



We strive to ensure that our products are of the highest quality and free of manufacturing defects or missing parts. However, if you have any problems with your new product,

DO NOT RETURN IT TO THE STORE,

please contact us toll free @:

1-888-996-2729

FAX: 1-866-873-3531

gameroom@escaladesports.com

Or write to:

Escalade Sports

Customer Service Department

P.O. Box 889

Evansville, IN 47706

Please visit our Web site at:

www.escaladesports.com

Please have your date code when inquiring about parts.

When contacting Escalade Sports please provide your model number, date code (if applicable), and part number if requesting a replacement part. These numbers are located on the product, packaging, and in this owners manual.

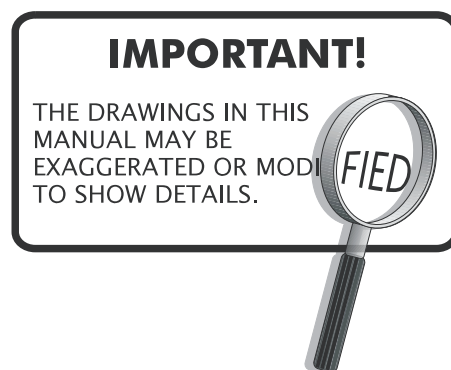
Your Model Number HT220

Date Code: 2 - HT220 - MW

Purchase Date: _____

PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS HT220 POWER PLAY 7FT AIR HOCKEY TABLE

Tools Required:

- T1 - Allen Wrench (Included)
- Phillips Screwdriver
- Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

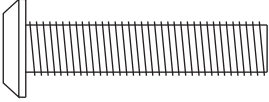
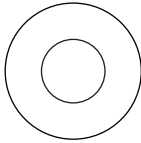
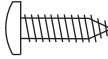
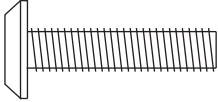
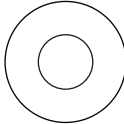
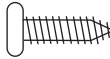
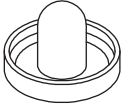
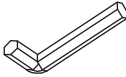
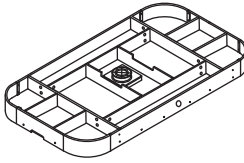
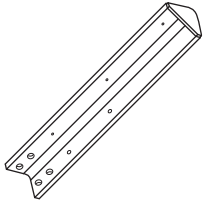
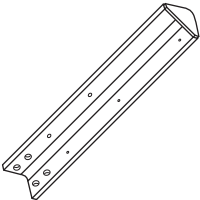
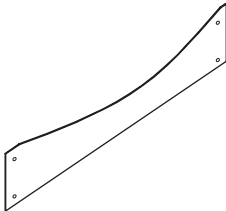
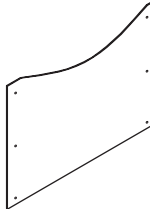
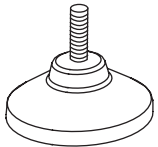
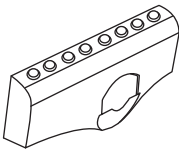
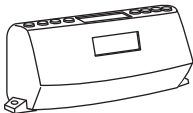
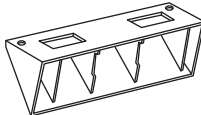
Make sure you understand the following tips before you begin to assemble your hockey table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.



WARNING:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO PUT THIS HOCKEY TABLE
TOGETHER.**

H1 = 16 pcs 8mm x 32mm Allen Head Bolt 	H2 = 16 pcs 8.5mm x 19mm Flat Washer 	H3 = 18 pcs 3.5mm x 12mm Phillips Round Head Screw 	H4 = 6 pcs 3.5mm x 18mm Phillips Round Head Screw 
H5 = 8 pcs 6mm x 25mm Allen Head Bolt 	H6 = 8 pcs 6.5mm x 16mm Flat Washer 	H7 = 4 pcs 3.5mm x 12mm Phillips Round Head Screw 	A1 = 2 pcs Striker with Felt Pad 
A2 = 4 pcs Puck 	T1 = 1 pc Allen Wrench 	P1 = 1 pc Air Hockey Table Cabinet 	P2 = 2 pcs Right Leg 
P3 = 2 pcs Left Leg 	P4 = 2 pcs Side Leg Panel 	P5 = 2 pcs End Leg Panel 	P6 = 4 pcs Leg Leveler 
P7 = 2 pcs Goalflex80™ Goal 	P8 = 1 pc Goalflex80™ Scoring Console 	P9 = 1 pc Scoring Console Holder 	 WARNING: CHOKING HAZARD Small parts. Not for children under 3 yrs.

