

CRC Hardener for Polyester Filler CRC Industries (CRC Industries New Zealand)

Chemwatch: 4546-50 Version No: 12.1

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

Chemwatch Hazard Alert Code: 3

Issue Date: **10/03/2023** Print Date: **25/08/2023** L.GHS.NZL.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Froduct identifier		
Product name	CRC Hardener for Polyester Filler	
Chemical Name	Not Applicable	
Synonyms	7091 Hardener 25ml; 7093 Cream Hardener 75ml; 7094 Hardener 100ml; body filler putty hardener	
Proper shipping name	ORGANIC PEROXIDE TYPE E, SOLID	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Harde
Relevant identified uses	b b 4

Hardener for CRC Body Filler.
 Material is mixed and used in accordance with manufacturers directions

Details of the manufacturer or supplier of the safety data sheet

Registered company name	CRC Industries (CRC Industries New Zealand)	
Address	10 Highbrook Drive East Tamaki Auckland New Zealand	
Telephone	+64 9 272 2700	
Fax	+64 9 274 9696	
Website	WWW.CIC.CO.DZ	
Email	info.nz@crc.co.nz	

Emergency telephone number

Association / Organisation	CRC Industries (CRC Industries New Zealand)	
Emergency telephone numbers	NZ Poisons Centre 0800 POISON (0800 764 766)	
Other emergency telephone numbers	111 (NZ Emergency Services)	

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

Chemwatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	1		0 = Minimum
Body Contact	2	1	1 = Low
Reactivity	2		2 = Moderate
Chronic	3		3 = High 4 = Extreme

Classification ^[1]	Organic Peroxides Type E, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2, Reproductive Toxicity Category 1, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 1	
Legend:	1. Classified by Chernwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	
Determined by Chemwatch using GHS/HSNO criteria	5.2E, 6.4A, 6.5B (contact), 6.8A, 6.9B, 9.1A	



Signal word Dange

Hazard statement(s)

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H242	Heating may cause a fire.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P235	Keep cool.
P240	Ground and bond container and receiving equipment.
P260	Do not breathe mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.		
P370+P378	In case of fire: Use water jets to extinguish.		
P302+P352	IF ON SKIN: Wash with plenty of water and soap.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P314	Get medical advice/attention if you feel unwell.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P362+P364	P362+P364 Take off contaminated clothing and wash it before reuse.		
P391	1 Collect spillage.		

Precautionary statement(s) Storage

P403	Store in a well-ventilated place.	
P405	Store locked up.	
P411	Store at temperatures not exceeding°C/°F.	
P410	Protect from sunlight.	

Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
94-36-0	30-60	dibenzoyl peroxide
117-81-7	30-60	di-sec-octyl phthalate
Not Available		NOTE: Manufacturer has supplied full ingredient
Not Available		information to allow CHEMWATCH assessment.
Legend:	1. Classified by Chemwatch; 2.	Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI;

4. Classification drawn from C&L; * EU IOELVs available

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Description of first aid measur	es
Eye Contact	 If this product comes in contact with the eyes: Immediately hold the eyelids apart and flush the eye with 2% sodium carbonate solution or 5% sodium ascorbate solution then wash continuously for at least 15 minutes with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Transport to hospital (or doctor) without further delay. Removal of contact lenses should only be undertaken by trained personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Toxic myocarditis may follow ingestion of oxidizing agents such as peroxides.

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ۶ Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock
- ٠ Anticipate seizures .
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- DO NOT attempt neutralisation as exothermic reaction may occur.
- Skin burns should be covered with dry, sterile bandages, following decontamination.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ٠ Positive-pressure ventilation using a bag-valve mask might be of use
- ۶ Monitor and treat, where necessary, for arrhythmias.
- ٠ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ۶ Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam. ٠
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

FOR SMALL FIRE:

Water spray, foam, CO2 or dry chemical.

- DO NOT use water jets.
- FOR LARGE FIRE:
- Flood fire area with water from a distance.

Special hazards arising from the substrate or mixture

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Fire Incompatibility	 Avoid storage with reducing agents. Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous

Advice for firefighters

Advice for firefighters		
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water courses. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. Extinguishers should be used only by trained personnel. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suppected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. If fire gets out of control withdraw personnel and warn against entry. Equipment should be thoroughly decontaminated after use. 	

