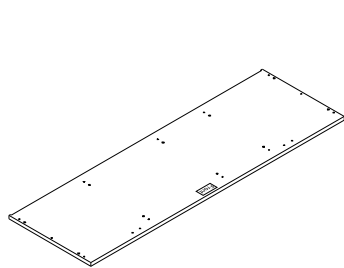# PARTS LIST
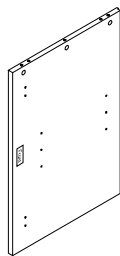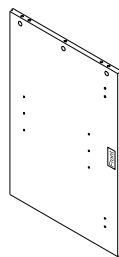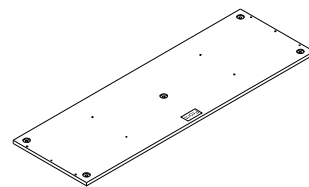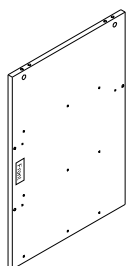
NAME: TOP PANEL
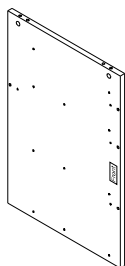CODE: 1
QTY: 1Pc

NAME:SIDE PANEL(LEFT)
CODE: 2
QTY: 1Pc

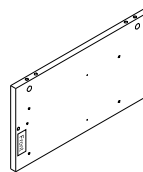NAME:SIDE PANEL(RIGHT)
CODE: 3
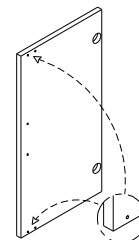QTY: 1Pc

NAME: BOTTOM PANEL
CODE: 4
QTY: 1Pc

NAME: PARTITION(LEFT)
CODE: 5
QTY: 1Pc

NAME: PARTITION(RIGHT)
CODE: 6
QTY: 1Pc

NAME: SMALL PARTITION
CODE: 7
QTY: 1Pc

NAME: DOOR
CODE: 8
QTY: 2Pcs
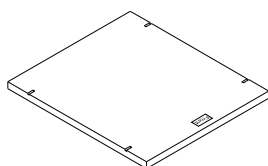
NAME: SHELVING
CODE: 9
QTY: 2Pcs
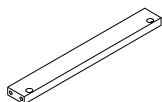
NAME: TOP BAR
CODE: 10
QTY: 1Pc

NAME: FRONT CENTER BAR
CODE: 11
QTY: 1Pc

NAME: BACK CENTER BAR
CODE: 12
QTY: 1Pc

NAME: BOTTOM BAR
CODE: 13
QTY: 1Pc

NAME: BACK PLYWOOD
CODE: 14
QTY: 1Pc

NAME: LEG
CODE: 15
QTY: 5Pcs

## 2 DOOR 5 DRAWER SERVER

-THE UNIT SHOULD BE ASSEMBLED BY 2 OR MORE PEOPLE
-EXTRA HARDWARE INCLUDED

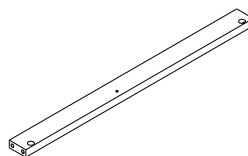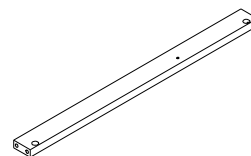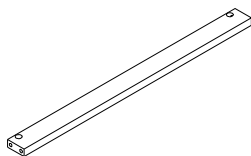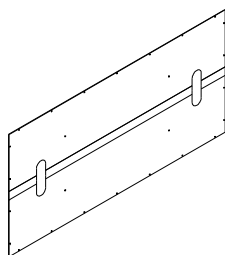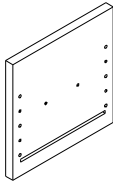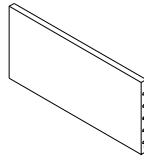NAME: SMALL DRAWER FRONT
CODE: 101
QTY:   1Pc

NAME: SMALL DRAWER SIDE(LEFT)
CODE: 102
QTY:   1Pc
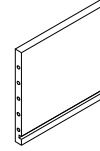
NAME: SMALL DRAWER BACK
CODE: 103
QTY:   1Pc
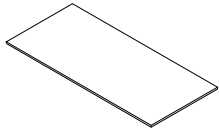
NAME: SMALL DRAWER BASE
CODE: 104
QTY:   1Pc
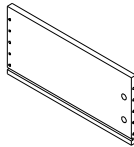
NAME: SMALL DRAWER SIDE(RIGHT)
CODE: 105
QTY:   1Pc

NAME: MEDIUM DRAWER FRONT
CODE: 106
QTY:   2Pcs

NAME: MEDIUM DRAWER SIDE(LEFT)
CODE: 107
QTY:   2Pcs

NAME: MEDIUM DRAWER BACK
CODE: 108
QTY:   2Pcs

NAME: MEDIUM DRAWER BASE
CODE: 109
QTY:   2Pcs

NAME: MEDIUM DRAWER SIDE(RIGHT)
CODE: 110
QTY:   2Pcs
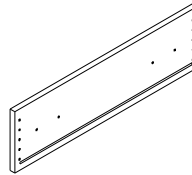
NAME: BIG DRAWER FRONT
CODE: 111
QTY:   2Pcs
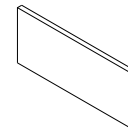
NAME: BIG DRAWER SIDE(LEFT)
CODE: 112
QTY:   2Pcs
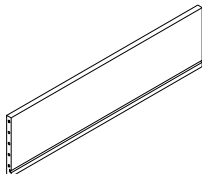
NAME: BIG DRAWER BACK
CODE: 113
QTY:   2Pcs
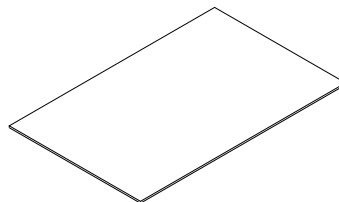
NAME: BIG DRAWER BASE
CODE: 114
QTY:   2Pcs
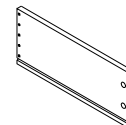
NAME: BIG DRAWER SIDE(RIGHT)
CODE: 115
QTY:   2Pcs

# HARDWARE LIST

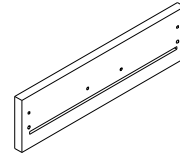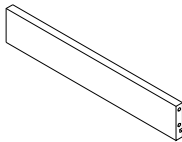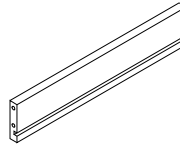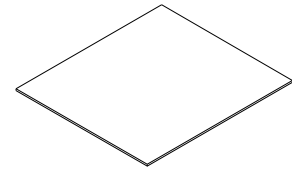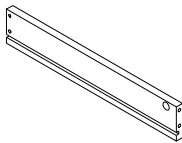NAME: CHIPBOARD SCREW M3X16mm
CODE: A
QTY: 60Pcs