PARTS REQUIRED:

1 pc - **P1** Air Hockey Table Cabinet
2 pcs - **P2** Right Leg
2 pcs - **P3** Left Leg

16 pcs - **H1** Allen Head Bolt
16 pcs - **H2** Flat Washer
1 pc - **A3** Allen Wrench

STEP 1:

Leave Hockey Table Cabinet **P1** face down in carton to assemble.

Attach **P2** Right Legs and **P3** Left legs using **H1** Allen Head Bolts with **H2** Flat Washers as shown in **FIGURE 1**.

Use **T1** Allen Wrench to tighten bolts.

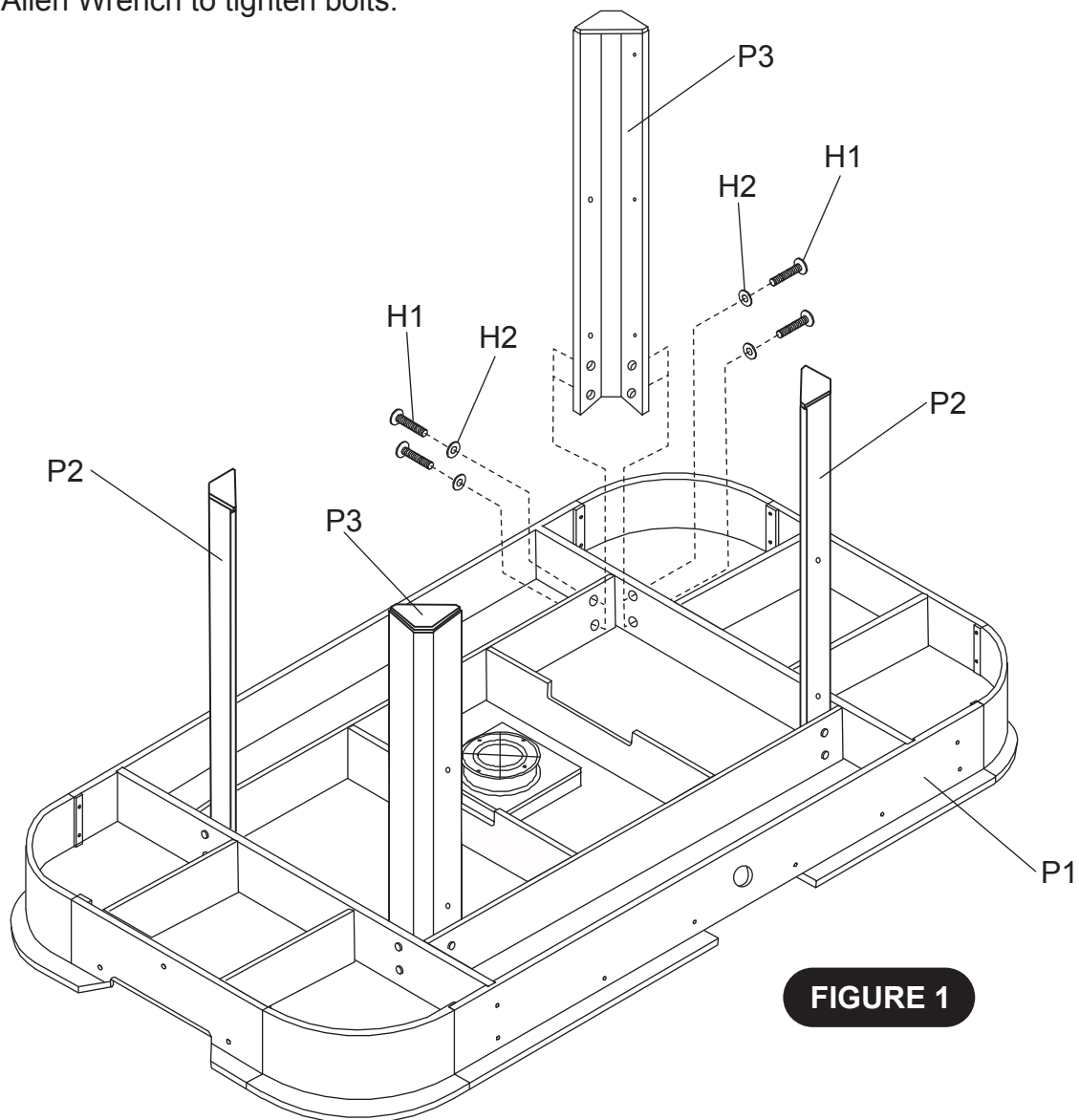


FIGURE 1

PARTS REQUIRED:

12 pcs - **H3** Phillips Round Head Screw
12 pcs - **H5** Allen Head Bolt
12 pcs - **H6** Flat Washer

2 pcs - **P4** Side Leg Panel
2 pcs - **P5** End Leg Panel
4 pcs - **P6** Leg Leveler
1 pc - **T1** Allen Wrench

STEP 2:

With the help of another adult, align the holes in the **P5** End Leg Panels with the pre-drilled pilot holes in the Legs and attach with **H3** Phillips Round Head Screws as shown in **FIGURE 2**.

Important Note: Tighten, but do not strip out H3 screws.

Attach **P4** Side Leg Panel as shown using **H2** Allen Head Bolts and **H3** Flat Washers.

Use the **T1** Allen Wrench to tighten the bolts.

Thread the **P6** Leg Levelers into the bottom of each leg.

