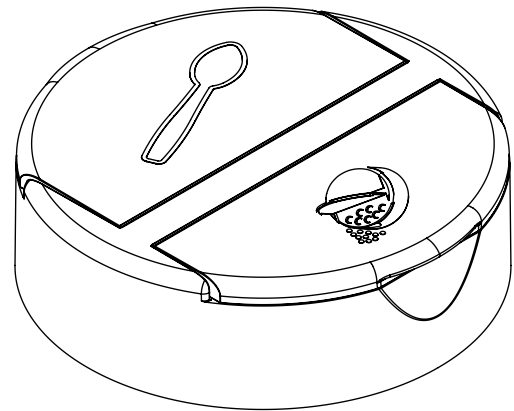


SECTION A-A



**STATIC TORQUE RECOMMENDATION: 25-43 in-lbs**  
 REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,  
 NECK FINISH, AND CAPPING EQUIPMENT

REFERENCE	DIMENSION	TOLERANCE	UNITS
E	2.382 [60.50]	±0.010 [0.25]	in [mm]
T	2.451 [62.26]	±0.010 [0.25]	in [mm]
H	0.622 [15.8]	±0.010 [0.25]	in [mm]
OAH	0.782 [19.86]	±0.015 [0.38]	in [mm]
OD	2.585 [65.66]	±0.015 [0.38]	in [mm]
PART WEIGHT	10.90	± 0.50	g
OPENING FORCE FULL POUR	5.00	± 2.0	lbf
OPENING FORCE SIFT	4.50	± 2.0	lbf
THREAD DETAIL INFORMATION:	6 THREADS PER INCH	0.167* [4.24] PITCH	360* FULL DEPTH THREADS

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REF NO.:

DWG31642

DESCRIPTION:

63-485 PP Sift-Spoon Cap

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.