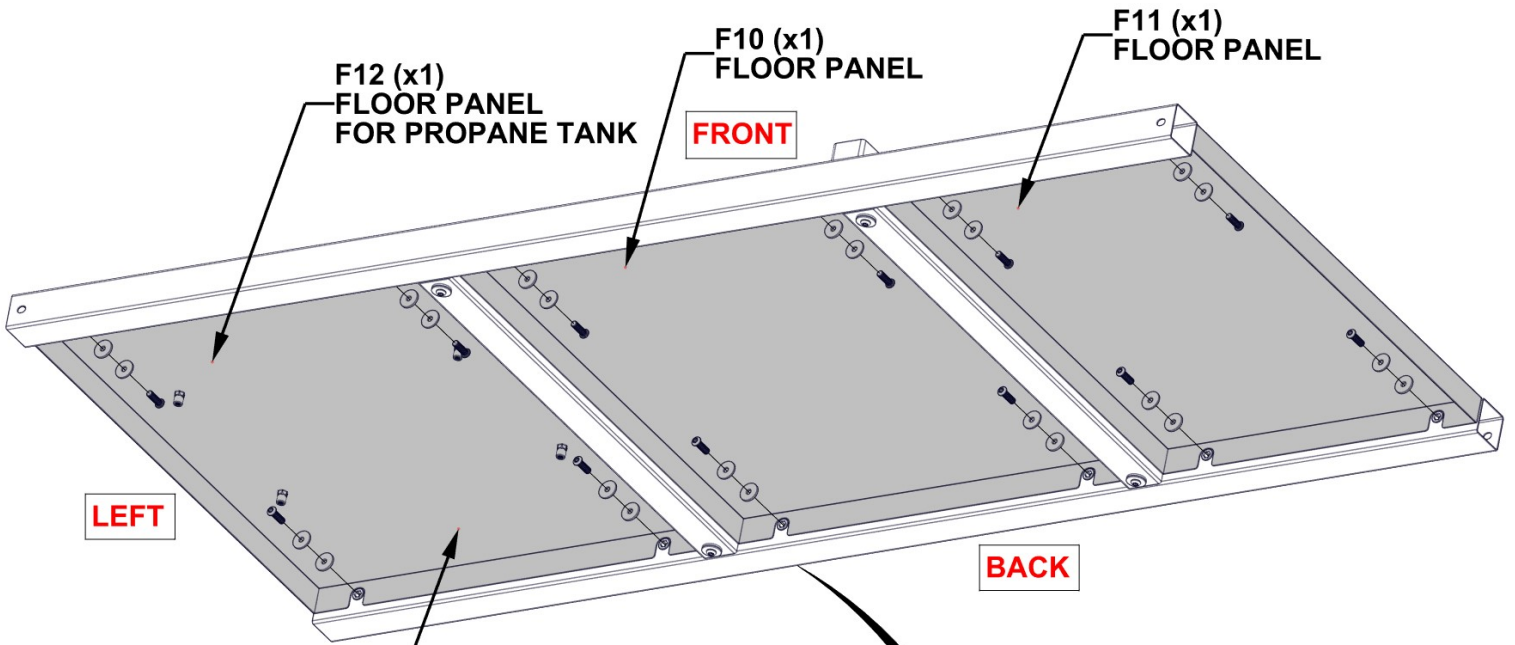
F11 FLOOR PANEL - A4M02209

(x1) 1 3/16"x18 3/8"x21 3/4" (30x466.5x553)

(x1) 1 3/16"x18 3/8"x21 3/4" (30x467x553)

(x1) 1 3/16"x14 13/16"x21 3/4" (30x376x553)

**ATTACH FLOOR PANES TO RAIL ASSEMBLIES.
SQUARE AS NEEDED BEFORE TIGHTENING ALL
HARDWARE FROM PREVIOUS STEP.**



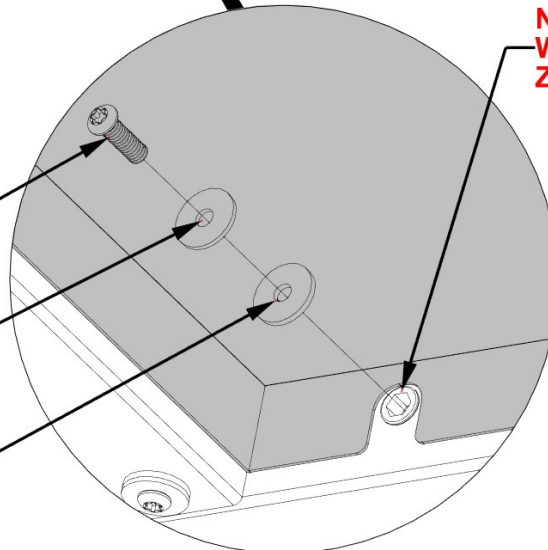
**NOTE: ORIENTATION OF F12
FLOOR PANEL ON LEFT SIDE**

**NOTE: FLOOR PANELS
WILL FIT AROUND NUT
ZERTS**

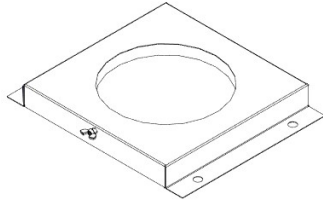
1101 (x12)
TORX PAN HEAD 1/4-20x3/4"

1053 (x12)
STEEL WASHER 6x20

1054 (x12)
SEALANT WASHER

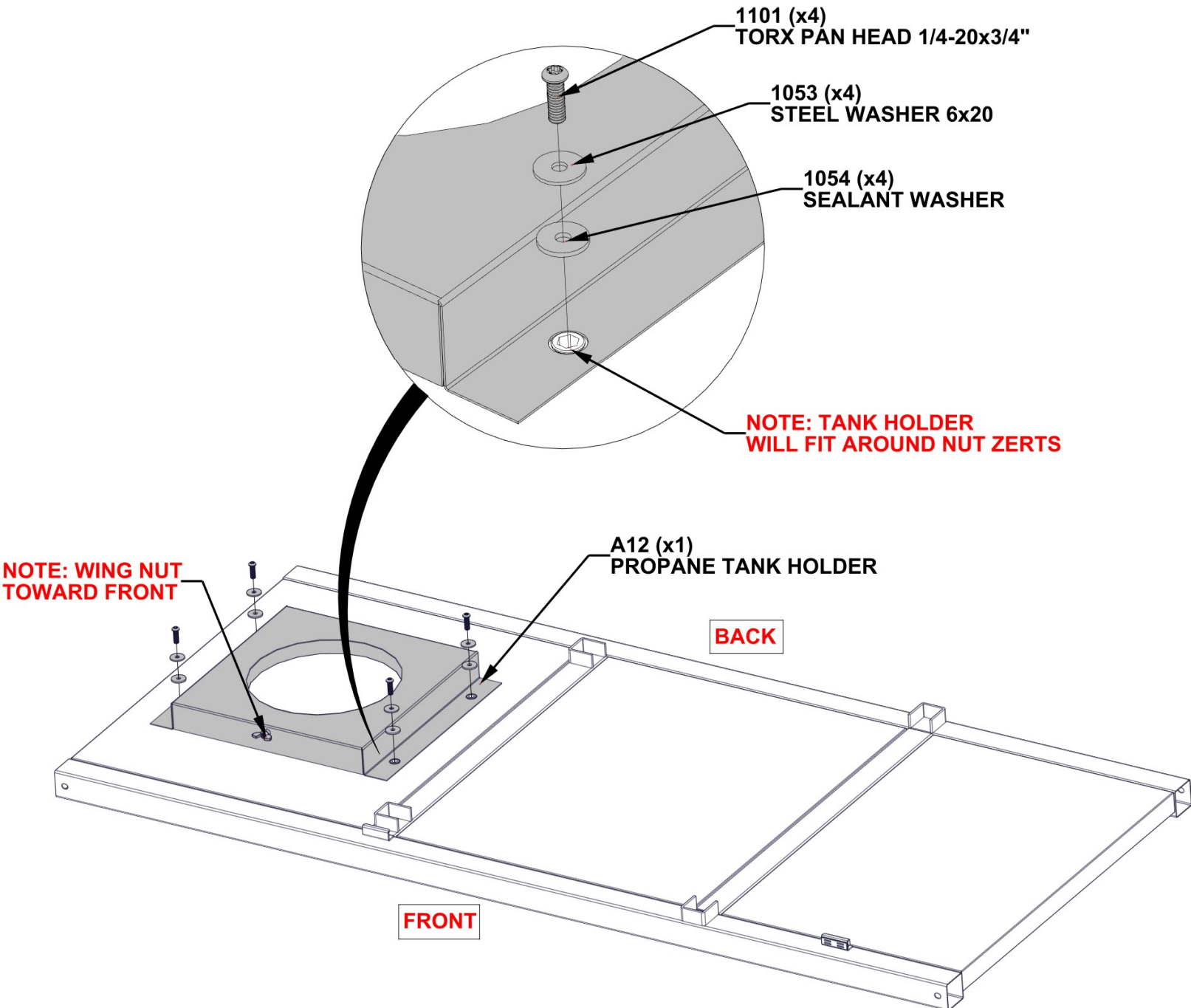


STEP 4B - FLOOR PANEL ASSEMBLY



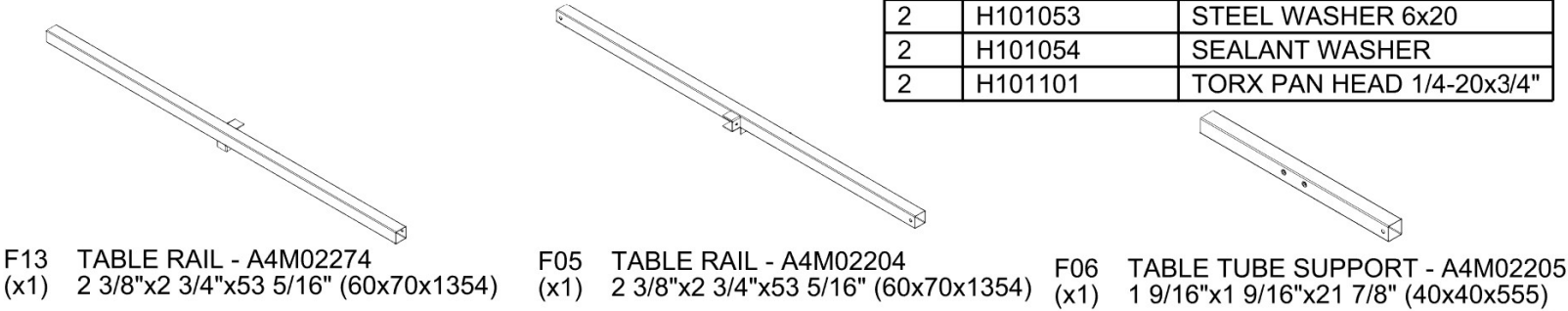
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

A12 PROPANE TANK HOLDER - A4M02028
 (x1) 1 5/8"x11 13/16"x14 9/16" (41x300x370)



STEP 5 - COUNTERTOP FRAME ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

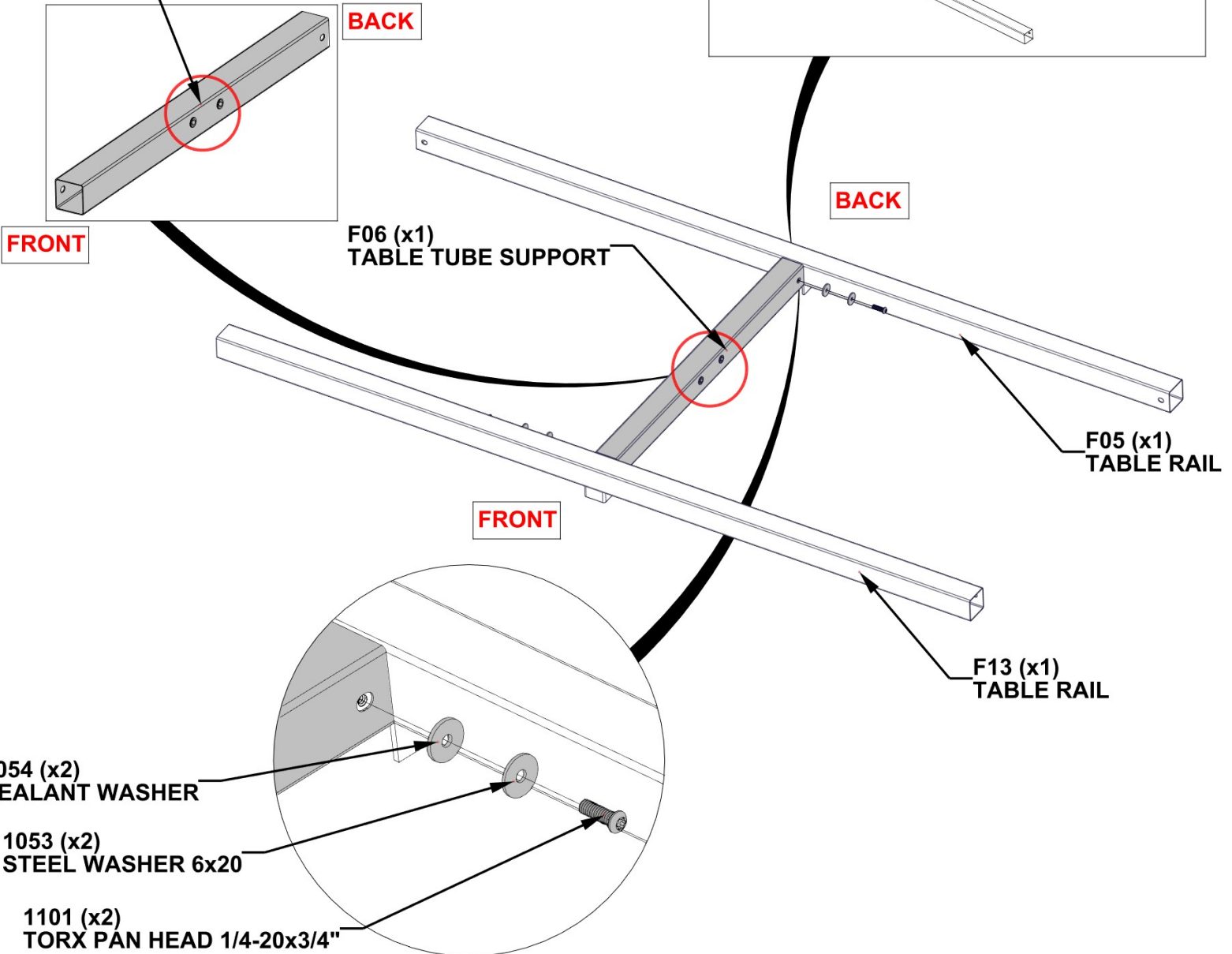


ORIENTATION OF F06 SUPPORT IS CRITICAL TO ASSEMBLY. SQUARE AS NEEDED BEFORE TIGHTENING HARDWARE.

SET FRAME ASSEMBLY TO THE SIDE FOR LATER USE.

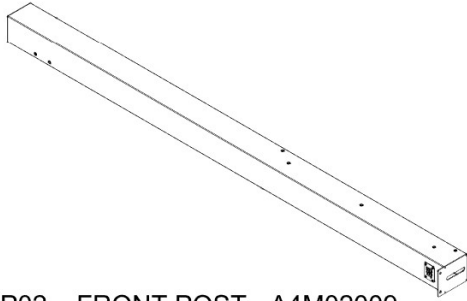
NOTE: ZERTS CLOSEST TO TOP EDGE OF TUBE

SLIDE F06 INTO TUBE CONNECTOR ON EACH TABLE RAIL ASSEMBLY

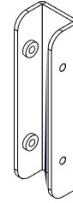


STEP 6 - POST ASSEMBLY

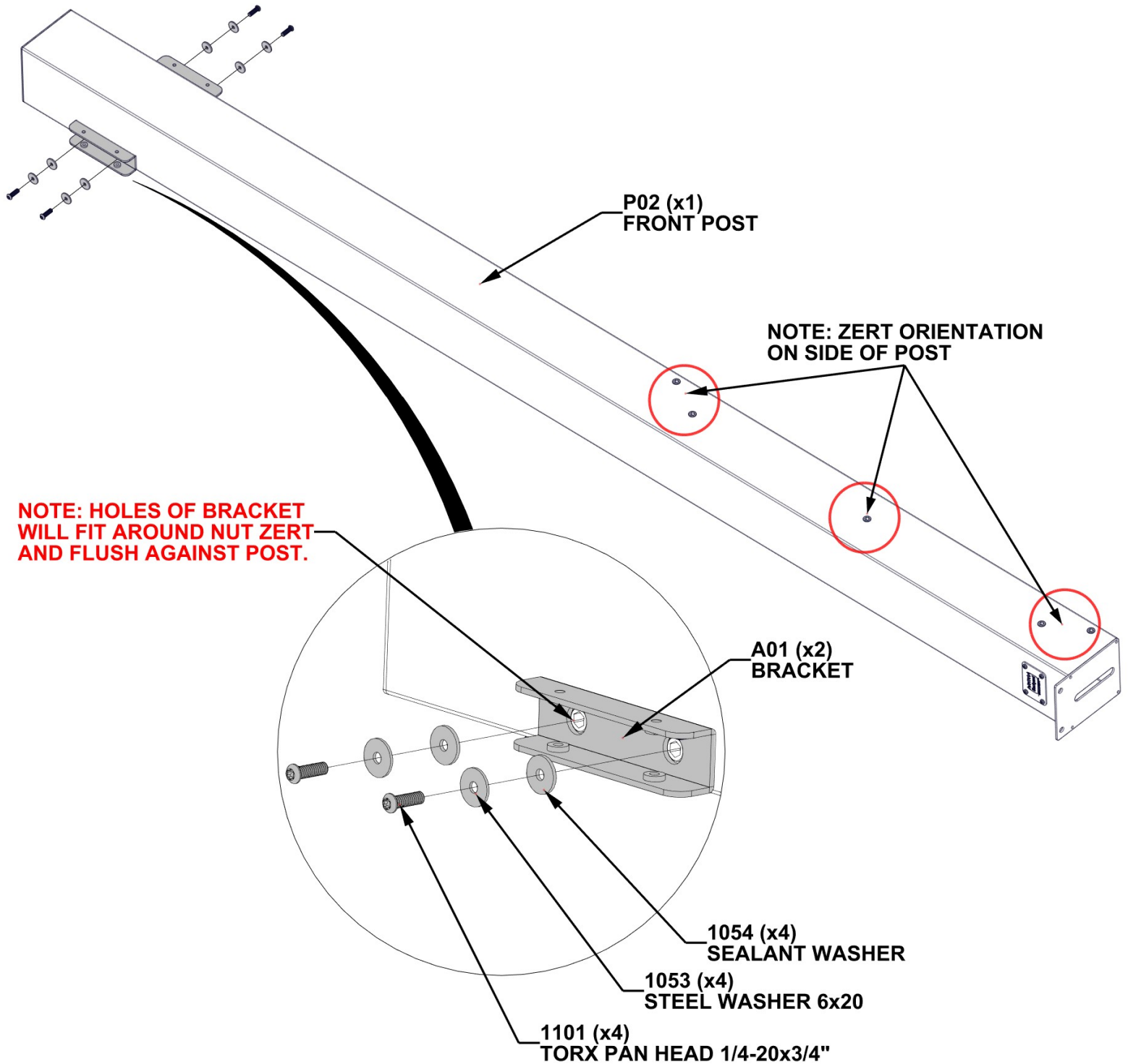
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"



P02 FRONT POST - A4M02009
(x1) 4 3/4"x5 15/16"x89 1/2" (120x151x2274)

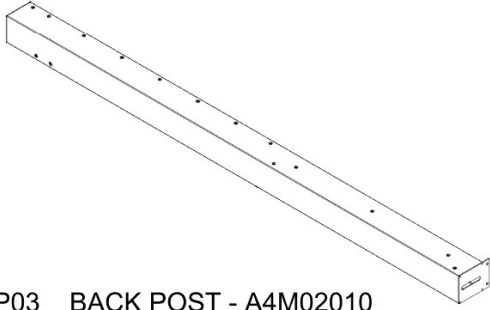


A01 BRACKET - A4M02018
(x2) 1"x1 5/16"x5 1/16" (25x33.2x128)

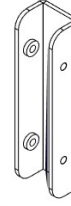


STEP 7 - POST ASSEMBLY

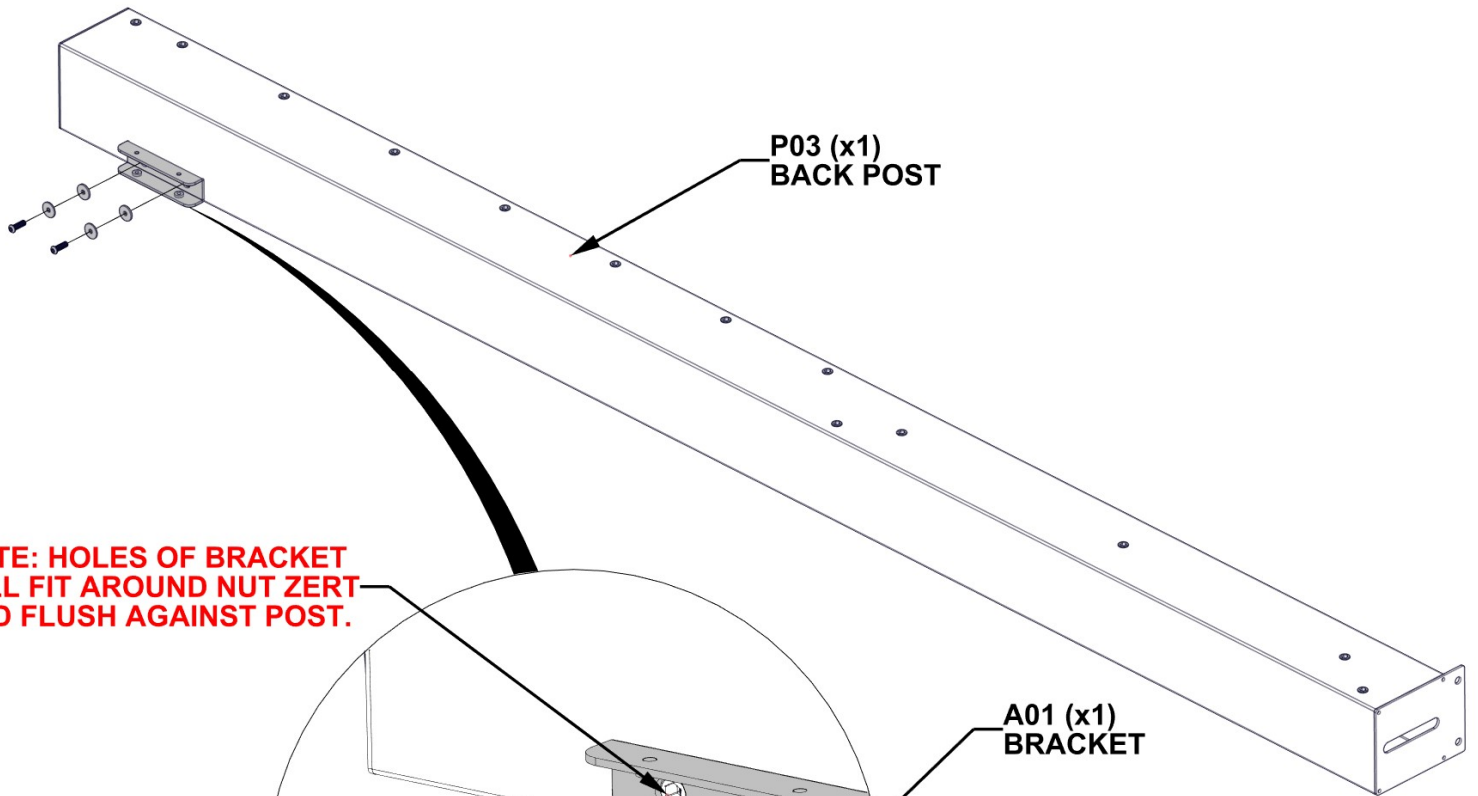
QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"



P03 BACK POST - A4M02010
(x1) 4 3/4"x5 15/16"x88 3/4" (120x151x2254)



A01 BRACKET - A4M02018
(x1) 1"x1 5/16"x5 1/16" (25x33.2x128)



P03 (x1)
BACK POST

A01 (x1)
BRACKET

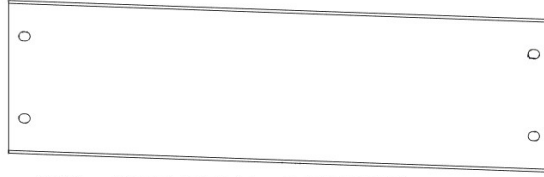
1054 (x2)
SEALANT WASHER

1053 (x2)
STEEL WASHER 6x20

1101 (x2)
TORX PAN HEAD 1/4-20x3/4"

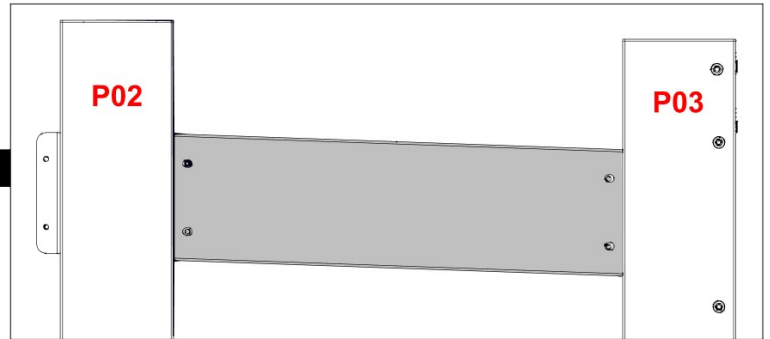
**NOTE: HOLES OF BRACKET
WILL FIT AROUND NUT ZERT
AND FLUSH AGAINST POST.**

STEP 8A - LEFT SIDE POST ASSEMBLY



B04 SIDE BEAM - A4M02019
(x1) 1 7/16"x5 1/4"x18 7/8" (36x134x480)

**NOTE: SIDE BEAM WILL BE AT
A SLIGHT ANGLE AND TOP OF
P02 WILL BE HIGHER THAN P03.**



B04 (x1)
SIDE BEAM

**SLIDE BRACKET ON
EACH POST ASSEMBLY
INTO THE SIDE BEAM**

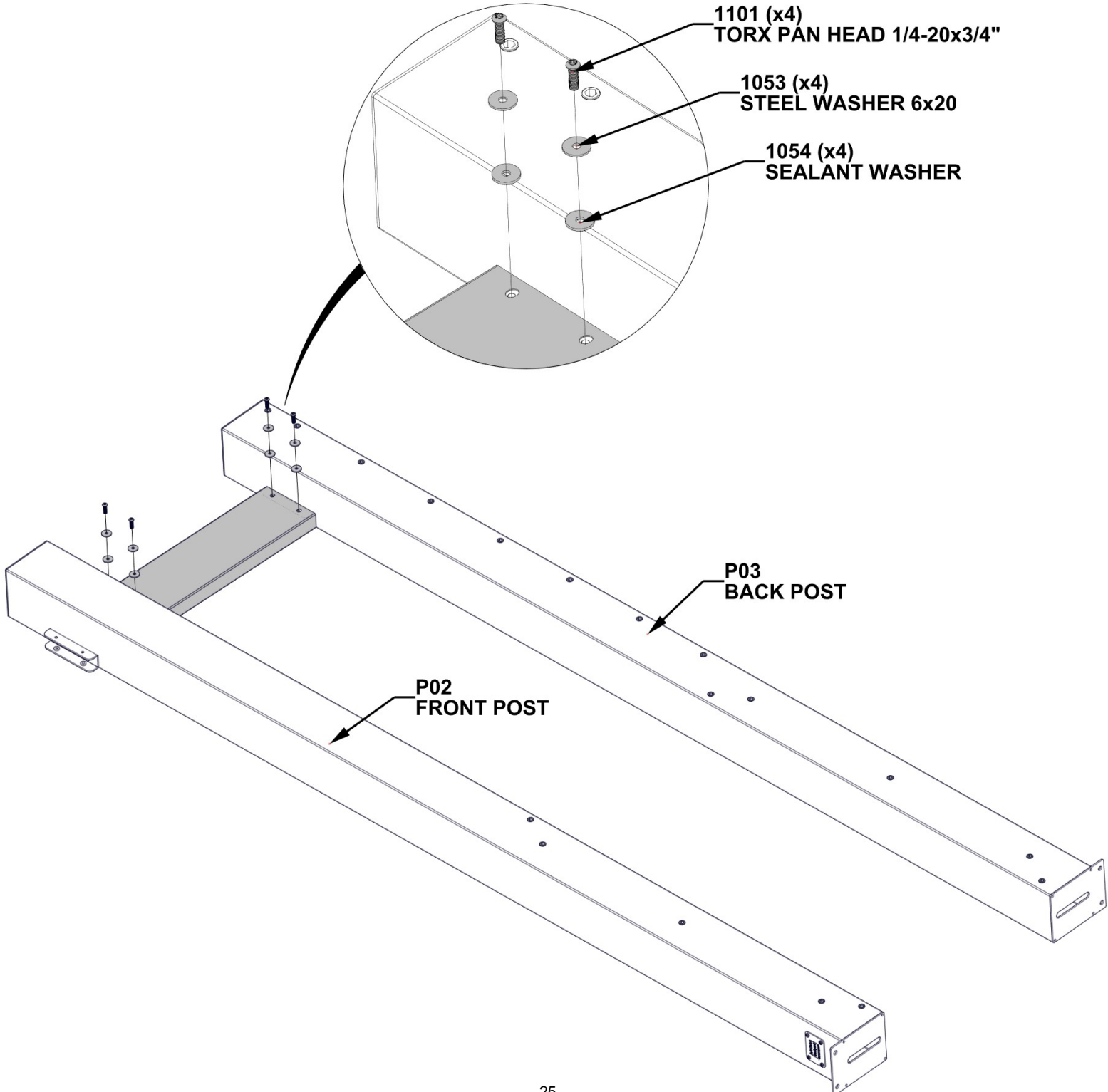
P03
BACK POST

P02
FRONT POST

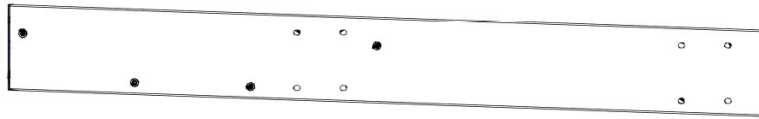
STEP 8B - LEFT SIDE POST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 9 - LEFT SIDE POST ASSEMBLY

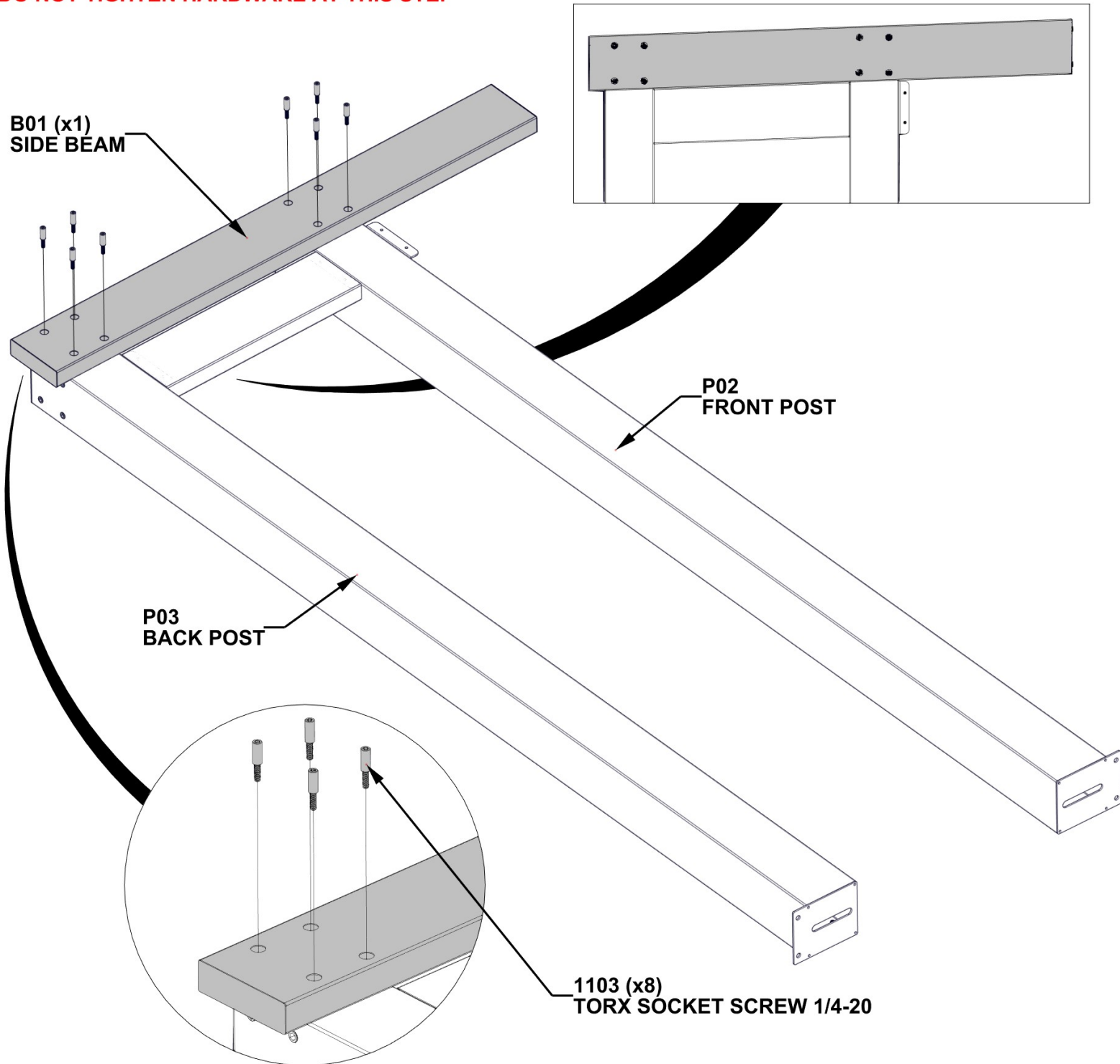


B01 SIDE BEAM - A4M02012
 (x1) 36x5 1/4"x46 1/2" (36x134x1181)

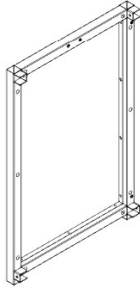
QTY	PART NUMBER	DESCRIPTION
8	H101103	TORX SOCKET SCREW 1/4-20

FLIP LEFT SIDE POST ASSEMBLY OVER
DO NOT TIGHTEN HARDWARE AT THIS STEP

NOTE: SIDE BEAM WILL BE AT A SLIGHT ANGLE



STEP 10 - LEFT SIDE POST ASSEMBLY

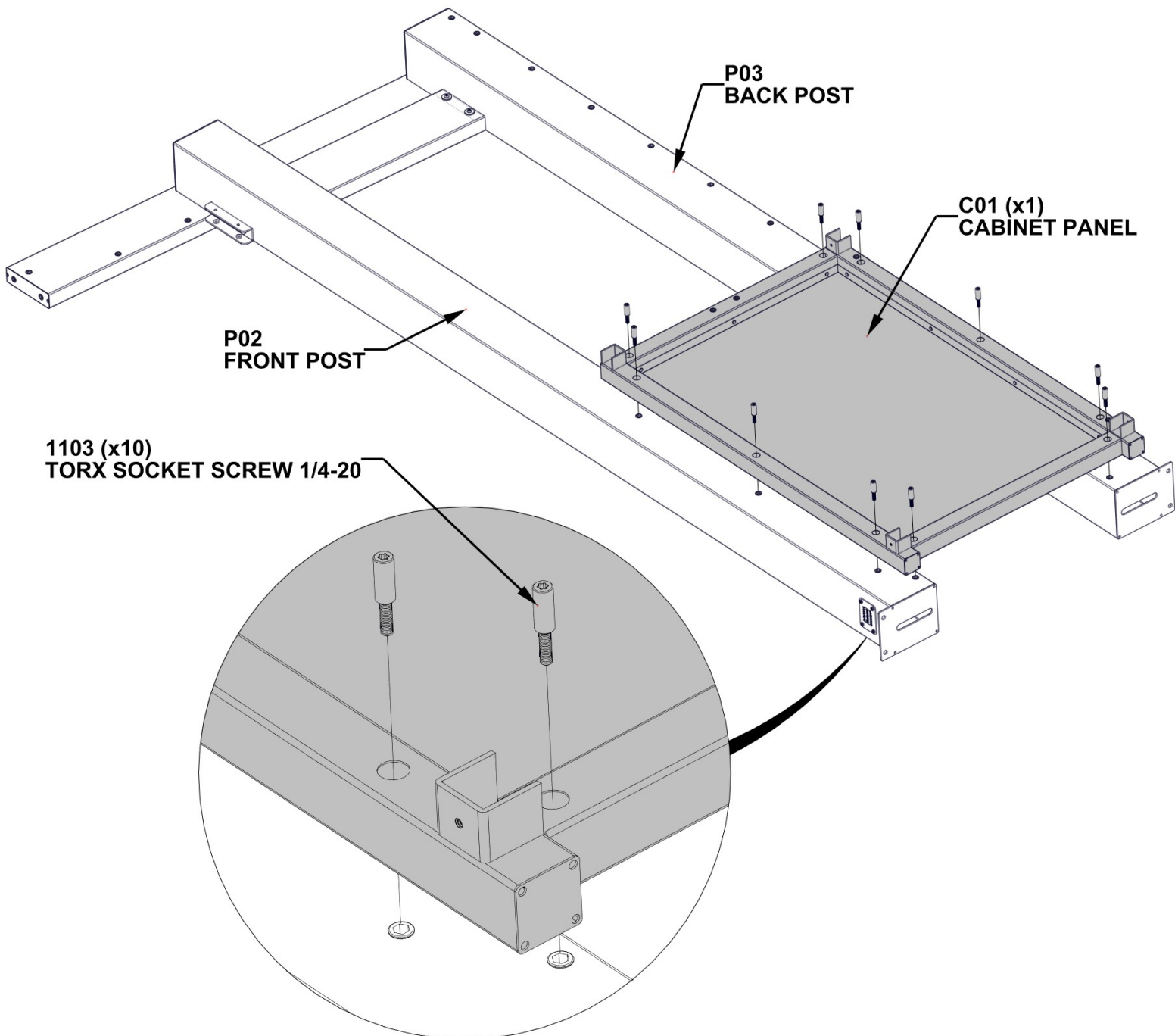


QTY	PART NUMBER	DESCRIPTION
10	H101103	TORX SOCKET SCREW 1/4-20

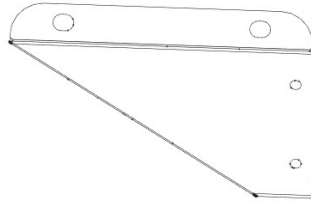
C01 CABINET PANEL - A4M02016
(x1) 2 3/4"x25"x37 15/16" (70x635x963)

**FLIP LEFT SIDE POST ASSEMBLY OVER AND
ATTACH CABINET PANEL TO POST**

DO NOT TIGHTEN HARDWARE AT THIS STEP

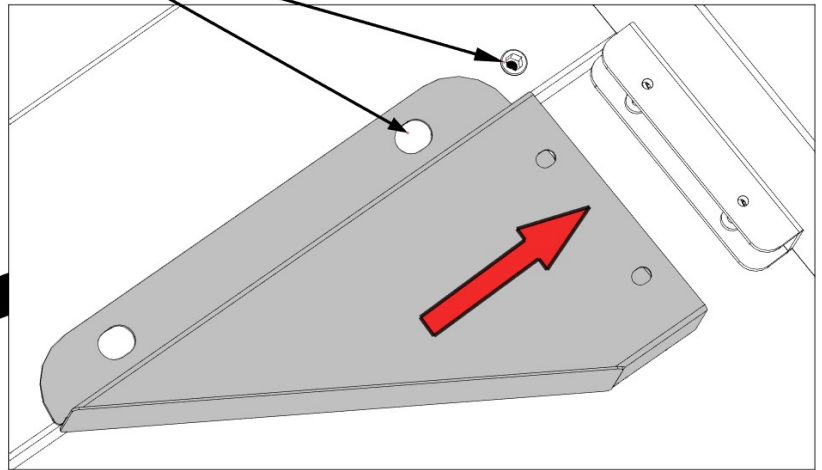


STEP 11A - LEFT SIDE POST ASSEMBLY

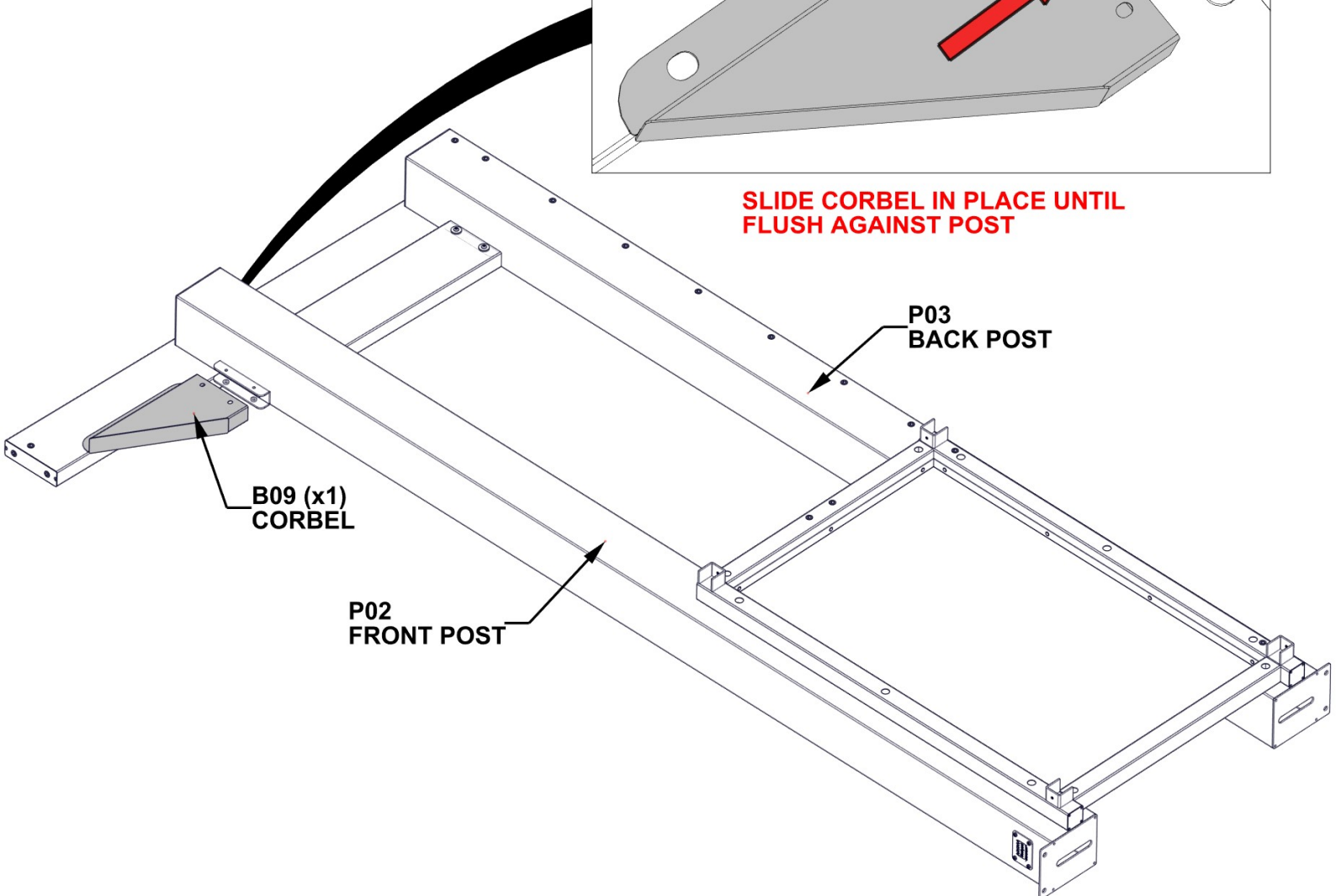


B09 CORBEL - A4M02042
(x1) 1 7/16"x6 11/16"x11 1/8" (36x170x282)

**NOTE: CORBEL BRACKET SLOTS
WILL FIT AROUND NUT ZERTS
AND FLUSH AGAINST BEAM**



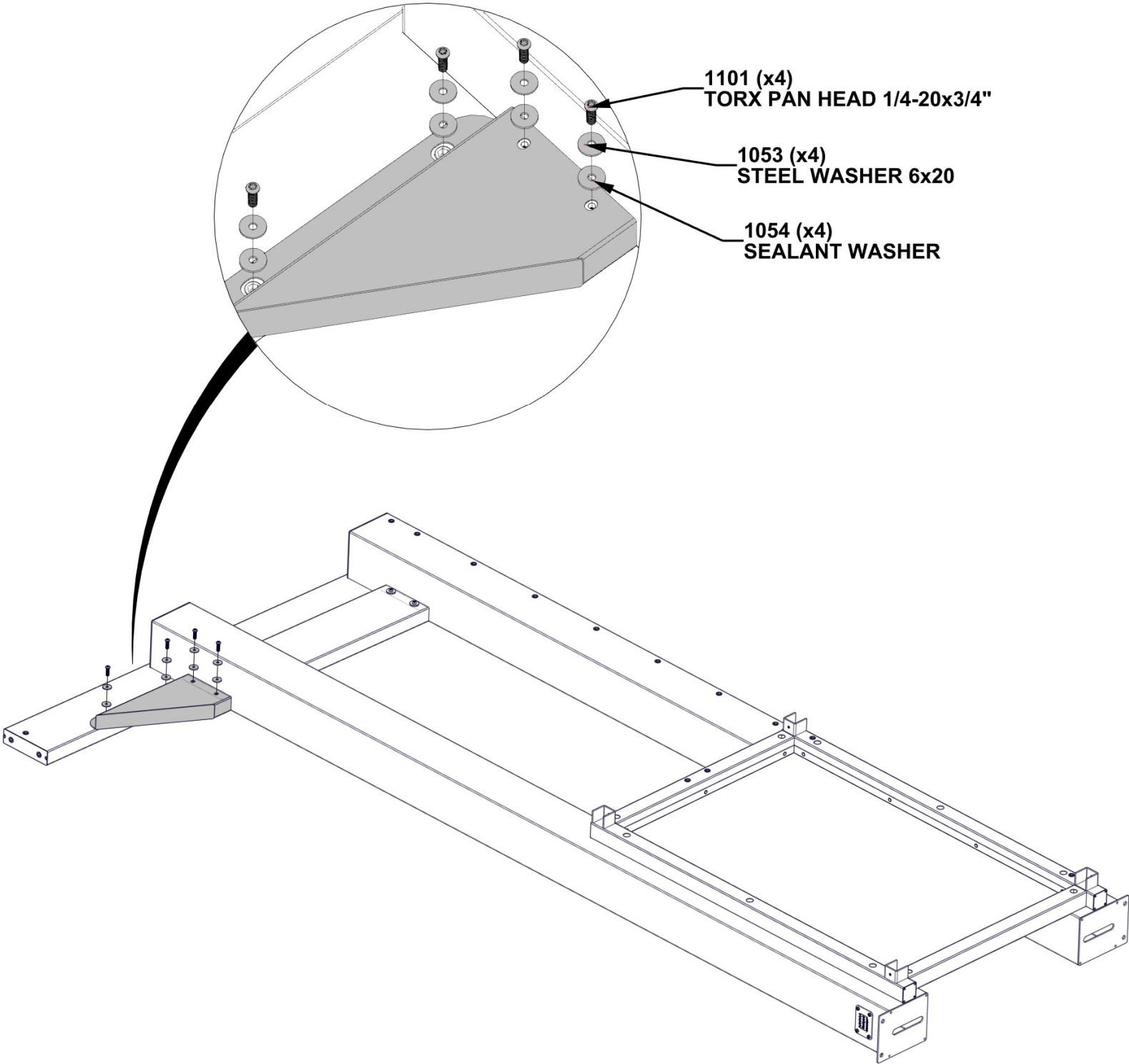
**SLIDE CORBEL IN PLACE UNTIL
FLUSH AGAINST POST**



STEP 11B - LEFT SIDE POST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

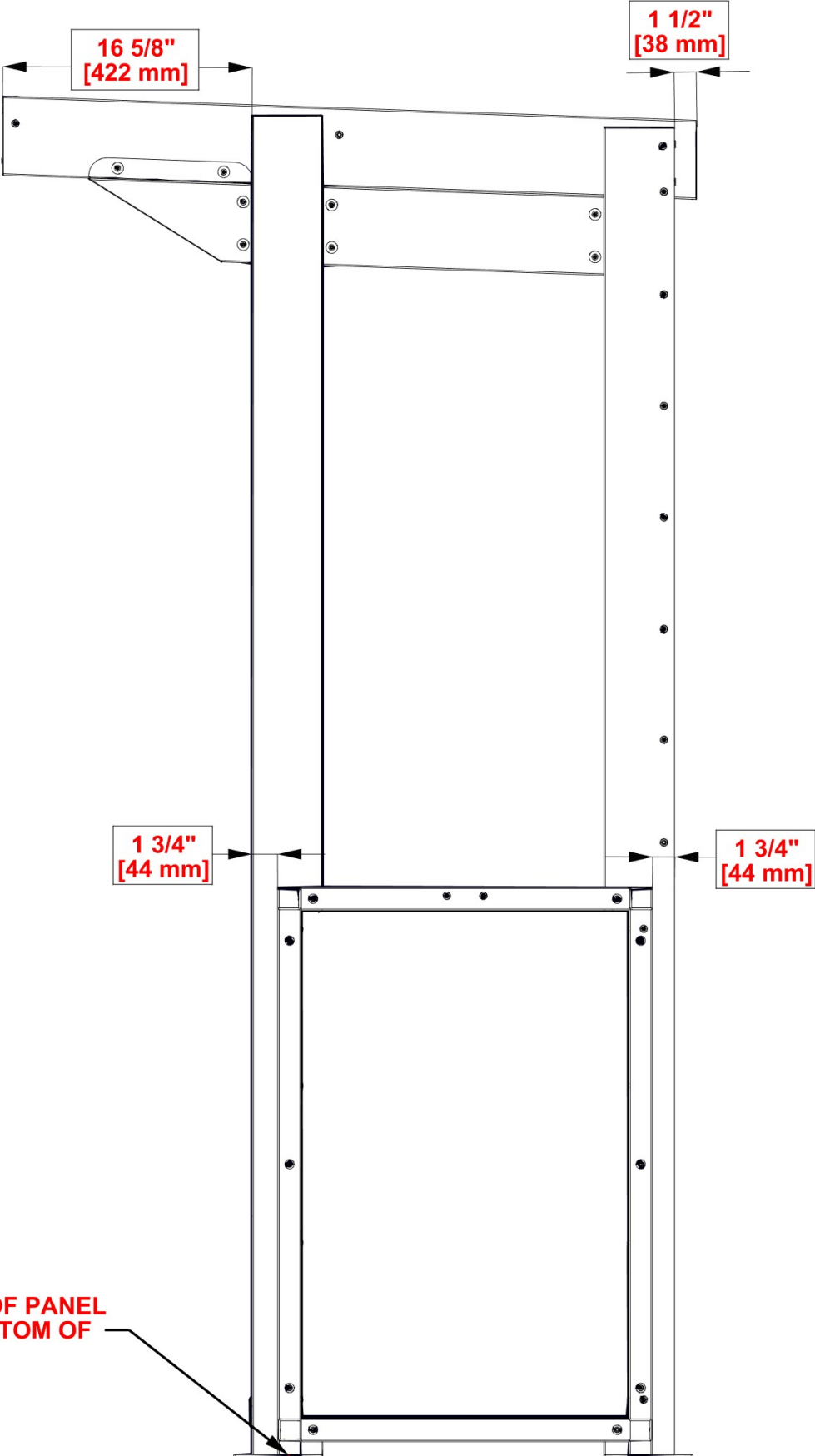
DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 12 - SQUARE LEFT SIDE POST ASSEMBLY

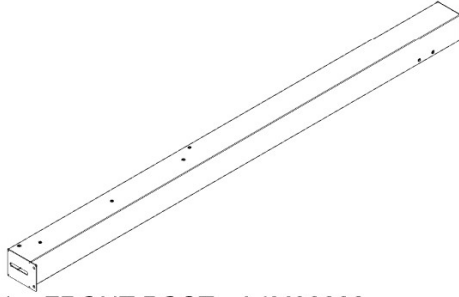
CRITICAL: SQUARE AND CHECK ALL MEASUREMENTS BELOW BEFORE PROCEEDING TO NEXT STEPS. ONCE SQUARE, TIGHTEN ALL HARDWARE.

