

COZY ESCAPE PLAYHOUSE

P280147E

Easy step-by-step 3D interactive instructions for this product can be found in BILT[®]. Download today.





OBSTACLE FREE SAFETY ZONE - 23' 5.5° x 20' (715 x 610 cm) area requires Protective Surfacing. See page 4.

MAXIMUM VERTICAL FALL HEIGHT - 56-5/16" (1.43m).

CAPACITY - 11 Users Maximum, Ages 3 to 10; Weight Limit 110 lbs. (50 kg) per child. RESIDENTAL HOME USE ONLY. Not intended for public areas such as multi-unit residences, schools, churches, nurseries, day cares or parks.

> 715cm 23' 5.5'

315.2cm 10' 4"

209.81cm

610cm



INSTALLATION AND OPERATING INSTRUCTIONS

FOR 24/7 ONLINE PARTS REPLACEMENT

parts.kidkraft.com

KidKraft, Inc. 4630 Olin Road Dallas, Texas 75244 USA customerservice@kidkraft.com 1.800.933.0771 972.385.0100

parts.kidkraft.eu

KidKraft Netherlands BV Olympisch Stadion 8 1076 DE Amsterdam The Netherlands

europecustomerservice@kidkraft.com

+31 20 305 8620 M-F from 09:00 to 17:30 (GMT+1)



9400147

A WARNING

Rev 12/13/2022

To reduce the risk of serious injury or death, please read and follow these instructions. Keep and refer to instructions as needed and pass along to any future owners of this item.

Congratulations on purchasing a KidKraft product!

Our items are made of high-quality, durable Cunninghamia Lanceolata wood from the cypress family.

Lumber from these trees are known for their light weight and excellent strength. The porosity of this wood allows the moisture to absorb and evaporate in the fibers, resisting rot and bugs.

Engineered for great play, our products also go through extensive testing for safety.

Plus, our team has developed a series of proprietary methods for a simpler, more organized assembly. Less build time and more play time is our motto!

However, during assembly if you have any questions or concerns, please reach out. Our Customer Service can help with missing parts, instructions or maintenance.



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Warnings and Safe Play Instructions



CONTINUOUS ADULT SUPERVISION REQUIRED. Most serious injuries and deaths on playground equipment have occurred while children were unsupervised! Our products are designed to meet mandatory and voluntary safety standards. Complying with all warnings and recommendations in these instructions will reduce the risk of serious or fatal injury to children using this play system. Go over the warnings and safe play instructions regularly with your children and make certain that they understand and follow them. Remember on-site adult supervision is required for children of all ages.

WARNING

SERIOUS HEAD INJURY HAZARD

Installation over concrete, asphalt, dirt, grass, carpet and other hard surface creates a risk of serious injury or death from falls to the ground. Install and maintain shock absorbing material under and around play-set as recommended on page 4 of these instructions.

COLLISION HAZARD

Place play-set on level ground at least 2m from any obstruction such as a garage or house, fences, poles, trees, sidewalks, walls, landscape timbers, rocks, pavement, planters, garden borders, overhanging branches, laundry lines, and electrical wires. (See OBSTACLE FREE SAFETY ZONE on cover)

CHOKING HAZARD/SHARP EDGES & POINTS

Adult assembly required. This product contains small parts and parts with sharp edges and points. Keep parts away from children until fully assembled.

WARNING LABEL

Owners shall be responsible for maintaining the legibility of the warning labels.

STRANGULATION HAZARD

- NEVER allow children to play with ropes, clotheslines, pet leashes, cables, chains or cord-like items when using this play-set or to attach these items to play-set.
- NEVER allow children to wear loose fitting clothing, ponchos, hoods, scarves, capes, necklaces, items with draw-strings, cords or ties when using this play-set.
- NEVER allow children to wear bike or sport helmets when using this play-set.

Failure to prohibit these items, even helmets with chin straps, increases the risk of serious injury and death to children from entanglement and strangulation.

TIP OVER HAZARD

Choose a level location for the equipment. This can reduce the likelihood of the play set tipping over and loose-fill surfacing materials washing away during heavy rains.

DO NOT allow children to play on the play-set until the assembly is complete and the unit is properly anchored.

Never add extra length to chain or rope. The chains or ropes provided are the maximum length designed for the swinging element(s).

WARNING – Safe Play Instructions

- ✓ Observe capacity limitations of your play-set. See front cover.
- Dress children with well fitting and full foot enclosing footwear.
- Teach children to sit with their full weight in the center of the swing seat to prevent erratic swing motion or falling off.
- Check for splintered, broken or cracked wood; missing, loose, or sharp edged hardware. Replace, tighten and or sand smooth as required prior to playing.
- ✓ Verify that suspended climbing ropes, rope ladders, chain or cable are secured at both ends and cannot be looped back on itself as to create an entanglement hazard.
- ✓ On sunny and or hot days, check the slide and other plastic rides to assure that they are not very hot as to cause burns. Cool hot slide and rides with water and wipe dry prior to using.
- ✓ Orientate slide such that it gets the least amount of exposure to the sun.

- ✗ Do not allow children to wear open toe or heel footwear like sandals, flip−flops or clogs.
- Do not allow children to walk, in front, between, behind or close to moving rides.
- Do not let children twist swing chains or ropes or loop them over the top support bar. This may reduce the strength of the chain or rope and cause premature failure.
- > Do not let children get off rides while they are in motion.
- > Do not permit climbing on equipment when it is wet.
- Do not permit rough play or use of equipment in a manner for which it was not intended. Standing on or jumping from the roof, elevated platforms, swings, climbers, ladders or slide can be dangerous.
- ✗ Do not allow children to swing empty rides or seats. ▮
- Do not allow children to go down slide head first or run up slide.



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AProtective Surfacing - Reducing Risk of Serious Head Injury From Falls

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

Loose-Fill Materials

- Maintain a minimum depth of 9 inches (23 cm) of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet (2.45 m) high; and 9 inches (23 cm) of sand or pea gravel for equipment up to 5 feet (1.5 m) high. NOTE: An initial fill level of 12 inches (31 cm) will compress to about a 9-inch (23 cm) depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically raked and refilled to maintain at least a 9-inch (23 cm) depth.
- Use a minimum of 6 inches (16 cm) of protective surfacing for play equipment less than 4 feet (1.22 m) in height. If maintained properly, this should be adequate. (At depths less than 6 inches (16 cm), the protective material is too easily displaced or compacted.)

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are not adequate protective surfacing. Ground level equipment -- such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface -- does not need any protective surfacing.

- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- Periodically rake, check and maintain the depth of the loose-fill surfacing material. Marking the correct depth on the play equipment support posts will help you to see when the material has settled and needs to be raked and or replenished. Be sure to rake and evenly redistribute the surfacing in heavily used areas.
- Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

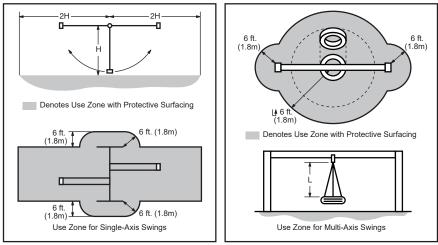
Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles

- You may be interested in using surfacing other than loose-fill materials like rubber tiles or poured-in-place surfaces.
- Installations of these surfaces generally require a professional and are not "do-it yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F1292 *Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment*. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height vertical distance between a designated play surface (*elevated surface for standing, sitting, or climbing*) and the protective surfacing below of your play equipment.
- Check the protective surfacing frequently for wear.

Placement

Proper placement and maintenance of protective surfacing is essential. Refer to diagram on front cover. Be sure to;

- Extend surfacing at least 6 feet (1.8 m) from the equipment in all directions.
- For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet (1.8 m) in all directions.



From the CPSC Outdoor Home Playground Safety Handbook. At http://www.playgroundregs.com/resources/CPSC%20324.pdf



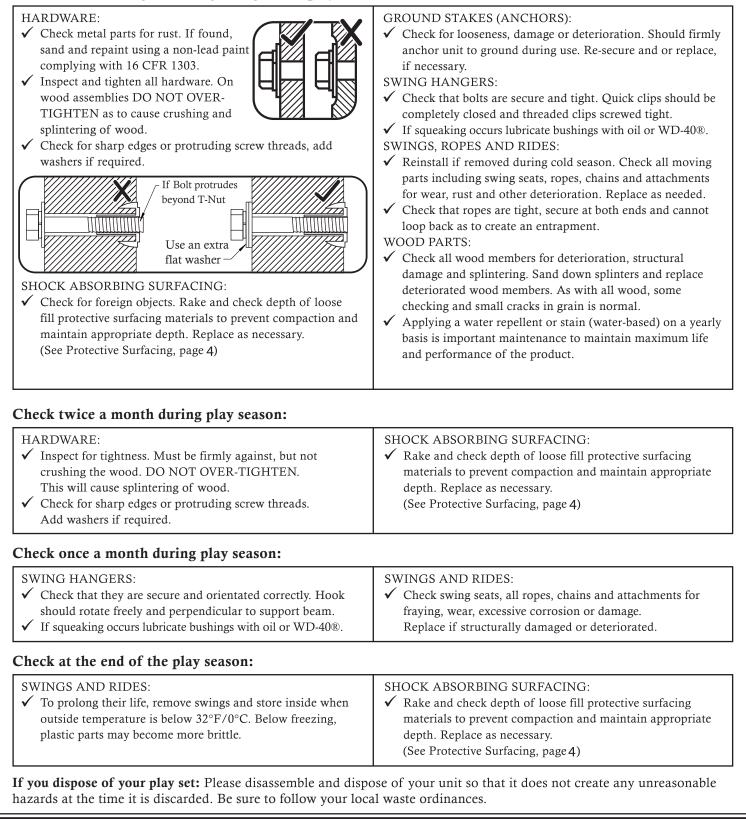
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Instructions for Proper Maintenance

Your KidKraft Play System is designed and constructed of quality materials with your child's safety in mind. As with all outdoor products used by children, it will weather and wear. To maximize the enjoyment, safety and life of your Play Set, it is important that you, the owner, properly maintain it.

Check the following at the beginning of the play season:



About Our Wood

KidKraft Premium Play Systems uses only premium playset lumber, ensuring the safest product for your children's use. Although we take great care in selecting the best quality lumber available, wood is still a product of nature and susceptible to weathering which can change the appearance of your set.

What causes weathering? Does it affect the strength of my Play System?

One of the main reasons for weathering is the effects of water (moisture); the moisture content of the wood at the surface is different than the interior of the wood. As the climate changes, moisture moves in or out of the wood, causing tension which can result in checking and or warping. You can expect the following due to weathering. These changes will not affect the strength of the product:

1. **Checking** is surface cracks in the wood along the grain. A post 4" x 4" (101mm x 101mm) will experience more checking than a board 1" x 4" (25mm x 101mm) because the surface and interior moisture content will vary more widely than in

thinner wood.

2. **Warping** results from any distortion (twisting, cupping) from the original plane of the board and often happens from rapid wetting and drying of the wood.

3. **Fading** happens as a natural change in the wood color as it is exposed to sun-light and will turn a grey over time.

How can I reduce the amount of weathering to my Play System?

At the factory we have coated the wood with a water repellent or stain. This coating decreases the amount of water absorption during rain or snow thus decreasing the tension in the wood. Sunlight will break down the coating, so we recommend applying a water repellent or stain on a yearly basis (see your local stain and paint supplier for a recommended product).

Most weathering is just the normal result of nature and will not affect safe play and enjoyment for your child. However if you are concerned that a part has experienced a severe weathering problem please call our consumer relations department for further assistance.

Complete and mail registration card to receive important product notifications and assure prompt warranty service.



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KidKraft Limited Warranty

MISSING OR DAMAGED PARTS:

KidKraft will replace any parts within 90 days from date of purchase found to be missing from or damaged in the original packaging. See Fig.1

Fig. 1 Product Age (All Parts) **Consumer Pays** 0-90 Days from date of purchase

\$0 for Part + Free Shipping

DEFECTS IN MATERIAL AND WORKMANSHIP:

KidKraft warrants that this product is free from defects in materials and workmanship for a period of one (1) year from the original date of purchase (dated sales receipt and/or product registration is required). This one (1) year warranty covers all parts including wood, hardware, and all accessories (Such as swings, rides, and slides). See Fig. 2

Fig. 2	Product Age (All Parts)	<u>Consumer Pays</u>
	91 Days to 1 Year	\$0 for Part + Free Shipping

WOOD ROT, DECAY, AND INSECT DAMAGE:

All wood carries a five (5) year warranty against rot, decay, and insect damage (dated sales receipt and/or product registration is required). Refer to the schedule below for charges associated with replacement of wood parts under this Limited Warranty. See Fig. 3

Product Age (Wood Parts) Fig. 3 0 Days to 1 Year After 1 Year to 5 Year Over 5 Years

Consumer Pays \$0 for Part + Free Shipping \$0 for Part + Shipping & Handling 100% for Part (if available) + Shipping & Handling

This warranty applies to the original owner and registrant and is non-transferable. Regular maintenance is required to ensure the integrity of this product. Failure by the owner to maintain the product according to the maintenance requirements may void this warranty.

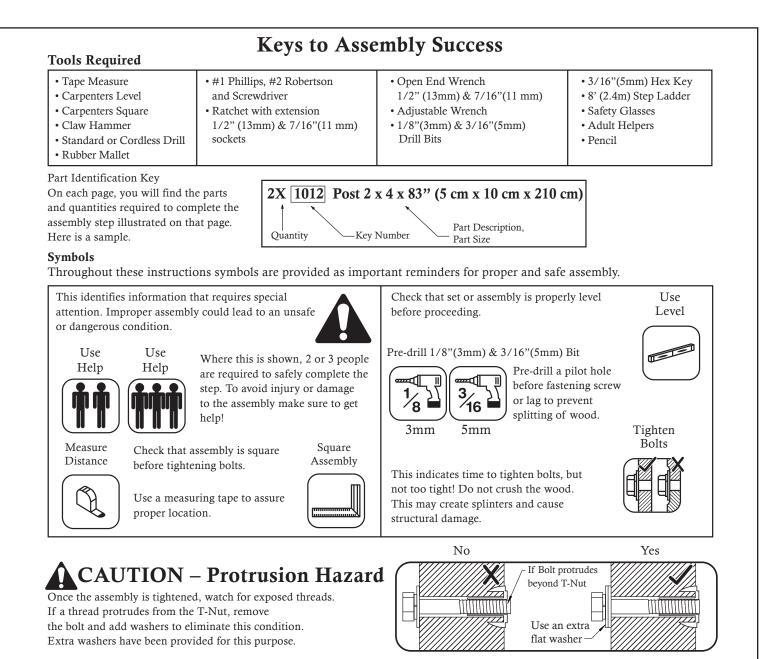
This Limited Warranty does NOT cover:

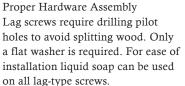
- Any inspection cost
- Labor and/or costs for replacement of any defective item(s), including but not limited to, professional installer costs
- Incidental or consequential damages, including but not limited to, as a result of set relocation, move and/or reinstall
- Cosmetic defects which do not affect performance or integrity of a part or the entire product
- Vandalism, improper use or installation, or acts of nature, including but not limited to, high winds, fire, and flood
- Minor twisting, warping, checking, or any natural occurring properties of wood that do not affect performance or integrity.
- Any KidKraft product purchased, including but not limited to, a non-approved retailer, auction houses, second-hand, and as-is clearance items.

KidKraft products have been designed for safety and quality. Modifications made to the original product may damage the structural integrity of the unit leading to failure and possible injury. KidKraft cannot assume any responsibility for the modified products. Furthermore, modifications void all warranties.

This product is warranted for **RESIDENTIAL USE ONLY**. Under no circumstance should a KidKraft product be used in public settings such as schools, churches, playgrounds, parks, home and professional day cares and the like. Such use may lead to product failure and potential injury. Public use will void this warranty. KidKraft disclaims all other representations and warranties of any kind, express or implied.







For bolts, tap T-Nut into hole with hammer. Insert the hex bolt through lock washer first then flat washer then hole. Because the assemblies need to be squared do not completely tighten until instructed. Pay close attention to diameter of the bolts. 5/16" (8mm) is slightly larger than 1/4" (6.4mm).

Note: Wafer head bolts with blue lock tight or a bolt with a Ny-Lok nut do NOT require a lock washer.



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Lag Assembly

Bolt Assembly

Flat Washer

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(Hammer into place) Do not crush wood!