NAME: CHIPBOARD SCREW M4X38mm
CODE: B
QTY: 12Pcs
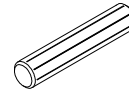
NAME: WOOD DOWEL M8X35mm
CODE: C
QTY: 28Pcs
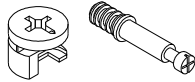
NAME: CAM LOCK & CAM BOLT
CODE: D
QTY: 52Sets

NAME: WOOD DOWEL M6X30mm
CODE: E
QTY: 44Pcs
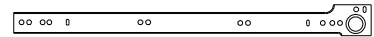
NAME: RUNNER 400mm
CODE: F
QTY: 5Sets

NAME: CAM LOCK COVER
CODE: G
QTY: 52Pcs
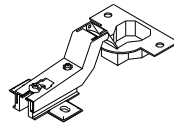
NAME: HINGES H-7
CODE: H
QTY: 4Pcs

NAME: SHELVING SUPPORT
CODE: I
QTY: 8Pcs

NAME: PANHEAD CHIPBOARD SCREW M4X16mm(BLACK)
CODE: J
QTY: 26Pcs

NAME: CHIPBOARD SCREW M3X12mm
CODE: K
QTY: 8Pcs
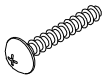
NAME: PANHEAD  SCREW M4X22mm
CODE: L
QTY: 18Pcs
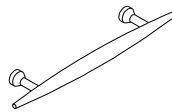
NAME: HANDLE
CODE: M
QTY: 9Pcs
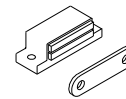
NAME: MAGNET & METAL WARE
CODE: N
QTY: 4Sets

NAME: CHIPBOARD SCREW M4X16mm
CODE: O
QTY: 24Pcs

STEP 1

A)  Insert & secure Cam Bolt(D)
    to Top Panel(1)

B)  Attach Magnet(N) to Top Panel(1)
    secure using Chipboard Screw(O)

    NOTE : Do not over tighten the
            screw
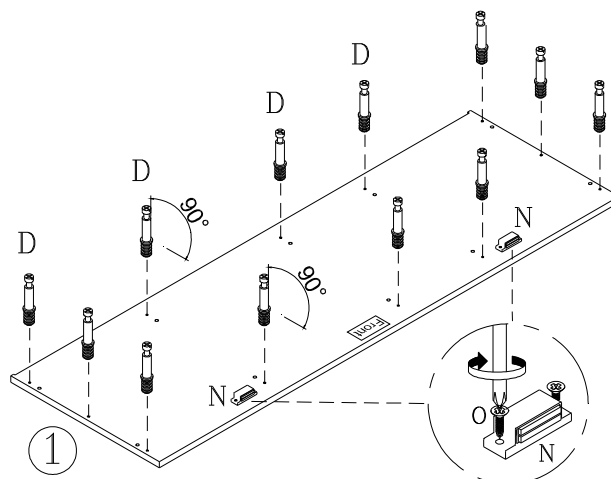
STEP 2

A)  Insert Wood Dowel(C) to
    Left&Right Side Panel(2&3)

B)  Attach Cam Lock(D) to
    Left&Right Side Panel(2&3)

    Note : Make sure arrows on each
            Cam Lock points towards
            nearest edge with holes
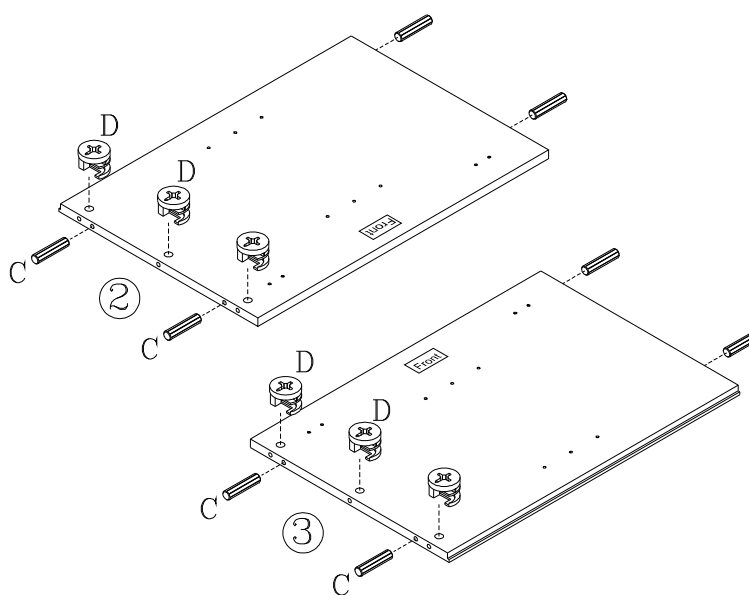
STEP 3

A)  Insert Wood Dowel(C) to
    Left&Right Partition(5&6)

B)  Attach Cam Lock(D) to
    Left&Right Partition(5&6)

C)  Insert & secure Cam
    Bolt(D) to Left&Right
    Partition(5&6)

    Note : Make sure arrows on each
            Cam Lock points towards
            nearest edge with holes
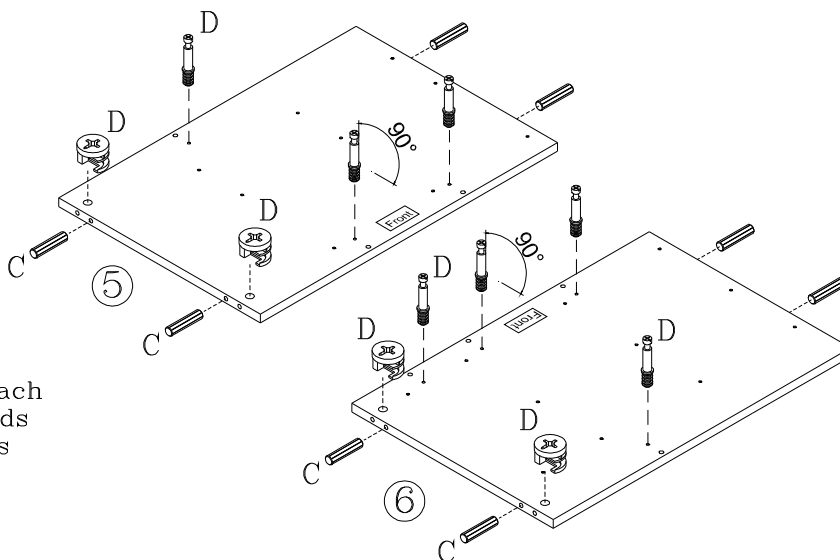
## STEP 4

A) Attach Runner(F) to Left&Right
   Partition(5&6) using Chipboard
   Screw(A) to secure

   NOTE : Runner roller should be toward
   the front of the panel

   NOTE : Do not over tighten the Screw

   NOTE : Chipboard Screw(A) should be
   assembled from the front of the
   runner. Start from $A^1$, $A^2$ then $A^3$

   NOTE : Make sure the screws are installed
   vertically without slant to ensure
   screw sits properly in the hole