ALL MEASUREMENTS TAKEN FROM OUTSIDE OF POST

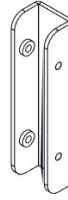


STEP 13 - POST ASSEMBLY

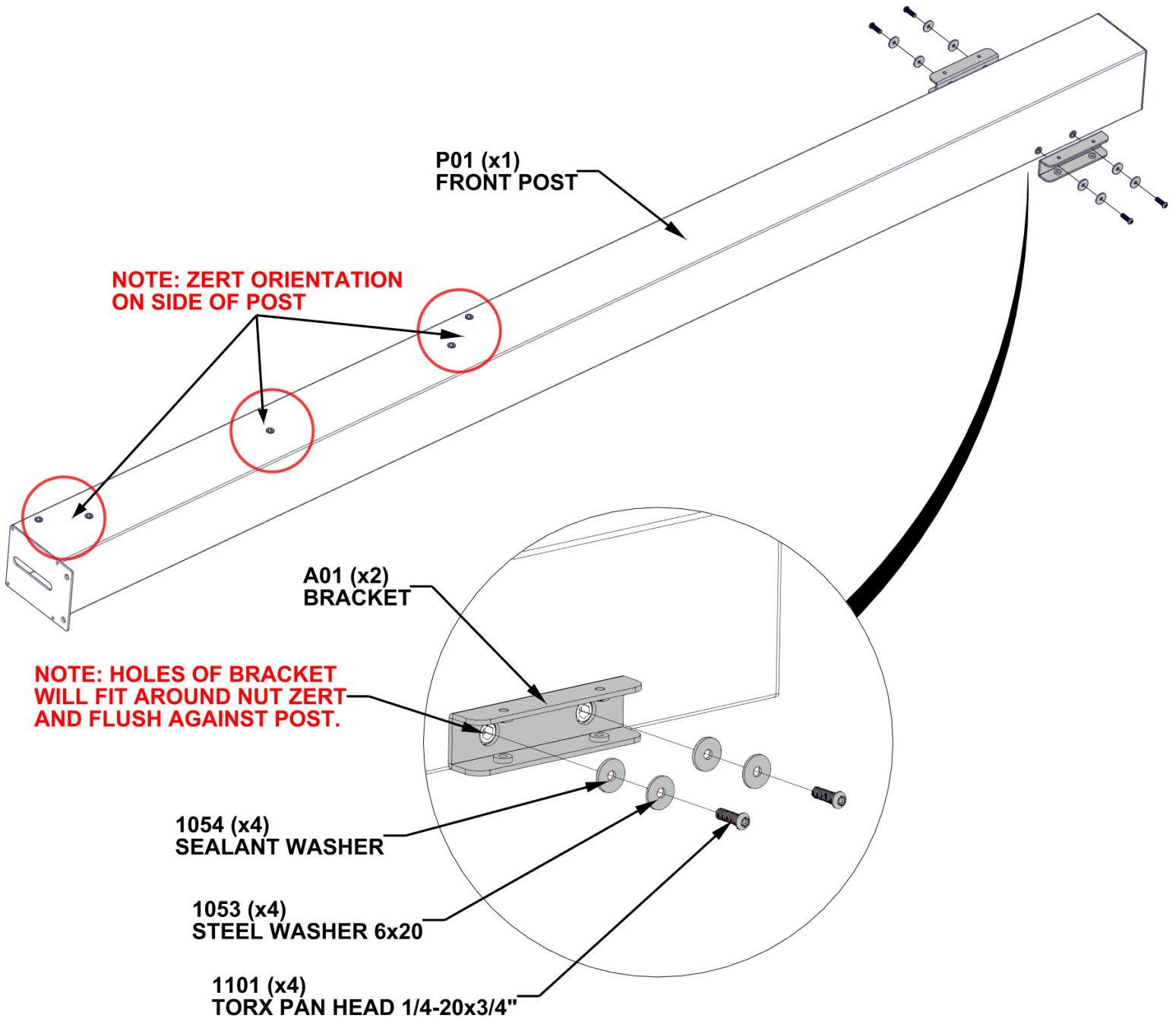
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"



P01 FRONT POST - A4M02008
(x1) 4 3/4"x5 15/16"x89 1/2" (120x151x2274)

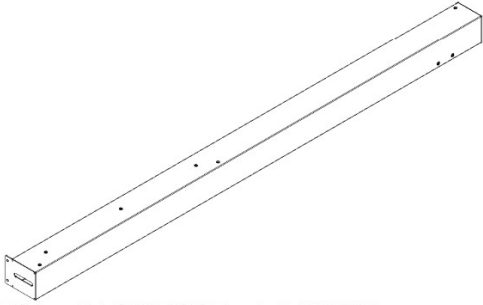


A01 BRACKET - A4M02018
(x2) 1"x1 5/16"x5 1/16" (25x33.2x128)

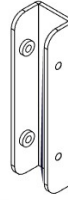


STEP 14 - POST ASSEMBLY

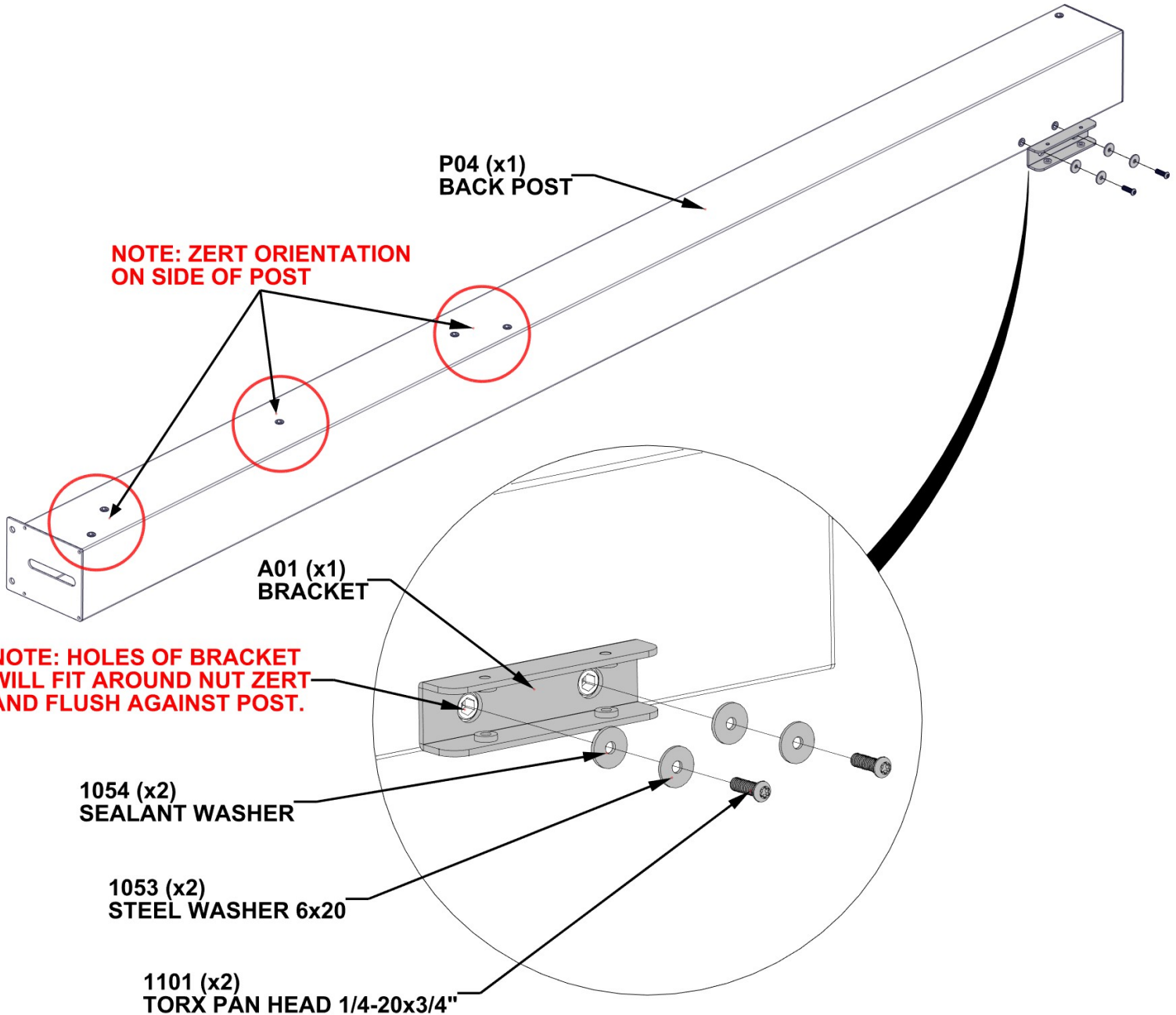
QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"



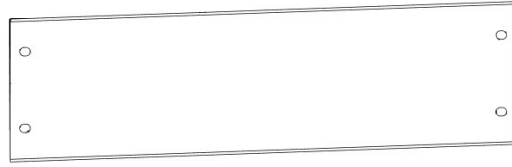
P04 BACK POST - A4M02011
(x1) 4 3/4"x5 15/16"x88 3/4" (120x151x2254)



A01 BRACKET - A4M02018
(x1) 1"x1 5/16"x5 1/16" (25x33.2x128)

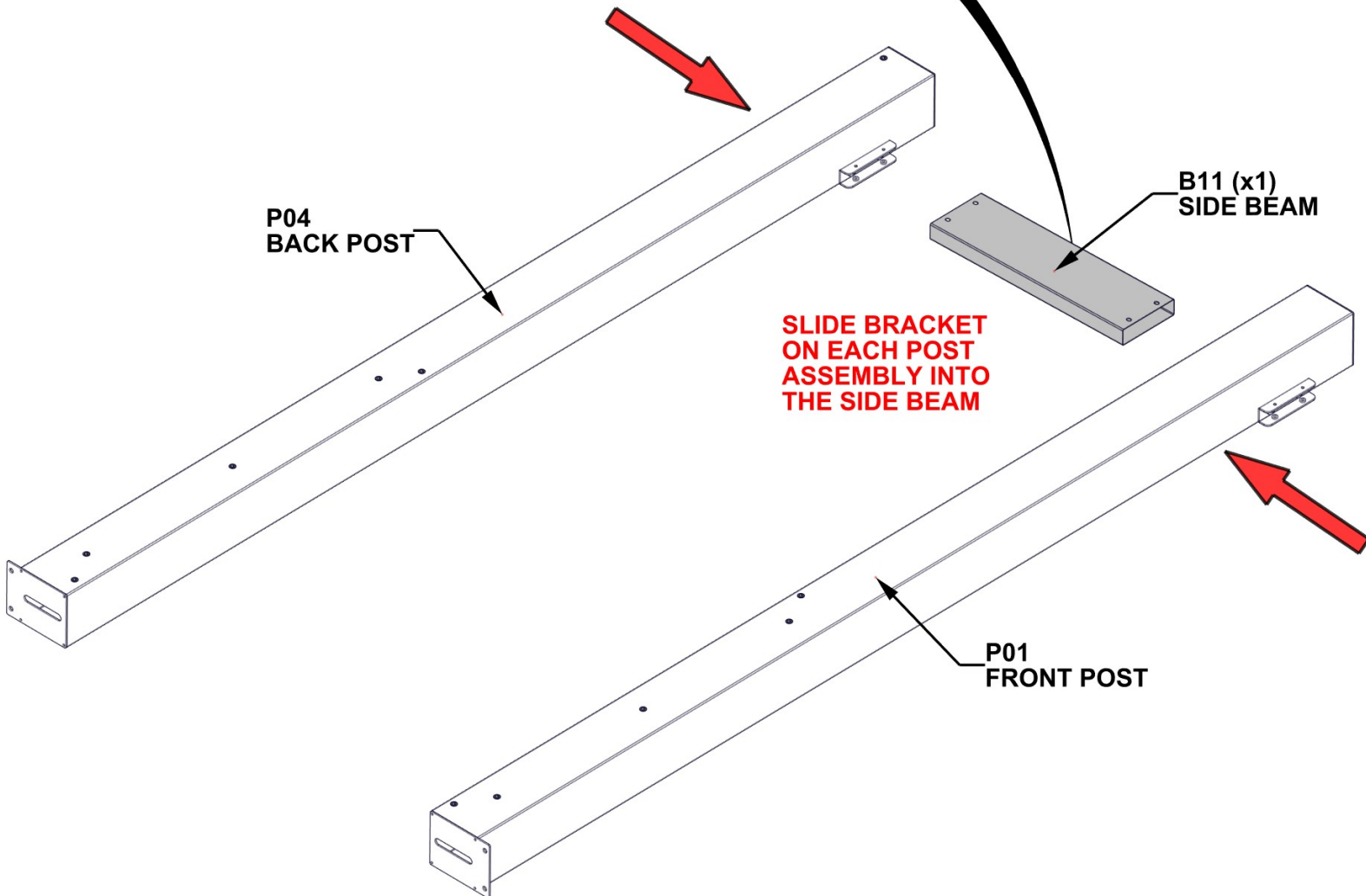
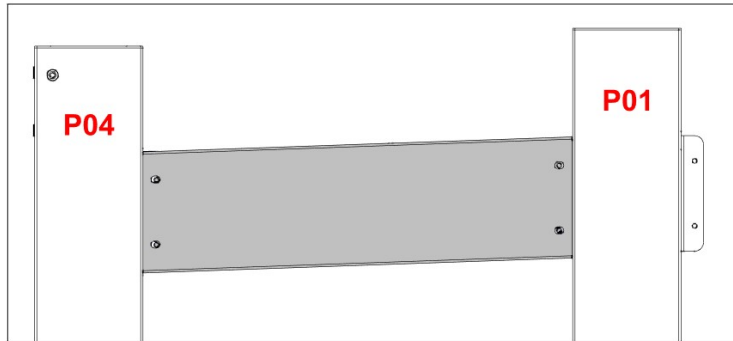


STEP 15A - RIGHT SIDE POST ASSEMBLY



B11 SIDE BEAM - A4M02106
(x1) 1 7/16"x5 1/4"x18 7/8" (36x134x480)

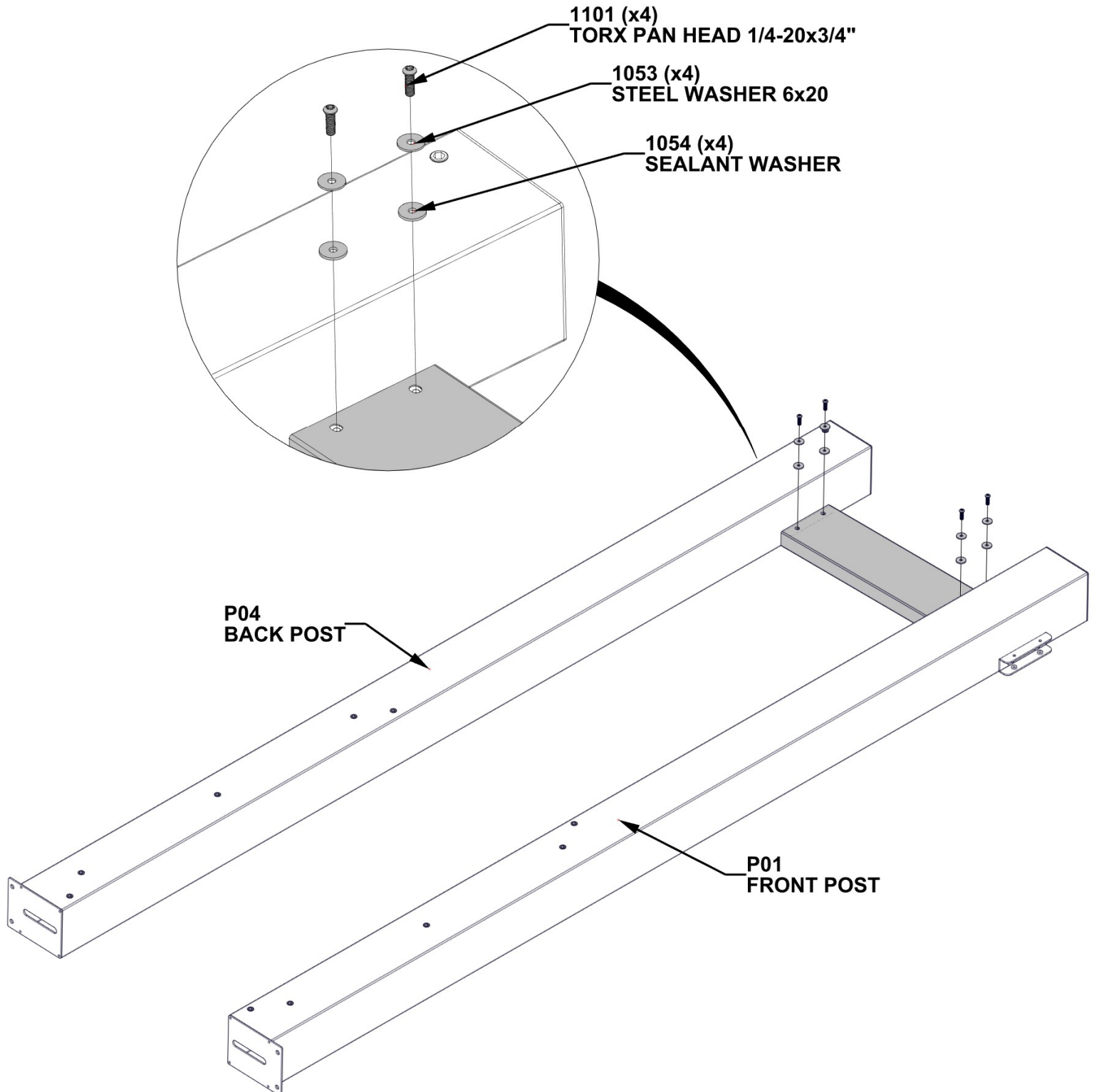
NOTE: SIDE BEAM WILL BE AT A SLIGHT ANGLE AND TOP OF P01 WILL BE HIGHER THAN P04.



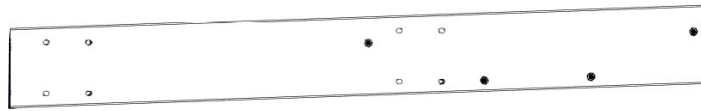
STEP 15B - RIGHT SIDE POST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 16 - RIGHT SIDE POST ASSEMBLY

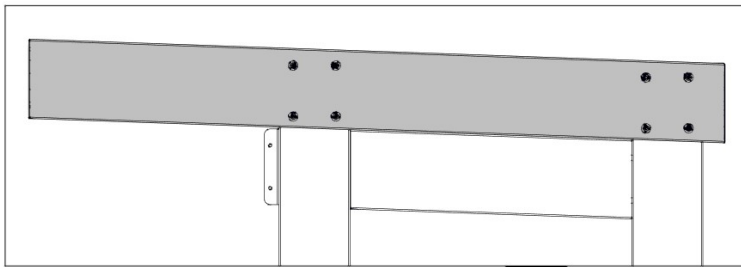


B05 SIDE BEAM - A4M02022
 (x1) 1 7/16"x5 1/4"x46 1/2" (36x134x1181)

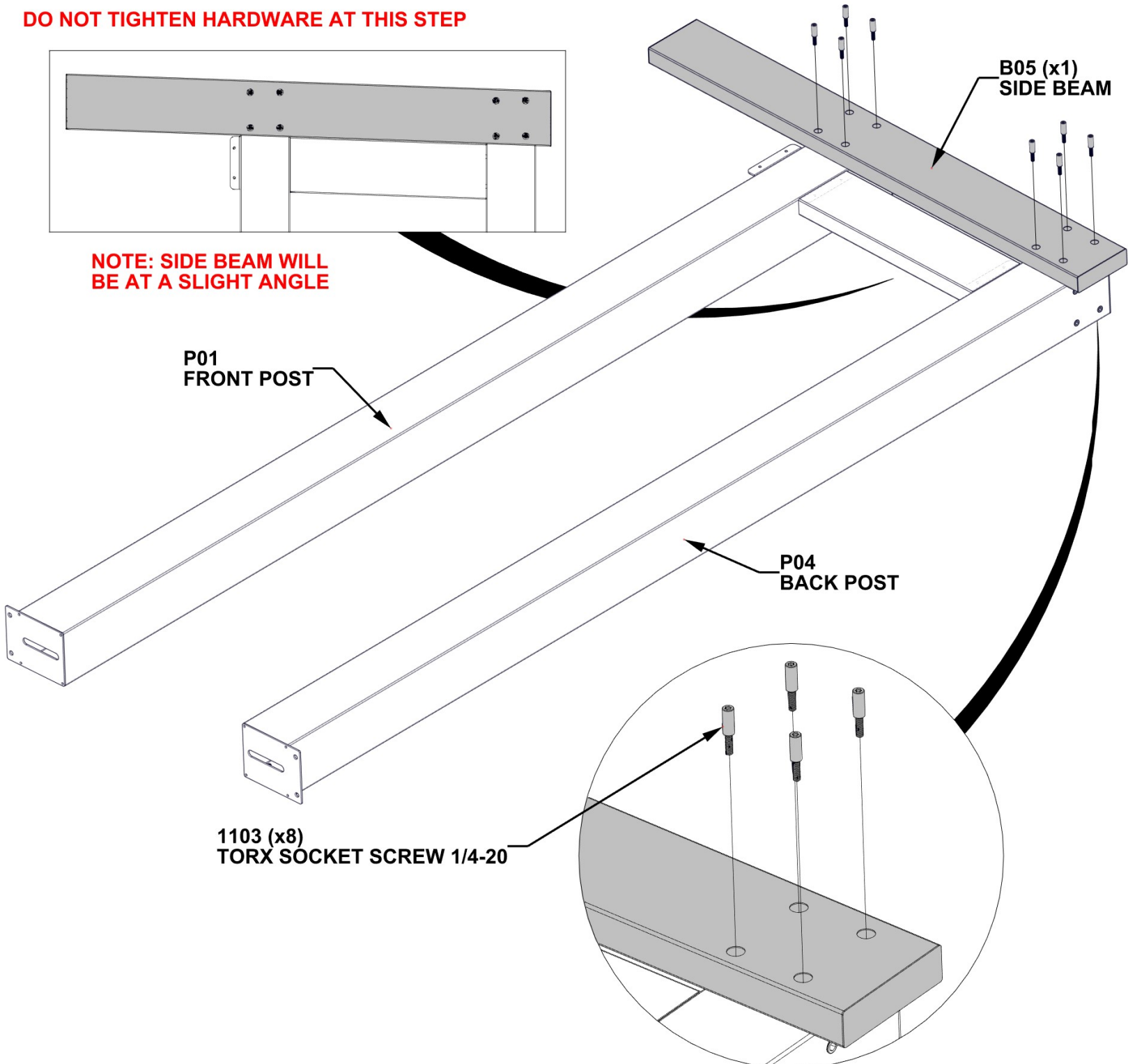
QTY	PART NUMBER	DESCRIPTION
8	H101103	TORX SOCKET SCREW 1/4-20

FLIP RIGHT SIDE POST ASSEMBLY OVER

DO NOT TIGHTEN HARDWARE AT THIS STEP



NOTE: SIDE BEAM WILL BE AT A SLIGHT ANGLE



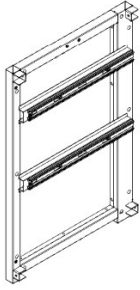
P01
FRONT POST

P04
BACK POST

B05 (x1)
SIDE BEAM

1103 (x8)
TORX SOCKET SCREW 1/4-20

STEP 17 - RIGHT SIDE POST ASSEMBLY

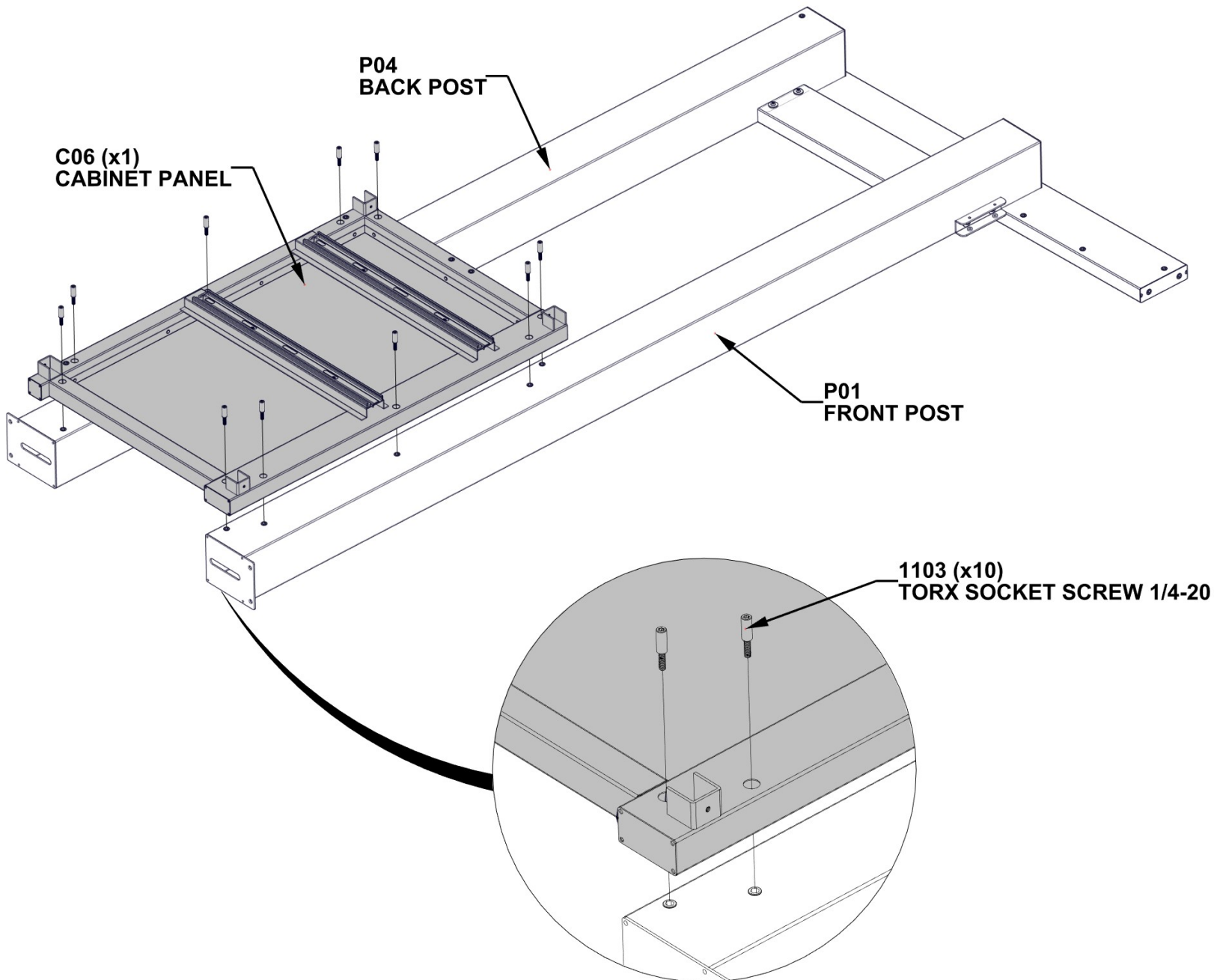


QTY	PART NUMBER	DESCRIPTION
10	H101103	TORX SOCKET SCREW 1/4-20

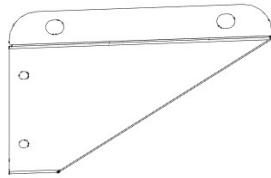
C06 CABINET PANEL - A4M02046
(x1) 2 15/16"x25"x37 15/16" (75x635x963)

**FLIP RIGHT SIDE POST ASSEMBLY OVER AND
ATTACH CABINET PANEL TO POST**

DO NOT TIGHTEN HARDWARE AT THIS STEP

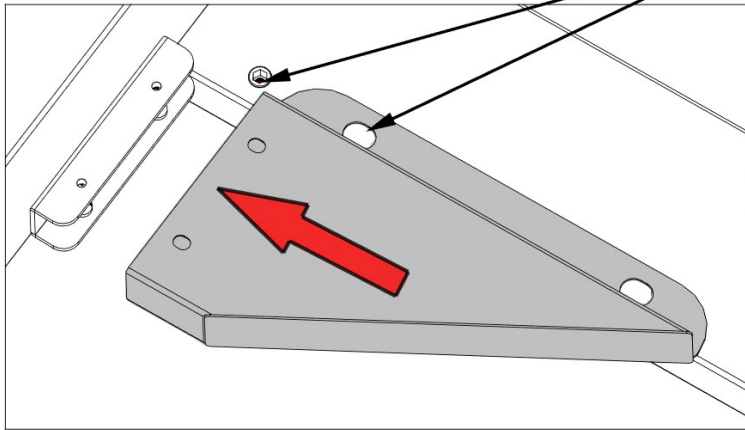


STEP 18A - RIGHT SIDE POST ASSEMBLY



B08 CORBEL - A4M02041
(x1) 1 7/16"x6 11/16"x11 1/8" (36x170x282)

**NOTE: CORBEL BRACKET SLOTS
WILL FIT AROUND NUT ZERTS
AND FLUSH AGAINST BEAM**



**SLIDE CORBEL IN PLACE UNTIL
FLUSH AGAINST POST**

P04
BACK POST

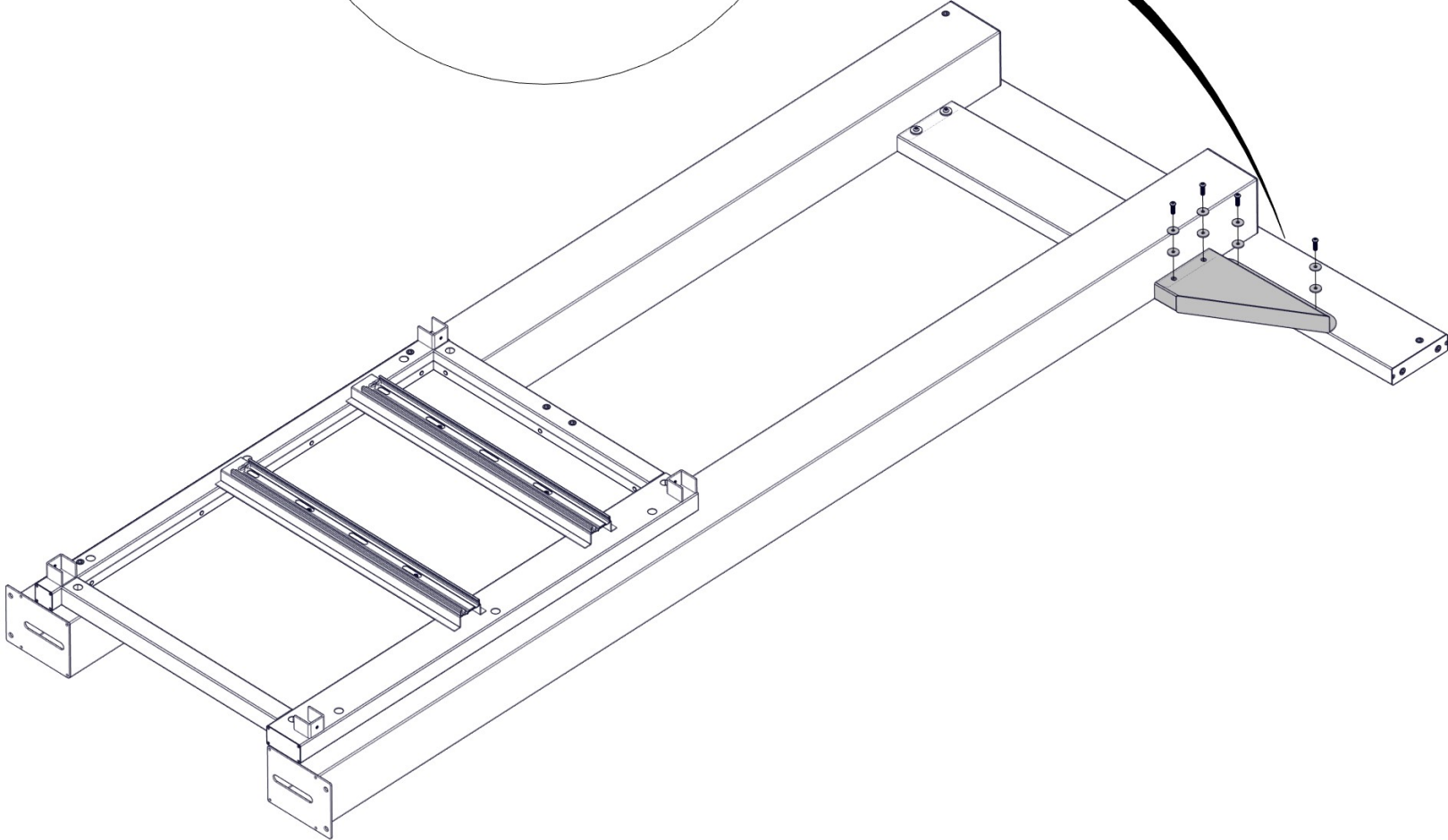
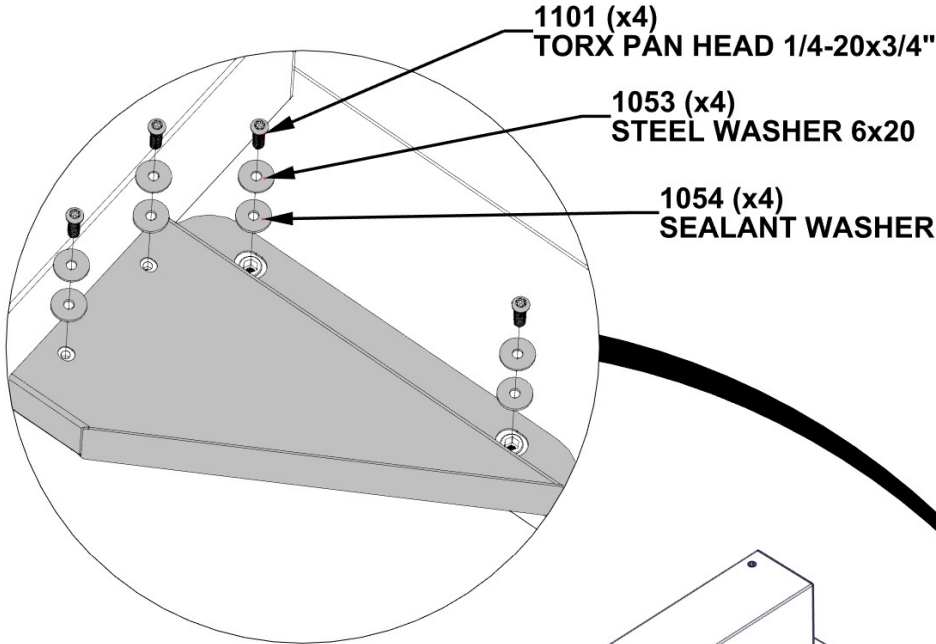
B08 (x1)
CORBEL

P01
FRONT POST

STEP 18B - RIGHT SIDE POST ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

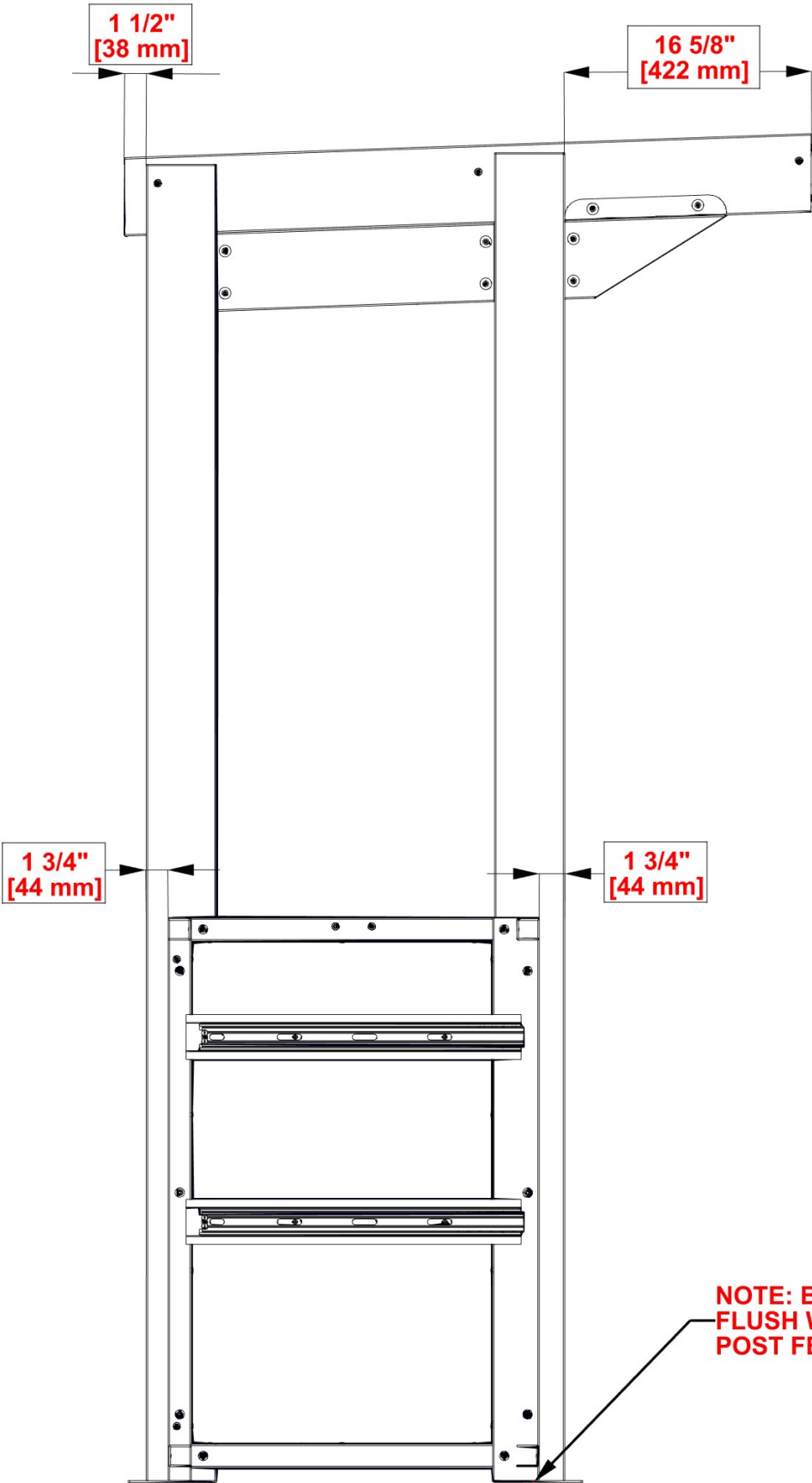
DO NOT TIGHTEN HARDWARE AT THIS STEP



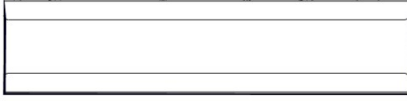
STEP 19 - SQUARE RIGHT SIDE POST ASSEMBLY

CRITICAL: SQUARE AND CHECK ALL MEASUREMENTS BELOW BEFORE PROCEEDING TO NEXT STEPS. ONCE SQUARE, TIGHTEN ALL HARDWARE.

ALL MEASUREMENTS TAKEN FROM OUTSIDE OF POST



STEP 20 - BACK BEAM ASSEMBLY



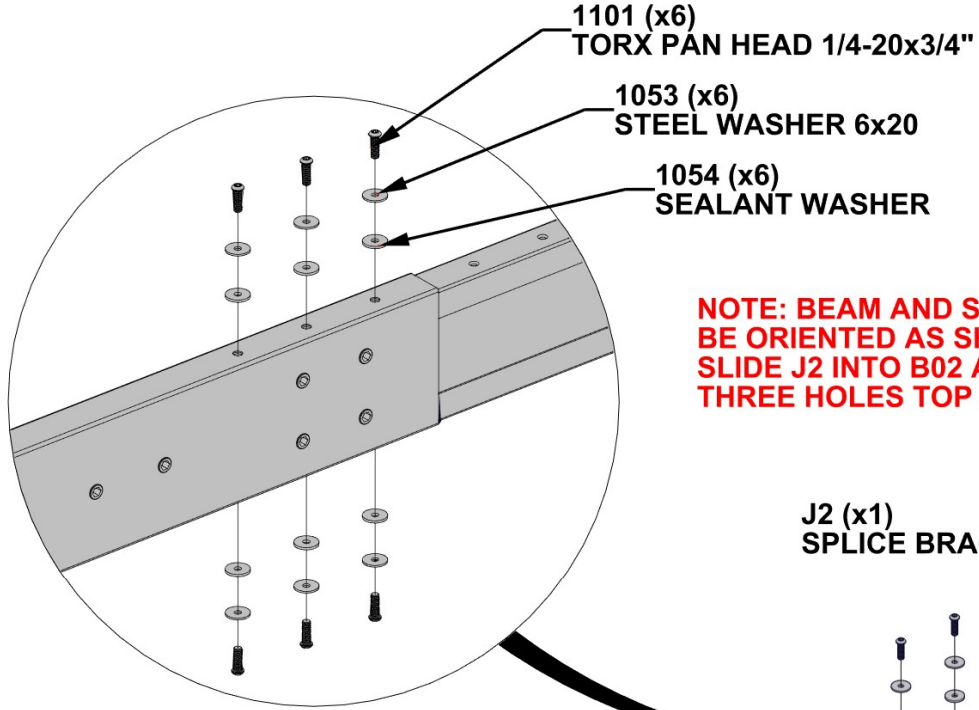
J2 SPLICE BRACKET - A4M02184
 (x1) 1 5/16"x4 11/16"x19 11/16" (33.2x119.2x500)

QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"

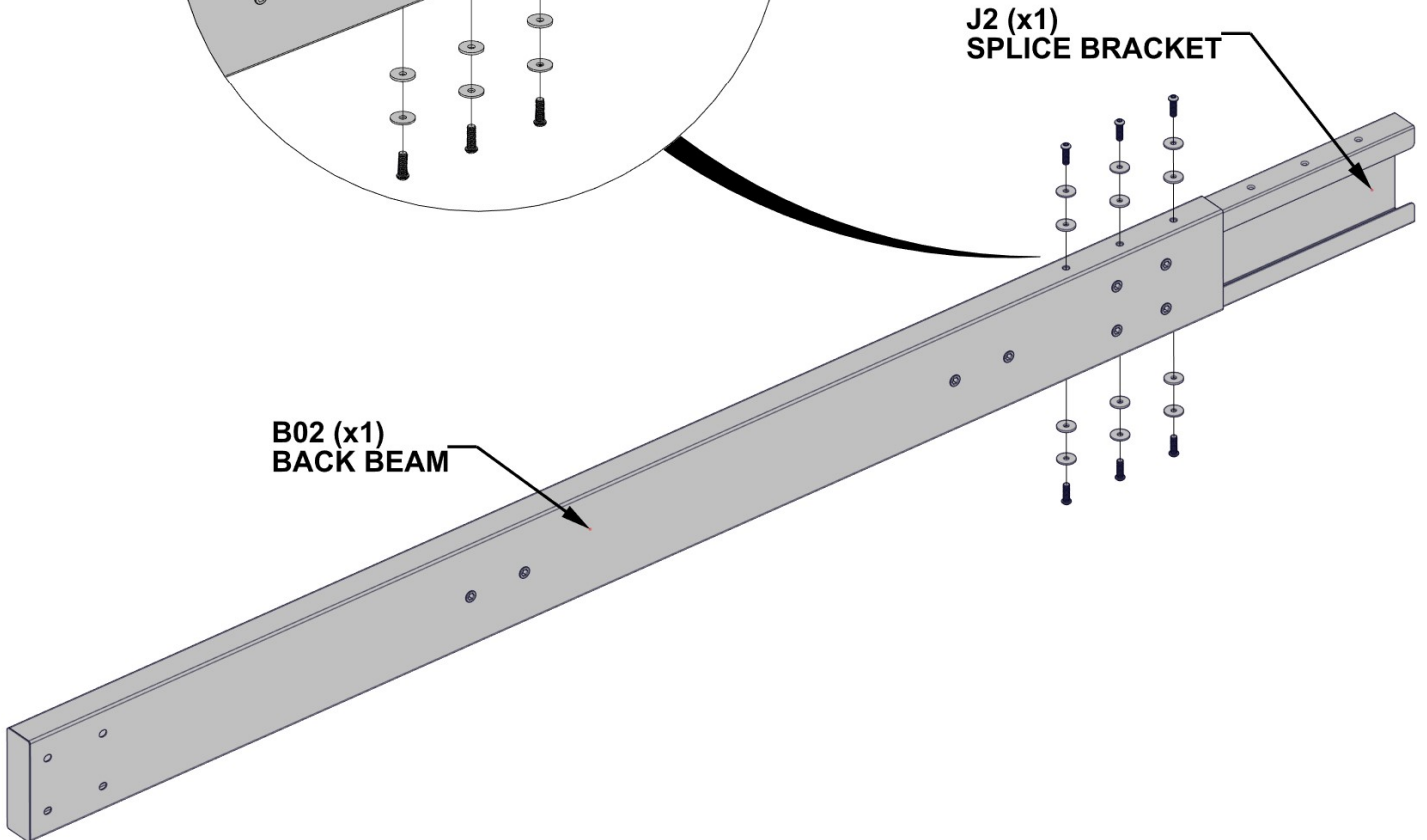


B02 BACK BEAM - A4M02013
 (x1) 1 7/16"x4 13/16"x61 1/4" (36x122x1556)

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP



NOTE: BEAM AND SPLICE MUST BE ORIENTED AS SHOWN BELOW. SLIDE J2 INTO B02 AND LINE UP THREE HOLES TOP AND BOTTOM.



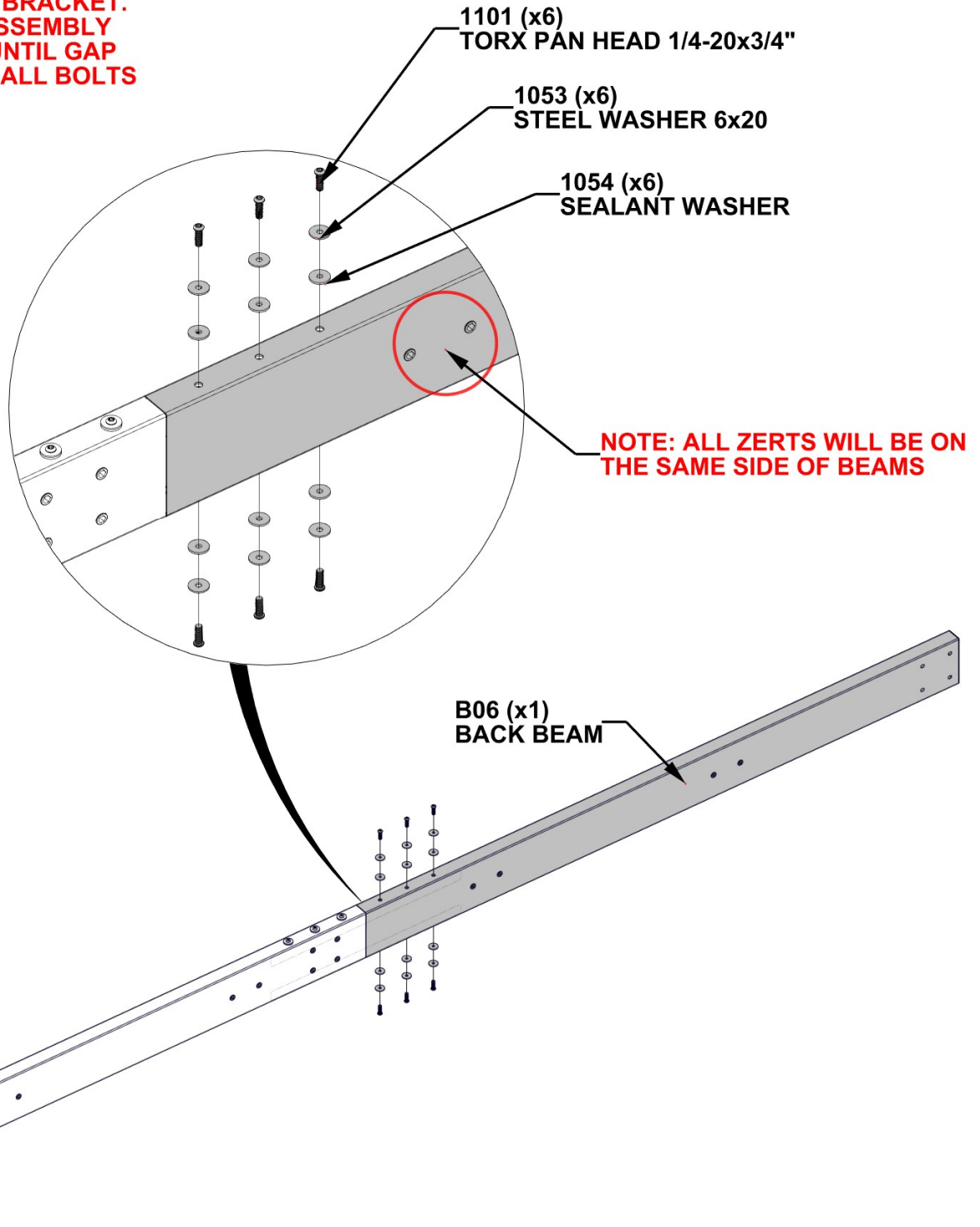
STEP 21 - BACK BEAM ASSEMBLY



B06 BACK BEAM - A4M02024
 (x1) 1 7/16"x4 13/16"x (36x122x1556)

QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"

SLIDE B06 ONTO SPLICE BRACKET. GENTLY TAP ENDS OF ASSEMBLY WITH RUBBER Mallet UNTIL GAP CLOSES, THEN TIGHTEN ALL BOLTS ON BEAM.



STEP 22 - FRONT BEAM ASSEMBLY



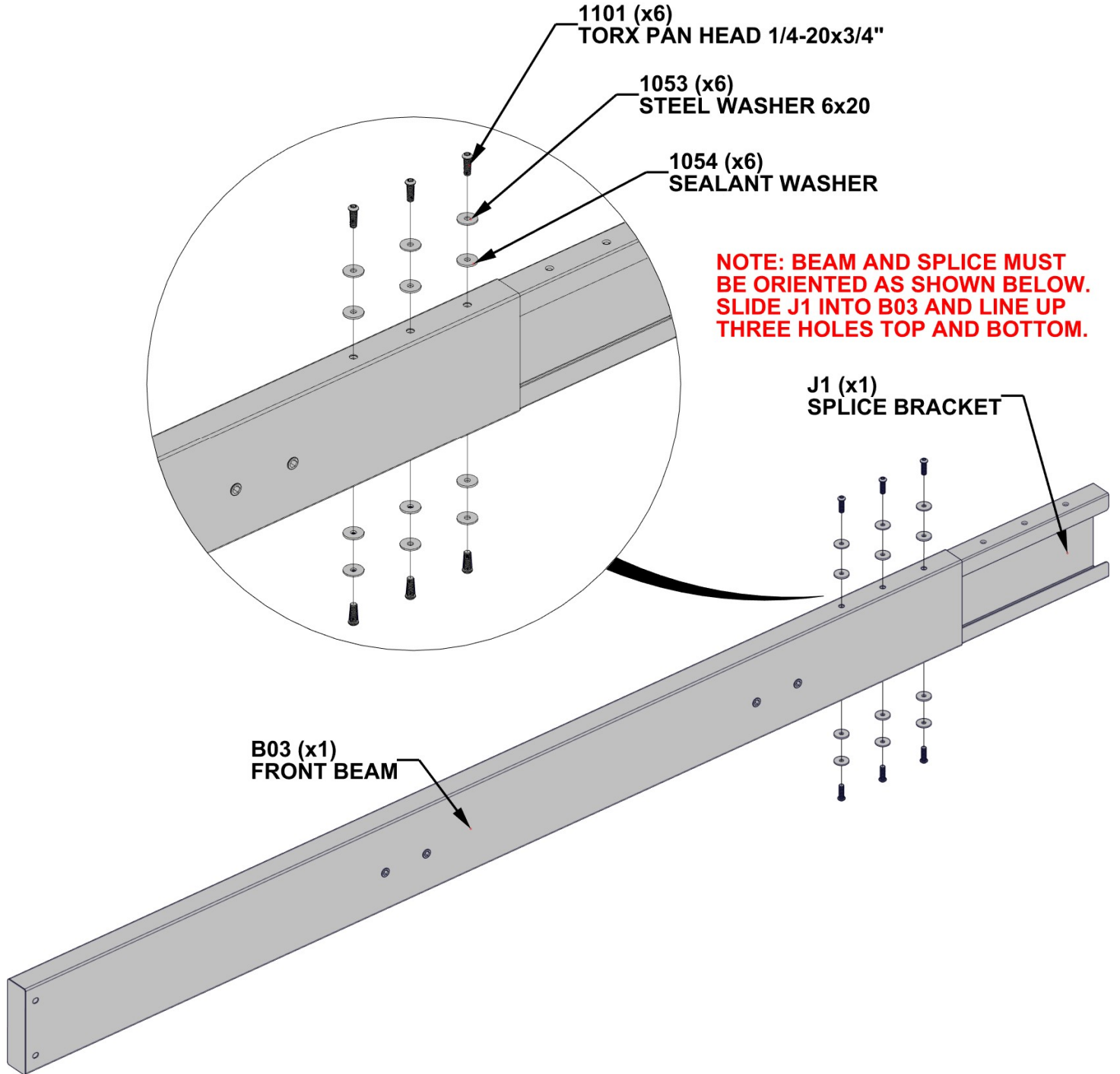
J1 SPLICE BRACKET - A4M02183
 (x1) 1 5/16"x5 3/16"x19 11/16" (33.2x131.2x500)

QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"



B03 FRONT BEAM - A4M02014
 (x1) 1 7/16"x5 1/4"x62 11/16" (36x134x1593)

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP



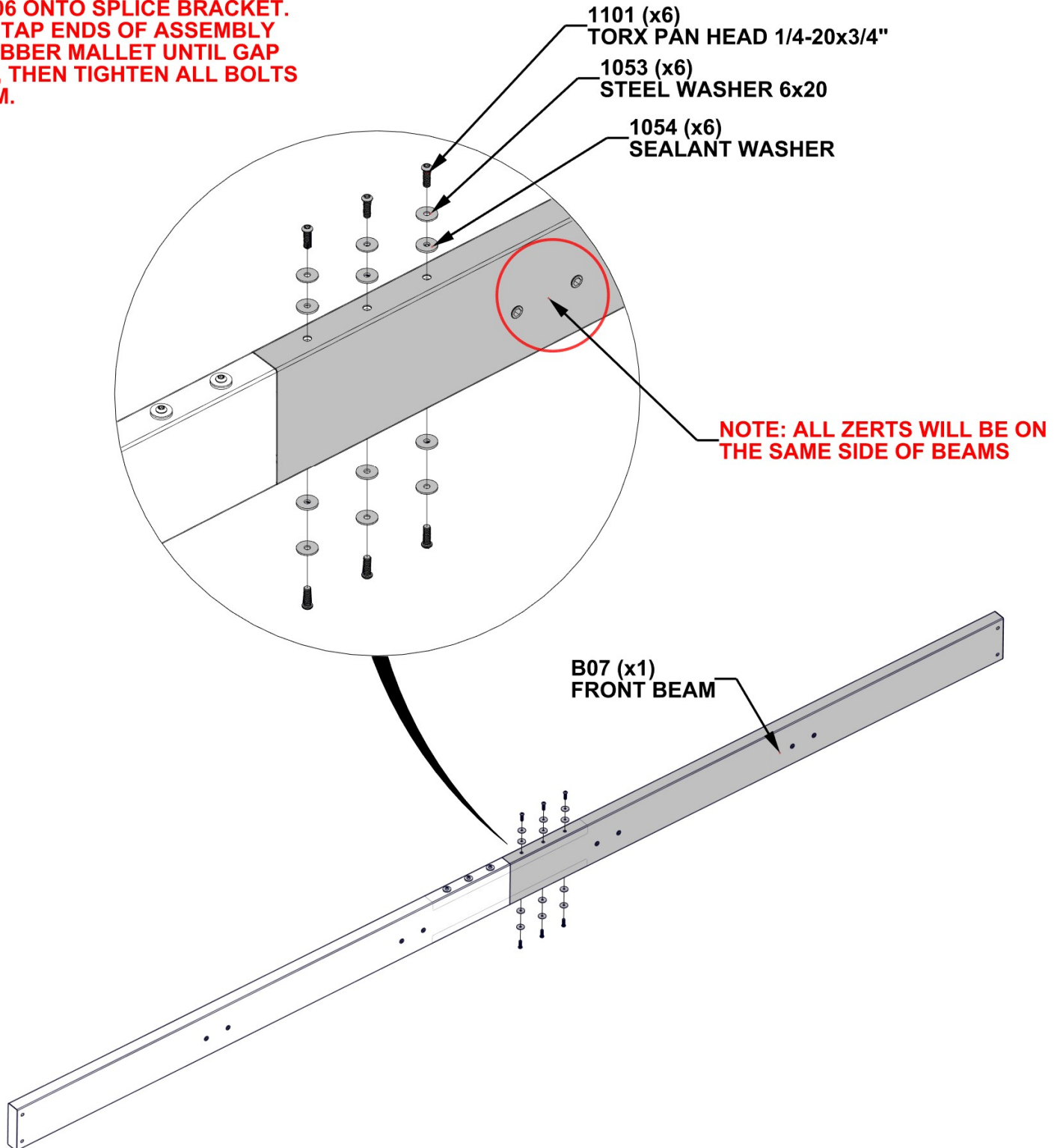
STEP 23 - FRONT BEAM ASSEMBLY



B07 FRONT BEAM - A4M02027
 (x1) 1 7/16"x5 1/4"x62 11/16" (36x134x1593)

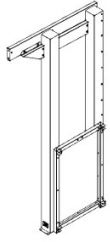
QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"

**SLIDE B06 ONTO SPLICE BRACKET.
 GENTLY TAP ENDS OF ASSEMBLY
 WITH RUBBER Mallet UNTIL GAP
 CLOSES, THEN TIGHTEN ALL BOLTS
 ON BEAM.**



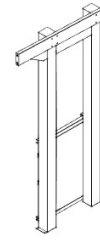
STEP 24 - KITCHEN ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H101103	TORX SOCKET SCREW 1/4-20



LEFT SIDE POST ASSEMBLY

BACK BEAM ASSEMBLY

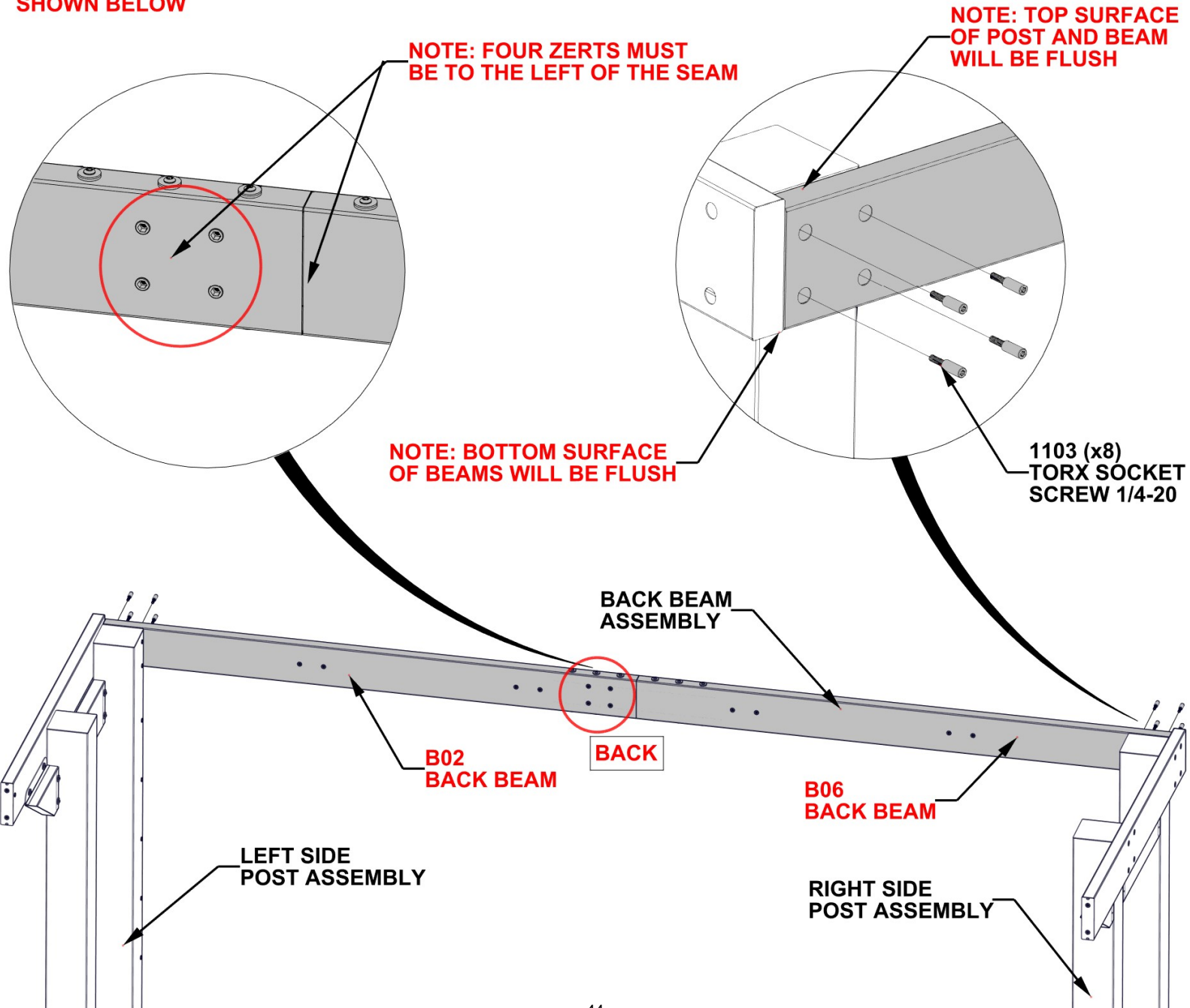


RIGHT SIDE POST ASSEMBLY

FOR THIS STEP IT IS HELPFUL TO HAVE THREE ADDITIONAL PEOPLE TO HELP STAND UP ASSEMBLIES AND ATTACH BACK BEAM.

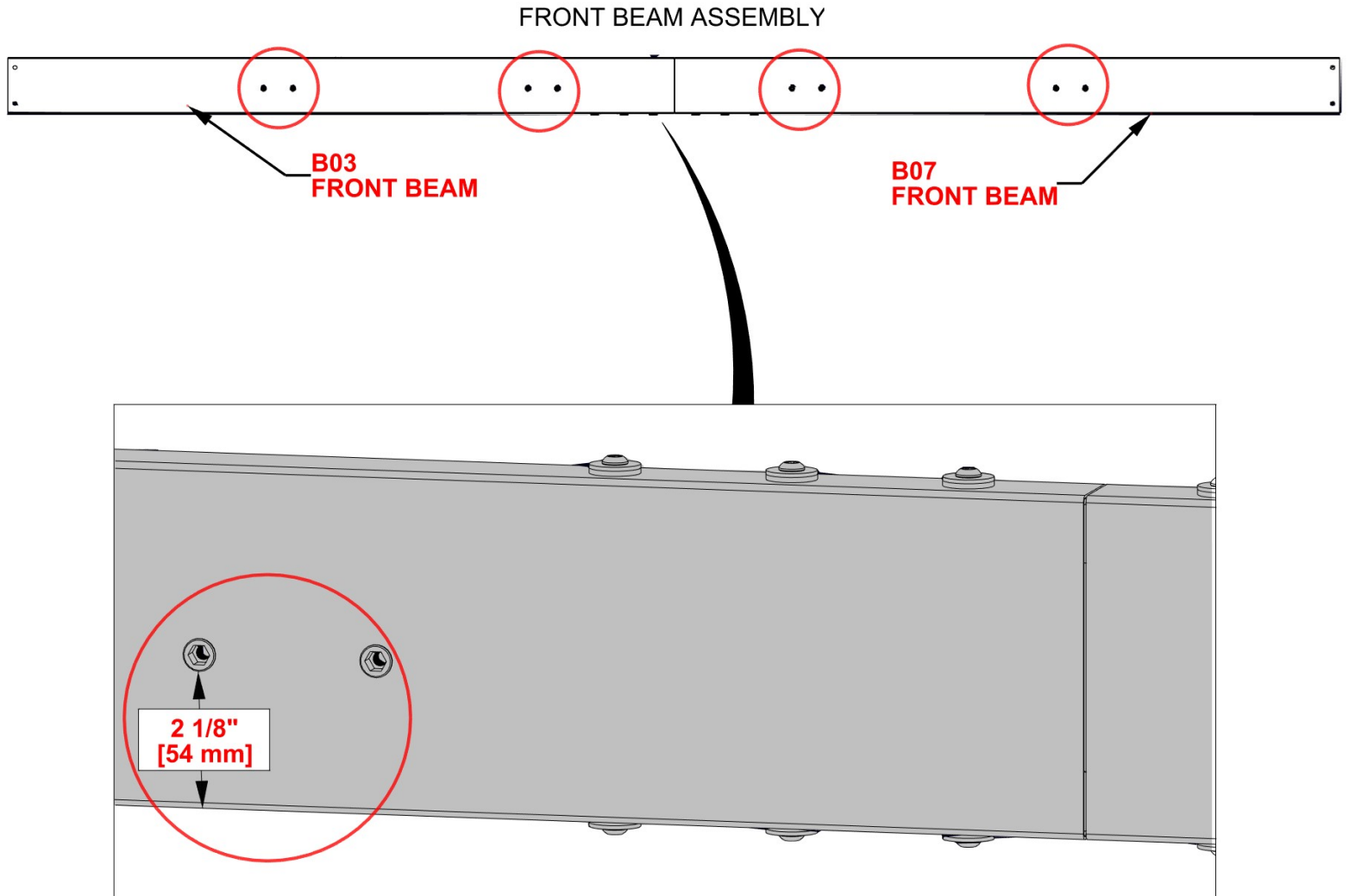
DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

CRITICAL: BACK BEAM MUST BE ORIENTED IN THE EXACT WAY SHOWN BELOW



STEP 25A - KITCHEN ASSEMBLY

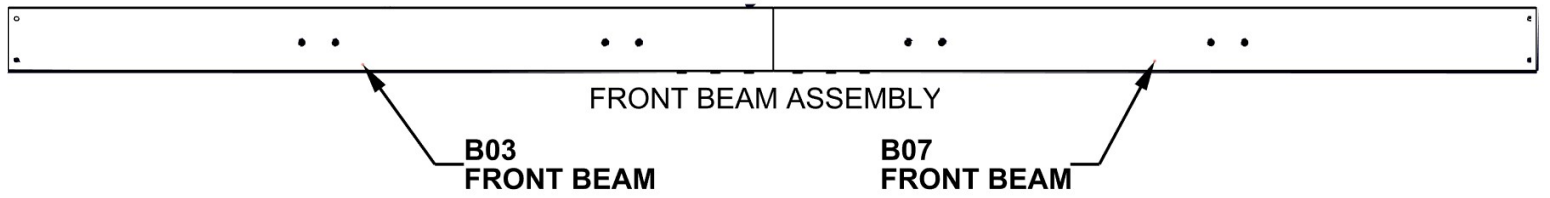
USE THIS STEP TO POSITION THE FRONT BEAM ASSEMBLY IN THE EXACT ORIENTATION SHOWN BELOW.



MEASURE FROM THE BOTTOM OF FRONT BEAM TO BOTTOM SURFACE OF ZERTS OUTLINED IN RED. IF THE DIMENSION IS NOT CLOSE, FRONT BEAM WILL NEED TO BE FLIPPED.