 Fire/Explosion Hazard Will not burn but increases intensity of fire. May explode from friction, shock, heat or containment. Heating may cause expansion or decomposition leading to violent rupture of containers. Heat affected containers remain hazardous. Contact with combustibles such as wood, paper, oil or finely divided metal may produce spontaneous combustion or violent decomposition. May emit irritating, poisonous or corrosive fumes. Combustion/decomposition may produce acrid/toxic fumes of carbon monoxide (CO). Organic peroxides provide internal oxygen for combustion, so burn intensely. Simple smothering actions are not effective against established fires. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material.
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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. No smoking, naked lights, ignition sources. Avoid all contact with any organic matter including fuel, solvents, sawdust, paper or cloth and other incompatible materials, as ignition may result. Avoid breathing dust or vapours and all contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with dry sand, earth, inert material or vermiculite. DO NOT use sawdust as fire may result. Scoop up solid residues and seal in labelled drums for disposal. Neutralise/decontaminate area.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water courses. No smoking, flames or ignition sources. Increase ventilation. Contain spill with sand, earth or other clean, inert materials. NEVER USE organic absorbents such as sawdust, paper or cloth. Use spark-free and explosion-proof equipment. Collect any recoverable product into labelled containers for possible recycling. Avoid contamination with organic matter to prevent subsequent fire and explosion. DO NOT mix fresh with recovered material. Collect residues and sea in labelled drums for disposal. Wash area and prevent runoff into drains. Decontaminate equipment and launder all protective clothing before storage and re-use. If contamination of drains or waterways occurs advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Mix only as much as is required DO NOT return the mixed meterial to original containers	Precautions for safe handling	
 Avoid personal contact and inhabition of dust, mist or vapours. Frovide adequate ventilation. Avoid personal contact and inhabition of dust, mist or vapours. Provide adequate ventilation. Always wear protective equipment and wash off any spillage from clothing. Keep cool, dry and away from light, heat, flammables or combustibles. Keep cool, dry and away from light, heat, flammables or combustibles. Avoid physical damage to containers. Do NOT repack or return unused portions to original containers. Withdraw only sufficient amounts for immediate use. Use only minimum quantity required. Avoid bins of perxides in volatile solvents. Solvent evaporation should be controlled to avoid dangerous concentration of the perxides. Do NOT use glass containers with screw cap lids or glass stoppers. Do NOT use glass containers with screw cap lids or glass stoppers. Store perxides at the lowest possible temperature, consistent with their solubility and freezing point. CAUTION: Do NOT store liquids or solutions of perxides at the flagmature, consistent with their solubility and freezing point. CAUTION: Do NOT store liquids or solutions of perxides at a temperature glow that at which the oxidiser freezes or precipitates. Peroxides, in particular, in this form are extremely shock and heat-sensitive. Refrigerated storage of peroxides must ONLY be in explosion-proof units. The hazards and consequences of fires and explosions during synthesis and use of oxidisers is widely recognised; spontaneous or induced decomposition of an energy-rich compound causes a rise in the surrounding temperature; the temperature will rise until thermal 		 DO NOT return the mixed material to original containers Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour For oxidisers, including peroxides. Avoid personal contact and inhalation of dust, mist or vapours. Provide adequate ventilation. Always wear protective equipment and wash off any spillage from clothing. Keep material away from light, heat, flammables or combustibles. Keep cool, dry and away from incompatible materials. Avoid physical damage to containers. DO NOT repack or return unused portions to original containers. Withdraw only sufficient amounts for immediate use. Use only minimum quantity required. Avoid using solutions of peroxides in volatile solvents. Solvent evaporation should be controlled to avoid dangerous concentration of the peroxide. Do NOT use metal spatulas to handle oxidisers Do NOT use metal spatulas to handle oxidisers Do NOT use glass containers with screw cap lids or glass stoppers. Store peroxides at the lowest possible temperature, consistent with their solubility and freezing point. CAUTION: Do NOT store liquids or solutions of peroxides at a temperature below that at which the oxidiser freezes or precipitates. Peroxides, in particular, in this form are externedly shock and heat-sensitive. Refrigerated storage of peroxides risonal continers. The hazards and consequences of fires and explosions during synthesis and use of oxidisers is widely recognised; spontaneous or induced decomposition may culminate in a variety of ways, ranging from moderate gassing to spontaneous ignition or explosion. The heat released from

	 balance is established or until the material heats to decomposition, The most effective means for minimising the consequences of an accident is to limit quantities to a practical minimum. Even gram-scale explosions can be serious. Once ignited the burning of peroxides cannot be controlled and the area should be evacuated. Unless there is compelling reason to do otherwise, peroxide concentration should be limited to 10% (or less with vigorous reactants). Peroxide concentration is rarely as high as 1% in the reaction mixture of polymerisation or other free-radical reactions, Oxidisers should be added slowly and cautiously to the reaction medium. This should be completed prior to heating and with good agitation. Addition oxidisers to the hot monomer is extremely dangerous. A violent reaction (e.g., fire or explosion) can result from inadvertent mixing of promoters (frequently used with peroxides in polymerisation systems) with full-strength oxidisers Organic peroxides are very sensitive to contamination (especially heavy-metal compounds, metal oxide salts, alkaline materials including amines, strong acids, and many varieties of dust and dirt). This can initiate rapid, uncontrolled decomposition of peroxides and possible generation of intense heat, fire or explosion The consequences of accidental contamination from returning withdrawn material to the storage container can be disastrous. When handling NEVER smoke, eat or drink. Always wash hands with soap and water after handling. Use only good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this MSDS.
Other information	 Store in original containers in an isolated approved flammable materials storage area. Keep containers securely sealed as supplied. WARNING: Gradual decomposition during storage in sealed containers may lead to a large pressure build-up and subsequent explosion. No smoking, naked lights, heat or ignition sources. Store in a cool, dy, well ventilated area. Store build way from sunsight. Store away from incompatible materials, debris and waste. Contact may cause fire or violent reaction. Store away from incompatible materials. Store away from incompatible materials. Portect containers against physical damage. Check regularly for splits and leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. Keep locked up. Restrictions may apply on quantities and to other materials permitted in the same location. FOR NOCR QUANTIFE: Ensure that: Packages are not opened in storage area, the goods are kept at least 3 metres from sources of heat as well as all other dangerous goods and all other materials which might react with this material might react to cause a fire, a chemical reaction or explosion, materials for absorbing and neutralising splits are kept near the storage; procedures are displayed at the storage describing actions to be taken in the event of a split or fire. adequate numbers and types of portable fire extinguisher are provided in or near the storage erae. FOR PACKAGE STORAGE: If the material is stored in an indoor fireproof cabinet, the cabinet must be vented to outside the building containing the cabinet. Packages must be protected from exposure to weather unless the packages area (i) store packages of more than 201 capacity (ii) of

