



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Mailing Address: (Correspondence Only)

Escalade Sports
PO Box 889
Evansville, Indiana 47706-0889

Physical Location:

Escalade Sports
817 Maxwell Ave.
Evansville, Indiana 47711

Please visit our Web site at:

www.escaladesports.com

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

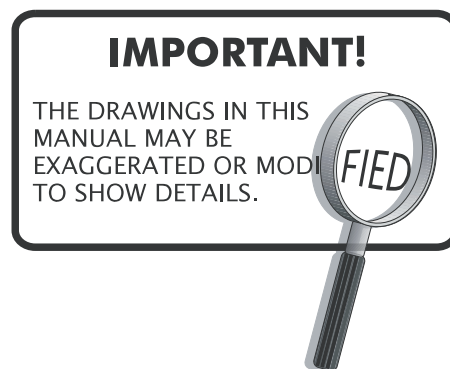
Your Model Number **45-6071-2F**

Date Code **2 - 45-6071-2F- - MW**

Purchase Date _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 48” DEFENDER SOCCER TABLE

Tools Required:

- T1 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

Make sure you understand the following tips before you begin to assemble your soccer table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

NOTICE :

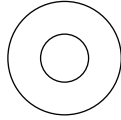
**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO CAPABLE
ADULTS ARE REQUIRED TO ASSEMBLE THIS GAME TABLE.**

HARDWARE IDENTIFIER

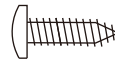
(To Scale)



H1 - M6 x 41 mm
Allen Head Bolt
(12 pcs)



H2 - M6 x 16 mm
Flat Washer
(12 pcs)



H3 - 3.5 x 12 mm
Phillips Round
Head Screw
(16 pcs)



H4 - 3.5 x 44 mm
Phillips Round
Head Screw
(4 pcs)



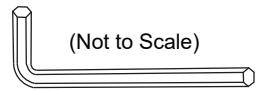
H5 - 3 x 25 mm
Phillips Flat
Head Screw
(4 pcs)



H6 - M3 x 19 mm
Phillips Round
Head Bolt
(26 pcs)



H8 - 4 x 18 mm
Phillips Round
Head Screw
(8 pcs)



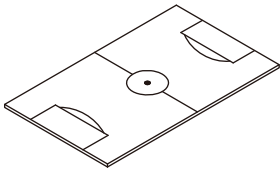
(Not to Scale)
T1 - Allen Wrench
(1 pc)

ACCESSORIES IDENTIFIER

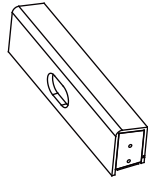
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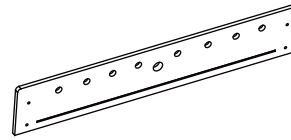
A1- Soccer Ball (2 pcs)



P1 - Playfield (1 pc)



P2 - End Apron (2 pcs)



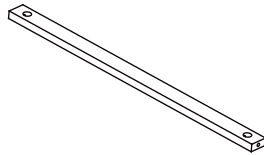
P3 - Side Apron (2 pcs)



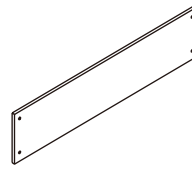
P4 - Left Leg (2 pcs)



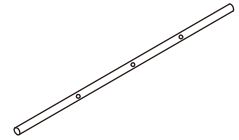
P5 - Right Leg (2 pcs)



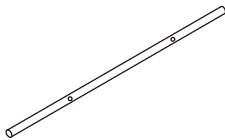
P6 - Playfield Support
Brace (2 pcs)



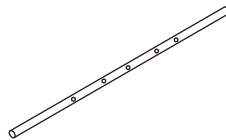
P7 - End Leg
Panel (2 pcs)



P8 - 3 Player Rod
(4 pcs)



P9 - 2 Player Rod
(2 pcs)



P10 - 5 Player Rod
(2 pcs)



P11 - Black Player (13 pcs)