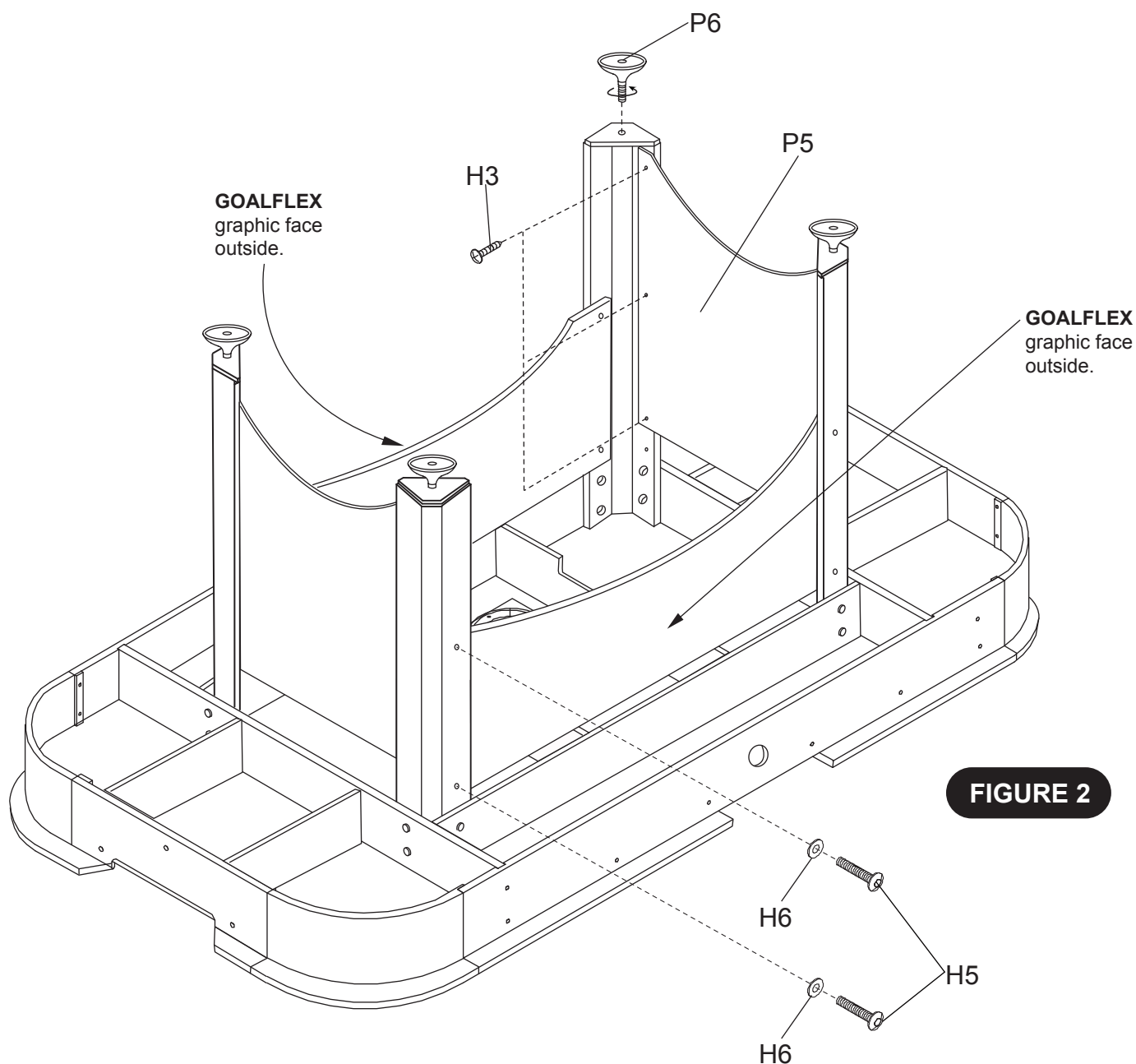


FIGURE 2

PARTS REQUIRED:

2 pcs - **P7** Goalflex80 Goal
6 pcs - **H3** Phillips Round Head Screw
4 pcs - **H4** Phillips Round Head Screw

WARNING:

THIS STEP REQUIRES TWO OR MORE ADULTS.
VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL, THE TABLE IS HEAVY.

STEP 3:

With the help of another adult, carefully lift and rotate table into upright position. First, feed the sensor plug from each **P7** Goalflex80 Goal through each end apron as shown in **FIGURE 3A**.

Next, use pilot holes provided to attach each **P7** Goalflex80 Goal using **H4** Phillips Round Head Screws and **H3** Phillips Round Head Screws as shown in **FIGURE 3B**.