Before mounting Lag

(3.2mm) pilot holes

Screw, use factory drilled

_ T-N11t

holes as guides to drill 1/8"

Lag Screw

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Hex Bolt

Lock

Washer

Flat

Washe

4x - 9460 - 30 x 38 x 1357 mm - 3859460	• 1 1/4 x 1 1/2 x 53 7/16"
4x - 9461 - 25 x 38 x 805 mm - 3859461 + + + + 1 x 1 1/2 x 31 11/16"	
2x - 9462 - 30 x 38 x 1357 mm - 3859462	
	• 1 1/4 x 1 1/2 x 53 7/16"
• • • • • • • • • • 9/16 x 4 7/16 x 34"	
1x - 9518 - 15 x 113 x 863.5 mm - 3719518	
+ + 9/16 x 4 7/16 x 34"	
1x - 9464] - 32 x 63 x 1359 mm - 3859464	
	1 1/4 x 2 1/2 x 53 1/2"
1x - 9465 - 30 x 38 x 1292 mm - 3859465	
	_1 1/4 x 1 1/2 x 50 7/8"
1x - 9466 - 30 x 38 x 1424 mm - 3859466 + + + + + +	+1 1/4 x 1 1/2 x 55 7/8"
<u>11x - 9467</u> - <u>15 x 109 x 505 mm</u> - 3719467	
• • • • • • • • • • • • • • • • • • •	
2x - 9468 - 15 x 109 x 505 mm - 3719468 9/16 x 4 5/16 x 19 7/8"	
1x - 9469 - 32 x 63 x 1425 mm - 3859469	
	1 1/4 x 2 1/2 x 56 1/8"
2x - 9470 - 25 x 50 x 317.6 mm - 3829470	
4x - 9471 - 25 x 50 x 210 mm - 3829471 1 x 2 x 8 1/4"	
1x - 9472 - 15 x 70 x 817.6 mm - 3829472	
+ + + 9/16 x 2 3/4 x 32 3/16"	
1x - 9473 - 15 x 83 x 817.6 mm - 3829473	
+ + + 9/16 x 3 1/4 x 32 3/16"	
1x - 9474 - 15 x 31.8 x 817.6 mm - 3829474 + + 9/16 x 1 1/4 x 32 3/16"	
2x - <u>9475</u> - 15 x 87.7 x 213 mm - 3719475 - 9/16 x 3 7/16 x 8 3/8"	
+ + 2x - 9476 - 15 x 50 x 177 mm - 3719476 + + + 9/16 x 2 x 6 15/16"	

1x - 9477 - 25 x + +	<u>50 x 570 mm - 3859477</u>	
1x - 9478 - 31 x	62 x 1304 mm - 3719478 + + + + + + + + + + + + + + + + + + +	
	62 x 1304 mm - 3719479 ////////////////////////////////////	
1x - 9481] - 15 x	13/16 x 3 1/8 x 19 1/2" 80 x 532 mm - 3719481	
+ + 1x - 9482 - 15 x	9/16 x 3 1/8 x 20 15/16" 80 x 532 mm - 3719482 9/16 x 3 1/8 x 20 15/16"	
+ 1x - 9483 - 25 x + + + +		
	62 x 1288 mm - 3719484	
+	<u>115 x 500 mm - 3719485</u> 9/16 x 4 1/2 x 19 11/16"	
+	115 x 500 mm - 3719522 9/16 x 4 1/2 x 19 11/16"	
× + + 1 × 2x - 9487 - 25 x	38 x 208 mm - 3719486 1 1/2 x 8 3/16" 38 x 147 mm - 3719487 /2 x 5 13/16"	
	<u>80 x 472 mm</u> - 3719488 → 7/8 x 3 1/8 x 18 9/16"	
+	80 x 472 mm - 3719489 7/8 x 3 1/8 x 18 9/16" 63 x 600 mm - 3859490	
+ + + +	$\frac{11}{14 \times 21/2 \times 235/8"}$ $\frac{x 63.5 \times 538 \text{ mm} - 3859491}{1 \times 21/4 \times 213/16"}$	
+ + 1x - 9492] - 25 x ∳	<u>+</u> 1 x 2 1/4 x 21 3/16 63.5 x 700 mm - 3859492 1 x 2 1/2 x 27 9/16"	



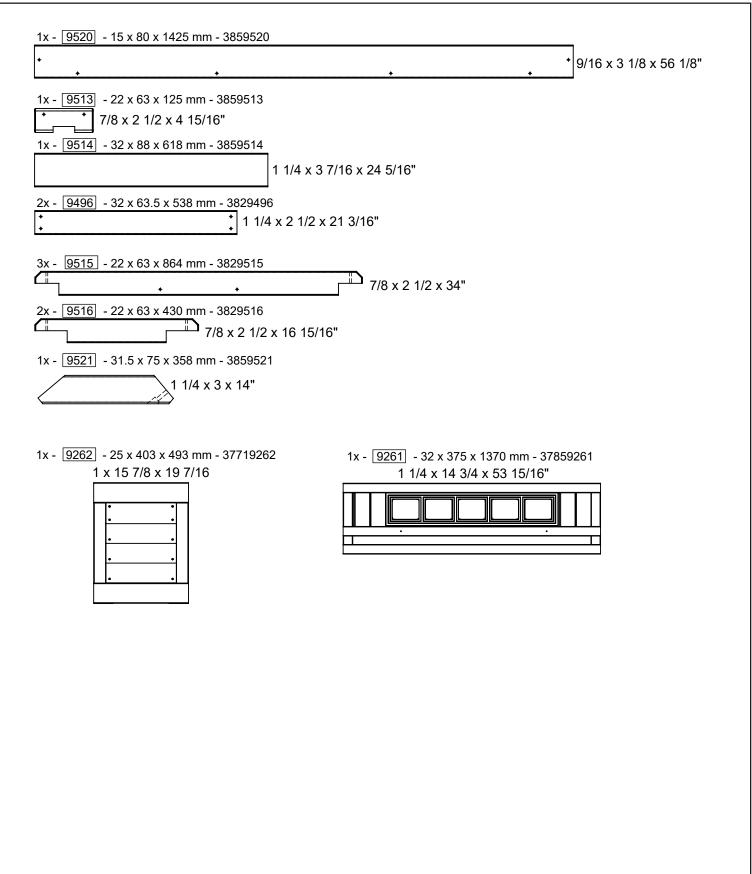
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1x - 9493 - 32 x 76 x 494 mm - 3859493	
1 1/4 x 3 x 19 7/16"	
2x - 9494 - 31.5 x 63 x 2286 mm - 3859494	7
2x - 9495 - 25 x 50 x 316 mm - 3859495	1
1 x 2 x 12 7/16"	
1x - 9497 - 32 x 63 x 537 mm - 3859497 + + + + + 1 1/4 x 2 1/2 x 21 1/8"	
1x - 9498 - 32 x 63 x 566 mm - 3859498 + + + + + + + + + + 1 1/4 x 2 1/2 x 22 5/16"	
1x - 9499 - 32 x 63 x 1459 mm - 3859499	
2x - 9499A - 32 x 63 x 1459 mm - 3829499 ♦ 1 1/4 x 2 1/2 x 57 7/≱6"+	
12x - 9500 - 15 x 63.5 x 560 mm - 3829500 9/16 x 2 1/2 x 22 1/16"	
2x - 9501 - 25 x 50 x 1433 mm - 3859501	
1 x 2 x 56 7/16"	
2x - 9502 - 25 x 50 x 269.3 mm - 3859502	
<u>/</u>	
2x - 9503 - 25 x 50 x 865.2 mm - 3859503	
1x - 9504 - 25 x 50 x 1137 mm - 3859504	
••• ••• ••• ••• ••• ••• ••• ••• ••• ••	
1x - 9519 - 25 x 50 x 1137 mm - 3859519	
1x - 9506] - 25 x 50 x 1372 mm - 3859506	
1 x 2 x 54"	
1x - 9507 - 25 x 50 x 673 mm - 3859507	
1x - 9508 - 25 x 50 x 673 mm - 3859508	
1 x 2 x 26 1/2"	
1x - 9509 - 25 x 50 x 1372 mm - 3859509	
1 x 2 x 54"	
5x - 9511 - 25 x 50 x 1372 mm - 3859511 1 x 2 x 54"	
1x - 9512 - 15 x 50 x 1425 mm - 3859512	
9/16 x 2 x 56 1/8"	
• • • • • • • • •	

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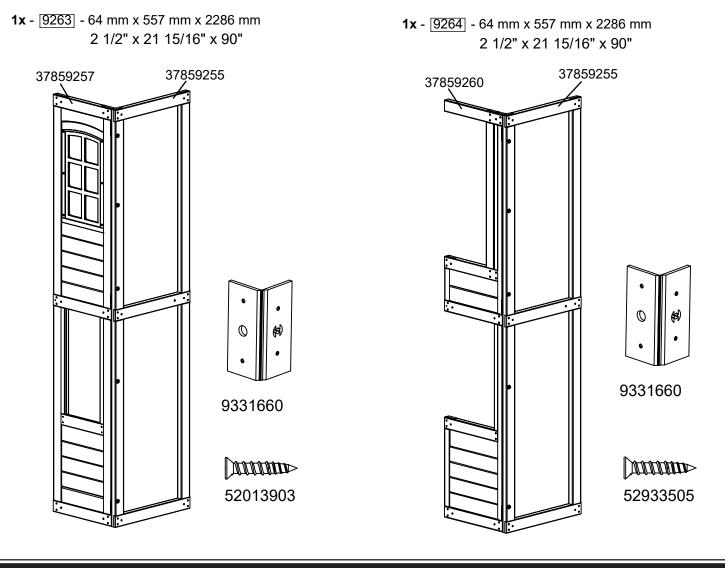
If you need to order parts, please order below part#

9263

37859257 - Swing Wall Panel Right - 1 pc 37859255 - Narrow Panel - 1 pc 9331660 - Playset Hinge - 3 pcs 52013903 - Wood Screw #5 x 3/4 - 12 pcs

9264

37859260 - Slide End Panel Left - 1 pc 37859255 - Narrow Panel - 1 pc 9331660 - Playset Hinge - 3 pcs 52933505 - Truss Head Screw #8 x 7/8 - 12 pcs



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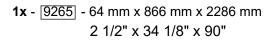
If you need to order parts, please order below part#

9265

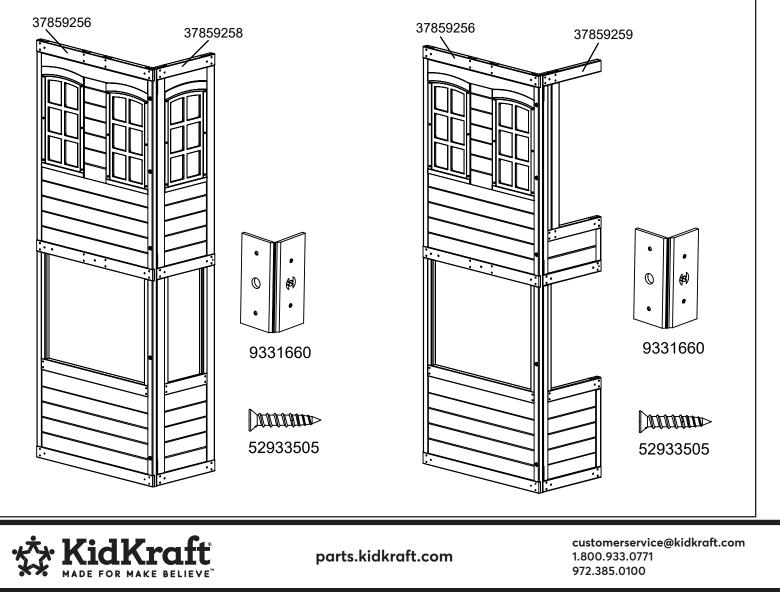
37859256 - Wall Panel - 1 pc 37859258 - Swing Wall Panel Left - 1 pc 9331660 - Playset Hinge - 3 pcs 52933505 - Truss Head Screw #8 x 7/8 - 12 pcs

9266

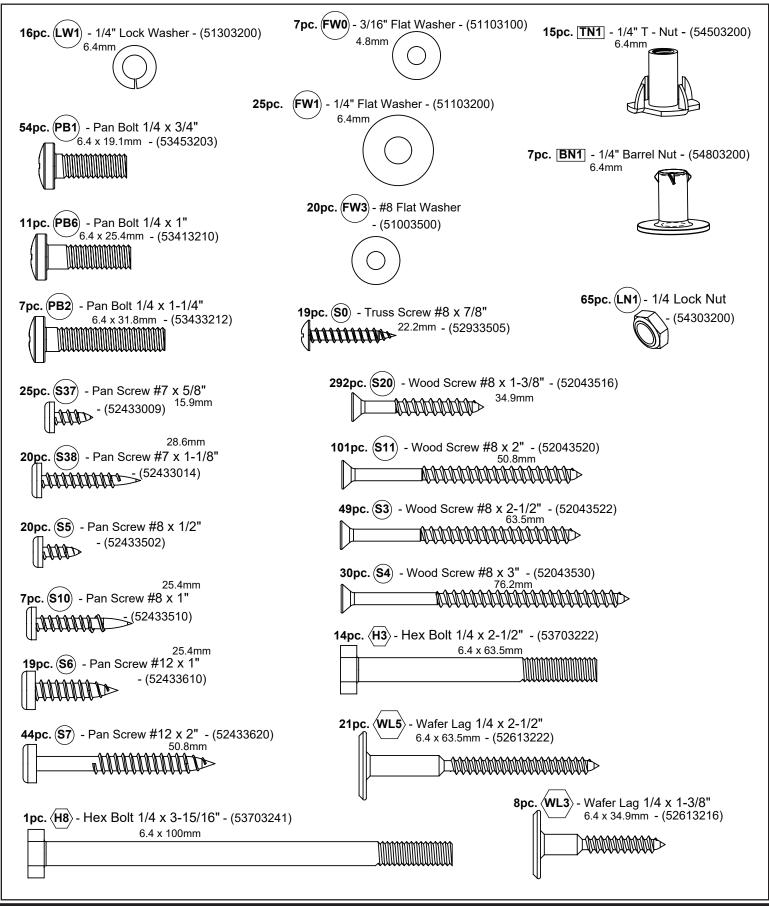
37859256 - Wall Panel - 1 pc 37859259 - Slide End Panel - 1 pc 9331660 - Playset Hinge - 3 pcs 52933505 - Truss Head Screw #8 x 7/8 - 12 pcs



1x - 9266 - 64 mm x 866 mm x 2286 mm 2 1/2" x 34 1/8" x 90"

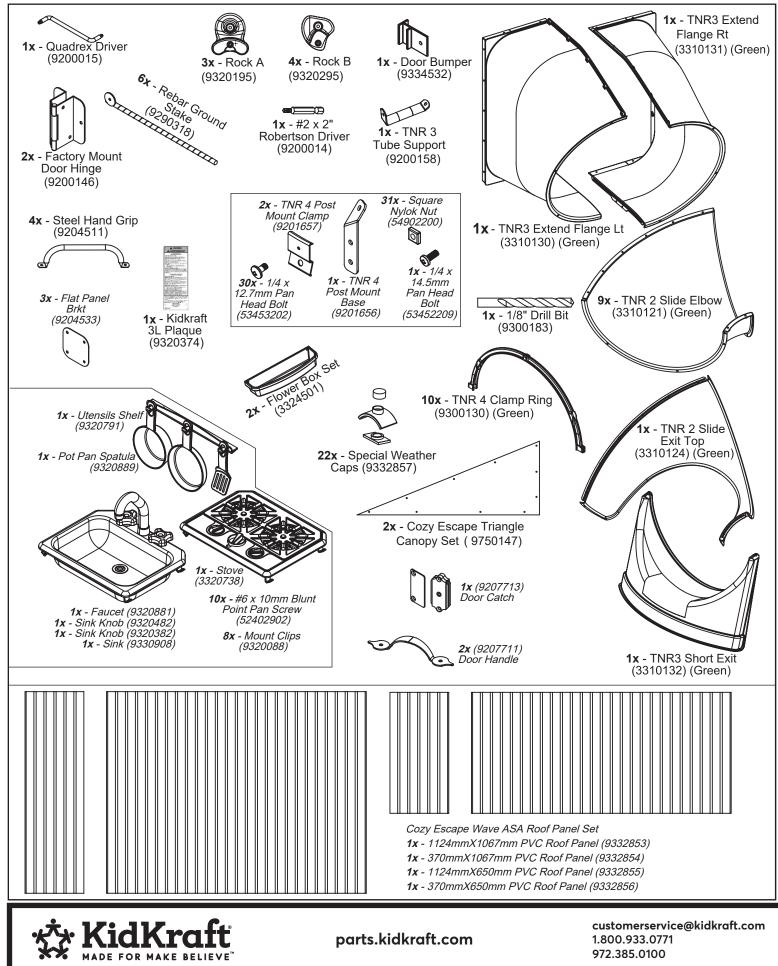


Hardware Identification (Actual Size)

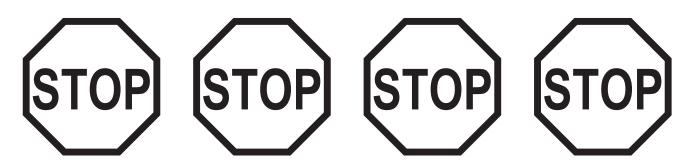


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Step 1: Inventory Parts - Read This Before Starting Assembly



Inventory should be completed before starting installation. KidKraft will not cover costs of any additional installation trip due to missing or damaged pieces.

A. This is the time for you to inventory all your hardware, wood and accessories, referencing the parts identification sheets. This will assist you with your assembly.

• The wood pieces will have the key number stamped on the ends of the boards. Organize the wood pieces by step, as per the key numbering system below.

2X 10157 2 x 4 x 83" (50mm x 100mm x 2108mm) Quantity -Key Number Part Size

B. Read the assembly manual completely, paying special attention to ANSI warnings; notes; and safety/maintenance information on pages 1 - 8.

If there are missing or damaged pieces, please contact the KidKraft Consumer Engagement team before going back to the retailer.

Order Replacement Parts 24/7

You can order replacement parts for this product 24 hours a day / 7 days a week:

Outdoor Swingsets and Playhouse Parts Ordering <u>https://parts.kidkraft.com/partsorderemail</u>

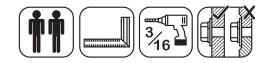
If you have assembly or product questions, please refer to the front cover for direct contact information for our Consumer Engagement team OR you can also use this QR code with your smartphone for common questions and contact information.



