



## 56inch Windsor Collection 3-in-1 Swivel Table

We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

**DO NOT RETURN IT TO THE STORE,**

please contact us toll free @:

1-800-467-1421

gameroom@escaladesports.com

**Mailing Address: (Correspondence Only)**

Escalade Sports  
PO Box 889  
Evansville, Indiana 47706-0889

**Physical Location:**

Escalade Sports  
817 Maxwell Ave.  
Evansville, Indiana 47711

Please visit our Web site at:

**www.escaladesports.com**

Please have your model number when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable) and part number if requesting a replacement part. These numbers are located on the product, packaging, and this owners manual.

Your Model Number: AL5102W/F

Date Code: 2 - AL5102W/F- - HL

Purchase Date: \_\_\_\_\_

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

# SAFETY INSTRUCTIONS

**FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.**

***Owner must ensure that all players know and follow these rules for safe operation of the system.***

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Check entire box and inside packing material for parts and/or additional instruction material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.

***Most injuries are caused by misuse and/or not following instructions.  
Use caution when assembling and using this system.***

- Always disconnect cord before rotating table.
- Never allow cord to become a trip hazard.
- **DO NOT** sit, climb or lean on the product
- Read and follow all the assembly, operation and safety instructions carefully.
- The table is heavy. Two or more people are required for assembly, flipping the table right side up during assembly, and placing the table into it's final location.
- This table shall only be used for its intended purpose.
- This table is designed and intended for indoor use only in a climate controlled environment. Damage to the table can occur if it is exposed to water, dampness, high humidity, freezing temperatures, etc.
- Damaged or worn parts may be dangerous for players as well as the integrity of the table. Replace damaged and or worn parts immediately and do not use the product until these issues have been resolved. Please call the Customer Service number on the front page of the owner assembly manual for parts questions and for any assistance needed for this product.
- Unauthorized repairs or altering the tables design or functions may be dangerous and will void the warranty.
- Periodically, check all screws, bolts, etc. to insure the foosball table is in good working condition and nothing has worked loose over time.
- Please keep the soccer balls and any other small parts out of the reach of children and pets.
- This product is not a toy. Adult supervision is recommended when being used by children.
- Always use care when pushing or pulling the rods so people or objects do not get injured or damaged.

## NOTICE

REFER TO [CONTAINER] FOR SAFETY INSTRUCTIONS WHEN USING CLEANING PRODUCTS.

## ⚠ CAUTION

AT LEAST FOUR OR MORE CAPABLE ADULTS ARE REQUIRED TO LIFT AND ROTATE THIS GAME TABLE INTO PLAYING POSITION. DO NOT LEAN THE TABLE ON ITS LEGS AS THIS COULD DAMAGE THEM.

| ⚠ WARNING<br>AVERTISSEMENT                                                                                                                                                                                                                                                                                                                    | ⚠ WARNING<br>AVERTISSEMENT                                                                                                                                                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                                                              |                                                                                                          |
| <b>STAY CLEAR!</b><br>Keep pets, children, and objects clear from underneath the table.<br>May cause personal injury or damage the table.<br><br><b>GARDEZ VOS DISTANCES!</b><br>Tenez les animaux de compagnie, enfants et objets éloignés du dessous de la table.<br><br>Peut occasionner des blessures corporelles ou endommager la table. | <b>PINCH HAZARD!</b><br>Keep hands clear when swivel cabinet is in motion.<br><br><b>RISQUE DE BLESSURE!</b><br>Gardez les mains à distance lorsque le cabinet pivotant est en mouvement. |

## ⚠ CAUTION MISE EN GARDE

This Is Not a Toy and Is Intended for Use By or Under the Supervision of Adults.

**Il ne s'agit pas d'un jouet. Ce jeu est conçu pour une utilisation par des adultes ou sous la surveillance d'adultes**

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation."

"CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment."

**IMPORTANT! READ EACH STEP  
IN THIS MANUAL BEFORE YOU  
BEGIN THE ASSEMBLY.**

**IMPORTANT!**

THE DRAWINGS IN THIS  
MANUAL MAY BE  
EXAGGERATED OR MODIFIED  
TO SHOW DETAILS.



**Tools Required:**

Allen Wrench (Included)  
Furniture Polish and Cloth  
A Carpenters Level  
A Phillips Screw Driver

## ASSEMBLY TIPS

Make sure you understand the following tips before you begin to assemble your game table.

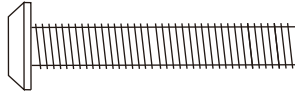
1. Start all bolts by hand before tightening.
2. An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.
3. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.
4. Assembly can be made both simpler and less timely by first unpacking all parts, and matching and organizing them to the Parts Identifier. This will greatly help you become familiar with the parts before and during assembly.
5. Some of this assembly can be made easier – by placing the parts and building the assembly on a pair of saw horses. A table can be used also as long as the top is well protected from any scratches that could occur. The table or saw horses would need to be structurally strong enough to support this weight.

# HARDWARE IDENTIFIER

## (To Scale)



**H1** = 12 pcs  
4 mm x 40 mm  
Phillips Flat  
Head Screw



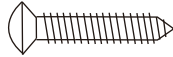
**H2** = 8 pcs  
6 mm x 35 mm  
Allen Head Bolt



**H3** = 6 pcs  
3.5 mm x 28 mm  
Phillips Round  
Head Screw



**H4** = 4 pcs  
3 mm x 18 mm  
Phillips Round  
Head Screw



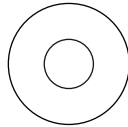
**H5** = 8 pcs  
3.5 mm x 18 mm  
Phillips Flat  
Head Screw



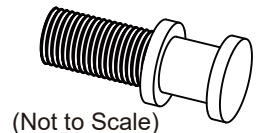
**H6** = 12 pcs  
3 mm x 14 mm  
Phillips Round  
Head Screw



**H7** = 8 pcs  
6 mm x 28 mm  
Allen Head Bolt



**H8** = 16 pcs  
6.5 mm x 16 mm  
Flat Washer



(Not to Scale)

**H9** = 2 pcs  
Plastic Pivot Bolt



**H10** = 4 pcs  
3.5 mm x 12 mm  
Phillips Flat  
Head Screw



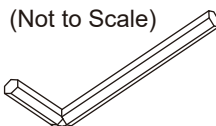
**H11** = 8 pcs  
3.5 mm x 12 mm  
Phillips Round  
Head Screw



**H12** = 16 pcs  
4 mm x 40 mm  
Phillips Round  
Head Screw



**H13** = 8 pcs  
M6 Lock Washer

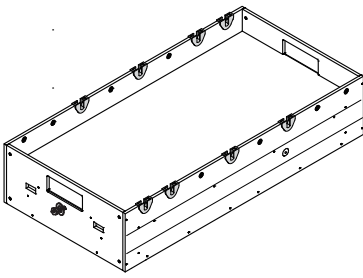


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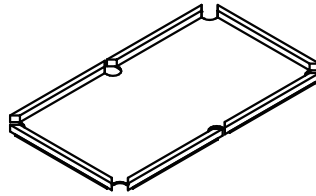
**T1** = 1 pc  
Allen Wrench

# PARTS IDENTIFIER

## (Not to Scale)



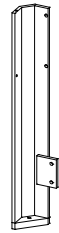
P1 - Main Cabinet  
(1 pc)



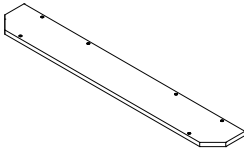
P2 - Billiard Playfield  
(1 pcs)



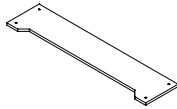
P3 -Right Leg  
(2 pcs)



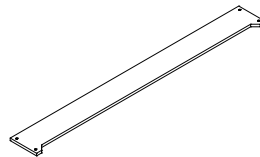
P4 - Left Leg  
(2 pcs)



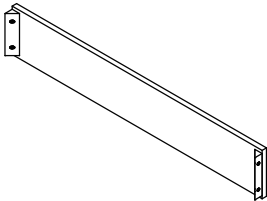
P5 - Leg End Top Panel  
(2 pcs)



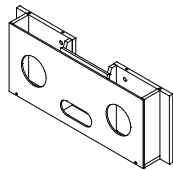
P6 - End Leg Panel  
(2 pcs)



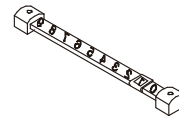
P7 - Side Leg Panel  
(2 pcs)



P9 - Center Frame Support  
with Plastic Brackets attached  
(2 pcs)



