

PRODUCT SPECIFICATION SHEET

Material	Polypropylene (PP)	Closure Type	Dual Flapper
Finish / Size	63-485	Application	Full Pour / Directional Pour + Sift
Static Torque Recommendation	25–43 in-lbs	Part Weight	10.90 ± 0.50 g

CLOSURE DIMENSIONS

E	2.382 in [60.50 mm]	Tolerance	±0.010 in [0.25 mm]
T	2.451 in [62.26 mm]	Tolerance	±0.010 in [0.25 mm]
H	0.622 in [15.8 mm]	Tolerance	±0.010 in [0.25 mm]
OAH	0.782 in [19.86 mm]	Tolerance	±0.015 in [0.38 mm]
OD	2.585 in [65.66 mm]	Tolerance	±0.015 in [0.38 mm]

OPENING FORCE

Full Pour	5.00 lbf	Tolerance	±2.0 lbf
Sift	4.50 lbf	Tolerance	±2.0 lbf

THREAD DETAILS

Threads per Inch	6	Pitch	0.167 in [4.24 mm]
Thread Engagement	360° full depth	Thread Type	Continuous Thread
Closure Orientation	37°	Thread Detail Notes	R0.030 [0.76], R0.010 [0.25], 45° / 10° detail

RECOMMENDED NECK FINISH

E	2.340 in [59.44 mm]	Tolerance	±0.015 in [0.38 mm]
T	2.440 in [61.98 mm]	Tolerance	±0.015 in [0.38 mm]
I	2.210 in [56.13 mm]	Requirement	Minimum
S	0.103 in [2.62 mm]	Tolerance	+0.007 in [0.18 mm]
H	0.635 in [16.13 mm]	Requirement	Minimum
Pitch	0.167 in [4.24 mm]	Threads per Inch	6

FEATURES / GRAPHICS

Directional Pour	Option shown on drawing	Full Pour Graphics	Shown on lid
Universal Sift Graphics	Shown on lid	Dual Flapper	Full pour + sift sections

NOTES

Performance Note	Requirement may vary depending upon container material, neck finish, and capping equipment.
Compatibility Note	Closure/finish system should be evaluated and tested for the specific application.

DISCLAIMER

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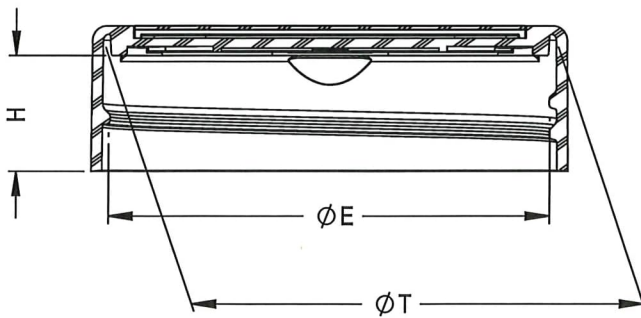
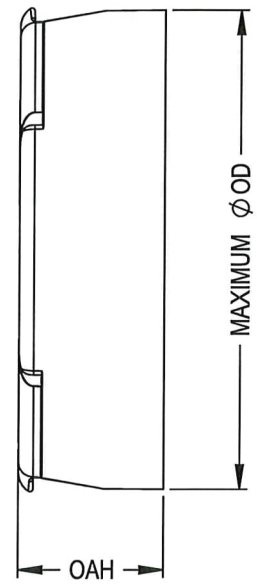
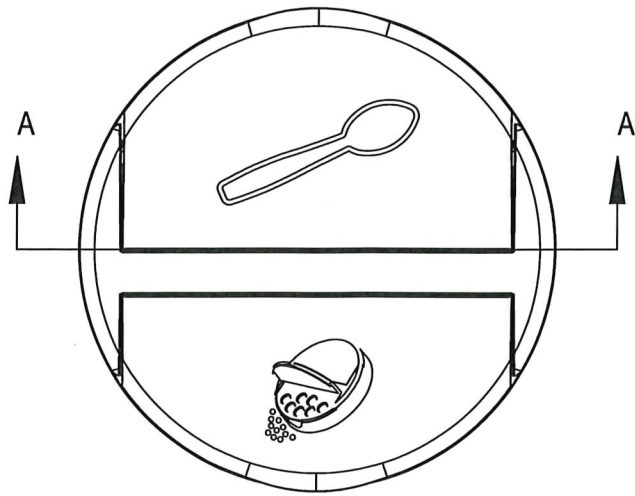