## STEP 5

A) Attach Magnet(N) to Bottom Panel(4)
   secure using Chipboard Screw(O)

   NOTE : Do not over tighten the
   screw
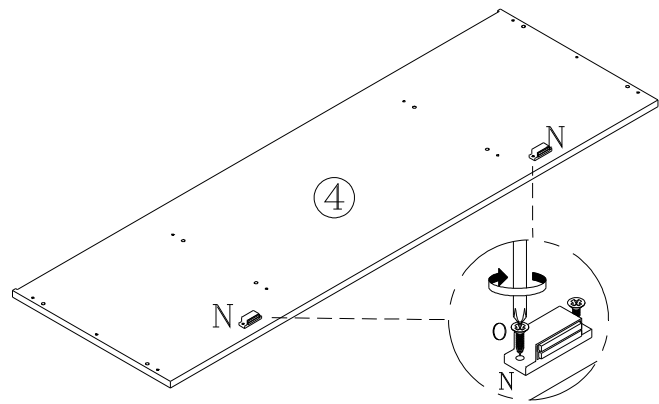
## STEP 6

A) Insert Wood Dowel(C) to Top Bar,
   Front Center Bar, Back Center Bar &
   Bottom Bar(10,11,12&13)

B) Attach Cam Lock(D) to Top Bar, Front
   Center Bar, Back Center Bar & Bottom
   Bar(10,11,12&13)

   Note: Make sure arrows on each
   Cam Lock points towards
   nearest edge with holes
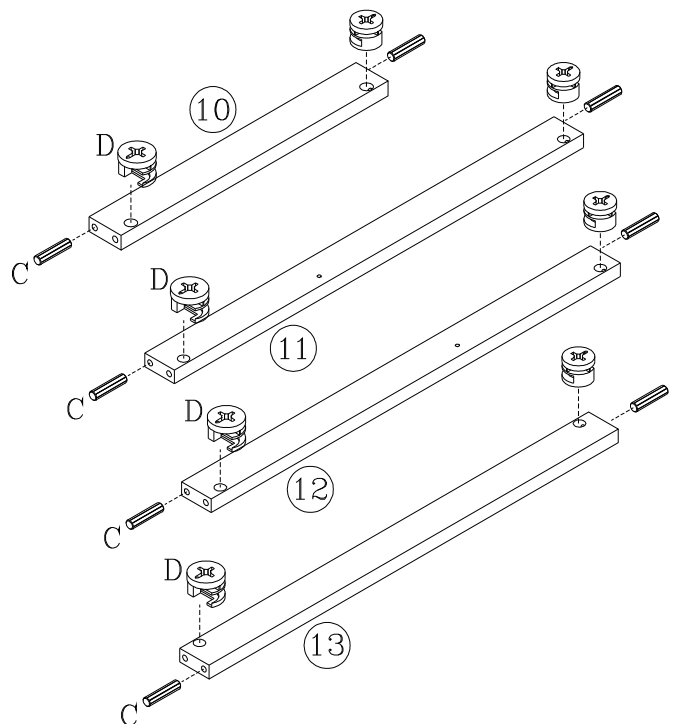
## STEP 7

A)  Attach Hinges(H) to Door(8) using Chipboard Screw(O) to secure

B)  Attach Magnet(N) to Door(8) secure using Chipboard Screw(K)

    NOTE: Do not over tighten the Screw
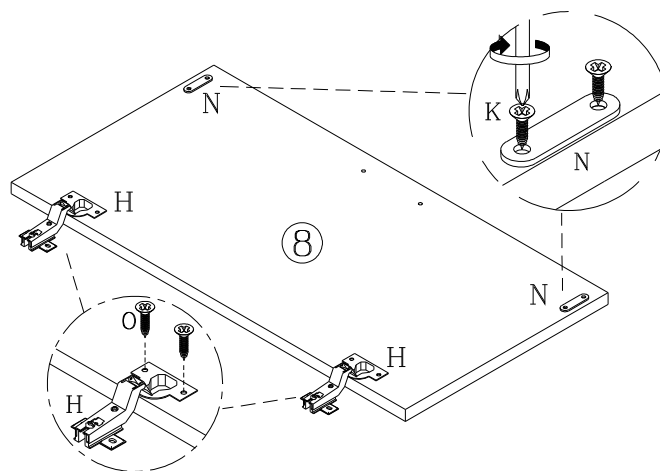
## STEP 8

A)  Insert Wood Dowel(C) to Small Partition(7)

B)  Attach Cam Lock(D) to Small Partition(7)

C)  Insert & secure Cam Bolt(D) to Small Partition(7)

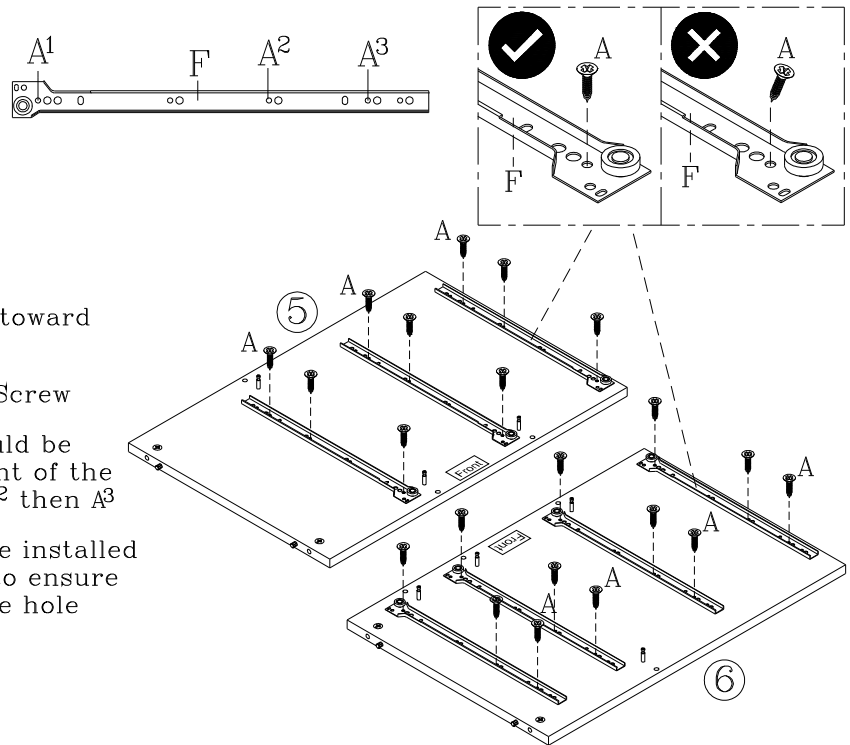    Note : Make sure arrows on each Cam Lock points towards nearest edge with holes

## STEP 9

A)  Attach Runner(F) to both side of Small Partition (7) using Chipboard Screw(A) to secure