P10 - Leg Top End Apron  
With Latch/Locks installed  
(2 pcs)



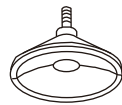
P11 - Manual Scorer  
(2 pcs)



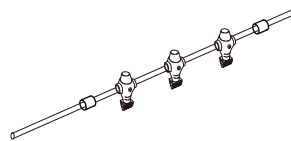
P12 - Corner Pocket  
Shield  
For Billiard Playfield  
(4 pcs)



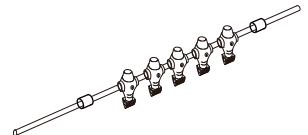
P13 - Side Pocket  
Shield  
For Billiard Playfield  
(2 pcs)



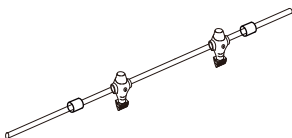
P14 - Leg Leveler  
(4 pcs)



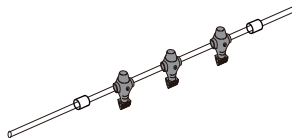
P15 - White 3-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(2 pcs)



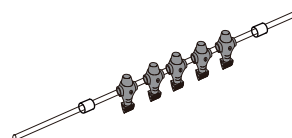
P16 - White 5-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(1 pc)



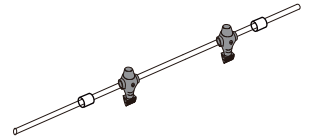
P17 - White 2-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(1 pc)



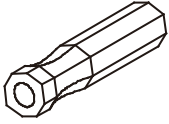
P18 - Black 3-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(2 pcs)



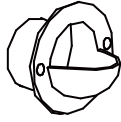
P19 - Black 5-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(1 pc)



P20 - Black 2-player  
Rod Assembly  
with plastic washers, rod end  
caps and bumpers attached  
(1 pc)



P21 - Rod Handle  
(8 pcs)



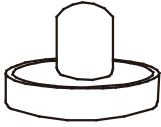
P22 - Entry Cup  
(2 pcs)



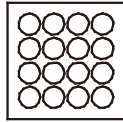
A1 - Soccer Ball  
(2 pcs)



A2 - Hockey Puck  
(2 pcs)



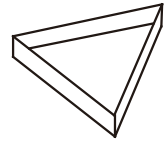
A3 - Hockey Pusher  
(with A9 felt pad installed)  
(2 pcs)



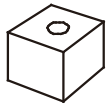
A4 - Billiard Balls  
(1 set)



A5 - Cue Stick  
(2 pcs)



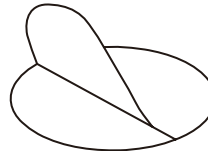
A6 - Triangle  
(1 pc)



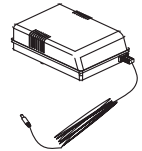
A7 - Cue Chalk  
(1 pc)



A8 - Billiards Playfield  
Brush  
(1 pc)



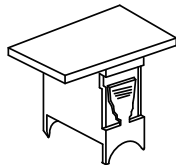
A9 - Felt Pad  
(Factory Installed)  
(2 pcs)



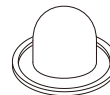
A14 - A/C Adapter  
(1 pcs)



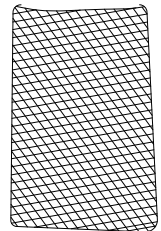
A15 - Cue Holder  
(2 pcs)



A16 - Removable Bushing Cap  
with Push Lock  
(16 pcs)



A17- Air Soccer Puck  
(1 pc)



A18- Storage Bag  
(1 pc)

## PARTS REQUIRED:

1 pc - **P1** Main Cabinet

1 pc - **P2** Billiard Playfield

2 pcs - **H9** Plastic Pivot Bolt

### Step 1

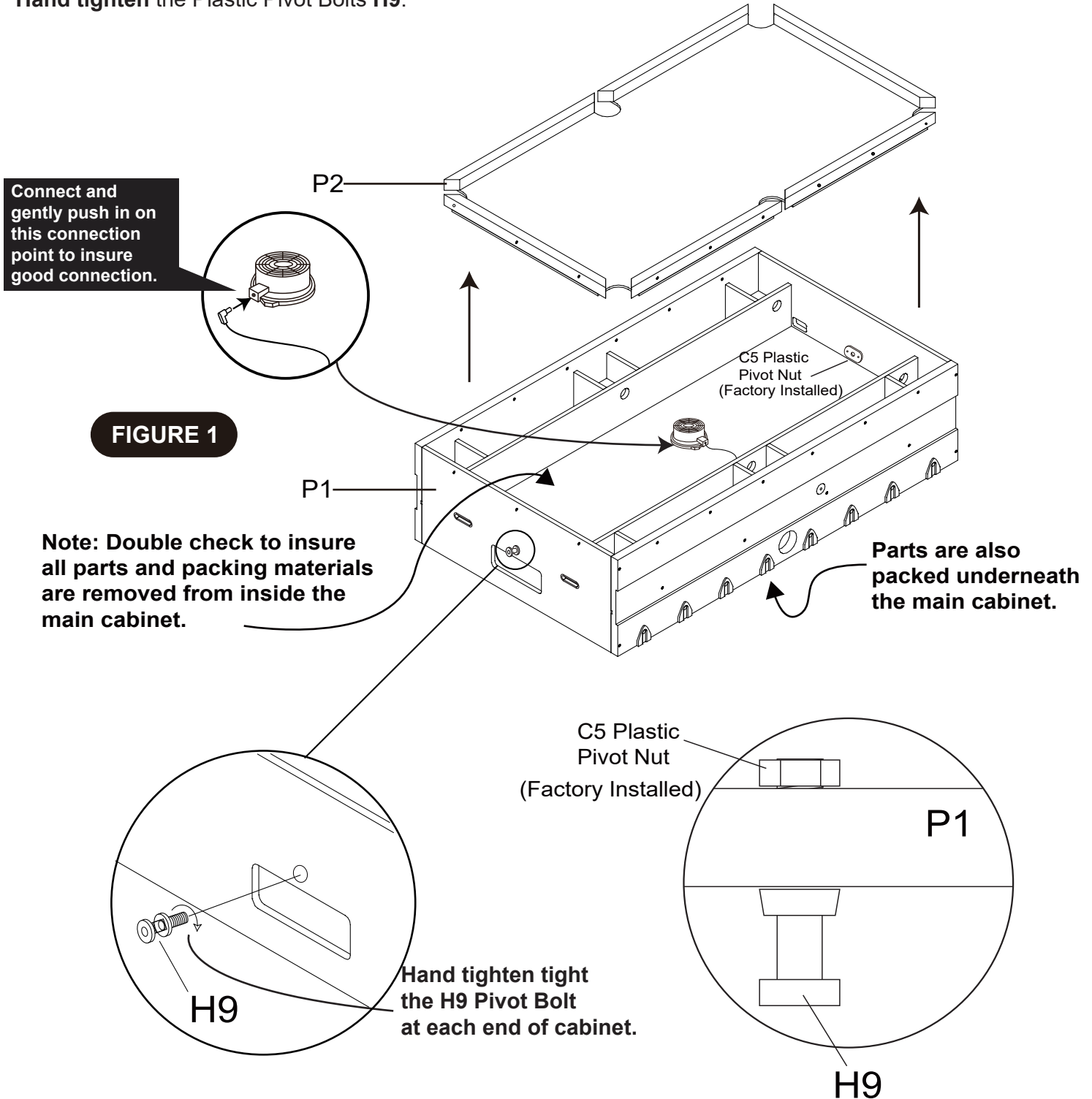
Please inspect the main cabinet and playing surfaces before putting the game together.

Remove all the contents from inside the carton and verify that you have all listed parts as shown on the part list.

**NOTE:** Parts are packed inside and under the table cabinet. Remove the billiards playfield **P2** from Main Cabinet. Inside the table cabinet you will find parts needed to assemble your table.

Attach the Plastic Pivot Bolts **H9** to the Plastic Pivot Nuts **C5** to each end of Main Cabinet.