Important Note: Tighten, but do not strip out H3 and H4 Screws.

Next, feed the plugs through underneath support beams and through long side apron as shown in **FIGURE 3C**.

Feed the sensor plug from **P7** through the end apron.

P7

FIGURE 3A

NOTE:
Use H4 Screws
this location.

NOTE:
Use H3 Screws
this location.

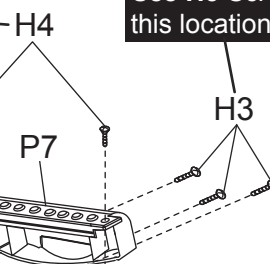


FIGURE 3B

FIGURE 3C

PARTS REQUIRED:

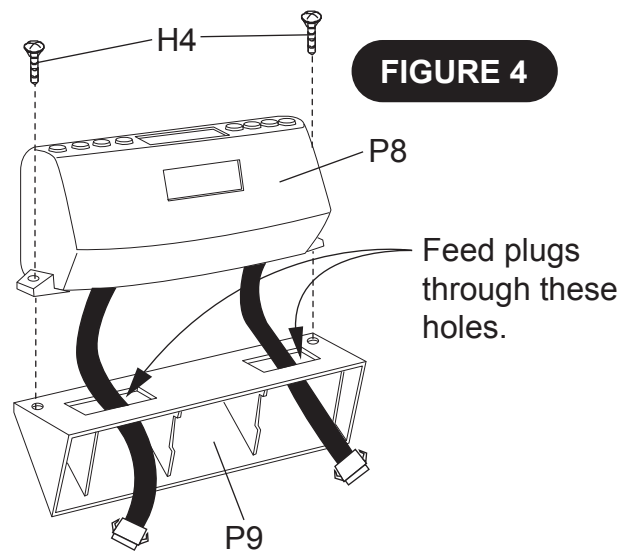
- 1 pc - **P8** Goalflex80 Scoring Console
- 1 pc - **P9** Scoring Console Holder
- 2 pcs - **H4** Phillips Round Head Screw

STEP 4:

First, feed the sensor plugs from **P8** Goalflex80 Scoring Console through **P9** Scoring Console Holder as shown in **FIGURE 4**.

