STANDARD
TEXTILE

Processing Procedure
Centima™ Sheets & Pillowcases

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	2 min.	High	100°F	--
2.	Break	8 min.	Low	160°F	Nonionic detergent Alkali (pH ≤ 11.0)
3.	Suds	6 min.	Low	160°F	½ Break Supplies
4.	Bleach	6 min.	Low	150°F	Sodium Hypochlorite***** (pH Target of 10.2)
5.	Rinse	2 min.	High	135°F	--
6.	Rinse	2 min.	High	120°F	--
7.	Rinse	2 min.	High	105°F	--
8.	Sour/Softener	5 min.	Low	90°F	Sour to a pH of 5.5-6.5 6 oz. Softener

*****If Chlorine bleach is used, an anti-chlor is recommended in the last rinse.

DRYING

After washing, tumble dry at a maximum temperature of 160°F and use an appropriate cool down cycle. Note: Rated equipment capacity is usually established based on maximum pounds per hour that can be produced and not necessarily the expected production/loading capacity in pounds.

IRONING

If product is to be ironed, make certain it is properly conditioned to prevent over drying. Preconditioning in a dryer will help loosen “cakes” (products that have been strike-extracted) and will also enable the laundry to optimize moisture content of the product. This will maximize productivity and product life. Preconditioning time will be about 5-10 minutes. Flatwork ironer speeds should be adjusted accordingly with a temperature in the range of 300°F to 350°F.