**Hand tighten** the Plastic Pivot Bolts **H9**.

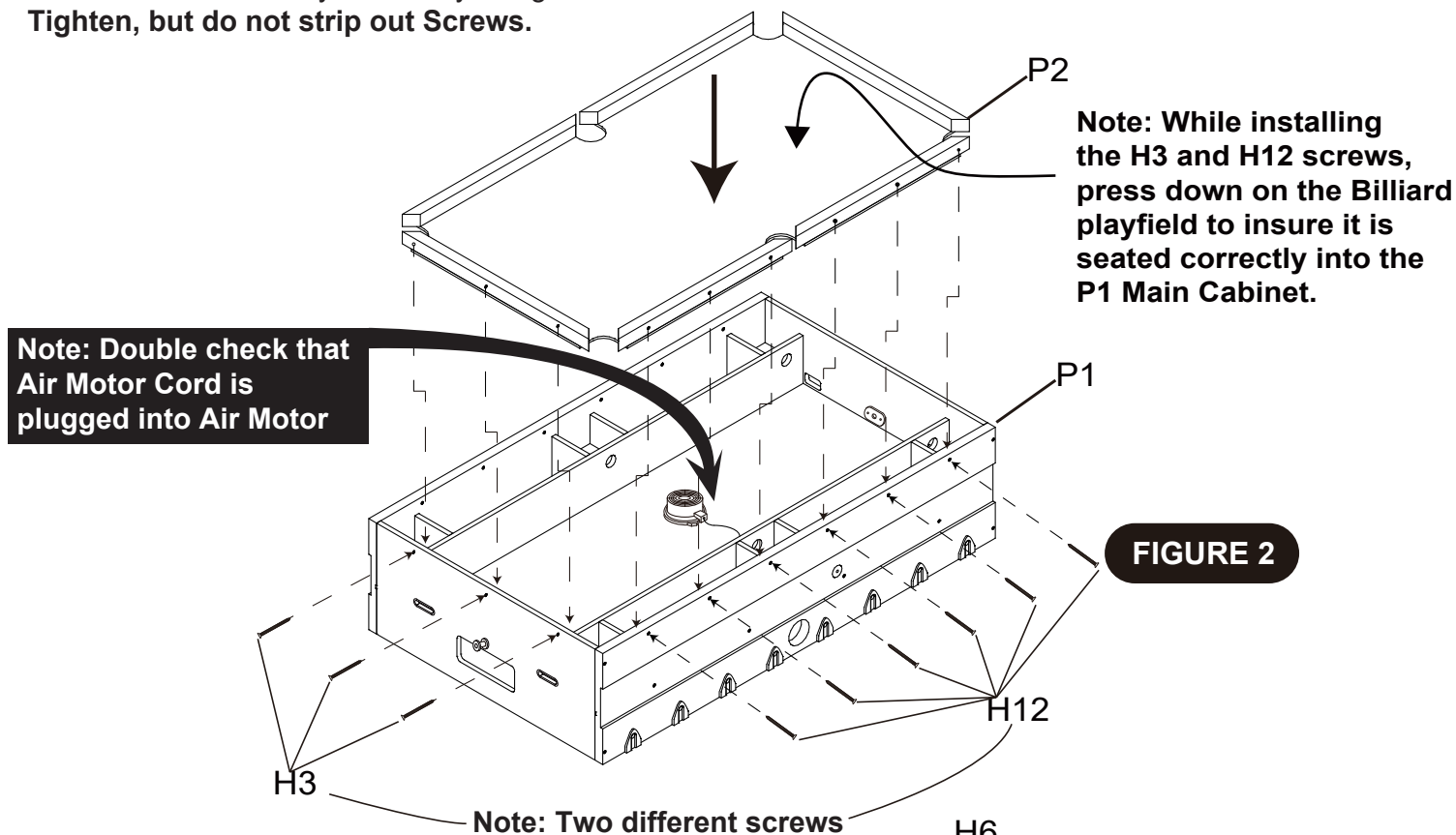


### PARTS REQUIRED:

1 pc - **P1** Main Cabinet      1 pc - **P2** Billiard Playfield      2 pcs - **P13** Side Pocket Shield  
4 pcs - **P12** Corner Pocket Shield      6 pcs - **H3** 3.5 x 28mm Phillips Round Head Screw  
12 pcs - **H12** 4 x 40mm Phillips Round Head Screw  
12 pcs - **H6** 3 x 14mm Phillips Round Head Screw

## Step 2 Before Starting Step 2, Double Check That All Loose Table Components and Packing Material Are Removed From The Main Table Cabinet.

When all the parts are out of the Main Table Cabinet **P1**, replace the Billiards Playfield .  
Attach the Billiards Playfield **P2** by using screws **H3** and **H12**  
**Tighten, but do not strip out Screws.**



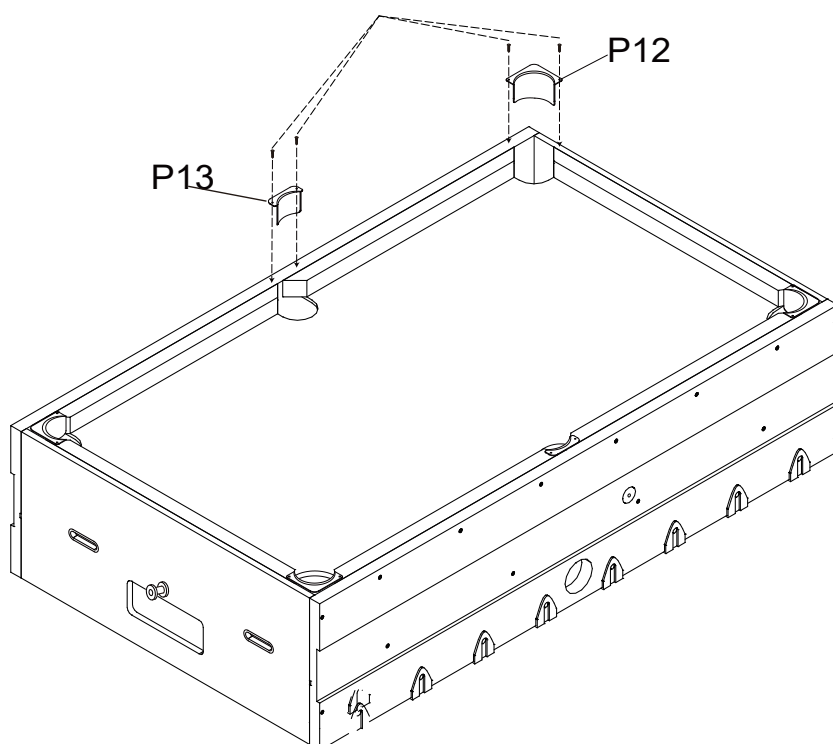
## Step 3

Install Corner Pockets Shields **P12**  
and Side Pocket Shields **P13** into  
the the cabinet pockets using Screws **H6**.

**Tighten, but do not strip out Screws H6**

**NOTE: Carefully pull and hold each  
Pocket Shield tight into the pocket  
for correct screw installation.**

**FIGURE 3**



**PARTS REQUIRED:**

2 pcs - **P10** Leg Top End Apron      2 pcs - **P4** Left Leg      2 pcs - **P3** Right Leg      4 pcs - **P14** Leg Leveler

8 pcs - **H2** 6 x 35mm Allen Head Bolt      8 pcs - **H8** 6.5 x 16mm Flat Washer

4 pcs - **H12** 4 x 40mm Phillips Round Head Screw

4 pcs - **P14** Leg Leveler

8 pcs - **H8** 6.5 x 16mm Flat Washer

## Step 4 (Build 2 Identical Assemblies, One For Each End)

**Tighten, but do not strip out screws H12.**

Install leg levelers **P14** to the bottom of each Leg **P3 & P4**.



**Tighten using Phillips Screwdriver**  
**Do not strip out the screws.**

### PARTS REQUIRED:

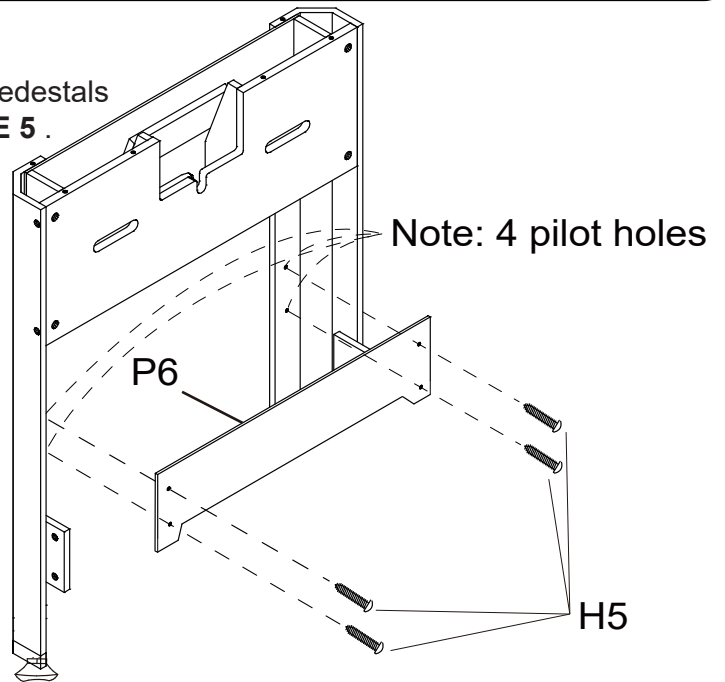
2 pcs - **P6** End Leg Panel    2 pcs - **P7** Side Leg Panel    8 pcs - **H8** 6.5 x 16mm Flat Washer  
8 pcs - **H5** 3.5 x 18mm Phillips Flat Head Screw    8 pcs - **H7** 6 x 28mm Allen Head Bolt  
8 pcs - **H13** M6 Lock Washer

## Step 5 (Build 2 Identical Assemblies)

Attach the End Leg Panel **P6** to the assembled leg pedestals using screws **H5** into pilot holes as shown in **FIGURE 5**.