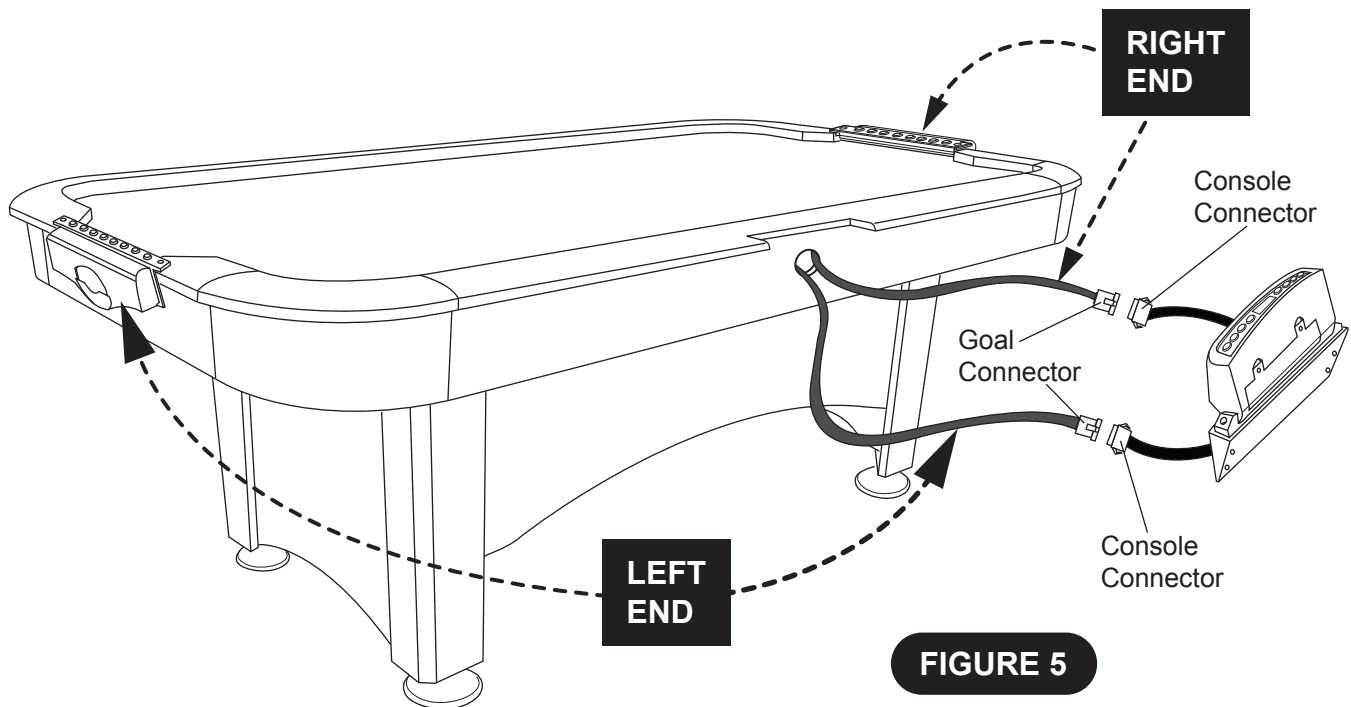
Attach **P8** Goalflex80 Scoring Console to **P9** Scoring Console Holder using **H4** Phillips Round Head Screws as shown in **FIGURE 4**.

Important Note: Tighten, but do not strip out H4 Screws.



STEP 5:

Carefully connect **P8** Console male connectors to **P7** Goal female connectors as shown in **FIGURE 5**.