Conditions for safe storage, including any incompatibilities

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Suitable container	 Metal packagings meeting the test criteria of Packing Group I, must NOT be used; this avoids unnecessary confinement. Packagings for organic peroxides must be constructed so that none of the materials, which are in contact with the contents, will catalyse or otherwise dangerously affect the properties of their contents. For combination packages, cushioning materials must not be readily combustible and must NOT cause decomposition of the organic peroxide if leakage occurs. Generally only stainless steel 316, polyethylene or glass lined equipment is suitable for use when working with organic peroxides. NOTE: Dangerous decomposition reactions may occur at or above the SADT (self-accelerating decomposition at or below the SADT. Some plastics may be incompatible with this material, check with manufacturer for storage suitability. DO NOT repack. Use containers supplied by manufacturer only. Check that containers are clearly labelled Type E and F Solid Organic Peroxides, UN 3108, and UN 3110, UN 3118 and UN 3120 are to be packed to the requirements of Packing method OP8 of the UN Dangerous Goods Code, with maximum mass of 200 kg. in a steel, aluminium, plastic drum/ container or plastic inner receptacle in fibreboard or metal outer drum.
Storage incompatibility	 As a class, organic peroxides are amongst the most hazardous materials commonly used in the workplace or laboratory. Several are highly flammable and extremely sensitive to shock, heat, spark, friction, impact and light and readily react with strong oxidising and reducing agents. Organic compounds, especially finely divided materials, can ignite on contact with concentrated peroxides. Strongly reduced material such as sulfides, nitrides, and hydrides may react explosively with peroxides. Separate from mineral acids, strong alkalis, paint driers, polyester or FRP resin accelerators, promoters, amines, aluminium, zinc, cast iron, copper and brass, lead, manganese, vanadium, cobalt, mercury. There are few chemical classes that do not at least produce heat when mixed with peroxides. Many peroxide reactions produce explosions or generate gases (toxic and nontoxic). Generally dilute solutions of peroxides are safe but the presence of a transition metal (such as cobalt, iron, manganese, nickel or vanadium) as an impurity may cause rapid decomposition with a build-up of heat, and even explosion. Solutions of peroxides often become explosive when evaporated to dryness or near-dryness. Each peroxide compound is characterised by specific, condition-dependent rate of composition. A change in conditions (e.g., increased temperature) can cause the rate of decomposition to auto-accelerate, culminating in violent explosion.

- Most organic peroxides (especially lower molecular weight compounds) are unstable and should not be stored at temperatures exceeding 30 degrees C shelf life is usually inversely related to storage temperature.
- Lower molecular weight members of the group are unstable and prone to explode when heated or treated with organic acids.
- Peroxide sensitivity may be related to heat of decomposition, activation energy and reaction kinetics. Some peroxides that are usually
- regarded as being relatively innocuous may become highly hazardous under certain conditions.
 The potential energy of organic peroxides is low compared with that of conventional explosives but high enough to be very hazardous.
- The potential energy of organic peroxides is low compared with that of conventional explosives but high enough to be very hazardous
- Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous
- Organic peroxides as a class are highly reactive.
- ▶ They are thermally unstable and prone to undergoing exothermic self-accelerating decomposition.
- Organic peroxides may decompose explosively, burn rapidly, be impact and/or friction sensitive and react dangerously with many other substances.
- Amines and polyester accelerators (cobalt salts, for example) if mixed with organic peroxides / organic peroxide mixtures will cause rapid / spontaneous decomposition with fire / explosion hazard.
- Avoid any contamination.
- Avoid finely divided combustible materials
- Avoid all external heat.
- Avoid mixing or reaction with acids, alkalies, reducing agents, metal powders, metal oxides, transition metals and their compounds.
- Alkalies decompose peroxides / peroxide mixtures and may generate large volumes of carbon dioxide and pressurize containers.
 Avoid contact with copper, brass and zinc (containers or stirrers, for example)

X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	dibenzoyl peroxide	Benzoyl peroxide	5 mg/m3	Not Available	Not Available	(dsen) - Dermal sensitiser
New Zealand Workplace Exposure Standards (WES)	di-sec-octyl phthalate	Di(2-ethylhexyl)phthalate (Di-sec-octyl phthalate)	5 mg/m3	10 mg/m3	Not Available	Not Available

Emergency Limits					
Ingredient	TEEL-1	TEEL-2		TEEL-3	
dibenzoyl peroxide	15 mg/m3	15 mg/m3 1,200 mg/m3		7,000 mg/m3	
di-sec-octyl phthalate	10 mg/m3	1,000 mg/m3		6,100 mg/m3	
Ingredient	Original IDLH		Revised IDLH		
dibenzoyl peroxide	1,500 mg/m3	1,500 mg/m3		Not Available	
di-sec-octyl phthalate	5,000 mg/m3	5,000 mg/m3		Not Available	

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Exposure controls

Appropriate engineering
controlsEngineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can
be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically
"adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a
ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment	
Eye and face protection	 Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be removed in the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. Neoprene rubber gloves DO NOT wear cotton or cotton-backed gloves. DO NOT wear leather gloves. Promptly hose all spills off leather shoes or boots or ensure that such footwear is protected with PVC over-shoes.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