    NOTE : Runner roller should be toward the front of the panel

    NOTE : Do not over tighten the Screw

    NOTE : Chipboard Screw(A) should be assembled from the front of the runner. Start from $A^1$, $A^2$ then $A^3$

    NOTE : Make sure the screws are installed vertically without slant to ensure screw sits properly in the hole
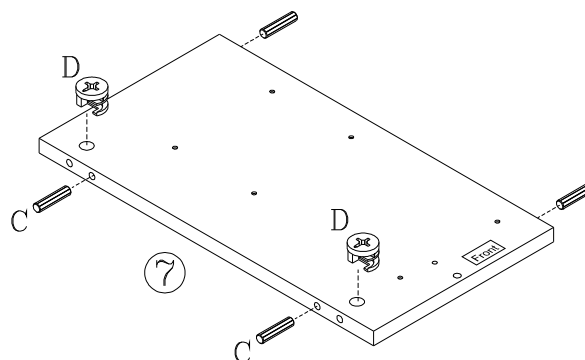
$A^1$    F    $A^2$    $A^3$

FLIP OVER
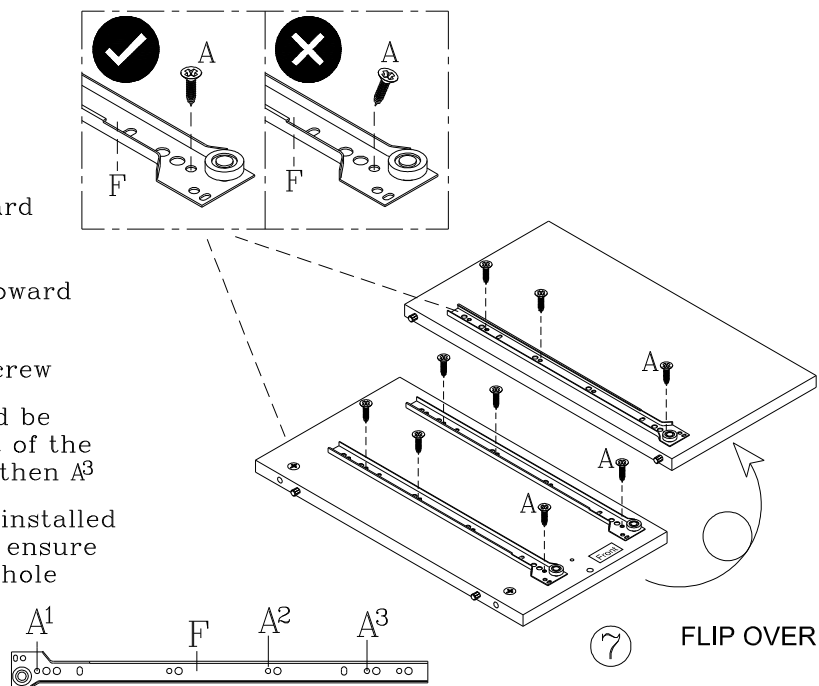
## STEP 10

A)  Insert & secure Cam Bolt(D) to Small Partition(7)

90°

STEP 11

A) Attach Top Bar(10) to Small Partition(7)
   & secure with Cam Lock(D)

B) Using Cam Lock Cover(G)
   to cover Cam Lock(D)
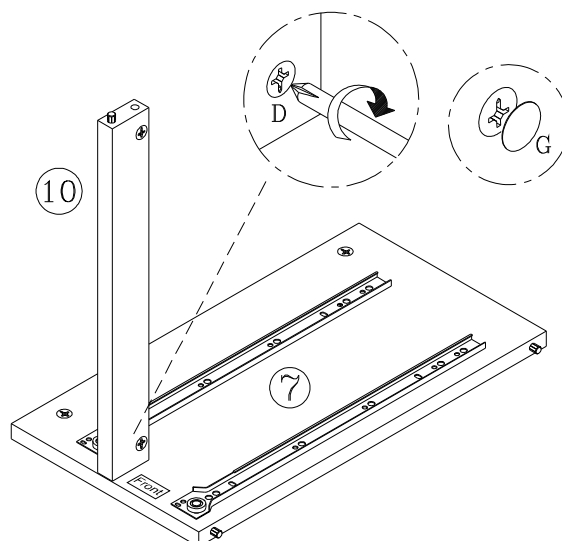
STEP 12

A) Attach Front Center Bar & Back
   Center Bar(11&12) to assembled unit
   using Chipboard Screw(B) to secure
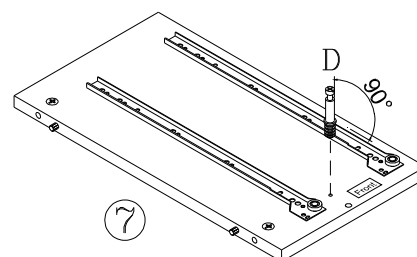
   NOTE: Do not over tighten the
         Screw

STEP 13

A) Attach Bottom Bar(13) to Right
   Partition(6) secure with Cam
   Lock(D)

B) Using Cam Lock Cover(G)
   to cover Cam Lock(D)

## STEP 14

A) Attach Top Bar, Front Center Bar & Back Center Bar(10,11&12) to Right Partition(6) secure with Cam Lock(D)

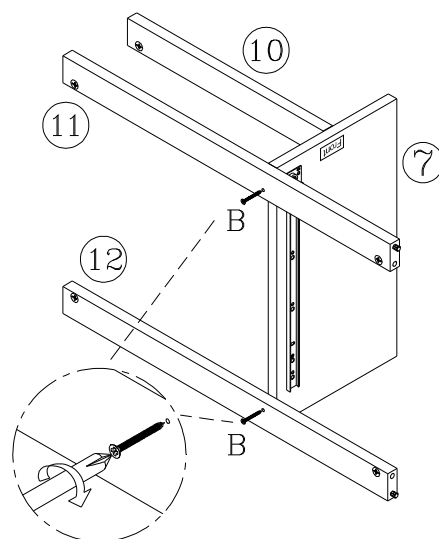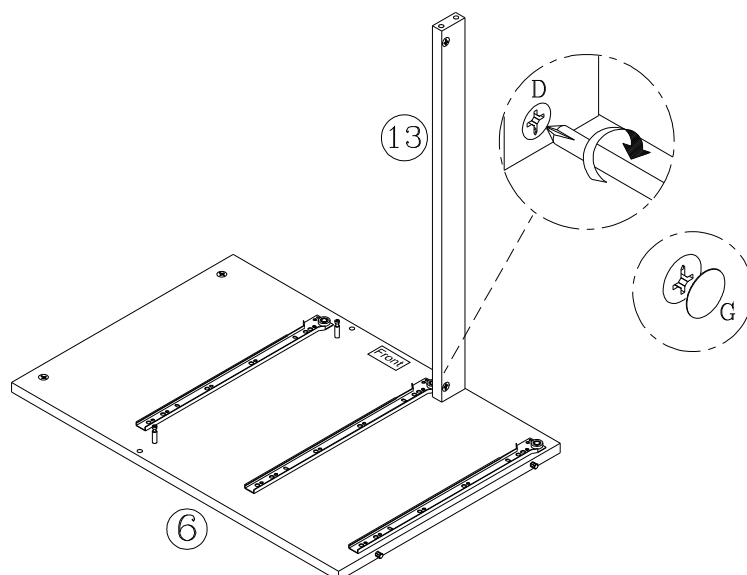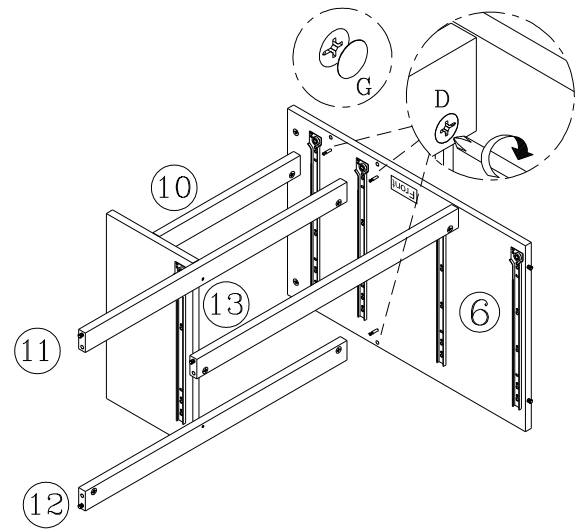B) Cover Cam Lock(D) with Cam Lock Cover(G)