P12 - Red Player (13 pcs)



P13 - Rod Bumper
(16 pcs)



P14 - Rod End Cap
(8 pcs)



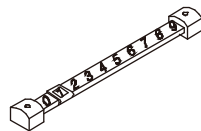
P15 - Rod Handle Grip
(8 pcs)



P16 - Leg Leveler
(4 pcs)



P17 - Metal Connector
(4 pcs)



P18 - Manual Scorer
(2 pcs)



P19 - Rod Washer
(16 pcs)

STEP 1 REQUIRES THREE ADULTS TO HELP “HOLD” ASSEMBLIES END APRONS, LEGS AND PLAYFIELD TOGETHER AS SHOWN IN FIGURE 1.

PARTS REQUIRED:

6 pcs - H1 Allen Head Bolt	1 pc - P3 Side Apron
6 pcs - H2 Flat Washer	1 pc - P4 Left Leg
1 pc - P1 Playfield	1 pc - P5 Right Leg
2 pcs - P2 End Apron	

STEP 1:

Find a clean, level place to begin the assembly of your soccer table.
We recommend building the table on the box top to protect the parts during assembly.
It is very important to assemble table on a level and flat surface.

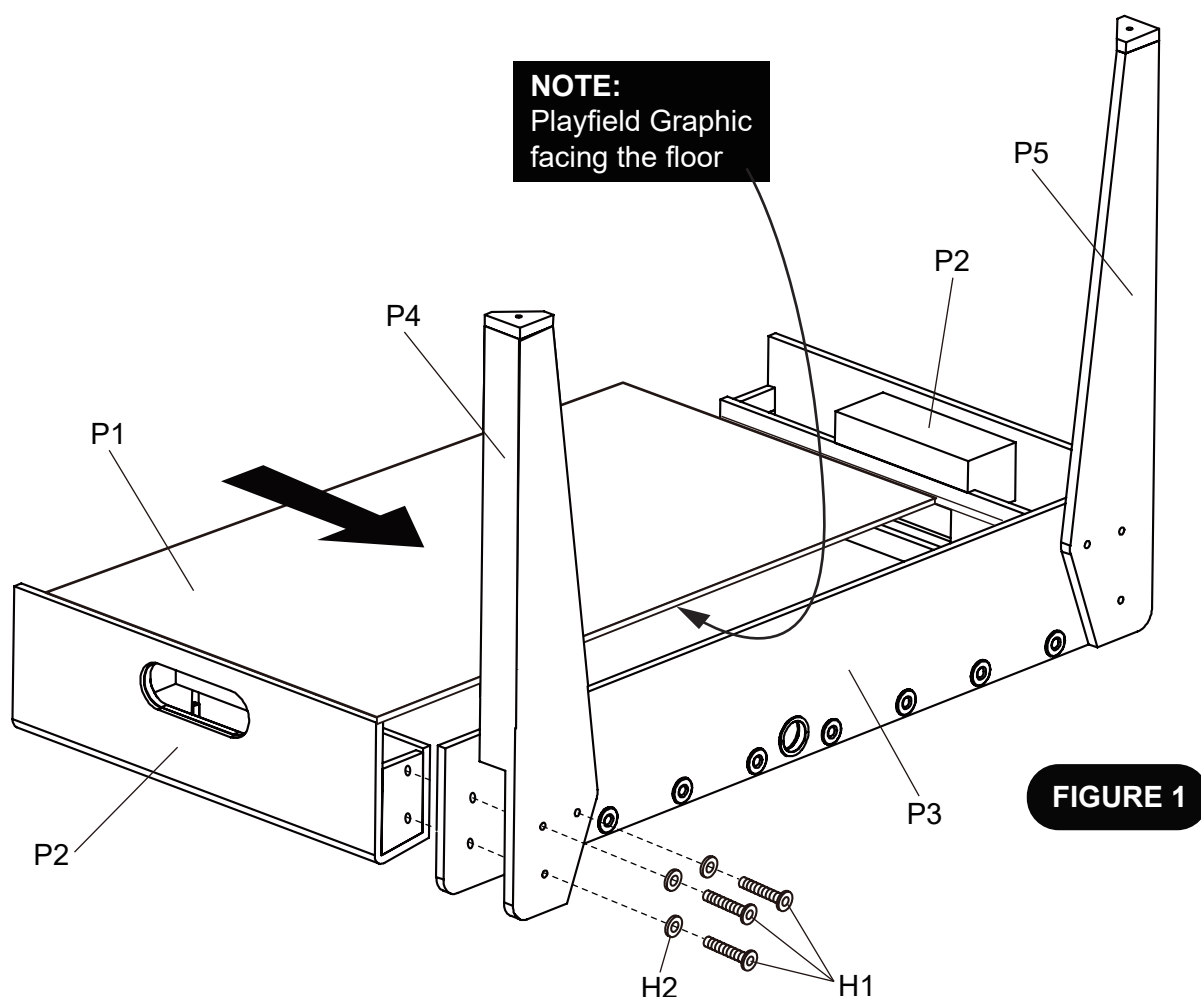
Assemble parts **P2**, **P3** and Legs **P4** and **P5** as per diagram using **H1** Bolts and **H2** Washers as shown in **FIGURE 1**. **Do not tighten H1 Bolts on this time.**