CRC Hardener for Polyester Filler

Material	СРІ
BUTYL	A
VITON	A
NITRILE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Red odourless paste; not miscible with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1.25
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Do NOT heat	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	340	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	V.Slow	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	0
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable under normal handling conditions. Prolonged exposure to heat. Hazardous polymerisation will not occur. NOTE: A range of exothermic decomposition energies for peroxides is given as 200-340 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy releases per unit of mass, rather than on a molar mass basis (J/g) be used in the assessment. For example, in open vessel processes (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in closed vessel processes (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g. BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Information on toxicological el	1003
Inhaled	Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation hazard is increased at higher temperatures. Inhalation of organic peroxide dusts or mists may produce irritation of the entire respiratory tract and induce asthma-like effects. Generalised over-exposure may produce tearing, salivation, lethargy, decreased respiration rate, difficulties in breathing, headache, weakness, tremor, even pulmonary oedema with intoxication similar to that produced by alcohol.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of organic peroxides may produce nausea, vomiting, abdominal pain, intoxication, cyanosis and severe central nervous system depression. Toxic myocarditis may also occur. Phthalates (aromatic dicarboxylic acid esters), in general, exhibit low toxicity, partly because of poor absorption but mainly as a result of rapid metabolism in which the esters are saponified to phthalic acid (which is rapidly excreted) and the parent alcohol (which is subsequently metabolised). The pathology of these compounds seems to be related to the released alcohol and its biological effects. The rate of absorption of ingested phthalate esters is influenced by the content of dietary fat. Ingested phthalate esters may to a lesser degree be absorbed as the monoester derivatives or in the case of di(2-ethylhexyl)phthalate, as the diester. Cumulative toxicity of the phthalates has been observed on repeated administration. Both di-n-octyl phthalate and di(2-ethylhexyl)phthalate were found to have 22-28 times greater toxicity (based on LD50s)

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following repeated administration to animals. The liver has been shown to be the target organ affected by the phthalates. In general phthalate have induced liver enlargement; this increase in liver weight has been attributed to rapid cell division (hyperplasia) along with the detachment cells (hypertrophy). The increase in liver weight caused by phthalates has been found to reverse to normal or even below normal levels on prolonged exposure. Exposure to phthalates, in general, has been found to be associated with a reduction in circulating cholesterol and serum triglyceride levels w accounted for a reduction in liver steroidogenesis. The phthalates also effect carbohydrate metabolism in the liver producing depleted glycoge electron transport inhibitors following interaction with mitochondria. Testicular atrophy produced in rats during feeding studies depends on the length and structure of the alcohol; in general the lower molecular weight esters produce the more severe effects. The toxicity of phthalic acid isomers decreases in the order o-phthalic acid, isophthalic acid and terephthalic acid. Phthalic acid is not metabolised but is excreted, unchanged, in the urine and faeces. Terephthalic acid appears to potentiate the biological effects of substances such as antibiotics, thiamine a sulfonamides.
Skin Contact The material may produce mild skin irritation; limited evidence or practical experience suggests, that the material either: produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation be present twenty-four hours or more after the end of the exposure period. Skin Contact Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (non allergic). The dermatitis is often characteriseed by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling are thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. All organic peroxides are irritating to the skin and if allowed to remain on the skin, may produce inflammation; some are allergenic. Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effective and the skin prior to the use of the material and ensure that any external damage is suitably protected.
Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals. Repeated o prolonged eye contact may cause inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Eye contact with organic peroxides may produce superficial opacity, redness, swelling of the membranes, and burns on prolonged contact.
 Precision experiments have been comparison to a substantial number of mindelials, mindro producing a sensitization reaction in a substantial number of mindelials, mindro producing a sensitization reaction in a substantial number of mindelials, mindro producing a sensitization reaction in a substantial number of mindrals. The sensitive is an immunological, limitar or noter machaniam. Choose the airways have become hyper-responsive these is used in mumory nos astimation in producing and internet product and the product and the product and the sensitive is a substance, some times even to tiny quantities, may cause respiratory symptoms. The substance shows the hyper-responsive and is impossible to identify in advance who are like become hyper-responsive. Substances that an an cause occupational astima abroud be distinguished from substances which may trigger the symptoms of astimat in poor with pre-responsive and is impossible to identify interval the sensitive of control on provine of responsive the sensitive and the imposed on a substance who are like one provide gravity and to any departs a standard deviate astimation who may cause occupational astima and there should be appropriate for all mole proves paraticular attention whom management is being considered. Health surveillance is aufficient evidence to provide a stong presumption that human exposure to the material may result in impaired fertility on the basis of these is a sufficient evidence to provide a stong presumption that human exposure to the material may result in impaired fertility on the basis of these is a sufficient evidence to provide a stong presumption that human exposure to the material may result in impaired fertility, or at according non-specific consequence of material material toxicity, or at accord the astigeness as other toxic deficts to utility in the astence of onside first, or vefance of material fertility controls and toxicity as the stone presented in the bastence of onside fertility controls indecis. Limited evidence

is an association between phthalate exposure and endocrine disruption leading to development of breast cancer. This finding may be associated

CRC Hardener for Polyester	TOXICITY	IRRITATION
Filler	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
dibenzoyl peroxide	dermal (mammal) LD50: >1000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h - mild
	Oral (Rat) LD50: 7710 mg/kg ^[2]	Skin effects (MAK): very weak (@ 50%)
	ΤΟΧΙΟΙΤΥ	IRRITATION
di-sec-octyl phthalate	dermal (guinea pig) LD50: 10000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
	Inhalation(Rat) LC50: >10.62 mg/l4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Mouse) LD50; 1500 mg/kg ^[2]	Skin (rabbit): 500 mg/24h mild
		Skin: adverse effect observed (irritating) ^[1]
Legend:	 Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances 	