STEP 25B - KITCHEN ASSEMBLY

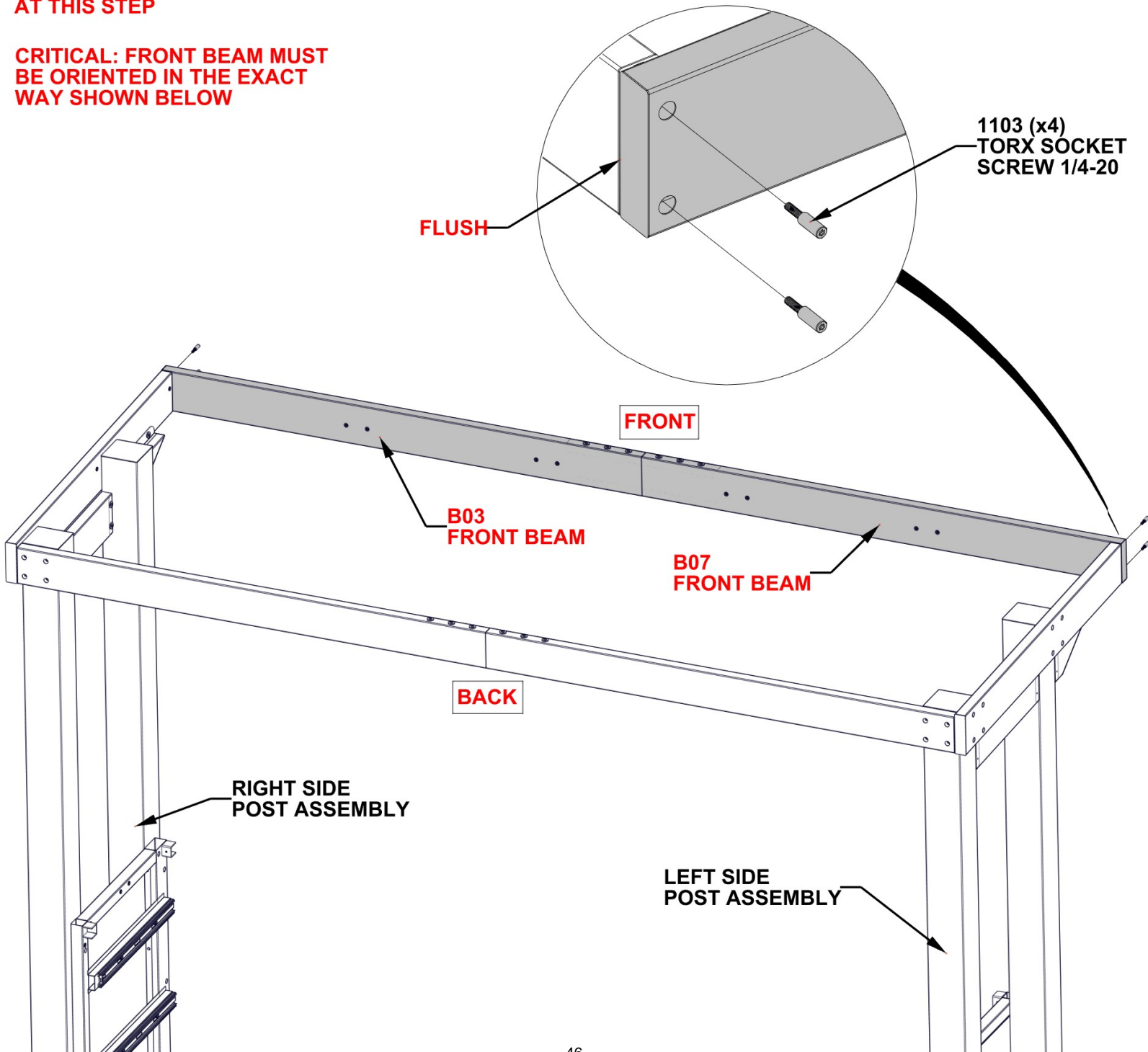
QTY	PART NUMBER	DESCRIPTION
4	H101103	TORX SOCKET SCREW 1/4-20



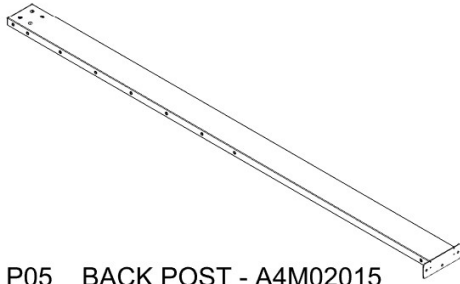
FOR THIS STEP IT IS HELPFUL TO HAVE THREE ADDITIONAL PEOPLE TO HELP STAND UP ASSEMBLIES AND ATTACH FRONT BEAM.

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

CRITICAL: FRONT BEAM MUST BE ORIENTED IN THE EXACT WAY SHOWN BELOW



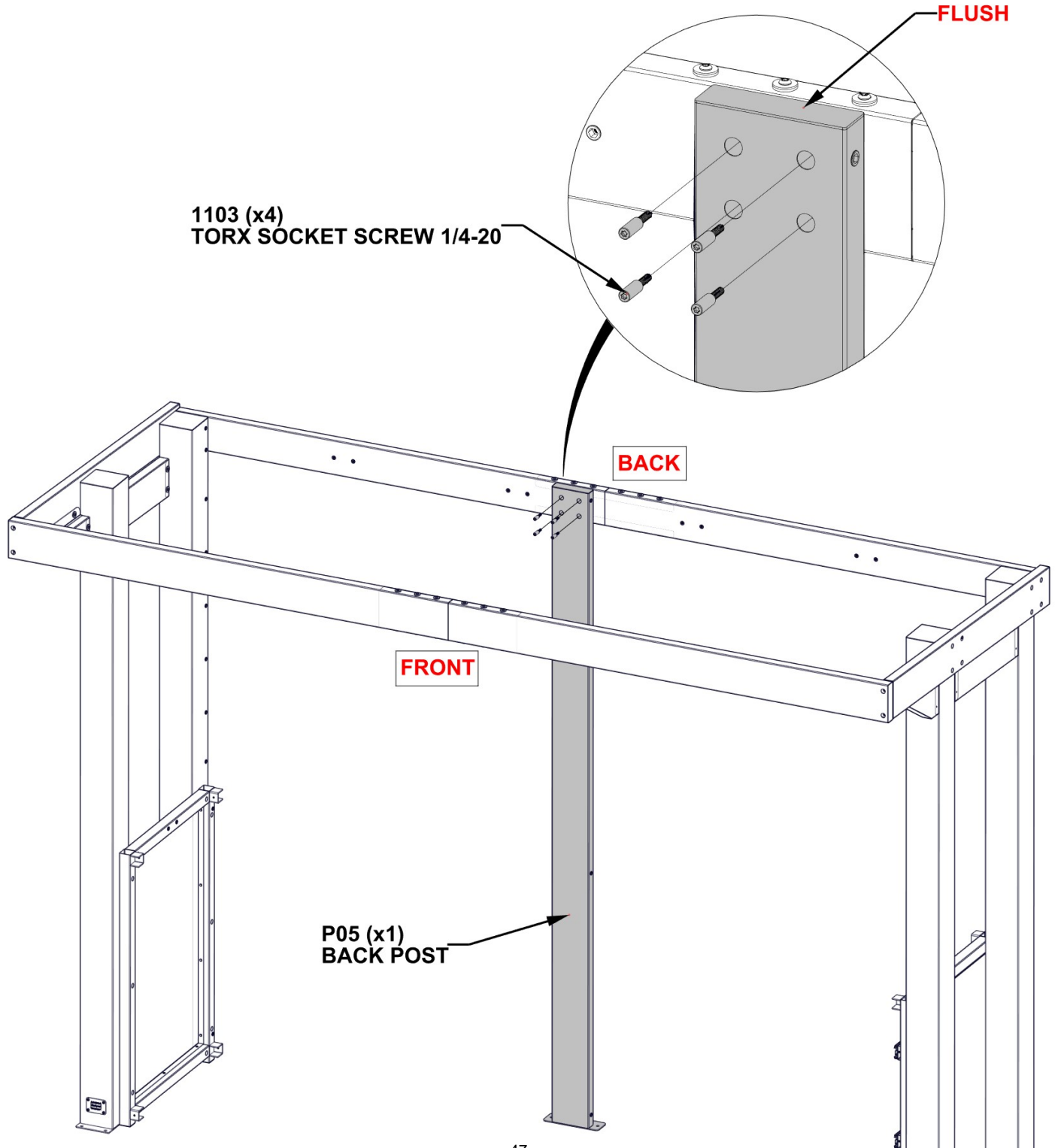
STEP 26 - KITCHEN ASSEMBLY



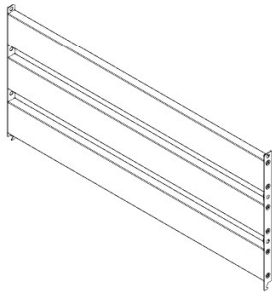
P05 BACK POST - A4M02015
(x1) 2 5/8"x7 7/8"x88 3/4" (66x200x2254)

QTY	PART NUMBER	DESCRIPTION
4	H101103	TORX SOCKET SCREW 1/4-20

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP



STEP 27 - KITCHEN ASSEMBLY



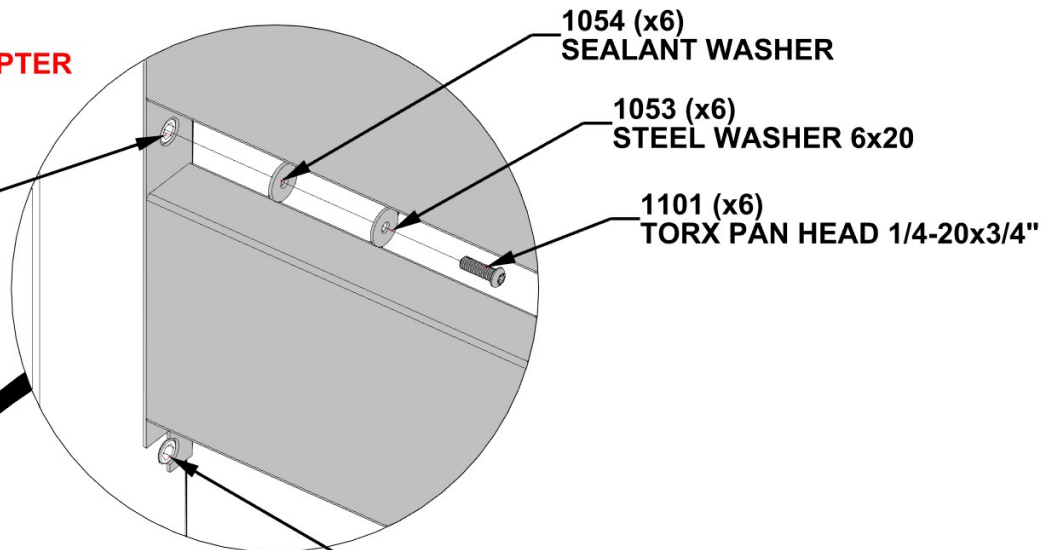
QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"

B10 BACK PANEL - A4M02043
 (x1) 1 7/16"x22 11/16"x49 5/8" (36x576.5x1261)

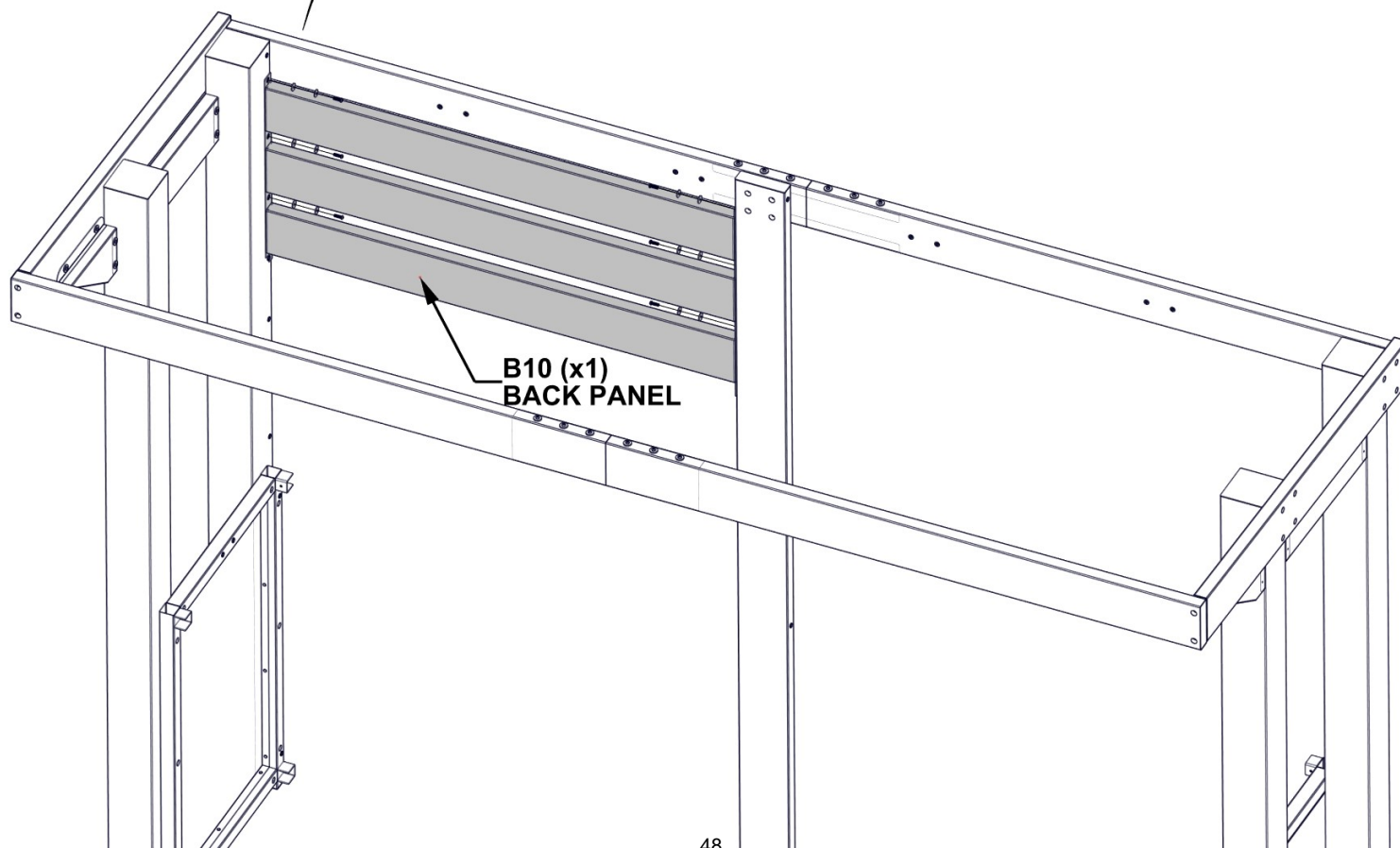
DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

NOTE: USE RIGHT ANGLE DRILL ADAPTER FOR THIS STEP

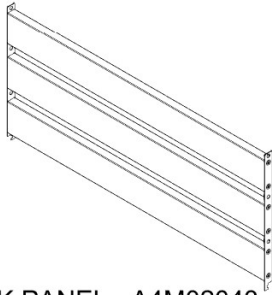
NOTE: BACK PANEL WILL FIT AROUND ZERTS AND FLUSH AGAINST POST



NOTE: NOTCH IN BRACKET TOWARD BOTTOM



STEP 28 - KITCHEN ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
8	H101053	STEEL WASHER 6x20
8	H101054	SEALANT WASHER
8	H101101	TORX PAN HEAD 1/4-20x3/4"

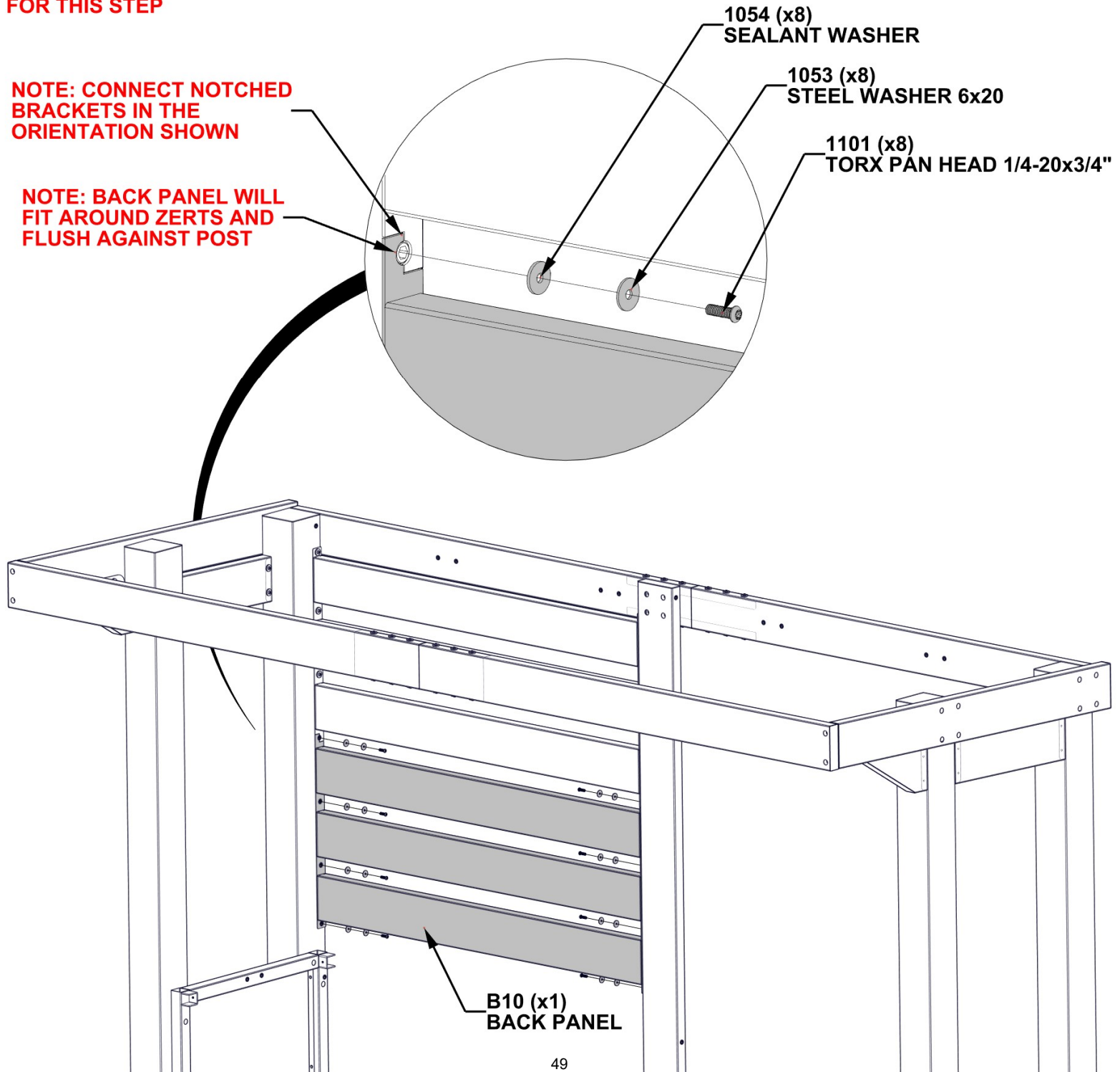
B10 BACK PANEL - A4M02043
 (x1) 1 7/16"x22 11/16"x49 5/8" (36x576.5x1261)

DO NOT TIGHTEN HARDWARE AT THIS STEP

NOTE: USE RIGHT ANGLE DRILL ADAPTER FOR THIS STEP

NOTE: CONNECT NOTCHED BRACKETS IN THE ORIENTATION SHOWN

NOTE: BACK PANEL WILL FIT AROUND ZERTS AND FLUSH AGAINST POST



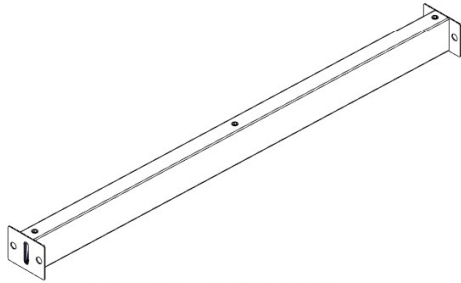
1054 (x8)
SEALANT WASHER

1053 (x8)
STEEL WASHER 6x20

1101 (x8)
TORX PAN HEAD 1/4-20x3/4"

B10 (x1)
BACK PANEL

STEP 29 - ROOF ASSEMBLY



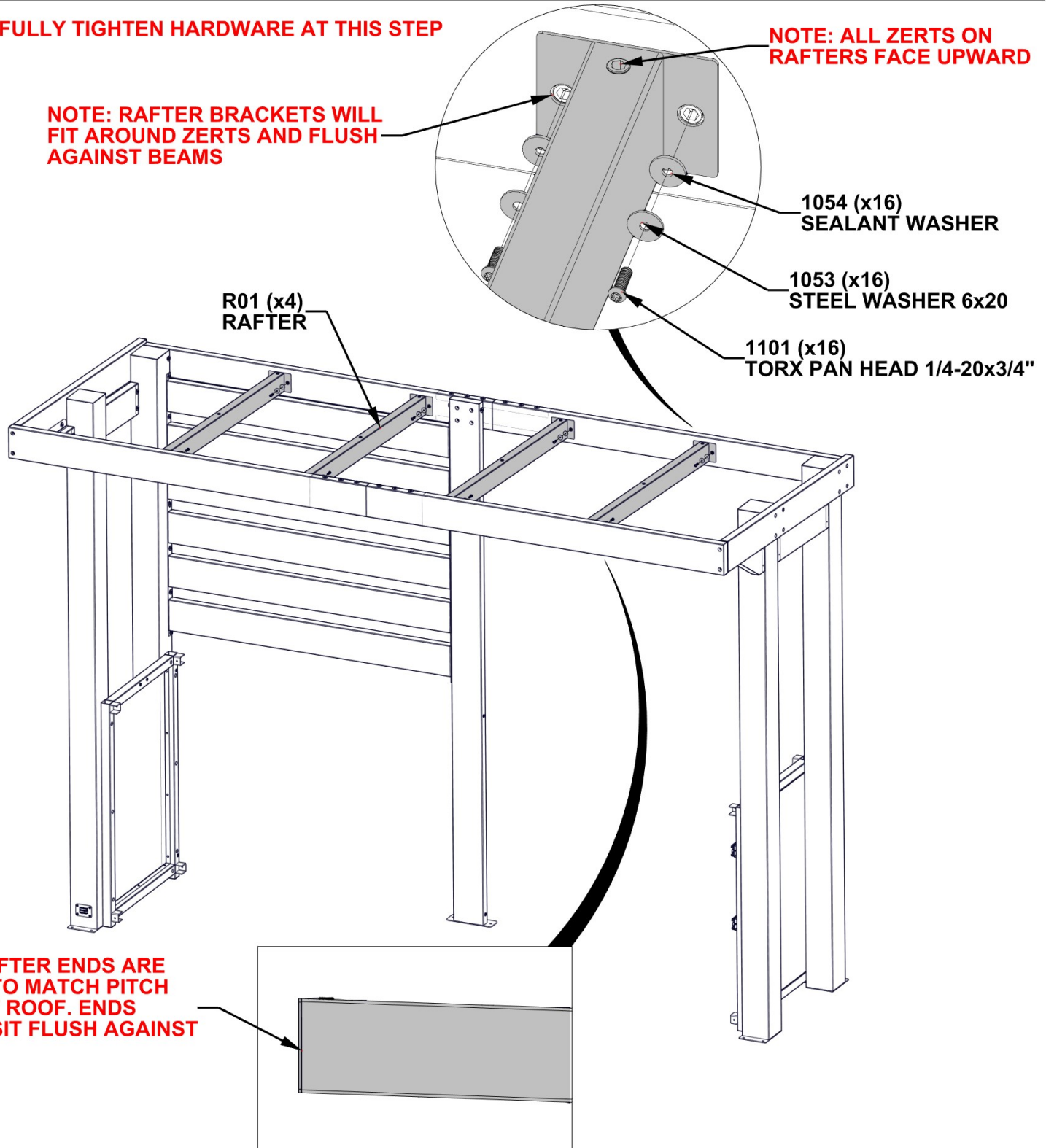
R01 RAFTER - A4M02020
(x4) 3 1/8"x3 15/16"x45 1/16" (80x100x1144)

QTY	PART NUMBER	DESCRIPTION
16	H101053	STEEL WASHER 6x20
16	H101054	SEALANT WASHER
16	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

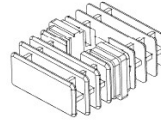
NOTE: RAFTER BRACKETS WILL FIT AROUND ZERTS AND FLUSH AGAINST BEAMS

NOTE: ALL ZERTS ON RAFTERS FACE UPWARD

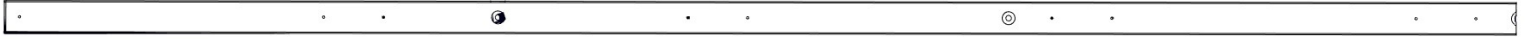


NOTE: RAFTER ENDS ARE ANGLED TO MATCH PITCH OF SLANT ROOF. ENDS SHOULD SIT FLUSH AGAINST BEAMS.

STEP 30 - PURLIN ASSEMBLY



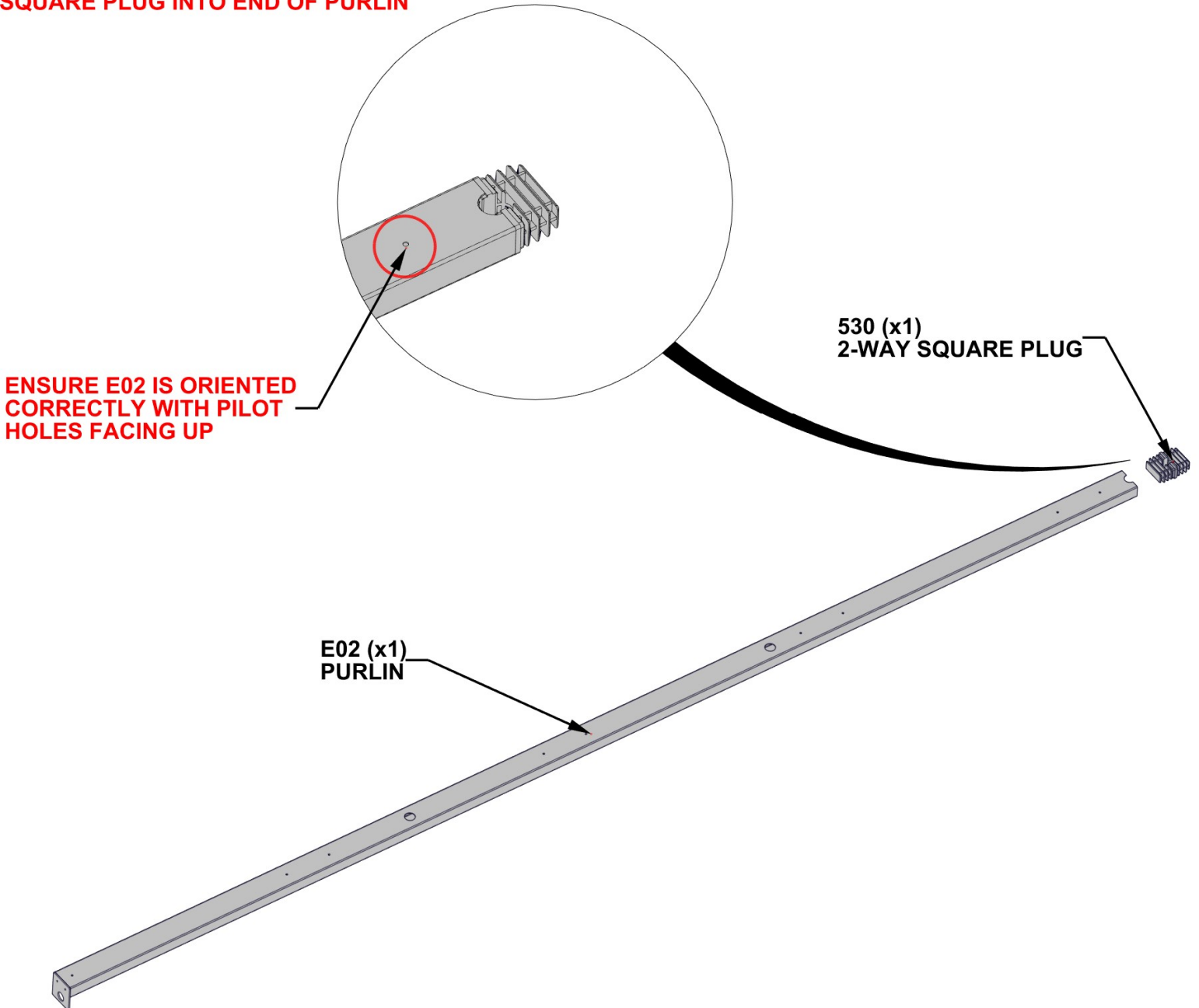
A6P00530 2-WAY SQUARE PLUG
(x2)



E02 PURLIN - A4M02023
(x2) 1 9/16"x1 3/4"x73 5/8" (40x45x1870.75)

COMPLETE THIS STEP 2 TIMES

USE A RUBBER MALLET TO TAP 2-WAY SQUARE PLUG INTO END OF PURLIN



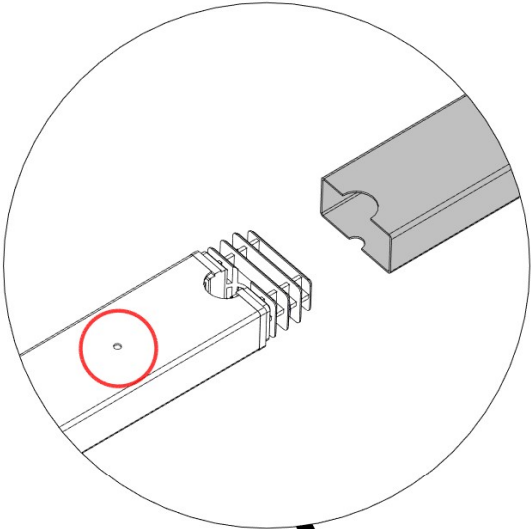
STEP 31 - PURLIN ASSEMBLY



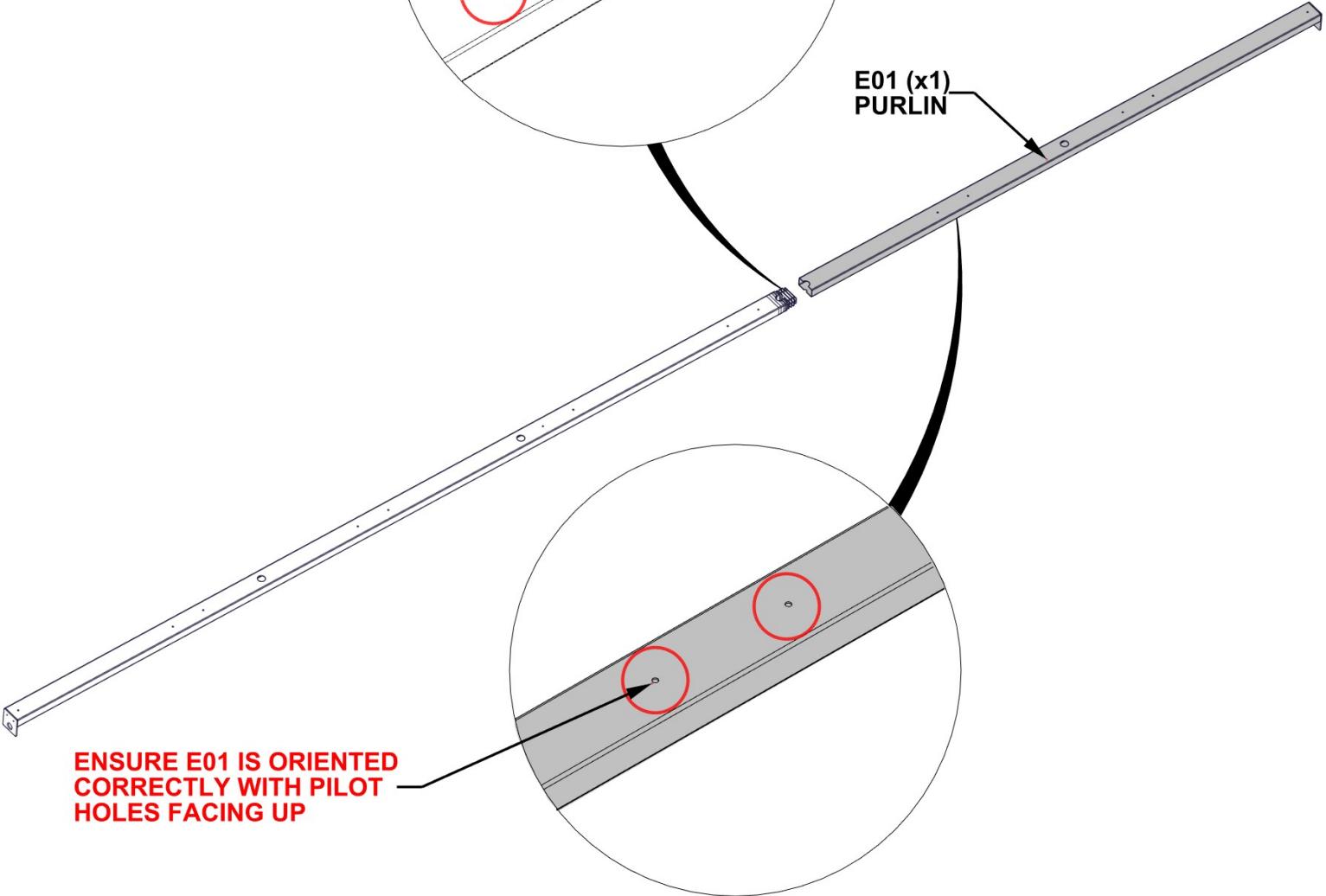
E01 PURLIN - A4M02021
(x2) 1 9/16"x1 3/4"x48 13/16" (40x45x1239.75)

COMPLETE THIS STEP TWICE

**USE A RUBBER Mallet TO TAP ENDS
OF EACH PURLIN UNTIL TIGHT AGAINST
2-WAY PLUG**



E01 (x1)
PURLIN



**ENSURE E01 IS ORIENTED
CORRECTLY WITH PILOT
HOLES FACING UP**

STEP 32A - ROOF ASSEMBLY

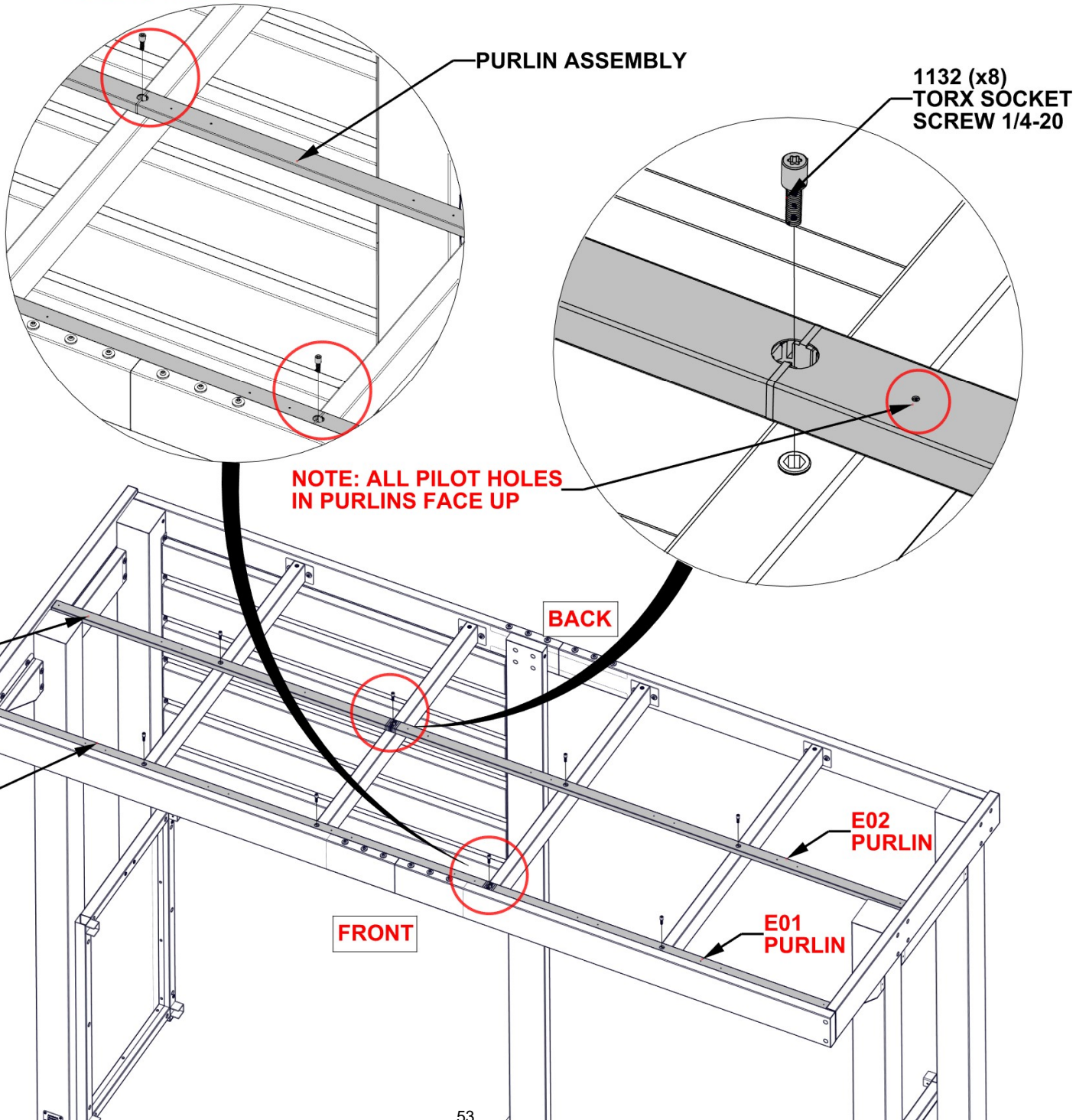
PURLIN ASSEMBLY STEPS 30 - 31

QTY	PART NUMBER	DESCRIPTION
8	H101132	TORX SOCKET SCREW 1/4-20

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

NOTE: MAKE SURE MIDDLE OF PURLIN ASSEMBLY IS SUPPORTED WHEN LIFTING

OFFSET SPLICES CONNECTING PURLINS TOGETHER

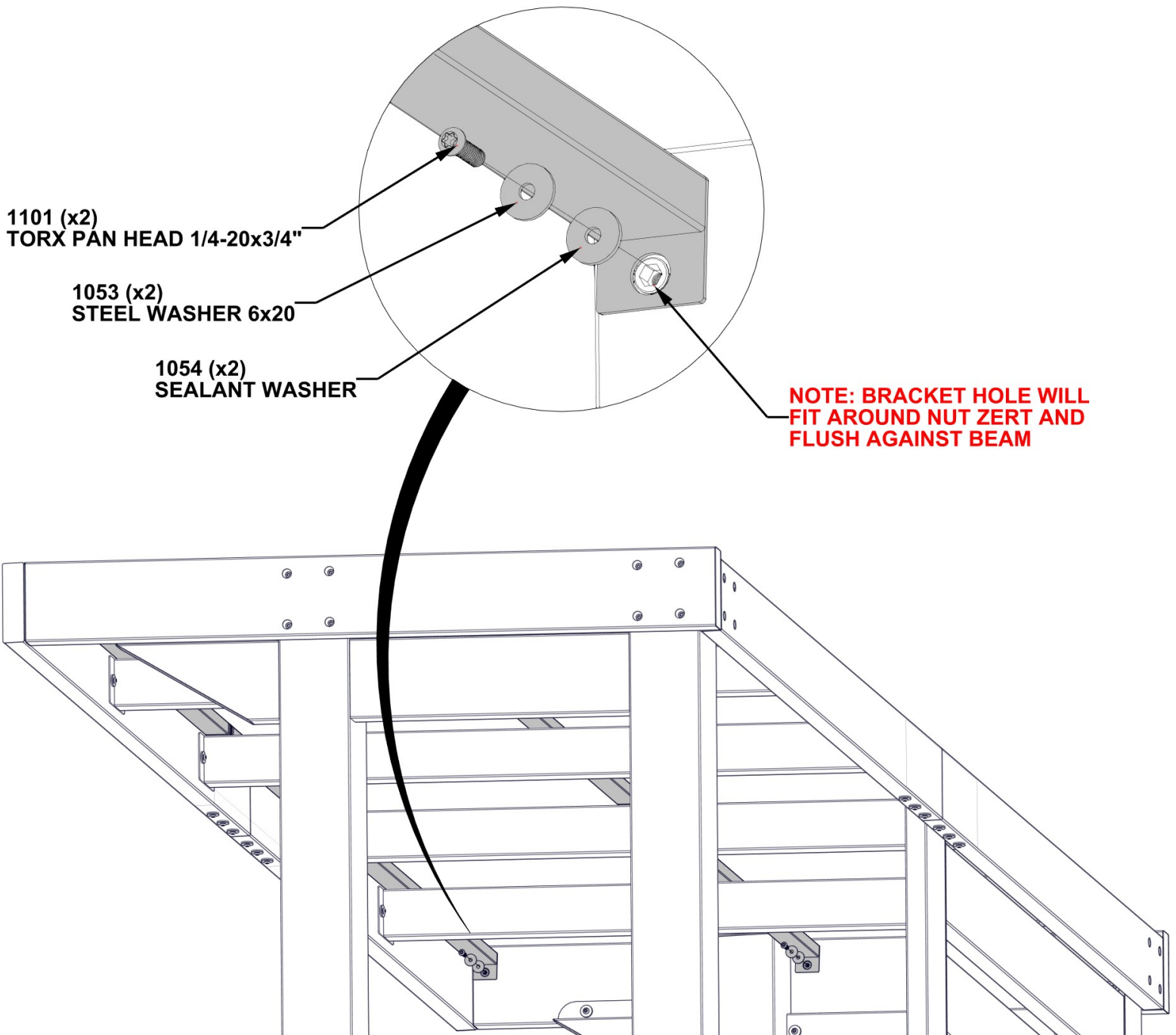


STEP 32B - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP

REPEAT THIS STEP FOR BOTH SIDES OF KITCHEN ROOF



STEP 33A - ROOF ASSEMBLY



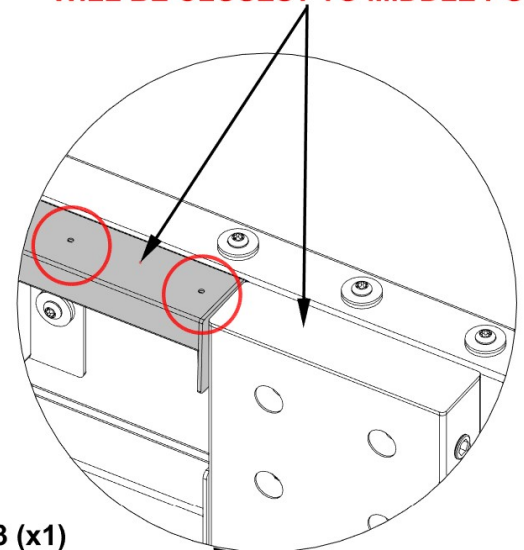
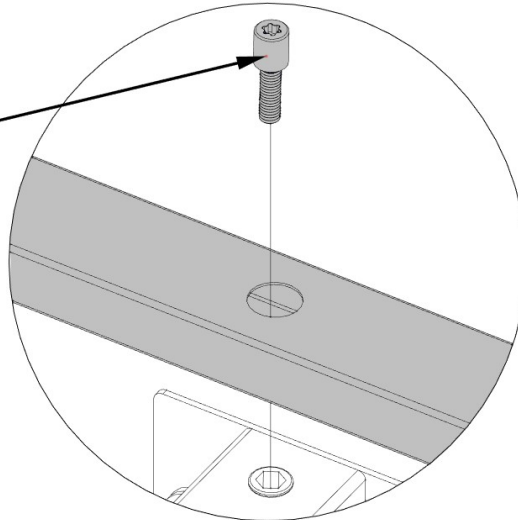
E03 PURLIN - A4M02025
(x1) 1 9/16"x1 3/4"x49 5/8" (40x45x1260)

QTY	PART NUMBER	DESCRIPTION
2	H101132	TORX SOCKET SCREW 1/4-20

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

**NOTE: ORIENTATION OF PURLIN.
TWO PILOT HOLES ON PURLIN
WILL BE CLOSEST TO MIDDLE POST**

1132 (x2)
TORX SOCKET
SCREW 1/4-20



E03 (x1)
PURLIN

BACK

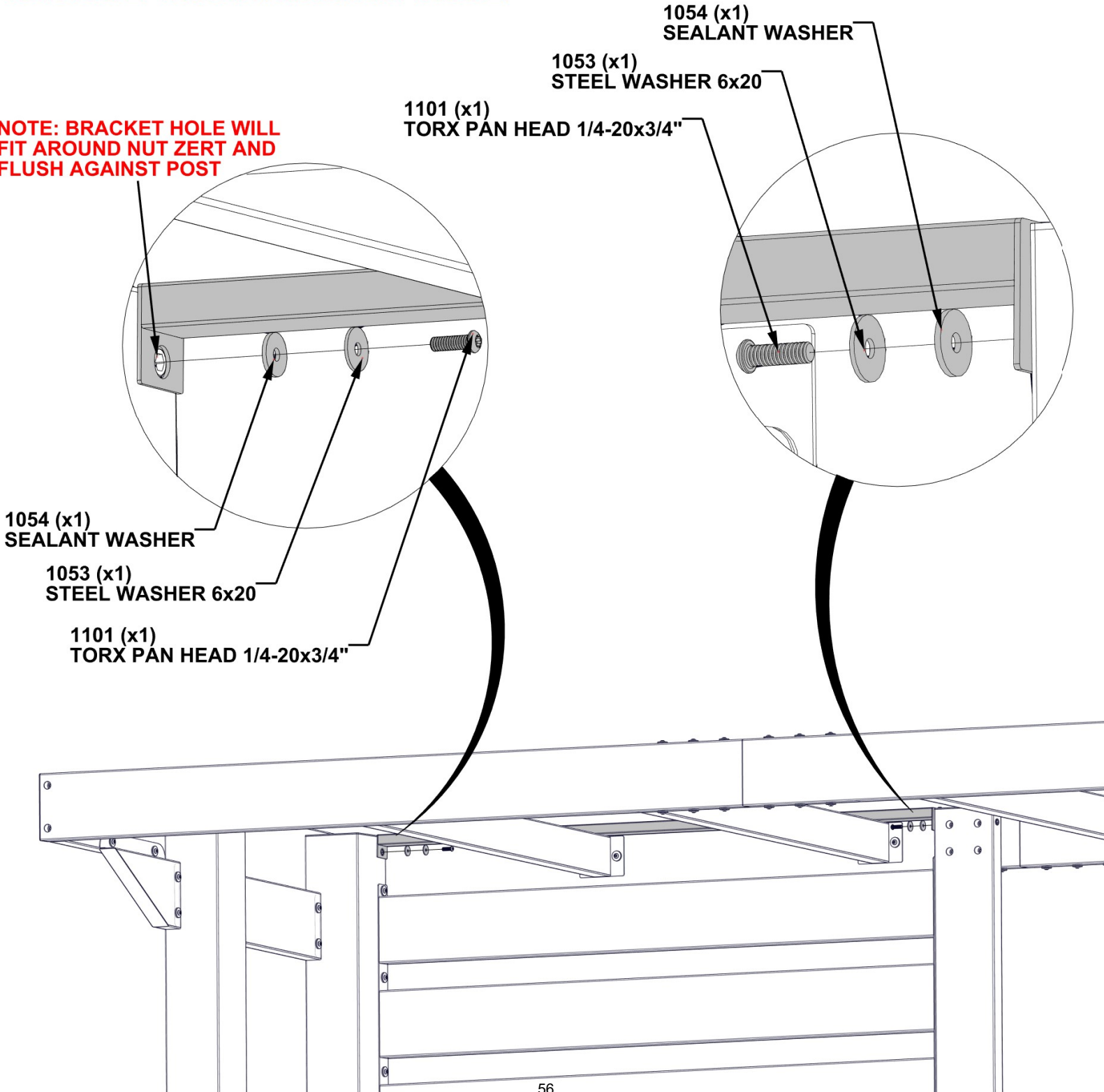
FRONT

STEP 33B - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

NOTE: BRACKET HOLE WILL FIT AROUND NUT ZERT AND FLUSH AGAINST POST



STEP 34A - ROOF ASSEMBLY



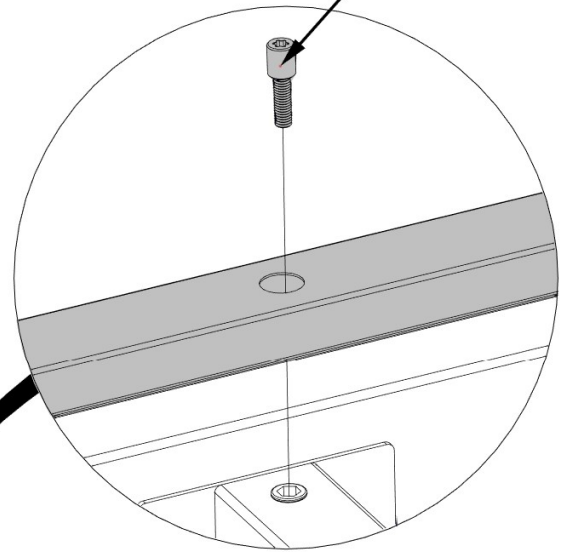
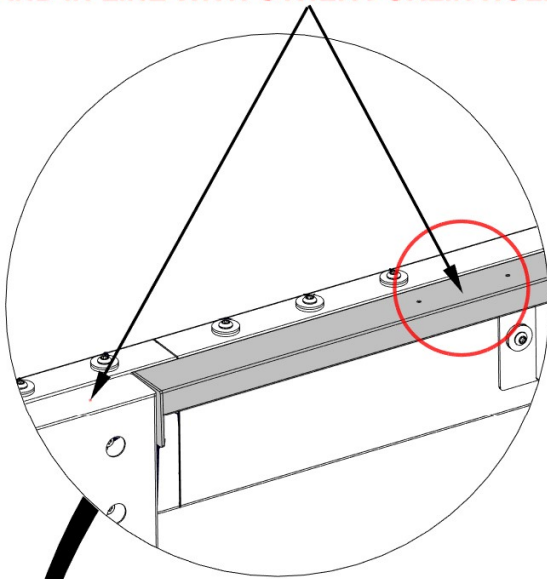
E04 PURLIN - A4M02026
(x1) 1 9/16"x1 3/4"x58 1/16" (40x45x1475)

QTY	PART NUMBER	DESCRIPTION
2	H101132	TORX SOCKET SCREW 1/4-20

DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP

NOTE: ORIENTATION OF PURLIN. PILOT HOLES WILL BE CLOSEST TO MIDDLE BEAM AND IN LINE WITH OTHER PURLIN HOLES.

1132 (x2)
TORX SOCKET
SCREW 1/4-20



E04 (x1)
PURLIN

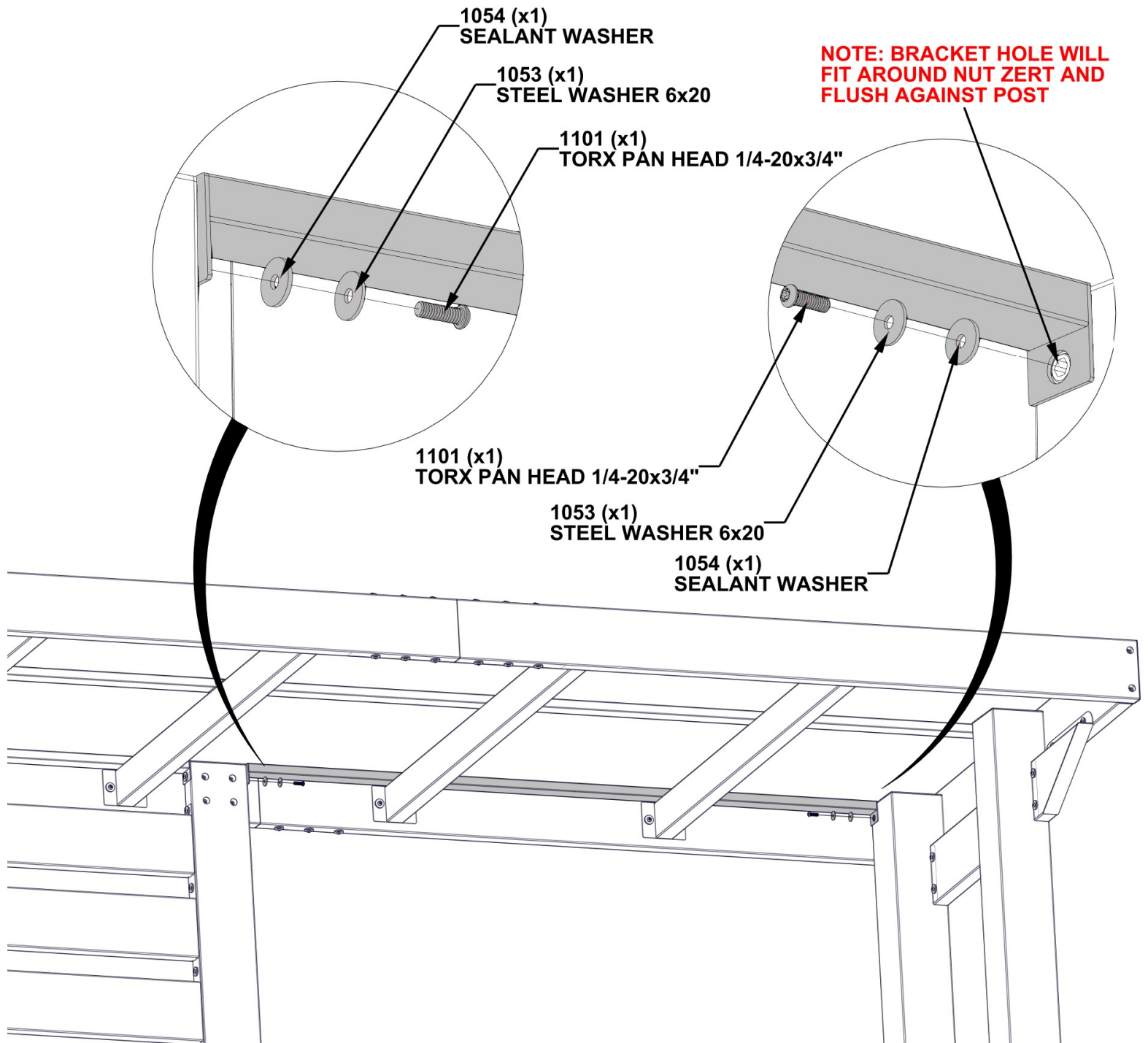
BACK

FRONT

STEP 34B - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

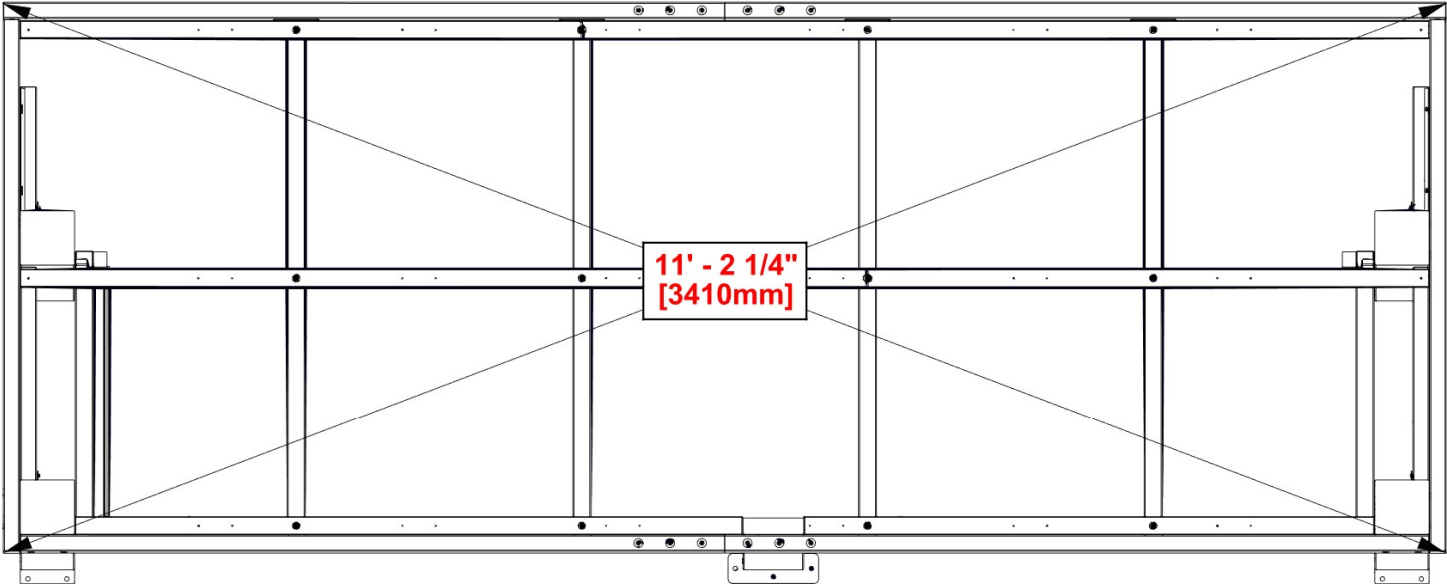
DO NOT FULLY TIGHTEN HARDWARE AT THIS STEP



STEP 35 - SQUARE THE ASSEMBLY

**CRITICAL: SQUARE KITCHEN ROOF BEFORE PROCEEDING TO NEXT STEPS.
ONCE SQUARE, TIGHTEN ALL HARDWARE.**

MEASUREMENTS TAKEN FROM CORNER OF ROOF TO CORNER OF ROOF.