Slide the **P1** Playfield with graphic facing down into the grooves of **P2** End Aprons and **P3** Side Apron.

One adult is required to slide the **P1** Playfield into the grooves of the **P2** End Aprons and **P3** Side Apron, while 2 other adults should hold the partial cabinet assembly in place.

NOTE: Before installing playfield, check to see that all 3 grooves are properly aligned.

NOTE: Make sure the playfield fits into all 3 grooves.



PARTS REQUIRED:

6 pcs - H1 Allen Head Bolt	1 pc - P4 Left Leg
6 pcs - H2 Flat Washer	1 pc - P5 Right Leg
16 pcs - H3 Phillips RoundHead Screw	2 pcs - P7 End Leg Panel
8 pcs - H8 Phillips RoundHead Screw	4 pcs - P17 Metal Connector
1 pc - P3 Side Apron	1 pc - T1 Allen Wrench

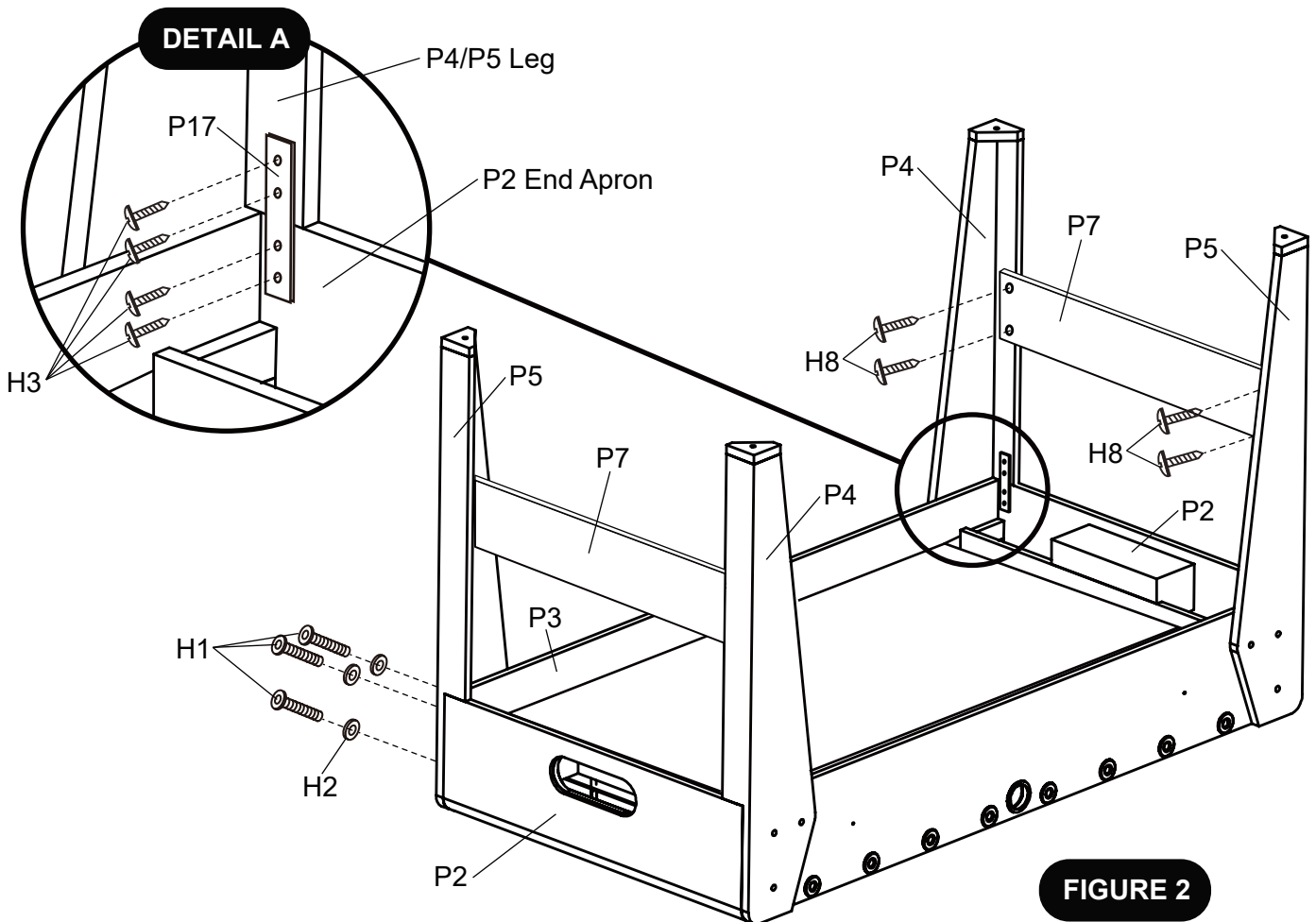
STEP 2:

Attach other **P4** Left Leg, **P5** Right Leg and **P3** Side Apron to the **P2** End Aprons using **H1** Bolts and **H2** Washers as shown in **FIGURE 2**. Use **T1** Allen Wrench to tighten **H1** Bolts at this time.

NOTE: Be sure the playfield now fits into all 4 grooves correctly.

Attach **P7** End Leg Panels onto inside of Legs using **pilot holes** with **H8** Phillips Round Head Screws as shown in **FIGURE 2**. Tighten, but do not strip out **H8** Screws.

Attach **P17** Metal Connectors to inside of Legs and End Aprons using **pilot holes** with **H3** Phillips Round Head Screws as shown in **FIGURE 2** and **DETAIL A**. Tighten, but do not strip out **H3** Screws.