DIBENZOYL PEROXIDE	For benzoyl peroxide: The acute oral toxicity of benzoyl peroxide is very low: LD50 >2,000 mg/kg bw in mice, and 5,000 mg/kg bw in rats. No deaths occurred in male rats following inhalation of 24.3 mg/L. Visible effects included eye squint, dyspnea, salivation, lacrimation, erythema and changes of respiratory rates and motor activity. Benzoyl peroxide was slightly irritating to skins in 24 hr-patch tests. Benzoyl peroxide was not irritating to the eyes of rabbits if washed out within 5 minutes after instillation, however, if the chemical was not washed out until 24 hours later, it proved to be irritating. Positive results from sensitisation tests in guinea pigs and mice, and from a maximization test in human volunteers, indicate that benzoyl peroxide is a skin sensitiser. In the combined repeated dose and reproduction/developmental toxicity study (OECD TG 422), benzoyl peroxide did not produce hematological or biochemical adverse effects. Repeated administration by oral gavage up to 1,000 mg/kg bw/day for 29 days resulted in decreased weights of tests and epididymis in male rats. The NOAEL for repeated dose toxicity was 500 mg/kg bw/day. This substance did not cause gene mutation in bacteria (OECD TG 471 & 472) and <i>in vitro</i> chromosomal aberration in CHL (Chinese Hamster Lung) cells. An <i>in vivo</i> mammalian erythrocytes micronucleus test (OECD TG 474) produced negative result. The available evidence supports the conclusion that benzoyl peroxide is not a mutagen. There is no evidence to suggest that benzoyl peroxide is a carcinogen. However, there is some evidence from nonguidelines studies that benzoyl peroxide is a skin tumour promoter.
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DI-SEC-OCTYL PHTHALATE

CRC Hardener for Polyester Filler

In the combined repeated dose and reproduction/developmental toxicity study [OECD TG 422], no treatment-related changes in precoital time, rate of copulation, fertility and gestation were noted in any treated group. Adverse effects were shown at the highest dose of 1,000 mg/kg bw/day in parental male rats with the reduction of reproductive organ weight and slight testes degeneration. In parental female rats, no adverse effects were observed during the test period. The NOAEL for reproduction toxicity in male rats was 500 mg/kg bw/day. In the offspring, the only effect seen was that body weight gain of pups at dose of 1,000 mg/kg bw/day was significantly decreased. The NOAEL for developmental toxicity was 500 mg/kg bw/day.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Oral (rat) NOAEL: 28.9-36.1 mg/kg/day Gastrointestinal changes, respiratory system changes, somnolence, haemorrhage, necrotic changes in GI tract, lowered blood pressure, liver, endocrine tumours, foetotoxicity, paternal effects, maternal effects, specific developmental abnormalities (hepatobiliary system, musculoskeletal system, cardiovascular system, urogenital system, central nervous system, eye/ear), foetolethality recorded.

Di-sec-octyl phthalate (DEHP) is not acutely toxic in small laboratory animals via the oral route. The oral LD50 reported for mice is 26.3 g/kg; for rats, it is 33.8 g/kg. No skin irritation or sensitisation potential has been demonstrated in either animals or humans, and the lethal dermal dose in rabbits is about 25 ml/kg. Deaths in rats and chronic diffuse inflammation of the lung in mice exposed to DEHP at unspecified levels have been reported.

Long-term dietary toxicity studies in rats, guinea pigs, and dogs have established a no-effect dose level of about 60 mg/kg/day, and no carcinogenic or histologic abnormalities were observed at this level . Higher doses were associated with growth retardation and increased liver and kidney weights but not histologic abnormalities. Metabolic studies have demonstrated that laboratory animals do not appreciably metabolise DEHP . Teratogenicity studies in pregnant rats indicated that fertility is unaffected at doses of 0.1, 0.2, or 0.33 percent of the acute intraperitoneal LD50 dose for rats, although slight effects on embryonic and foetal development were observed in these animals; skeletal deformities were the most common teratogenic effects observed . Mutagenic effects were observed at intravenous doses of one-third, one-half, and two-thirds of the acute LD50; these effects are consistent with DEHP's ability to produce dominant lethal mutations .

A study of workers exposed to a mixture of the vapors of diethyl phthalate, dibutyl phthalate, and di-2-ethylhexyl phthalate reported that exposures to 1 to 6 ppm caused no peripheral polyneuritis However, Russian investigators examined male and female workers exposed to between 1.7 and 66 mg/m3 of various combinations of airborne phthalates (including butyl phthalate, higher aryl phthalates, dioctyl phthalate and others) and noted complaints of pain, numbness, and spasms in the upper and lower extremities after six to seven years of exposure. Polyneuritis was observed in 32 percent of the workers studied, and 78 percent of these workers showed depression of vestibular receptors. The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited, cytoplasmic organelles that are found in the cells of animals, plants, fungi and protozoa. Peroxisome proliferators include certain hypolipidaemic drugs, phthalate ester plasticisers, industrial solvents, herbicides, food flavours, leukotriene D4 antagonists and hormones. Numerous studies in rats and mice have demonstrated the hepatocarcinogenic effects of peroxisome proliferators, and these compounds have been unequivocally established as carcinogens. However it is generally conceded that compounds inducing proliferation in rats and mice have little, if any, effect on human liver except at very high doses or extreme conditions of exposure.