**BEFORE PROCEEDING, MAKE SURE ALL HARDWARE
IS TIGHT AND KITCHEN ROOF IS SQUARE.**

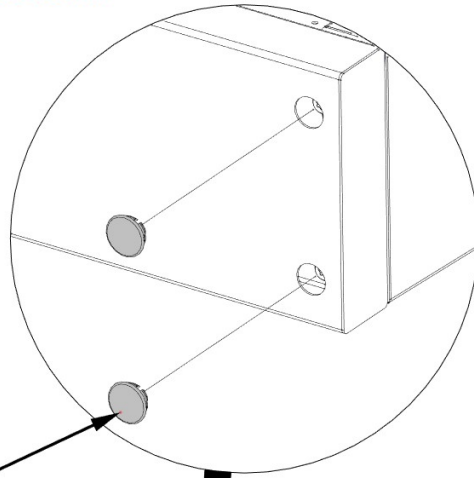
STEP 36 - KITCHEN ACCESSORIES



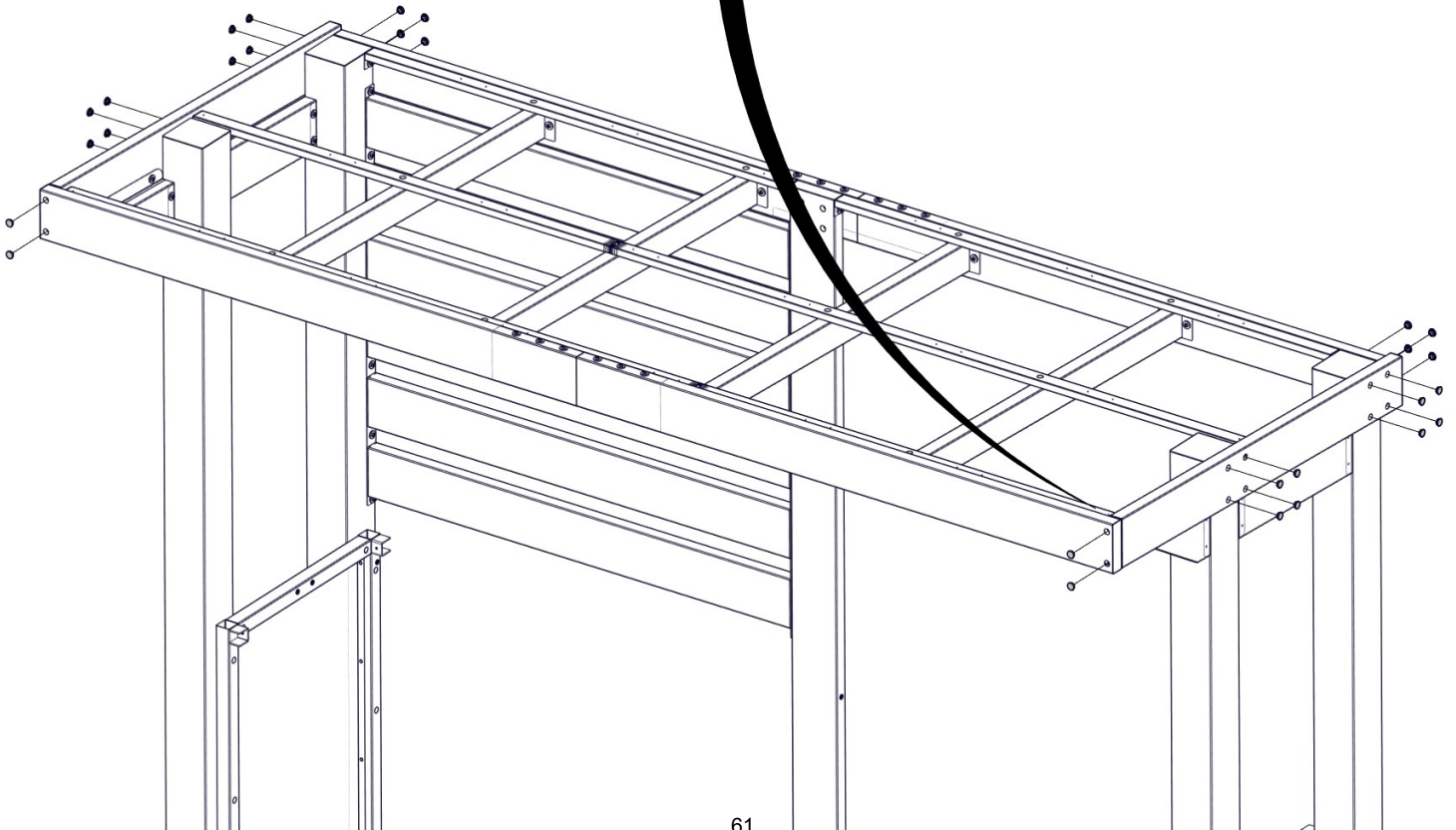
A4M02078 WOOD GRAIN HOLE COVER
(x28)

**USE A SMALL PIECE OF WOOD AND
RUBBER Mallet TO TAP HOLE COVERS IN.**

**DO NOT TAP DIRECTLY WITH A HAMMER AS
YOU MAY DAMAGE THE FINISH ON PRODUCT.**

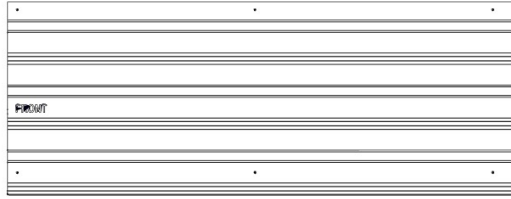


H2 (x28)
WOOD GRAIN HOLE COVER



STEP 37 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M02079 29GA STEEL SHEETING LEFT (x1)

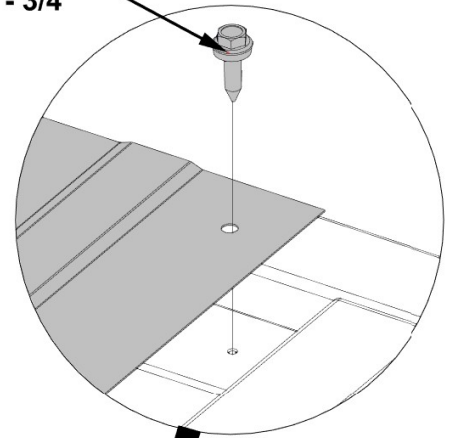
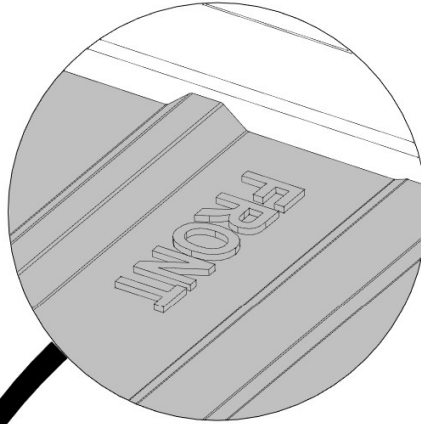
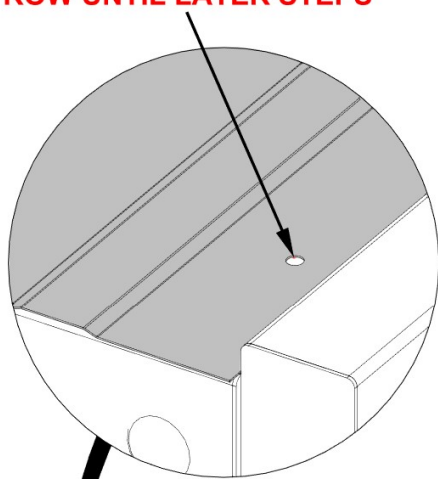
TIPS:
- REMOVE PROTECTIVE FILM

STARTING AT THE LEFT SIDE AND WORKING TO THE RIGHT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES

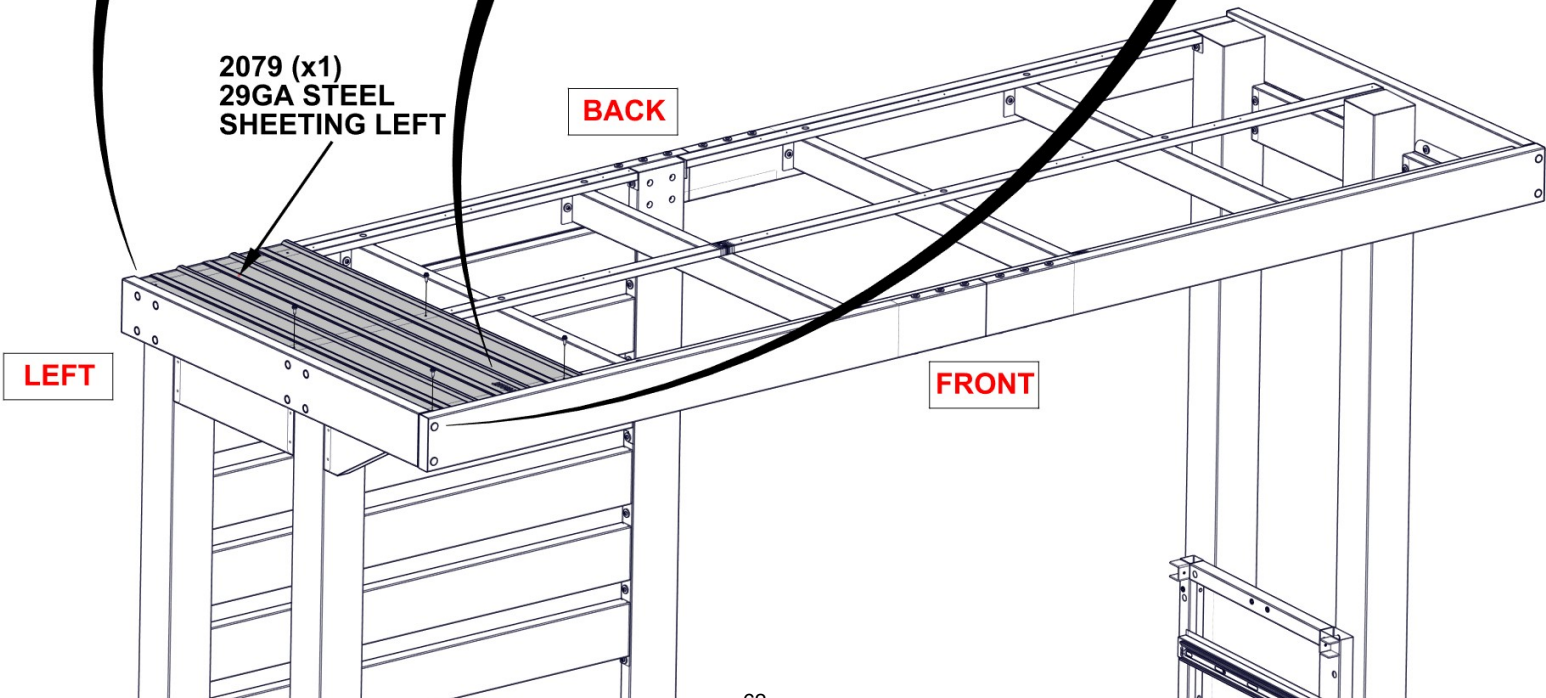
NOTE: DO NOT ADD SCREWS TO THE BACK ROW UNTIL LATER STEPS

1117 (x4)
SCREW - 3/4"



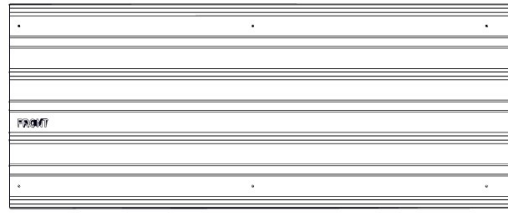
ORIENT ROOF SHEET WITH "FRONT" STICKER TOWARDS THE FRONT SIDE OF THE GAZEBO AS SHOWN.

2079 (x1)
29GA STEEL SHEETING LEFT



STEP 38 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M02007 29GA STEEL SHEETING
(x5)

TIPS:
- REMOVE PROTECTIVE FILM

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES

STARTING AT THE LEFT SIDE AND WORKING TO THE RIGHT, LINE UP THE HOLES IN THE ROOF SHEET WITH THE PILOT HOLES IN THE PURLINS

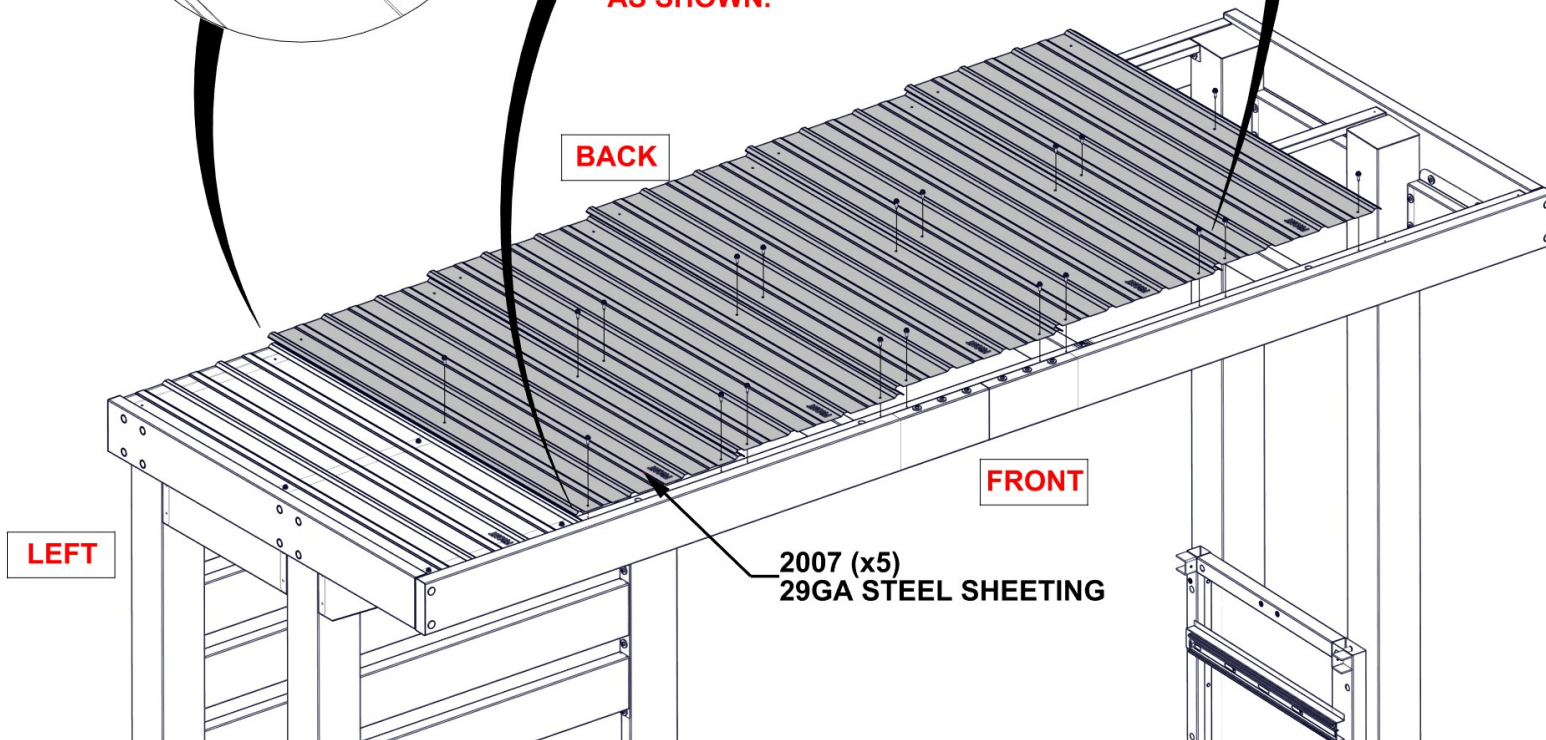
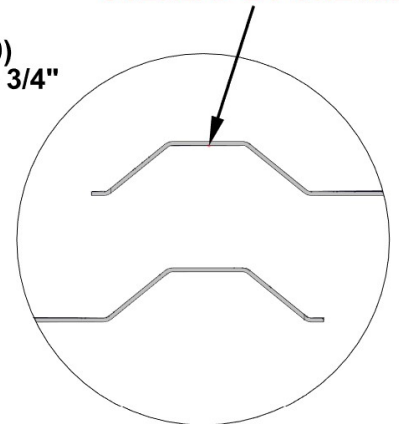
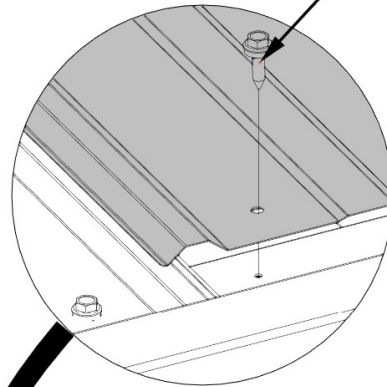
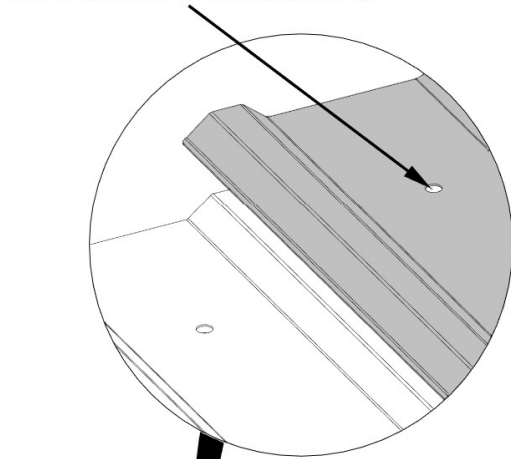
ATTACH AND FULLY TIGHTEN ALL SCREWS ON EACH ROOF SHEET BEFORE ATTACHING THE NEXT ONE. THIS MAKES IT POSSIBLE TO REACH ALL THE SCREWS WITHOUT GETTING ON THE ROOF.

NOTE: SHEETS OVERLAP BY ONE RIB

NOTE: DO NOT ADD SCREWS TO THE BACK ROW UNTIL LATER STEPS

1117 (x20)
SCREW - 3/4"

ORIENT ROOF SHEET WITH "FRONT" STICKER TOWARDS THE FRONT SIDE OF THE GAZEBO AS SHOWN.



STEP 39 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M02080 29GA STEEL SHEETING RIGHT
(x1)

TIPS:
- REMOVE PROTECTIVE FILM

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES

ORIENT ROOF SHEET WITH "FRONT" STICKER TOWARDS THE FRONT SIDE OF THE GAZEBO AS SHOWN.

NOTE: DO NOT ADD SCREWS TO THE BACK ROW UNTIL LATER STEPS

1117 (x4)
SCREW - 3/4"

NOTE: SHEETS OVERLAP BY ONE RIB

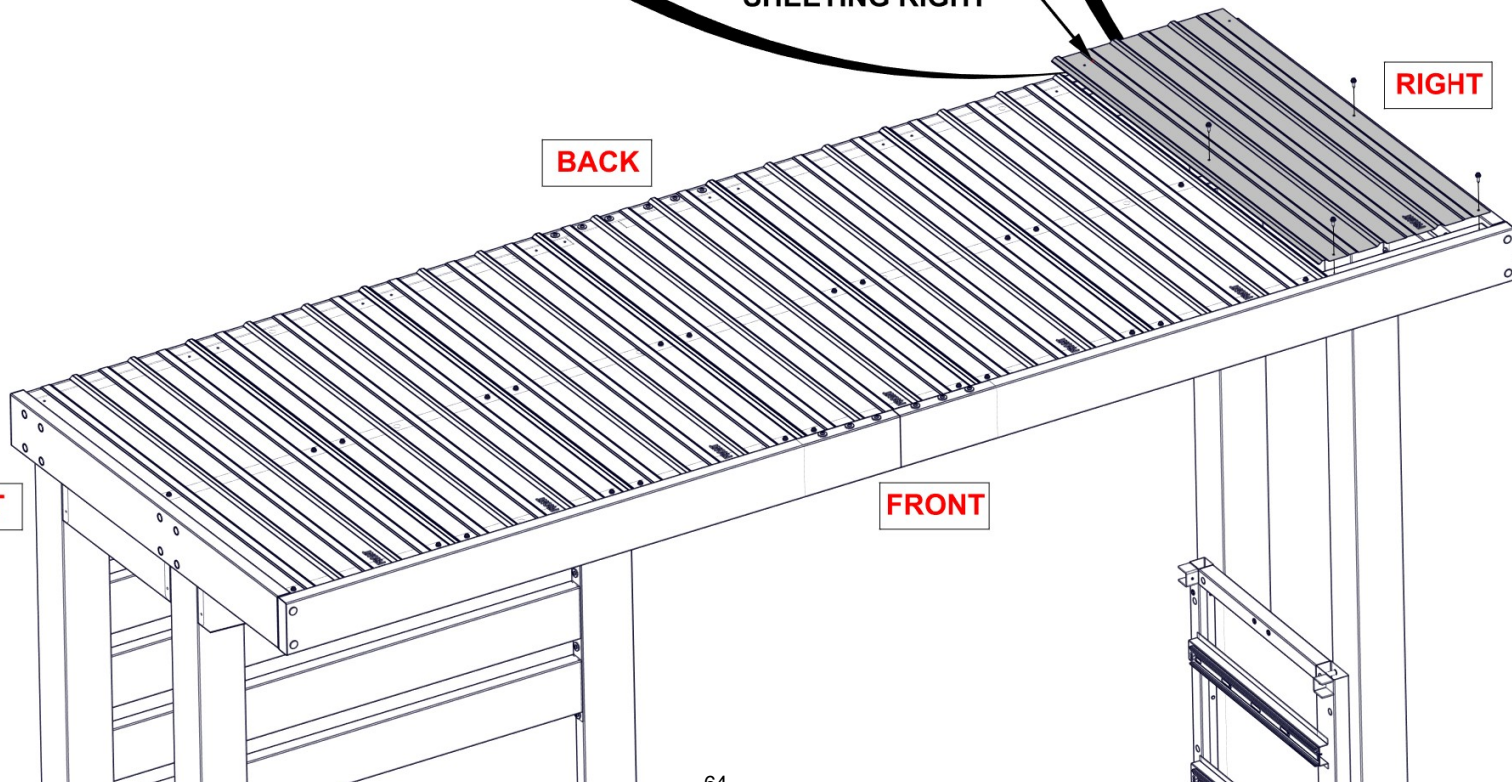
2080 (x1)
29GA STEEL SHEETING RIGHT

RIGHT

BACK

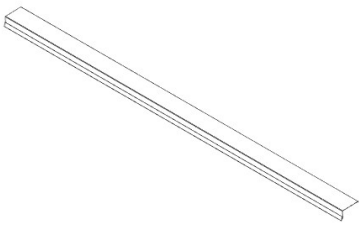
LEFT

FRONT

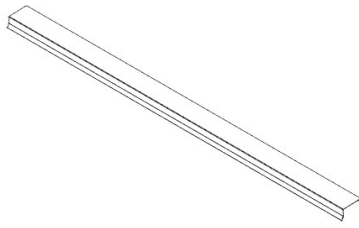


STEP 40 - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
14	H101117	SCREW WOODGRIP 10-16x3/4" BLK



A4M02107 DRIP EDGE
(x1)



A4M02272 DRIP EDGE
(x1)

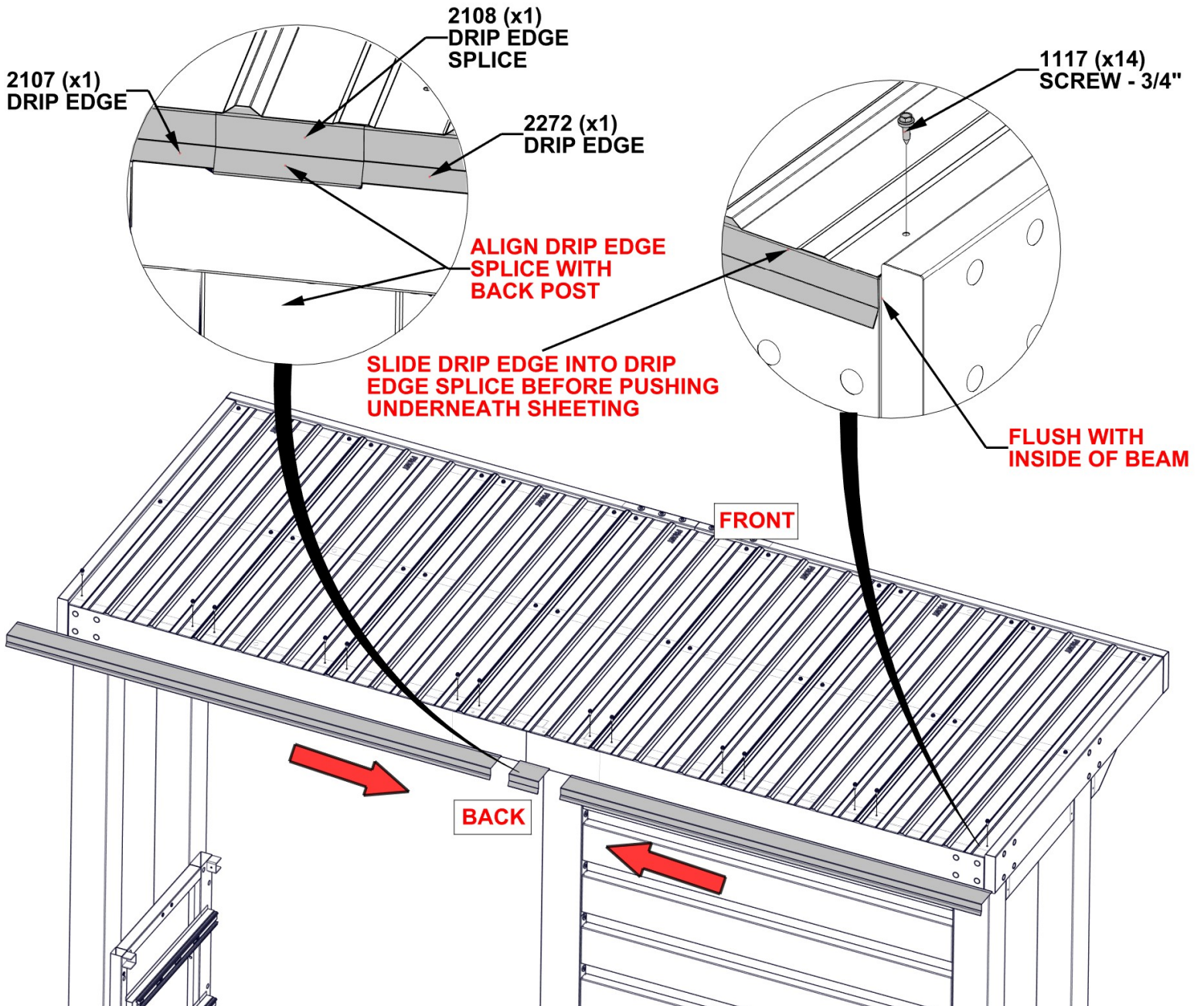


A4M02108 DRIP EDGE SPLICE
(x1)

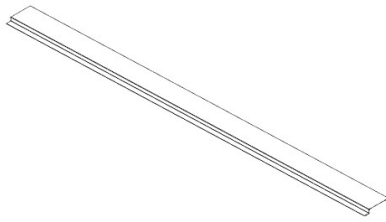
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES

NOTES:

- REMOVE BLUE FILM FROM DRIP EDGE AND DRIP EDGE SPLICE.
- DUE TO MULTIPLE LAYERS OF METAL ON THE DRIP EDGE, IT IS RECOMMENDED THAT A 1/8" DRILL BIT BE USED TO CREATE STARTER HOLES.
- ORIENT DRIP EDGE AND SPLICE AS SHOWN BELOW.
- ATTACH USING HOLES IN SHEETING. DO NOT GET ON ROOF TO ATTACH SCREWS.



STEP 41 - ROOF ASSEMBLY



A4M02029 DRIP EDGE
(x2)

QTY	PART NUMBER	DESCRIPTION
8	H101116	SCREW SELF TAPPING 1/4 x 1

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.

TIPS:

- REMOVE PROTECTIVE BLUE FILM.
- DUE TO MULTIPLE LAYERS OF METAL ON THE EDGE TRIM, IT IS RECOMMENDED THAT A 1/8" DRILL BIT BE USED TO CREATE STARTER HOLES.

EVENLY SPACE SCREWS ALONG DRIP EDGE

SLIDE DRIP EDGE UNTIL IT REACHES FRONT BEAM

RECESS DRIP EDGE FROM EDGE OF BEAM

1116 (x8)
SCREW - 1"

END VIEW

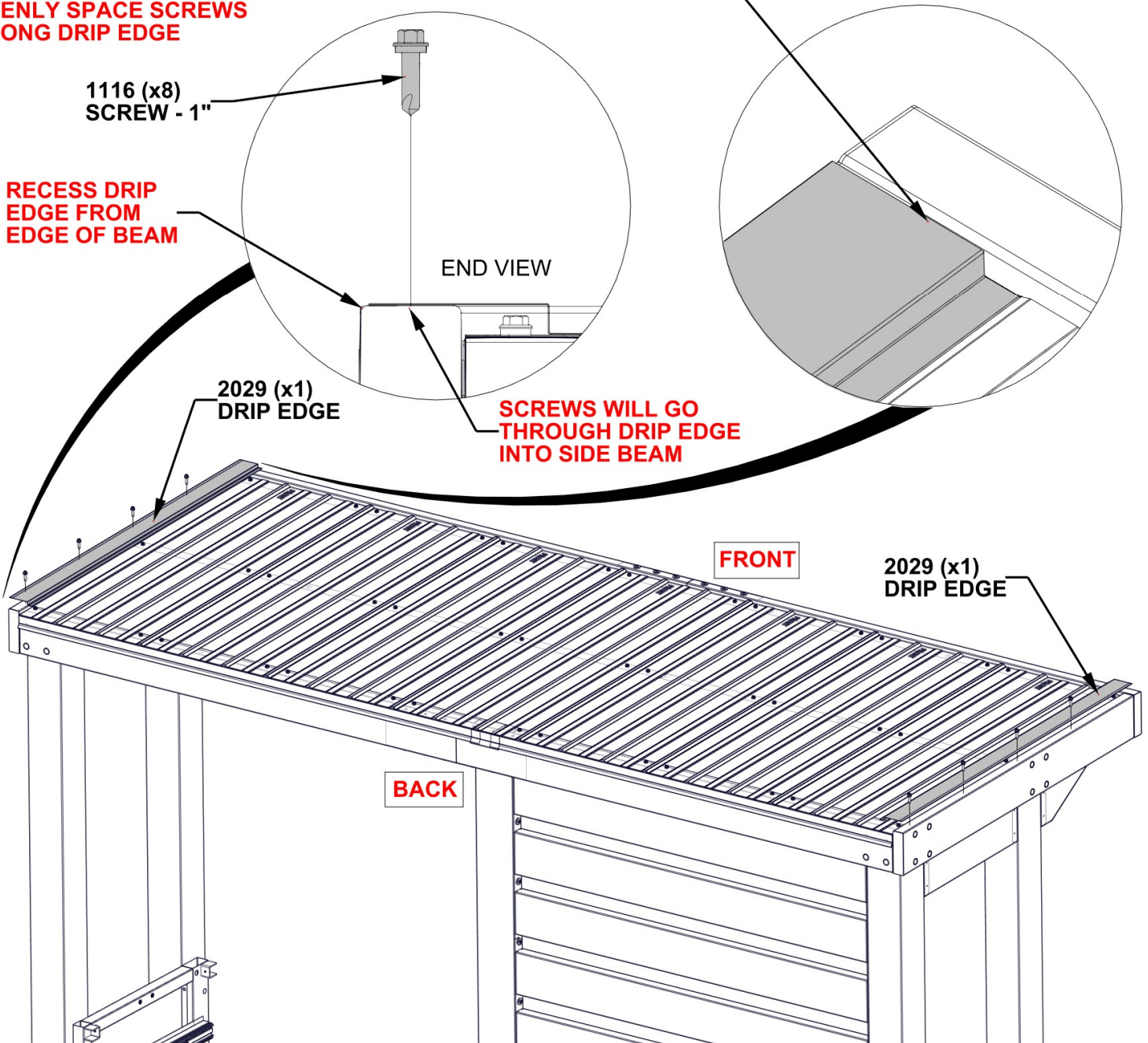
2029 (x1)
DRIP EDGE

SCREWS WILL GO THROUGH DRIP EDGE INTO SIDE BEAM

FRONT

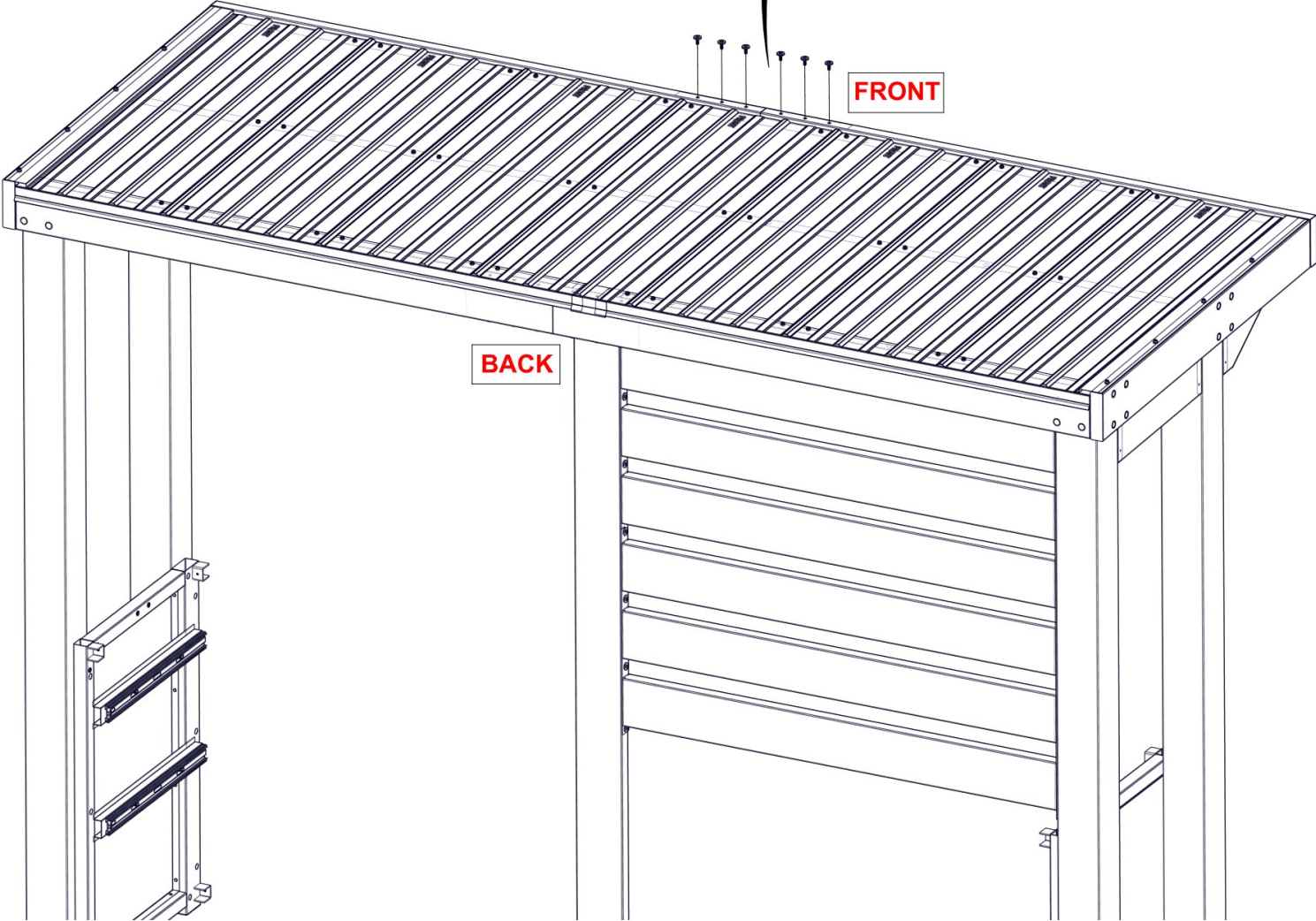
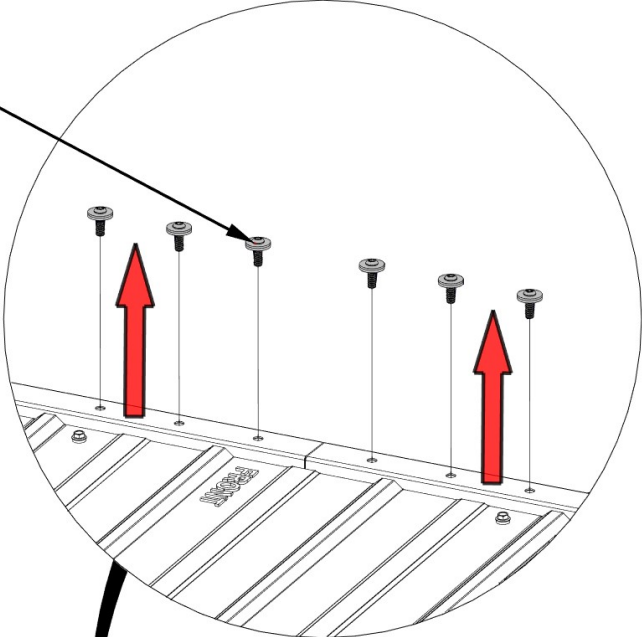
2029 (x1)
DRIP EDGE

BACK

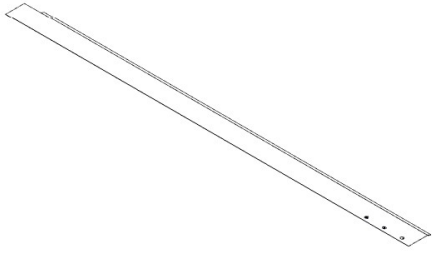


STEP 42A - ROOF ASSEMBLY

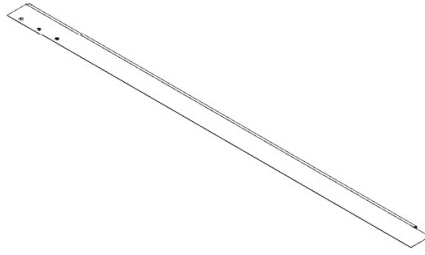
REMOVE THE 6 TORX BOLTS/WASHERS ON TOP SURFACE OF FRONT BEAM ASSEMBLY AND SET ASIDE. HARDWARE WILL BE USED IN LATER STEP.



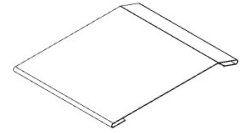
STEP 42B - ROOF ASSEMBLY



A4M02186 DRIP EDGE
(x1)

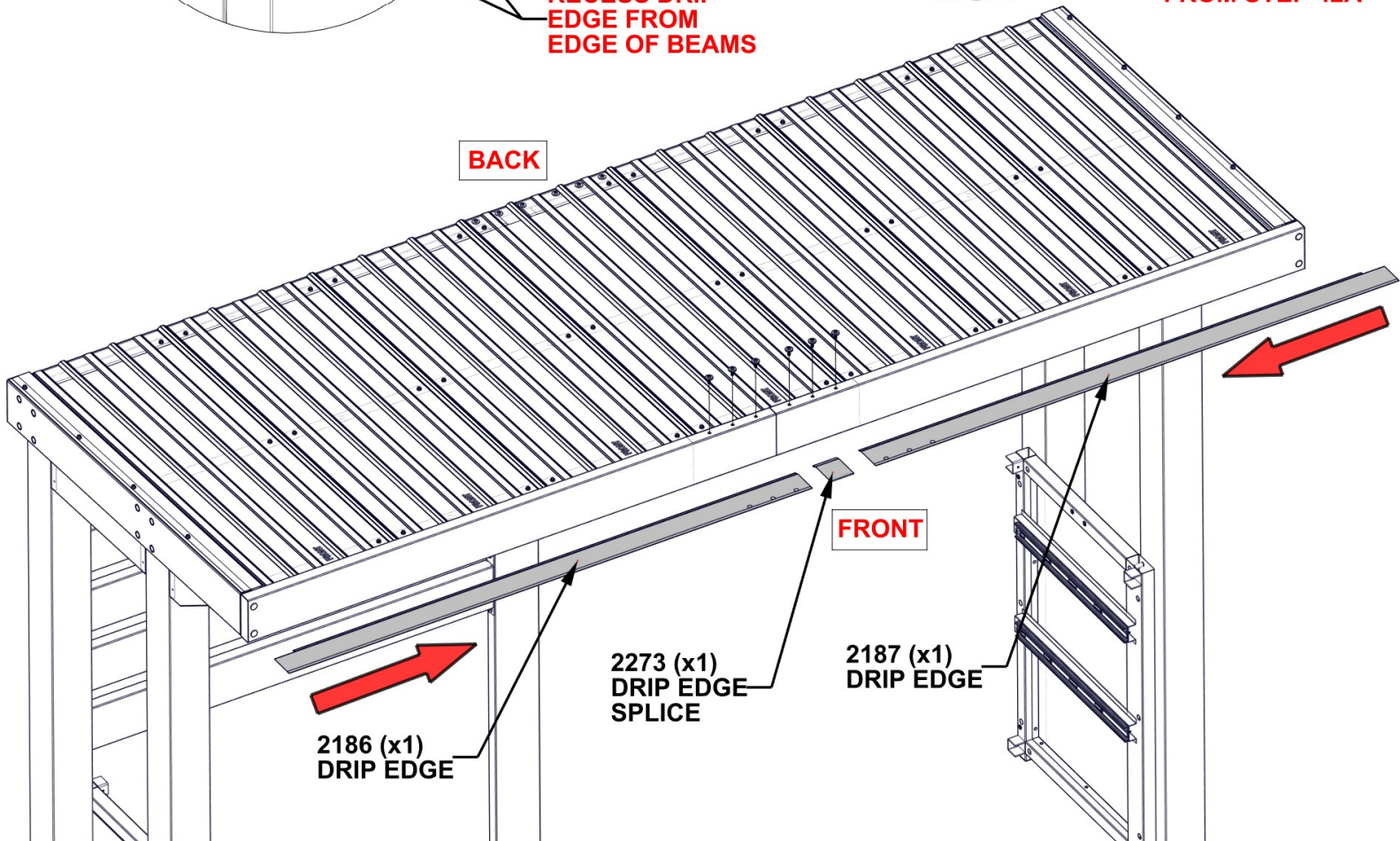
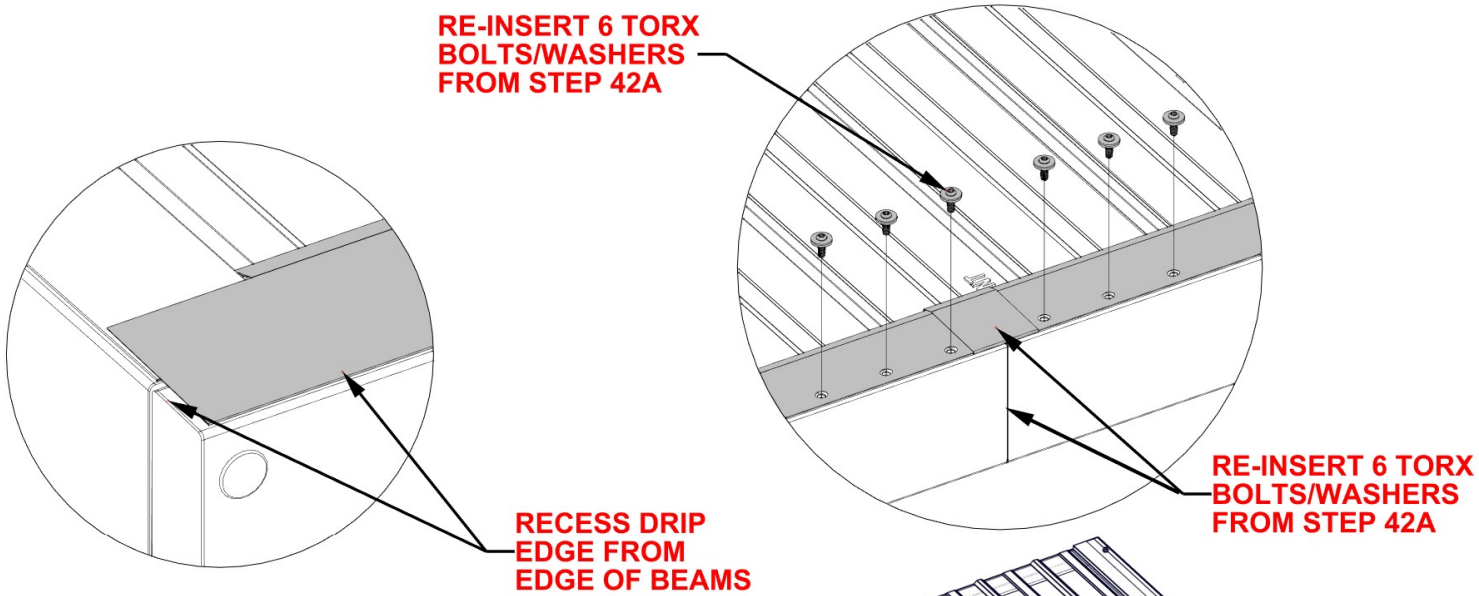


A4M02187 DRIP EDGE
(x1)



A4M02273 DRIP EDGE SPLICE
(x1)

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.



STEP 42C - ROOF ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H101116	SCREW SELF TAPPING 1/4 x 1

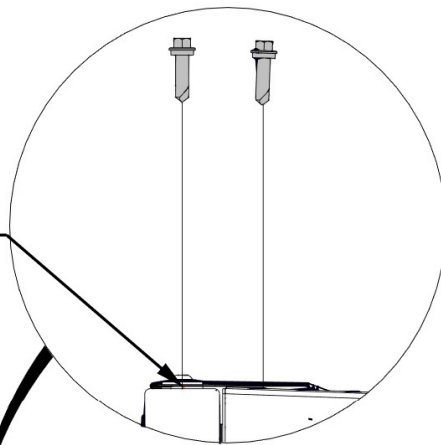
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL ROOF PIECES.

TIPS:

- REMOVE PROTECTIVE BLUE FILM.
- DUE TO MULTIPLE LAYERS OF METAL ON THE EDGE TRIM, IT IS RECOMMENDED THAT A 1/8" DRILL BIT BE USED TO CREATE STARTER HOLES.

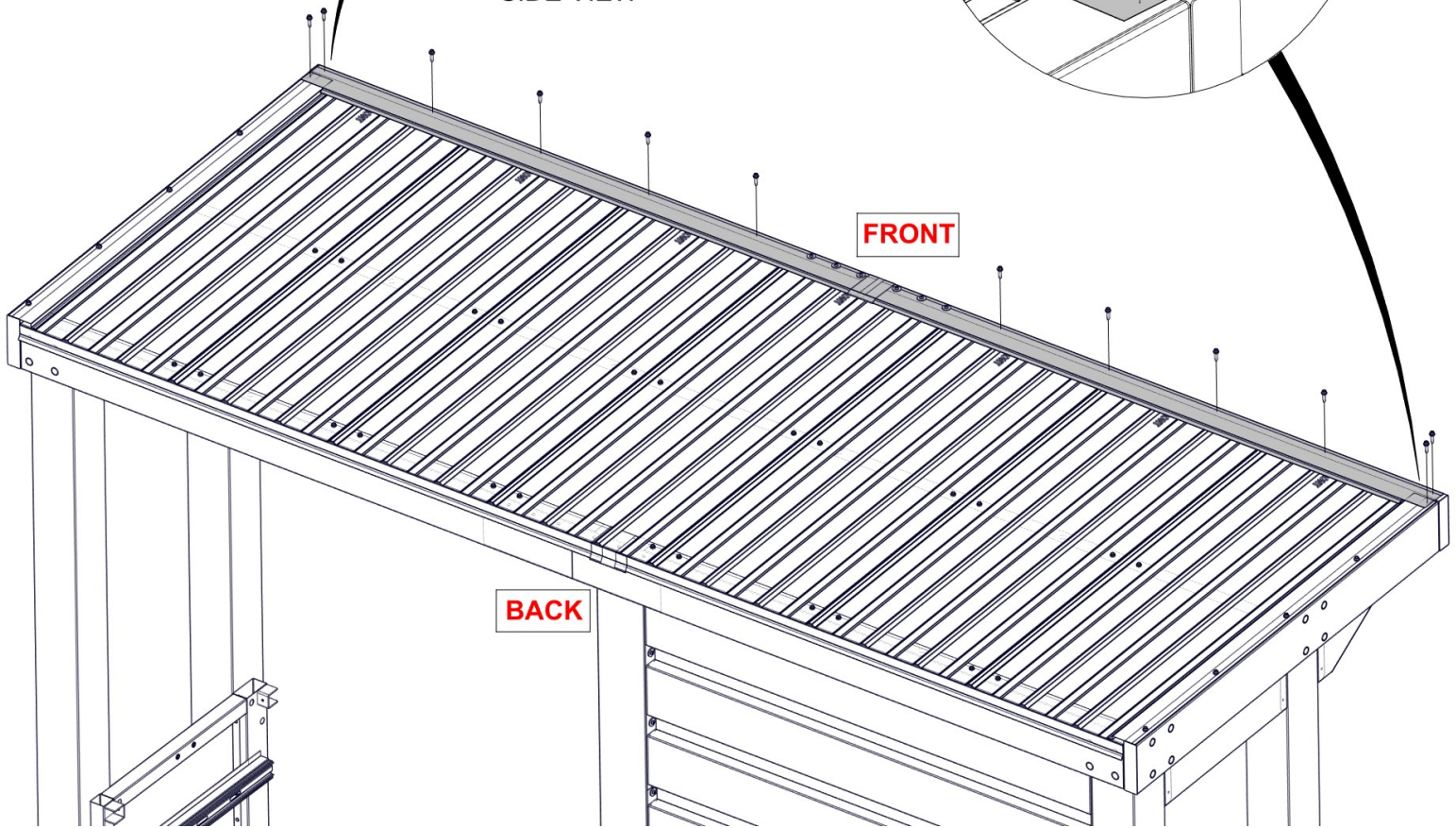
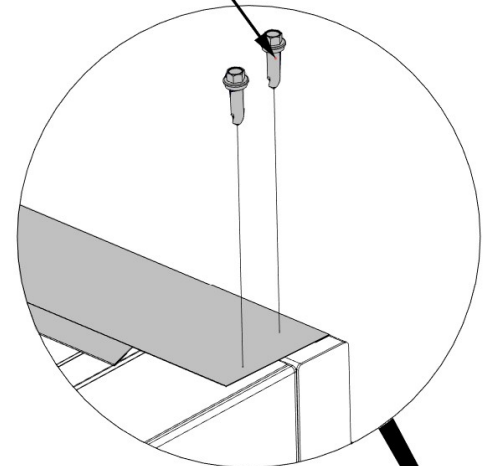
EVENLY SPACE SCREWS ALONG DRIP EDGE

SCREWS WILL GO THROUGH DRIP EDGE INTO SIDE BEAM

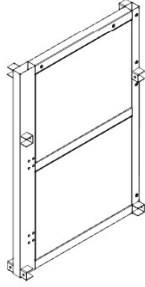


SIDE VIEW

1116 (x12)
SCREW - 1"



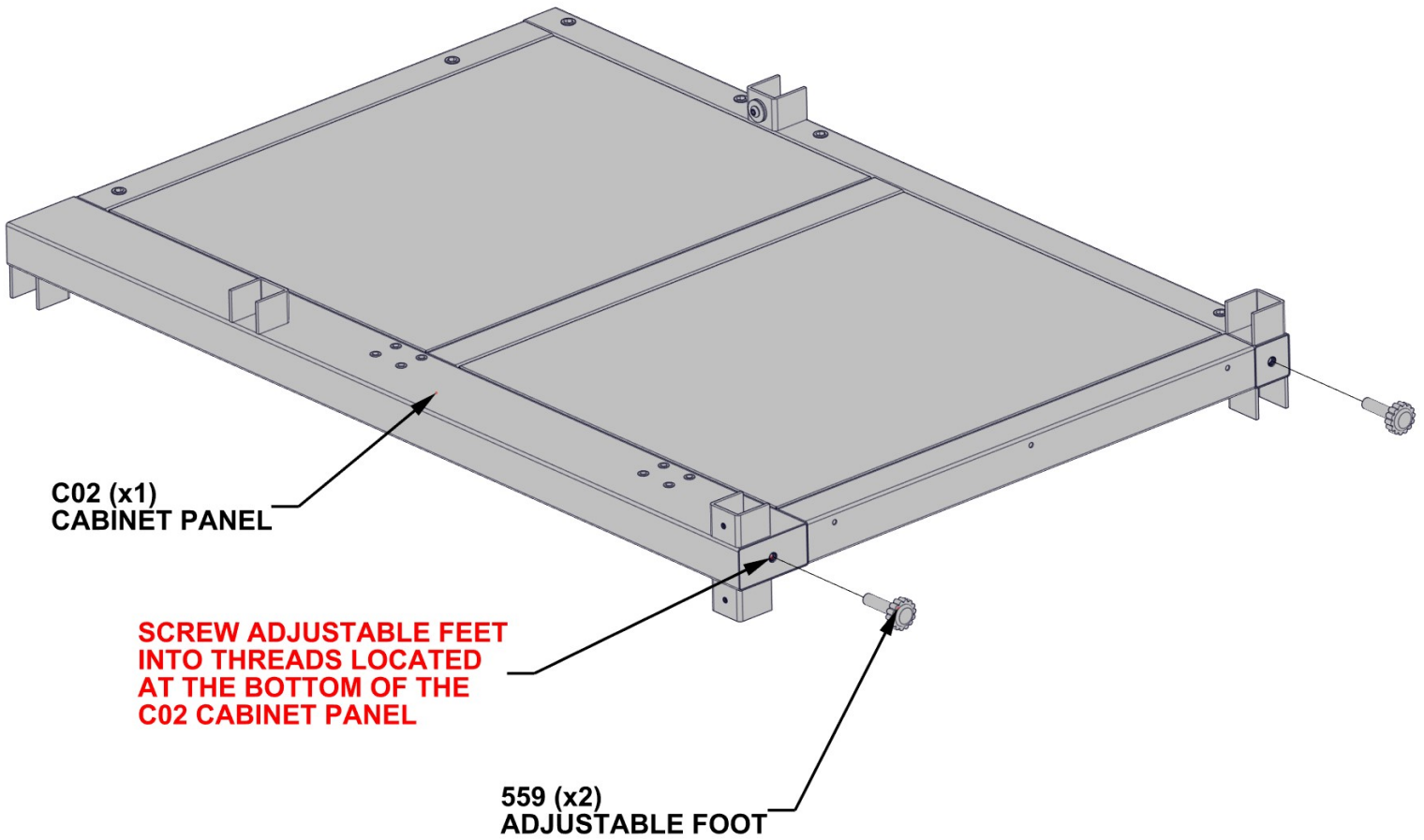
STEP 43 - CABINET PANEL ASSEMBLY



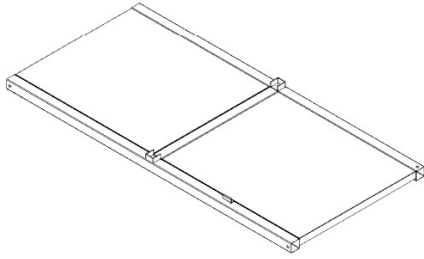
C02 CABINET PANEL - A4M02017
(x1) 3 15/16"x25"x37" (100x635x940)



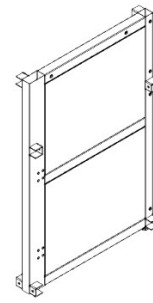
A6P00559 ADJUSTABLE FOOT
(x2)



STEP 44A - KITCHEN CABINET ASSEMBLY

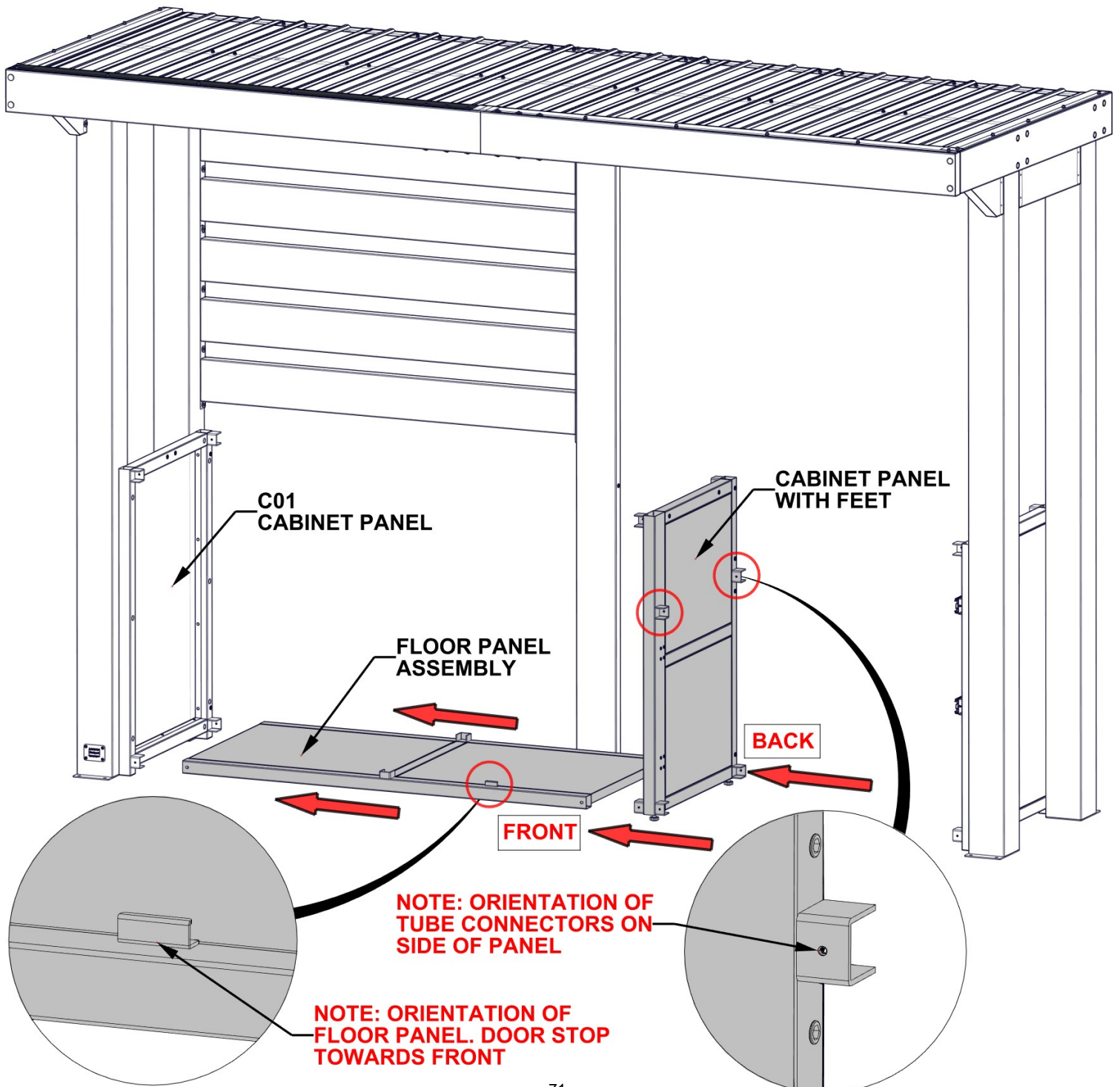


FLOOR PANEL ASSEMBLY
STEPS 1-2



CABINET PANEL WITH FEET
STEP 43

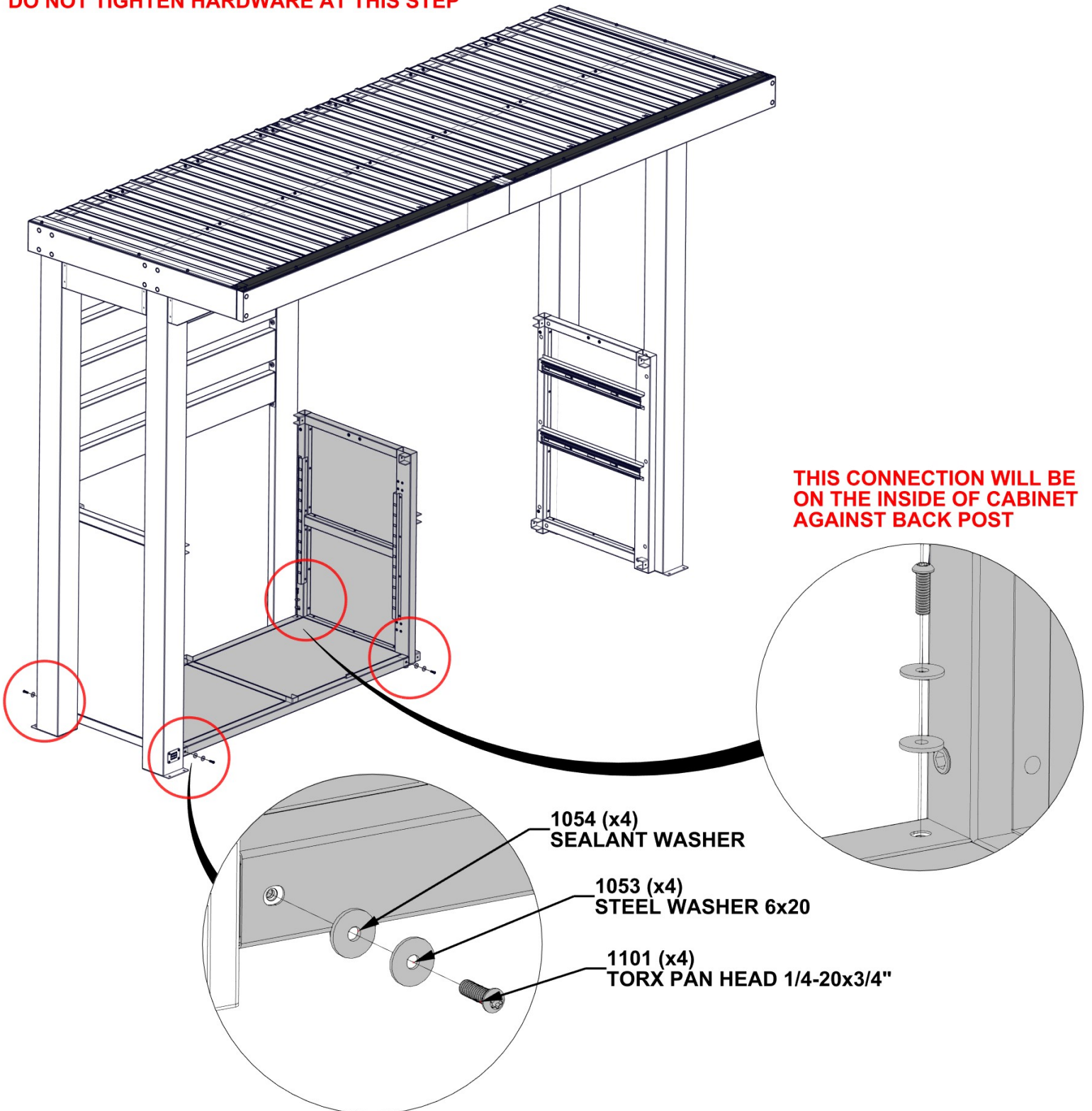
TIP:
- RUBBER Mallet MAY NEED TO BE USED TO TAP PANELS IN PLACE



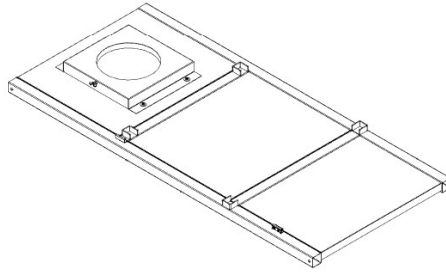
STEP 44B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 45A - KITCHEN CABINET ASSEMBLY