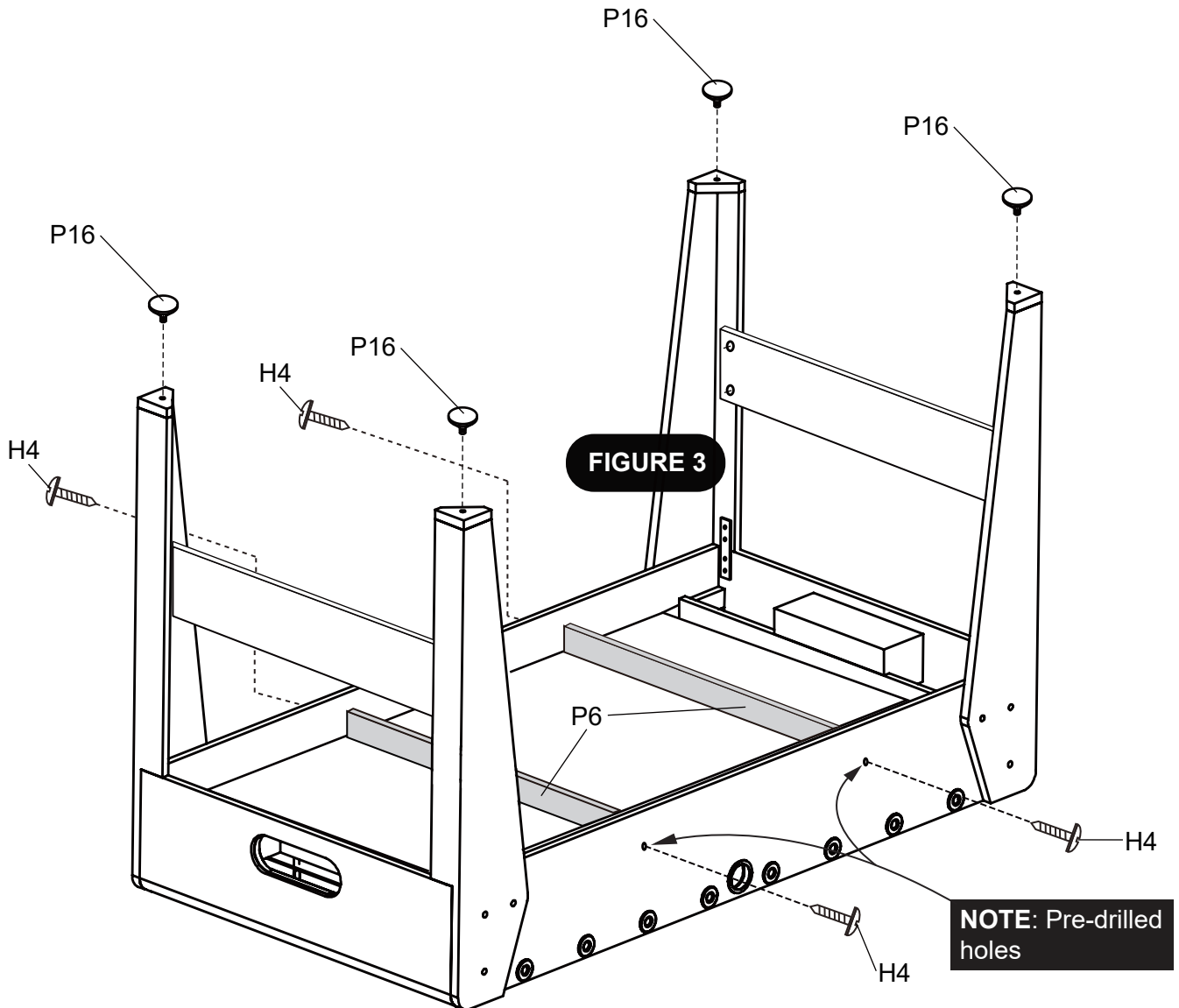
PARTS REQUIRED:

- 4 pcs - **H4** Phillips Round Head Screw
- 2 pcs - **P6** Playfield Support Brace
- 4 pcs - **P16** Leg Leveler

STEP 3:

Attach **P6** Playfield Support Braces using **H4** Screws and **pre-drilled holes** as shown in **FIGURE 3**.
Tighten, but do not strip out H4 Screws.

Thread **P16** Leg Levelers on each **P4** Left Leg and **P5** Right Leg as shown in **FIGURE 3**.