KidKraft Help Center <u>https://kidkraft.zendesk.com/hc/en-us/</u>

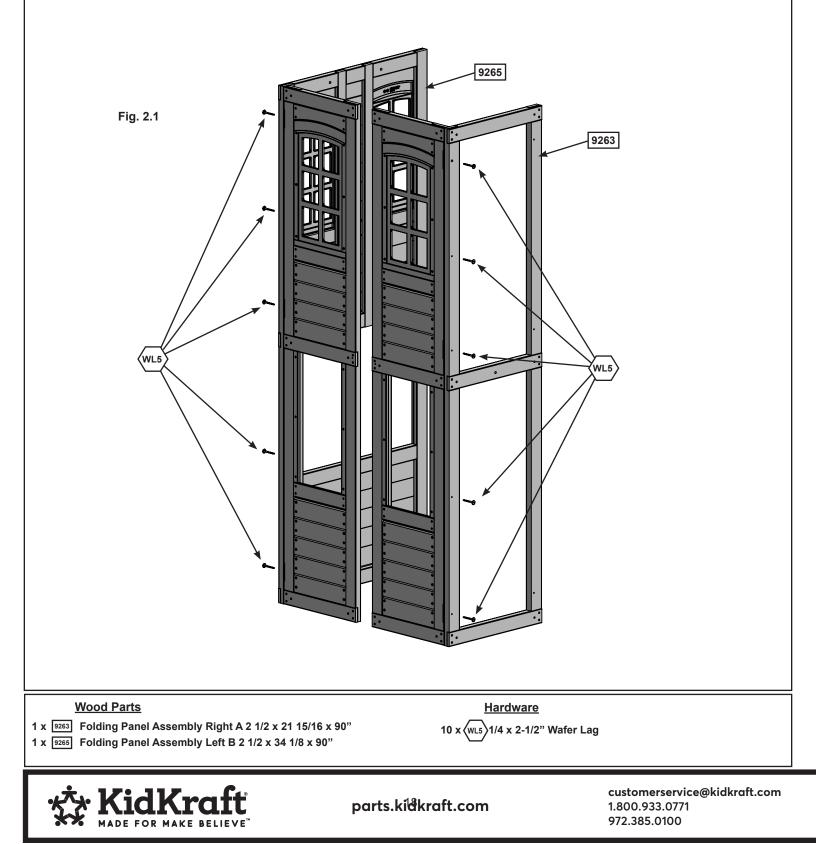


Step 2: Frame Assembly Part 1

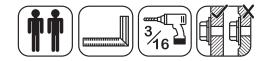


A: With a helper, stand the (9263) Folding Panel Assembly Right A in the upright position and unfold, checking to make sure the panel assembly is square. Pre-drill using a 3/16" drill bit, then install 5 (WL5) 1/4 x 2- 1/2" Wafer Lags to secure the panel. (fig 2.1)

B: Repeat step A to secure the (9265) Folding Panel Assembly Left B. (fig 2.1)

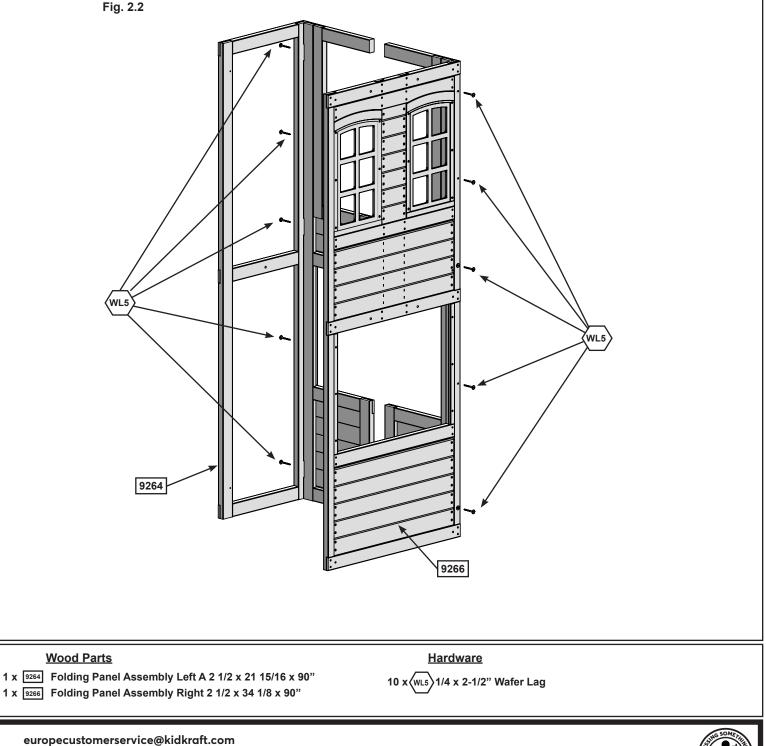


Step 2: Frame Assembly Part 2



C: With a helper, stand the (9264) Folding Panel Assembly Left A in the upright position and unfold, checking to make sure the panel assembly is square. Pre-drill using a 3/16" drill bit, then install 5 (WL5) 1/4 x 2- 1/2" Wafer Lags to secure the panel. (fig 2.2)

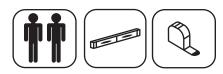
D: Repeat step C to secure the (9266) Folding Panel Assembly Right B. (fig 2.2)



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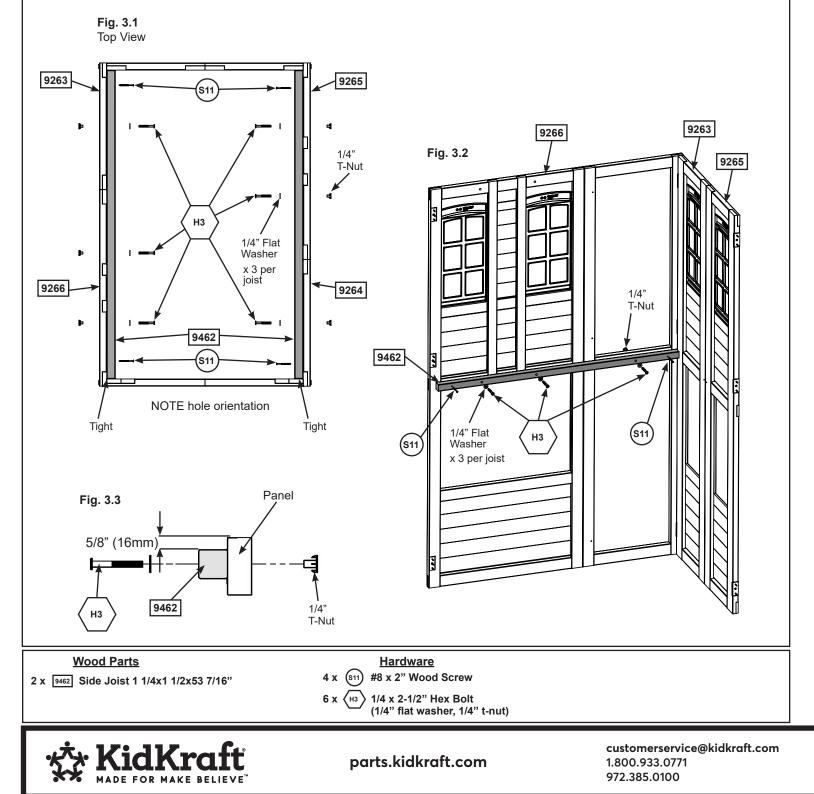


Step 3: Join Frame Assemblies Part 1



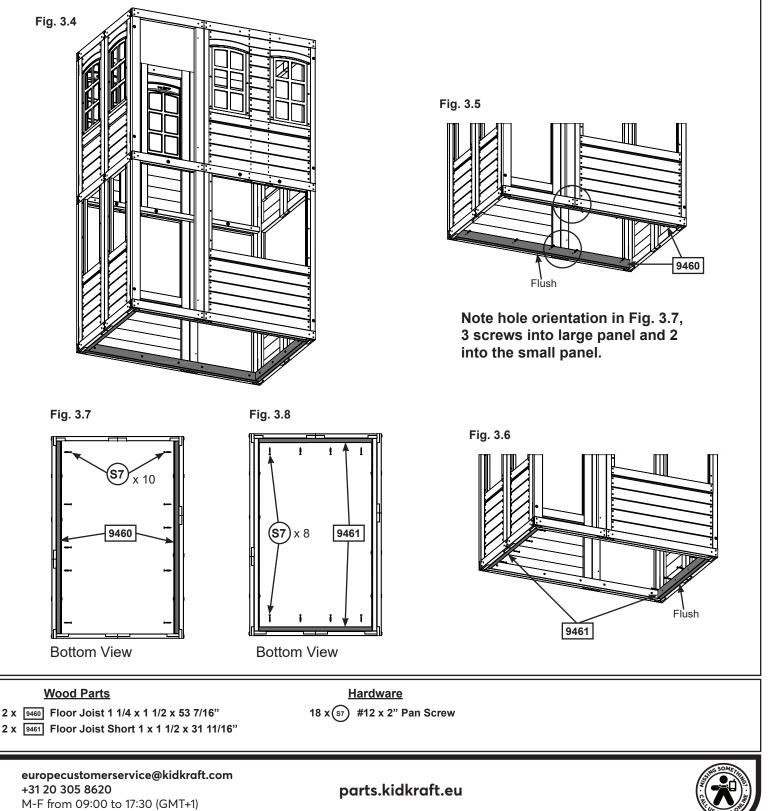
A: From inside the assembly, halfway up and tight to both end walls, place 1 (9462) Side Joist against (9265) Folding Panel Assembly Left B and (9264) Folding Panel Assembly Left A, making sure that it's 5/8" below the panel opening. Loosely attach (9462) Side Joist with 3 (H3) $1/4 \times 2 - 1/2$ " Hex Bolts (with flat washer and t-nut). Bolts are installed from inside the assembly. Make sure (9462) Side Joist is level then attach with 2 (S11) #8 x 2" Wood Screws and tighten bolts. (fig. 3.1 & 3.2 & 3.3)

B: Repeat Step A to attach 1 (9462) Side Joist to (9263) Folding Panel Assembly Right A and (9266) Folding Panel Assembly Right B. (fig. 3.1 & 3.2 & 3.3)



C: Place 1 (9460) Floor Joist along the bottom of the front and back walls so they are flush to the bottom. Check to make sure that the joists are level then attach each joist using 5 (S7) #12 x 2" Pan Screws. (fig.3.4, 3.5 and 3.7)

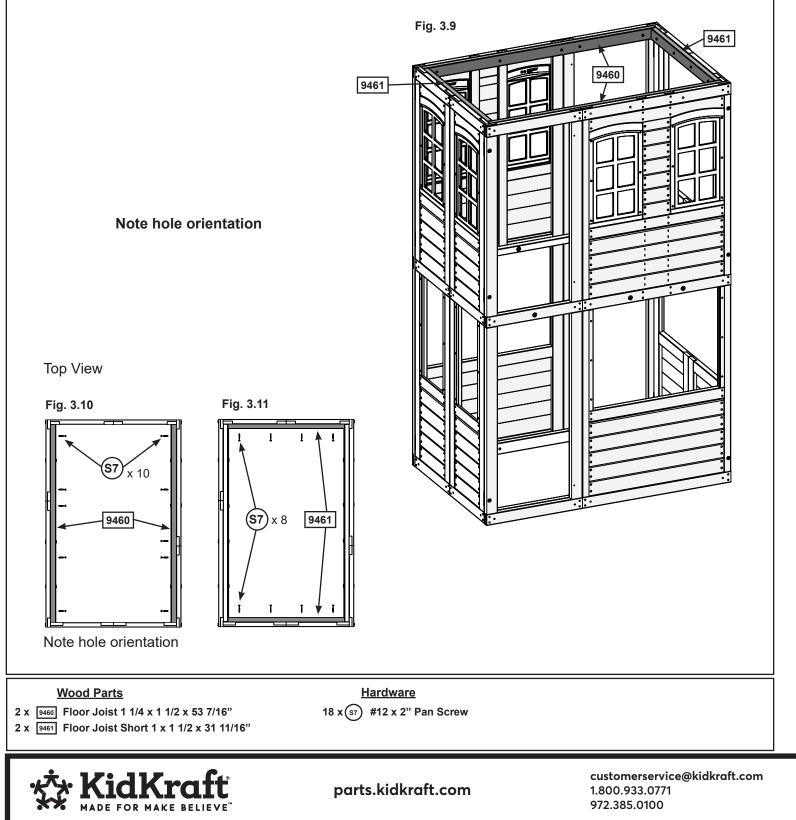
D: Place 1 (9461) Floor Joist Short along each end wall, between the (9460) Floor Joists. Check to make sure they are level and flush to the bottom, then attach using 4 (S7) #12 x 2" Pan Screws per side. (fig. 3.4, 3.6 and 3.8)





E: Place 1 (9460) Floor Joist along the top of the front and back walls so they are flush to the top. Check to make sure that the joists are level then attach each joist using 5 (S7) #12 x 2" Pan Screws. (fig.3.9 and 3.10)

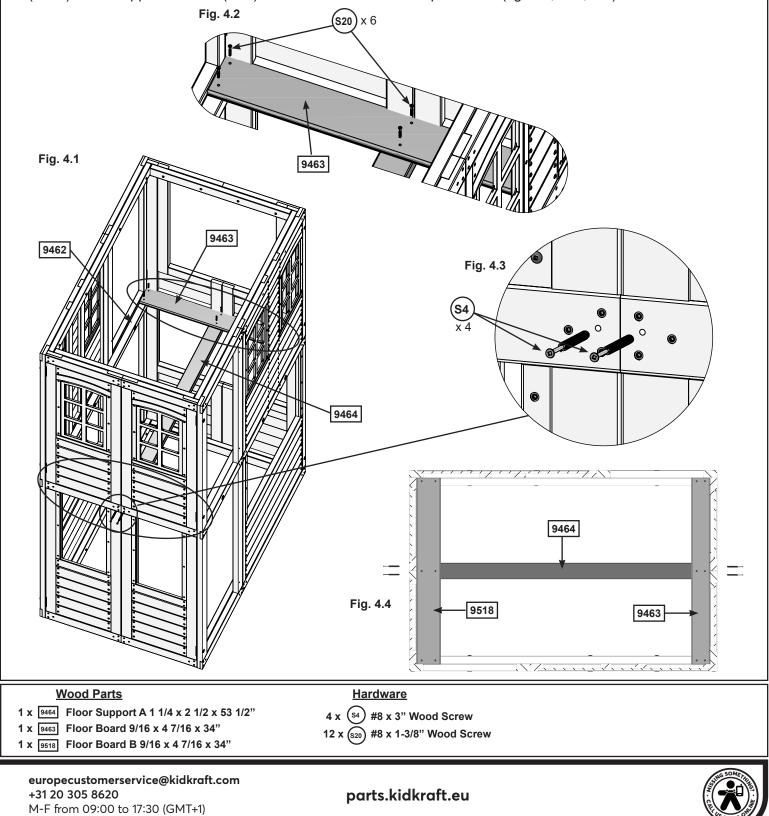
F: Place 1 (9461) Floor Joist Short along the top of each end wall, between the (9460) Floor Joists. Check to make sure they are level and flush to the top, then attach using 4 (S7) #12 x 2" Pan Screws per side. (fig. 3.9 and 3.11)



Step 4: Floor Assembly Part 1

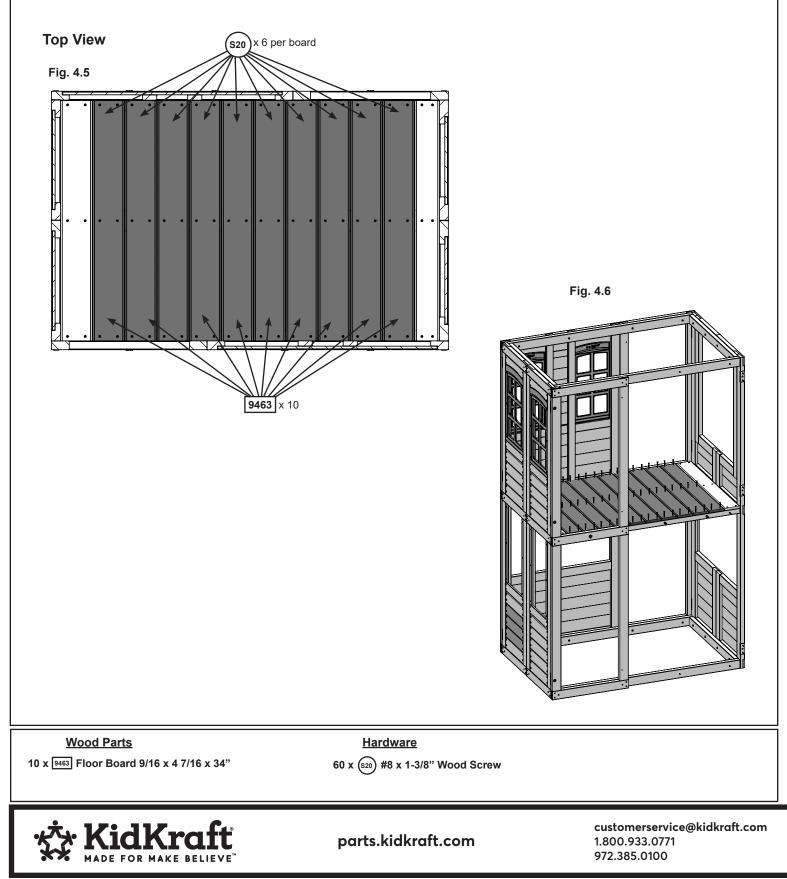
A: Place 1 (9463) Floor Board tight to one End Wall and 1 (9518) Floor Board B tight the the opposite End Wall. Attach each board to the (9462) Side Joists using 4 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 4.1 & 4.2)

B: Place (9464) Floor Support A tight to the bottom of each Floor Board, centred over the pilot holes on the End Walls, then attach with 2 (S4) #8 x 3" Wood Screws per side. Attach (9463) Floor Board and (9518) Floor Board B to (9464) Floor Support A with 2 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 4.1, 4.3, 4.4)



Step 4: Floor Assembly Part 2

C: Evenly space the remaining 10 (9463) Floor Boards and attach each board using 6 (S20) #8 x 1-3/8" Wood Screws. (fig. 4.5 & 4.6)



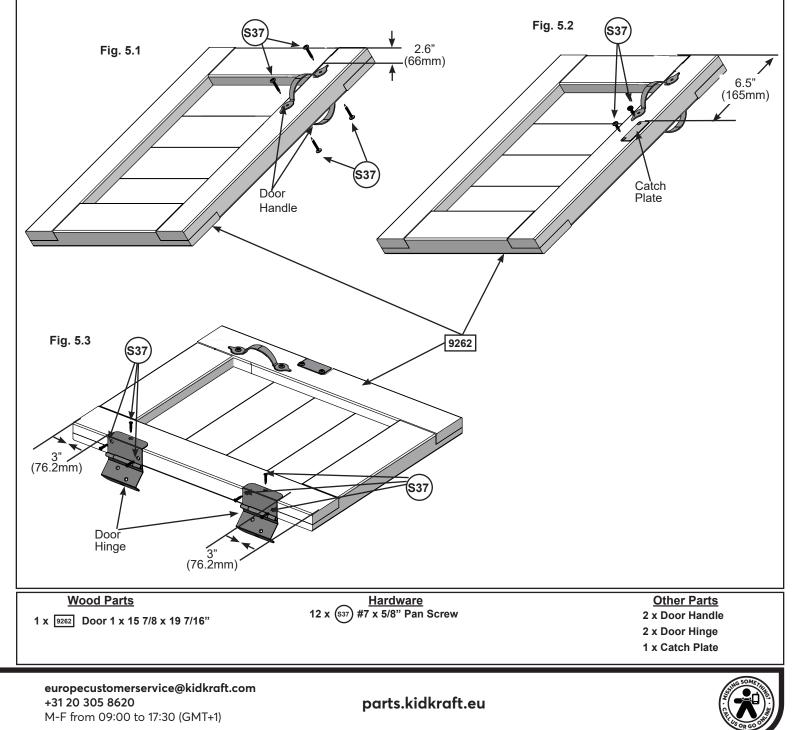
Step 5: Door Assembly Part 1

A: On the outside edge of the (9262) Door, measure 2.6" (66mm) down from the top of the door and install 1 Door Handle using 2 (S37) #7 x 5/8" Pan Screws. (fig. 5.1)