**Tighten, but do not strip out screws H5.**

**FIGURE 5**



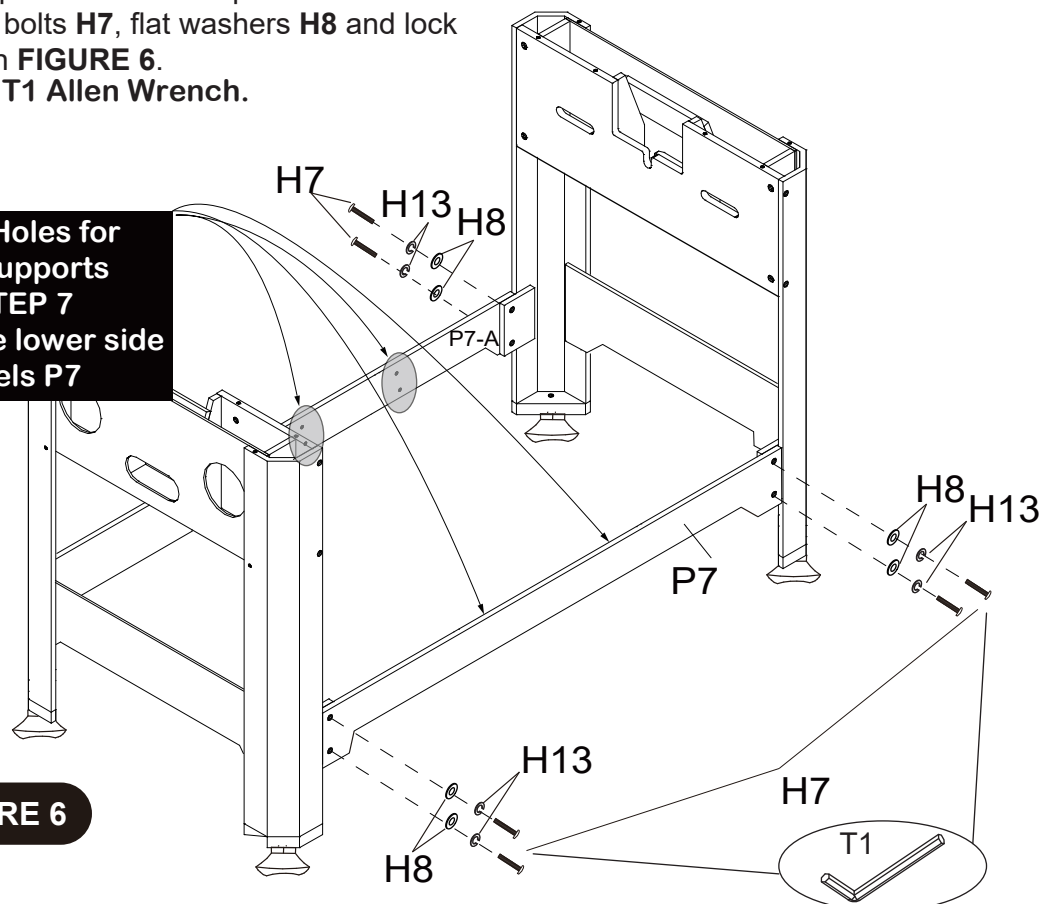
## Step 6

With the help of another adult, attach the Side Leg Panels **P7** to the assembled leg pedestals by aligning the holes in the corner braces on the leg pedestal with the predrilled holes in the Side Leg Panel **P7** using bolts **H7**, flat washers **H8** and lock washers **H13** as shown in **FIGURE 6**.

**Tighten H7 Bolts using T1 Allen Wrench.**

**Note: The Pilot Holes for Center Frame Supports installation in STEP 7 should be on the lower side of Side Leg Panels P7**

**FIGURE 6**



## PARTS REQUIRED:

2 pcs - **P9** Center Frame Support

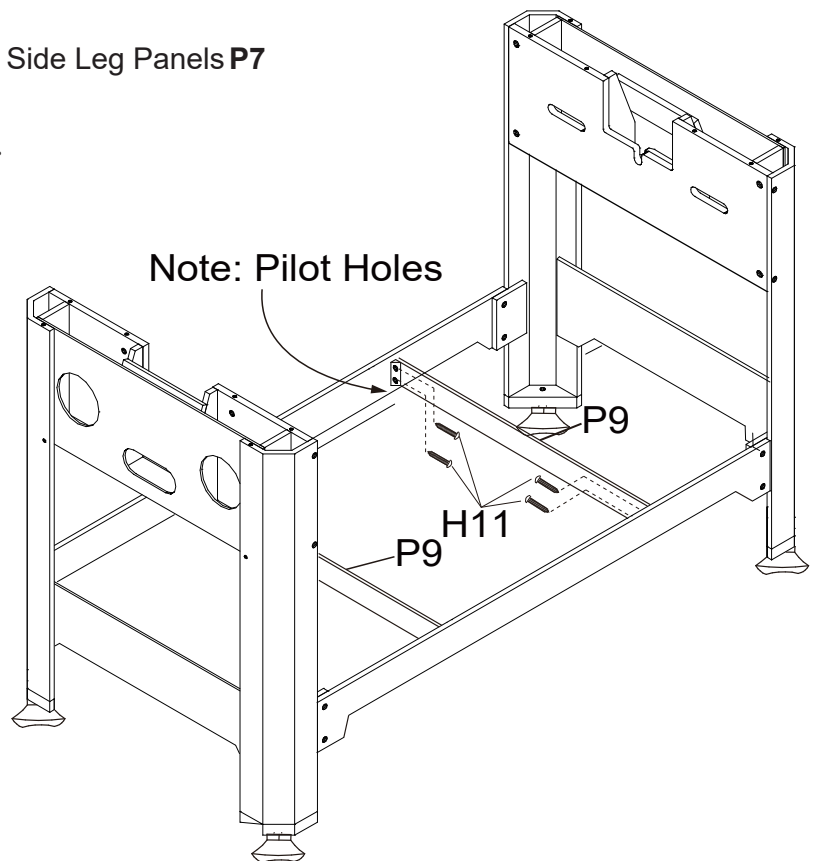
8 pcs - **H11** 3.5 x 12mm Phillips Flat Head Screw

### Step 7

Attach the Center Frame Supports **P9** to the Side Leg Panels **P7** using Screws **H11** as shown in **FIGURE 7**.