CAUTION:

**THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON
ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.**

PARTS REQUIRED:

26 pcs - H6 Phillips Round Head Bolt	2 pcs - P10 5 Player Rod
4 pcs - P8 3 Player Rod	13 pcs - P11 Black Player
2 pcs - P9 2 Player Rod	13 pcs - P12 Red Player
16 pcs - P19 Rod Washer	16 pcs - P13 Rod Bumper

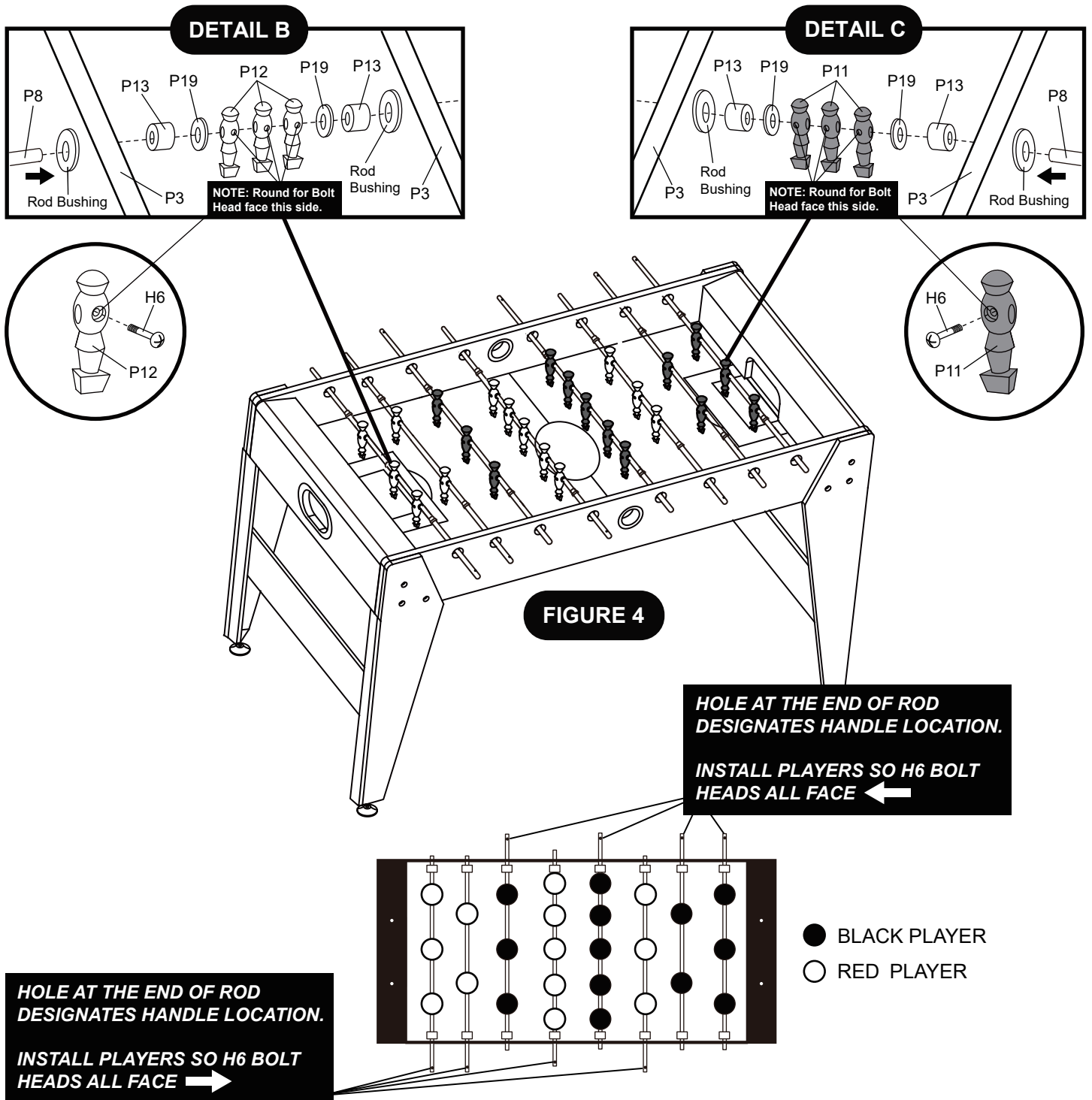
NOTE: STUDY DIAGRAM CLOSELY FOR CORRECT PLAYER PLACEMENT

STEP 4:

Slide **P8** 3-Player Rods, **P9** 2-Player Rod and **P10** 5-Player Rod through Rod Bushings of one **P3** Side Apron, **P13** Rod Bumper, **P19** Rod Washer, **P11** Black Players or **P12** Red Players, **P19** Rod Washer, **P13** Rod Bumper and other side of **P3** Side Apron as shown in **FIGURE 4, DETAIL B** and **DETAIL C**.