Transitional Phthalate Esters: produced from alcohols with straight-chain carbon backbones of C4 to C6. This subcategory also includes a phthalate produced from benzyl alcohol as one ester group with the second ester composed of an alkyl group with a C5 carbon backbone and butyrate group. Phthalate esters containing >10% C4 to C6 molecules were conservatively included in this subcategory. Branched C7 and C8 isomers (di-iso-heptyl, di-iso-octyl and diethylhexyl phthalates) in contrast to linear dihexyl and dioctyl phthalate are members of this family. Transitional phthalates have varied uses, but are largely used as plasticisers for PVC. Physicochemical properties also vary in that the lower molecular weight transitional phthalates are more water-soluble than higher molecular weight transitional phthalates, but none would be characterised as highly water soluble. Transitional phthalates have lower water solubility than the low molecular weight phthalate (BBP), existing data suggest they do not exhibit acute or chronic aquatic toxicity. What distinguishes some of the transitional phthalates from others is their greater mammalian toxicity potential, particularly with regard to reproductive and developmental effects, compared to either the low or high molecular weight molecular weight phthalate some and except resolutions of the interval on the subcategories.

Acute Toxicity. The available data on phthalates spanning the carbon range from C4 to C6 indicate that phthalate esters in the transitional subcategory are minimally toxic by acute oral and dermal administration. The oral LD50 value for BBP exceeds 2 g/ kg, and for materials with higher molecular weights, the LD50 values exceed the maximum amounts which can be administered to the animals in a manner consistent with the principles of responsible animal use.

One member of this subcategory, diethylhexyl phthalate (DEHP), has been tested for acute inhalation toxicity. It did not cause an effect at the highest concentration tested. Further, considering the low volatility of these substances, inhalation exposure at toxicologically significant levels is not anticipated.

Repeated Dose Toxicity. Several substances in the C4 to C6 range, including BBP, have been tested for repeated dose toxicity in studies ranging from 3 weeks to 2 years. The principal effects found in these studies were those associated with peroxisome proliferation including liver enlargement and induction of peroxisomal enzymes. As shown in a comparative study of liver effects, the strongest inducers of peroxisome proliferation are diisononyl phthalate (DINP) and di-iso-decyl phthalate (DIDP) with substances of shorter chain length (e.g., BBP) showing much less pronounced effects. Thus it is reasonable to conclude that other members of this subcategory would show effects similar to BBP and less pronounced than DINP or DIDP. It should also be noted that the relevance of these findings to human health is, at best, questionable. It has been shown that these effects are mediated through the peroxisome proliferation-activated receptor alpha (PPARa) and that levels of PPARa are much higher in rodents than they are in humans. Thus one would expect humans to be substantially less responsive than rodents to peroxisome proliferating agents. Empirical evidence that this is true is provided by studies in primates in which repeated administration of DINP had no effects on liver, kidney or testicular parameters.

Several of the substances in the transitional phthalate esters subcategory, however, have been shown to produce testicular atrophy when given to juvenile rats at high levels. Testicular atrophy has been associated with BBP and other substances with C4 to C6 linear carbon chains. However, molecules with fewer than 4 or more than 6 carbons did not produce testicular atrophy in these studies. Although the relevance of these data are uncertain, as the testes is not a target organ for diethylhexyl phthalate (DEHP) in primates, these data do provide one of the distinguishing toxicological characteristics of this subcategory and are one of the underlying reasons supporting the differentiation of phthalate esters on the basis of length of the linear region of the carbon chain.

Genetic Toxicity (Salmonella). A number of the substances in this subcategory including the reference substance BBP has been assessed in the Salmonella and mouse lymphoma assays. All of these substances were inactive in these assays.

Chromosomal Aberrations. BBP and dihexyl phthalate (DHP) were inactive in micronucleus assays in mice. DEHP was inactive in a cytogenetics assay in rat bone marrow. Diisoheptyl phthalate was inactive in CHO cells, in vitro..

Reproductive toxicity: A series of studies assessed the structure-activity relationship of the effects of phthalate esters on fertility using a continuous breeding protocol. The test substances included in these studies were diethyl-, dipropyl-, dibutyl-, dipentyl-, d-n-hexyl-, di-2(ethylhexyl)-, and di-n-octyl phthalates. The most profound effects were on fertility (i.e., number of females delivering/ number mated) and number of live births. The substance showing the greatest activity was DEHP which produced effects at dietary levels of 0.1 % with a no effect level of 0.01 %. The next most active compounds were di-n-hexyl- and di-n-pentyl phthalate which showed effects in the range of 0.3 to 0.5 %; no effect levels were not experimentally defined. Dipropyl phthalate had an effect on live birth index at 2.5 % but produced no effects at 1.25 %. Diethyl phthalate and di-n-octyl phthalate were inactive at the highest levels tested, 2.5 % and 5.0 %, respectively. These data demonstrated that molecules with linear alkyl chains of 4 to 6 carbons profoundly affect fertility in rodents, with DEHP being the most active. Molecules with longer or shorter side chains are essentially inactive in these assays. These data were also a basis for the separation of phthalates into three categories based on length of side chain.

In addition to these data there are reproductive toxicity studies on BBP and DEHP .