B: At the opposite end of the door panel, measure 3" (76.2mm) down from the top of the door and install 1 Door Hinge using 3 (S37) #7 x 5/8" Pan Screws. Measure 3" (76.2mm) up from the bottom of the Door Panel to install a bottom Door Hinge using 3 (S37) #7 x 5/8" Pan Screws. (fig 5.3)

C: On the inside edge of (9262) Door, measure 2.6" (66mm) down from the top of the door and install 1 Door Handle using 2 (S37) #7 x 5/8" Pan Screws. (fig. 5.1)

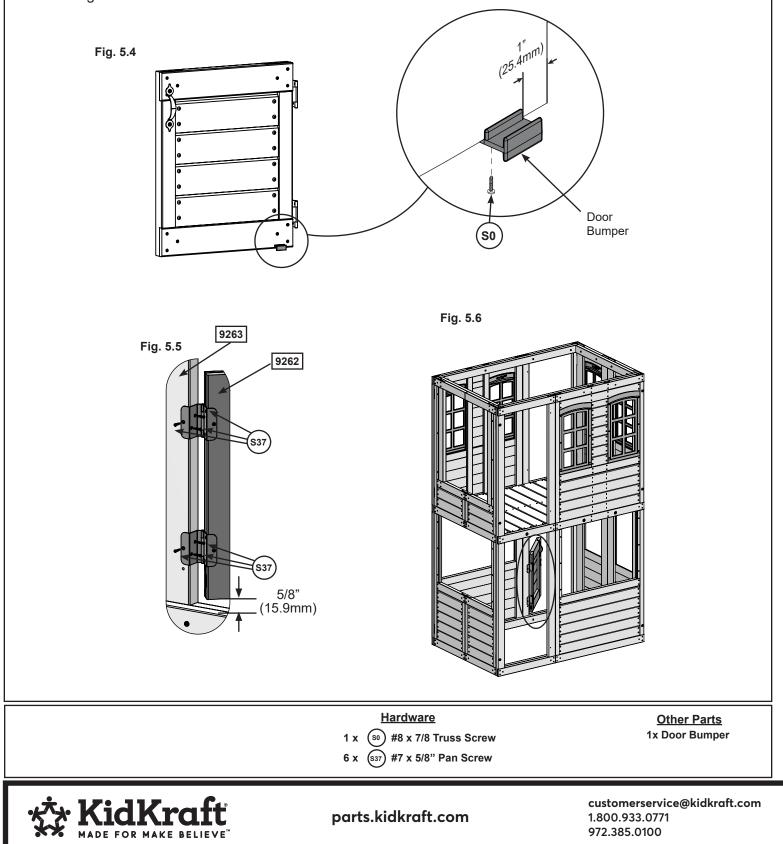
D: Measure 6.5" (165mm) inches down from the top of the inside edge to install a Catch Plate using 2 (S37) $\#7 \times 5/8$ " Pan Screws, making sure that Catch Plate is flush to the edge of the door frame. (fig 5.2)



Step 5: Door Assembly Part 2

E: Install 1 Door Bumper using 1 (S0) #8 x 7/8" Truss Screw. (Fig. 5.4)

F: In the opening for the door put Dutch Door Assembly in place, measuring to ensure that it is 5/8" (15 .9mm) up from the bottom frame (fig. 5.5). Attach hinges to the Wall Frame using 3 (S37) #7 x 5/8" Pan Screws per hinge as shown in fig. 5.6 and 5.5.



Step 5: Door Assembly Part 3

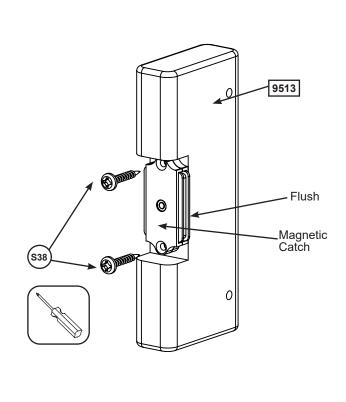


G: In the notched out opening of (9513) Door Stop attach the Magnetic Catch using 2 (S38) #7 x 1-1/8" Pan Screws. (fig. 5.7)

Important: Use a hand held screw driver and DO NOT over tighten.

H: On the inside of the assembly, attach (1913) Door Stop to (9263) Folding Panel Assembly Right A with 2 (S11) #8 x 2" Wood Screws, making sure (1913) Door Stop overhangs by 1-1/4" (32mm) and is in position to receive the Catch Plate. (fig. 5.8, 5.9)

Fig. 5.7



M-F from 09:00 to 17:30 (GMT+1)

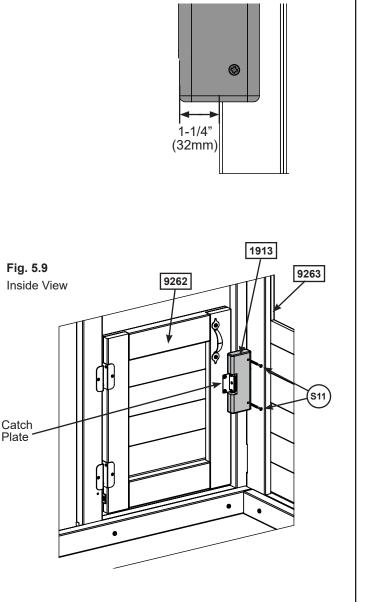
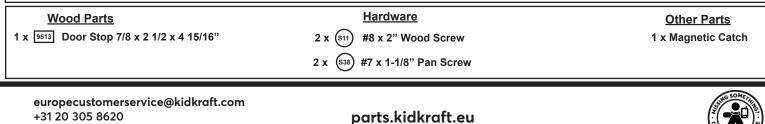
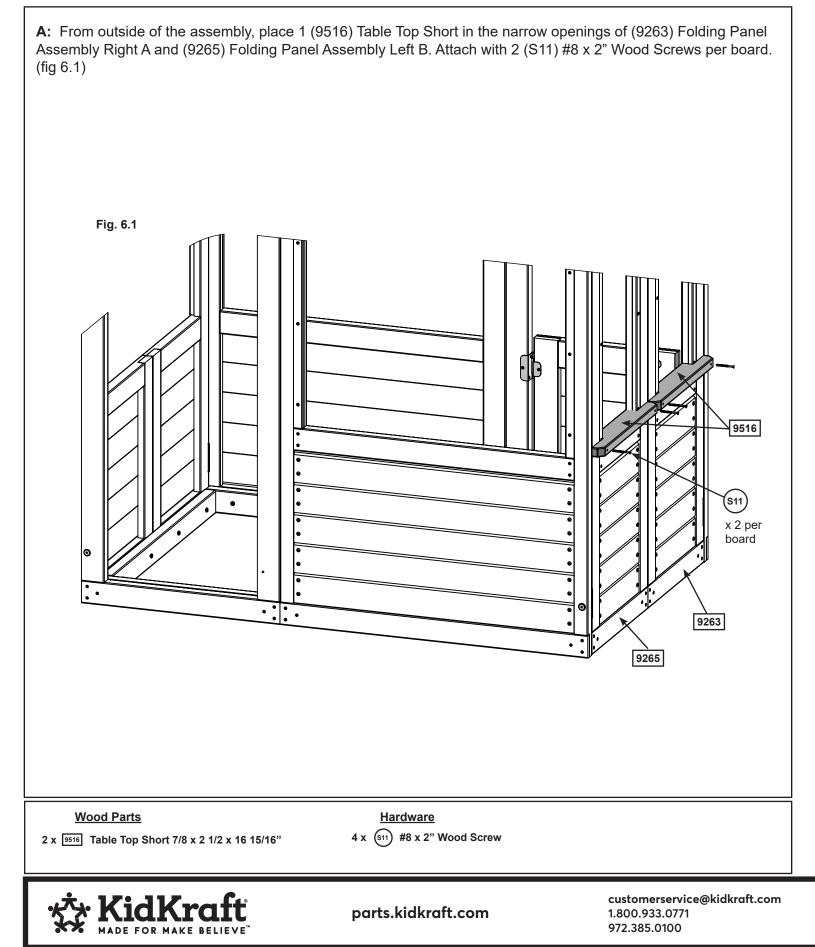
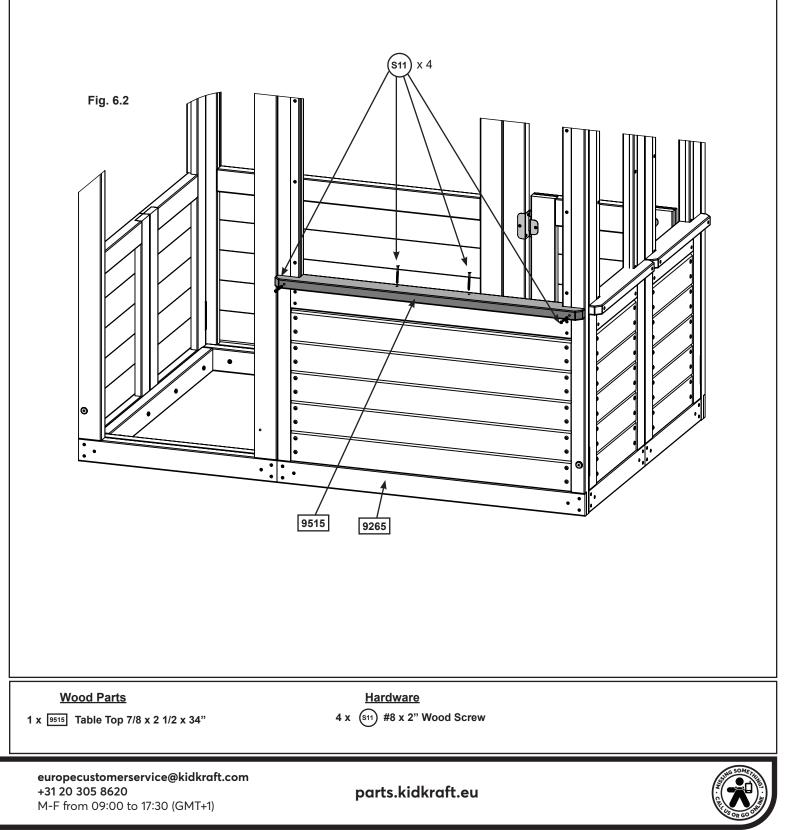


Fig. 5.8

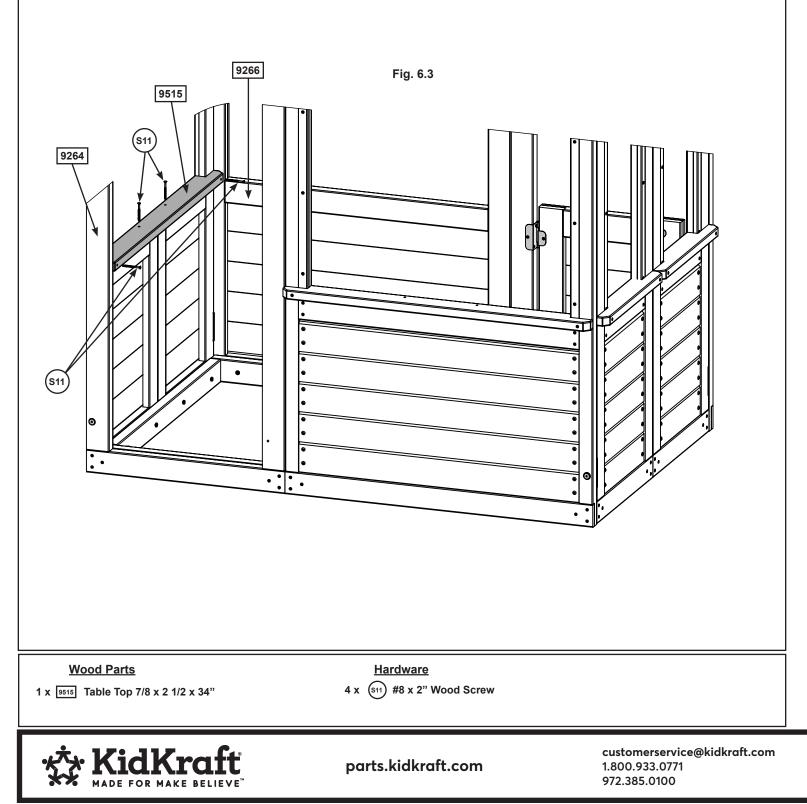


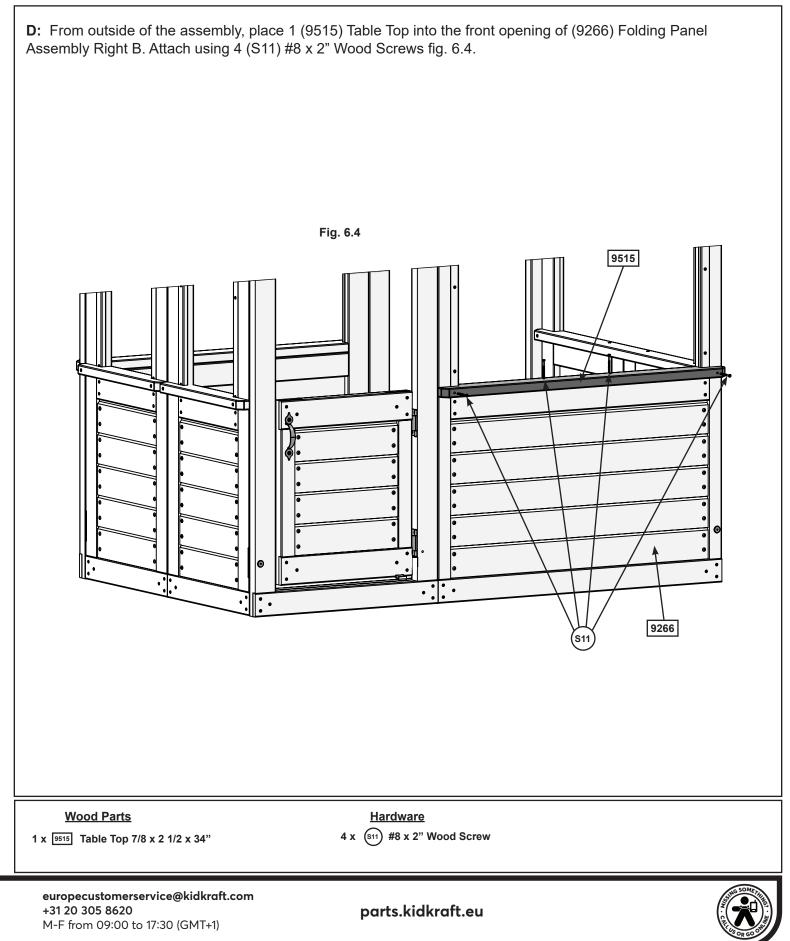


B: Place (9515) Table Top into the opening on the back of (9265) Folding Panel Assembly Left B and attach using 4 (S11) #8 x 2" Wood Screws. (fig. 6.2)



C: From inside the assembly, place 1 (9515) Table Top into the end wall opening of (9264) Folding Panel Assembly Left A and (9266) Folding Panel Assembly Right B. Attach using 4 (S11) #8 x 2" Wood Screws as shown in fig. 6.3.





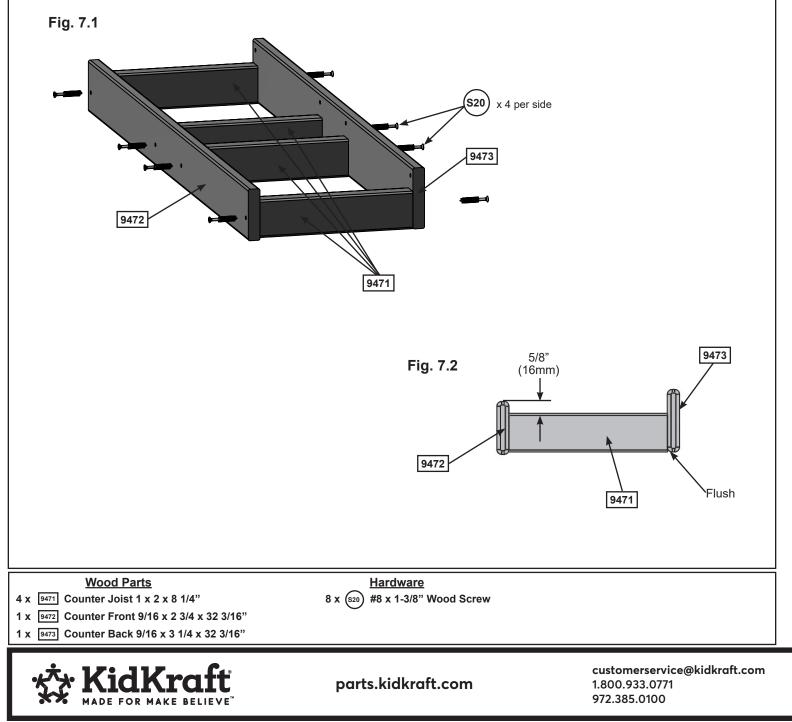
Step 7: Counter Assembly Part 1



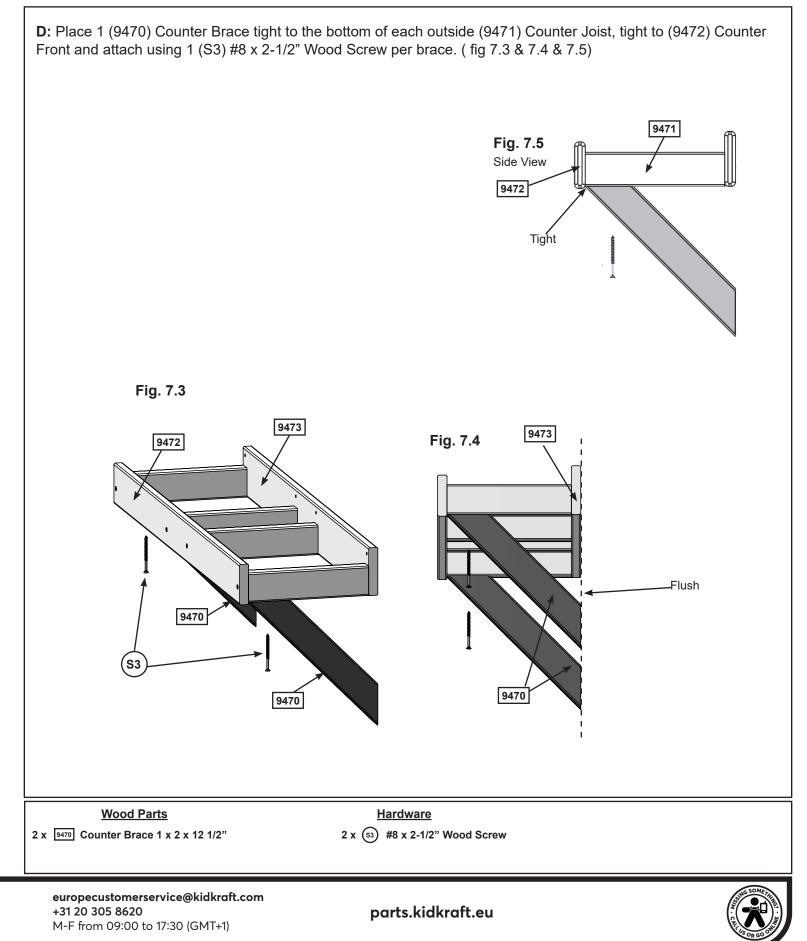
A: Flush to each end and to the bottom of (9473) Counter Back attach 1 (9471) Counter Joist per end with 1 (S20) #8 x 1-3/8" Wood Screw per joist. Notice the holes at the top of (9473) Counter Back. (fig. 7.1 & 7.2)

B: Place the remaining 2 (9471) Counter Joists centered over the pilot holes in the middle of (7613) Counter Back and flush to the bottom of the board. Attach in the bottom holes using 1 (S20) #8 x 1-3/8" Wood Screw per joist. (fig. 7.1 & 7.2).