NOTE: Please note the location of the hole or indentation that is near one end of each rod. This is the handle end of the rod.

Secure **P11** Black Players and **P12** Red Players onto each rods using **H6** Screws.



PARTS REQUIRED:

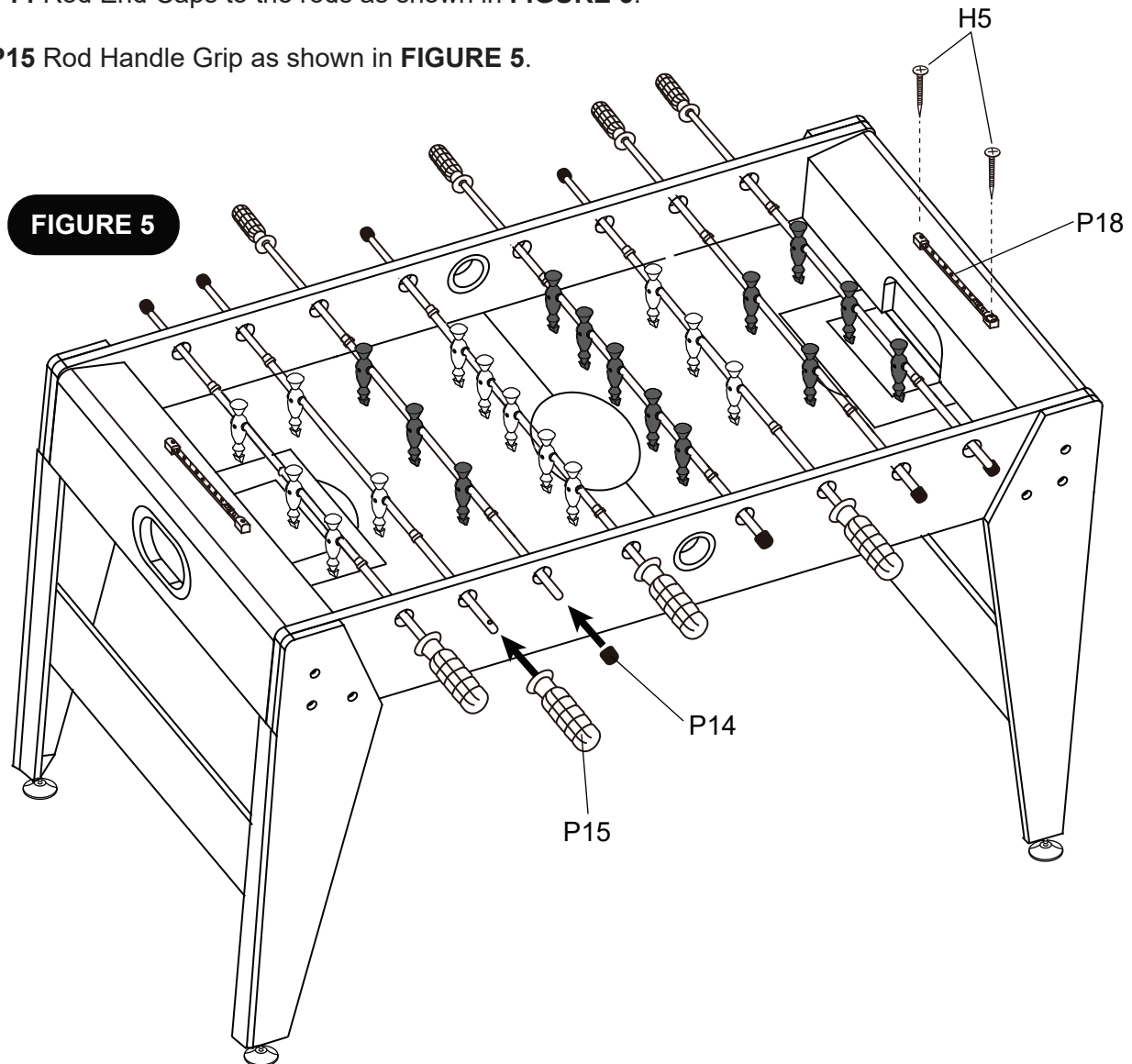
- 4 pcs - **H5** Phillips Flat Head Screw
- 8 pcs - **P14** Rod End Cap
- 8 pcs - **P15** Rod Handle Grip
- 2 pcs - **P18** Manual Scorer

