STANDARD
TEXTILE

Processing Procedure
Colored Towels & Washcloths

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1. Flush	3 min.	High	100°F	---
2. Break	10 min.	Low	160°F	8 oz. nonionic detergent & 8 oz. alkali
3. Suds	10 min.	Low	160°F	4 oz. nonionic detergent
4. Bleach	8 min.	Low	160°F	Oxygenated Bleach*
5. Rinse	3 min.	High	145°F	---
6. Rinse	3 min.	High	130°F	
7. Rinse	3 min.	High	115°F	---
8. Sour/ Softener	5 min.	Low	100°F	Sour to pH of 5.5 - 6.5

Tumble dry at 190°F

*Follow manufacturers recommended use rate.

Note: We recommend the use of oxygenated bleach as chlorine bleach will cause a fading of colors over time.