**Tighten, but do not strip out screws H11.**

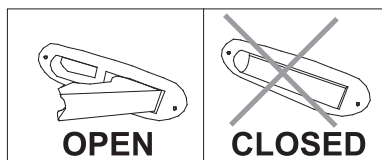
**FIGURE 7**



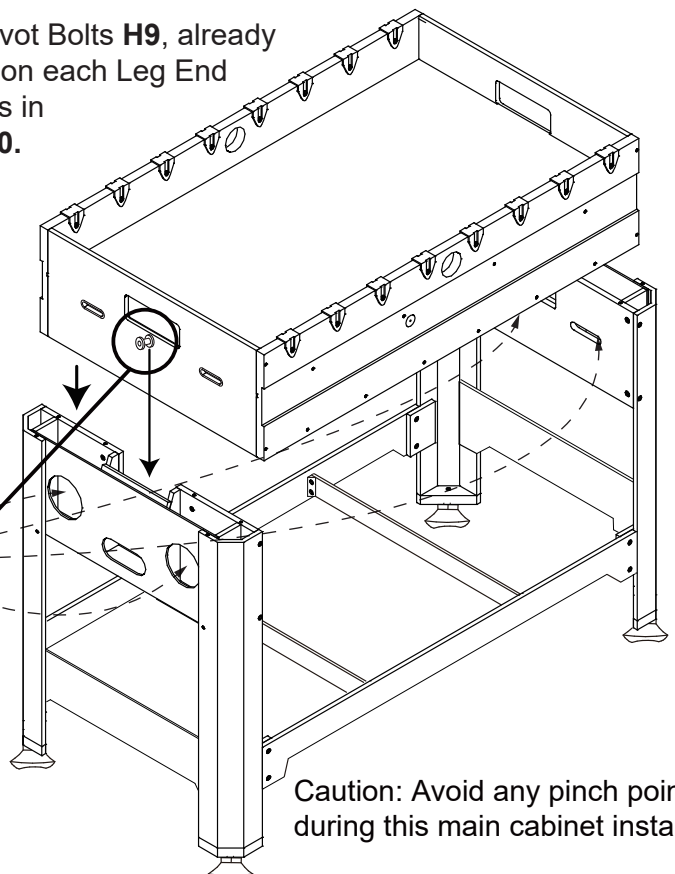
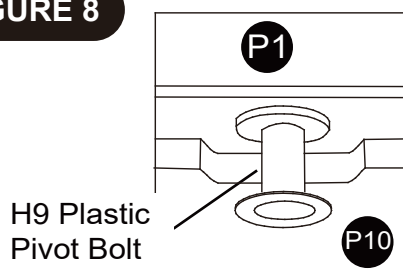
### Step 8

Install the Main Cabinet **P1** by sliding the Plastic Pivot Bolts **H9**, already attached to the end's of the cabinet, into the 2 slots on each Leg End Apron **P10**. Make sure the plastic pivot bolts **H9** rests in the slots on each end of the Leg Top End Apron **P10**.

**Note: Make sure all 4 lock / latches are in "open" position before installing the main cabinet into the slots**



**FIGURE 8**



### PARTS REQUIRED:

2 pcs - **P22** Entry Cup  
2 pcs - **P5** Leg End Top Panel  
4 pcs - **H10** 3.5 x 12mm Phillips Flat Head Screw

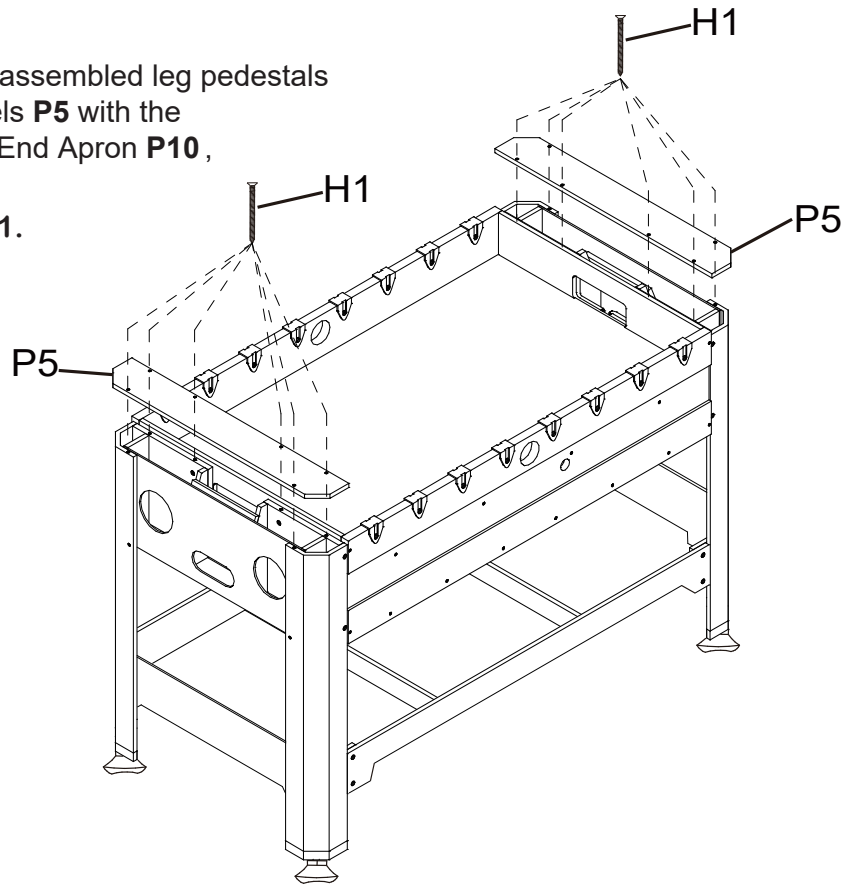
12 pcs - **H1** 4 x 40mm Phillips Flat Head Screw  
2 pcs - **P11** Manual Scorer 1 pc - **A14** A/C Adapter  
4 pcs - **H4** 3.5 x 18mm Phillips Round Head Screw

## Step 9

Attach the Leg End Top Panels **P5** to the assembled leg pedestals by aligning the holes in the Leg Top Panels **P5** with the predrilled holes in the top of the Leg Top End Apron **P10**, and attach with screws **H1**.

**Tighten, but do not strip out screws H1.**

**FIGURE 9**



## Step 10

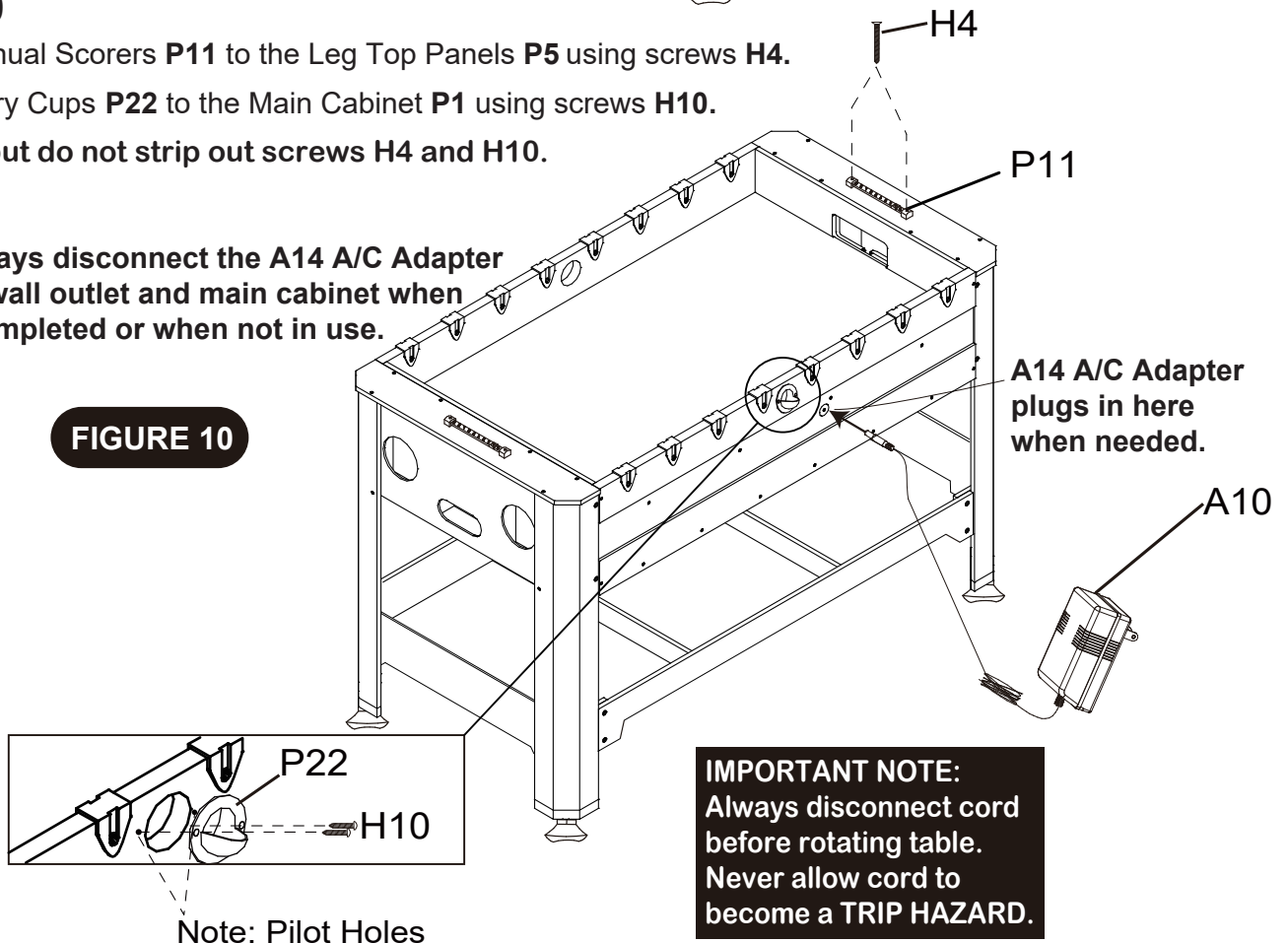
Attach Manual Scorers **P11** to the Leg Top Panels **P5** using screws **H4**.