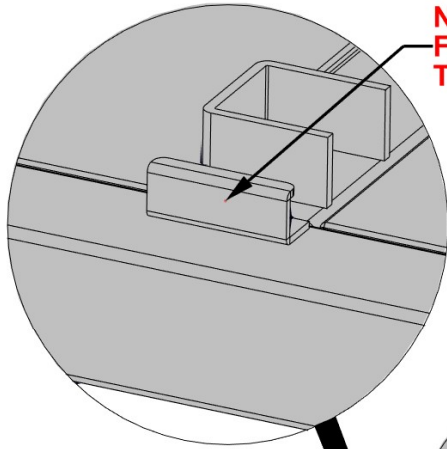
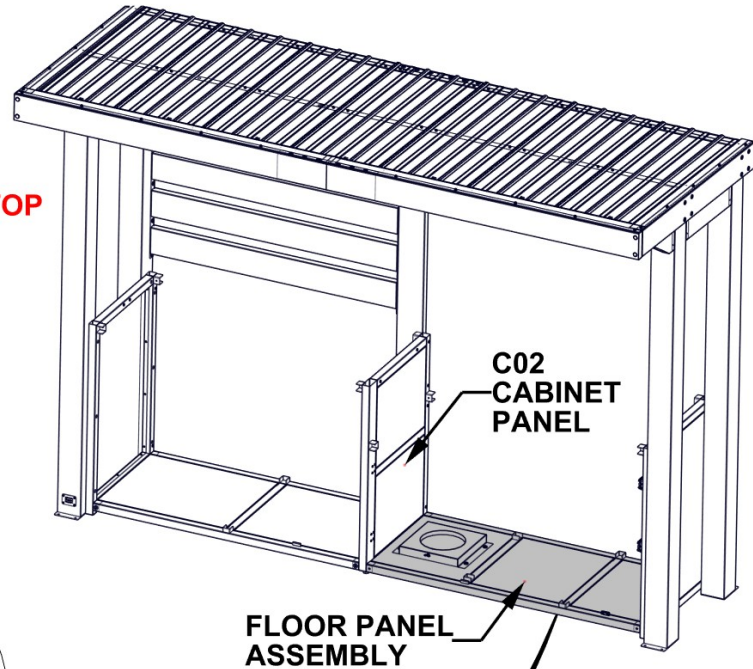


FLOOR PANEL ASSEMBLY
STEPS 3 - 4

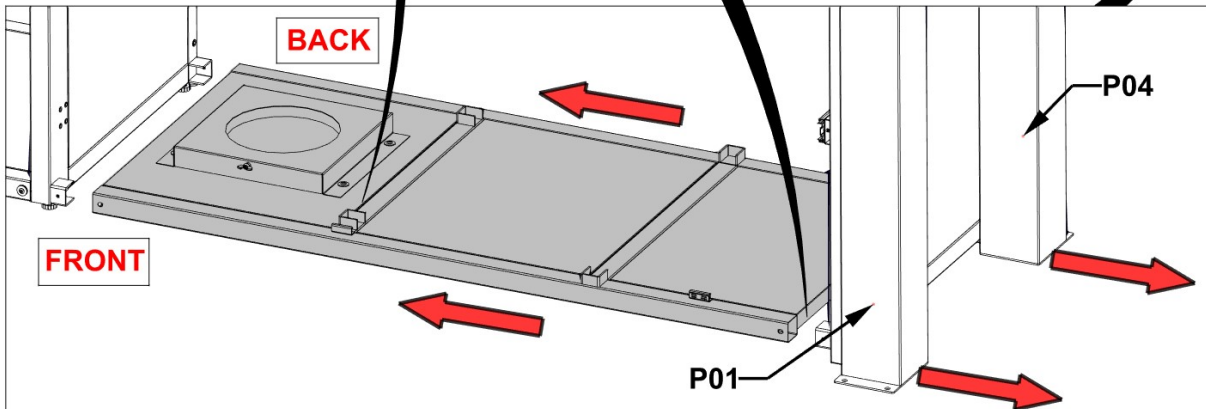
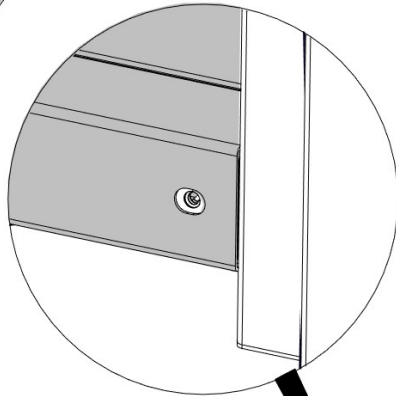
SLIDE FLOOR PANEL ASSEMBLY UNTIL TUBES ALIGN WITH TUBE CONNECTORS ON CABINET PANEL C02

P01 AND P04 POST WILL HAVE TO BE MOVED OUTWARD TO ALLOW FLOOR PANEL ASSEMBLY TO SLIDE INTO PLACE

TIP:
- RUBBER Mallet MAY NEED TO BE USED TO TAP PANEL IN PLACE



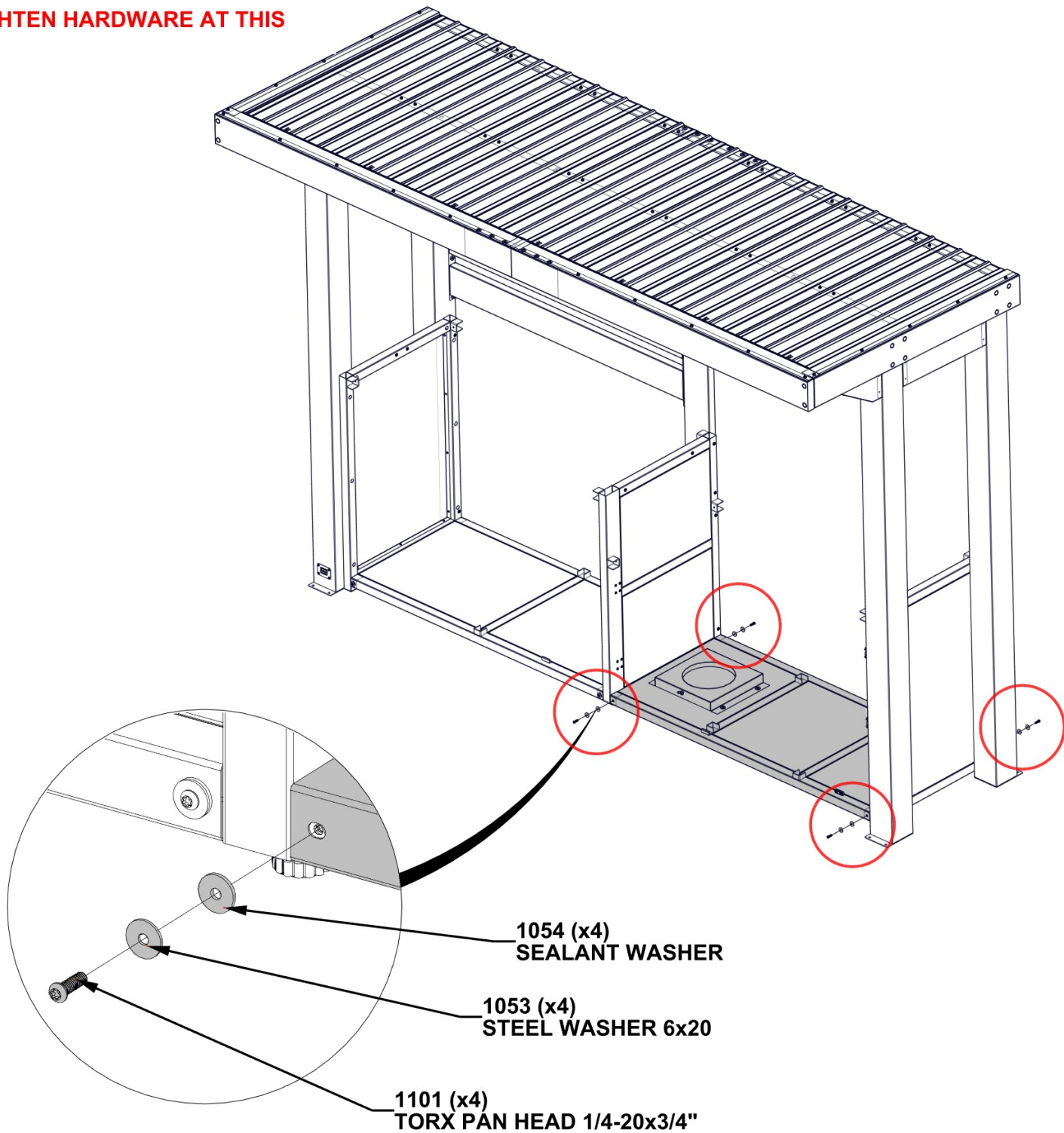
NOTE: ORIENTATION OF FLOOR PANEL. DOOR STOP TOWARDS FRONT



STEP 45B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

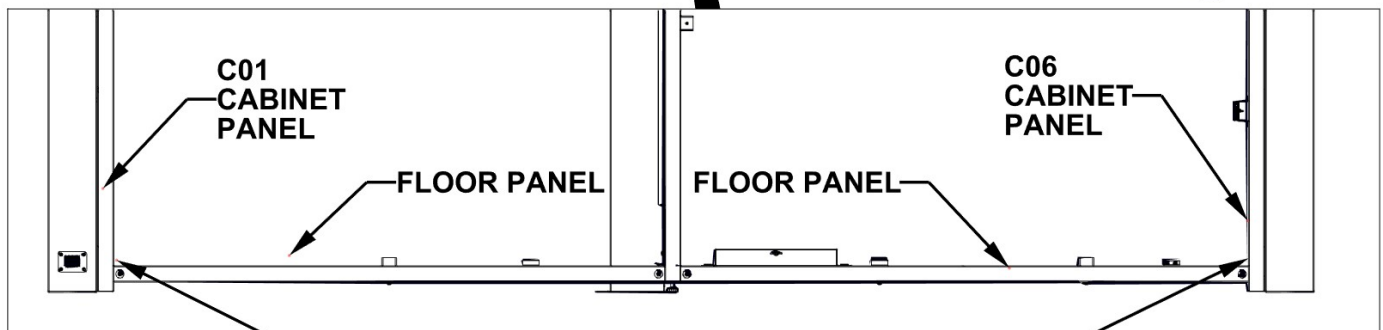
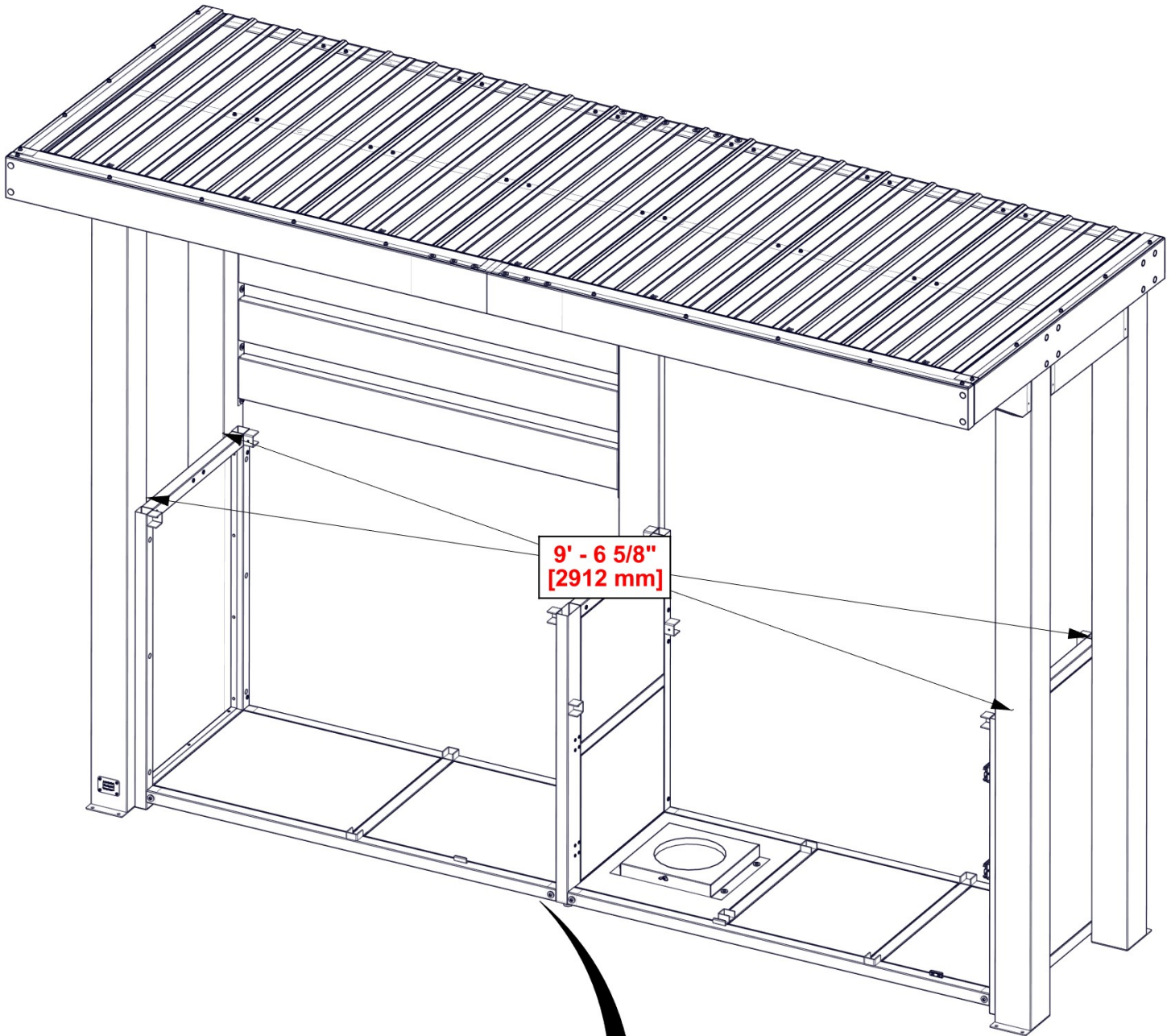
DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 46 - SQUARE THE ASSEMBLY

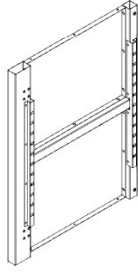
**CRITICAL: SQUARE KITCHEN POST BEFORE PROCEEDING TO NEXT STEPS.
ONCE SQUARE, TIGHTEN ALL HARDWARE FROM PREVIOUS STEPS.**

MEASUREMENTS TAKEN FROM INSIDE CORNER OF POST TO INSIDE CORNER OF POST.



**MAKE SURE CABINET PANELS
AND FLOOR PANELS ARE SQUARE
BEFORE TIGHTENING HARDWARE**

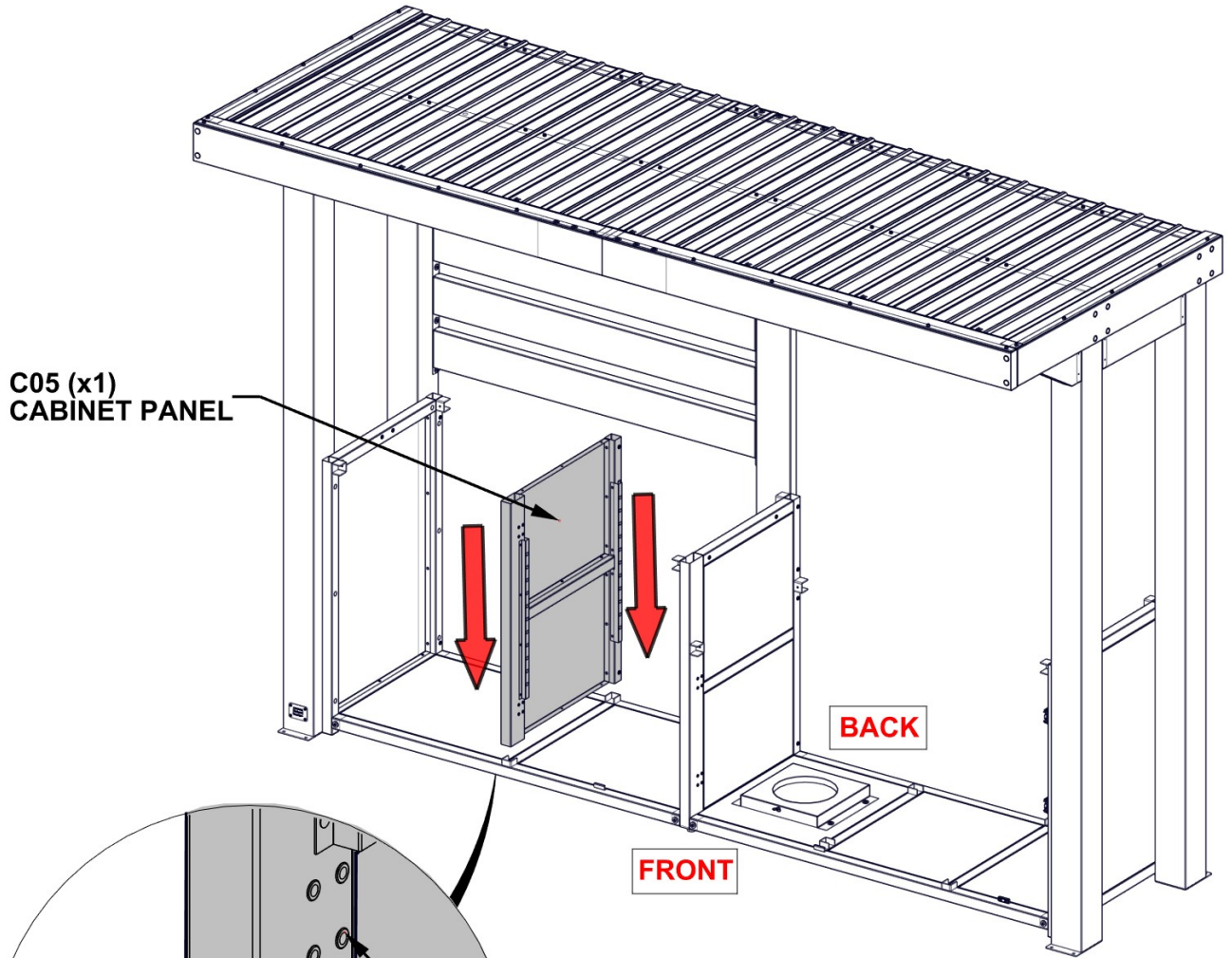
STEP 47 - KITCHEN CABINET ASSEMBLY



C05 CABINET PANEL - A4M02045
(x1) 2 3/16"x25"x33 7/8" (56x635x860)

PLACE C05 PANEL IN PLACE ALIGNING TUBES WITH TUBE CONNECTORS.

ZERTS ON SIDE OF PANEL TOWARDS THE FRONT.



C05 (x1)
CABINET PANEL

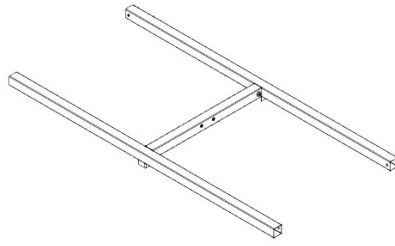
BACK

FRONT

**NOTE: ORIENTATION OF
ZERTS ON SIDE OF PANEL**

FLUSH

STEP 48A - KITCHEN CABINET ASSEMBLY

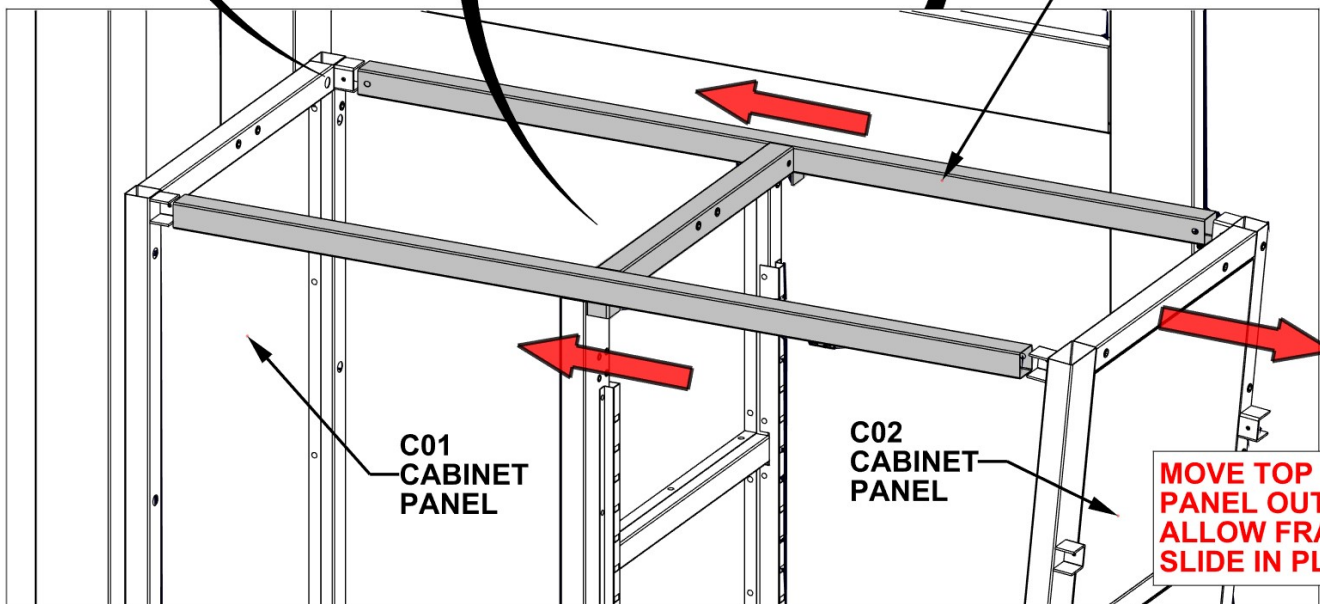
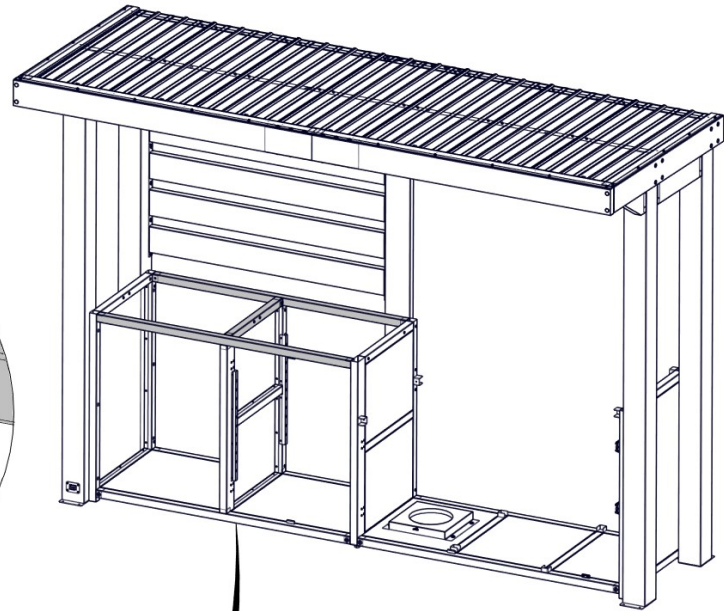
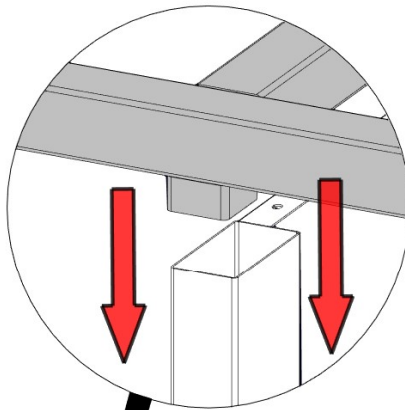
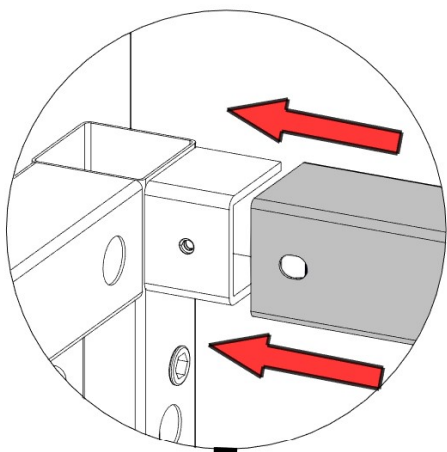


COUNTERTOP FRAME
ASSEMBLY STEP 5

SLIDE COUNTERTOP FRAME ASSEMBLY UNTIL TUBES ALIGN WITH TUBE CONNECTORS ON CABINET PANEL C01.

TOP OF C02 PANEL WILL HAVE TO BE MOVED OUTWARD TO ALLOW COUNTERTOP FRAME TO SLIDE INTO PLACE.

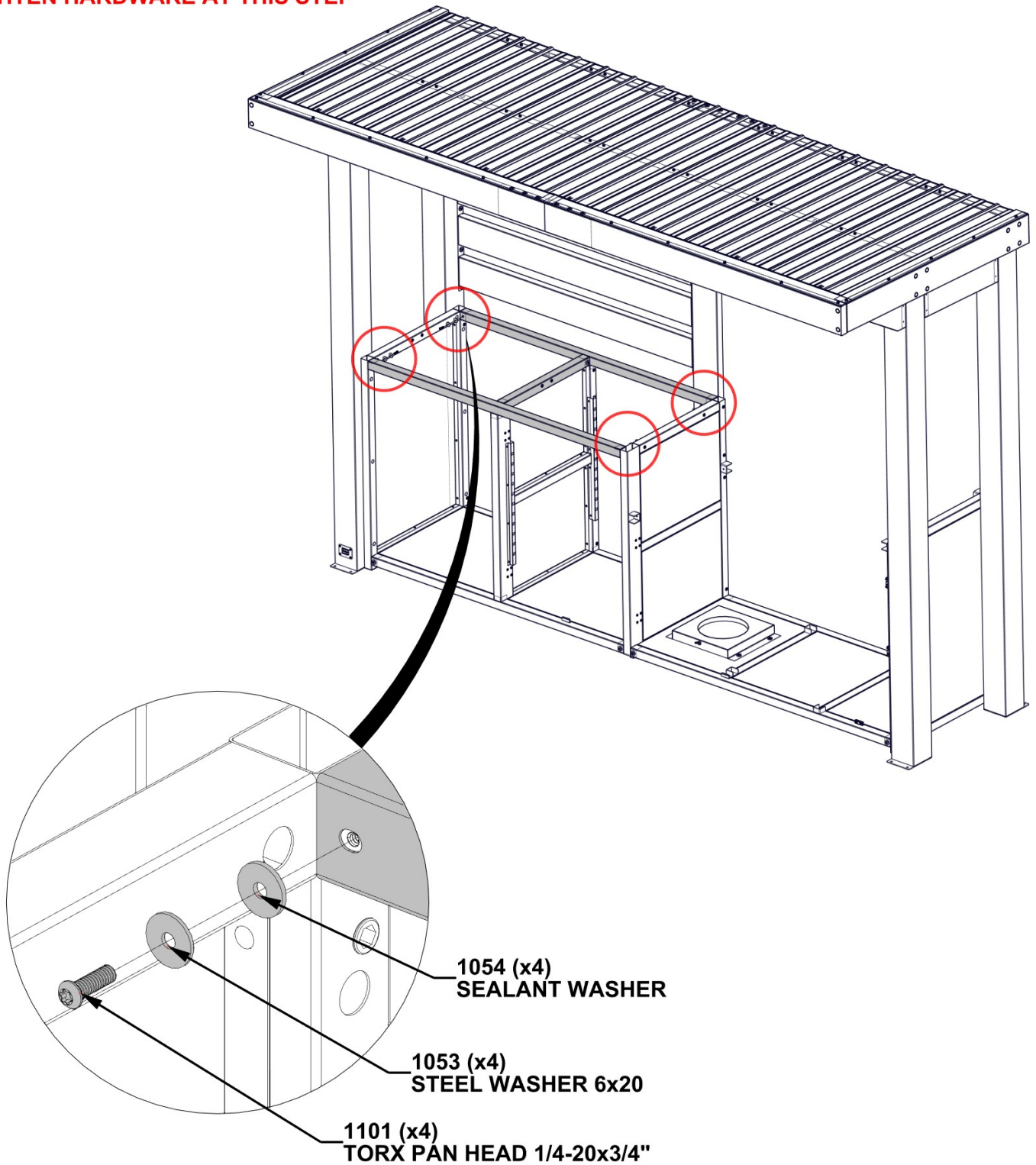
TIP:
- RUBBER MALLET MAY NEED TO BE USED TO TAP FRAME IN PLACE



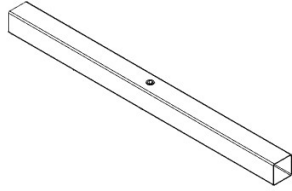
STEP 48B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

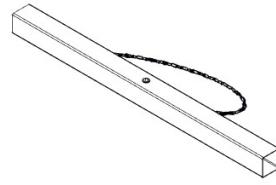
DO NOT TIGHTEN HARDWARE AT THIS STEP



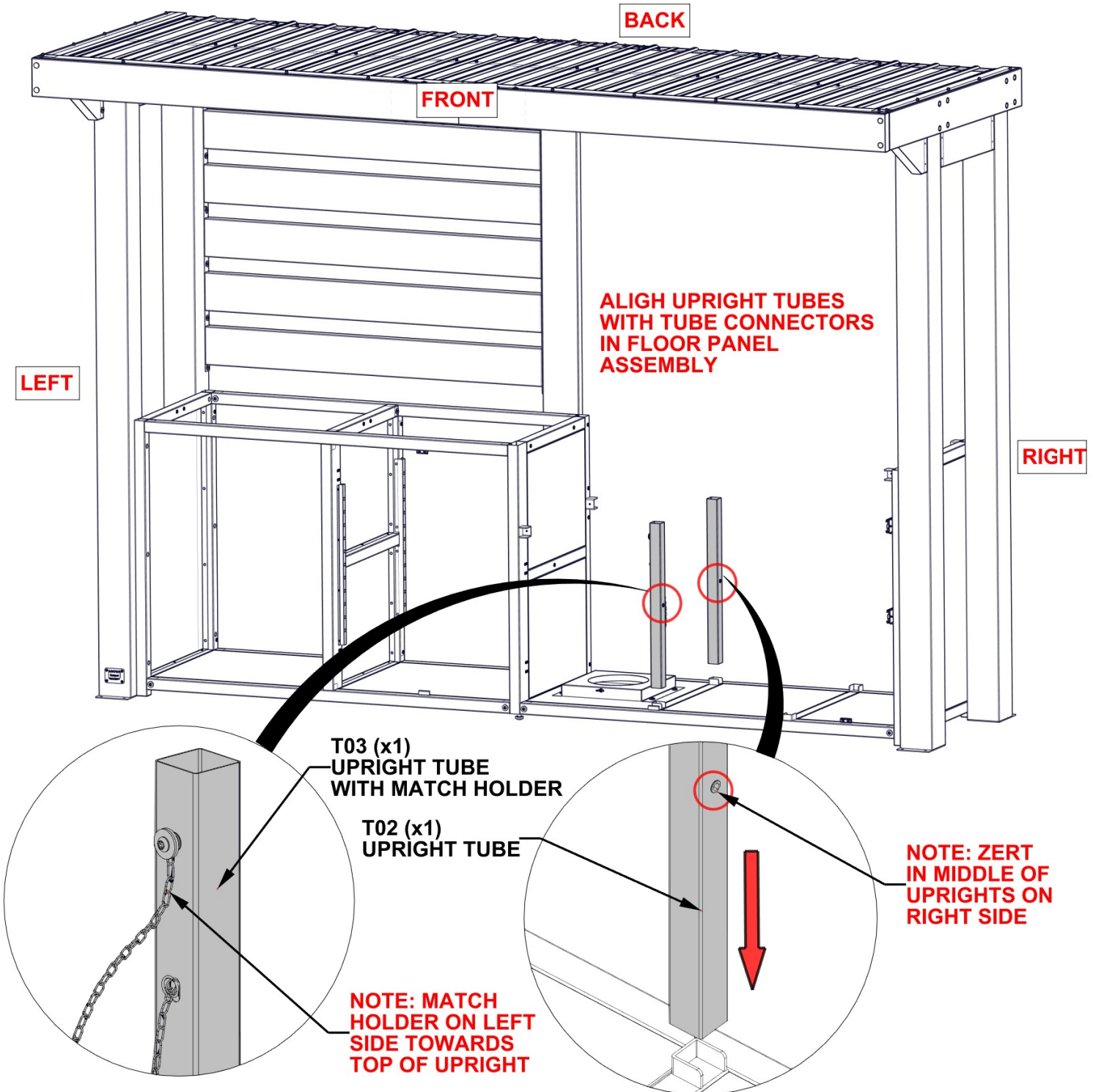
STEP 49 - KITCHEN CABINET ASSEMBLY



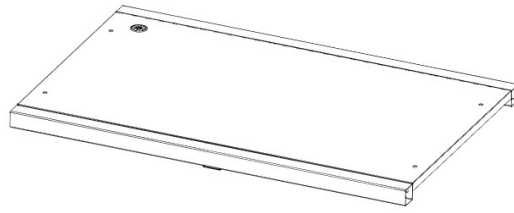
T02 UPRIGHT TUBE - A4M02104
(x1) 1 9/16"x1 9/16"x22 11/16" (40x40x576)



T03 UPRIGHT TUBE WITH MATCH HOLDER - A4M02404
(x1) 1 9/16"x1 9/16"x22 11/16" (40x40x576)



STEP 50A - KITCHEN CABINET ASSEMBLY

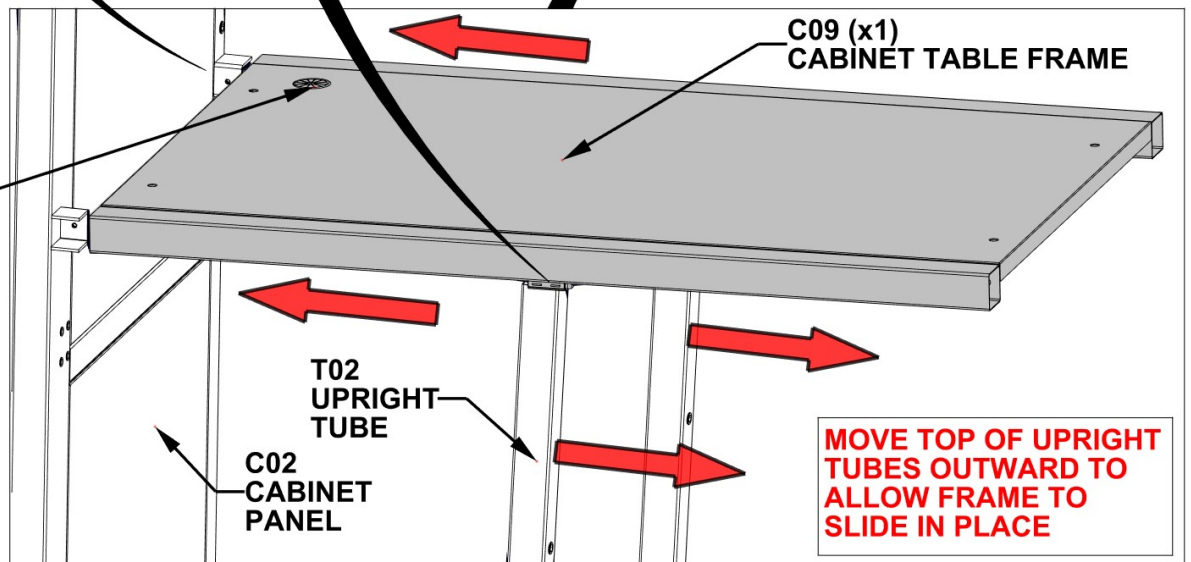
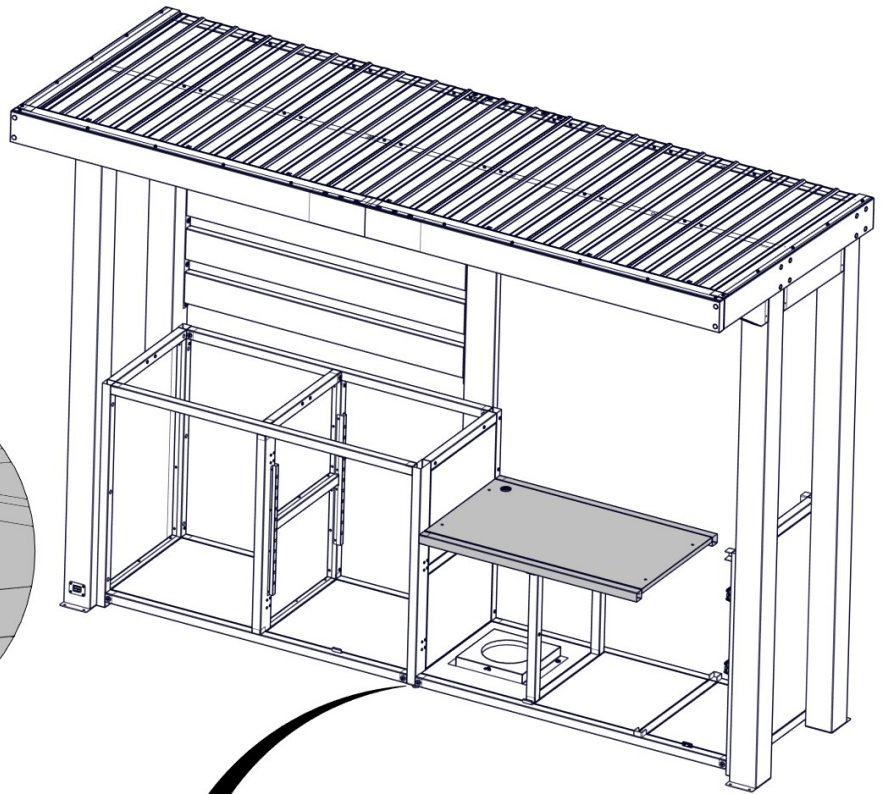
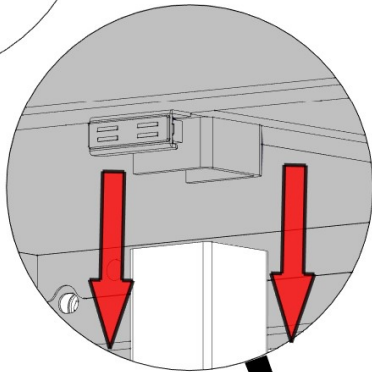
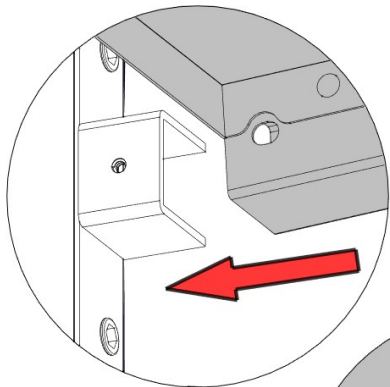


C09 CABINET TABLE FRAME - A4M02049
(x1) 2 3/8"x25"x38 7/16" (60x635x977)

SLIDE CABINET TABLE FRAME UNTIL TUBES ALIGN WITH TUBE CONNECTORS ON CABINET PANEL C02

TOP OF T02 UPRIGHT TUBES WILL HAVE TO BE MOVED OUTWARD TO ALLOW CABINET TABLE FRAME TO SLIDE INTO PLACE

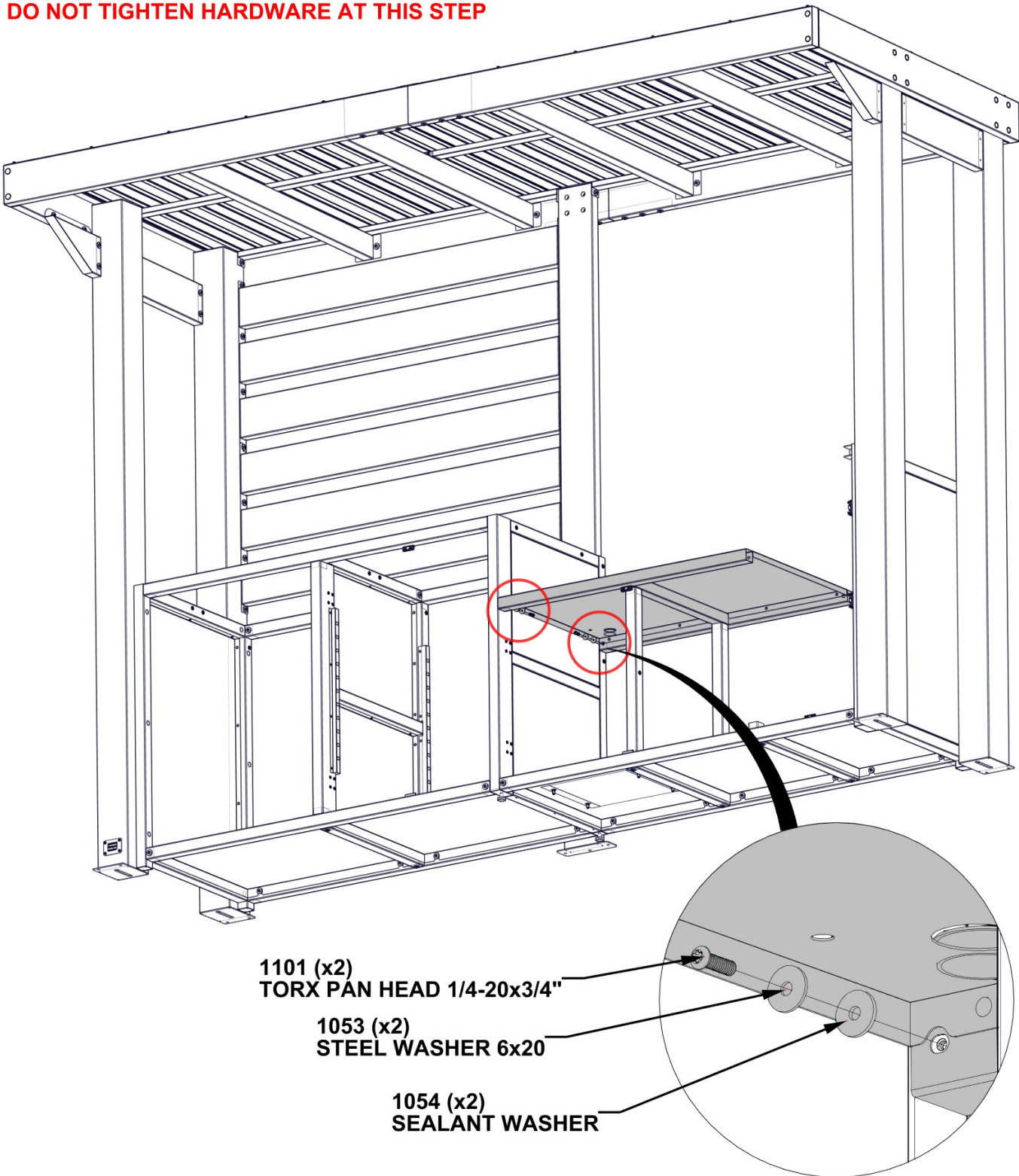
TIP:
- RUBBER MALLET MAY NEED TO BE USED TO TAP FRAME IN PLACE



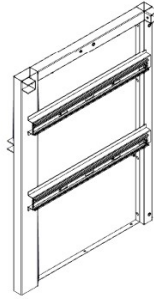
STEP 50B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



STEP 51A - KITCHEN CABINET ASSEMBLY

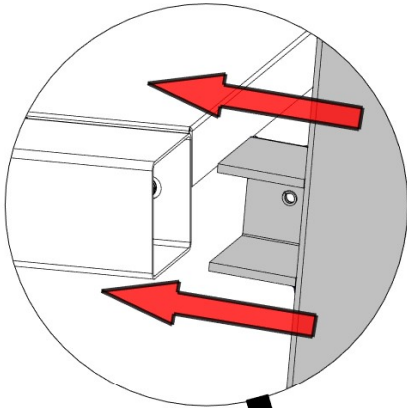
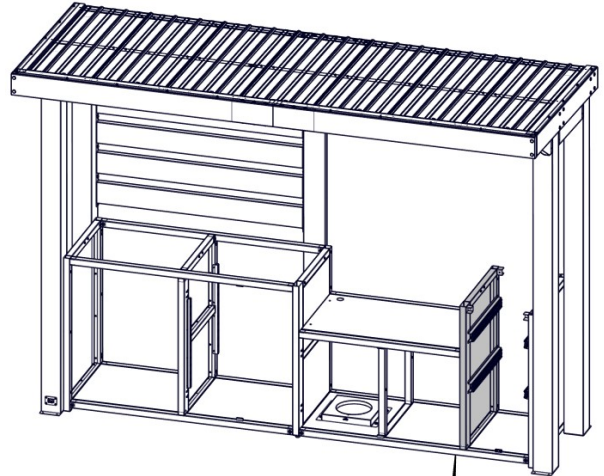


C08 CABINET PANEL - A4M02048
(x1) 4 1/8"x25"x35 7/16" (105x635x900)

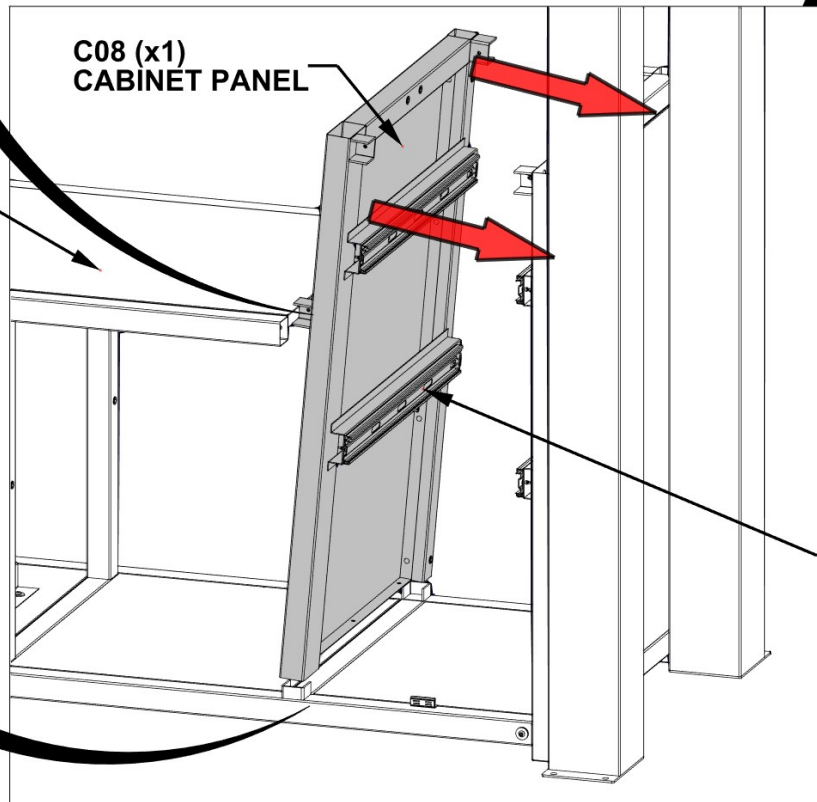
SLIDE CABINET PANEL UNTIL TUBES ALIGN WITH TUBE CONNECTORS ON TABLE FRAME C09.

TOP OF C08 PANEL WILL HAVE TO BE MOVED OUTWARD.

TIP:
- RUBBER MALLET MAY NEED TO BE USED TO TAP PANEL IN PLACE



C09
CABINET TABLE
FRAME

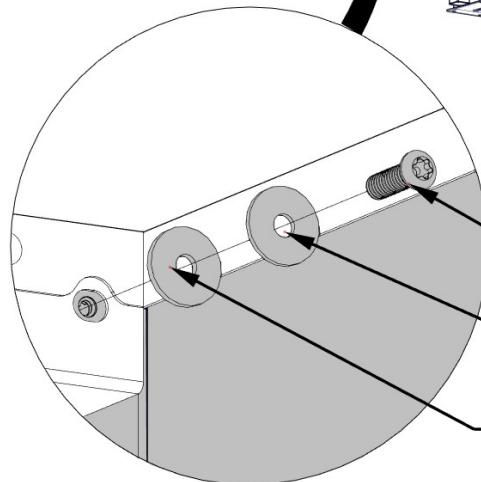
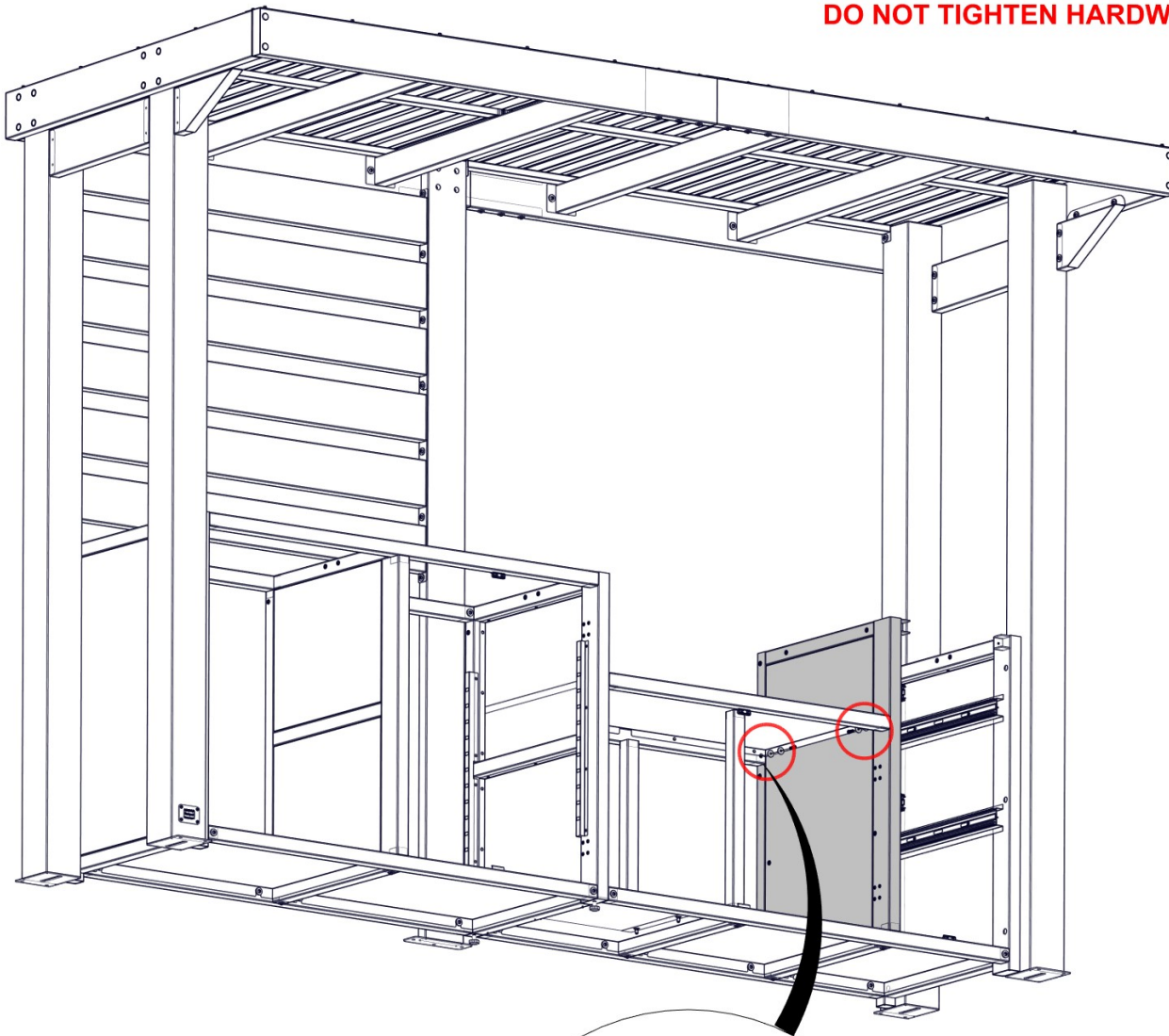


**NOTE: DRAWER
SLIDES ON RIGHT
SIDE OF CABINET**

STEP 51B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP

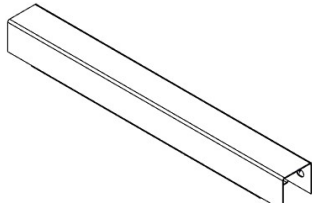


1101 (x2)
TORX PAN HEAD 1/4-20x3/4"

1053 (x2)
STEEL WASHER 6x20

1054 (x2)
SEALANT WASHER

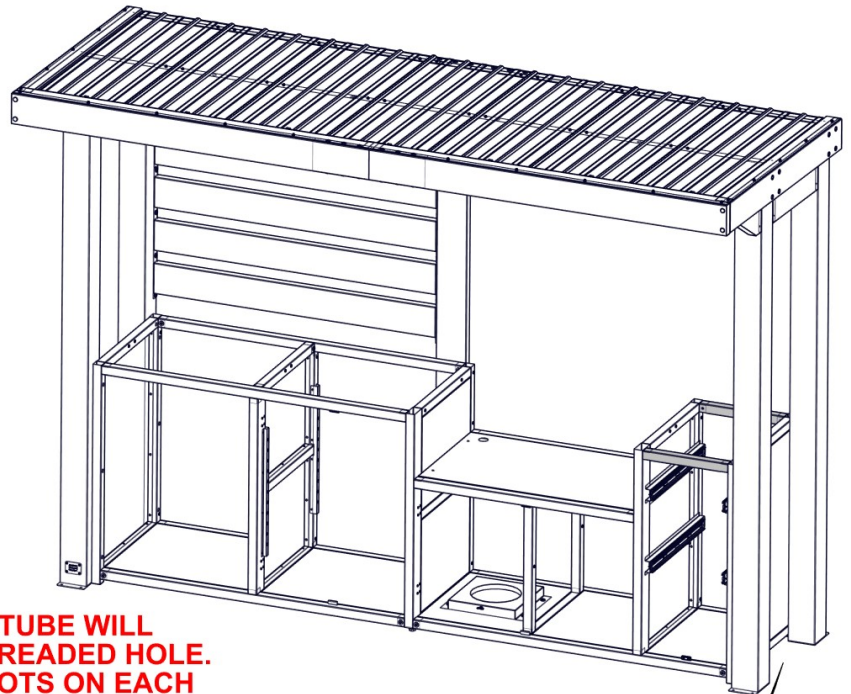
STEP 52A - KITCHEN CABINET ASSEMBLY



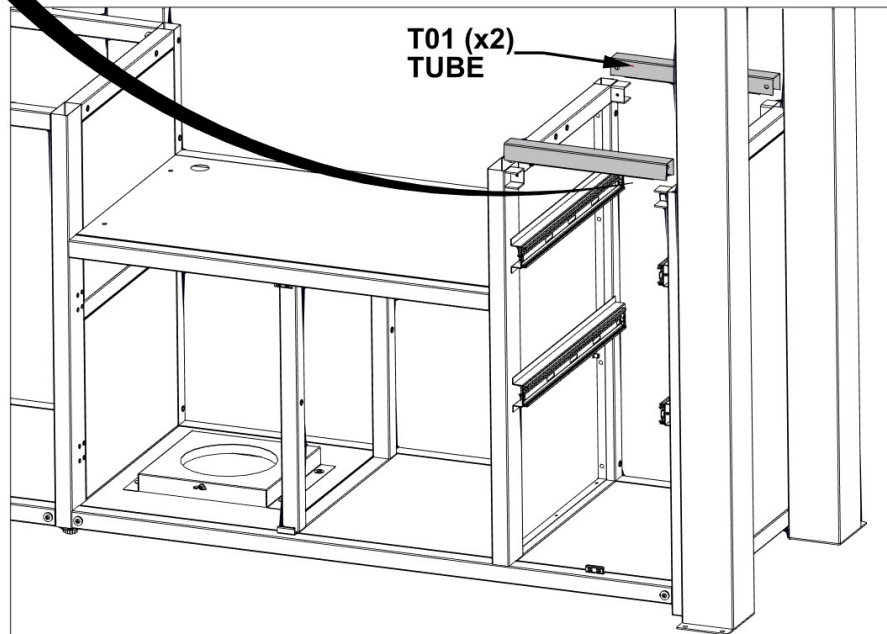
T01 TUBE - A4M02050
(x2) 1 9/16"x1 9/16"x14 7/8" (40x40x378)

PLACE T01 TUBES IN PLACE WITH NOTCH IN BOTTOM OF TUBE FACING DOWN
MAKE SURE SLOT IN TUBES FACE EACH OTHER TOWARDS INSIDE OF CABINET

TIP:
- RUBBER MALLET MAY NEED TO BE USED TO TAP TUBES IN PLACE



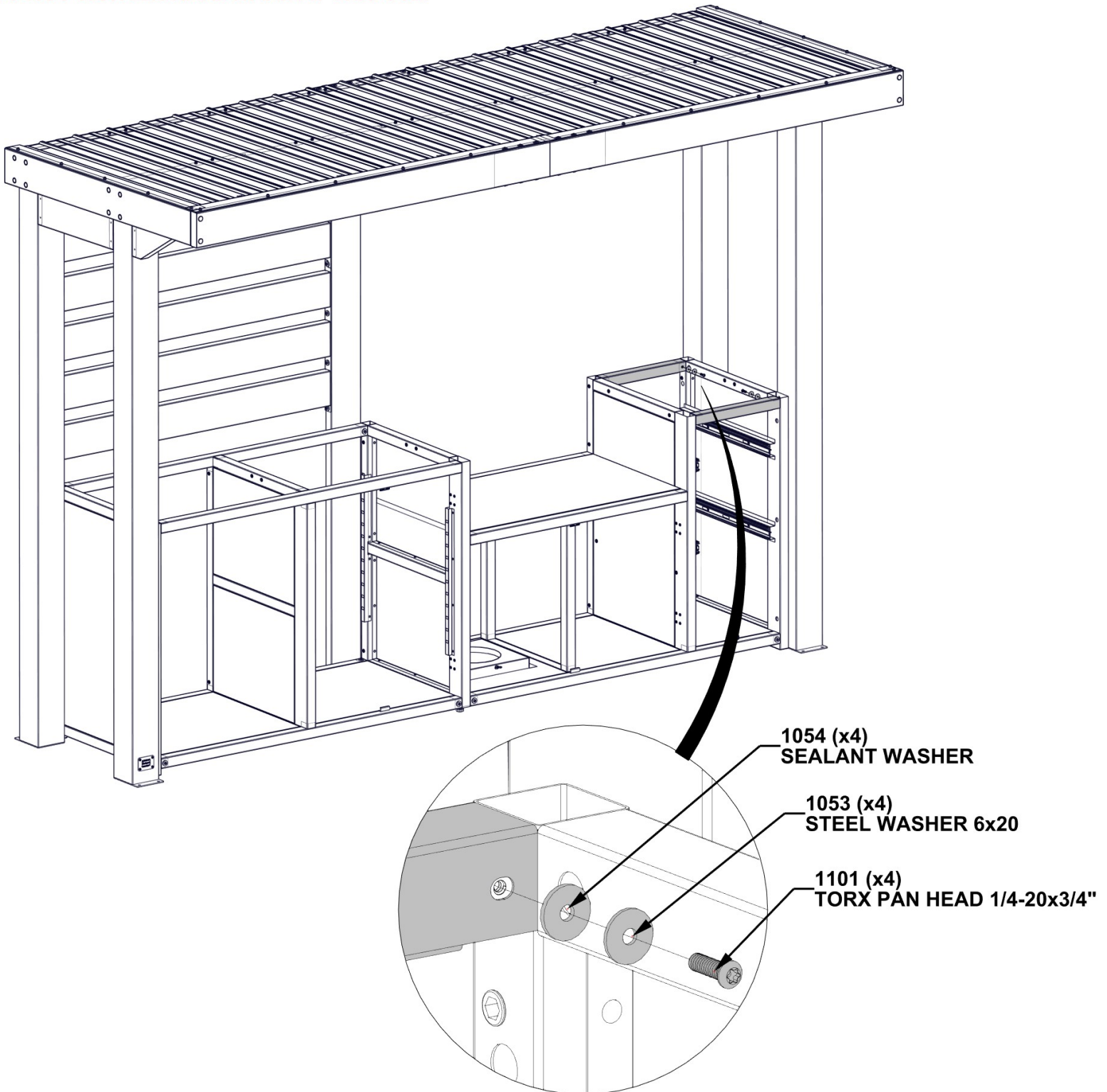
NOTE: SLOT IN TUBE WILL ALIGN WITH THREADED HOLE. MAKE SURE SLOTS ON EACH TUBE FACE EACH OTHER TOWARD INSIDE OF CABINET.