A 2-generation reproductive study was conducted in rats in which BBP was administered via the diet. Parental effects were limited to changes in body weight, weight gain, and increased absolute and relative liver weights. In the F1 parents, treatment with BBP affected mating and fertility indices and sperm number and motility. The F1 male offspring exhibited shortened anogenital distance, delayed acquisition of puberty and retention of nipples and areolae as well as reproductive effects. The NOAEL of the study was reported to be 3750 mg/ kg for reproductive effects. However, for male F1 and F2 offspring, the NOEL for reproductive effects was reported to be 50 mg/ kg based on reductions in anogenital

	 distance. These studies along with previous data provide a good basis to assess the reproductive effects of C4 to C6 phthalate esters. Although several substances (diheptyl, heptyl nonyl, heptyl undecyl) have ester side chain constituents that predominately fall in the high molecular weight subcategory, these substances are conservatively assumed to exhibit reproductive effects similar to other transitional phthalates. Developmental toxicity: There have been extensive studies of the developmental toxicity of BP and DEHP. These substances produce structural malformations and also affect male reproductive development. No effect levels are in the range of 50 to 300 mg/ kg bw/ day. There is also an unpublished developmental toxicity study of di-isoheptyl phthalate (DIHP). The results of these studies are broadly consistent with the structure-activity relationships previously described, i.e., that phthalate esters with linear carbon chains of C4 to C6 carbons produce much more profound effects that either shorter or longer molecules. Phthalate esters with >10% C4 to C6 isomers were conservatively placed in the transitional subcategory. This conclusion is supported by developmental test data on "711P"" (which showed structural malformations in rats at 1000 mg/ kg/ day with a NOAEL of 200 mg/ kg/ day. '711P" is an equal composition mixture of six phthalate esters : 68515-44-6 (di C7), 68515-45-7 (di C9), 3648-20-2 (di C1 1), 111381-89-6 (C7, C9), 111381-90-9 (C7, C11), and 111381-91-0 (C9, C11). The overall content of C4 to C6 isomers in "71 1P" is approximately 10%, based on the contribution from methyl-branched C7 isomers e.g., di C7 (30% C4-C6); C7, C9 (15% C4-C6); and C7, C11 (15 % C4-C6). Test data on 711P were used selectively as read-across data to the C7-containing substances in the mixture, based on the C4 to C6 content of each substance in the mixture. NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage				
CRC Hardener for Polyester Filler & DIBENZOYL PEROXIDE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.				
CRC Hardener for Polyester Filler & DIBENZOYL PEROXIDE & DI-SEC-OCTYL PHTHALATE	conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin reduess (enthema) and swelling endermis. Histologically there may be intercellular gedema of the				
Acute Toxicity	× Carcinogenicity ×				
Skin Irritation/Corrosion	×	Reproductivity	×		
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×		
Respiratory or Skin sensitisation	*	✓ STOT - Repeated Exposure			
Mutagenicity	×	Aspiration Hazard	×		

Legend: X – Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

	Endpoint	Test Duration (hr)	Species	Value	Source
CRC Hardener for Polyester Filler	Not Available	Not Available	Not Available	Not Available	Not Availabl
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	EC50	72h	Algae or other aquatic plants	0.042mg/l	2
dibenzoyl peroxide	EC50	48h	Crustacea	0.11mg/l	2
	EC10(ECx)	504h	Crustacea	0.001mg/l	2
	LC50	96h	Fish	0.06mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	BCF	1344h	Fish	<0.7-29.7	7
	EC50	72h	Algae or other aquatic plants	>130mg/l	1
	EC50	48h	Crustacea	>0.16mg/l	1
di-sec-octyl phthalate	EC50	96h	Algae or other aquatic plants	>0.1mg/l	1
	ErC50	72h	Algae or other aquatic plants	>130mg/l	1
	LC50	96h	Fish	>0.16mg/l	2
	NOEC(ECx)	1680h	Fish	0.007mg/l	1

Extracted norm in Concern para 2. Europe Econo Registered Substances - Ecoloxicological minimulation - Aquatic Toxicity - 4.05 Er A, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

for phthalate esters:

Phthalates are easily released into the environment. In general, they do not persist due to rapid biodegradation, photodegradation, and anaerobic degradation. Outdoor air concentrations are higher in urban and suburban areas than in rural and remote areas. They also pose no acute toxicity. In general, children's exposure to phthalates is greater than

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that of adults

Environmental fate;

Under aerobic and anaerobic conditions, studies reveal that many phthalate esters are degraded by a wide range of bacteria and actinomycetes. Standardized aerobic biodegradation tests with sewage sludge inocula show that within 28 days approximately 50% ultimate degradation occurs. Biodegradation is, therefore, expected to be the dominant pathway in surface soils and sediments. In the atmosphere, photodegradation via free radical attack is the anticipated dominant pathway. The half-life of many phthalate esters is ca. 1 day in the air, from < 1 day to 2 weeks in surface and marine waters, and from < 1 week to several months in soils.

Phthalates are high molecular weight chemicals, and are not expected to partition significantly to air. However for the minor amount that may partition to air, modelled predictions indicate that they would be rapidly oxidised: with a predicted atmospheric oxidation half-life of around 0.52 days. They are expected to react appreciably with other photo oxidative species in the atmosphere, such as O3. Therefore, it is expected that reactions with hydroxyl radicals will be the most important fate process in the atmosphere for phthalates. Bioaccumulation of phthalate esters in the aquatic and terrestrial food chain is limited by biotransformation.