C: Place (9472) Counter Front against (9471) Counter Joists so the ends are flush and the (9471) Counter Joists are centered over the pilot holes. Measure 5/8" (16mm) down from the top of (9472) Counter Front on both ends and attach to the (9471) Counter Joists with 4 (S20) #8 x 1-3/8" Wood Screws. (fig. 7.1 & 7.2)



Step 7: Counter Assembly Part 2



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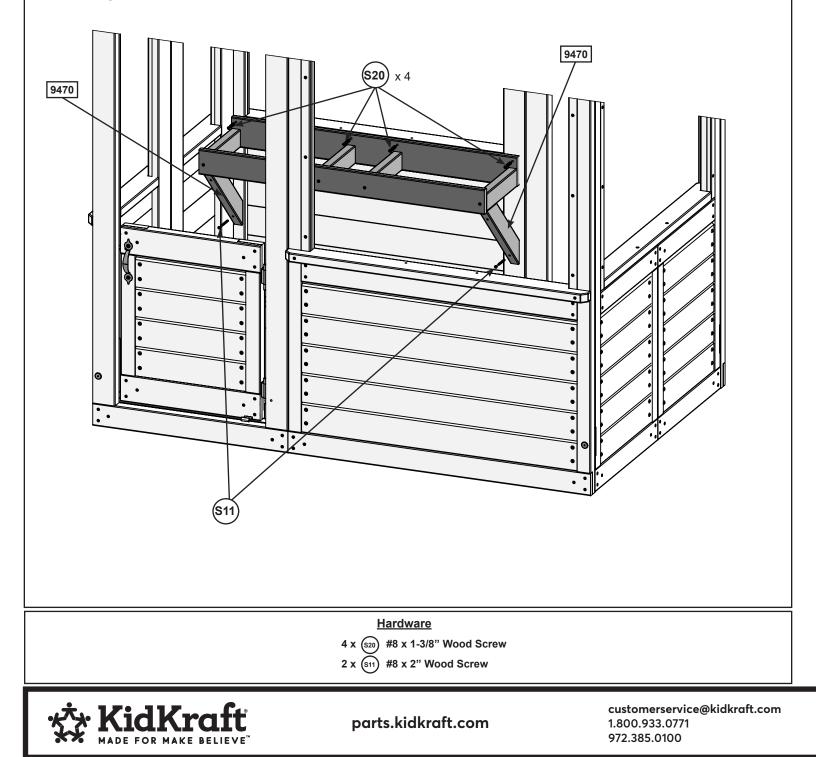
Step 8: Attach Counter Assembly Part 1

A: On the inside of the assembly place Counter Assembly against the Cafe Wall flush to the opening. (fig 8.1)

B: Attach (9473) Counter Back to Cafe Wall with 4 (S20) #8 x 1-3/8" Wood Screws. (fig 8.1)

C: Attach both (9470) Counter Braces to Cafe Wall with 1 (S11) #8 x 2" Wood Screw per brace. (fig 8.1)

Fig. 8.1



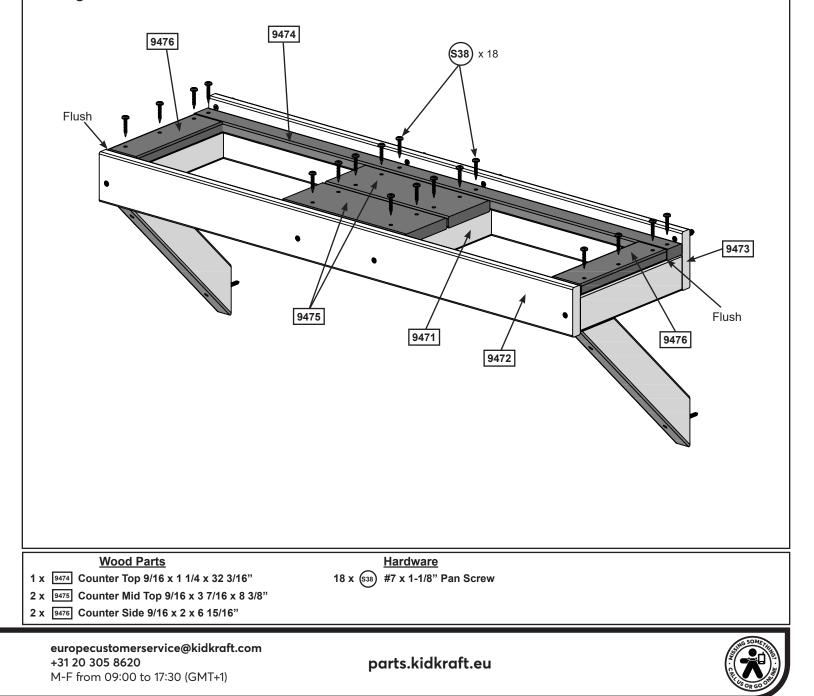
Step 8: Attach Counter Assembly Part 2

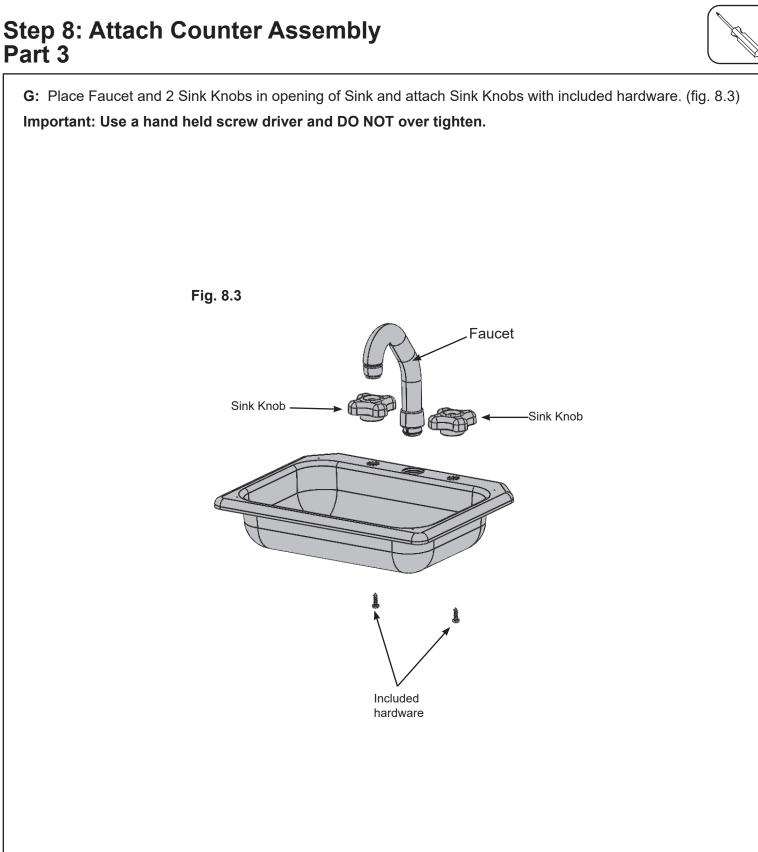
D: Tight to (9473) Counter Back attach (9474) Counter Top to each (9471) Counter Joist with 4 (S38) #7 x 1-1/8" Pan Screws. (fig. 8.2)

E: Tight to (9474) Counter Top and flush to the outside edges of the outer (9471) Counter Joists attach 1 (9476) Counter Side per joist with 3 (S38) #7 x 1-1/8" Pan Screws per board. (fig. 8.2)

F: Tight to (9474) Counter Top and centered over the middle 2 (9471) Counter Joists with ends flush to the outside edges, attach 2 (9475) Counter Mid Tops with 4 (S38) #7 x 1-1/8" Pan Screws per board. (fig. 8.2)

Fig. 8.2





Other Parts

1 x Sink 2 x Sink Knobs 1 x Faucet



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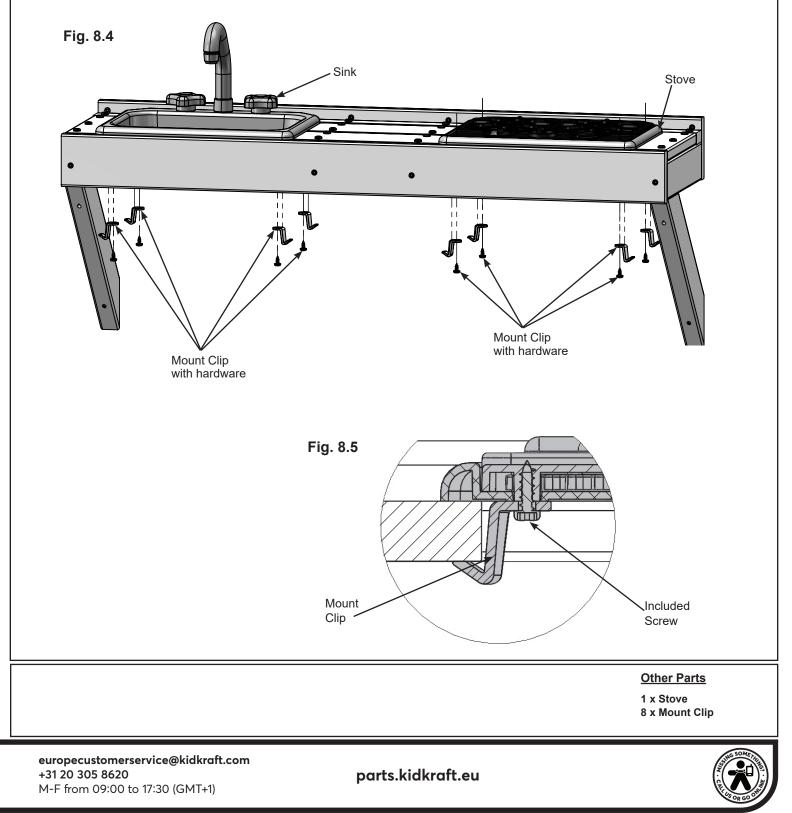
customerservice@kidkraft.com 1.800.933.0771 972.385.0100

Step 8: Attach Counter Assembly Part 4

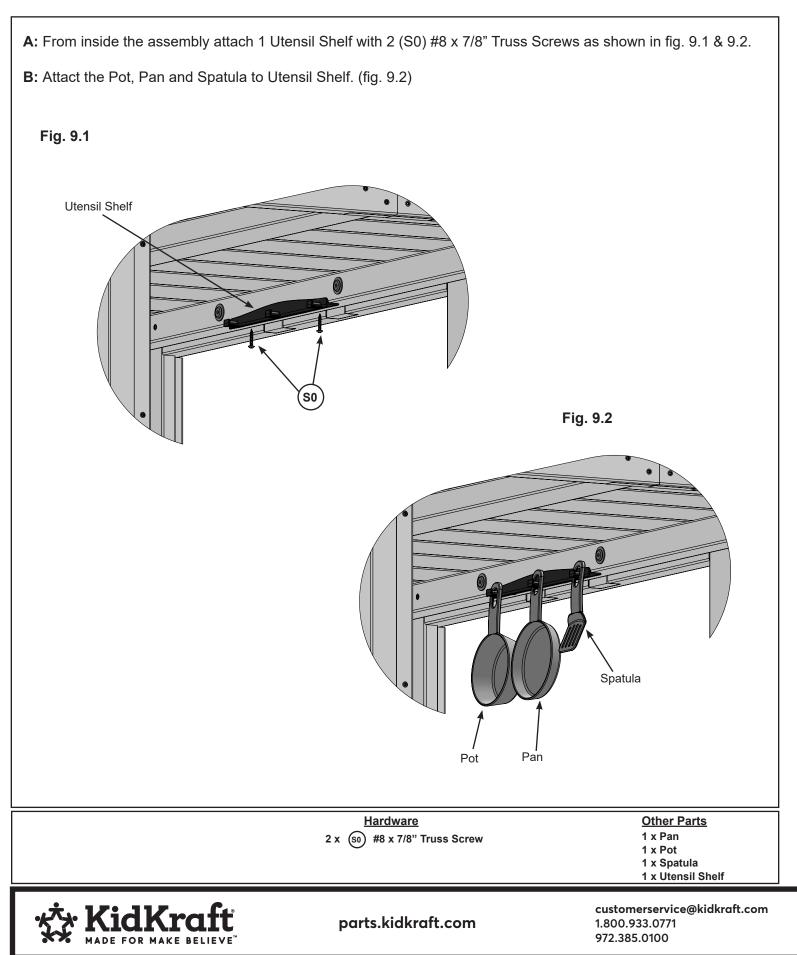
H: Place Sink and Stove in the openings of the Counter Assembly then attach 4 Mount Clips with included hardware to the bottom of the Sink and Stove to secure in place. (fig. 8.4 and 8.5)

Important: Use a hand held screw driver and DO NOT over tighten.

Note: To remove the Sink or Stove loosen screw 1/4 turn then twist Mount Clips



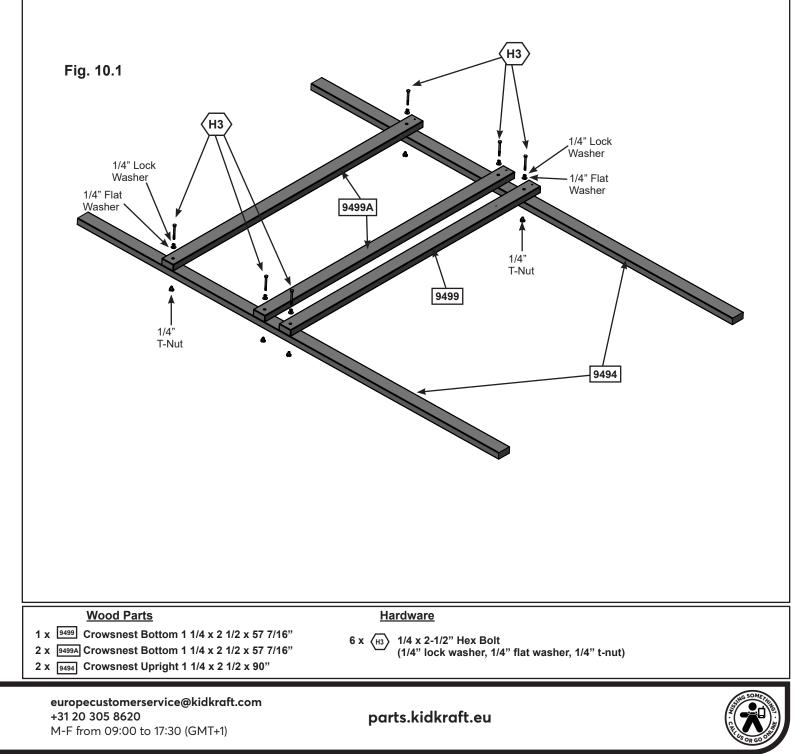
Step 9: Attach Utensil Shelf



Step 10: Crowsnest Assembly

A: Lay flat 2 (9494) Crowsnest Uprights taking note of the hole orientation. Place 2 (9499A) Crowsnest Bottoms over the top two sets of pre-drilled holes as shown in (Fig.10.1). Attach using 2 (H3) 1/4 x 2-1/2" Hex Bolts (with flat washer, lock washer and t-nut) per board. (Fig. 10.1)

B: Place (9499) Crowsnest Bottom over the bottom set of pre-drilled holes, attach using 2 (H3) 1/4 x 2-1/2" Hex Bolts (with lock washer, flat washer and t-nut). (Fig. 10.1)

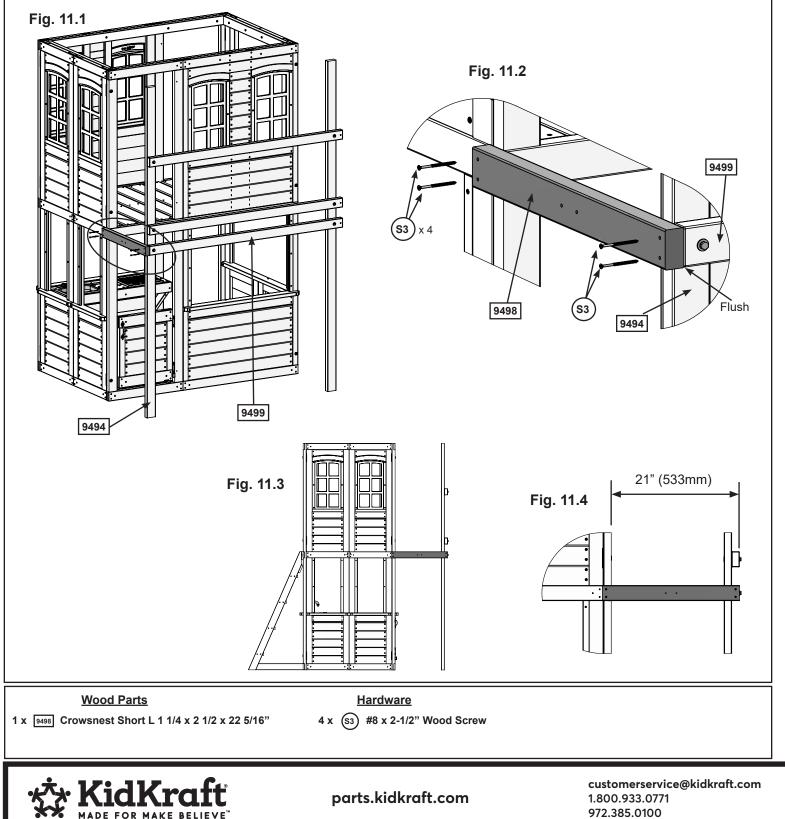


Step 11: Attach Crowsnest Assembly Part 1

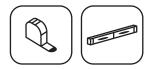


A: With a helper, stand the Crowsnest Assembly upright, in front of the fort. Measure to make sure that there is a 21" space between the fort and the outside of (9499) Crowsnest Bottom, as shown in fig. 11.3 & 11.4.