## STEP 15

A) Attach Left Partition(5) to bars secure with Cam Lock(D)

B) Cover Cam Lock(D) with Cam Lock Cover(G)
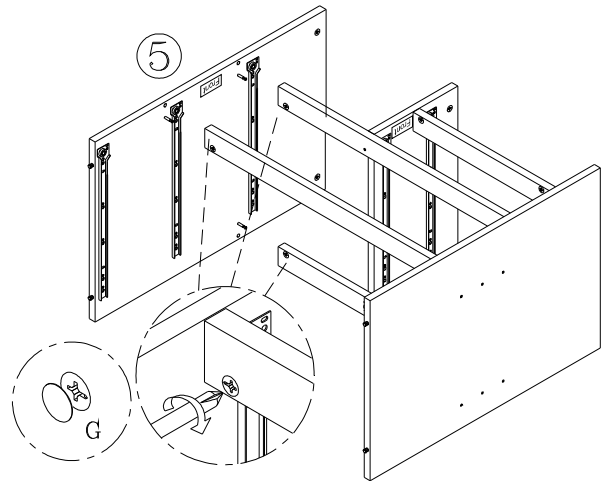
## STEP 16

A) Attach Left&Right Side Panel(2&3) to Bottom Panel(4) & using Chipboard Screw(B) to secure

B) Attach Left&Right Partition(5&6) to Bottom Panel(4) and using Chipboard screw(B) to Secure

   NOTE: Do not over tighten the Screw

## STEP 17

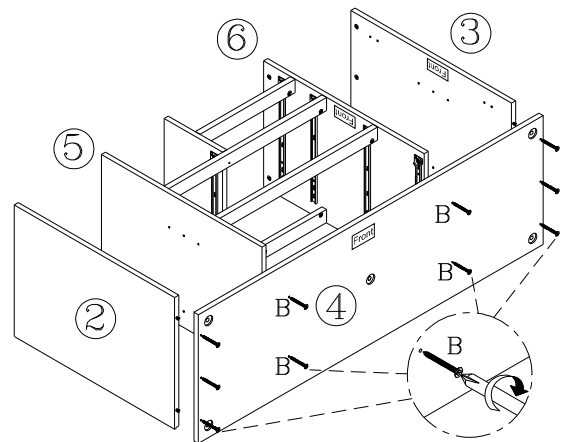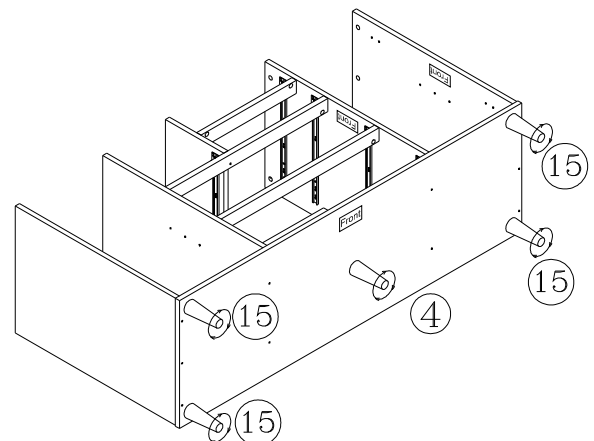A) Attach and secure Leg(15) to Bottom Panel(4) clockwisely

STEP 18

A) Attach Top Panel(1) to Left&Right
   Side Panel(2&3) and Left&Right
   Partition(5&6)secure with Cam
   Lock(D)

B) Cover Cam Lock(D) with Cam
   Lock Cover(G)
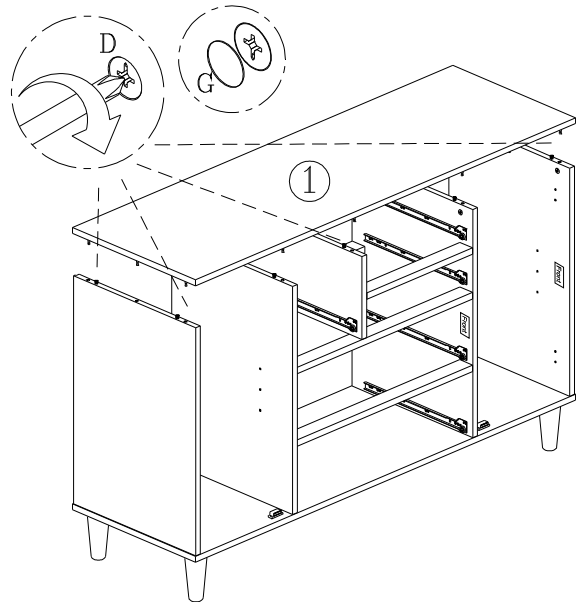
STEP 19

A) Attach Back Plywood(14) to
   assembled unit using Panhead
   Chipboard Screw(Black)(J) to
   secure

