# Installation Instructions for Compact Hinges 9390 & 8390 Series



Required Parts:	Tools:		a land and
1 ea #7 X 5/8″ pan washer head so	crew Phillips Screwdriver		L GALL TS
1 ea #7 X 5/8" flat head screw (for hinges with no press-in dowe	ls) Hinge Boring Machin (HRBORE220SP)	100 A 1	
<b>Optional Parts:</b>	Insertion Ram for	Learn about the fe and benefits of the	
85° Restrictor Clip (9390.RC)	Compact Hinges	Scan to view produ	- 190.Cr>Z
Replacement dowels & screws	(LARM7390)	https://delivr.cor	
			)
9390 Series No Dowels Pres Soft-close	9390 Series s-in 8 mm Dowels Soft-close	8390 Series No Dowels Self-close	8390 Series Press-in 8 mm Dowels Self-close

-	9390 SERIES APPLICATION	3/8″ Overlay	7/16″ Overlay	1/2″ Overlay	5/8″ Overlay	3/4″ Overlay	1″ Overlay	1-1/4″ Overlay	1-3/8″ Overlay	1-1/2″ Overlay
	4 3			<b>9390</b> 200/ctn						
A.	Soft-close No Dowels			<b>9390-2C*</b> 200/ctn						
1993	Soft-close	9390-038	9390-716	9390-2-000 200/ctn	9390-058	9390-6-000	9391-000	<b>9394-000</b> 200/ctn	9393-000	9392-000
	Press-in 8 mm Dowels	200/ctn	200/ctn	<b>9390-2-2C*</b> 200/ctn	200/ctn	200/ctn	200/ctn	<b>9394-2C*</b> 200/ctn	200/ctn	200/ctn

\*2C = 2-Cleat Hinge

	3390 SERIES PPLICATION	3/8″ Overlay	7/16″ Overlay	1/2″ Overlay	5/8″ Overlay	3/4″ Overlay	1-1/4″ Overlay	1-3/8″ Overlay	1-1/2″ Overlay
A A A A A A A A A A A A A A A A A A A				<b>8390</b> 200/ctn					
4	Self Close No Dowels			8390-2C* 200/ctn					
The second	Self Close	8390-038	8390-716	8390-2-000 200/ctn	8390-058	8390-6-000	<b>8394-000</b> 200/ctn	8393-000	8392-000
	Press-in 8 mm Dowels	200/ctn	200/ctn	8390-2-2C* 200/ctn	200/ctn	200/ctn	8394-2C* 200/ctn	200/ctn	200/ctn

\*2C = 2-Cleat Hinge

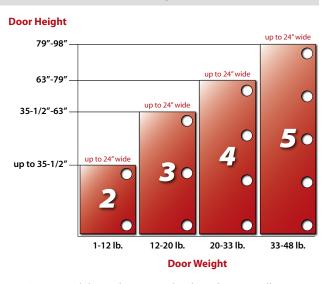
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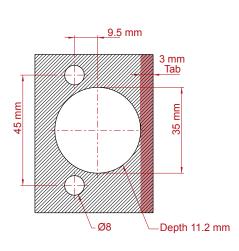


### 1. Bore door(s) to accommodate hinge cup and dowels (if applicable).

a. Determine the number of hinges that are needed for each door using the figure (below left).

#### Number of Compact Hinges Needed





	Boring Depth	Tab
9390 Series	11.2 mm	3 mm
8390 Series	11.2 mm	3 mm

NOTE: Avoid doors that are wider than they are tall. Keep hinges as close to top and bottom of door as possible. Attach hinges and plates using all available holes.

- b. Use the boring pattern (above right) to bore each door for each hinge to be attached.
  NOTE: A tab of 3 mm is recommended to ensure the correct overlay for all compact hinges.
  NOTE: If not using press-in dowels, skip drilling of 8 mm holes.
- c. Use the cabinet door boring machine HRBORE220SP (sold separately) to bore the holes.



Learn more about our Hinge Boring Machine.

Scan QR to view the video. https://delivr.com/2x3gu



### 2. Install hinges to door.

- a. For hinges with press-in dowels: Use LARM7390 (sold separately) for pressing 9390 and 8390 series.
- b. For hinges with no press-in dowels: Use 1 ea #7 X 5/8" flat head screw 7X580 to attach each hinge to the cabinet.

For hinges with press-in dowels:

LARM7390 Insertion Ram



For hinges with no press-in dowels: 7X580 #7 x 5/8" flat head screw



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### 3. Install hinges to cabinet.

a. Use 1 ea #7 X 5/8" pan washer head screw **7X0580WCQ** to attach each hinge to the cabinet.

\*NOTE: For face frame material greater than 3/4" thickness, special 2-cleat hinges are available in select overlays.



7X050WCQ #7 X 5/8" pan washer head screw



### 4. Adjust the hinge(s) as needed.

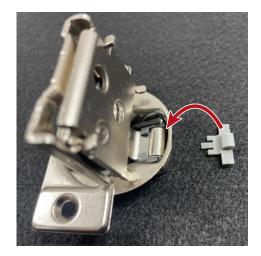
Horizontal adjustment	Vertical adjustment	Depth adjustment		
Rotate front screw to increase or decrease door overlay.	Rotate center cam screw to adjust door position.	Rotate rear cam screw to adjust door position.		

### 5. Install 85° restrictor clips as needed.

a. Align the restrictor clip **9390.RC** to the rear of the hinge cup and press in gently.



Scan QR to view compact hinge restrictor clip video. https://delivr.com/2vmc9





b. Cycle the hinge 3 times to ensure the clip is properly seated and the hinge opening is now limited to 85°.

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