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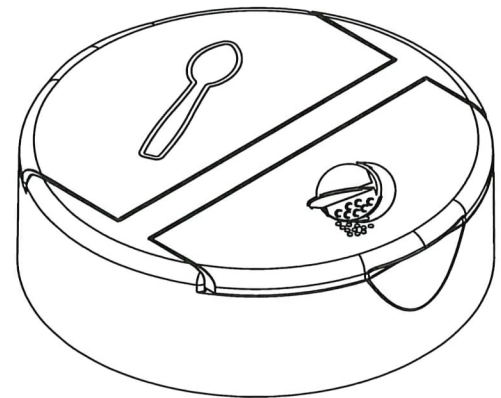
DWG-Q1543

DESCRIPTION:

63-485_ FDA 4152_PP_FLAPPER DIRECTIONAL POUR/POUR_NO LINER_@750/CASE_



SECTION A-A



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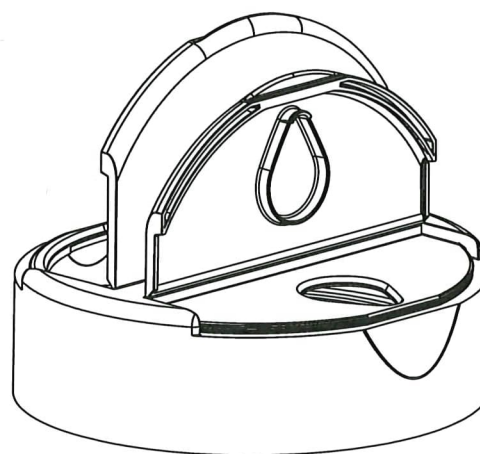
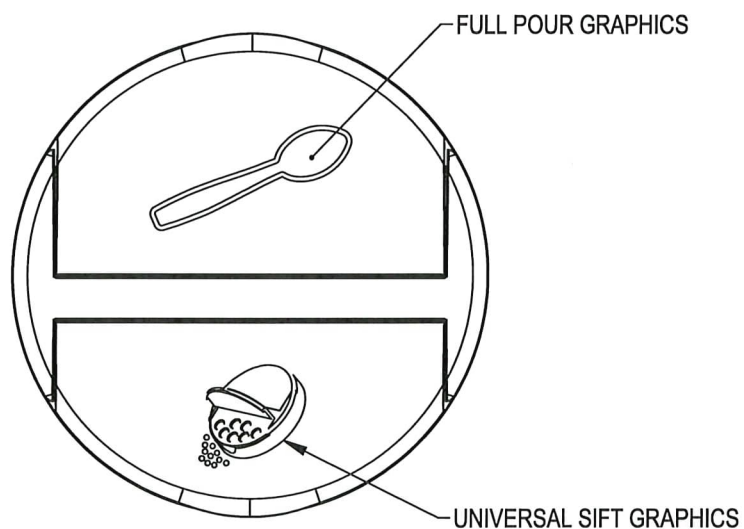
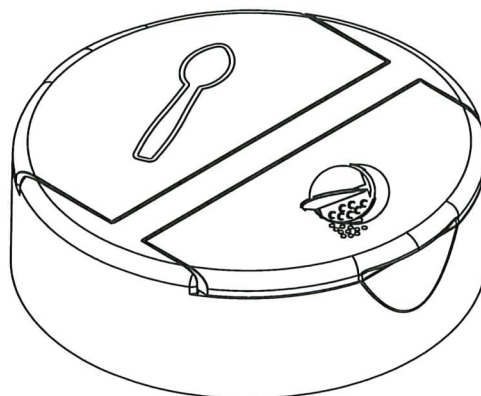
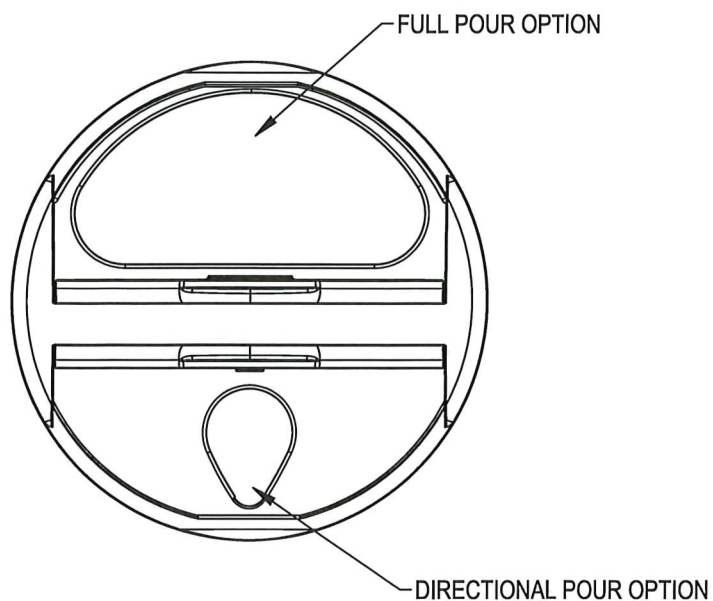