B: Place 1 (9498) Crowsnest Short L across the opening from the fort to the (9494) Crowsnest Upright so that it's flush to the outside edge and the bottom of the lower (9499) Crowsnest Bottom (fig. 11.2). Check to make sure the board is level, then attach using 4 (S3) #8 x 2- 1/2" Wood Screws. (fig. 11.1 & 11.2)



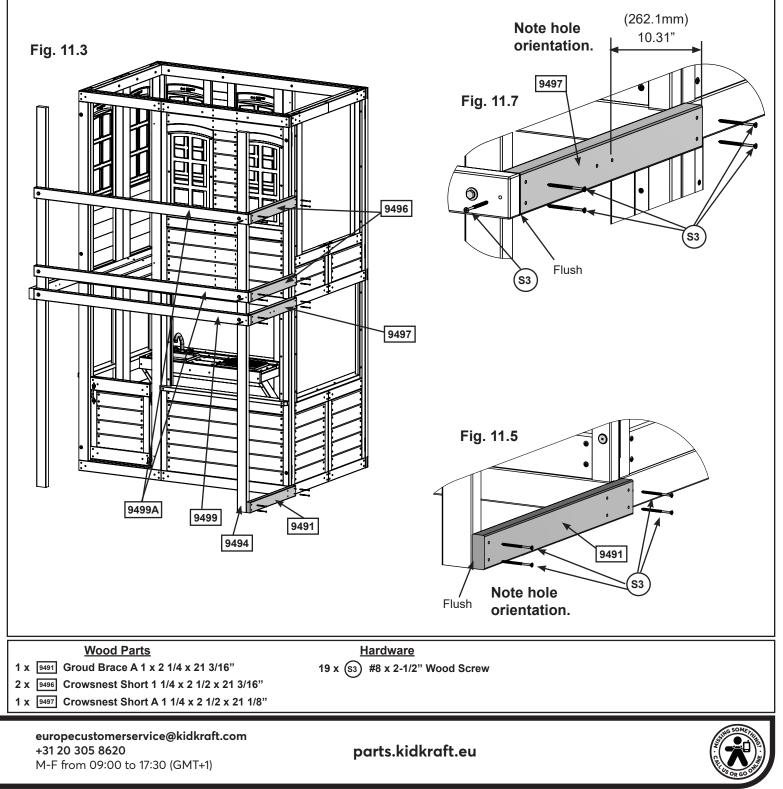
Step 11: Attach Crowsnest Assembly Part 2

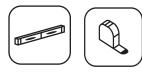


A: In the openings between the (9499A) Crowsnest Bottoms and the fort, attach 2 (9496) Crowsnest Shorts using 5 (S3) #8 x 2- 1/2" Wood Screws per board, making sure that the boards are level and flush with the (9499A) Crowsnest Bottoms. (fig. 11.3 & 11.7)

B: Repeat step A to install (9497) Crownest Short A in the location shown. (fig. 11.3 & 11.7)

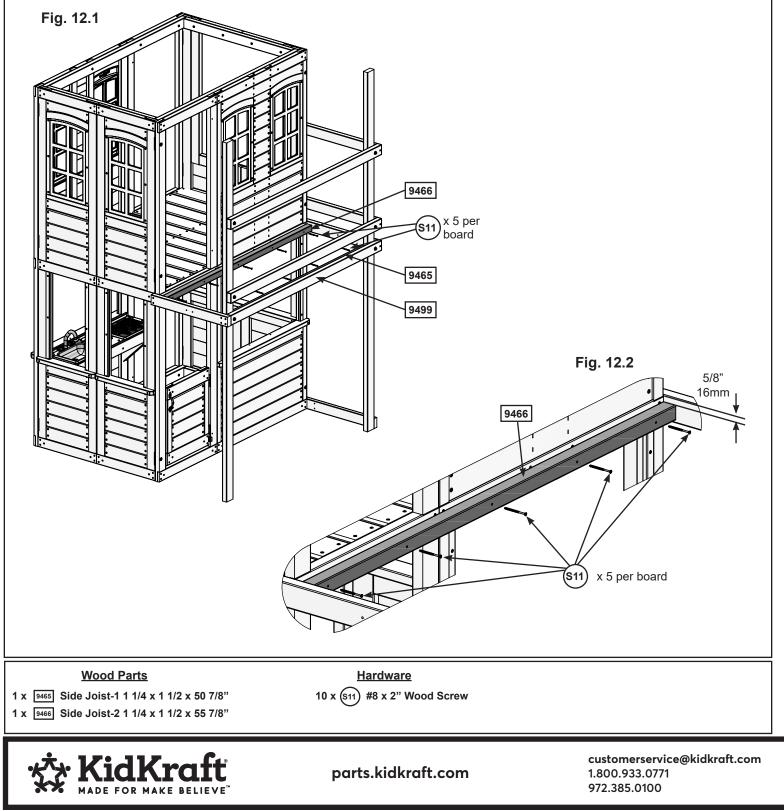
C: Place (9491) Ground Brace A across the bottom opening so that it's flush to the front of (9494) Crowsnest Upright. Attach to the fort and the upright using 4 (S3) #8 x 2- 1/2" Wood Screws. (fig. 11.3 & 11.5)





A: On the inside wall of the deck assembly, measure 5/8" down from the top of the door opening and place 1 (9466) Side Joist-2 along the length of the wall. Check to make sure Joist is level, then attach using 5 (S11) #8 x 2" Wood Screws. (Fig. 12.1 & 12.2)

B: Measure 5/8" down from the top of (9499) Crowsnest Bottom and repeat Step A to install (9465) Side Joist-1 to the opposite side. (Fig. 12.1 & 12.2)

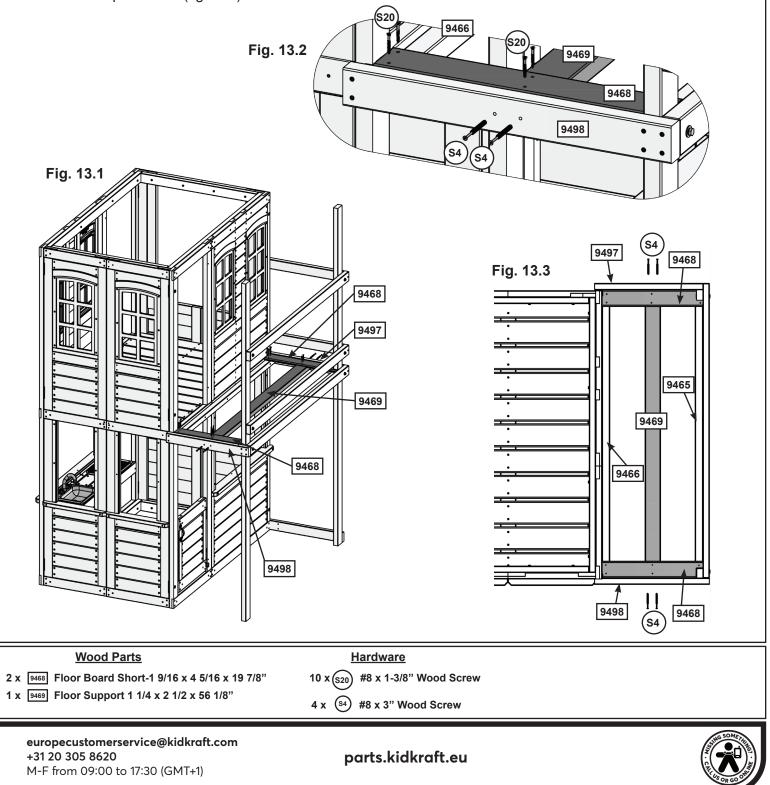




A: Place 1 (9468) Floor Board Short tight to (9497) Crowsnest Short A and a second one tight to (9498) Crowsnest Short L.(fig.13.1 & 13.2 & 13.3)

B: Place (9469) Floor Support tight to the bottom of each Floor Board, centered over the pilot holes on the (9497) Crowsnest End Short A and (9498) Crowsnest End Short I then attach with 2 (S4) #8 x 3" Wood Screws per end. (fig.13.1 & 13.2 & 13.3)

C: Attach each (9468) Floor Board to (9466) Side Joist-2 and (9469) Floor Support using 5 (S20) #8 x 1-3/8" Wood Screws per board. (fig.13.2)

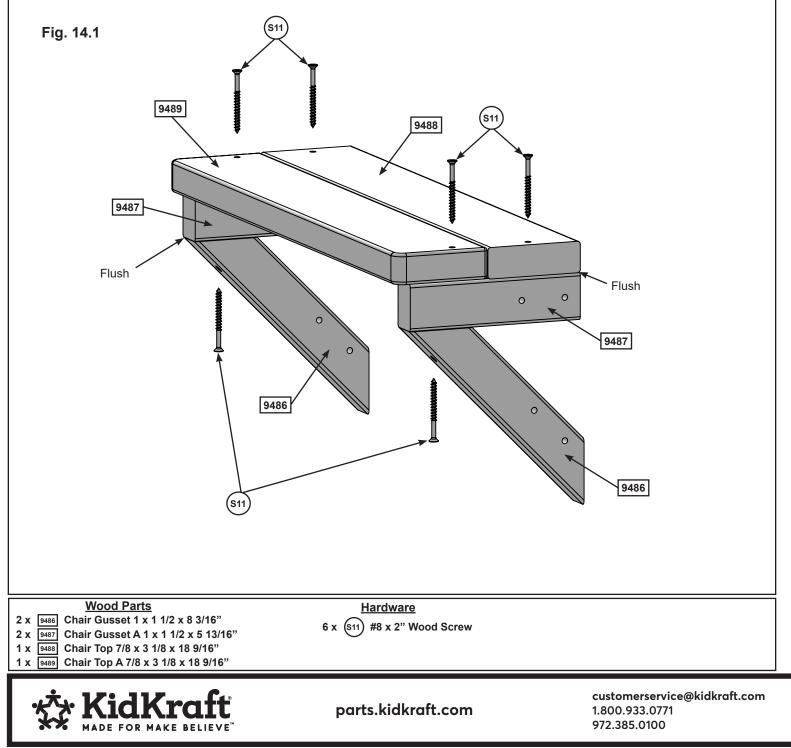




A: Place 1 (9488) Chair Top flush to the edges of 1 (9487) Chair Gusset A, making sure to note the hole orientation. Attach using 1 (S11) #8 x 2" Wood Screw. Repeat to install a second (9487) Chair Gusset on the opposite side. (Fig. 14.1)

B: Install (9489) Chair Top A to (9487) Chair Gusset A's using 2 (S11) #8 x 2" Wood Screws, making sure that the rounded edges are facing outwards.. (Fig. 14.1)

C: Place 1 (9486) Chair Gusset on each end of the (9487) Chair Gusset A's making sure to note the hole orientation. Attach using 1 (S11) #8 x 2" Wood Screw per board.(Fig. 14.1)





A: Measure 10-3/4" (27.3 cm) up from the top of the (9491) Ground Brace to the bottom of (9488) Chair Top. (Fig. 15.2). Install Bench Assembly to the inside of the fort and the (9494) Crowsnest Upright as shown in (fig. 15.1 & 15.2) making sure that it is flush to the edge of the frame. Attach using 4 (S11) #8 x 2" Wood Screws per side.



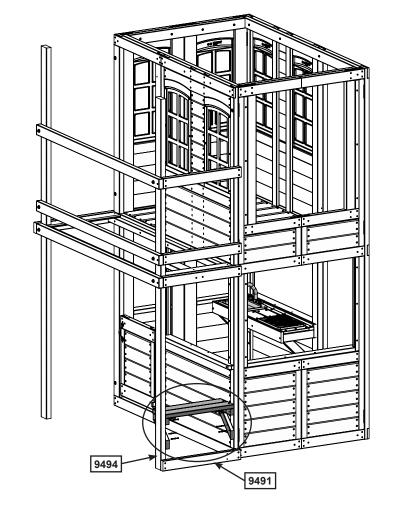


Fig. 15.2 9488 Flush 10-3/4" (27.3cm)

Hardware

8 x (S11) #8 x 2" Wood Screw

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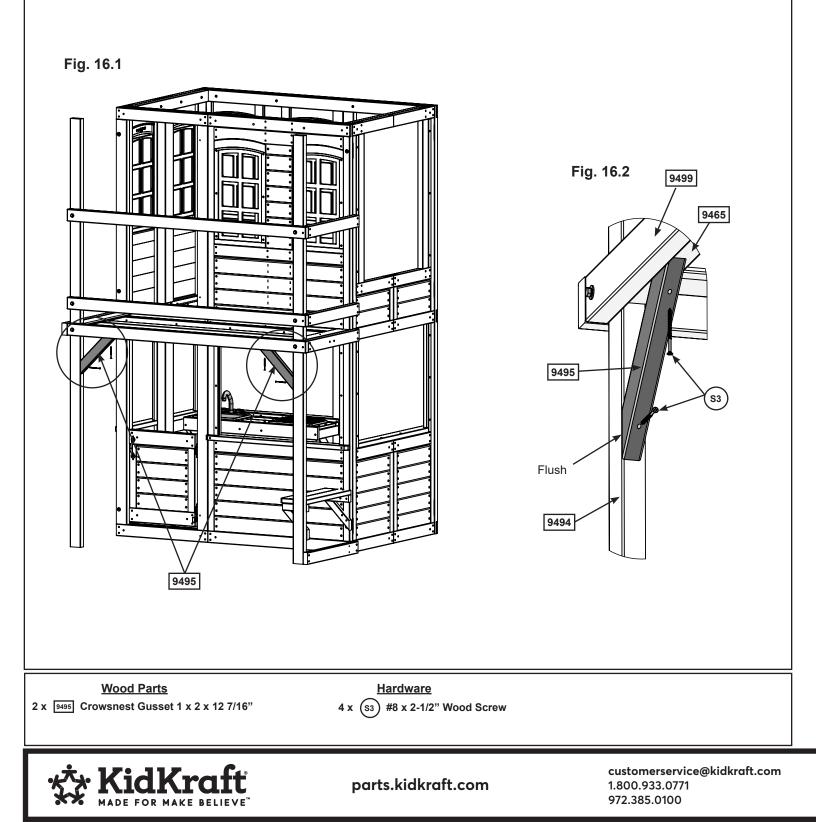
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Step 16: Attach Crowsnest Gusset

A: On the underside of one end of the deck assembly, place 1 (9495) Crowsnest Gusset as shown in (fig.16.2). One end of the Gusset should be flat against (9465) Side Joist-1 and the other end should be flush with the front edge of (9494) Crowsnest Upright. Attach using 2 (S3) #8 x 2-1/2" Wood Screws. (fig.16.1 and 16.2)

B: Repeat to install a second (9495) Crowsnest Gusset on the opposite side. (fig.16.1 and 16.2)



Step 17: Access Ladder Assembly Part 1



A: Place (9478) Left Rail on one side of 4 (9480) Ladder Gap and (9479) Right Access on the other side with the grooves facing in. (fig. 17.1)

B: Fit each (9480) Ladder Gap into grooves on both (9478) and (9479) Access rails, making sure the top edge of the (9480) Ladder Gap are flush to the front of the Access rails. (fig.17.1 and 17.2 & 17.3)

C: Pre-drill pilot holes with a 1/8" drill bit and attach rails and Ladder Gap together using 4 (S3) #8 x 2-1/2" Wood Screws per Ladder Gap. (fig.17.1 and 17.2)

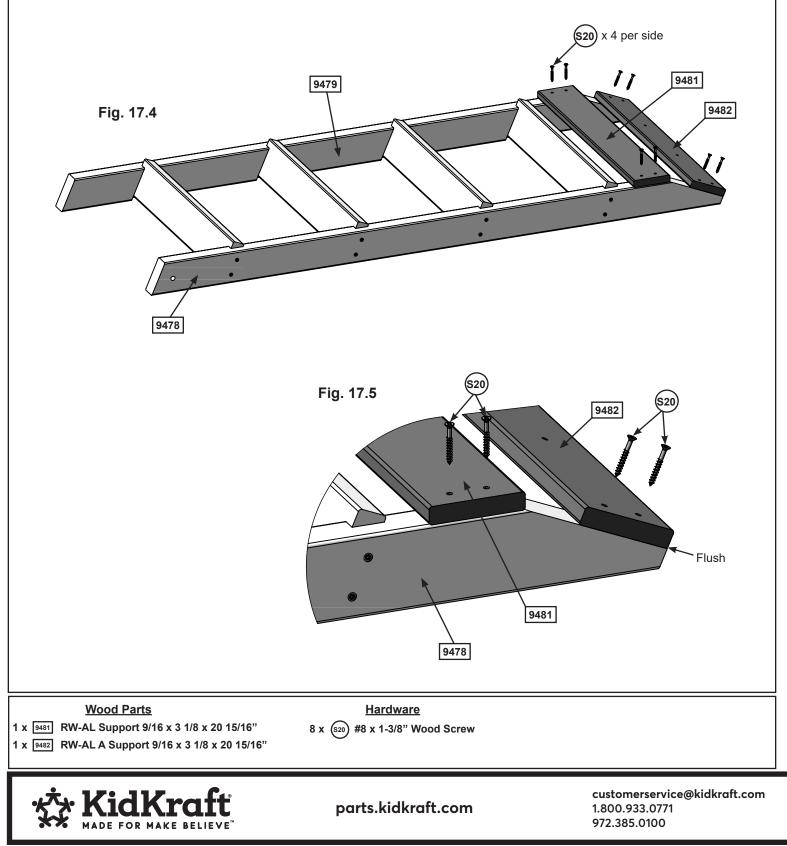
Fig. 17.1 9478 S3 x 8 per side 9480 9479 Fig. 17.2 **S**3 x 8 per side Flush to edges Fig. 17.3 Top Edge of Access Rail **End View** 0 9480 Wood Parts Hardware 1 x 9478 Left Rail 1 1/4 x 2 7/16 x 51 5/16" 16 x (s3) #8 x 2-1/2" Wood Screw 1 x 9479 Right Rail 1 1/4 x 2 7/16 x 51 5/16" 4 x 9480 Ladder Gap 13/16 x 3 1/8 x 19 1/2" europecustomerservice@kidkraft.com +31 20 305 8620 parts.kidkraft.eu M-F from 09:00 to 17:30 (GMT+1)