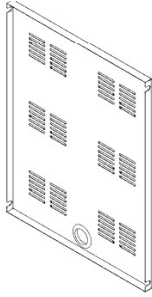
STEP 52B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



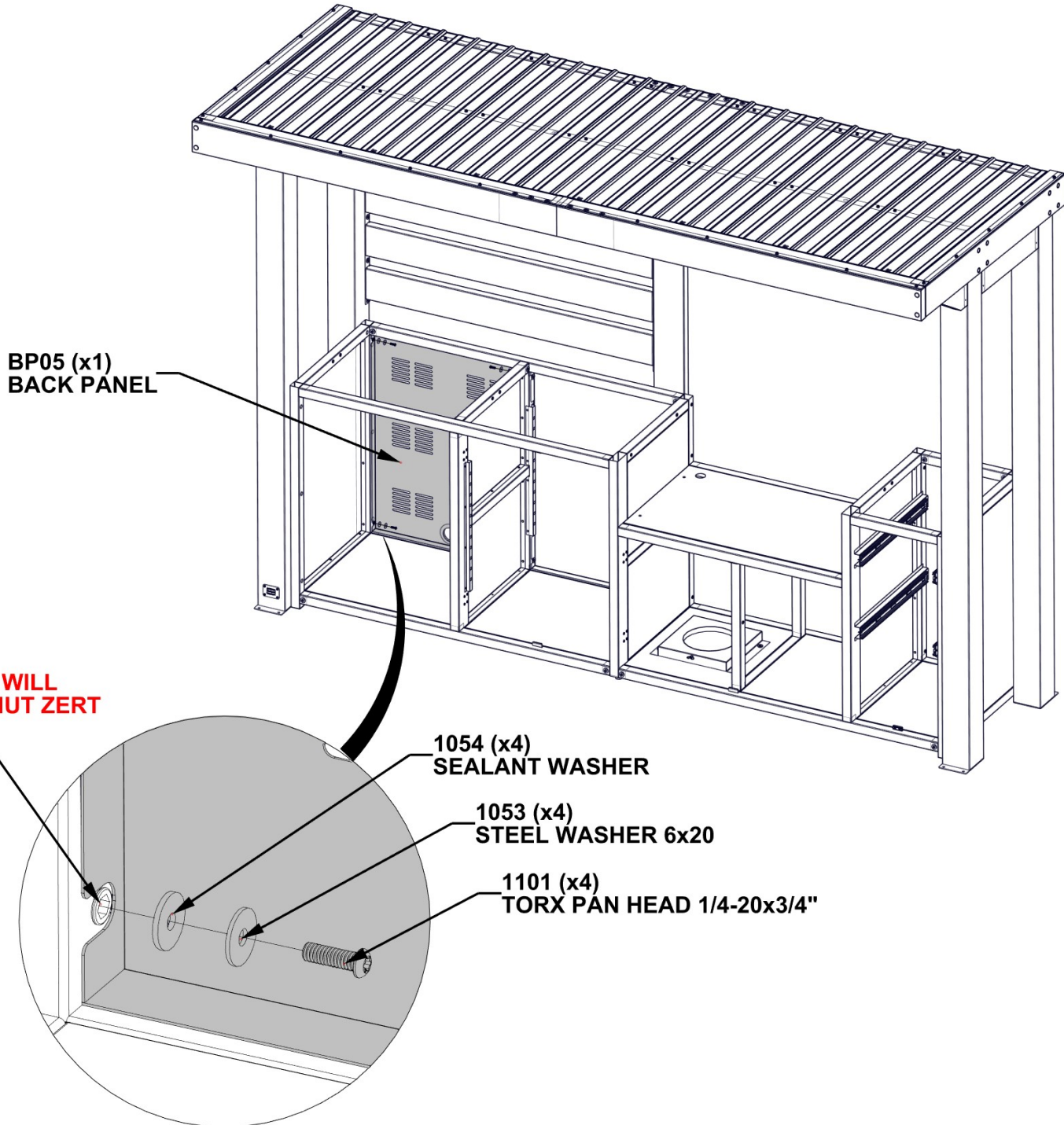
STEP 53 - KITCHEN CABINET ASSEMBLY



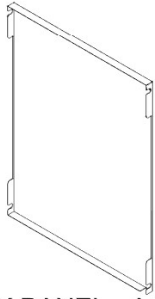
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

BP05 BACK PANEL - A4M02055
 (x1) 1 3/16"x25 13/16"x33 3/4" (30x655x858)

DO NOT TIGHTEN HARDWARE AT THIS STEP



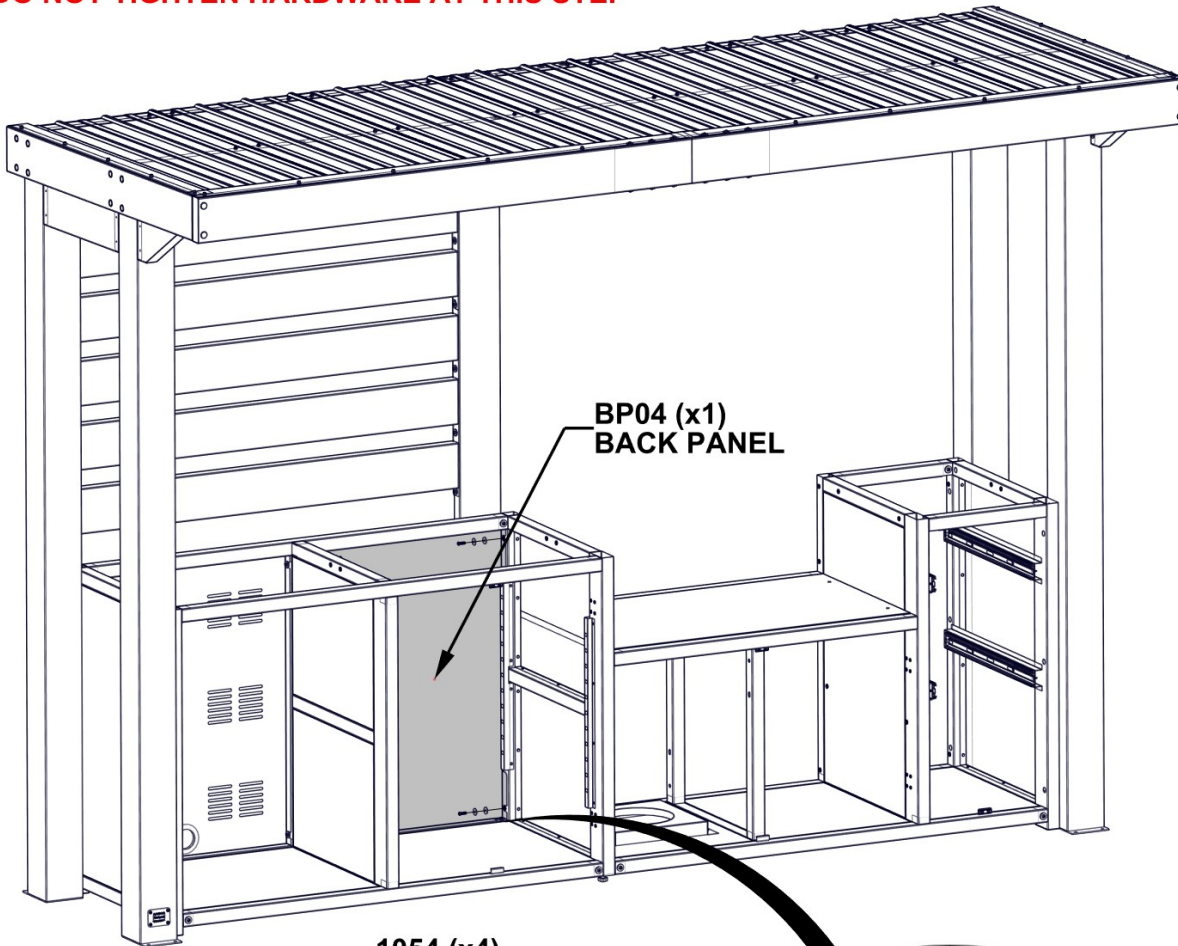
STEP 54 - KITCHEN CABINET ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

BP04 BACK PANEL - A4M02054
 (x1) 1 3/16"x25 13/16"x33 13/16" (30x655x859)

DO NOT TIGHTEN HARDWARE AT THIS STEP



BP04 (x1)
 BACK PANEL

1054 (x4)
 SEALANT WASHER

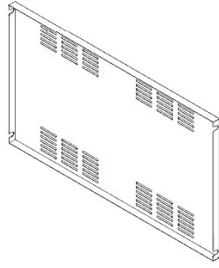
1053 (x4)
 STEEL WASHER 6x20

1101 (x4)
 TORX PAN HEAD 1/4-20x3/4"

NOTE: PANEL WILL FIT AROUND NUT ZERT

NOTE: ORIENTATION OF PANEL NOTCH IN CORNER WILL FIT AROUND BOLT CONNECTION.

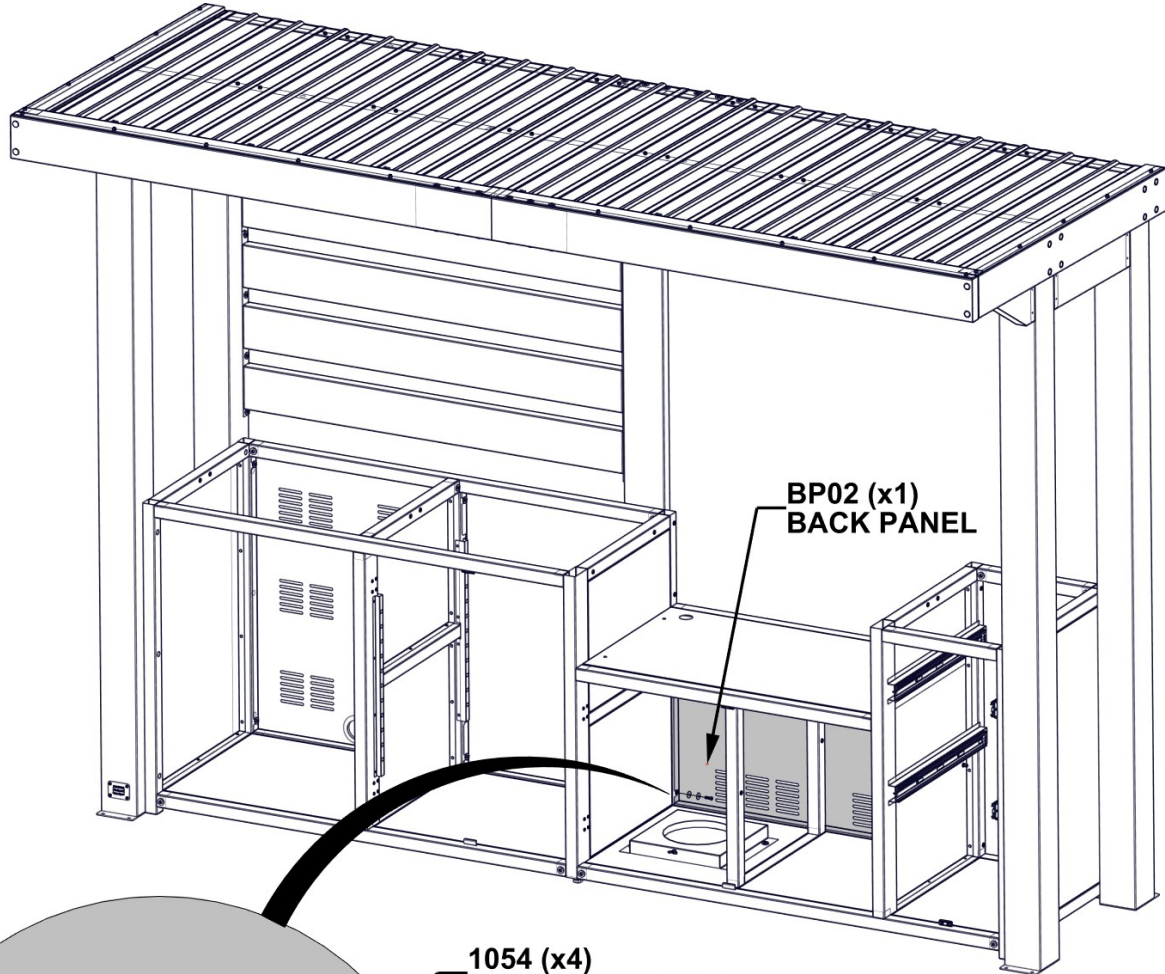
STEP 55 - KITCHEN CABINET ASSEMBLY



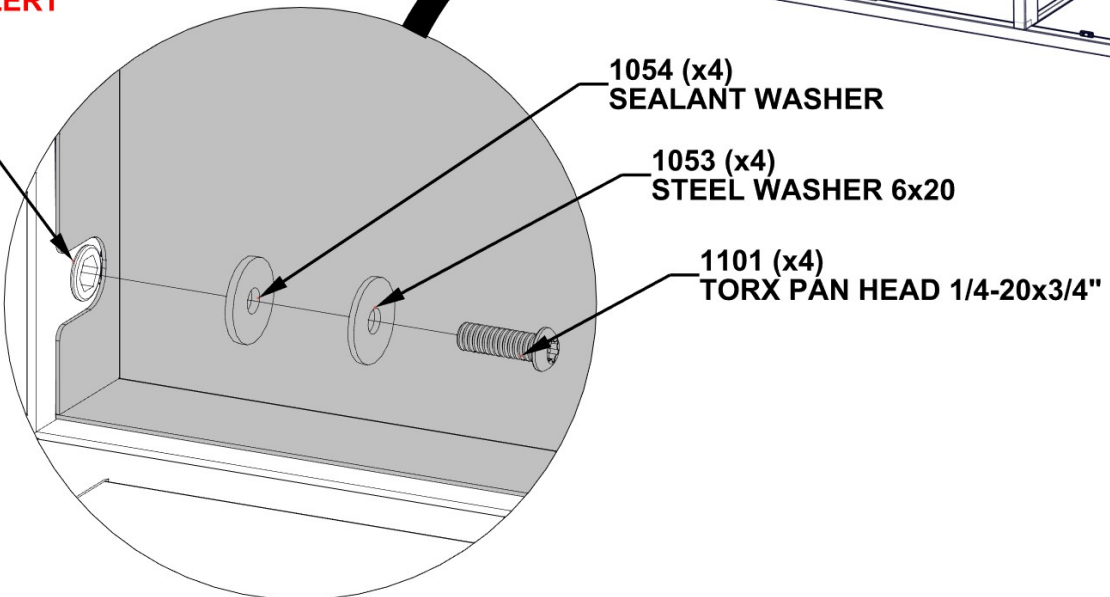
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

BP02 BACK PANEL - A4M02052
 (x1) 1 3/16"x22 5/8"x38 3/8" (30x574x975)

DO NOT TIGHTEN HARDWARE AT THIS STEP

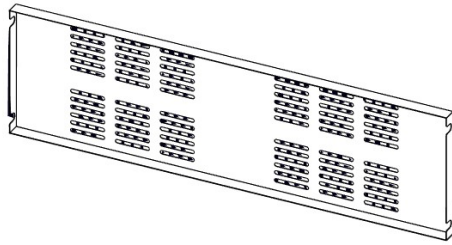


NOTE: PANEL WILL FIT AROUND NUT ZERT



- 1054 (x4) SEALANT WASHER
- 1053 (x4) STEEL WASHER 6x20
- 1101 (x4) TORX PAN HEAD 1/4-20x3/4"

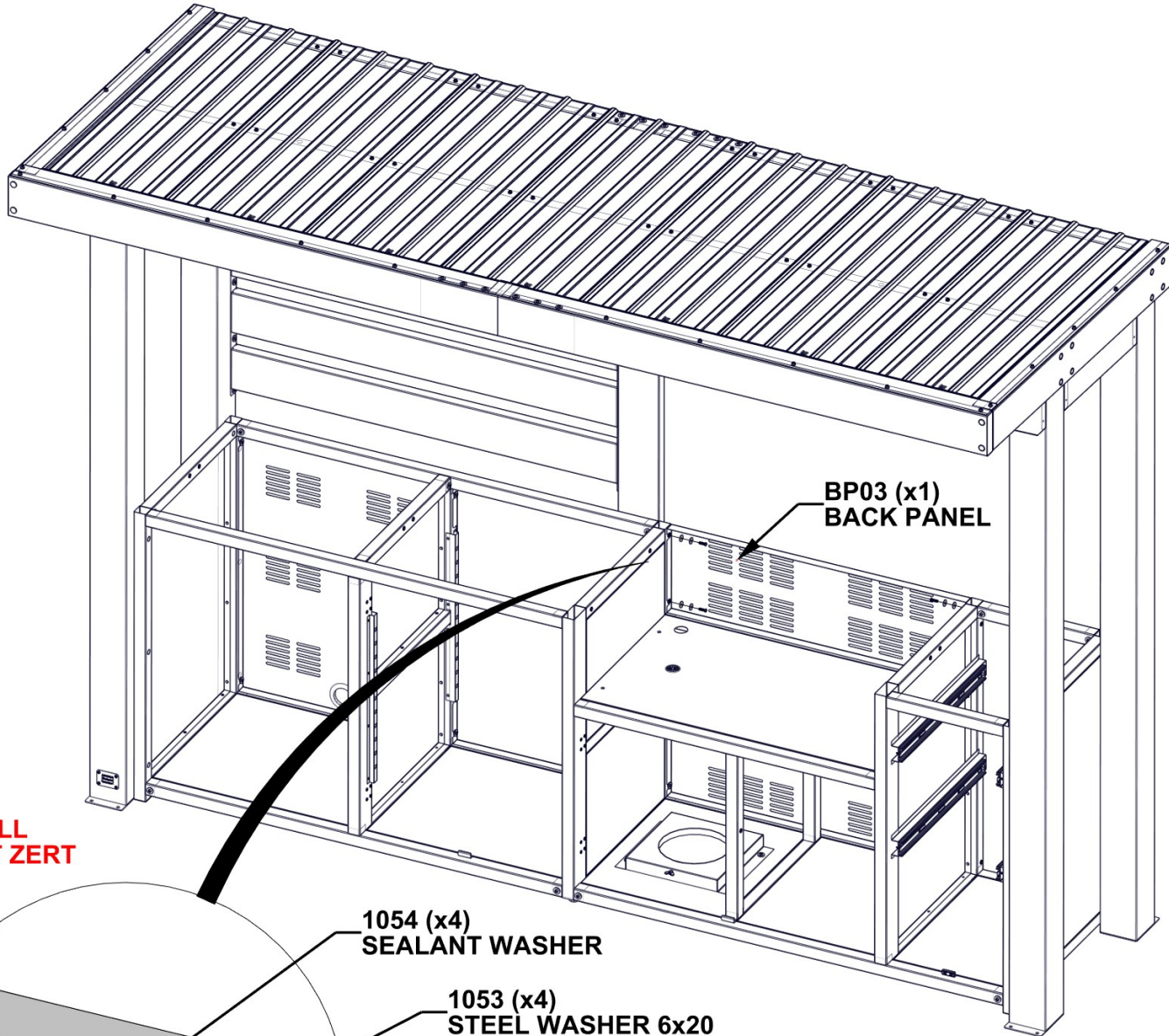
STEP 56 - KITCHEN CABINET ASSEMBLY



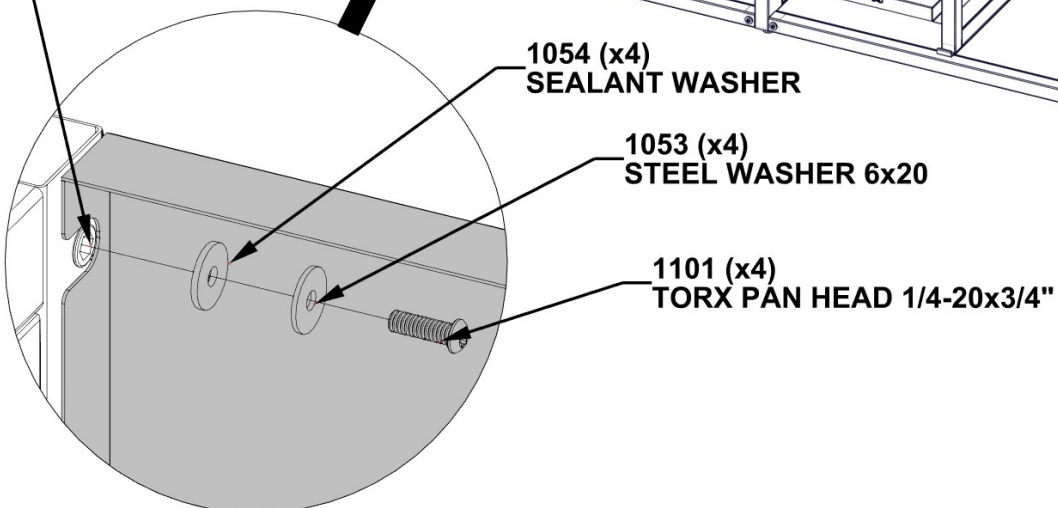
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

BP03 BACK PANEL - A4M02053
 (x1) 1 3/16"x11 1/8"x38 3/8" (30x282x975)

DO NOT TIGHTEN HARDWARE AT THIS STEP



NOTE: PANEL WILL FIT AROUND NUT ZERT



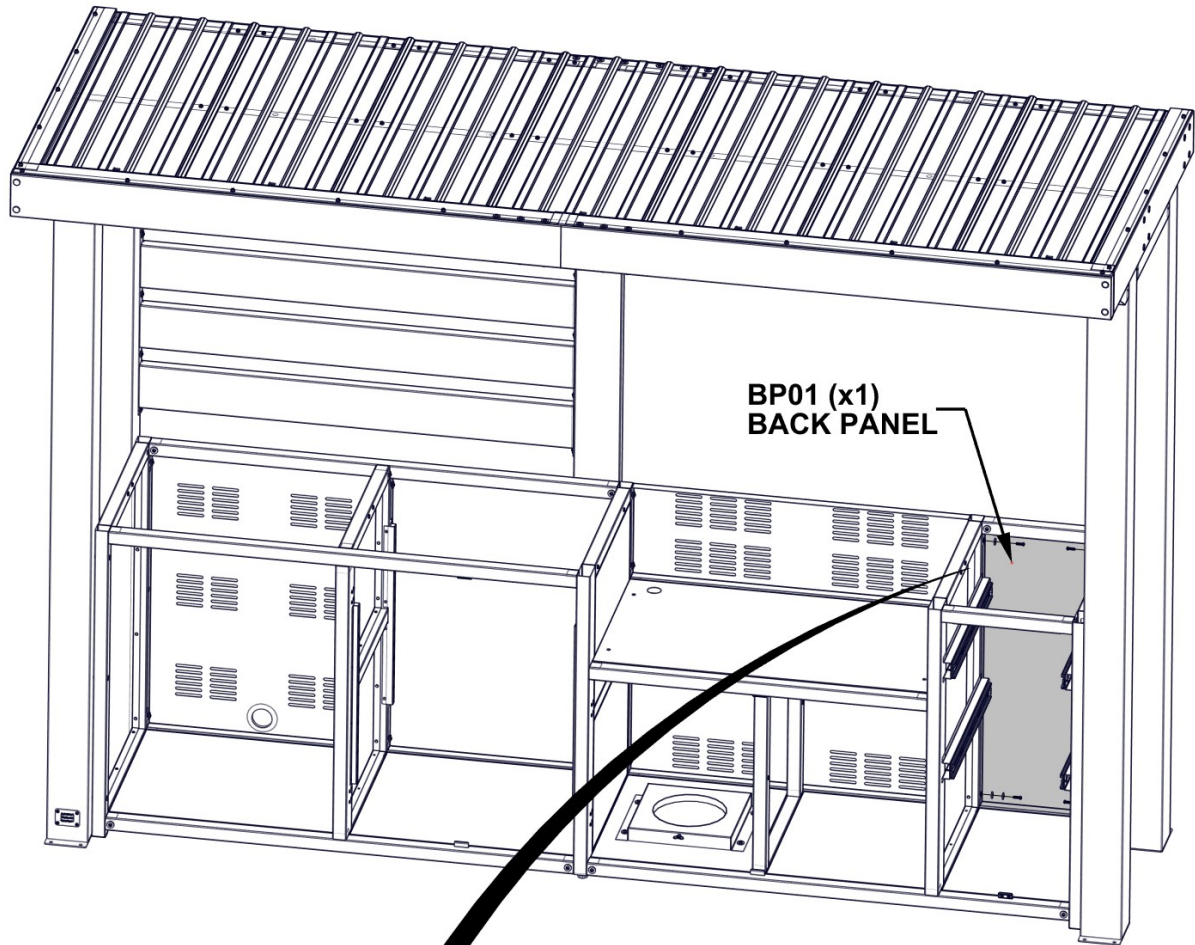
STEP 57 - KITCHEN CABINET ASSEMBLY



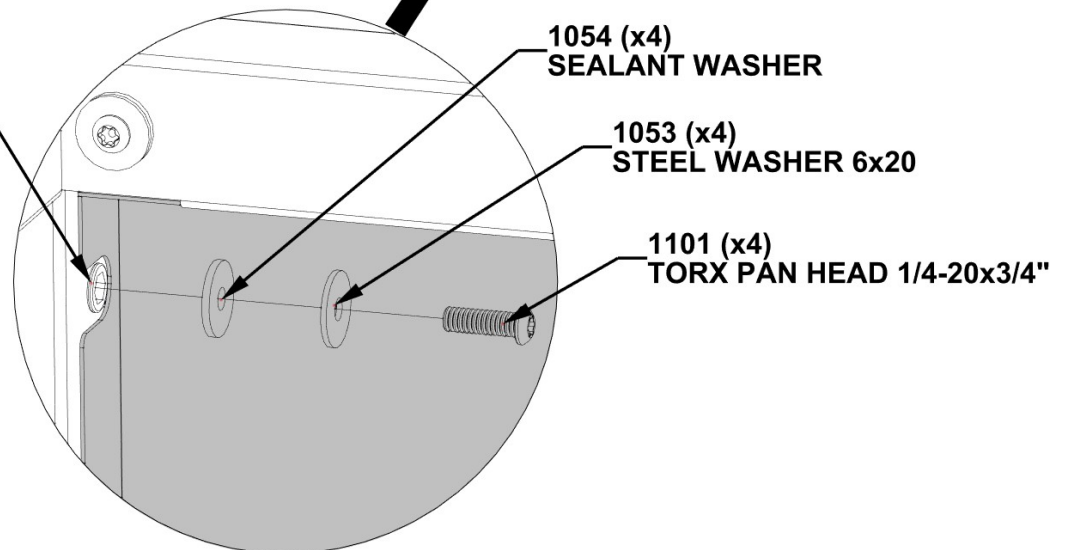
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

BP01 BACK PANEL - A4M02051
 (x1) 1 3/16"x14 13/16"x33 3/4" (30x376x858)

DO NOT TIGHTEN HARDWARE AT THIS STEP



NOTE: PANEL WILL FIT AROUND NUT ZERT

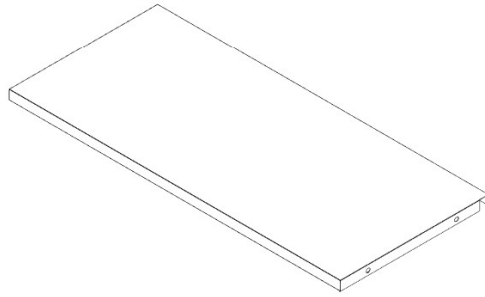


1054 (x4)
SEALANT WASHER

1053 (x4)
STEEL WASHER 6x20

1101 (x4)
TORX PAN HEAD 1/4-20x3/4"

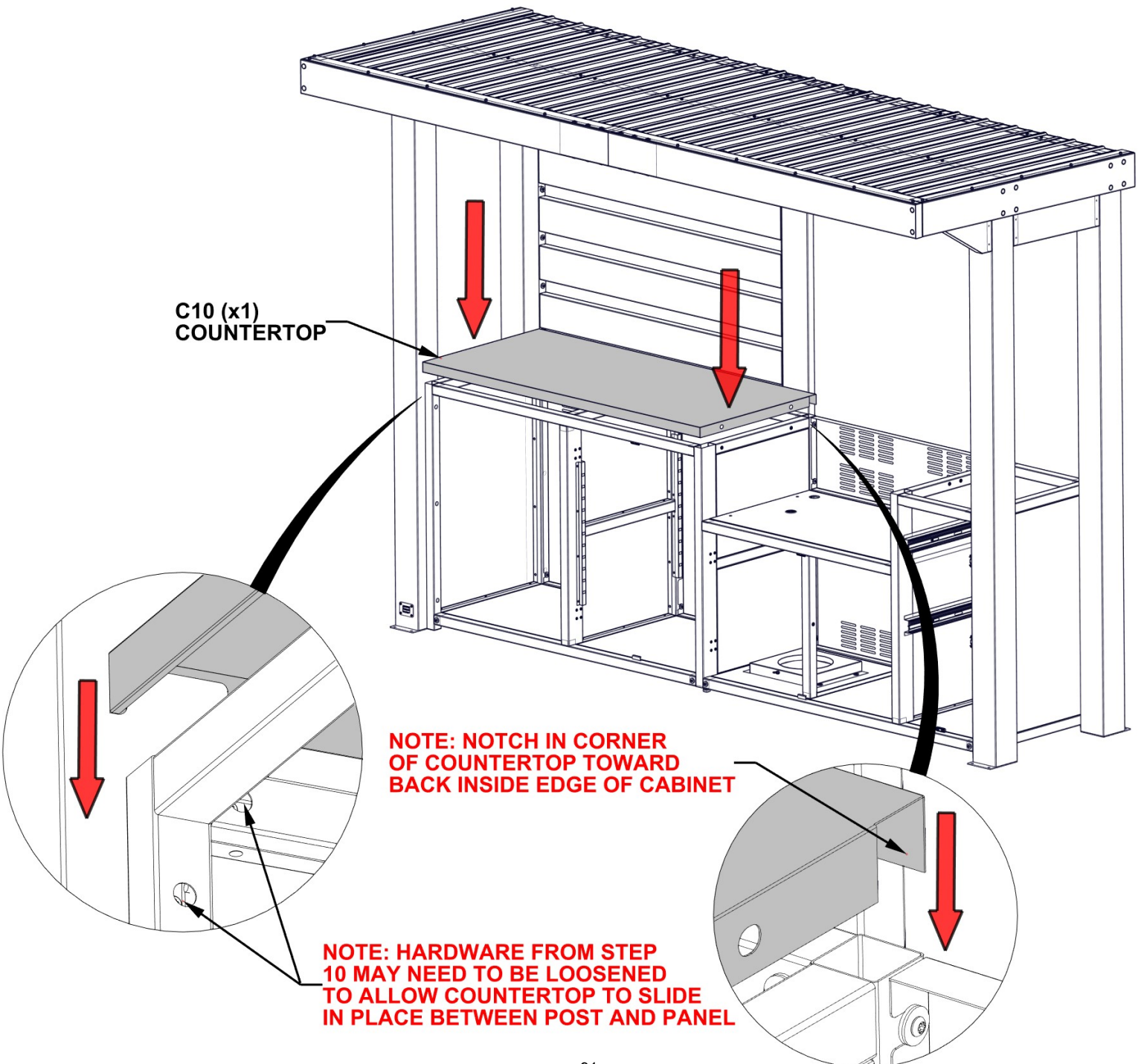
STEP 58A - KITCHEN CABINET ASSEMBLY



C10 COUNTERTOP - A4M02058
(x1) 1 5/8"x25 3/8"x56 5/8" (41x645x1438)

TIPS:
- REMOVE PROTECTIVE FILM FROM SIDES OF COUNTERTOP, LEAVING FILM ONLY ON TOP SURFACE UNTIL ASSEMBLY IS FINISHED TO PREVENT SCRATCHING.

WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STAINLESS STEEL COUNTERTOP



C10 (x1)
COUNTERTOP

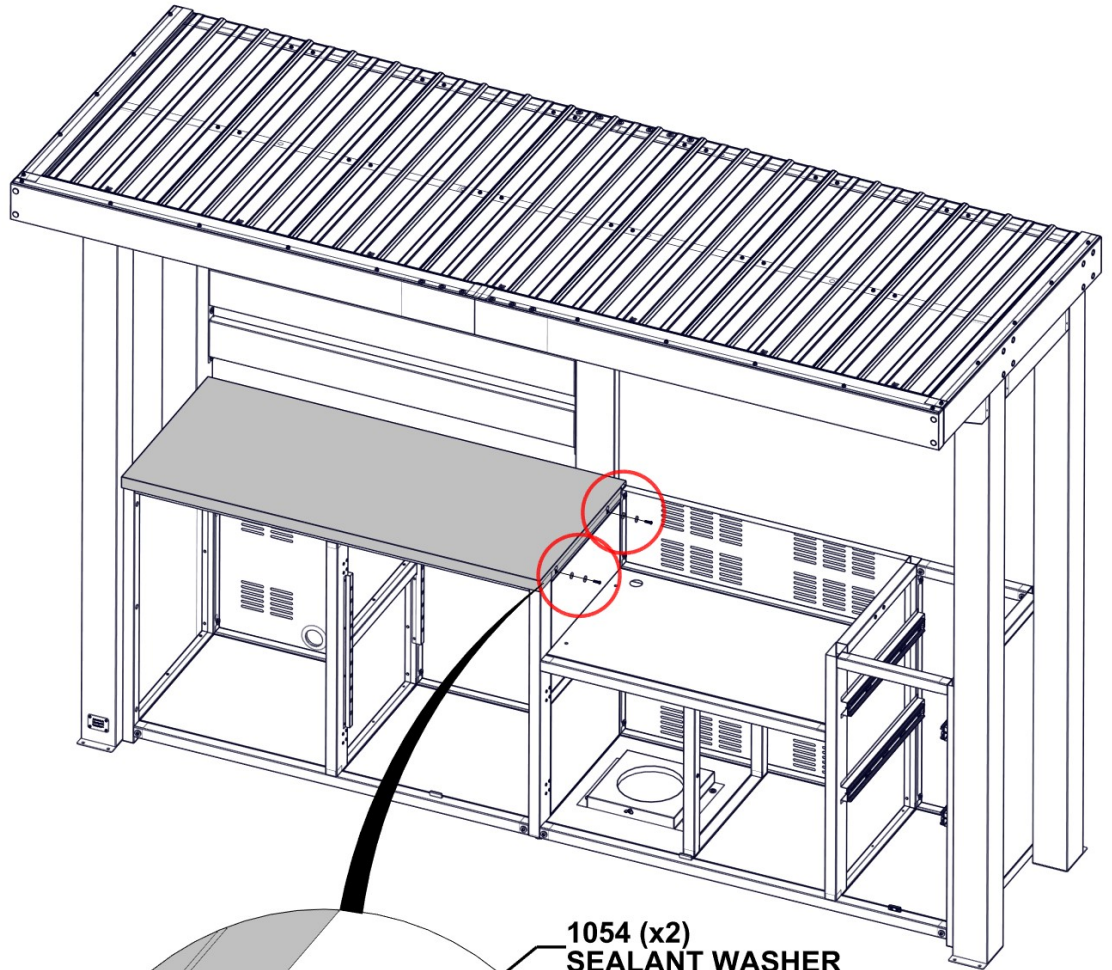
NOTE: NOTCH IN CORNER OF COUNTERTOP TOWARD BACK INSIDE EDGE OF CABINET

NOTE: HARDWARE FROM STEP 10 MAY NEED TO BE LOOSENED TO ALLOW COUNTERTOP TO SLIDE IN PLACE BETWEEN POST AND PANEL

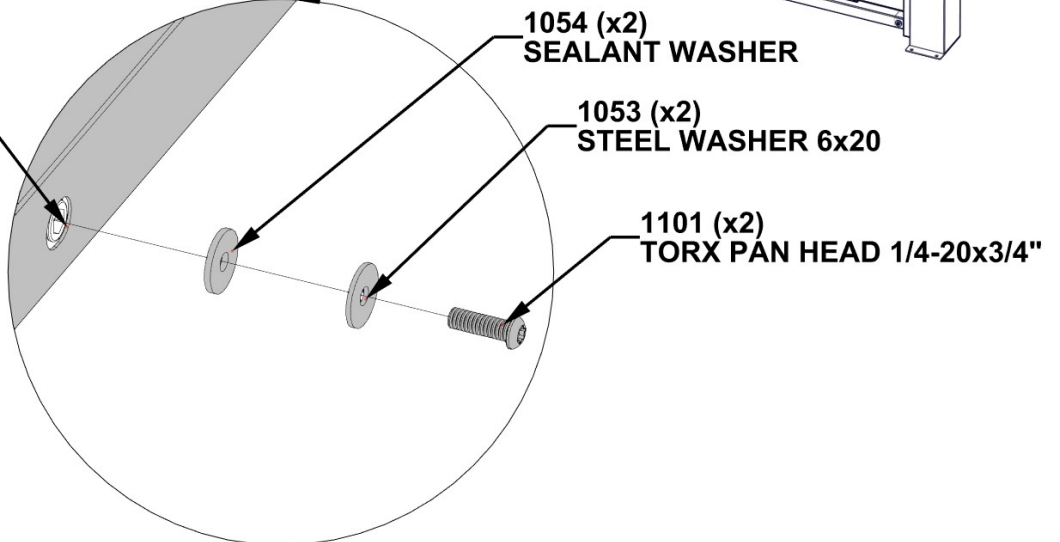
STEP 58B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP



NOTE: COUNTERTOP WILL FIT AROUND NUT ZERT



STEP 58C - KITCHEN CABINET ASSEMBLY

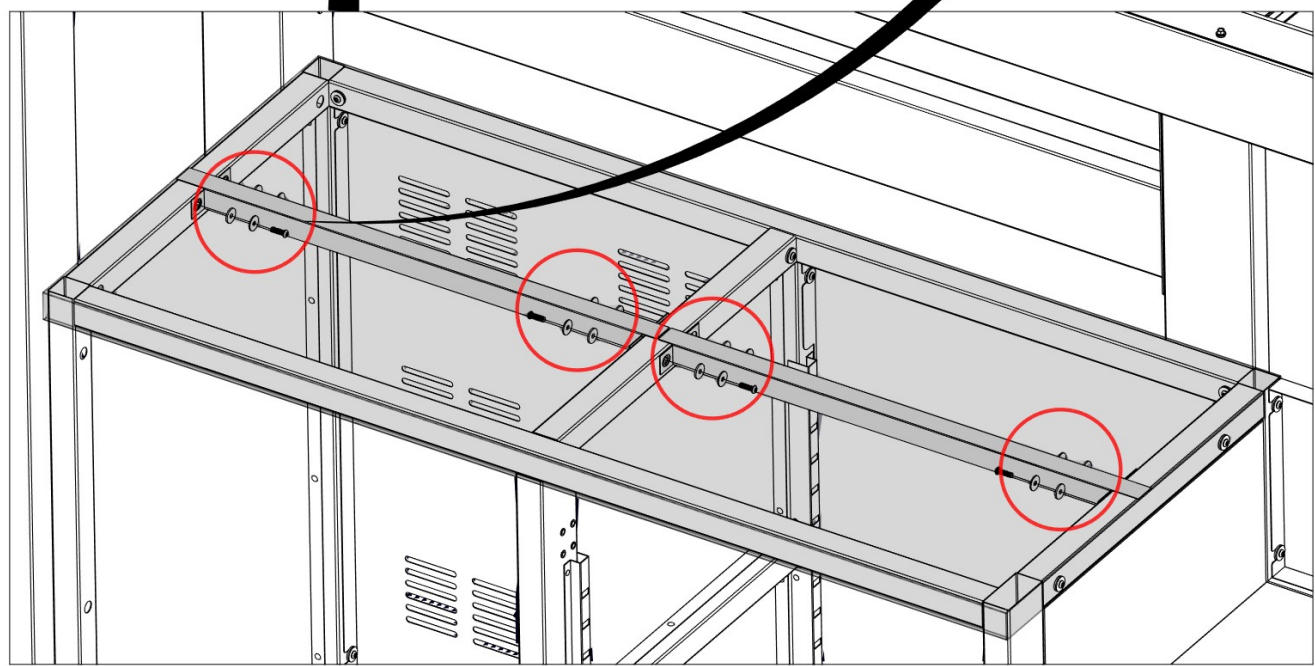
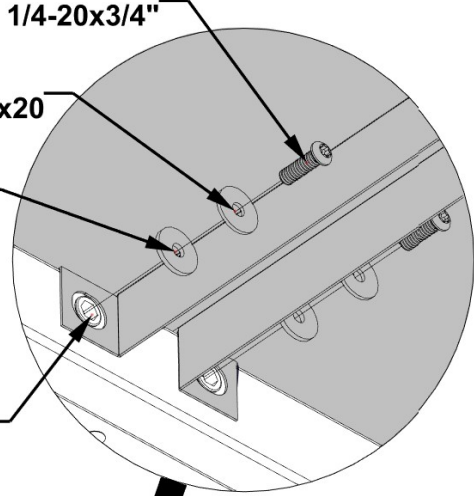
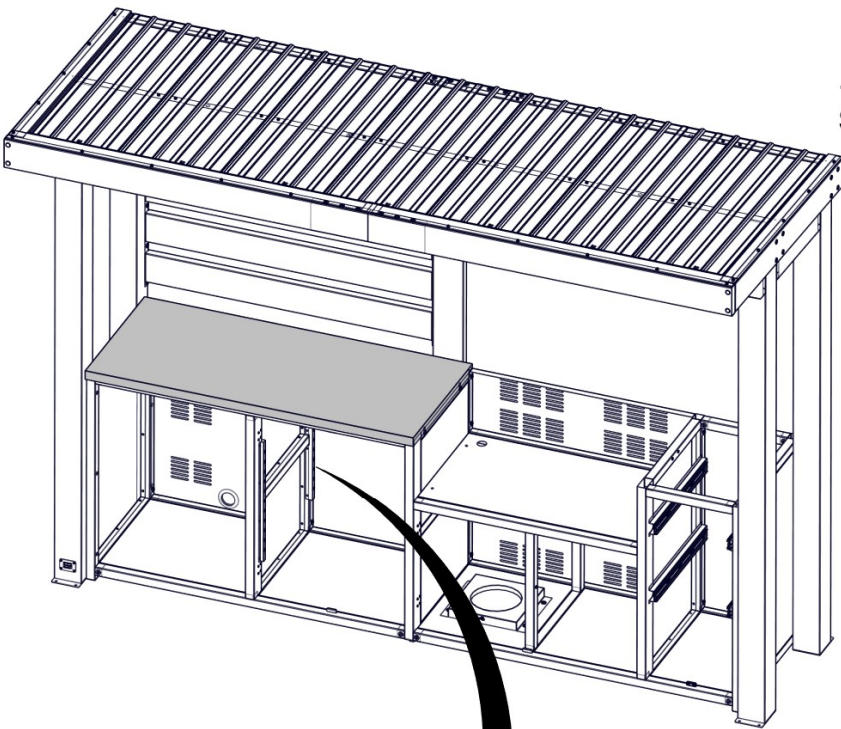
QTY	PART NUMBER	DESCRIPTION
8	H101053	STEEL WASHER 6x20
8	H101054	SEALANT WASHER
8	H101101	TORX PAN HEAD 1/4-20x3/4"

**ATTACH HARDWARE FROM UNDERSIDE OF COUNTERTOP.
RIGHT ANGLE DRILL ADAPTER IS HELPFUL FOR THIS STEP.**

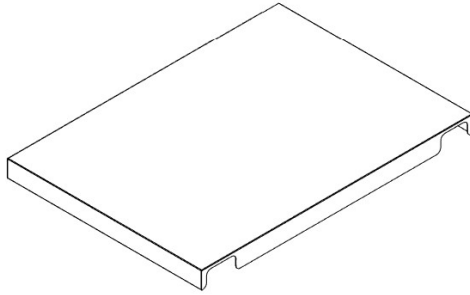
DO NOT TIGHTEN HARDWARE AT THIS STEP

- 1101 (x8)
TORX PAN HEAD 1/4-20x3/4"
- 1053 (x8)
STEEL WASHER 6x20
- 1054 (x8)
SEALANT WASHER

**NOTE: BRACKET
WILL FIT AROUND
NUT ZERT**



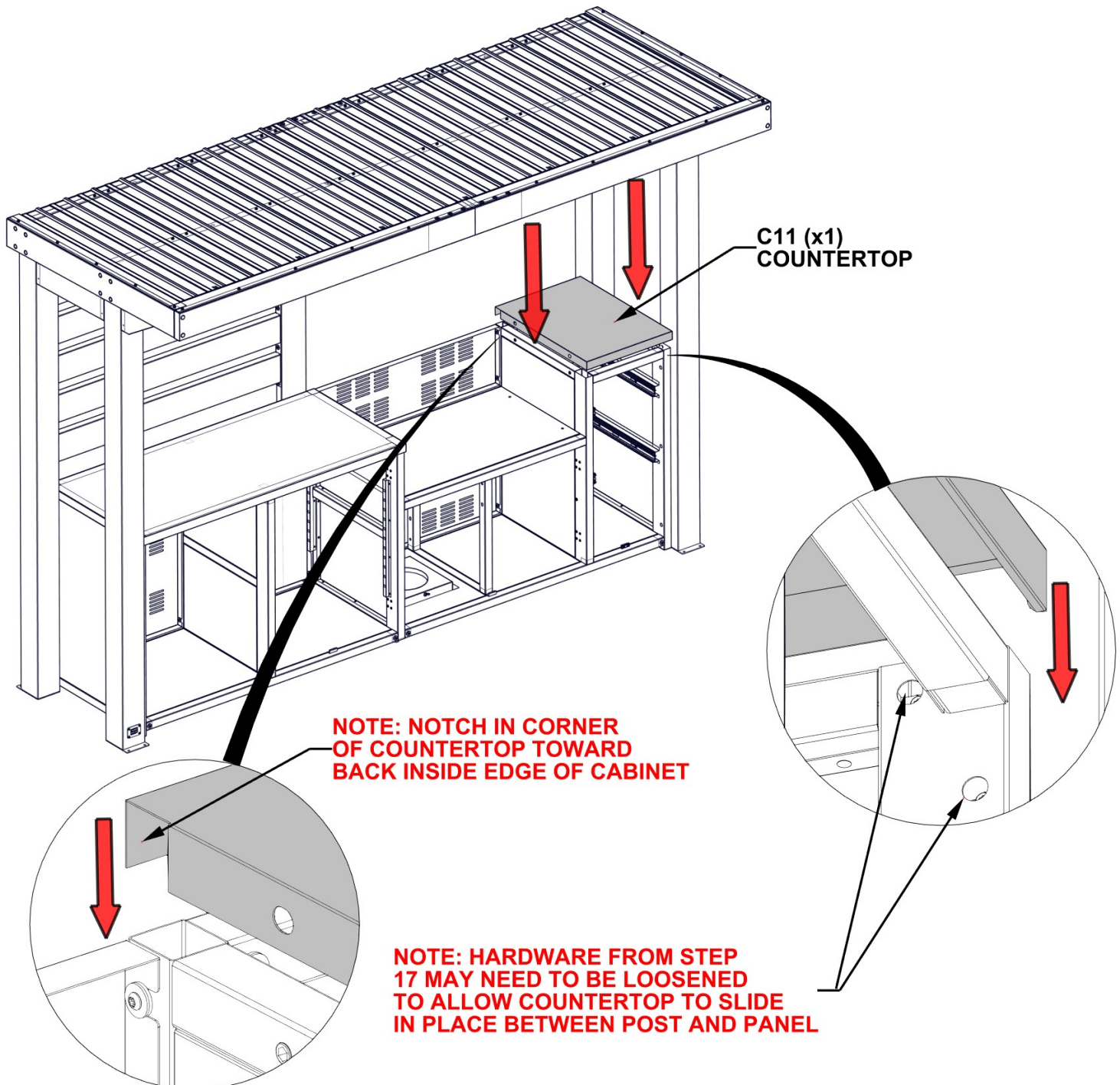
STEP 59A - KITCHEN CABINET ASSEMBLY



C11 COUNTERTOP - A4M02059
(x1) 1 5/8"x18 3/16"x25 3/8" (41x462x645)

TIPS:
- REMOVE PROTECTIVE FILM FROM SIDES OF COUNTERTOP, LEAVING FILM ONLY ON TOP SURFACE UNTIL ASSEMBLY IS FINISHED TO PREVENT SCRATCHING.

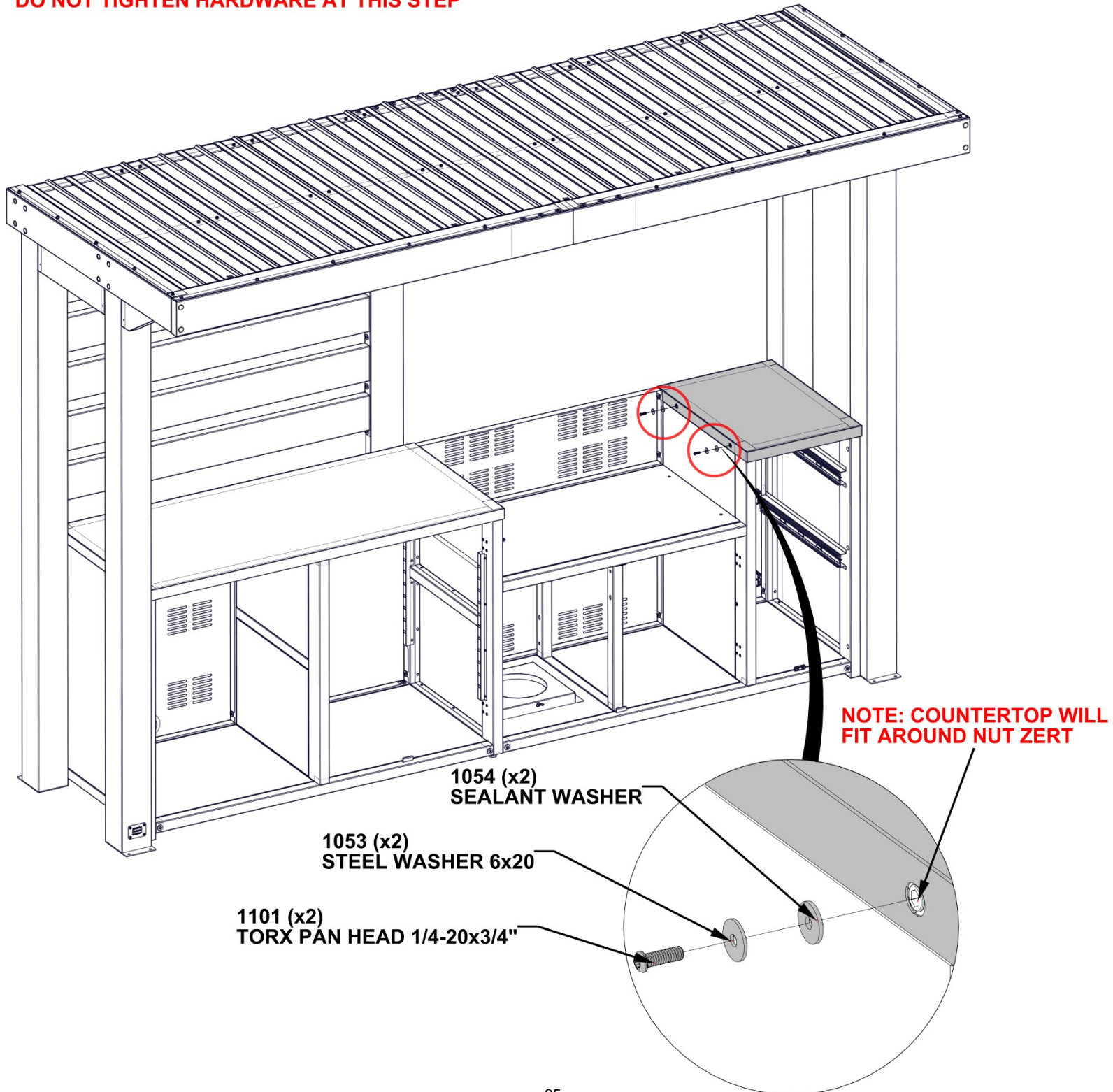
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STAINLESS STEEL COUNTERTOP



STEP 59B - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H101053	STEEL WASHER 6x20
2	H101054	SEALANT WASHER
2	H101101	TORX PAN HEAD 1/4-20x3/4"

DO NOT TIGHTEN HARDWARE AT THIS STEP

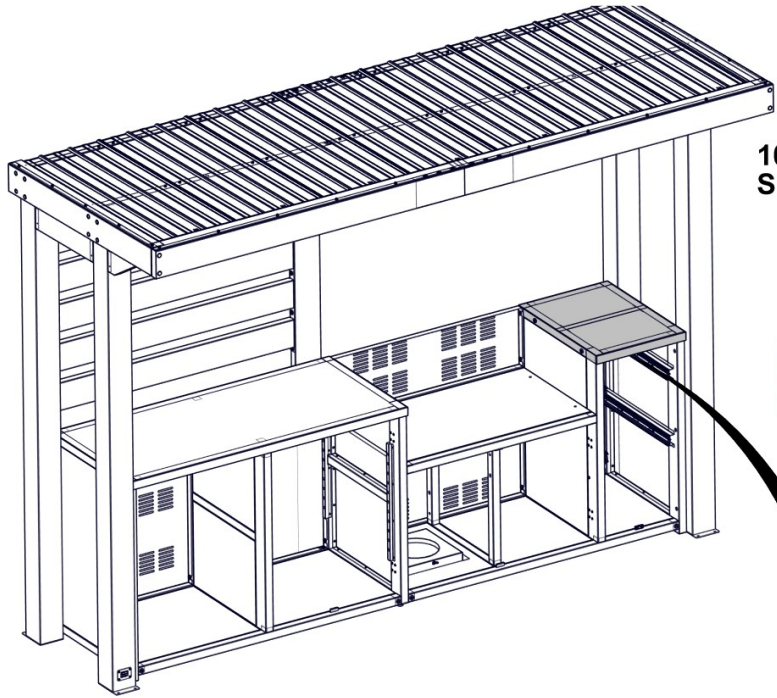


STEP 59C - KITCHEN CABINET ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

**ATTACH HARDWARE FROM UNDERSIDE OF COUNTERTOP.
RIGHT ANGLE DRILL ADAPTER IS HELPFUL FOR THIS STEP.**

DO NOT TIGHTEN HARDWARE AT THIS STEP

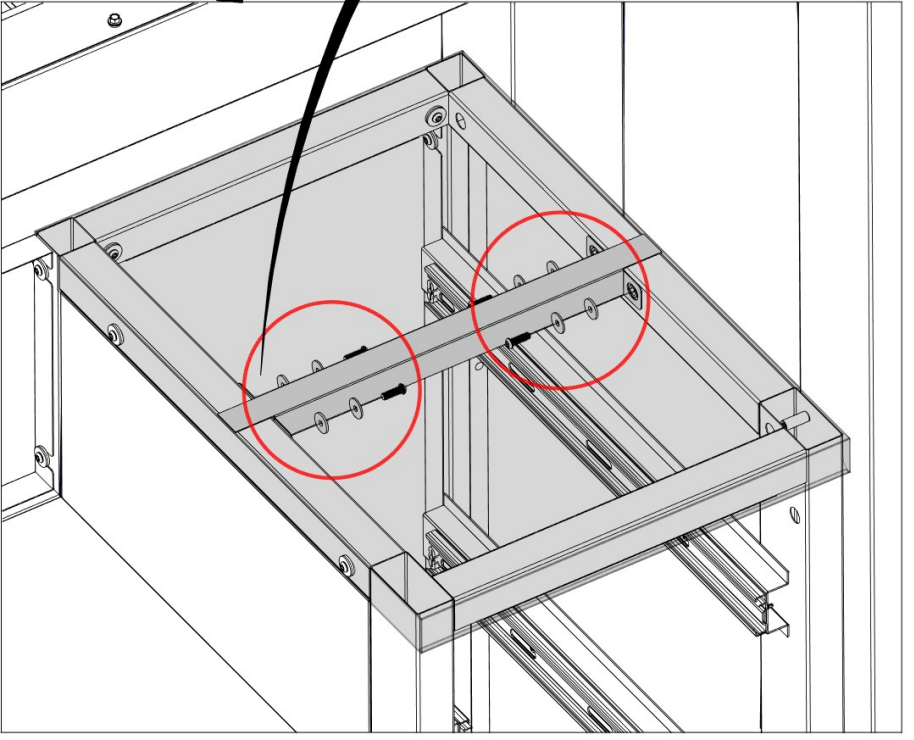
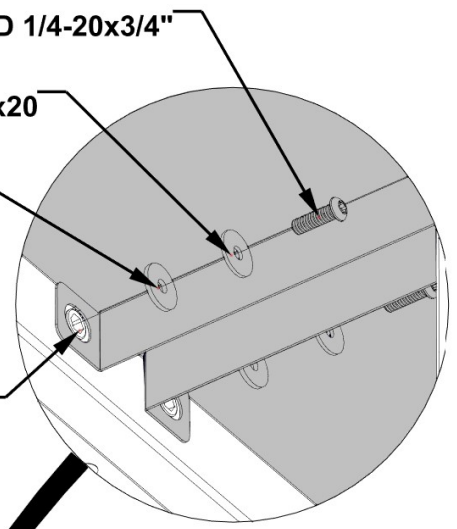


1101 (x4)
TORX PAN HEAD 1/4-20x3/4"

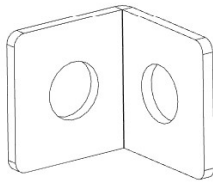
1053 (x4)
STEEL WASHER 6x20

1054 (x4)
SEALANT WASHER

**NOTE: BRACKET
WILL FIT AROUND
NUT ZERT**



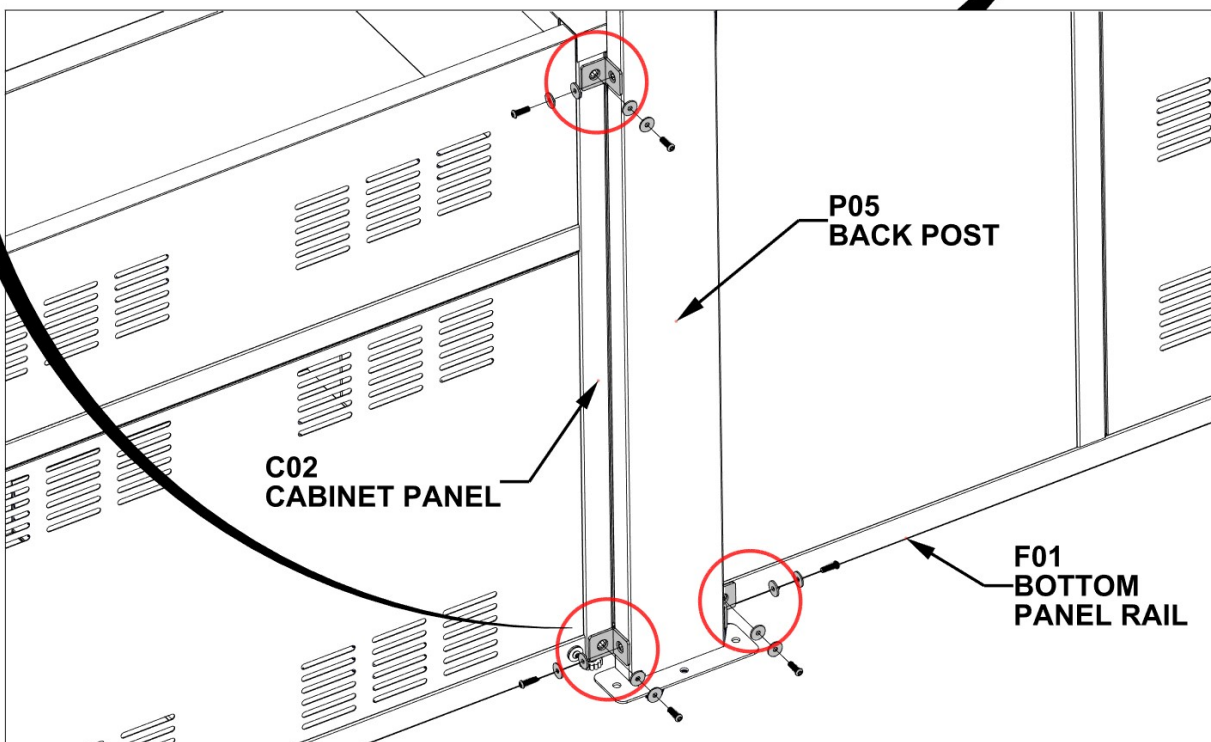
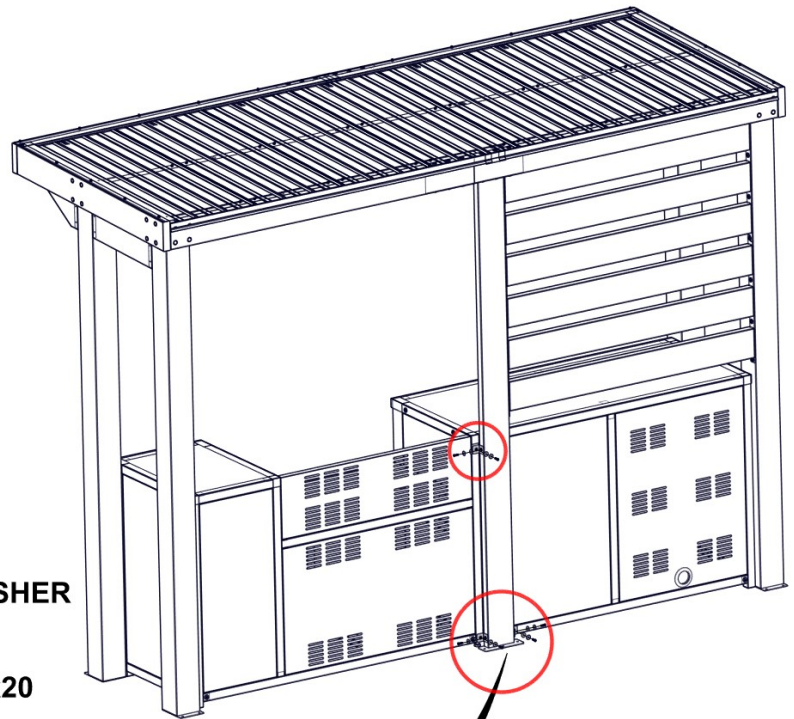
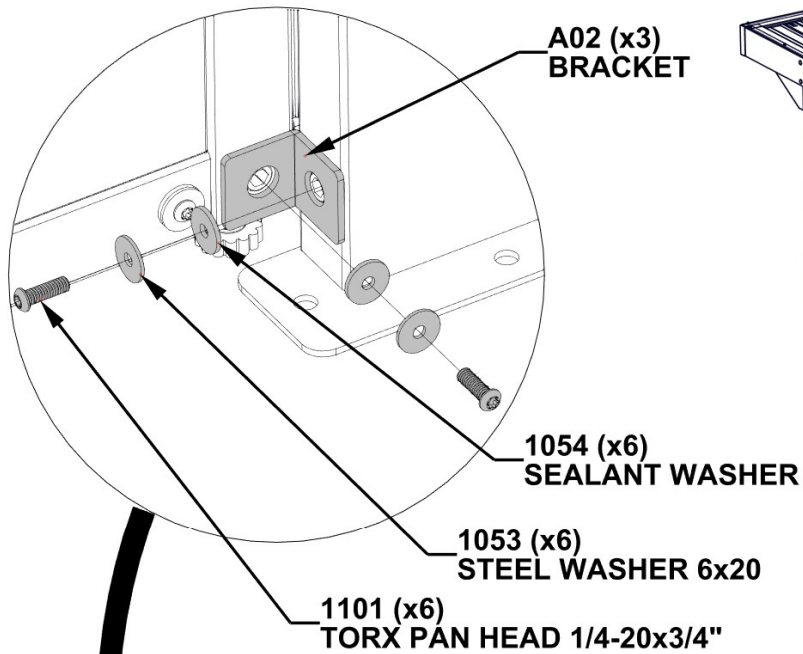
STEP 60 - KITCHEN CABINET ASSEMBLY



A02 BRACKET - A4M02056
(x3) 1 7/16"x1 7/16"x1 7/16" (36x36x36)

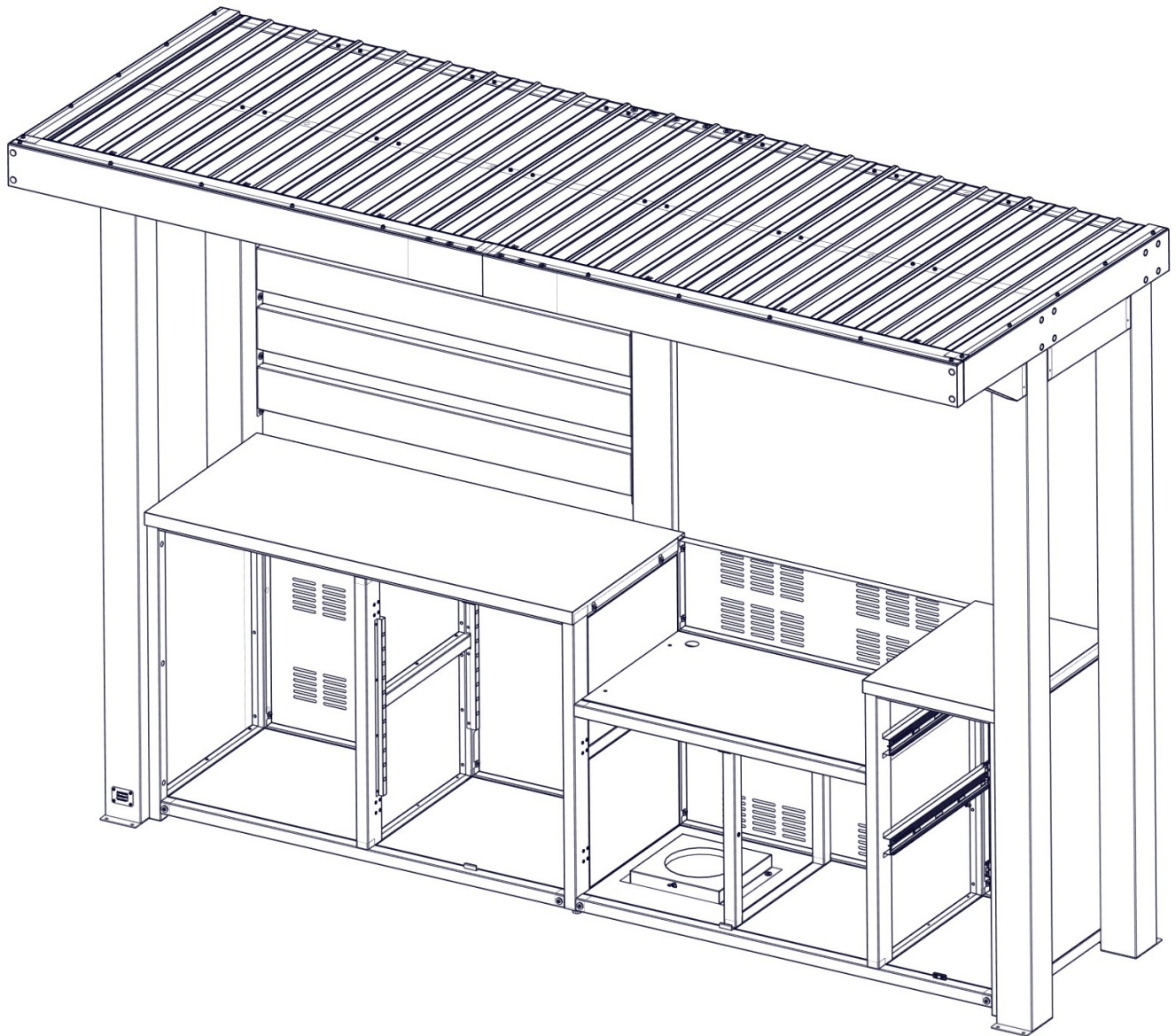
QTY	PART NUMBER	DESCRIPTION
6	H101053	STEEL WASHER 6x20
6	H101054	SEALANT WASHER
6	H101101	TORX PAN HEAD 1/4-20x3/4"

NOTE: ATTACH A02 BRACKETS TO CONNECT P05 BACK POST TO C02 CABINET PANEL AND F01 BOTTOM PANEL RAIL.