   NOTE : Do not over tighten the
          screw
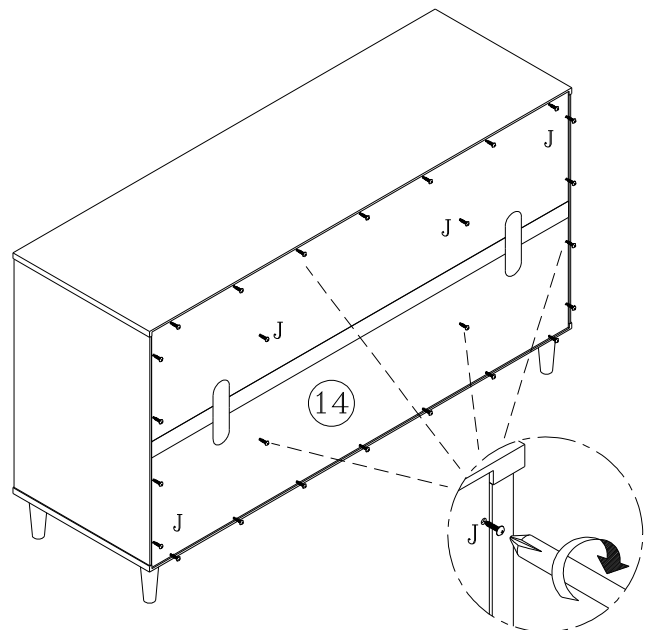
STEP 20

A) Attach Door(8) to assembled unit
   secure with Chipboard Screw(O)

   NOTE: Do not over tighten the
         Screw

STEP 21

A)  Attach Handle(L) to Door(8) using
Panhead Screw(M) to secure

NOTE : Do not over tighten the
Screw

STEP 22

A)  Insert Shelving Support(I) into
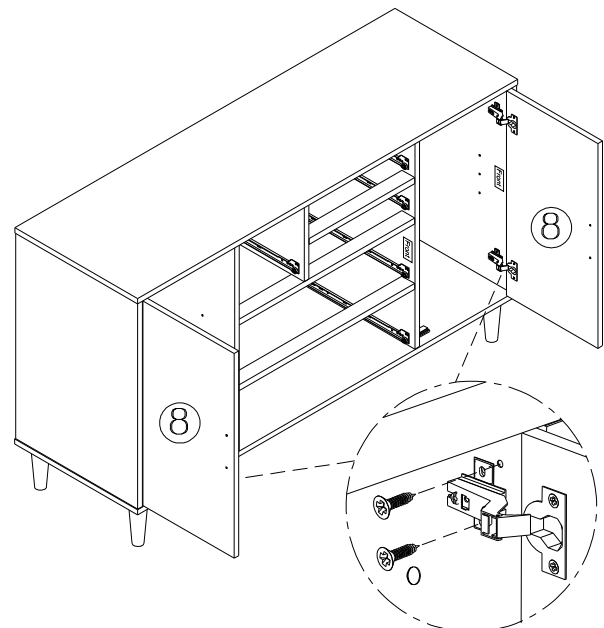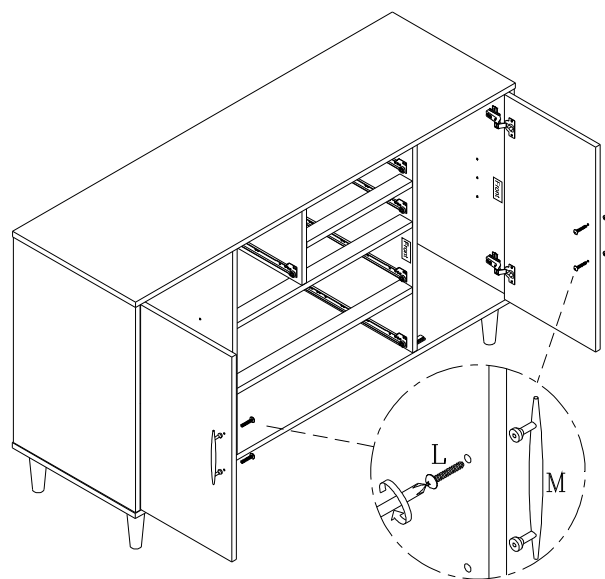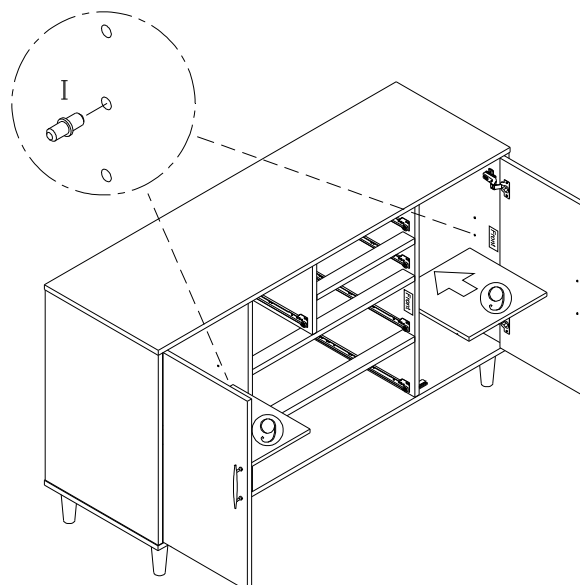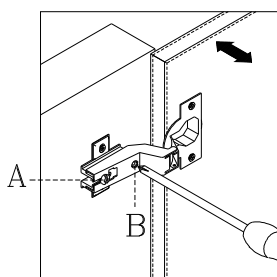Left&Right Side Panel(2&3) &
Left&Right Partition(5&6) at
desired shelf heights

B)  Slot in Shelving(9) into assembled
unit

HINGE ADJUSTMENT: if the doors do not appear square or aligned, loosen or tighten
the appropriate screws on each case hinge as illustrated.

1)  Side to side adjustment :
Loosen Screw A, adjust gap
with screw B and re−tighten
Screw A
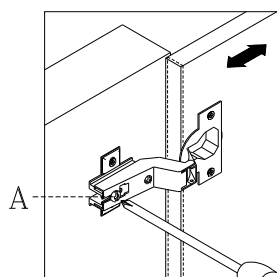
2)  Depth adjustment:
Loosen Screw A, push hinge
arm forwards or backwards,
re−tighten screw A.

3)  Height adjustment:
Loosen Screw C, adjust
door height and
re−tighten screw C.