Most phthalates have experimental bioaccumulation factor (BCFs) and bioconcentration factor (BAFs) below 5000 L/kg, as they are readily metabolised by fish

A study of 18 commercial phthalate esters with alkyl chains ranging from one to 13 carbons found an eight order of magnitude increase in octanol-water coefficients (Kow) and a four order of magnitude decrease in vapor pressure with increasing length. This increase in Kow and decrease in vapor pressure results in increased partitioning of the phthalate esters to suspended solids, soils, sediments, and aerosols

The phthalate esters are distributed throughout the environment ubiquitously. They are found complexed with fulvic acid components of the humic substances in soil and marine and estuarine waters. Fulvic acid appears to act as a solubiliser for the otherwise insoluble ester and serves to mediate its transport and mobilisation in water or immobilisation in soil. Phthalate esters have been found in open ocean environments, in deep sea jelly fish, Atlantic herring and in mackerel. Phthalic ester plasticisers are clearly recognised as general contaminants of almost every soil and water ecosystem. In general they have low acute toxicity but the weight of evidence supporting their carcinogenicity is substantial. Other subtle chronic effects have also been reported. As little as 4 ug/ml in culture medium is lethal to chick embryo heart cells. This concentration is similar to that reached in human blood stored in vinyl plastic bags for as little as one day. As phthalates are present in drinking water and food, concerns have been raised about their long term effects on humans.

Ecotoxicity:

Some phthalates (notably di-2-ethylhexyl phthalate and dibutyl phthalate) may be detrimental to the reproduction of the water flea (Daphnia magna), zebra fish and guppies While phthalates may have very low true water solubilities, they possess the ability to form suspensions which may cause adverse effects through physical contact with *Daphnia* at very low concentrations.

Available toxicity and water solubility information suggest that the high molecular weight phthalates, form these suspensions and are able to elicit chronic toxic effects at concentrations of approximately 0.05 mg/L. Therefore, these substances are considered to have the potential to harm aquatic organisms at relatively low concentrations **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
dibenzoyl peroxide	LOW (Half-life = 14 days)	LOW (Half-life = 21.25 days)
di-sec-octyl phthalate	HIGH (Half-life = 389 days)	LOW (Half-life = 1.21 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
dibenzoyl peroxide	LOW (LogKOW = 3.46)
di-sec-octyl phthalate	HIGH (BCF = 24500)

Mobility in soil

Ingredient	Mobility
dibenzoyl peroxide	LOW (KOC = 771)
di-sec-octyl phthalate	LOW (KOC = 165400)

SECTION 13 Disposal considerations

Waste treatment methods			
Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Recycle wherever possible. Special hazard may exist - specialist advice may be required. Consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury or incinerate residue at an approved site. Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. Puncture containers to prevent re-use and bury at an authorised landfill. 		

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous. DO NOT deposit the hazardous substance into or onto a landfill or a sewage facility.

"Detonation, deflagration or controlled combustion of the hazardous substance must happen under controlled conditions with no person or place exposed to

1. a blast overpressure of more than 9 kPa; or

2. an unsafe level of heat radiation."

The disposed hazardous substance must not come into contact with class 1, 2, 3 or 4 substances.

Remove any ignition source from the disposal site.

SECTION 14 Transport information

	52
Marine Pollutant	
HAZCHEM	1W

Land transport (UN)

UN number or ID number	3108		
UN proper shipping name	ORGANIC PEROXIDE TYPE E, SOLID		
Transport hazard class(es)	Class 5.2 Subsidiary risk Not Applicable		
Packing group	Not Applicable		
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions122; 274Limited quantity500 g		

Air transport (ICAO-IATA / DGR)

UN number	3108		
UN proper shipping name	Organic peroxide type E, solid *		
	ICAO/IATA Class	5.2	
Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	5L	
Packing group	Not Applicable		
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions		A20 A802
	Cargo Only Packing Instructions		570
	Cargo Only Maximum Qty / Pack		25 kg
	Passenger and Cargo Packing Instructions		570
	Passenger and Cargo Maximum Qty / Pack		10 kg
	Passenger and Cargo Limited Quantity Packing Instructions		Forbidden
	Passenger and Cargo Limited Maximum Qty / Pack		Forbidden

Sea transport (IMDG-Code / GGVSee)

UN number	3108		
UN proper shipping name	ORGANIC PEROXIDE TYPE E, SOLID		
Transport hazard class(es)	IMDG Class 5.2 IMDG Subrisk Not Applicable		
Packing group	Not Applicable		
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS NumberF-J, S-RSpecial provisions122 274Limited Quantities500 g		

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
dibenzoyl peroxide	Not Available
di-sec-octyl phthalate	Not Available

Transport in bulk in accordance with the IGC Code

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Product name	Ship Type
dibenzoyl peroxide	Not Available
di-sec-octyl phthalate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002629	Organic Peroxides Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

dibenzoyl peroxide is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data	
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for	New Zealand Inventory of Chemicals (NZIoC)	
Manufactured Nanomaterials (MNMS)	New Zealand Workplace Exposure Standards (WES)	
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification		
of Chemicals		
di-sec-octyl phthalate is found on the following regulatory lists		
Chemical Footprint Project - Chemicals of High Concern List	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification	
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC	of Chemicals - Classification Data	
Monographs	New Zealand Inventory of Chemicals (NZIoC)	

New Zealand Workplace Exposure Standards (WES)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)	Quantities
4.1.2E, 4.1.2F, and 4.1.2G	50 kg	50 kg	
5.2E or 5.2F			> 25 kg

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
6.5A or 6.5B	120	1	3	
4.1.2C or 4.1.2D or 4.1.2E or 4.1.2F				0.5 kg
5.2C or 5.2D or 5.2E or 5.2F				125 ml or 0.5 kg

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (dibenzoyl peroxide; di-sec-octyl phthalate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes

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National Inventory	Status	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	10/03/2023
Initial Date	28/12/2003

SDS Version Summary

Version	Date of Update	Sections Updated
11.1	20/08/2021	Classification change due to full database hazard calculation/update.
12.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average PC - STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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