Attach Entry Cups **P22** to the Main Cabinet **P1** using screws **H10**.

**Tighten, but do not strip out screws H4 and H10.**

**Note: Always disconnect the A14 A/C Adapter from the wall outlet and main cabinet when play is completed or when not in use.**

**FIGURE 10**



## PARTS REQUIRED:

|                                                |                                                          |                                                |
|------------------------------------------------|----------------------------------------------------------|------------------------------------------------|
| 2 pcs - <b>P15</b> White 3-player Rod Assembly | 1 pc - <b>P16</b> White 5-player Rod Assembly            | 1 pc - <b>P17</b> White 2-player Rod Assembly  |
| 2 pcs - <b>P18</b> Black 3-player Rod Assembly | 1 pc - <b>P19</b> Black 5-player Rod Assembly            | 1 pc - <b>P20</b> Black- 2-player Rod Assembly |
| 8 pcs - <b>P21</b> Rod Handle                  | 16 pcs - <b>A16</b> Removable Bushing Cap with Push Lock | 1 pc - <b>A17</b> Air Soccer Puck              |

## Step 11

**FIRST:** Insert the Rod Handles **P21** onto the rod ends with the hole as shown in **FIGURE 11A**.

**Note:** It may be necessary to vertically tap the Rod Handle, end down on the floor, to insure the Rod Handle is all the way on the player rod.

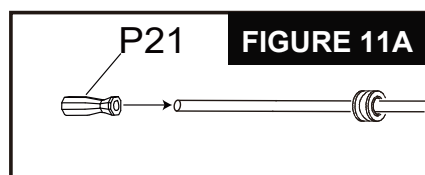
**Second:** Place the Player Rods into the cabinet bushings as per the player placement diagram below.

**Third:** Snap the Removable Bushing Cap **A16** into the female bushing as shown in **FIGURE 11B**.

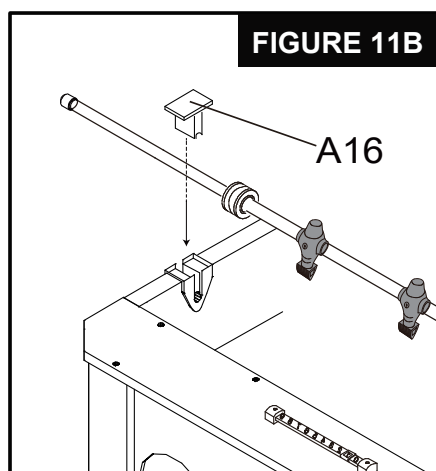
When you finish playing the Soccer Game and want to play a different game, squeeze the Push Lock of the Removable Bushing Caps **A16** and remove the Bushings.

**NOTE:** There will be four rod handles on each side of the table. It is critical that you set the rods as shown below so the players will be correctly placed.

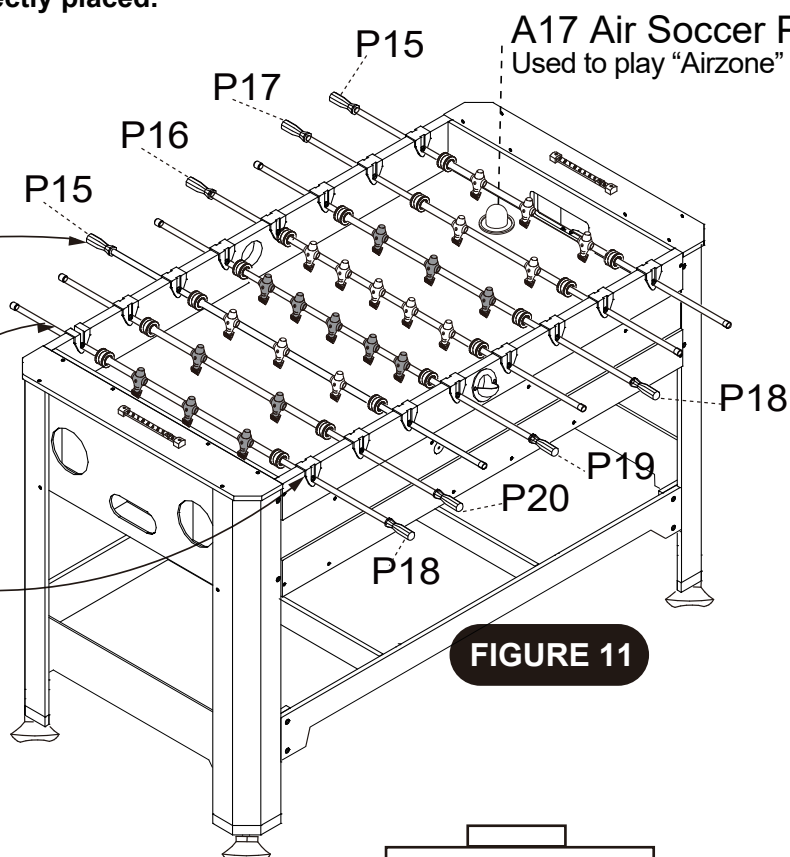
**NOTE:** Rod Handle should be placed on rod end WITH THE HOLE OR DIMPLE.



**FIGURE 11A**

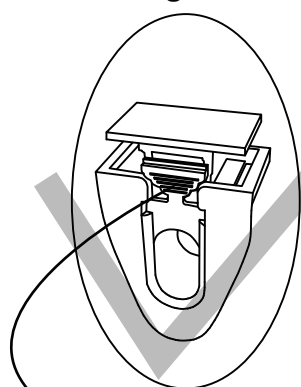


**FIGURE 11B**

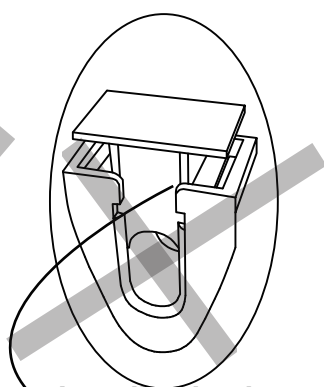


**FIGURE 11**

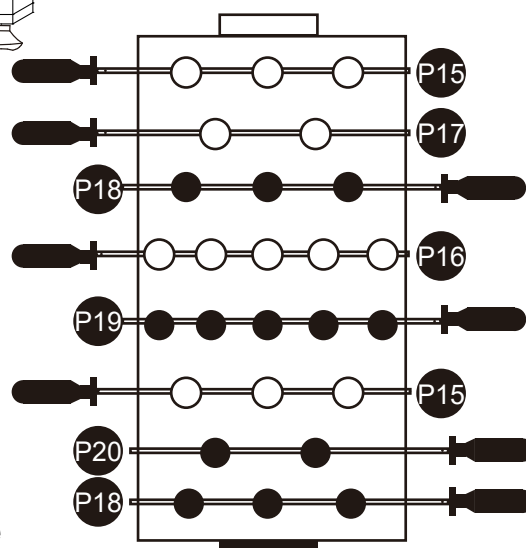
**Must "Lock" into female bushing**



**Squeeze Push Lock to release**



**Installed backwards and will not lock into place**



**Upright / Top View**

## PARTS REQUIRED:

2 pcs - **A5** Cue Stick

2 pcs - **A15** Cue Holder

## Step 12 (Rotate Table To Play Billiards)

To swivel table, first - remove all 16 pcs Removable Bushing Caps **A16**.