STEP 5:

Attach **P18** Manual Scorers using **H5** Screws as shown in **FIGURE 5**.
Tighten, but do not strip out H5 Screws.

Attach **P14** Rod End Caps to the rods as shown in **FIGURE 5**.

Attach **P15** Rod Handle Grip as shown in **FIGURE 5**.



Congratulations! You have now assembled your soccer table. Please note the Care and Use instructions below to insure many years of trouble free use of your soccer table.

CARE AND USE OF YOUR SOCCER TABLE

1. **Apply a few drops of lubricant (not provided) to the rods and the bushings. Rotate rods to make sure you spread lubricant evenly.**
2. Use spray furniture polish to clean all exterior surfaces of your soccer table.
3. Use a carpenters level to properly level table using the leg levelers.
4. This product is intended for **INDOOR** use only.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. If possible, cover table with a pool table cover or sheet when not used to keep playfield clean preventing any dust build up.

PRODUCT PARTS LIST FOR MODEL # 45-6071-2F

Key #	Part #	Description	Qty.
H1	45-6071-2MWH1	M6 x 41 mm Allen Head Bolt	12
H2	45-6071-2MWH2	M6 x 16 mm Flat Washer	12
H3	45-6071-2MWH3	3.5 x 12 mm Phillips Round Head Screw	16
H4	45-6071-2MWH4	3.5 x 44 mm Phillips Round Head Screw	4
H5	45-6071-2MWH5	3 x 25 mm Phillips Flat Head Screw	4
H6	45-6071-2MWH6	M3 x 20 mm Phillips Round Head Bolt	26
H8	45-6071-2MWH8	4 x 18 mm Phillips Round Head Screw	8
T1	45-6071-2MWT1	Allen Wrench	1
P1	45-6071-2MWP1	Playfield	1
P2	45-6071-2MWP2	End Apron	2
P3	45-6071-2MWP3	Side Apron	2
P4	45-6071-2MWP4	Left Leg	2
P5	45-6071-2MWP5	Right Leg	2
P6	45-6071-2MWP6	Playfield Support Brace	2
P7	45-6071-2MWP7	End Leg Panel	2
P8	45-6071-2MWP8	3-Player Rod	4
P9	45-6071-2MWP9	2-Player Rod	2
P10	45-6071-2MWP10	5-Player Rod	2
P11	45-6071-2MWP11	Black Player	13
P12	45-6071-2MWP12	Red Player	13
P13	45-6071-2MWP13	Rod Bumper	16
P14	45-6071-2MWP14	Rob End Cap	8
P15	45-6071-2MWP15	Rod Handle Grip	8
P16	45-6071-2MWP16	Leg Leveler	4
P17	45-6071-2MWP17	Metal Connector	4
P18	45-6071-2MWP18	Manual Scorer	2
P19	45-6071-2MWP19	Rod Washer	16
A1	45-6071-2MWA1	Soccer Ball	2
K1	45-6071-2MWK1	Hardware Kit	1
M1	45-6071-2MWM1	Owner's Manual	1

90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADESPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY PERFORMANCE: During the above 90 day warranty period, ESCALADESPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-888-996-2729 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

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LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.