

Processing Procedure *SURPASS* Incontinence Pad

This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

To achieve the best performance and life from this product:

1. **SOFTENERS** are not recommended because they will reduce the absorbency of all incontinence products.
2. Dryers should be set to operate at 160°F/71°C. For those dryers with inlet and outlet set temperatures the inlet should be set at 290°F/143°C to 310°F/155°C and the outlet set at 160°F/71°C. Do not over dry. **Cool down** cycles are recommended.

CAUTION: Polyester components of this pad will melt when exposed to temperatures above 390°F/199°C. If utilizing gas dryers, care should be exercised initially to ensure that a proper drying cycle is programmed so as not to melt the synthetic parts of the product, i.e., use a few items in a trial run to optimize cycle parameters.

As with all urethane-coated textiles, the use of chlorine bleach in the wash formula has the potential to affect the durability of the product. Oxygenated bleaches are recommended for processing the Surpass pad.

	<u>OPERATION</u>	<u>TIME</u>	<u>LEVEL</u>	<u>TEMP</u> <u>°F/°C</u>	<u>SUPPLIES</u>
1.	Flush	3 Minutes	High	110°F/43°C	--
2.	Break/Suds	8 Minutes	Low	150°F/66°C	Alkali/Detergent
3.	Suds	6 Minutes	Low	160°F/71°C	Carryover
4.	Rinse	3 Minutes	High	160°F/71°C	--
5.	Bleach	6 Minutes	Low	160°F/71°C	Oxygenated Bleach
6.	Rinse	3 Minutes	High	140°F/60°C	--
7.	Rinse	3 Minutes	High	120°F/49°C	--
8.	Rinse	3 Minutes	High	110°F/43°C	--
9.	Sour	5 Minutes	Low	100°F/38°C	Sour to pH of 5.5