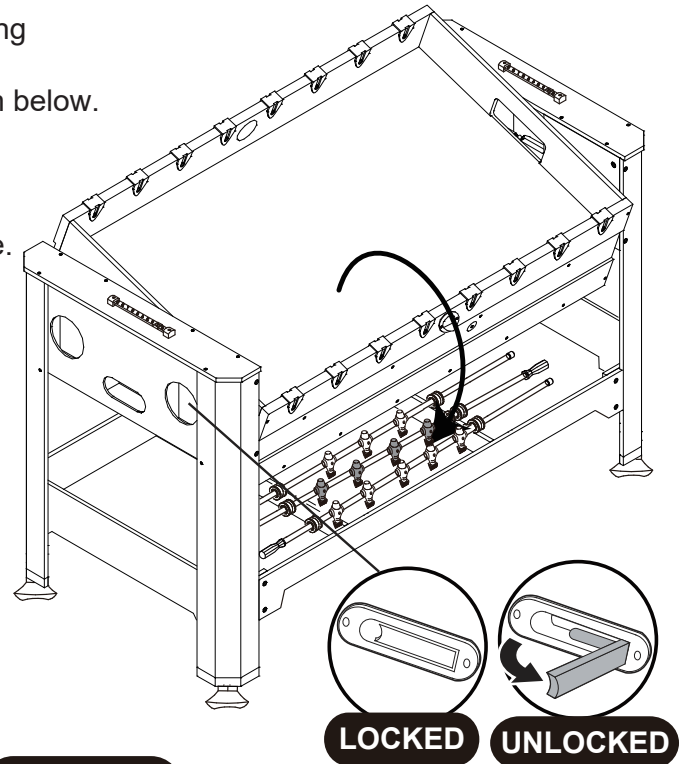
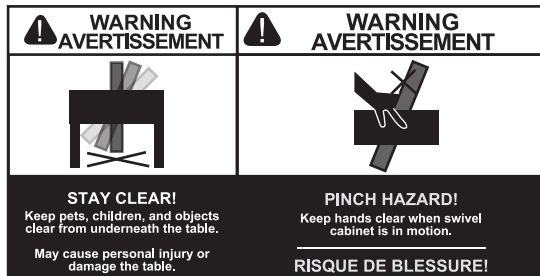
Second - remove and stow all Player Rods as per Diagram below.

Third - replace all 16 pcs Removable Bushing Caps **A16**.

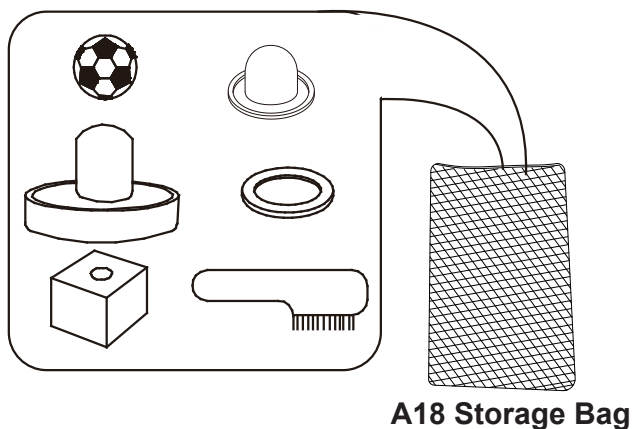
Open or unlock all 4 Lock /Latches. And very **carefully** swivel the main cabinet.

Close or lock all 4 Lock /Latches to play the Billiards Game.

**NOTE: All Soccer Rods must be removed before rotating the table. Also make sure A/C adapter cord is disconnected from the table.**

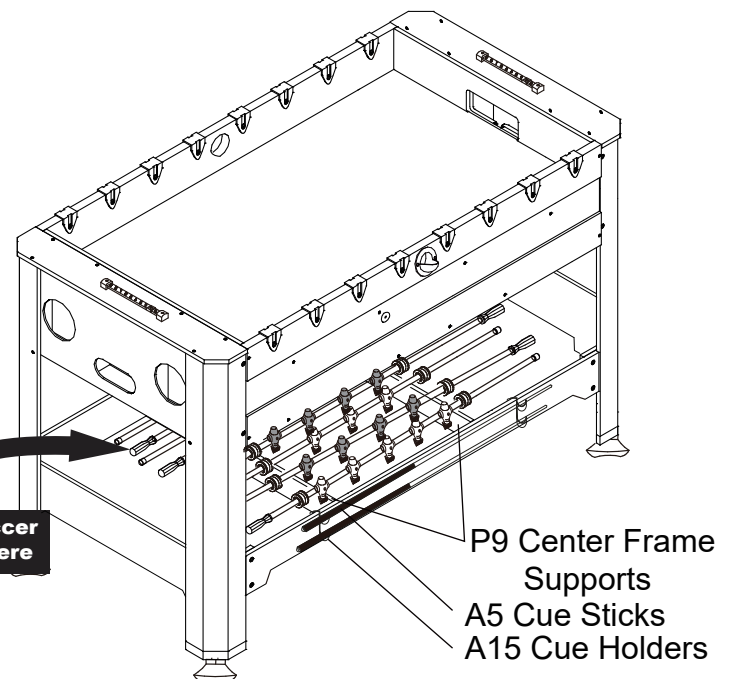


**FIGURE 12**



**A18 Storage Bag**

**Store the soccer player rods here**



**P9 Center Frame  
Supports  
A5 Cue Sticks  
A15 Cue Holders**

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

## CARE AND USE FOR YOUR PRODUCT

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. The purchase of a table cover will both protect and help keep clean the entire top of the table.
5. Use a carpenters level to properly level the table using the enclosed A6 leveling shims.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. **DO NOT** sit, climb or lean on the table.

### NOTICE

REFER TO [CONTAINER] FOR SAFETY  
INSTRUCTIONS WHEN  
USING CLEANING PRODUCTS.

# PRODUCT PARTS LIST FOR MODEL # AL5102W/F

| Part #       | Description                           | Qty. | Part #       | Description                                        | Qty. |
|--------------|---------------------------------------|------|--------------|----------------------------------------------------|------|
| AL5102HLH1   | 4 x 40 mm Phillips Flat Head Screw    | 12   | AL5102HL P17 | White 2-player Rod Assembly                        | 1    |
| AL5102HLH2   | 6 x 35 mm Allen Head Bolt             | 8    | AL5102HL P18 | Black 3-player Rod Assembly                        | 2    |
| AL5102HLH3   | 3.5 x 28 mm Phillips Round Head Screw | 6    | AL5102HL P19 | Black 5-player Rod Assembly                        | 1    |
| AL5102HLH4   | 3 x 18 mm Phillips Round Head Screw   | 4    | AL5102HL P20 | Black 2-player Rod Assembly                        | 1    |
| AL5102HLH5   | 3.5 x 18 mm Phillips Flat Head Screw  | 8    | AL5102HL P21 | Rod Handle                                         | 8    |
| AL5102HLH6   | 3 x 14 mm Phillips Round Head Screw   | 12   | AL5102HL P22 | Entry Cup                                          | 2    |
| AL5102HLH7   | 6 x 28 mm Allen Head Bolt             | 8    | AL5102HL A1  | Soccer Ball                                        | 2    |
| AL5102HLH8   | 6.5 x 16 mm Flat Washer               | 16   | AL5102HL A2  | Hockey Puck                                        | 2    |
| AL5102HLH9   | Plastic Pivot Bolt                    | 2    | AL5102HL A3  | Pusher                                             | 2    |
| AL5102HLH10  | 3.5 x 12 mm Phillips Flat Head Screw  | 4    | AL5102HL A4  | Billiard Balls                                     | 1    |
| AL5102HLH11  | 3.5 x 12 mm Phillips Round Head Screw | 8    | AL5102HL A5  | Cue Stick                                          | 2    |
| AL5102HLH12  | 4 x 40 mm Phillips Round Head Screw   | 16   | AL5102HL A6  | Triangle                                           | 1    |
| AL5102HLH13  | M6 Lock Washer                        | 8    | AL5102HL A7  | Cue Chalk                                          | 1    |
| AL5102HLT1   | Allen Wrench                          | 1    | AL5102HL A8  | Billiards Playfield Brush                          | 1    |
| AL5102HL P1  | Main Cabinet                          | 1    | AL5102HL A9  | Felt Pad                                           | 2    |
| AL5102HL P2  | Billiard Playfield                    | 1    | AL5102HL A14 | A/C Adapter                                        | 1    |
| AL5102HL P3  | Right Leg                             | 2    | AL5102HL A15 | Cue Holder                                         | 2    |
| AL5102HL P4  | Left Leg                              | 2    | AL5102HL A16 | Removable Bushing Cap with Push Lock               | 16   |
| AL5102HL P5  | Leg End Top Panel                     | 2    | AL5102HL A17 | Air Soccer Puck                                    | 1    |
| AL5102HL P6  | End Leg Panel                         | 2    | AL5102HL A18 | Storage Bag                                        | 1    |
| AL5102HL P7  | Side Leg Panel                        | 2    | AL5102HL A19 | DC Motor (factory installed)                       | 1    |
| AL5102HL P9  | Center Frame Support                  | 2    | AL5102HL C1  | Lock /Latch (factory installed)                    | 4    |
| AL5102HL P10 | Leg Top End Apron                     | 2    | AL5102HL C3  | Rod Bumper (factory installed)                     | 16   |
| AL5102HL P11 | Manual Scorer                         | 2    | AL5102HL C4  | Rod End Cap (factory installed)                    | 8    |
| AL5102HL P12 | Corner Pocket Shield                  | 4    | AL5102HL C5  | Plastic Pivot Nut (factory installed)              | 2    |
| AL5102HL P13 | Side Pocket Shield                    | 2    | AL5102HL C6  | Removable Bushing -female part (factory installed) | 16   |
| AL5102HL P14 | Leg Leveler                           | 4    | AL5102HL K1  | Hardware Kit                                       | 1    |
| AL5102HL P15 | White 3-player Rod Assembly           | 2    | AL5102HL M1  | Instruction Manual                                 | 1    |
| AL5102HL P16 | White 5-player Rod Assembly           | 1    |              |                                                    |      |