PARTS REQUIRED:

4 pcs - H7 Phillips Round Head Screw

STEP 6:

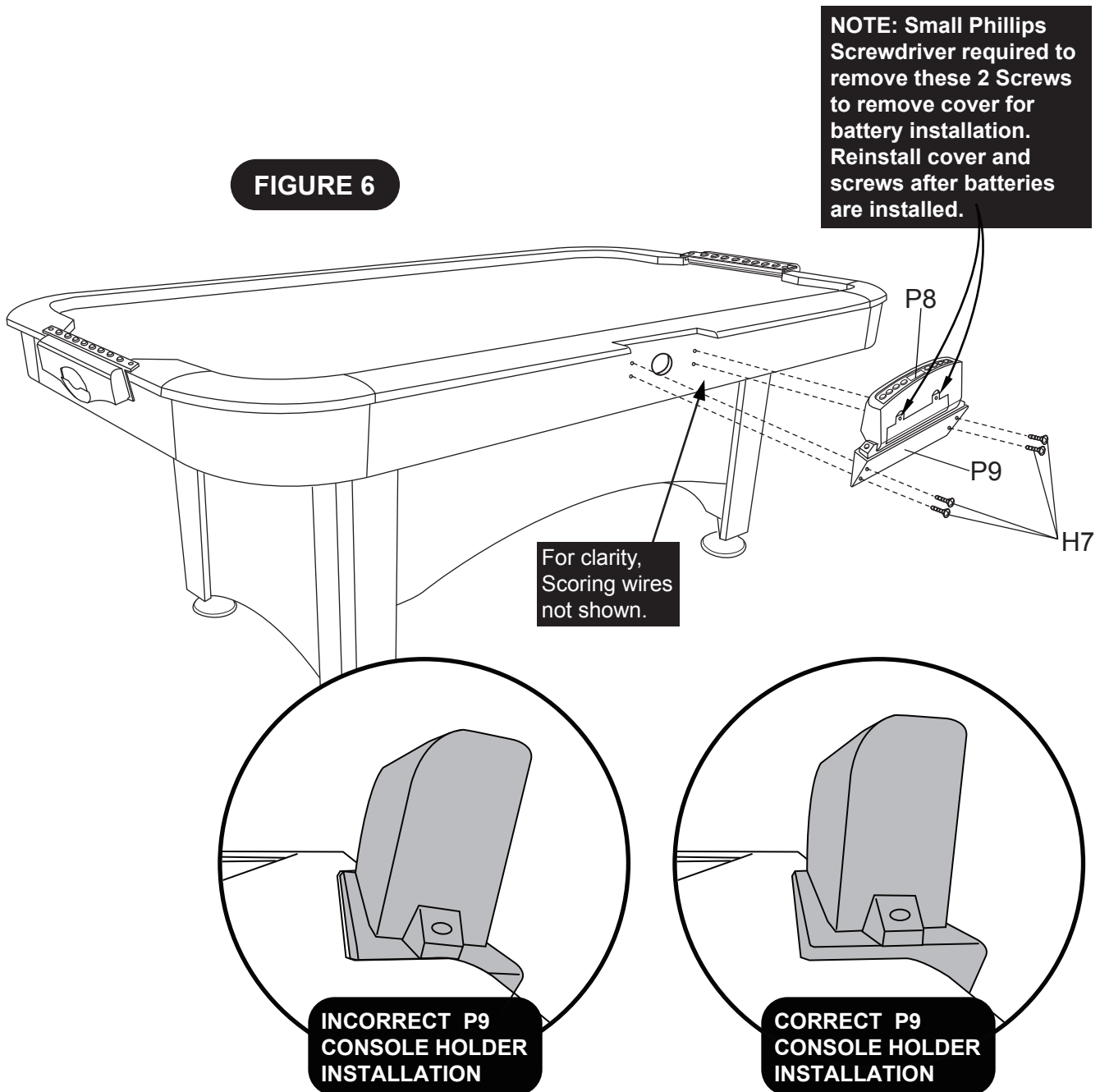
First, feed the connector wires back through hole on **P1** Air Hockey Table Cabinet - Side Apron and attach **P9** Scoring Console Holder using **H7** Phillips Round Head Screws as shown in **FIGURE 6**.

Important Note: Tighten, but do not strip out H7 Screws.

Install 3 "C" size batteries (not included) into **P8** Goalflex80 Scoring Console.

Clean up hanging wires using four pieces factory installed Velcro Straps on under side of table.

FIGURE 6



Congratulations! You have now assembled your Hockey Table. Please note the Care and Use instructions below to ensure many years of trouble free use of your Hockey Table.