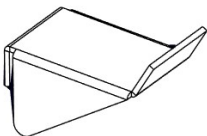


BEFORE PROCEEDING, MAKE SURE ALL CABINET PANELS, COUNTERTOPS, AND HARDWARE HAS BEEN ALIGNED AND INSTALLED.

TIGHTEN ALL HARDWARE CONNECTIONS FROM PREVIOUS STEPS BEFORE CONTINUING

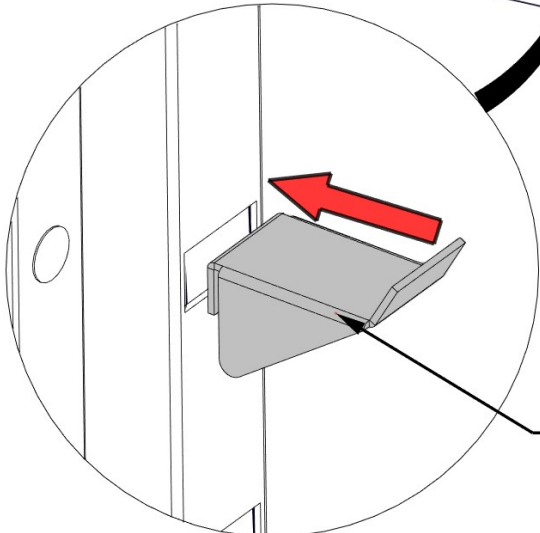
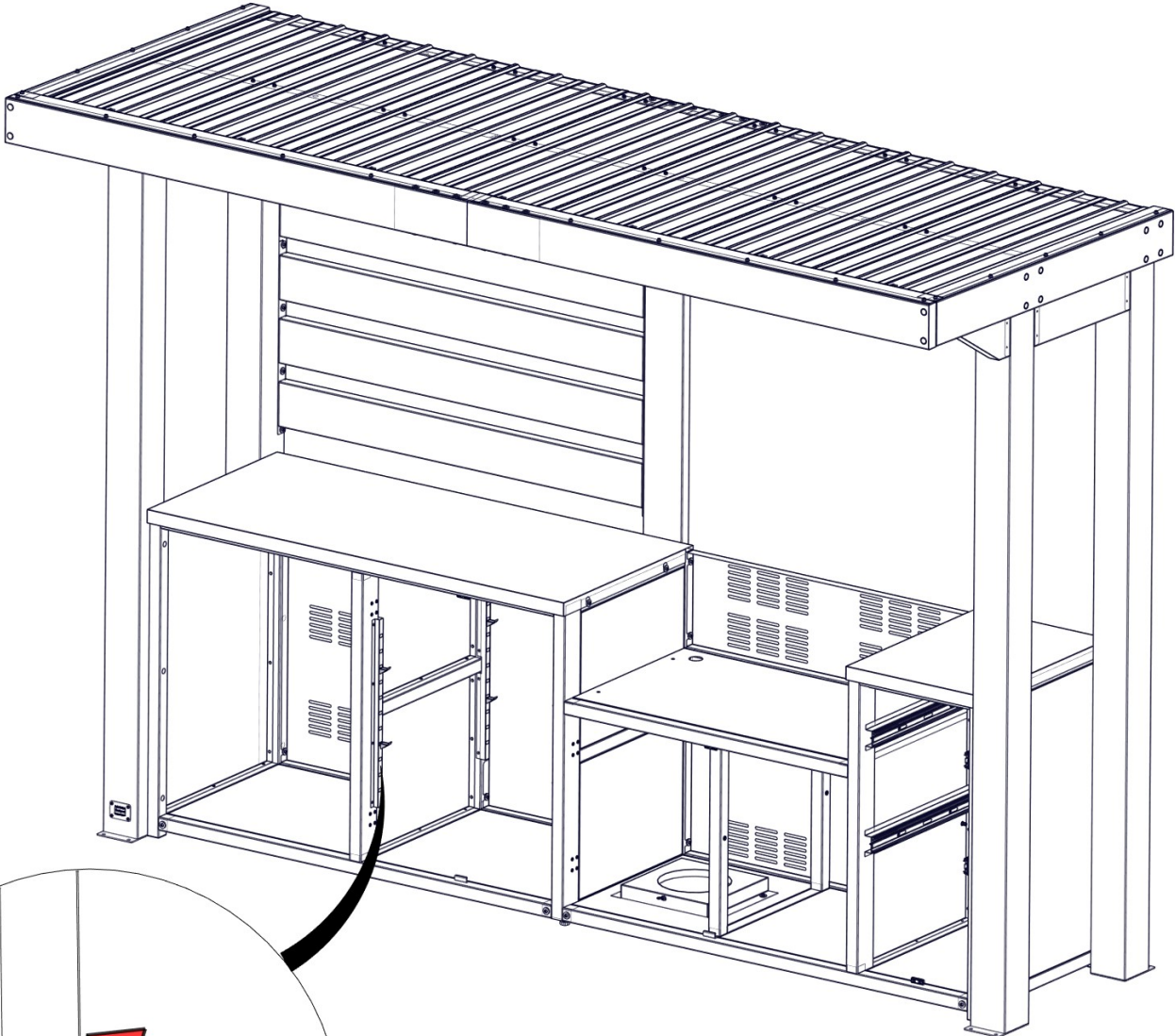


STEP 61 - KITCHEN CABINET ACCESSORIES



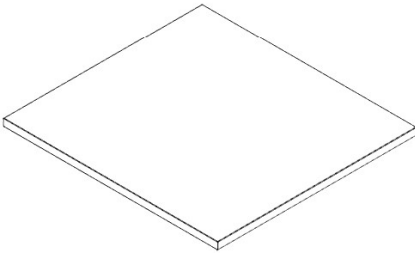
A06 ADJUSTABLE SHELF TAB - A4M02077
(x8) 1 1/16"x7/8"x1 3/16" (17x22x31)

ATTACH ADJUSTABLE SHELF TABS ON BOTH SIDES OF CENTER CABINET



**A06 (x8)
ADJUSTABLE SHELF TAB**

STEP 62 - KITCHEN CABINET ACCESSORIES

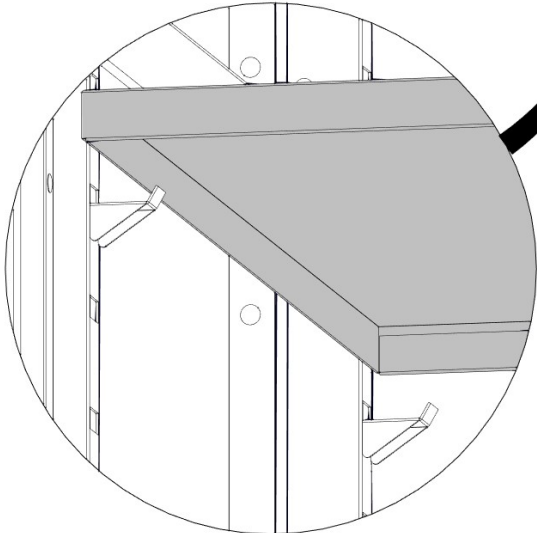
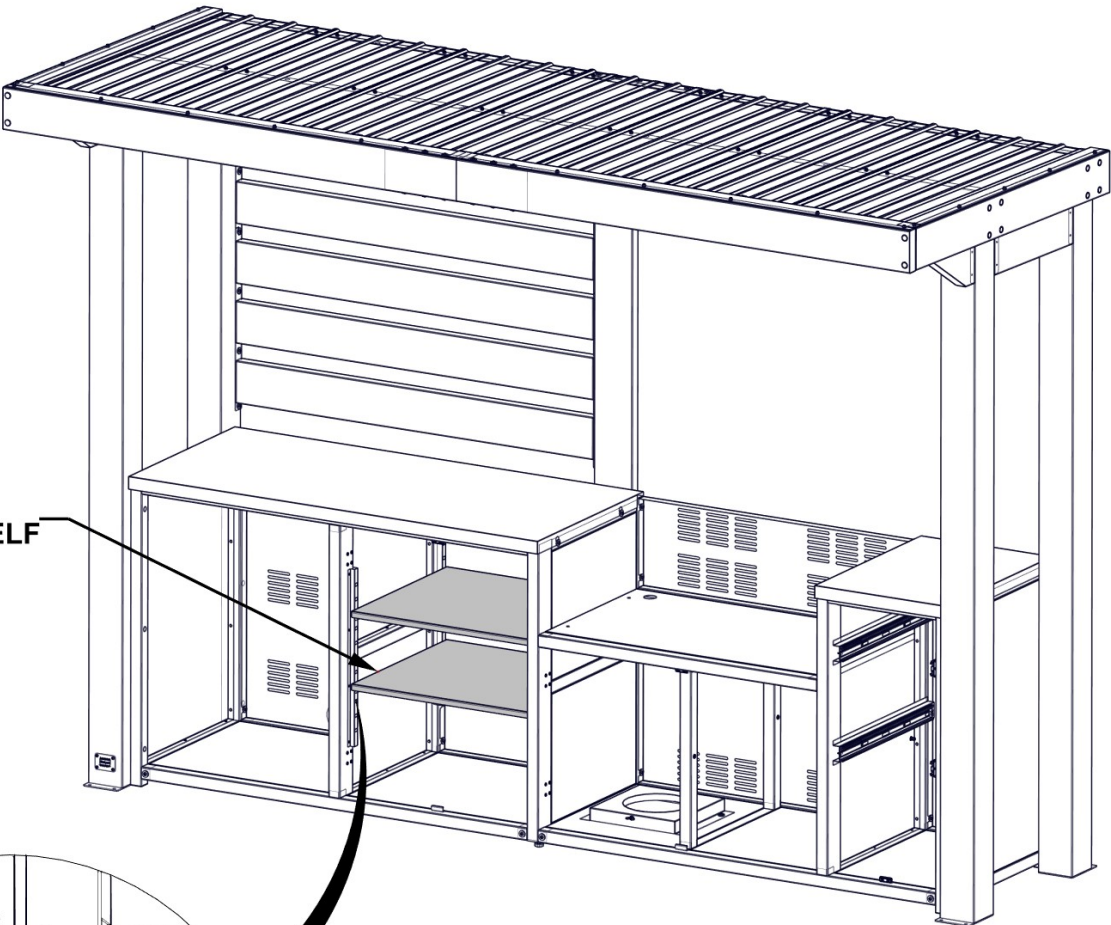


S01 CABINET SHELF - A4M02057
(x2) 13/16"x22 11/16"x24 1/2" (21x577x622)

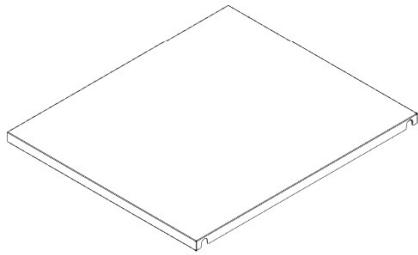
INSTALL CABINET SHELVES IN CENTER CABINET

SHELVES WILL REST ON ADJUSTABLE TABS FROM PREVIOUS STEP AND CAN BE POSITIONED AS DESIRED

S01 (x2)
CABINET SHELF



STEP 63 - KITCHEN CABINET ACCESSORIES



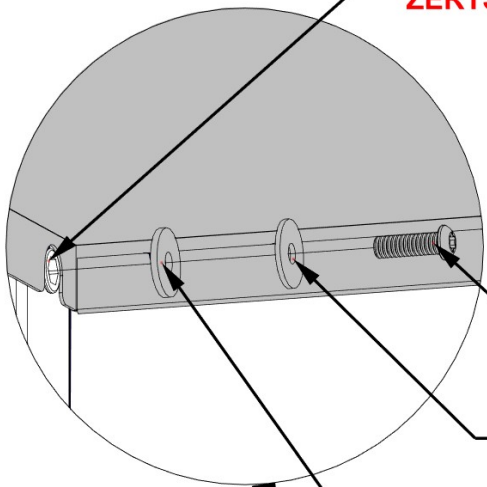
A11 SHELF - A4M02105
(x1) 13/16"x18 3/8"x21 1/2" (21x467x546)

QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

ATTACH HARDWARE FROM UNDERSIDE OF SHELF

RIGHT ANGLE DRILL ADAPTER IS HELPFUL FOR THIS STEP

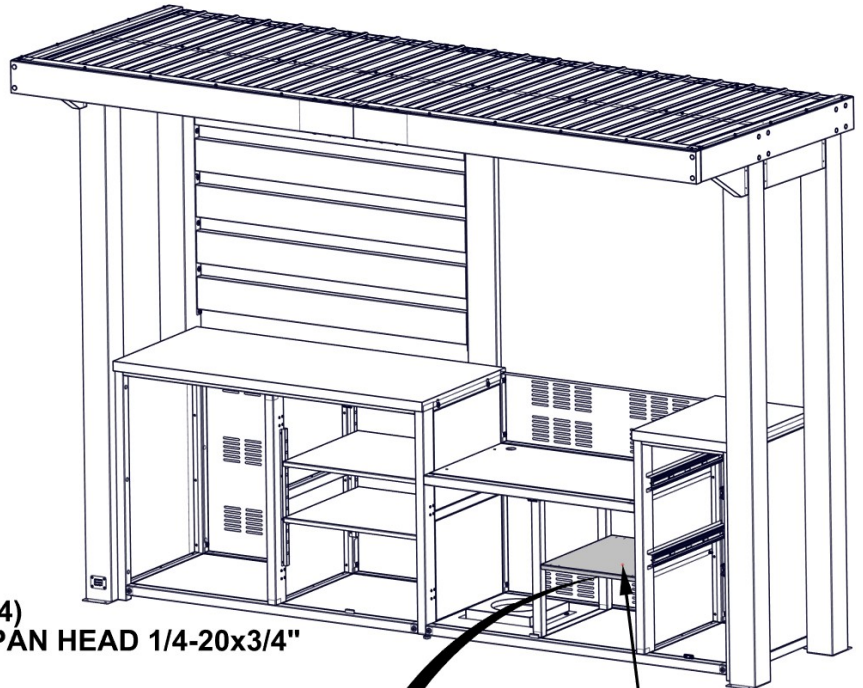
NOTE: SHELF WILL FIT AROUND NUT ZERTS



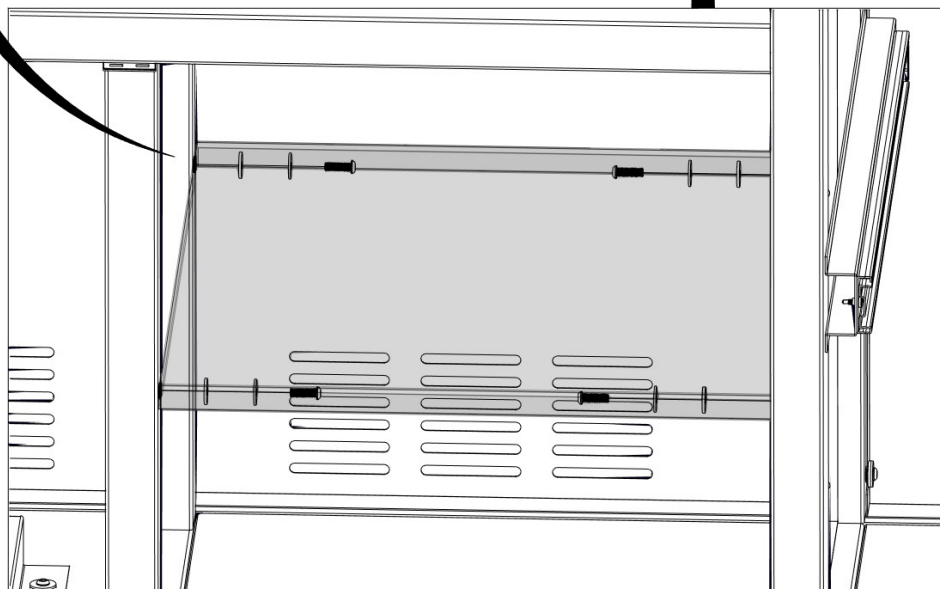
1101 (x4)
TORX PAN HEAD 1/4-20x3/4"

1053 (x4)
STEEL WASHER 6x20

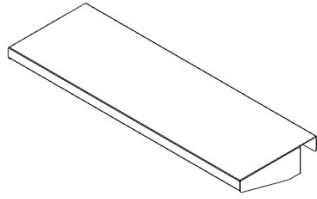
1054 (x4)
SEALANT WASHER



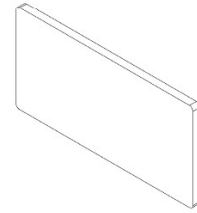
A11 (x1)
SHELF



STEP 64A - BACK SHELF



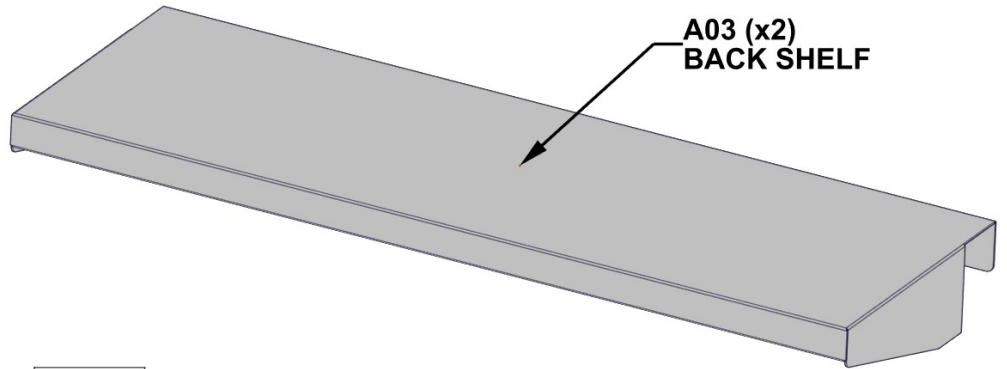
A03 BACK SHELF - A4M02072
(x2) 2 7/16"x7 15/16"x23 3/4" (61x201x603)



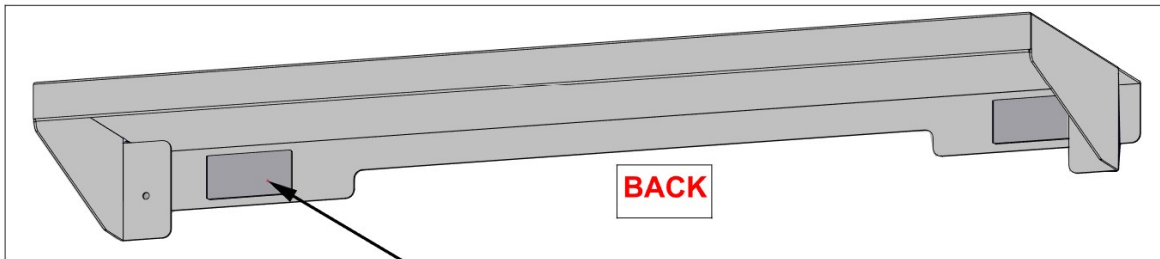
A6P00679 ADHESIVE
(x8) EVA TAPE

**APPLY EVA TAPE IN THE APPROXIMATE
LOCATION SHOWN**

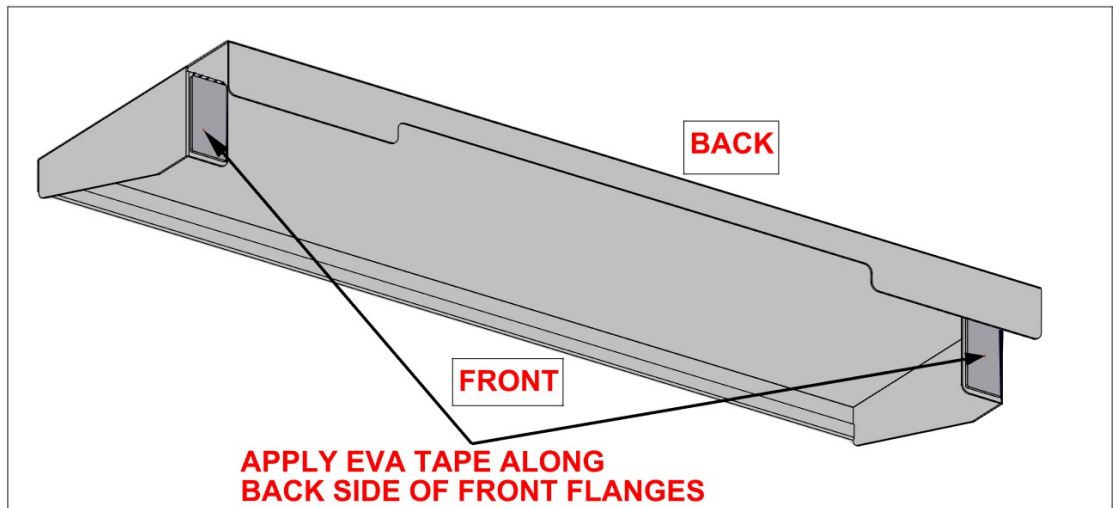
REPEAT FOR BOTH A03 SHELVES



FRONT

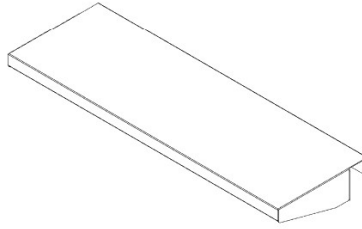


**APPLY EVA TAPE ALONG
BACK FLANGE OF SHELF**



**APPLY EVA TAPE ALONG
BACK SIDE OF FRONT FLANGES**

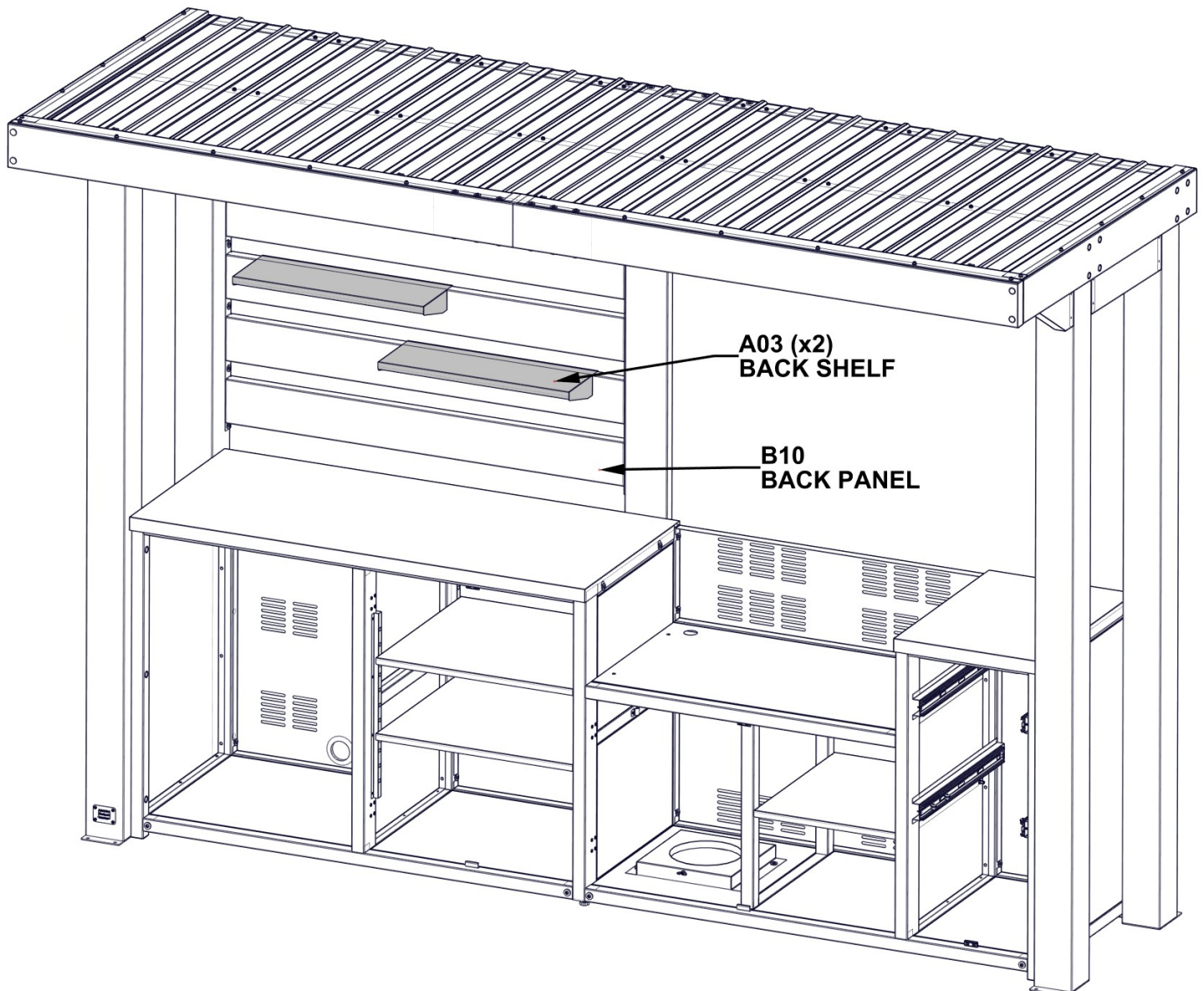
STEP 64B - KITCHEN CABINET ACCESSORIES



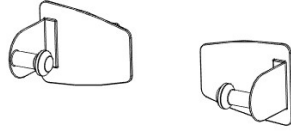
A03 BACK SHELF - A4M02072
(x2) 2 7/16"x7 15/16"x23 3/4" (61x201x603)

MAKE SURE EVA TAPE FROM PREVIOUS STEP, HAS BEEN APPLIED TO FLANGES OF EACH A03 SHELF BEFORE INSTALLING. THIS WILL PREVENT SHELVES FROM SCRATCHING SURFACE OF BACK PANEL.

SLIDE BACK SHELF OVER ANY TUBE ALONG B10 BACK PANEL. SHELVES CAN BE POSITIONED ANYWHERE DESIRED.



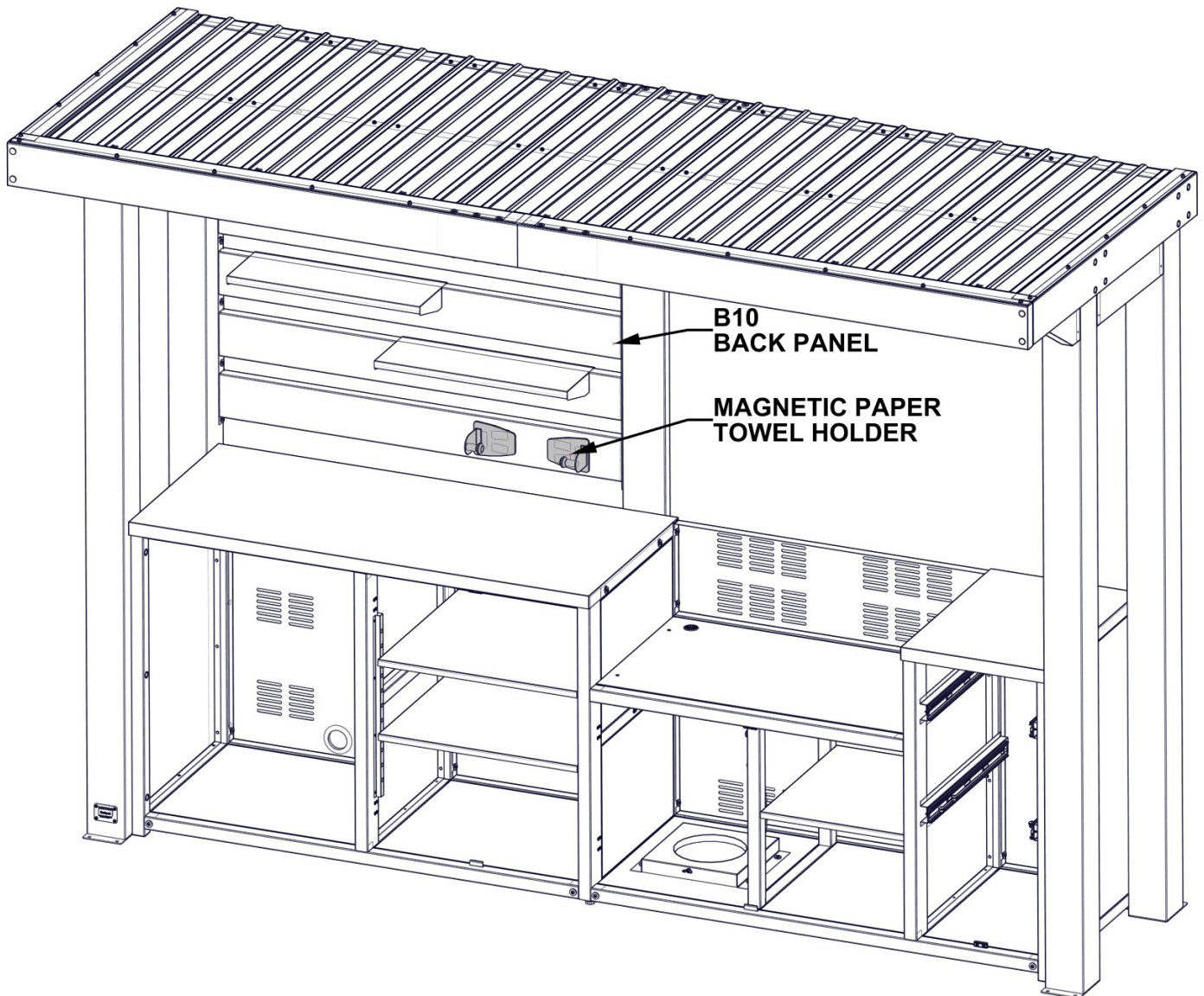
STEP 64C - KITCHEN CABINET ACCESSORIES



A4M02290 MAGNETIC PAPER TOWEL HOLDER
(x1)

MAGNETIC PAPER TOWEL HOLDER CAN BE ATTACHED TO ANY METAL SURFACE ON KITCHEN. WE RECCOMEND ATTACHING ALONG BACK PANEL.

MAKE SURE TO KEEP PAPER TOWEL HOLDER AT A SAFE DISTANCE FROM GRILLING SURFACE.



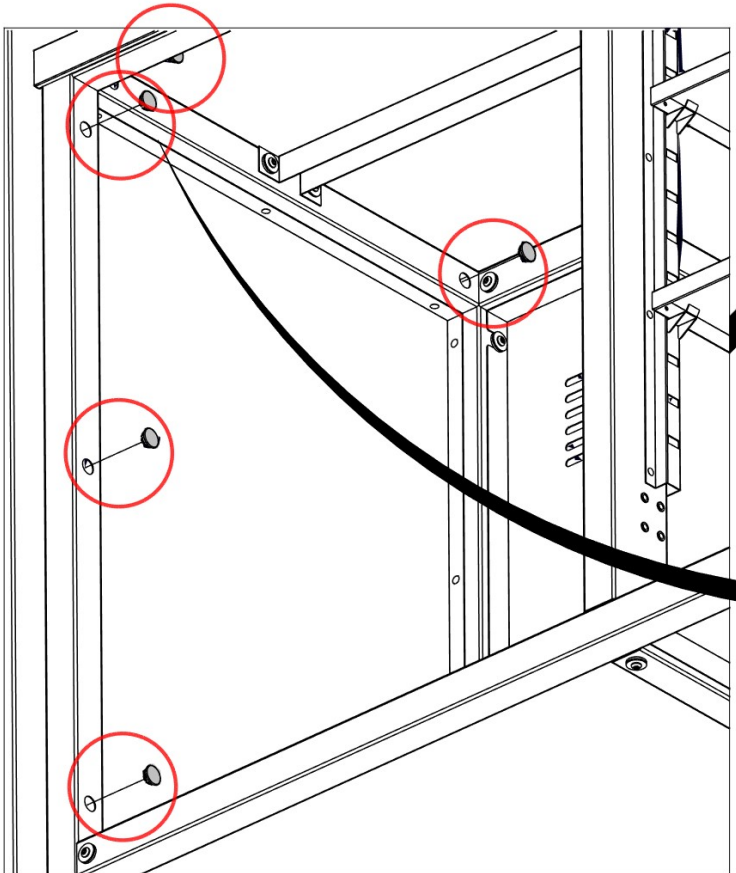
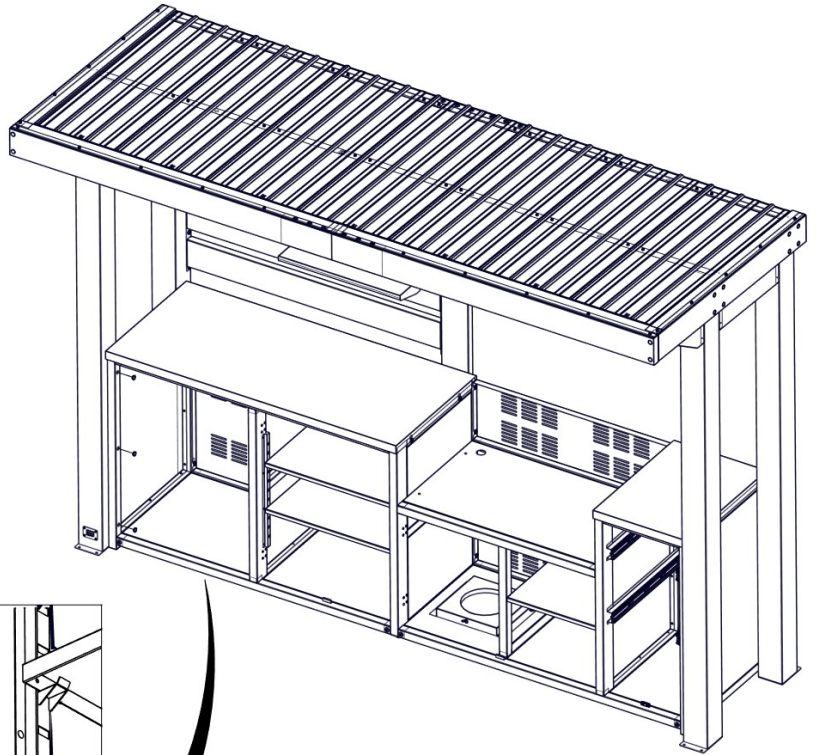
STEP 65A - KITCHEN CABINET ACCESSORIES



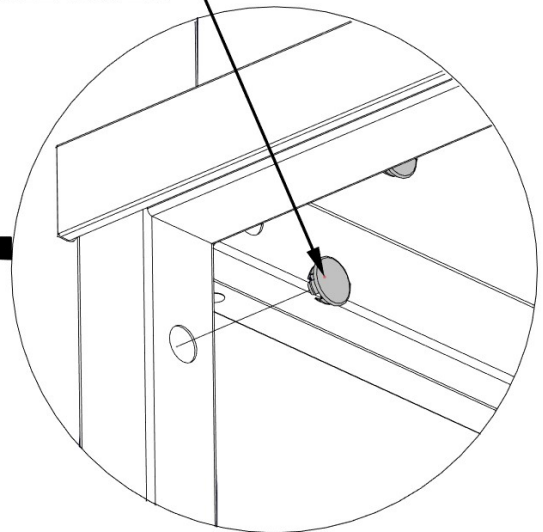
A4M01352 HOLE COVER
(x5)

USE A SMALL PIECE OF WOOD AND RUBBER Mallet TO TAP HOLE COVERS IN.

DO NOT TAP DIRECTLY WITH A HAMMER AS YOU MAY DAMAGE THE POWDER COAT FINISH ON PRODUCT.



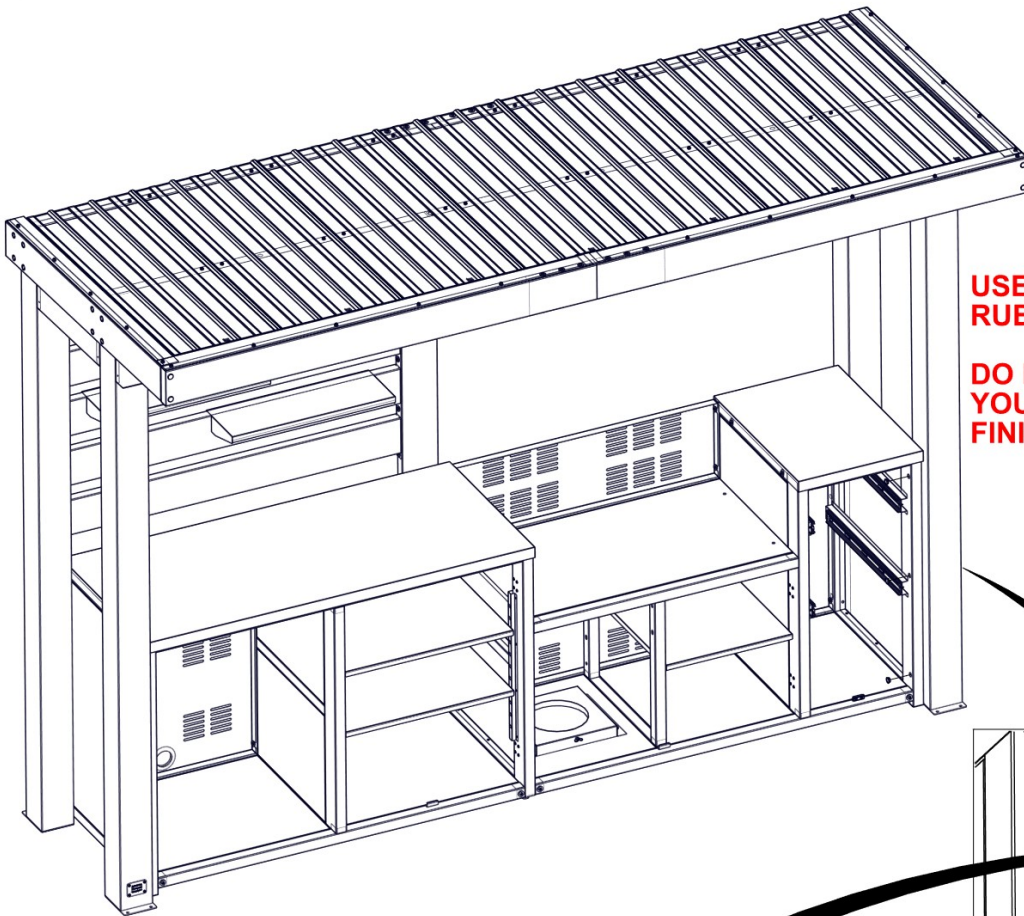
H1 (x5)
HOLE COVER



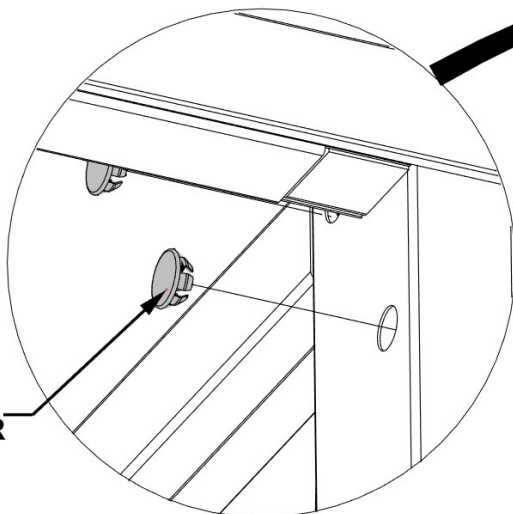
STEP 65B - KITCHEN CABINET ACCESSORIES



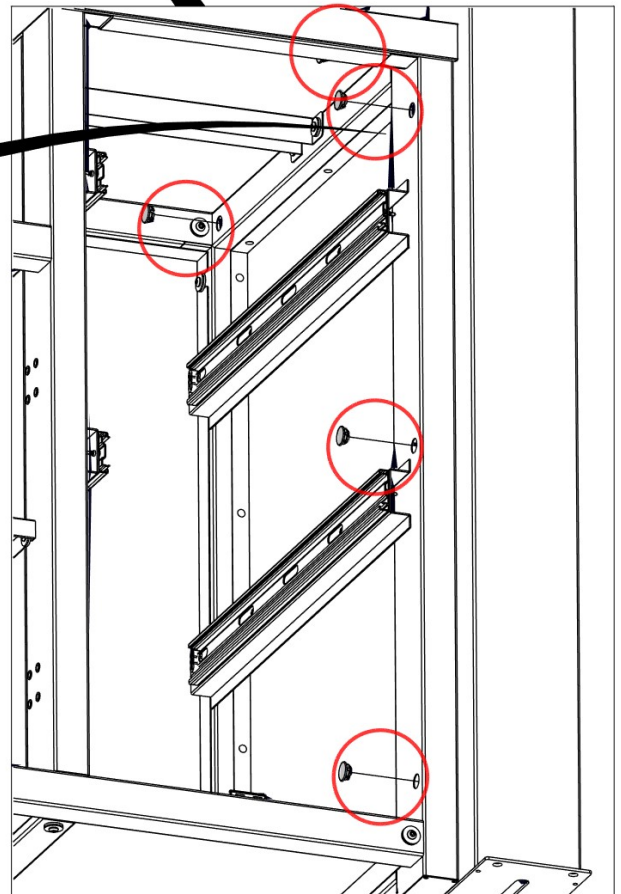
A4M01352 HOLE COVER
(x5)



**USE A SMALL PIECE OF WOOD AND RUBBER Mallet TO TAP HOLE COVERS IN.
DO NOT TAP DIRECTLY WITH A HAMMER AS YOU MAY DAMAGE THE POWDER COAT FINISH ON PRODUCT.**



H1 (x5)
HOLE COVER



STEP 65C - KITCHEN CABINET ACCESSORIES

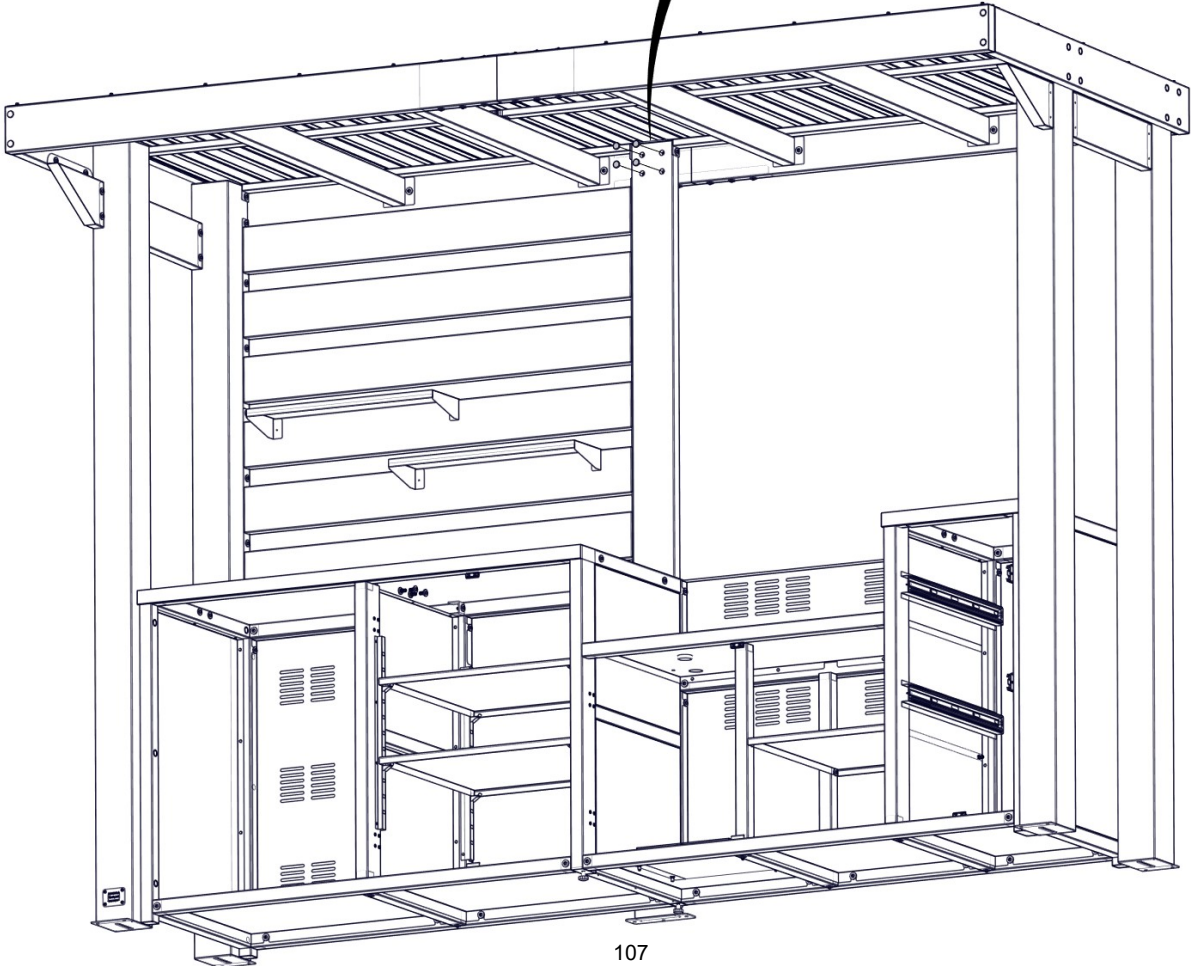
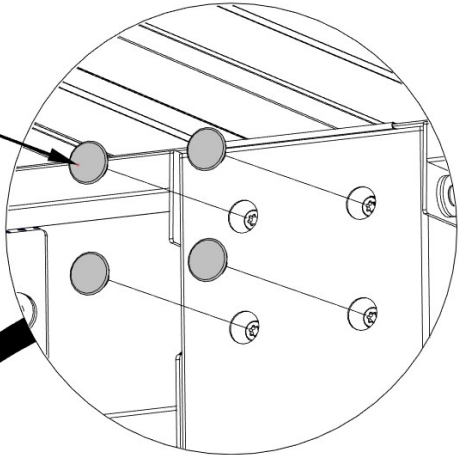


A4M01352 HOLE COVER
(x4)

USE A SMALL PIECE OF WOOD AND RUBBER Mallet TO TAP HOLE COVERS IN.

DO NOT TAP DIRECTLY WITH A HAMMER AS YOU MAY DAMAGE THE POWDER COAT FINISH ON PRODUCT.

H1 (x4)
HOLE COVER

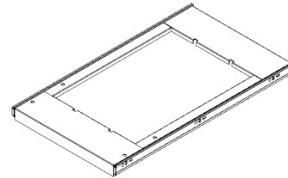


STEP 66A - KITCHEN TRASH CAN ASSEMBLY

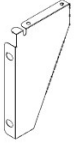
QTY	PART NUMBER	DESCRIPTION
4	H100653	NUT LOCK 1/4 BLK
4	H100401	BOLT WH 1/4x1/2 BLK



A10 ANGLE BRACKET - A4M02276
(x1) 13/16"x5 15/16"x9 13/16" (20x151x250)



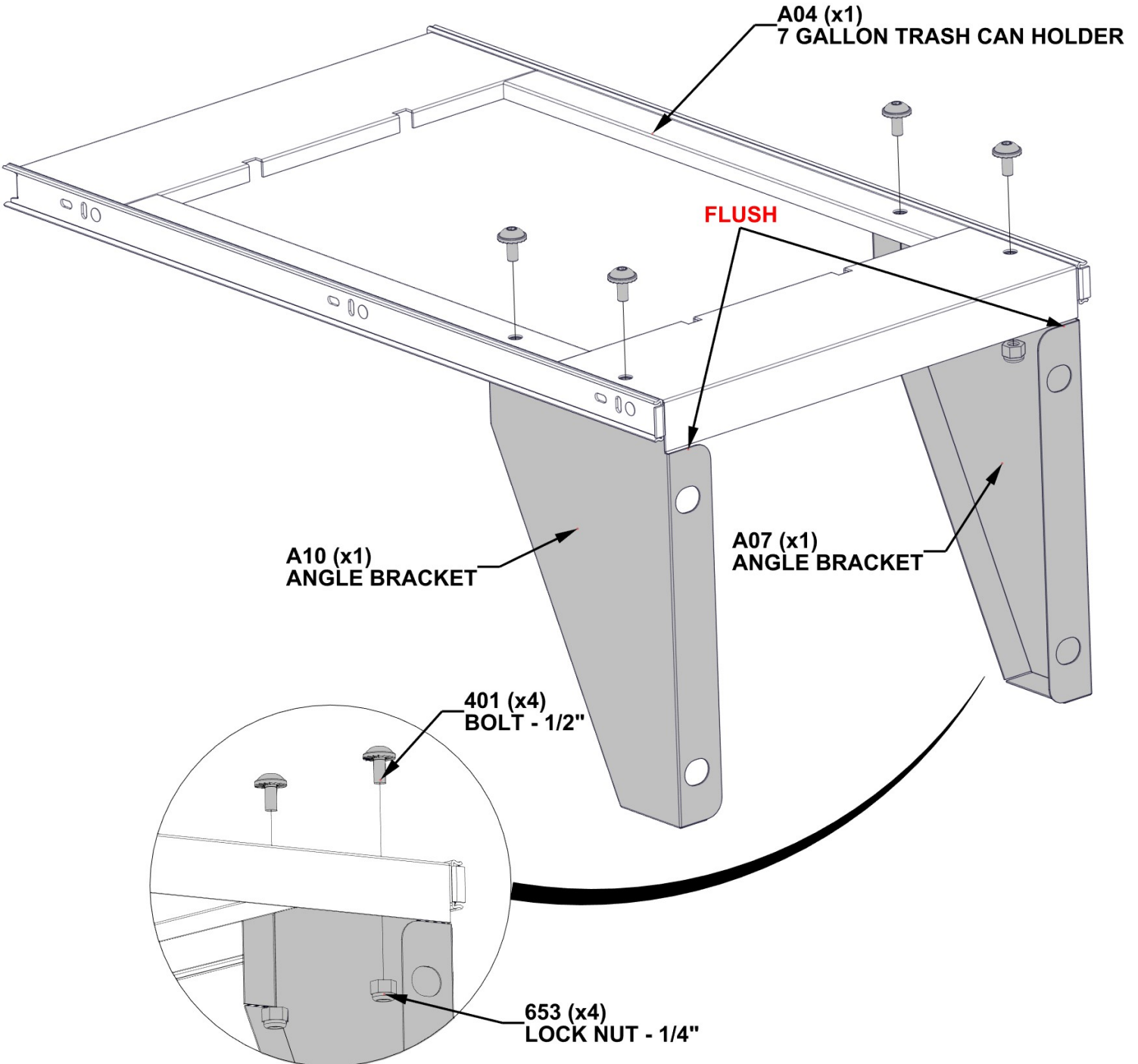
A04 7 GALLON TRASH CAN HOLDER - A4M02074
(x1) 13/16"x12 1/2"x21 7/16" (20x317.5x544)



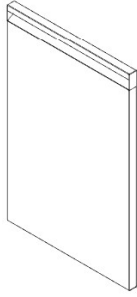
A07 ANGLE BRACKET - A4M02277
(x1) 13/16"x5 15/16"x9 13/16" (20x151x250)

ALIGN HOLES IN TOP OF ANGLE BRACKETS WITH HOLES IN TRASH CAN HOLDER.