**STEP 23**

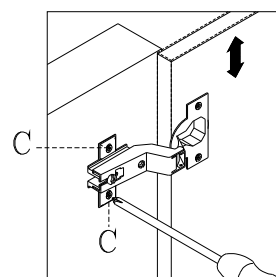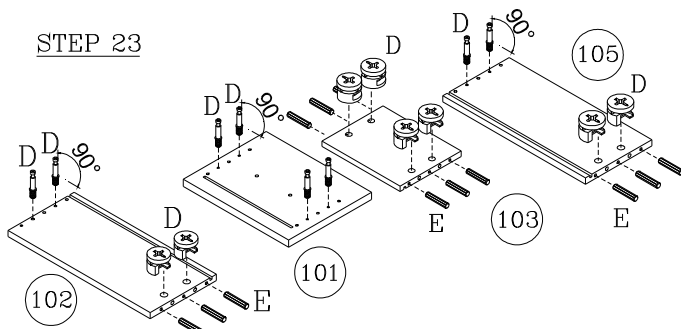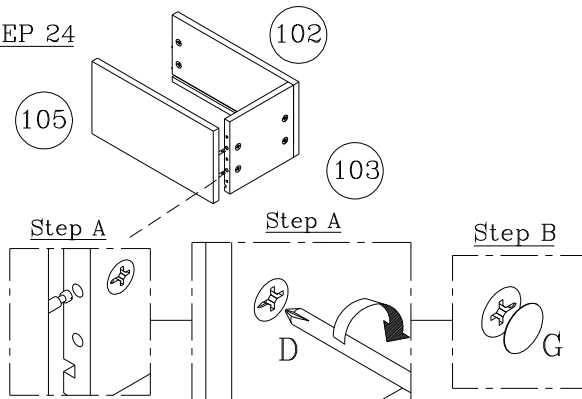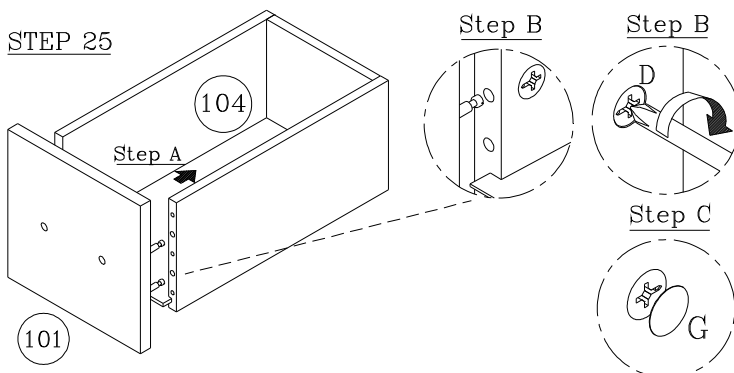A) Insert Wood Dowel(E) to Left&Right Drawer Side(102&105) & Drawer Back(103)

B) Attach Cam Lock(D) to Left&Right Drawer Side(102&105) & Drawer Back(103)

C) Attach Cam Bolt(D) to Drawer Front(101) & Left&Right Drawer Side(102&105)

**STEP 24**

Step A  Step A  Step B

A) Attach Left&Right Drawer Side(102&105) to Drawer Back(103) secure with Cam Lock(D)

B) Using Cam Lock Cover(G) to cover Cam Lock(D)

NOTE : Make sure arrows on each Cam Lock points towards nearest edge with holes

**STEP 25**

Step A  Step B  Step B  Step C

A) Slot in Drawer Base(104) in corresponding grooves

B) Attach Drawer Front(101) to Drawer Box secure with Cam Lock(D)

C) Using Cam Lock Cover(G) to Cover Cam Lock(D)

**STEP 26**

A) Attach Handle(M) to Drawer Front(101) secure using Panhead Screw(L)

**STEP 27**

A) Turn over the Drawer box, Attach Runner(F) to Drawer Side(102&105) using Chipboard Screw(A) to secure

NOTE: Runner roller should be flush and toward the back of the Drawer Box

STEP 28
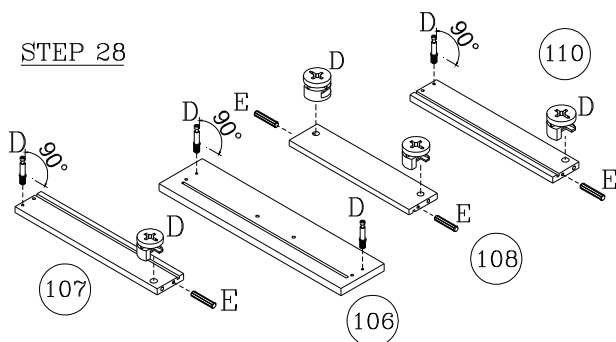
A) Insert Wood Dowel(E) to Left&Right Drawer Side(107&110) & Drawer Back(108)

B) Attach Cam Lock(D) to Left&Right Drawer Side(107&110) & Drawer Back(108)

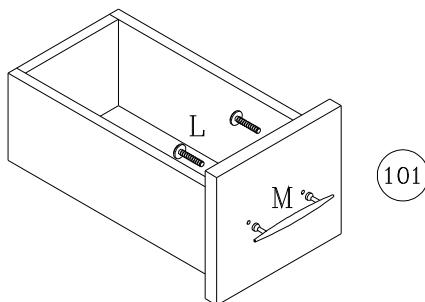C) Attach Cam Bolt(D) to Drawer Front(106) & Left&Right Drawer Side(107&110)

STEP 29

A) Attach Left&Right Drawer Side(107&110) to Drawer Back(108) secure with Cam Lock(D)
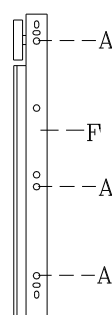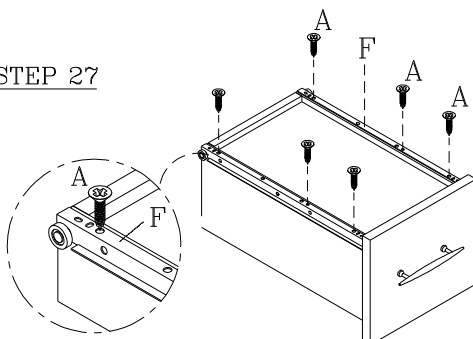
B) Using Cam Lock Cover(G) to cover Cam Lock(D)

NOTE : Make sure arrows on each Cam Lock points towards nearest edge with holes

Step A    Step A    Step B

STEP 30

A) Slot in Drawer Base(109) in corresponding grooves

B) Attach Drawer Front(106) to Drawer Box secure with Cam Lock(D)
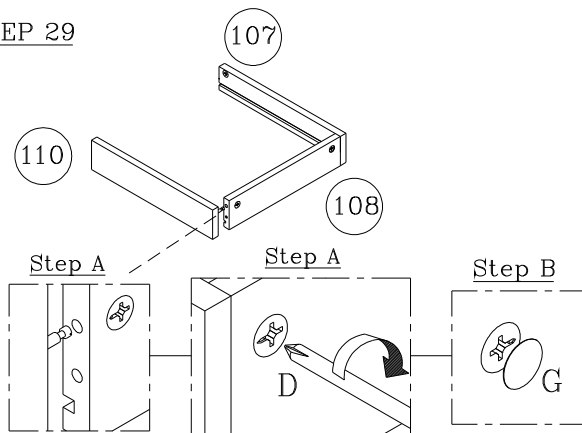
C) Using Cam Lock Cover(G) to Cover Cam Lock(D)

Step B    Step B

Step C

STEP 31

A) Attach Handle(M) to Drawer Front(106) secure using Panhead Screw(L)

STEP 32

A) Turn over the Drawer box, Attach Runner(F) to Drawer Side(107&110) using Chipboard Screw(A) to secure

