



Technical Data Sheet

3M™ Thin Flexographic Plate Mounting Tape 2205



[Product Details](#)

Product Description

3M™ Thin Flexographic Mounting Tape 2205 is a double coated film tape constructed of a polyester film carrier with differential adhesives specifically designed for the corrugated printing business to hold flexographic print plates to PVC saddles/carriers. Both adhesives are designed to provide high holding power and to cleanly remove from both the plate and the carrier. This product uses the 3M proprietary Easy Mount liner, which creates micro-channels in the lined side adhesive surface. The crosshatched pattern creates a continuous and permanent network of micro-channels in the adhesive, allowing air to escape from between the tape and the carrier.

Product Features

- Use the 3M proprietary Easy Mount liner, creating micro-channels in lined side of the tape. The crosshatched pattern creates a continuous and permanent network of micro-channels in the adhesive, allowing air to escape from between the tape and the carrier.
- The adhesive on the non-lined side of the tape is designed for mounting of photopolymer plates, excellent holding power on-press with high plateside adhesion and clean plate removal when demounting.
- The adhesive on the lined side of the tape is designed for mounting to PVC carriers, providing easy and air free application at mounting and clean removal when demounting.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Carrier		Polyester
Total Tape Thickness	ASTM D3652	0.127 mm (5 mil)
Liner Thickness		0.1 mm (4 mil)
Thickness: Nominal		x

Typical Performance Characteristics

90° Peel Adhesion

Temperature: 23 °C (73 °F)

Test Method: ASTM D3330

Dwell Time	Test Condition	Substrate	Value
24 h	Non-Lined Side	Photopolymer	7 N/cm (65 oz/in) ¹
24 h	Lined Side	Polyvinyl chloride (PVC)	1.3 N/cm (120 oz/in) ¹
72 h	Non-Lined Side	Photopolymer	8.1 N/cm (75 oz/in) ¹
72 h	Lined Side	Polyvinyl chloride (PVC)	1.35 N/cm (125 oz/in) ¹
		Photopolymer	3.2 N/cm (30 oz/in) ²
		Polyvinyl chloride (PVC)	4.9 N/cm (45 oz/in) ³
		Stainless Steel	4.9 N/cm (45 oz/in) ²
		Stainless Steel	3.8 N/cm (35 oz/in) ³

¹ 304 mm/min (12 in/min)

² Non-Lined

³ Lined

Attribute Name	Value
Temperature Resistance	65 °C (150 °F)

Typical Environmental Performance

Attribute Name	Value
Solvent Resistance	Water - Excellent Alkanes - Excellent Alcohols - Good Acetates - Fair

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

Available Sizes

Attribute Name	Value
Master Width	1371.6 mm (54 in)
Normal Slitting Tolerance	± 0.794 mm (± 1/32 in)

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

3M is a trademark of 3M Company.
©3M 2024 (9/24)