MAKE SURE FLAT SIDE OF BRACKETS FACE OUTWARD AND FRONT EDGE IS FLUSH

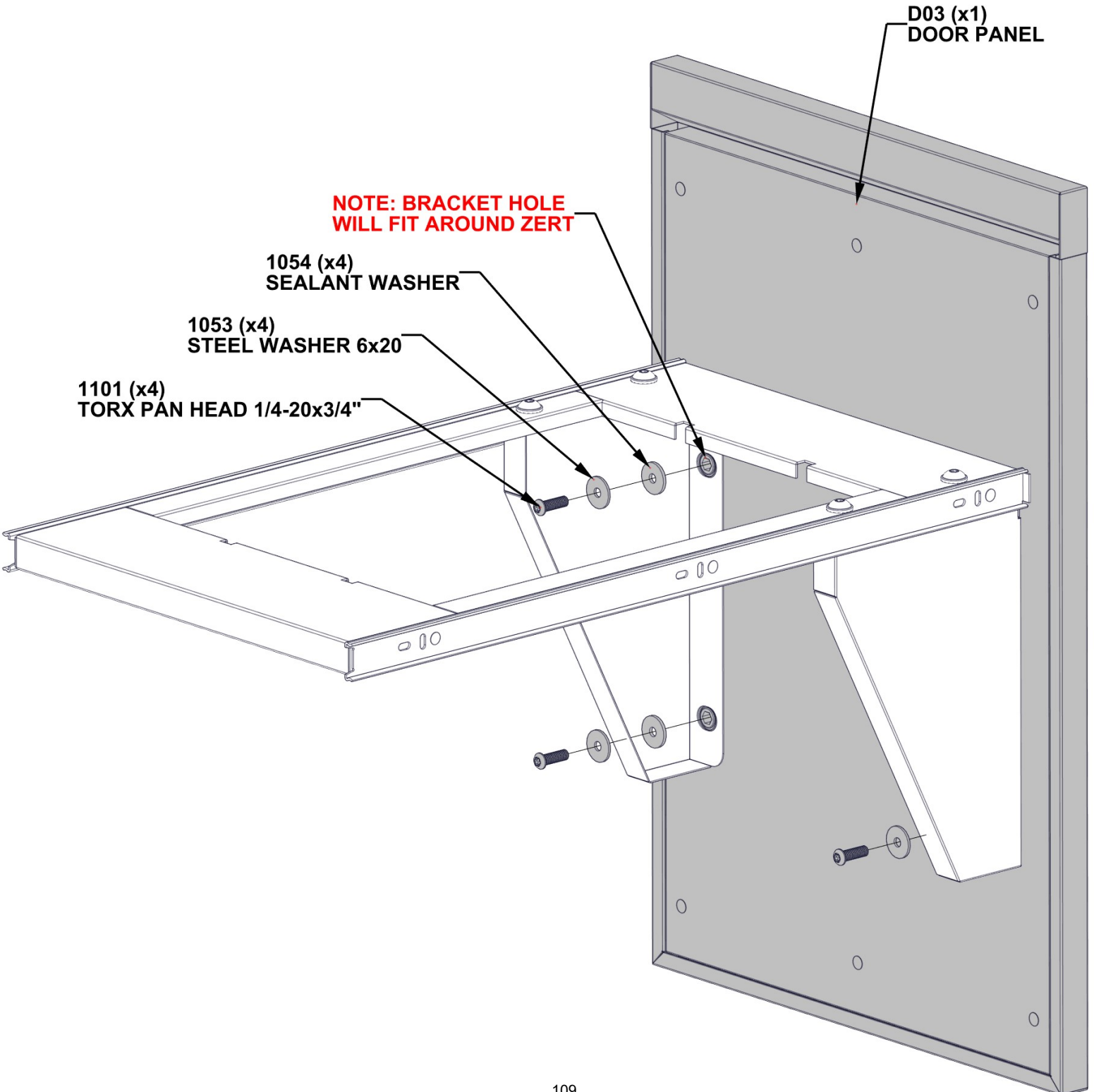


STEP 66B - KITCHEN TRASH CAN ASSEMBLY

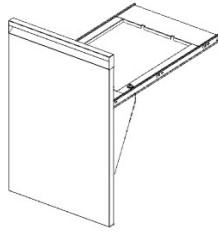


QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

D03 DOOR PANEL - A4M02067
 (x1) 7/8"x14 5/8"x22 7/16" (22x372x570)



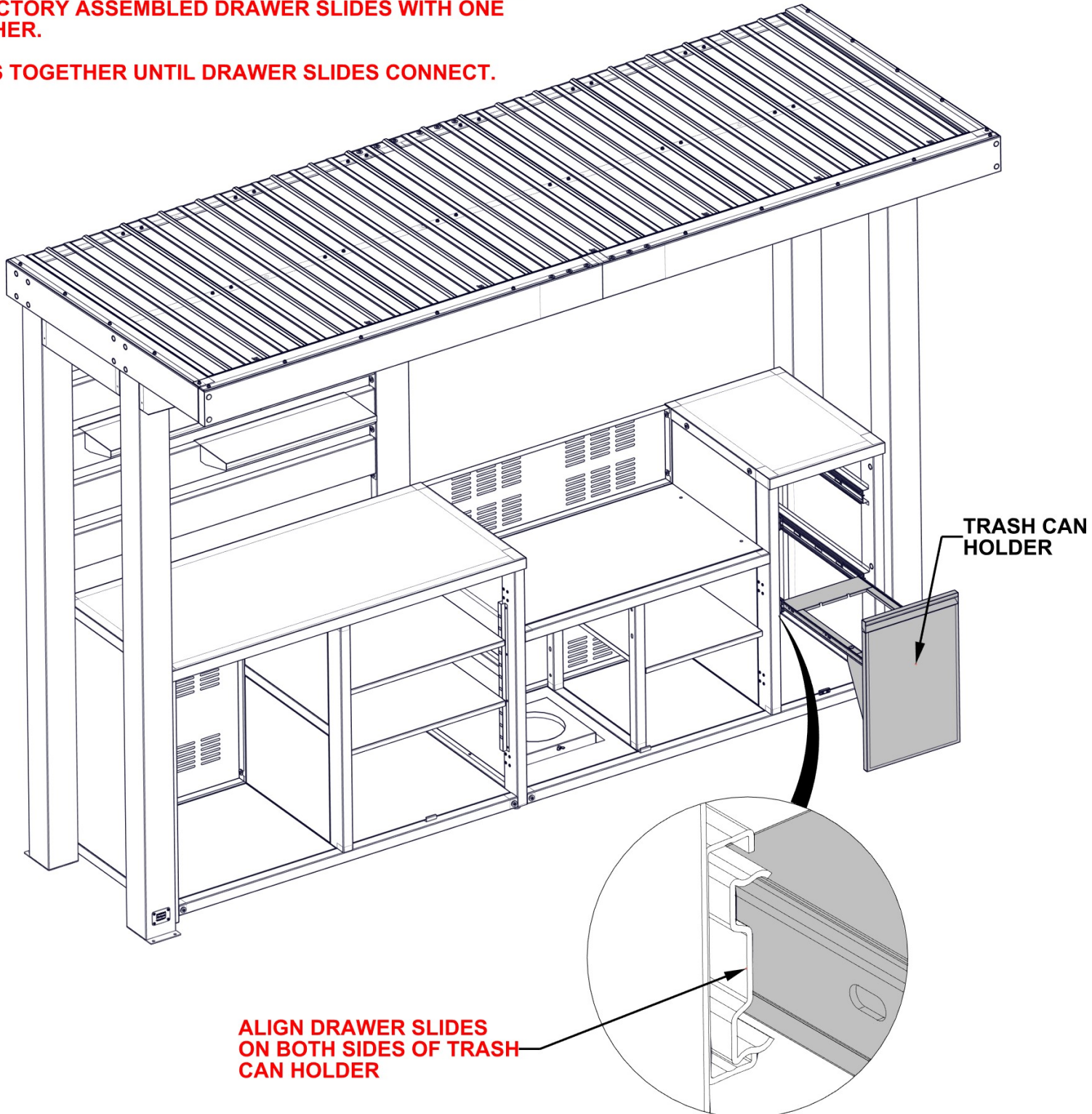
STEP 67 - KITCHEN CABINET ACCESSORIES



TRASH CAN HOLDER
ASSEMBLY STEP 66A - 66B

ATTACH TRASH CAN HOLDER BY ALIGNING BOTH ENDS OF FACTORY ASSEMBLED DRAWER SLIDES WITH ONE ANOTHER.

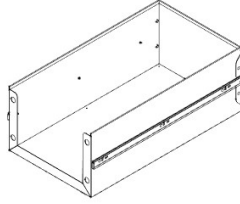
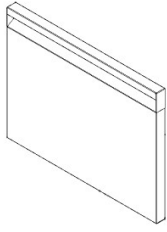
PRESS TOGETHER UNTIL DRAWER SLIDES CONNECT.



**ALIGN DRAWER SLIDES
ON BOTH SIDES OF TRASH
CAN HOLDER**

**TRASH CAN
HOLDER**

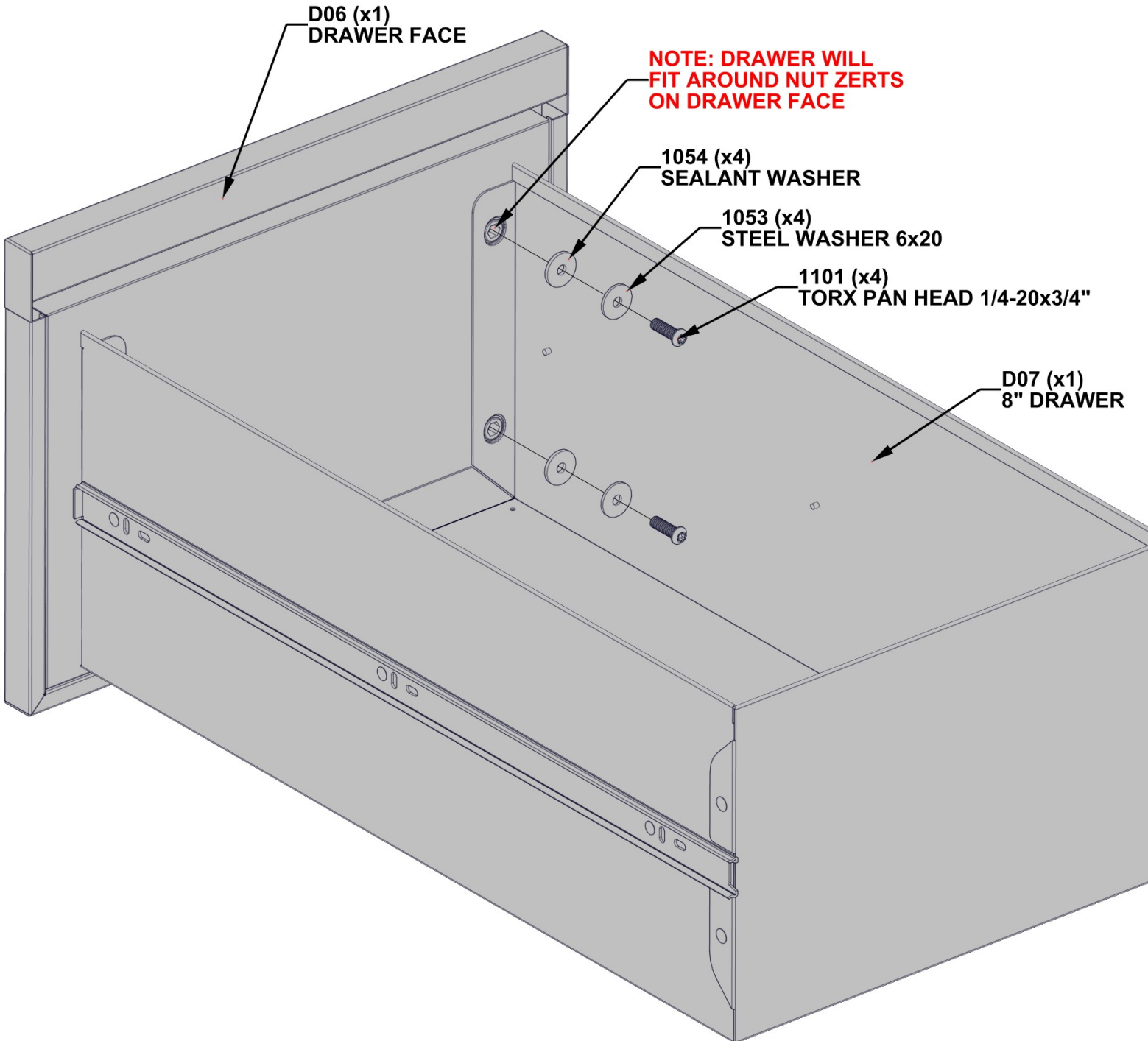
STEP 68 - CABINET DRAWER ASSEMBLY



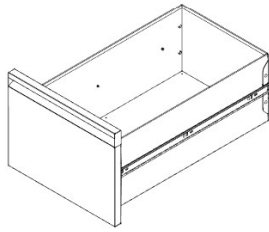
QTY	PART NUMBER	DESCRIPTION
4	H101053	STEEL WASHER 6x20
4	H101054	SEALANT WASHER
4	H101101	TORX PAN HEAD 1/4-20x3/4"

D06 DRAWER FACE - A4M02060
(x1) 7/8"x11 1/16"x14 5/8" (22x281x372)

D07 8" DRAWER - A4M02075
(x1) 8 1/16"x12 3/8"x21 3/4" (204x314.5x550)



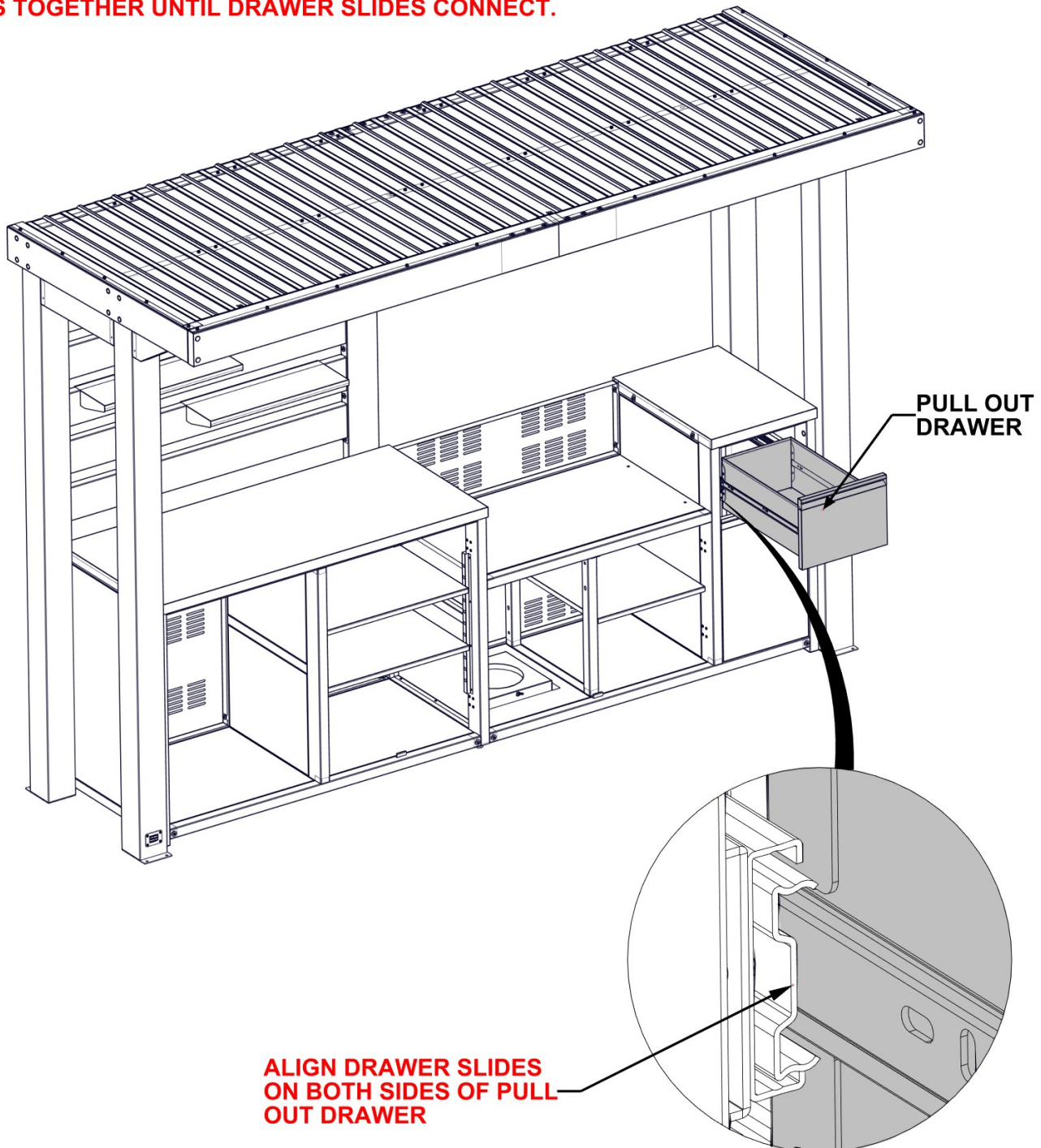
STEP 69 - KITCHEN PULL OUT DRAWER ATTACHMENT



PULL OUT DRAWER
ASSEMBLY STEP 68

ATTACH PULL OUT DRAWER BY ALIGNING BOTH ENDS OF FACTORY ASSEMBLED DRAWER SLIDES WITH ONE ANOTHER.

PRESS TOGETHER UNTIL DRAWER SLIDES CONNECT.



STEP 70 - CABINET DOOR ASSEMBLY



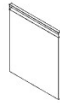
D01 DOOR PANEL - A4M02064
(x1) 22x12 3/4"x33 5/8" (22x324x854)



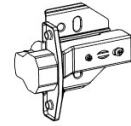
D02 DOOR PANEL - A4M02066
(x1) 7/8"x12 3/4"x33 5/8" (22x324x854)



D04 DOOR PANEL - A4M02068
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)



D05 DOOR PANEL - A4M02069
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)

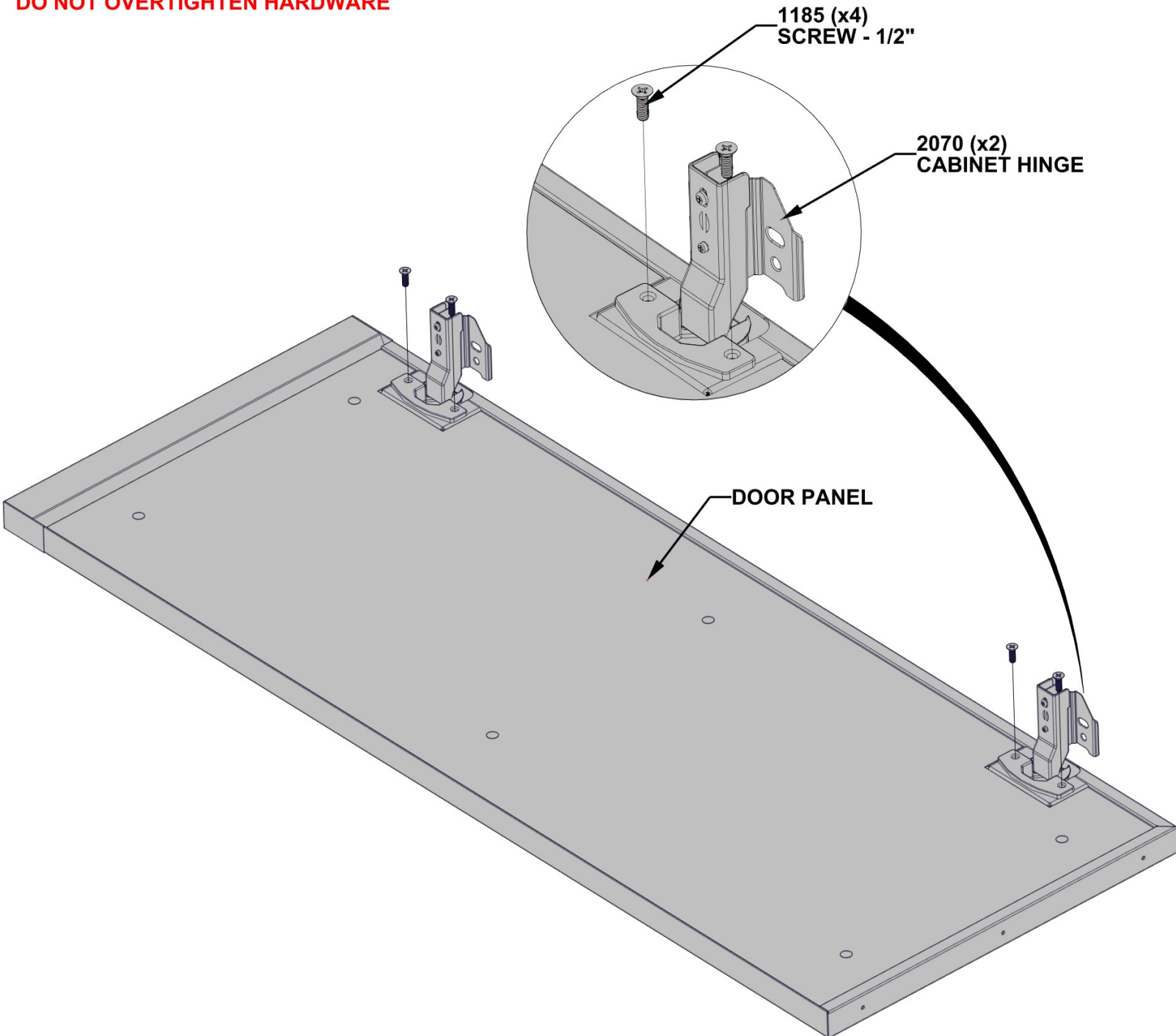


A4M02070 CABINET HINGE
(x8)

QTY	PART NUMBER	DESCRIPTION
16	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

INSTALL CABINET HINGES TO ALL DOORS.

DO NOT OVERTIGHTEN HARDWARE



STEP 71 - CABINET DOOR ATTACHMENT



QTY	PART NUMBER	DESCRIPTION
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

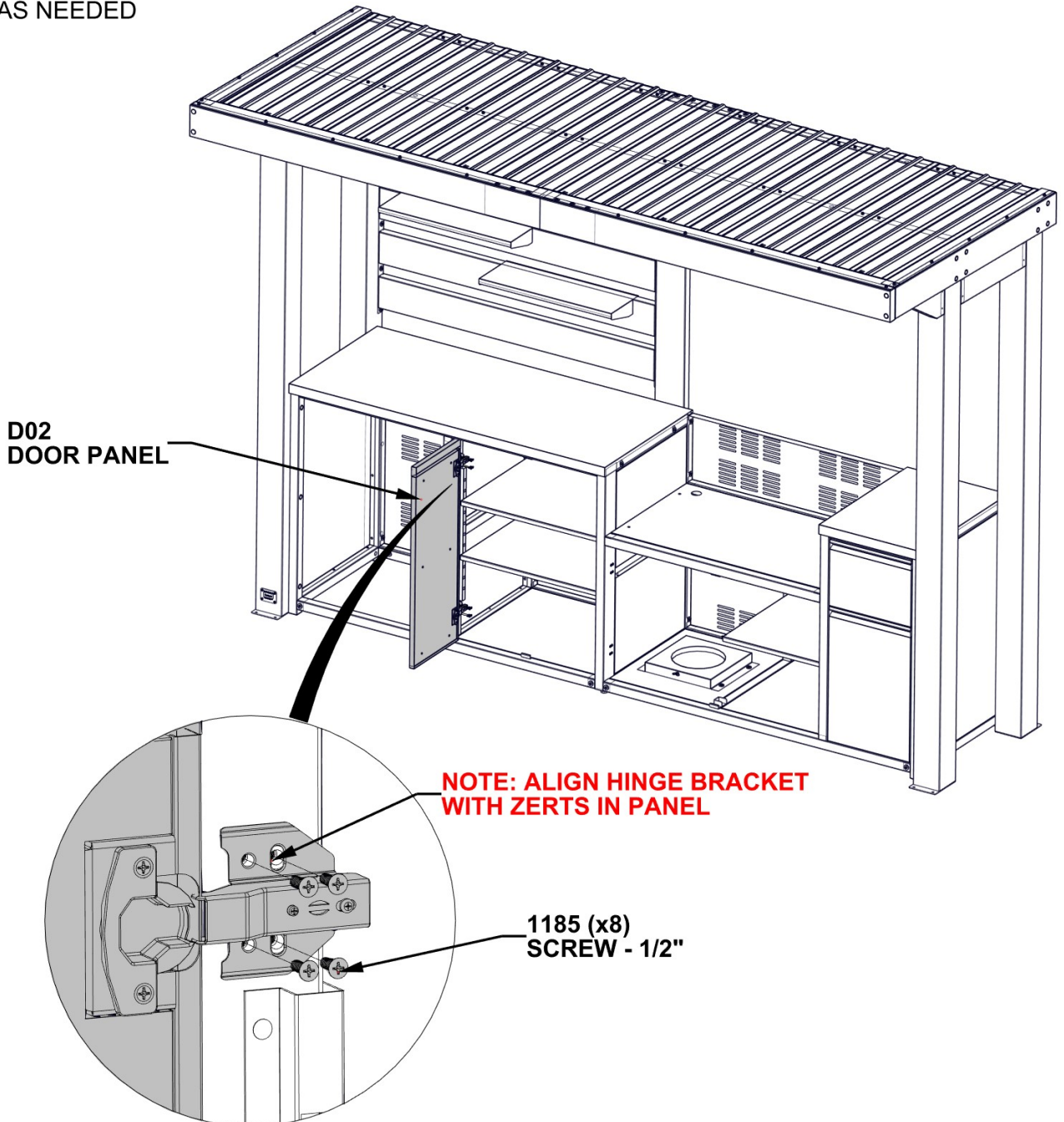
D02 DOOR PANEL - A4M02066
(x1) 7/8"x12 3/4"x33 5/8" (22x324x854)

FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.

WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH ZERTS IN SIDE OF CABINET PANEL.

DO NOT OVERTIGHTEN HARDWARE.

TIP: REFER TO STEP 75: ADJUSTING DOOR HINGES AS NEEDED



STEP 72 - CABINET DOOR ATTACHMENT



QTY	PART NUMBER	DESCRIPTION
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

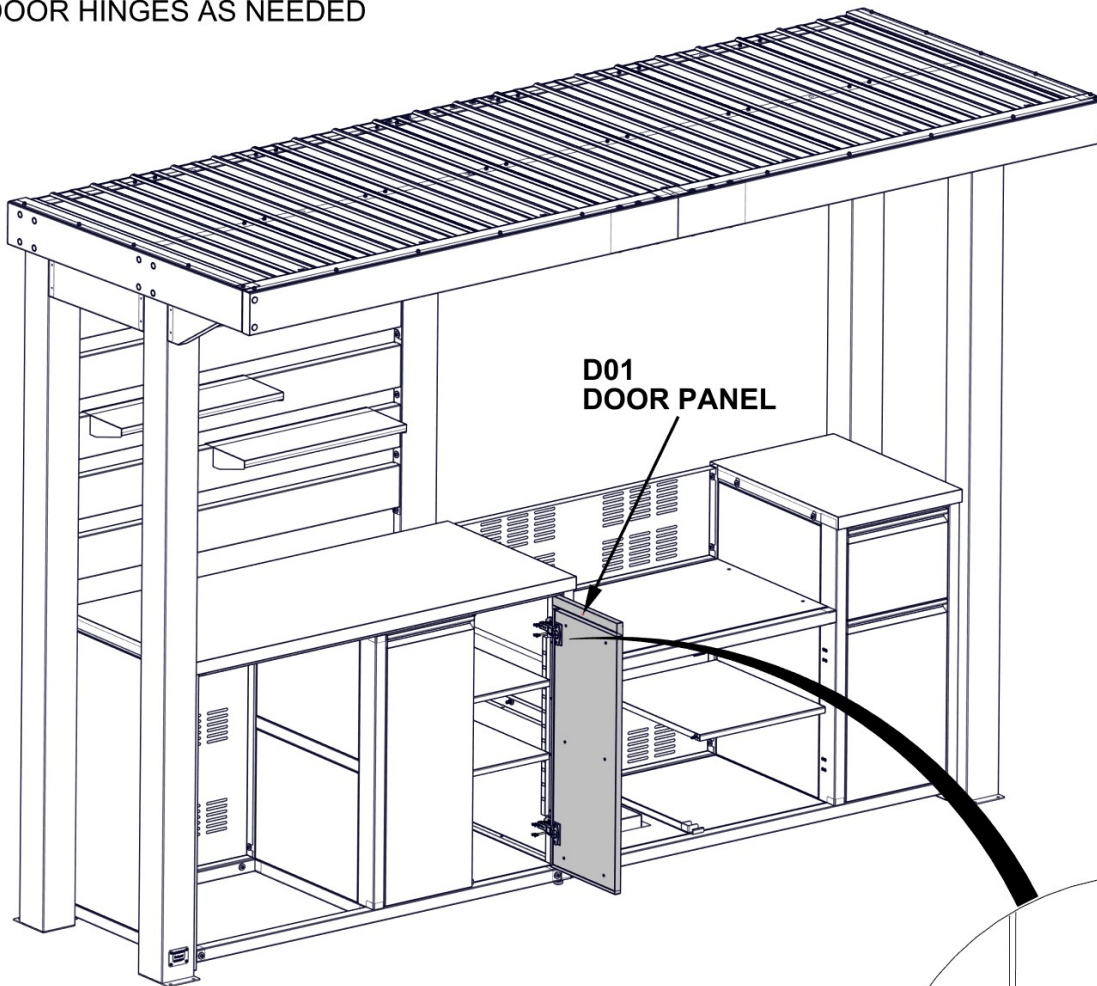
D01 DOOR PANEL - A4M02064
(x1) 22x12 3/4"x33 5/8" (22x324x854)

FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.

WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH ZERTS IN SIDE OF CABINET PANEL.

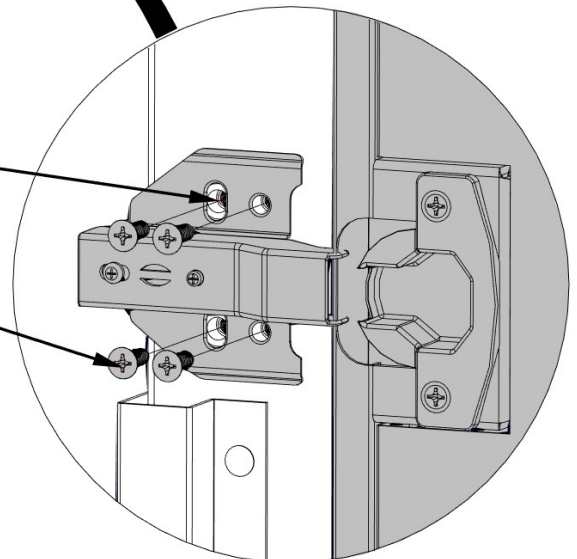
DO NOT OVERTIGHTEN HARDWARE.

TIP: REFER TO STEP 75: ADJUSTING DOOR HINGES AS NEEDED

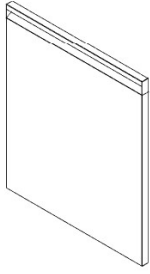


NOTE: ALIGN HINGE BRACKET WITH ZERTS IN TUBE

1185 (x8)
SCREW - 1/2"



STEP 73 - CABINET DOOR ATTACHMENT



QTY	PART NUMBER	DESCRIPTION
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

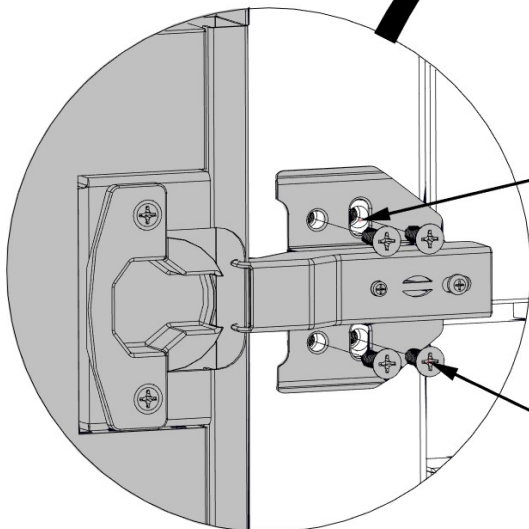
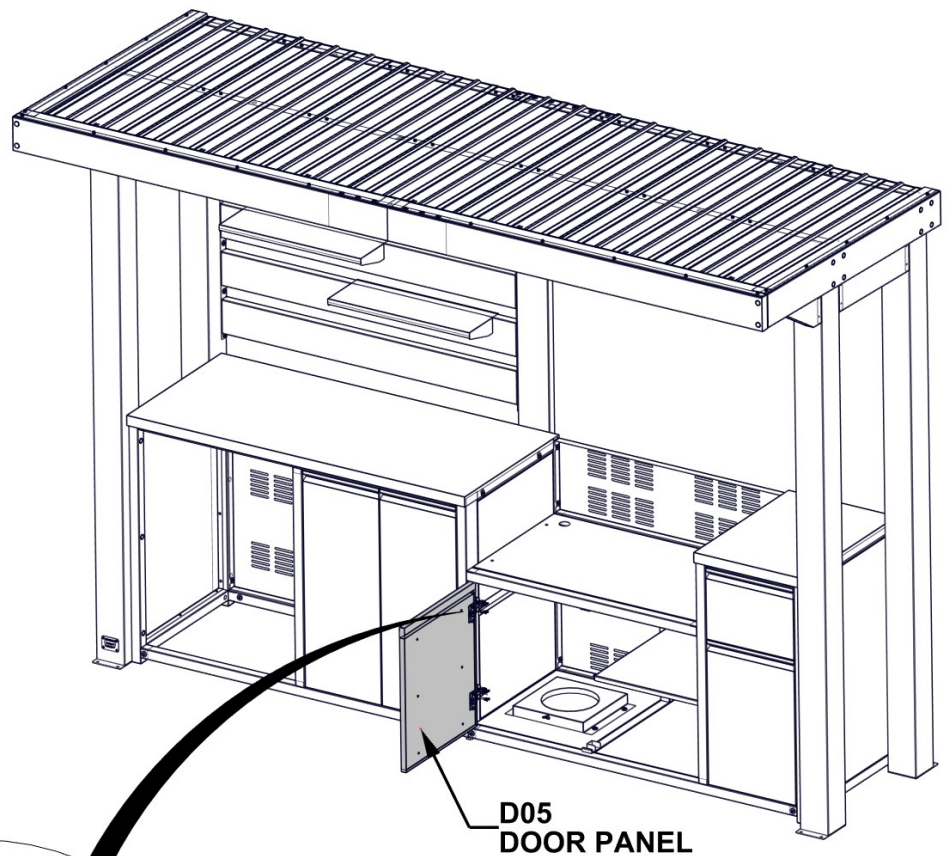
D05 DOOR PANEL - A4M02069
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)

FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.

TIP: REFER TO STEP 75: ADJUSTING DOOR HINGES AS NEEDED

WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH ZERTS IN SIDE OF CABINET PANEL.

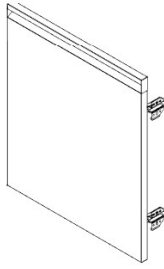
DO NOT OVERTIGHTEN HARDWARE.



NOTE: ALIGN HINGE BRACKET WITH ZERTS IN PANEL

**1185 (x8)
SCREW - 1/2"**

STEP 74 - CABINET DOOR ATTACHMENT



QTY	PART NUMBER	DESCRIPTION
8	H101185	PHILLIPS FLAT HEAD 8-32x.5 SCREW

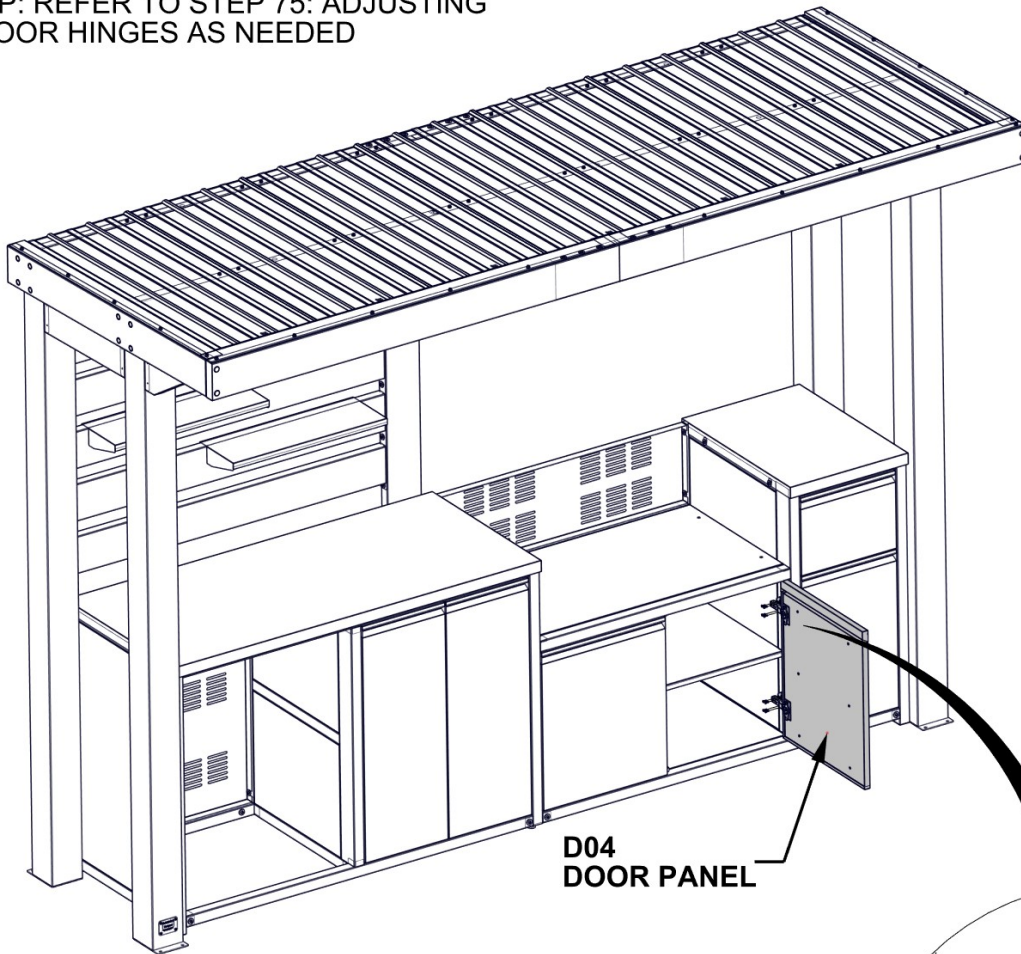
D04 DOOR PANEL - A4M02068
(x1) 7/8"x19 1/16"x22 7/16" (22x484.5x570)

FOR THIS STEP IT IS HELPFUL TO HAVE AN ADDITIONAL PERSON HELP HOLD DOOR IN PLACE.

WITH CABINET HINGES ATTACHED TO DOOR, ALIGN HOLES IN HINGE BRACKET WITH ZERTS IN SIDE OF CABINET PANEL.

DO NOT OVERTIGHTEN HARDWARE.

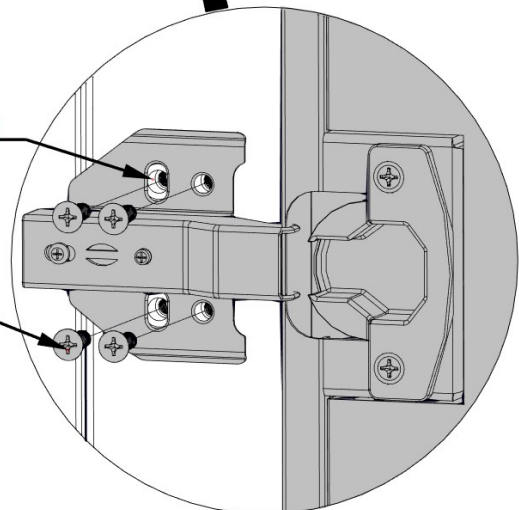
TIP: REFER TO STEP 75: ADJUSTING DOOR HINGES AS NEEDED



D04
DOOR PANEL

NOTE: ALIGN HINGE BRACKET WITH ZERTS IN PANEL

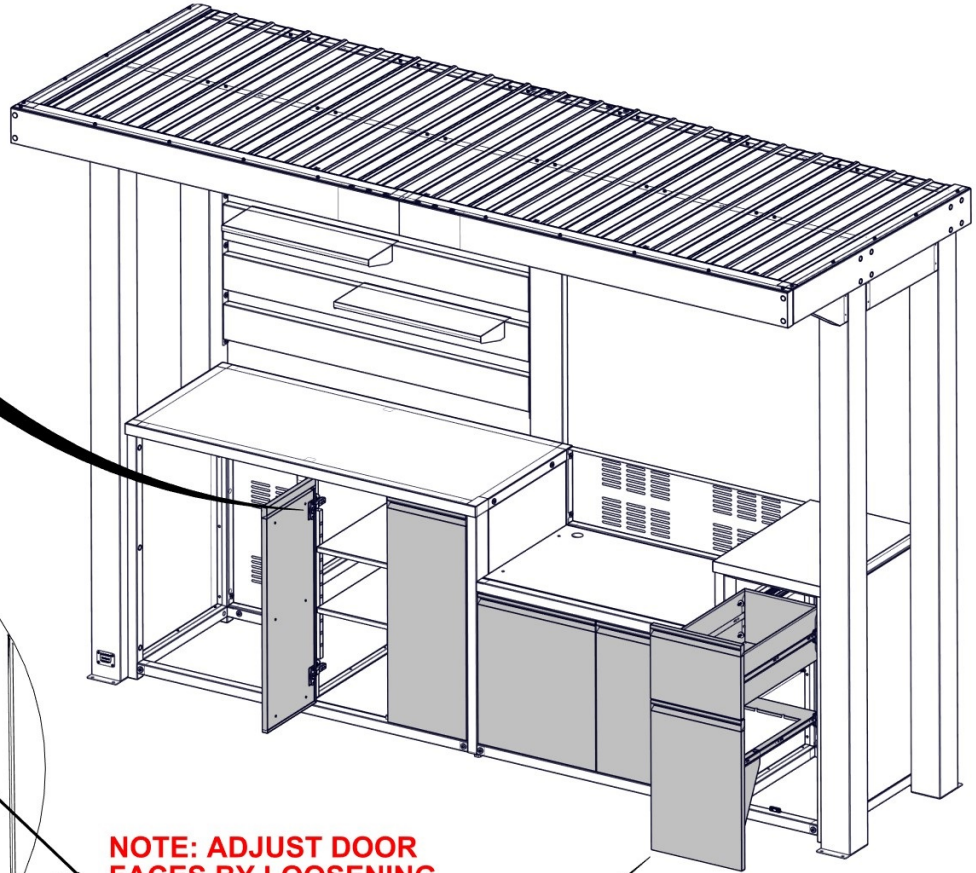
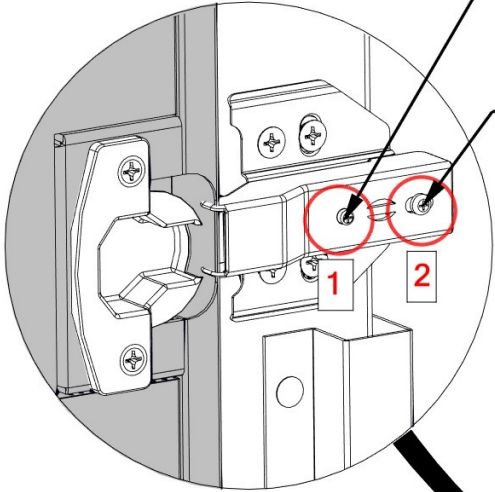
1185 (x8)
SCREW - 1/2"



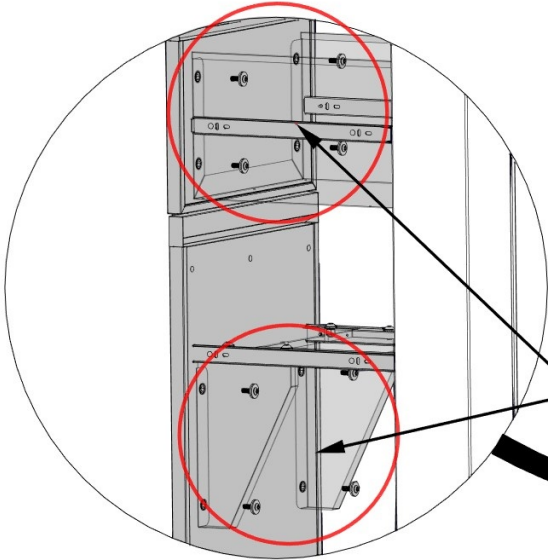
STEP 75 - KITCHEN DOOR ADJUSTMENT (AS NEEDED)

SCREW #1:
SCREW CLOCKWISE TO BRING EDGE OF DOOR AWAY FROM CABINET. SCREW COUNTER CLOCKWISE TO BRING EDGE OF DOOR CLOSER TO CABINET

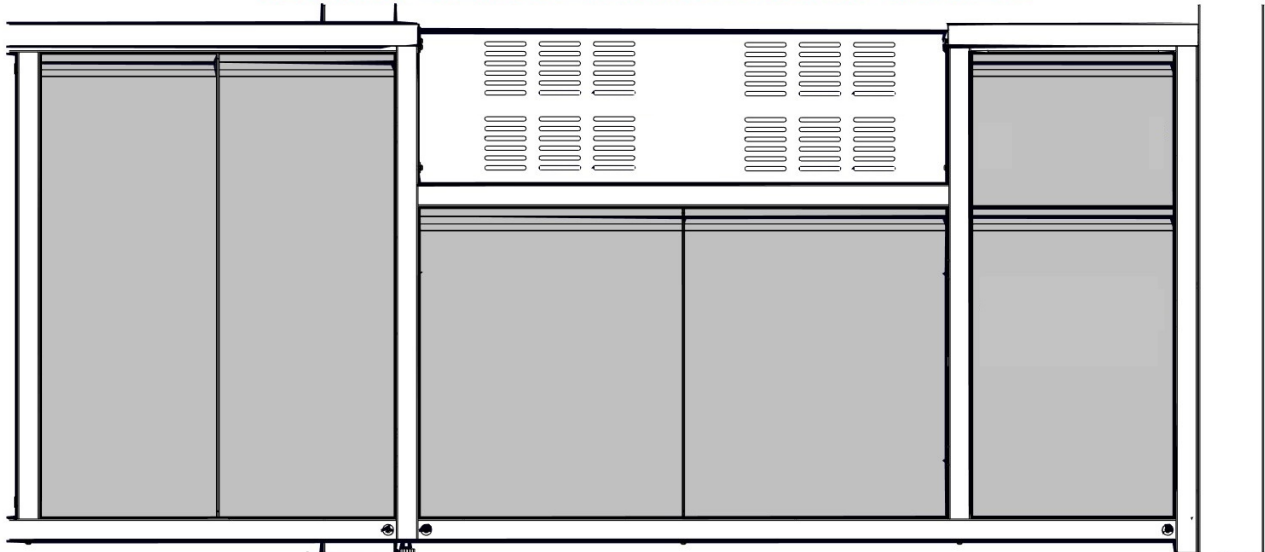
SCREW #2:
LOOSEN THESE SCREWS TO SLIDE DOOR IN OR OUT OF CABINET, UNTIL FACE OF DOOR IS FLUSH WITH CABINET WHEN CLOSED.



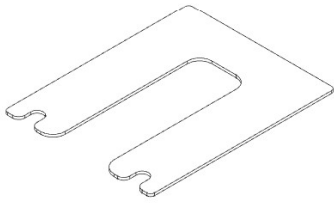
**NOTE: ADJUST DOOR
FACES BY LOOSENING
SCREWS AS NEEDED**



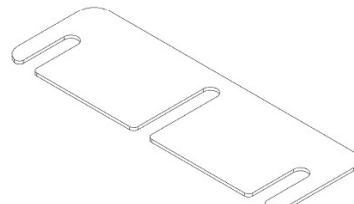
**ADJUST HINGES SO THAT THE GAP AROUND ALL
DOORS AND DRAWER FACE IS THE SAME, AND THERE IS
NO INTERFERENCE BETWEEN DOORS AND CABINETS**



STEP 76 - KITCHEN LEVELING (AS NEEDED)



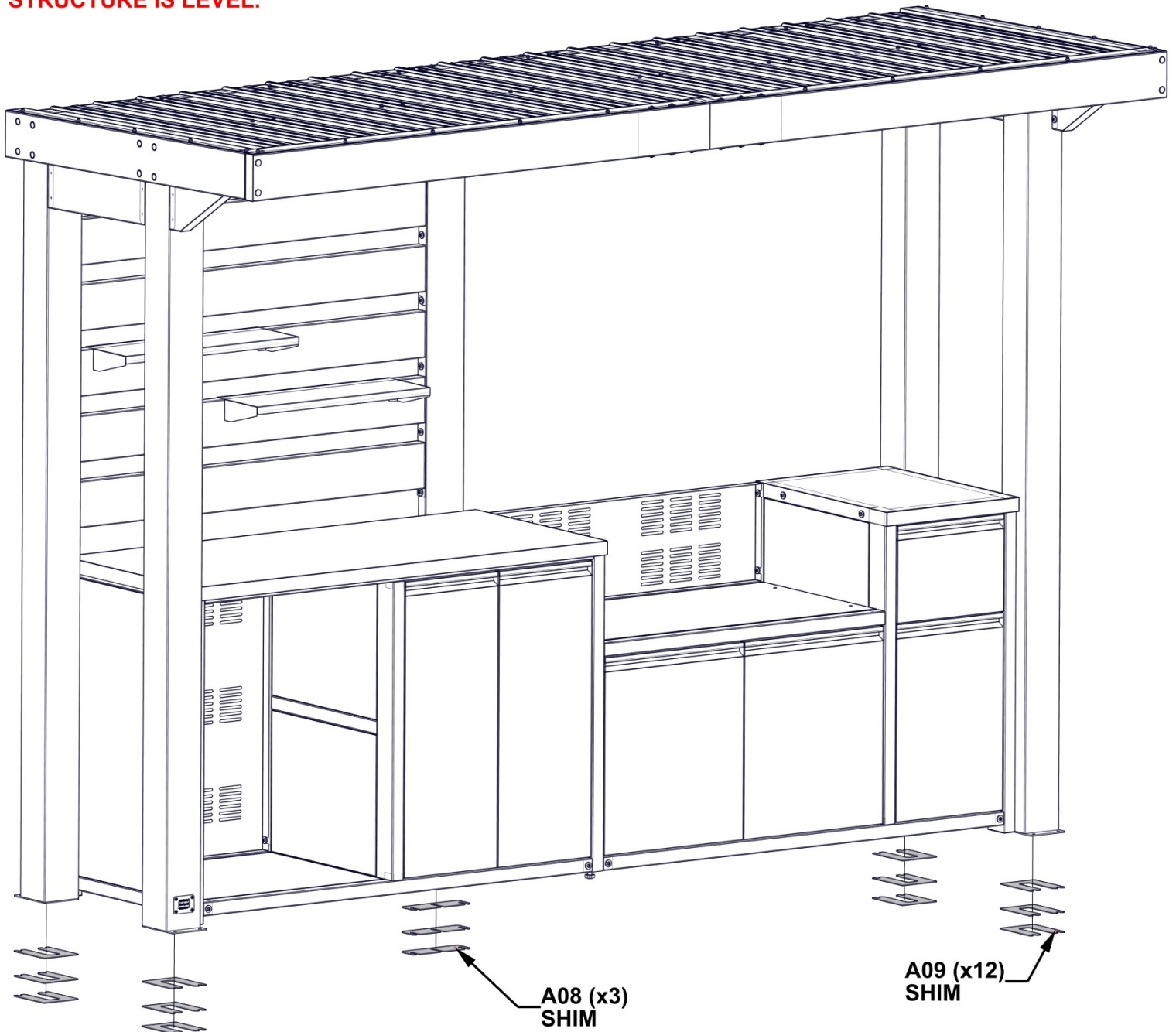
A4M02278 SHIM
(x12)



A4M02279 SHIM
(x3)

EACH KITCHEN POST COMES WITH A SET OF THREE SHIMS THAT CAN BE USED TO LEVEL THE KITCHEN STRUCTURE.

PLACE SHIMS UNDER EACH POST AS NEEDED, UNTIL STRUCTURE IS LEVEL.



A08 (x3)
SHIM

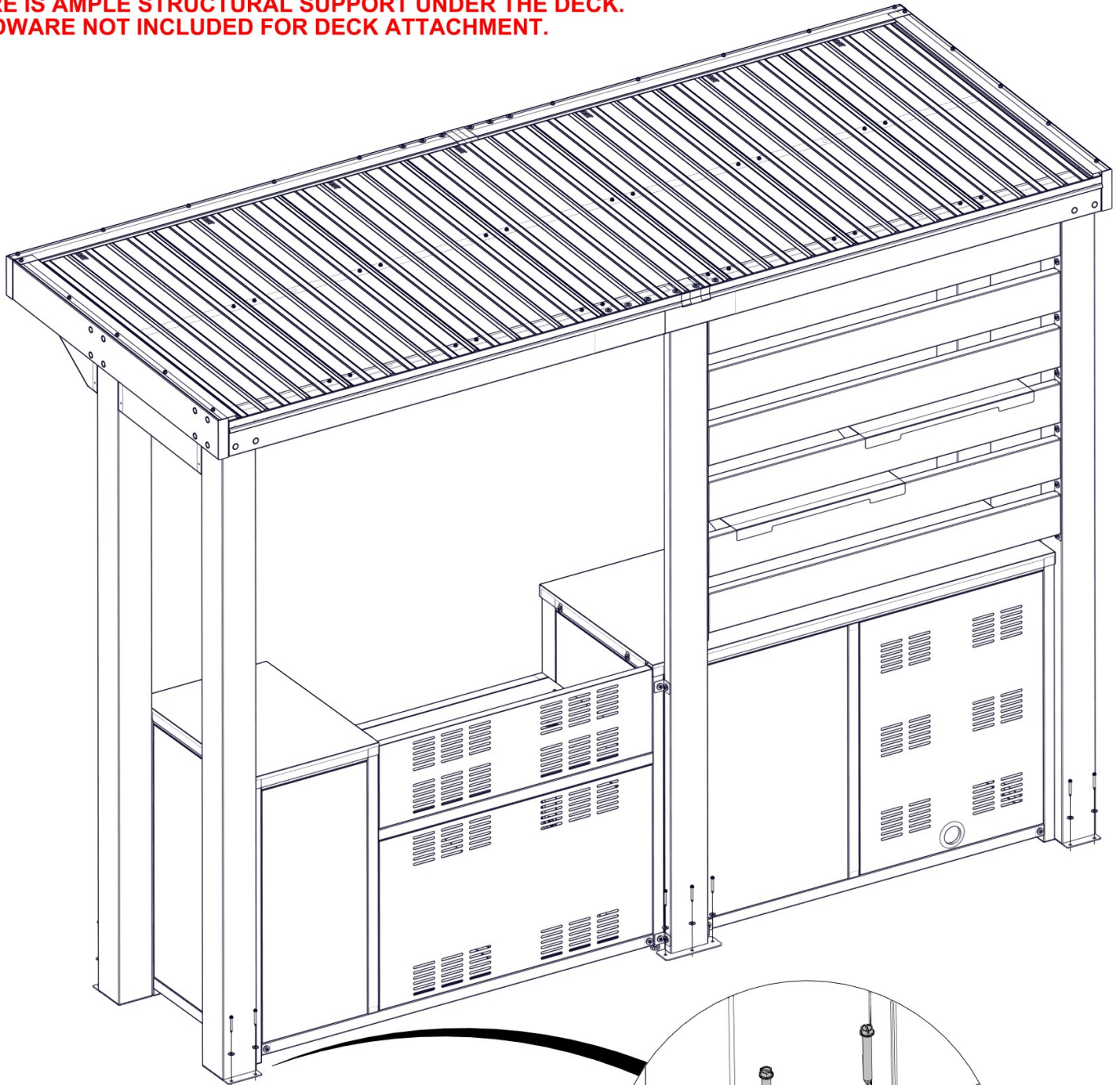
A09 (x12)
SHIM

STEP 77 - KITCHEN ANCHORING

QTY	PART NUMBER	DESCRIPTION
11	H100630	WASHER FLAT 8x19 BLK
11	H100120	CONCRETE ANCHOR

MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS AS SHOWN BELOW.

FOR INSTALLATION ON WOOD DECK, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER THE DECK. HARDWARE NOT INCLUDED FOR DECK ATTACHMENT.



**120 (x11)
CONCRETE SCREW-2"**

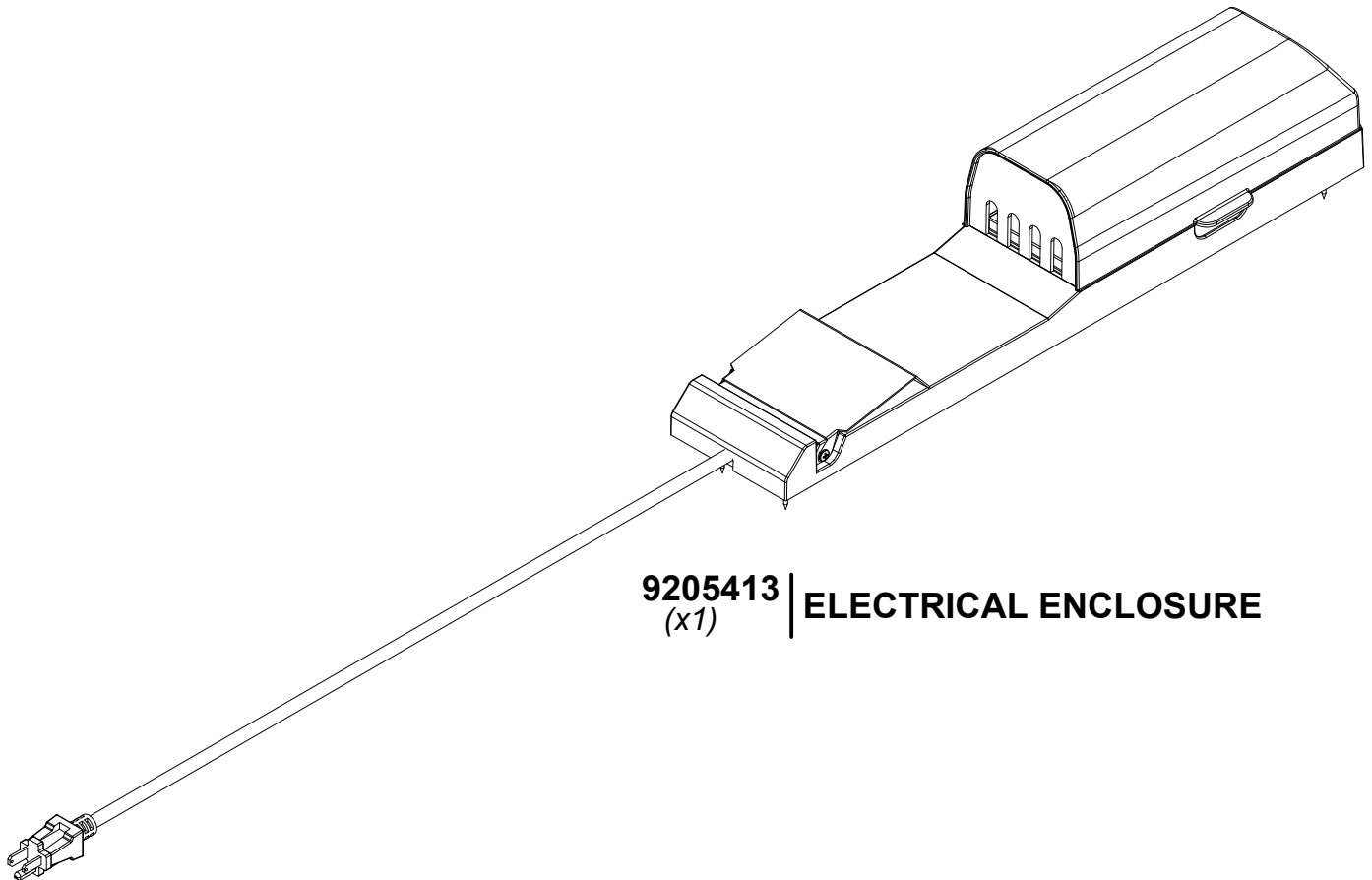
**630 (x11)
WASHER - 8x19**

**PRE-DRILL HOLES FOR
CONCRETE ANCHORS USING
A 3/16" CONCRETE DRILL BIT.**

**REMOVE ANY PROTECTIVE FILM REMAINING ON STAINLESS STEEL
COUNTERTOPS**

COUNTERTOP AND APPLIANCE CARE INSTRUCTIONS:

- WIPE DOWN COUNTERTOPS AND GRILL USING A DAMP MICROFIBER CLOTH TO REMOVE DUST AND SMUDGES. WIPE ALONG THE GRAIN OF THE STAINLESS STEEL TO PREVENT SCRATCHING.
- TO DEEP CLEAN USE A COMMERCIAL STAINLESS STEEL CLEANER AND MICROFIBER CLOTH WIPING ALONG THE GRAIN DIRECTION TO PREVENT SCRATCHES.
- SCRATCHES WILL HAPPEN TO COUNTERTOPS OVERTIME. DO NOT USE SANDPAPER OR STEEL WOOL AGAINST STAINLESS STEEL AS THIS WILL MAKE IT WORSE.
- IF YOU DENT OR DING THE SURFACE OF THE COUNTERTOP, APPLY PRESSURIZED AIR OR ICE TO THE SURFACE UNTIL COLD AND THEN HEAT USING A HAIR DRYER TO POP DENT OUT.



9205413 | **ELECTRICAL ENCLOSURE**
(x1)

FOR POWERPORT INSTALLATION REFER TO ASSEMBLY INSTRUCTIONS THAT COME PACKAGED WITH THE POWERPORT KIT. INSTALL ON ANY EXTERIOR POST THAT IS DESIRED. FOLLOW DIRECTIONS FOR PROPER INSTALLATION.

DO NOT INSTALL POWERPORT ON MIDDLE POST OF ASSEMBLY, AS THIS WILL BE TOO CLOSE TO THE GRILL.