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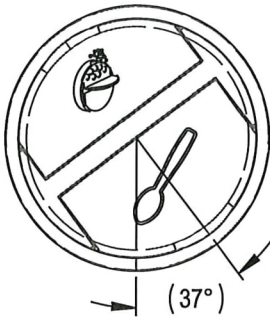
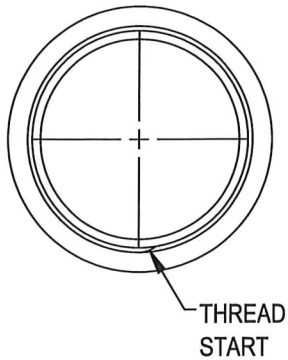


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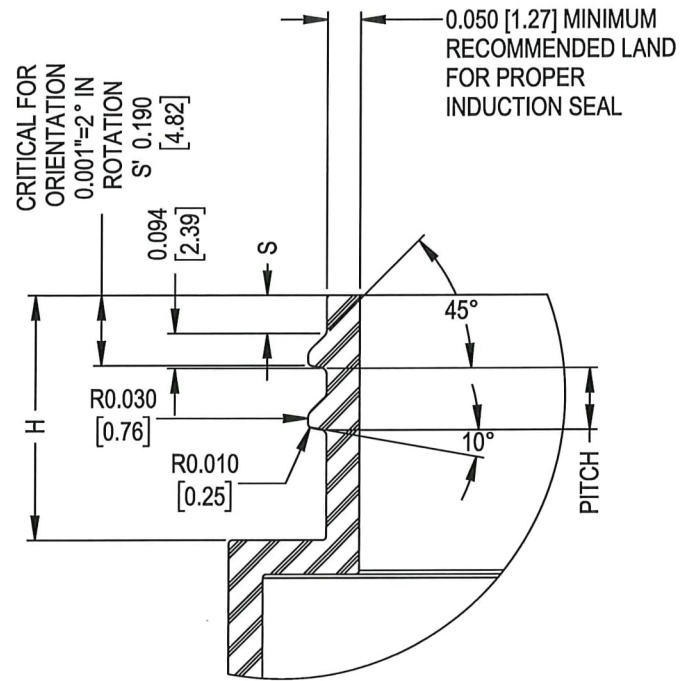
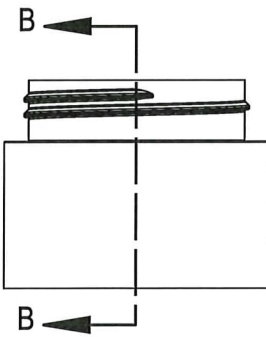
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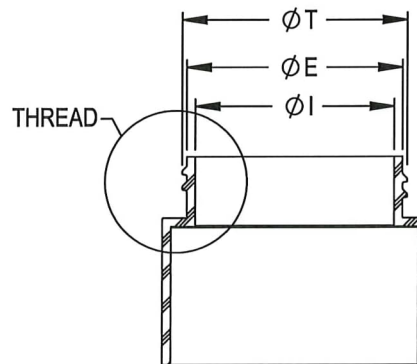
63-485_ FDA 4152_PP_FLAPPER DIRECTIONAL
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TOP VIEW
CLOSURE ORIENTATION



DETAIL THREAD
SCALE 2 : 1



SECTION B-B

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