CARE AND USE OF YOUR HOCKEY TABLE

1. Use only a suitable 120v AC household outlet, and insure the cord is not a trip hazard.
2. For long life and best play from your air hockey table, apply spray furniture polish to clean cloth and wipe down the playfield with air motor running to make the pucks slide faster before first play and frequently thereafter.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** operate the motor if the cord is damaged in any way.
5. **DO NOT** sit, climb or lean on the table.
6. **DO NOT** drag the table when moving it. This will damage the legs.
7. **DO NOT** set drinks on the table.
8. It is suggested that this table be placed close to wall thus allowing the air motor cord to **NOT** be a trip hazard. Always turn air motor off when table is not in use.

PRODUCT PARTS LIST # HT220

Part#	Description	Qty	Part#	Description	Qty
HT220MWH1	8 mm x 32 mm Allen Head Bolt	16	HT220MWP1	Air Hockey Table Cabinet (no motor)	1
HT220MWH2	8.5 mm x 19 mm Flat Washer	16	HT220MWP2	Right Leg	2
HT220MWH3	3.5 mm x 12 mm Phillips Round Head Screw	18	HT220MWP3	Left Leg	2
HT220MWH4	3.5 mm x 18 mm Phillips Round Head Screw	6	HT220MWP4	Side Leg Panel	2
HT220MWH5	6 mm x 25 mm Allen Head Bolt	8	HT220MWP5	End Leg Panel	2
HT220MWH6	6.5 mm x 16 mm Flat Washer	8	HT220MWP6	Leg Leveler	2
HT220MWH7	3.5 mm x 12 mm Phillips Round Head Screw	4	HT220MWP7	Goalflex80 Goal	2
HT220MWA1	Striker with Felt Pad	2	HT220MWP8	Goalflex80 Scoring Console	1
HT220MWA2	Puck	4	HT220MWP9	Scoring Console Holder	1
HT220MWT1	Allen Wrench	1	HT220MWC1	Blower Motor	1
			HT220MWK1	Hardware Kit	1
			HT220MWM1	Owner's Manual	1

GOALFLEX ELECTRONIC SCORER OPERATION:

POWER ON/OFF = Press ON/OFF button to start the Goalflex scoring unit. Long press ON/OFF button to turn off the Goalflex scoring unit.

GAME TYPE = Press GAME TYPE button to select POWER PLAY, SOLO or DOUBLE game type.

GOAL SIZE = Press GOAL SIZE button to adjust your goal size.

HANDICAP = Press HANDICAP button to select versus mode handicap options.

TIME = Press TIME button to select time options 20 , 15 , 10 or 5 minutes.

AFTER GOAL DELAY = Press AFTER GOAL DELAY button to turn off NON-STOP scores mode.

MUTE = Press MUTE button to turn the sound ON or OFF.

START/PAUSE = Press START/PAUSE button to START or PAUSE the game.

NOTE: If NO GAME TYPE has been select or the START/PAUSE button is not pressed for 3 minutes, the scoring unit will automatically turn off. However we suggest turning the power off when the game will not be used for an extended period of time.

90 DAY LIMITED WARRANTY

This customer warranty extends to the original owner, on the purchase of any ESCALADE SPORTS Product (hereinafter referred as the "Product").

WARRANTY DURATION: This Product is warranted to the original owner, for a period of 90 days from the original purchase.

WARRANTY COVERAGE: ESCALADE SPORTS warrants to the original owner, this product to be free from defects in material and workmanship when used for the intended purpose under normal use and conditions. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL AND WORKMANSHIP.

WARRANTY REPLACEMENT: During the above 90 day warranty period, ESCALADESPORTS shall provide replacement components or replace with a comparable product at our choosing. If product is defective under normal use and proper care, please contact our Customer Service Dept.

1-888-996-2729 / Customer Service Dept.

Or Write us at:

Escalade® Sports, Inc. - P.O. Box 889, Evansville, IN 47706

Attn: Customer Service Dept.

Or E-mail us at:

gameroom@escaladesports.com

Other than shipping requirements, no charge will be made for such replacement of in-warranty products.

WARRANTY DISCLAIMERS: ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE ABOVE 90 DAY PERIOD. ESCALADE SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS, EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.