Step 17: Access Ladder Assembly Part 2



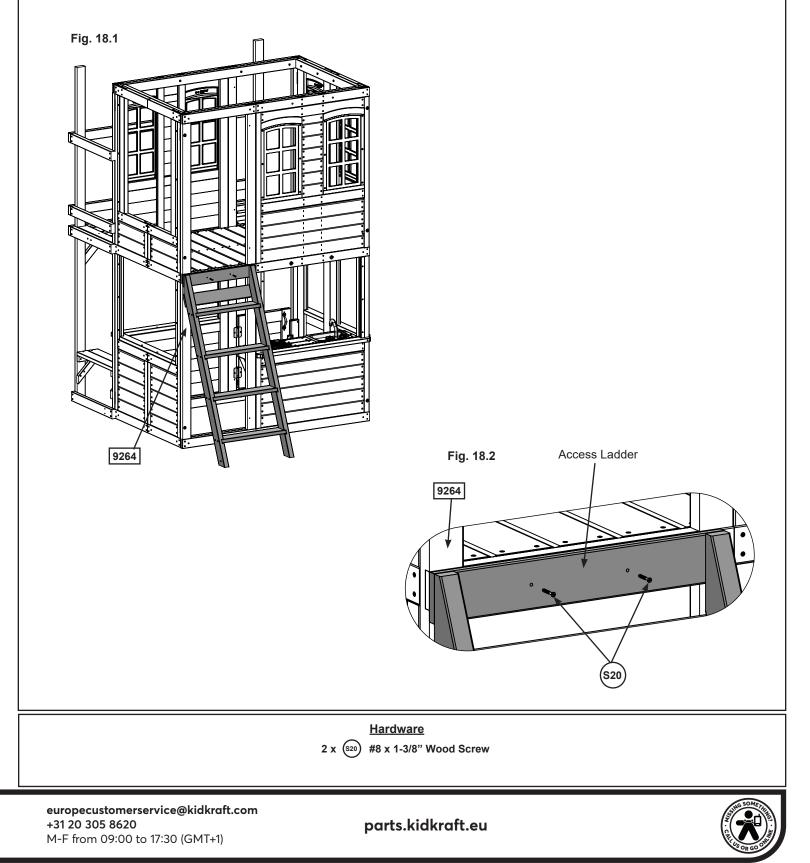
D: Place 1 (9481) RW-AL Support on the back of the ladder so that it sits flush to the top of the angle cut as shown in fig. 17.5. Attach using 4 (S20) #8 x 1-3/8" Wood Screws. (Fig. 17.4 & 17.5)

E: Flush to the top and edges of the (9478) and (9479) Rails, attach (9482) RW-AL A using 4 (S20) #8 x 1-3/8" Wood Screws. (Fig. 17.4 & 17.5)



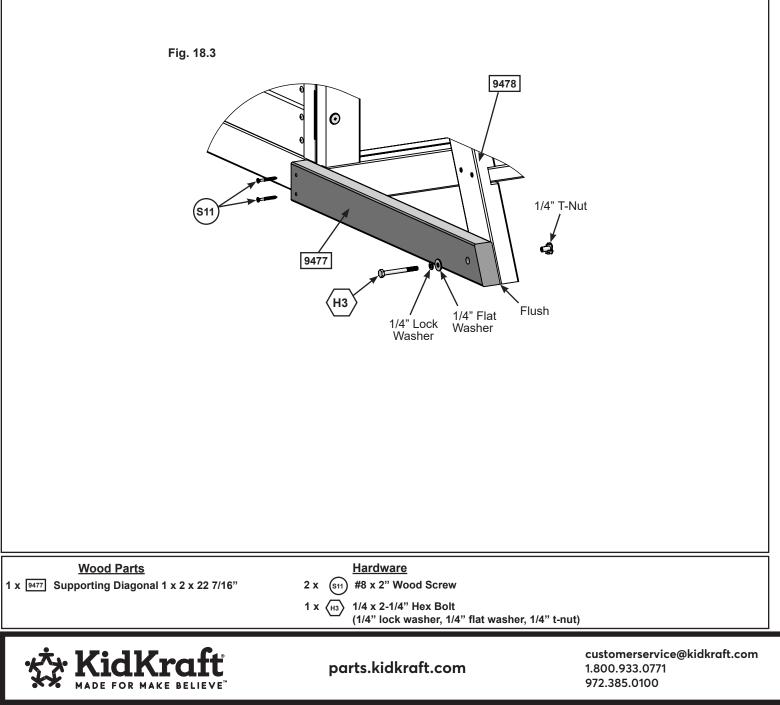
Step 18: Attach Access Ladder Part 1

A: Place Ladder Assembly in the back opening of (9264) Folding Panel Assembly Left A. Make sure that the ladder is flush to the top of the floor boards and the outside edge of the panel, then attach using 2 (S20) #8 x 1- 3/8" Wood Screws.(Fig.18.1 & 18.2)



Step 18: Attach Access Ladder Part 2

B: Place (9477) Supporting Diagonal so that the angled end is flush with the front edge of (9478) Left Rail and attach using 1 (H3) 1/4 x 2-1/4" Hex Bolt (with lock washer, flat washer and t-nut). Attach opposite end of (9477) Supporting Diagonal to the fort using 2 (S11) #8 x 2" Wood Screws. (fig. 18.3)





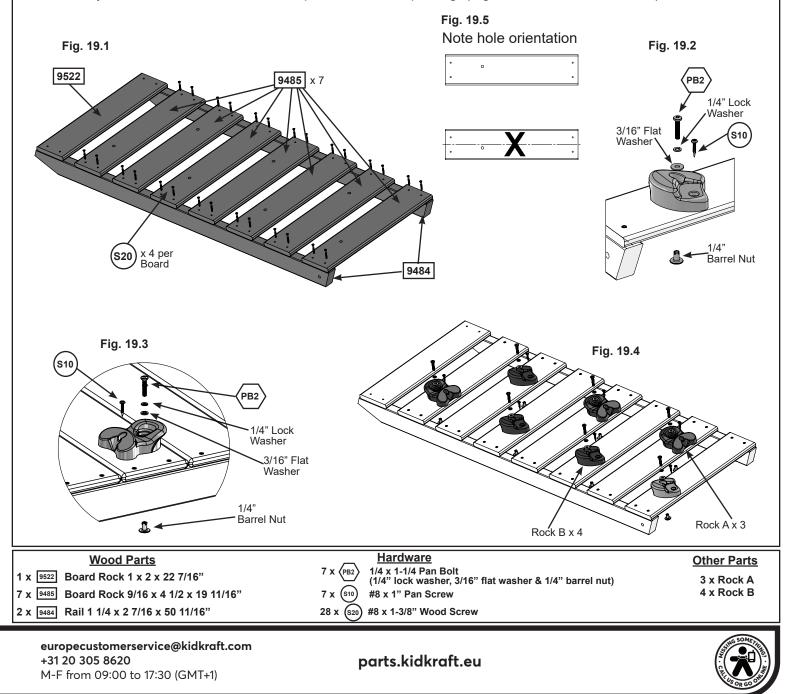
A: Lay 2 (9484) Rails down, side by side with angled edges facing down. (Fig. 19.1)

B: Place (9522) Board Rock on the top of each (9484) Rail as shown in fig. 19.1. **Do not attach**. This board is to be used as a guide only and will be attached in a later step. Make sure (9522) Board Rock is flush to the outside and top edges of each (9484).

C: Taking note of the hole orientation, place 1 (9485) Board Rock at the bottom of the (9484) Rails, making sure that it is flush to the edges and the bottom. Attach using 4 (S20) #8 x 1-3/8" Wood Screws. (Fig. 19.1)

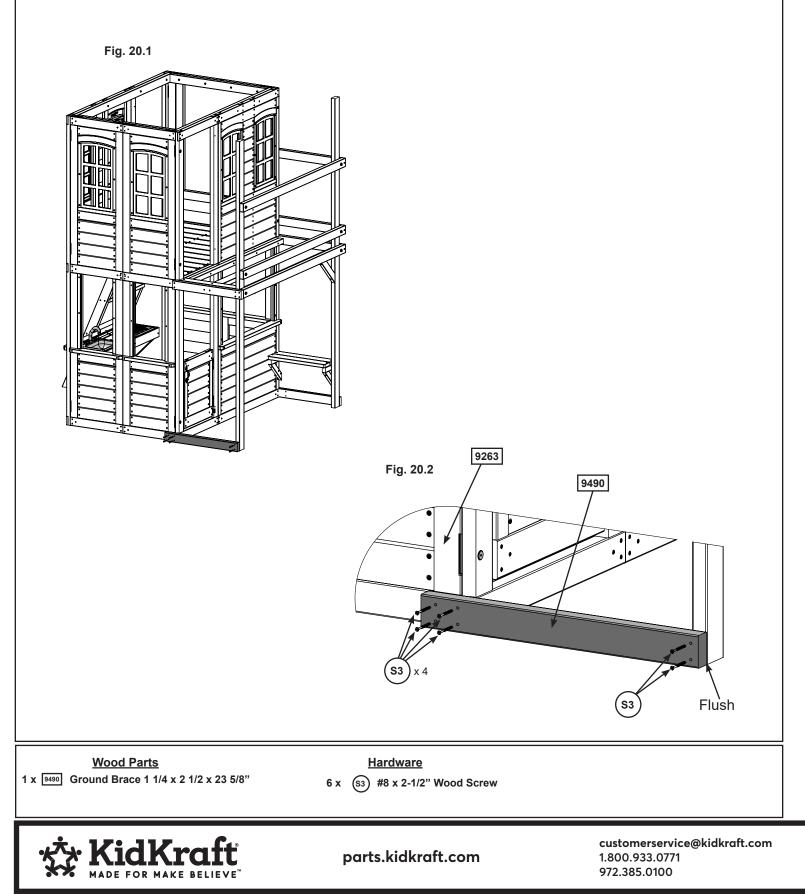
D: In between the top and bottom board, evenly space the remaining (9485) Board Rocks, making sure that the pre-drilled rock holes are at opposite ends on each board. This will prevent rocks from forming a straight line. Attach using 4 (S20) #8 x 1-3/8" Wood Screws per board. (Fig. 19.1)

E: Alternating colors and shapes, place 1 rock on each (9485) Board Rock and attach using 1 (PB2) 1/4 x 1-1/4" Pan Bolt (with lock washer, flat washer and barrel nut) and 1 (S10) #8 x 1" Pan Screw per rock. The Screw must be in the hole directly under the Pan Bolt, this will stop the rock from spinning. (Fig. 19.2 & 19.3 &19.4.&19.5).



Step 20: Attach Rockwall Part 1

A: Place (9490) Ground Brace across the bottom left opening of the Deck Assembly so that it's flush to the front of (9494) Crowsnest Upright. Attach to the fort using 6 (S3) #8 x 2- 1/2" Wood Screws. (Fig. 20.1 & 20.2)



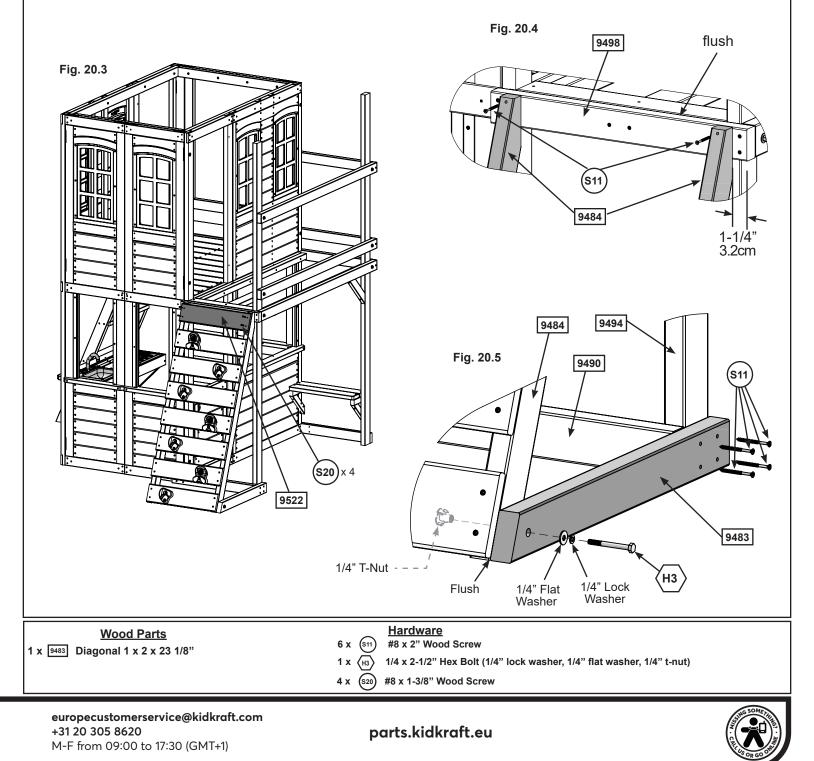
Step 20: Attach Rockwall Part 2



B: Place Access Ladder/Rockwall and 1-1/4" from the end into the opening on the left end of the deck assembly. Make sure it's flush to the top of the (9498) Crowsnest Short L and attach using 2 (S11) #8 x 2" Wood Screws. (fig. 20.4)

C: Place (9522) Board Rock in the opening at the top of the ladder, making sure it's flush to the edges and the top. Attach using 4 (S20) #8 x 1-3/8" Wood Screws. (fig. 20.3)

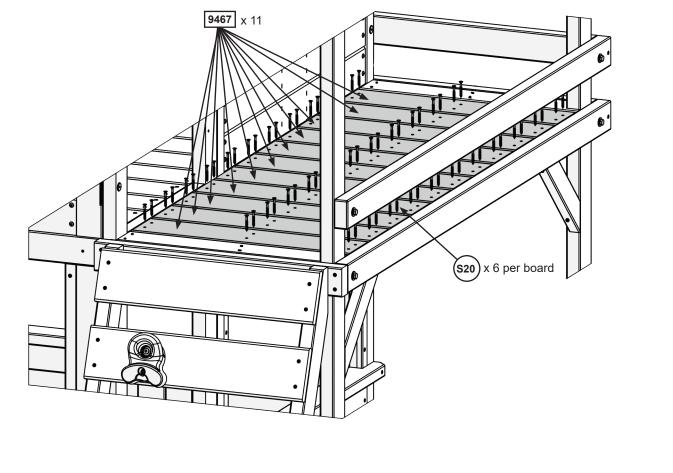
D: Place (9483) Diagonal so that the angled end is flush with the front edge of the outside (9484) Rail and attach using 1 (H3) 1/4 x 2-1/4" Hex Bolt (with lock washer, flat washer and t-nut). Attach opposite end of (9483) Diagonal to (9494) Crowsnest Upright and (9490) Ground Brace using 4 (S11) #8 x 2" Wood Screws.(fig. 20.5)



Step 21: Install Crowsnest Floor Boards

A: Evenly space 11 (9467) Floor Board Shorts between the 2 end boards and attach using 6 (S20) #8 x 1-3/8" Wood Screws per board.(Fig. 21.1)





Wood Parts 11 x 9467 Floor Board Short 9/16 x 4 5/16 x 19 7/8" Hardware 66 x (\$20) #8 x 1-3/8" Wood Screw

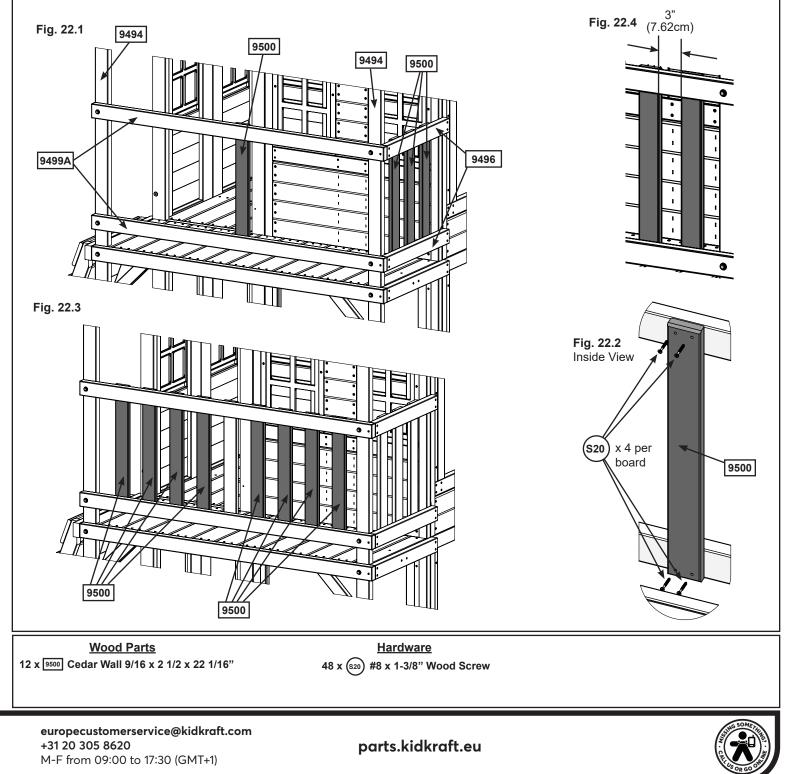


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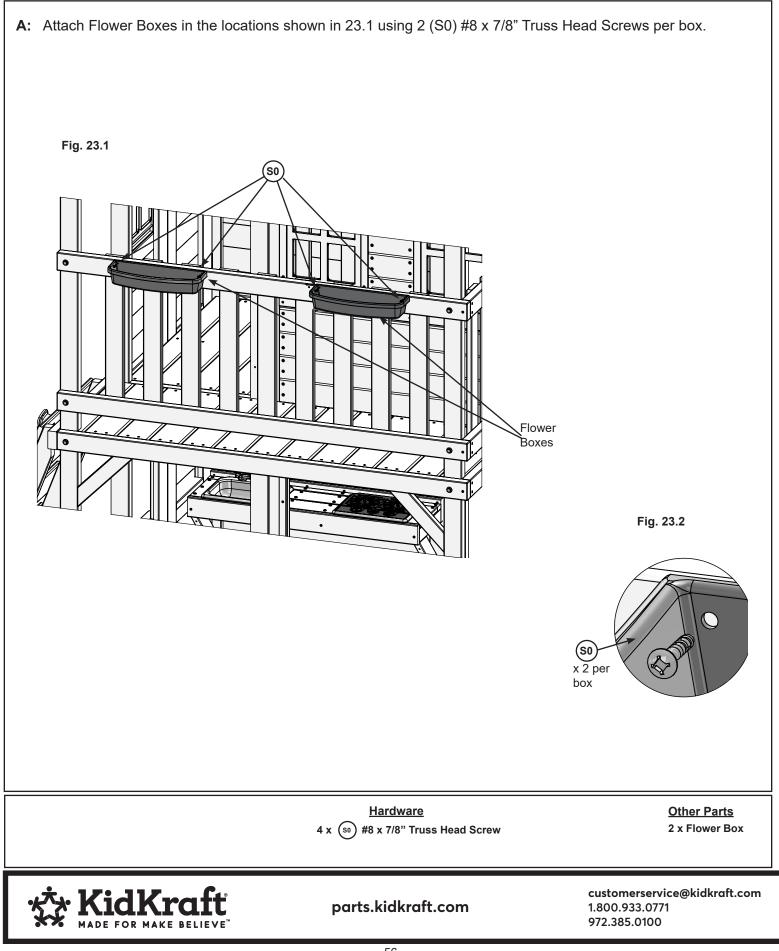
customerservice@kidkraft.com 1.800.933.0771 972.385.0100 **A:** From inside the deck assembly, on the right end, evenly space 3 (9500) Cedar Wall boards between the (9496) Crowsnest Shorts making sure that the beveled edge is to the inside. Attach using 4 (S20) #8 x 1-3/8" Wood Screws per board. (Fig. 22.1 & 22.2)

