



SECTION A-A

STATIC TORQUE RECOMMENDATION: 12-21 in-lbs
 REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,
 NECK FINISH, AND CAPPING EQUIPMENT

REFERENCE	DIMENSION	TOLERANCE	UNITS
E	1.013 [25.73]	±0.010 [0.25]	in [mm]
T	1.088 [27.64]	±0.010 [0.25]	in [mm]
H	0.695 [17.65]	±0.010 [0.25]	in [mm]
OAH	0.745 [18.92]	±0.010 [0.25]	in [mm]
OD	1.197 [30.40]	±0.010 [0.25]	in [mm]
PART WEIGHT	2.55	±0.50	g
THREAD DETAIL INFORMATION:	6 THREADS PER INCH	0.167" [4.09] PITCH	495° FULL DEPTH THREADS

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:



REF NO.:

DWG31622

DESCRIPTION:

28-410 PP Smooth Top, Ribbed Sides Cap with SG75 Plain Liner

Safe-Gard™ Type A Technical Data Sheet

.020" Pulp SG-75M

Revision: SG75M-03142016

Product	.020" Pulp SG-75M																				
Scope	Two piece white-lined pulp backed heat induction foil innerseal that will provide a tamper evident seal to PE containers.																				
Composition	<table border="1"> <thead> <tr> <th>Material</th> <th>Standard</th> <th>Metric</th> </tr> </thead> <tbody> <tr> <td>Pulp</td> <td>0.020"</td> <td>0.508mm</td> </tr> <tr> <td>Wax</td> <td>-</td> <td>-</td> </tr> <tr> <td>Foil</td> <td>0.001"</td> <td>0.025mm</td> </tr> <tr> <td>PET Film</td> <td>0.0005"</td> <td>0.013mm</td> </tr> <tr> <td>Heat Seal</td> <td>0.0015"</td> <td>0.038mm</td> </tr> </tbody> </table>	Material	Standard	Metric	Pulp	0.020"	0.508mm	Wax	-	-	Foil	0.001"	0.025mm	PET Film	0.0005"	0.013mm	Heat Seal	0.0015"	0.038mm		
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FDA Status: 21 CFR 177.1210	Recommended Storage and Handling: Refer to website																				
Drug Master File (DMF): 3782	EU / EP Reg.:																				
GTR Oxygen: Essentially Zero	MVTR: Essentially Zero																				
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.																					
Print Location (if any): On foil layer																					

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

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