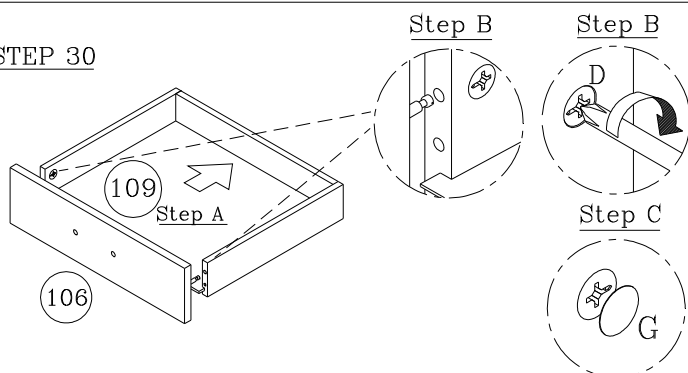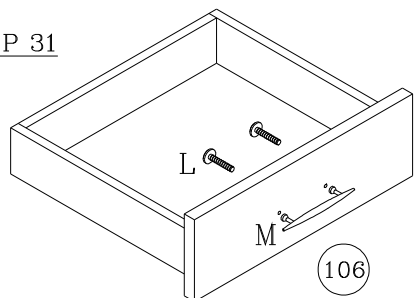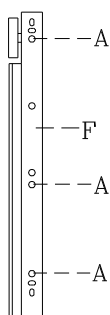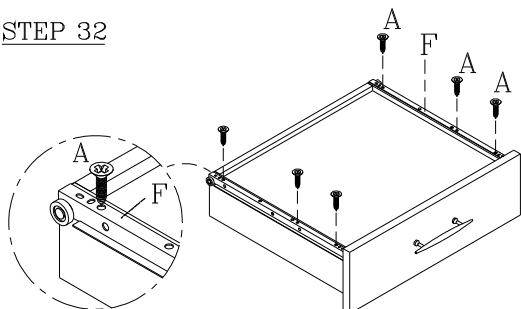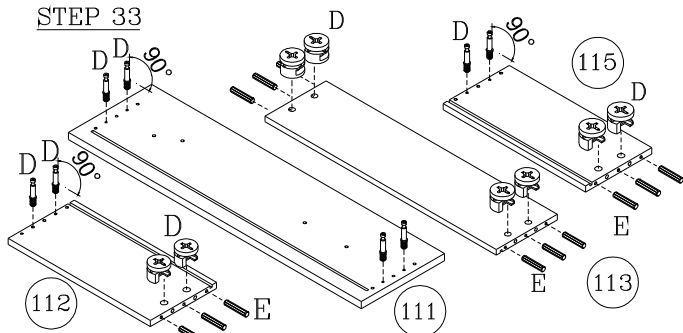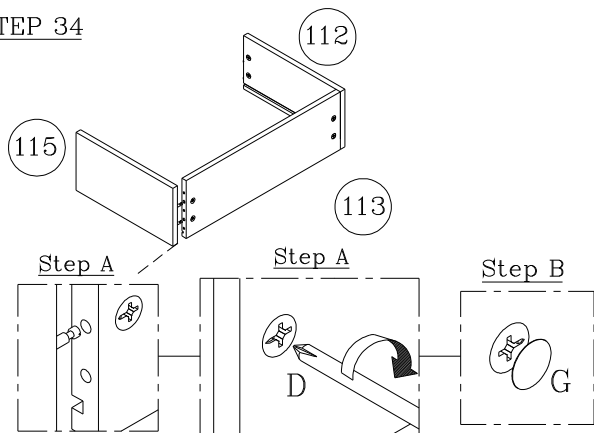NOTE: Runner roller should be flush and toward the back of the Drawer Box

STEP 33

A) Insert Wood Dowel(E) to Left&Right Drawer Side(112&115) & Drawer Back(113)

B) Attach Cam Lock(D) to Left&Right Drawer Side(112&115) & Drawer Back(113)

C) Attach Cam Bolt(D) to Drawer Front(111) & Left&Right Drawer Side(112&115)

STEP 34

A) Attach Left&Right Drawer Side(112&115) to Drawer Back(113) secure with Cam Lock(D)

B) Using Cam Lock Cover(G) to cover Cam Lock(D)

NOTE : Make sure arrows on each Cam Lock points towards nearest edge with holes

Step A          Step A          Step B

STEP 35

Step B          Step B

Step A

Step C
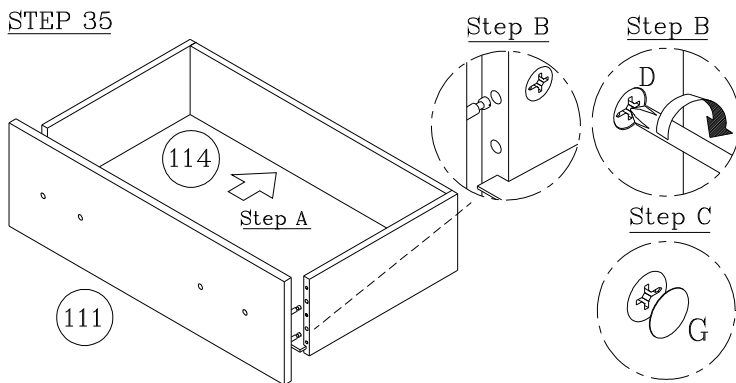
A) Slot in Drawer Base(114) in corresponding grooves

B) Attach Drawer Front(111) to Drawer Box secure with Cam Lock(D)

C) Using Cam Lock Cover(G) to Cover Cam Lock(D)

STEP 36
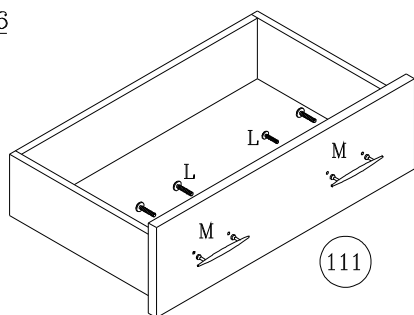
A) Attach Handle(M) to Drawer Front(111) secure using Panhead Screw(L)

STEP 37
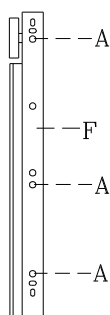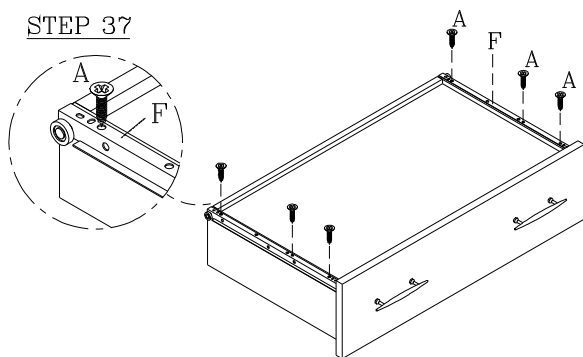
A) Turn over the Drawer box, Attach Runner(F) to Drawer Side(112&115) using Chipboard Screw(A) to secure

NOTE: Runner roller should be flush and toward the back of the Drawer Box