**Note: The Soccer Player Rods all have the Players, Washers, Bumpers and Rod End Cap all pre-attached.**

### **AIR POWERED HOCKEY:**

1. This game is designed to be played with two (2) players, one at each end. Plug in A/C Adapter.
2. Play begins when the puck is placed on the playing surface. Players must hit the puck with the hand-held pushers and attempt to shoot into the opponent's goal.
3. One point is given when a puck is shot into the opponent's goal.
4. Winning: the winning goal is accomplished by being the first player to reach a predetermined score or by being the player to score the most points within a given period. Unplug A/C Adapter when not in use.

### **SOCCER:**

1. This game is intended for 2-4 players. Competing teams will be on opposite sides of the table from one another.
2. Players must use the player rods to maneuver the ball into your opponent's goal to score one point.
3. Spinning the rods with uncontrollable force is not allowed.
4. If a ball comes to a complete stop, a timeout occurs and the ball is dropped into the middle to start play back up again.

Note: Use the ball entry cup for this if provided on your game table

### **BILLIARDS:**

In the course of play, a player must call each shot in advance, by indicating the ball to be made and the pocket into which it will be made. It is not necessary to indicate details such as cushions, banks, caroms, etc. Failure to make the shot as called results in a loss of turn. If the shot is made as called, then any other balls pocketed remain pocketed. However, if the called shot is not made and any other balls are pocketed, then the shooter's ball(s) that were pocketed would be spotted and any of the opponent's balls would remain pocketed.

In order to execute a Legal Shot, the first ball hit must be one of the balls in the shooter's group (stripes or solids) and the object ball must be pocketed or the cue ball or any object ball must come into contact with a rail. (Note: It is legal for the shooter to bank the cue ball off a rail before hitting the object ball.) A player who legally pockets a ball continues play until missing or committing a Foul. Once a player's ball group (stripes or solids) is pocketed, the player may play the 8 ball. Again, the player must clearly indicate the intended pocket, even if it appears obvious. A player who legally pockets all of his ball group and the 8 ball is the winner.

### **FOULS**

1. Failure to execute a legal shot as defined above.
2. A scratch shot (shooting the cue ball into a pocket or off the table)
3. Moving or touching any ball by means other than legal play.
4. Shooting an intentional jump shot over another ball by scooping the cue stick under the cue ball. (A jump shot executed by striking the cue ball above center is legal.)
5. Using the 8 ball first in a combination shot when the table is not open.

### **BONUS AIRZONE SOCCER GAME:**

Your 4 in 1 multi game table includes a new bonus game called "AirZone" Soccer.

A new exciting twist on the games of air hockey and foosball.

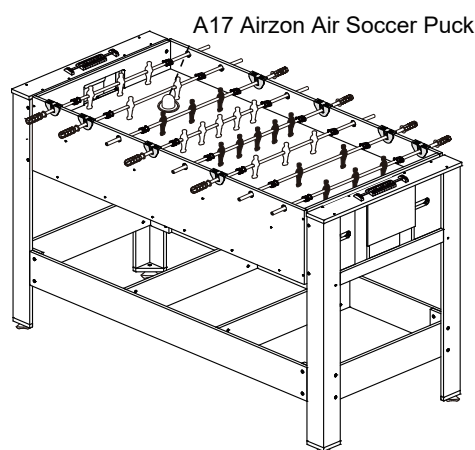
Using the included Air soccer puck (A17) you can now play Air rod soccer on the air hockey playfield.

The "AirZone" playfield provides a cushion of air for a new gaming experience. Plug in A/C Adapter.

The game rules are the same as traditional foosball.

Younger novice players may find this version of air soccer a little easier to play than foosball.

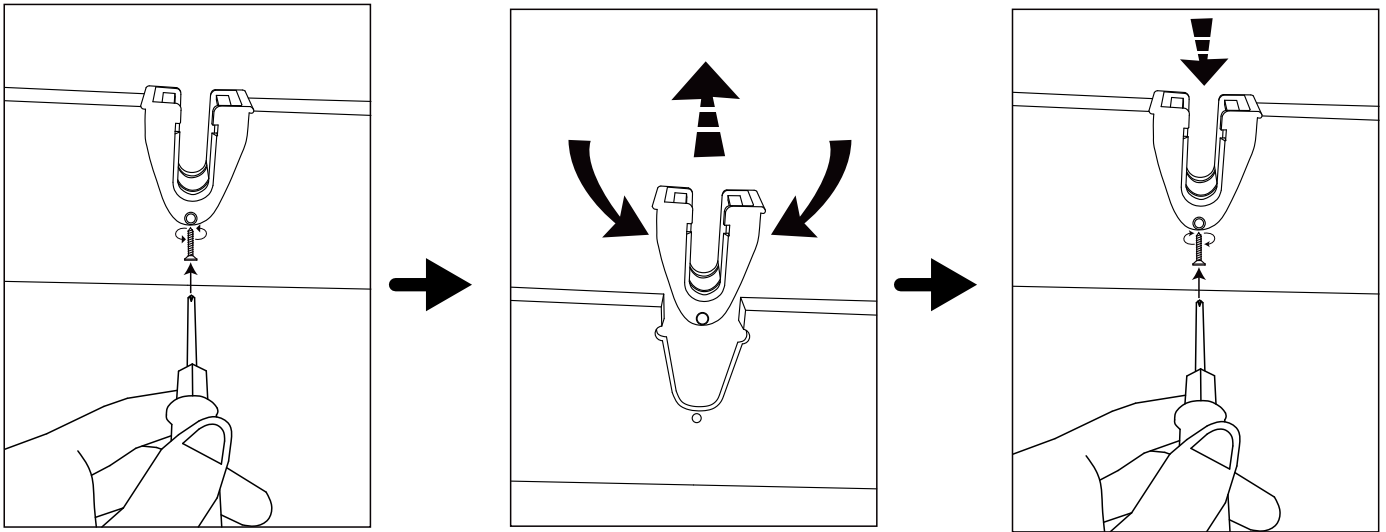
Always unplug A/C Adapter when not in use.



## Female Bushing Replacement

In the remote chance that the female rod bushing may need to be replaced , please follow these replacement directions.

1. Call our Customer Service Department at 1-888 on the front of your assembly manual and request the bushing replacement.
2. Locate and remove the Philips screw in the bushing , as per the diagram.
3. Pinch the bushing together and pull the bushing up and out of it's slot , per the diagram.
4. Install the new bushing , and replace the screw. Tighten , but do not strip out the screw.



# 90 DAY LIMITED WARRANTY

This consumer warranty extends to the original consumer purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

**WARRANTY DURATION:** This Product is warranted to the original consumer purchase of a period of 90 days from the original purchase.

**WARRANTY COVERAGE:** ESCALADE SPORTS warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

**WARRANTY PERFORMANCE:** During the above 90 day warranty period, ESCALADE SPORTS shall repair or replace with a comparable model, and Product, or component thereof, which may prove defective under normal use and proper care, and which our examination shall disclose to our satisfaction to be thus defective, please contact our Warranty Dept.

1-800-467-1421 / Warranty Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Warranty Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements no charge will be made for such repair or replacement of in-warranty Products. ESCALADE SPORTS strongly recommends that the Product is insured for value prior to mailing.

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Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

**LEGAL REMEDIES:** This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

## NOT COVERED BY THIS WARRANTY

- Product not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities
- Any product subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of ESCALADE SPORTS.