B: Center 1 (9500) Cedar Wall in the front wall opening between the 2 (9494) Crowsnest Uprights. Attach (9500) Cedar Wall to each (9499A) Crowsnest Bottom using 4 (S20) #8 x 1-3/8 Wood Screws.(Fig. 22.1 & 22.2)

C: Install 4 (9500) Cedar Walls on each side of the center board, making sure that there is a 3" space between each board. Attach using 4 (S20) #8 x 1-3/8" Wood Screws per board. (Fig. 22.3 & 22.2 & 22.4)



Step 23: Attach Flower Boxes

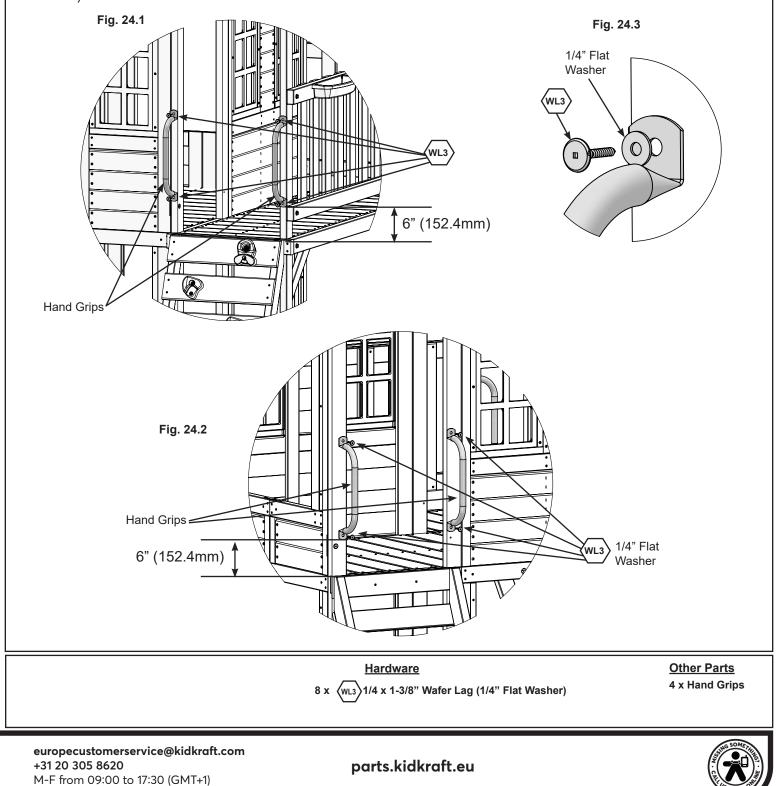




Note: Pre-drill all holes using a 1/8" drill bit before installing the Wafer Lags

A: Measure 6" up from the top of the Rockwall and center 1 Hand Grip on each side. Pre-drill, then attach Hand Grips with 2 (WL3) 1/4 x 1- 3/8" Wafer Lags (with flat washer) per Hand Grip. (fig. 24.1 and 24.3)

B: Measure 6" up from the Access Ladder and place 2 more Hand Grips so they are flush to the edges of the opening. Pre-drill, then attach using 2 (WL3) 1/4 x 1-3/8" Wafer Lags (with flat washer) per Hand Grip. (fig. 24.2 and 24.3)

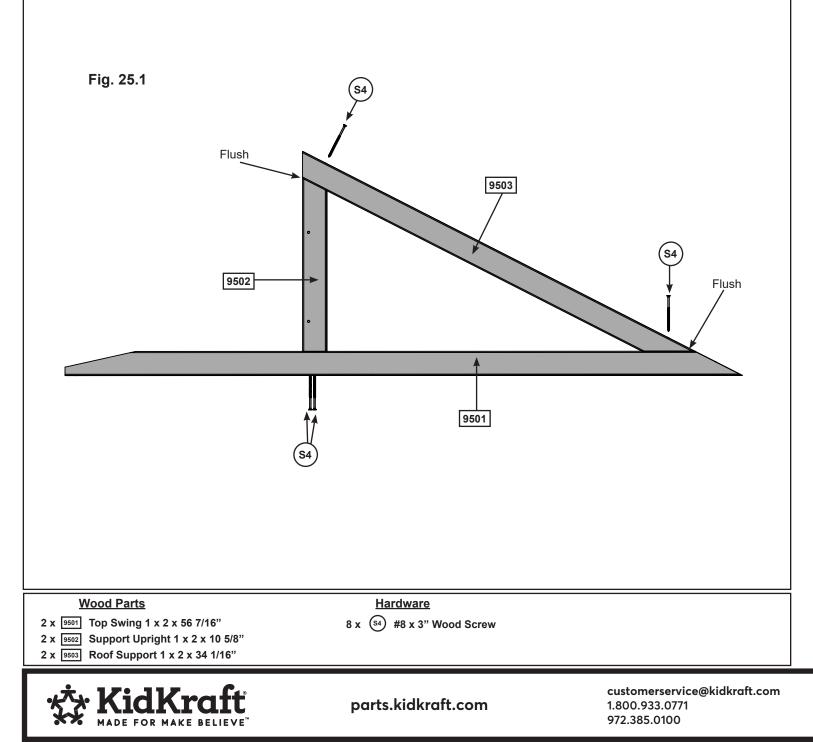


Step 25: Roof Support Assembly Part 1

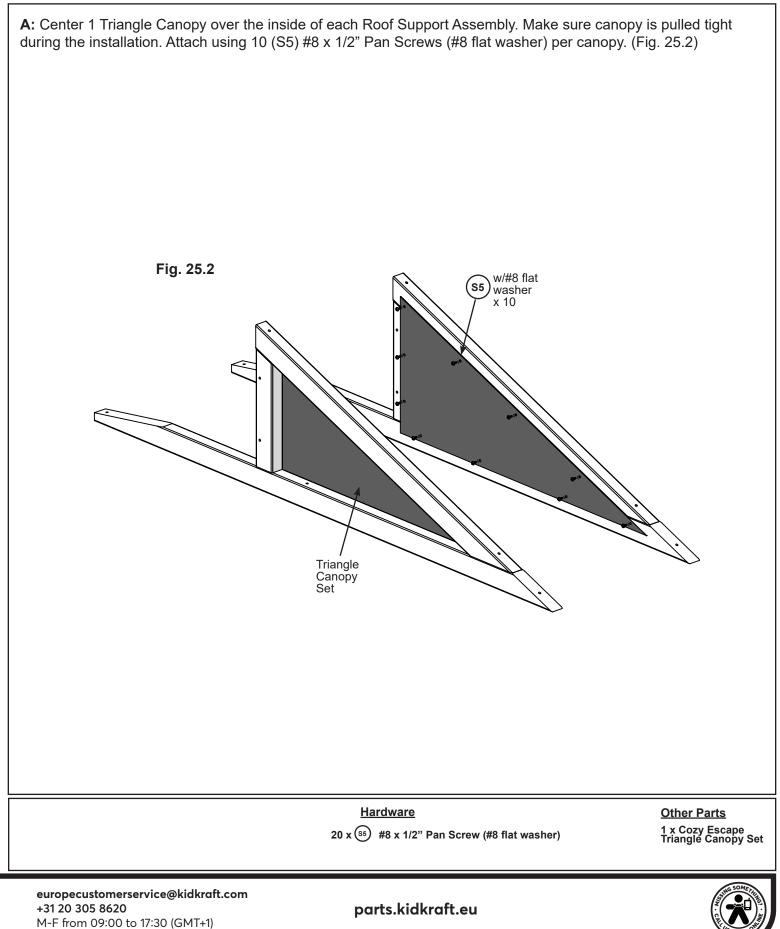
A: Place (9501) Top Swing flat on the ground with the angles facing up. The sharper angle should be on the right end. Place (9503) Roof Support as shown in fig. 25.1 making sure that it's flush with the edge of (9501) Top Swing.

B: Place (9502) Support Upright as shown in fig. 25.1, making sure that it's flush with the end of (9503) Roof Support and centered over the pre-drilled holes in (9501) Top Swing. Check to ensure that the assembly is square then attach boards using 4 (S4) #8 x 3" Wood Screws.

C: Repeat steps A and B to create a second assembly.



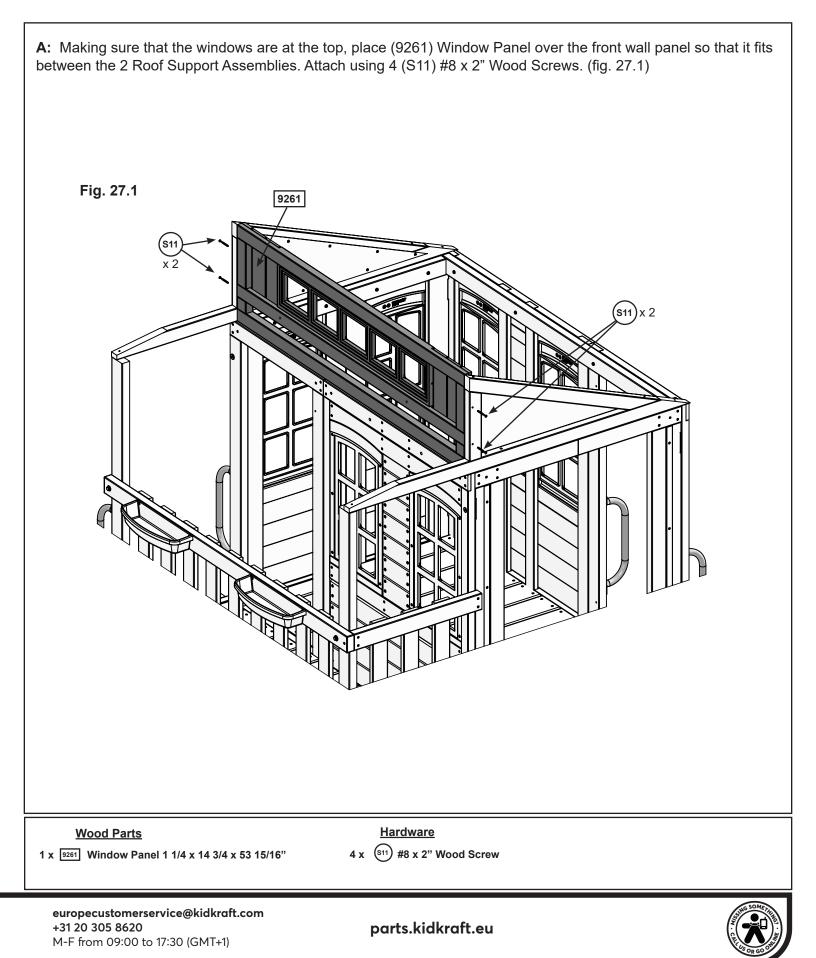
Step 25: Roof Support Assembly Part 2



Step 26: Attach Roof Support Assembly

A: Place 1 Roof Support Assembly across each end of the fort as shown in fig. 26.1. Make sure that assemblies are flush to the back and end wall panels and to the outside edge of the (9494) Crowsnest Uprights. Attach using 3 (S4) #8 x 3" Wood Screws per side. (fig. 26.1) Note: Canopy Fig. 26.1 hidden for clarity **(S4)** x 3 **S**4 х3 9501 flush 9494 flush 9501 9494 **Hardware** 6 x (s4) #8 x 3" Wood Screw customerservice@kidkraft.com parts.kidkraft.com 1.800.933.0771 972.385.0100

Step 27: Install Window Panel



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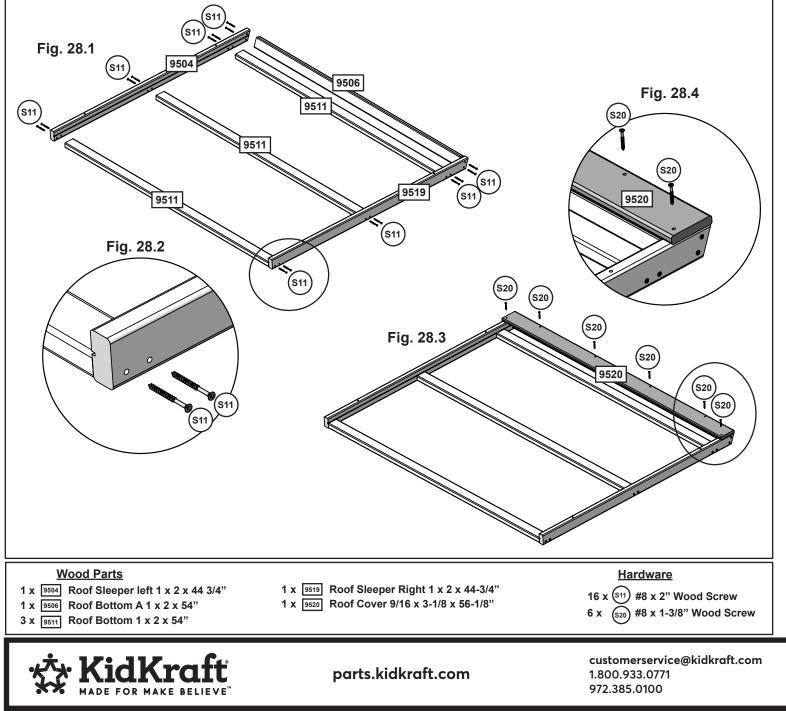
Step 28: Large Roof Panel Assembly Part 1

A: Lay flat 3 (9511) Roof Bottoms. Place 1 (9504) Roof Sleeper Left along the top of the Roof Bottoms, taking note of the hole orientation. Attach (9504) Roof Sleeper to each (9511) Roof Bottom using 2 (S11) #8 x 2" Wood Screws. (fig. 28.1 & 28.2)

B: Place 1 (9519) Roof Sleeper Right along the bottom of the (9511) Roof Bottoms being careful to note the hole orientation. Attach (9519) Roof Sleeper Right to each (9511) Roof Bottoms using 2 (S11) #8 x 2" Wood Screws. (fig. 28.1 & 28.2)

C: Fit (9506) Roof Bottom A between (9519) Roof Sleeper Right and (9504) Roof Sleeper Left as shown in (fig. 28.1) Attach using 2 (S11) #8 x 2" Wood Screws per end.

D: Lay (9520) Roof Cover flat over the (9506) Roof Bottom A, making sure that it's flush with the edges of the assembly. Attach using 6 (S20) #8 x 1-3/8" Wood Screws. (fig. 28.3 & 28.4)



Step 28: Large Roof Panel Assembly Part 2

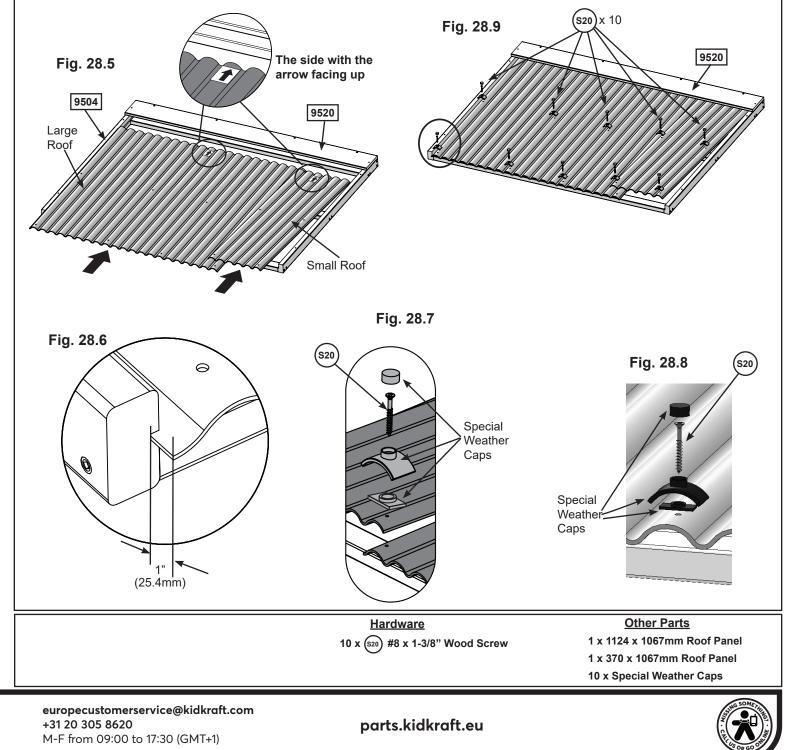


Important: Do not over tighten hardware

E: Slide 1124 x 1067mm Roof Panel under (9520) Roof Cover so that it's tight to (9504) Roof Sleeper Left. (Fig. 28.5 & 28.6 & 28.9)

F: Place 370 x 1067mm Roof Panel in the remaining opening, under (9520) Roof Cover. The inside edge should overlap the Large Roof panel with the pre-drilled holes lining up. (Fig. 28.5 & 28.6 & 28.9)

G: Pre-drill all holes using a 1/8" drill bit, place Special Weather Cap brackets over each hole in the Roof Panels then attach using 1 (S20) #8 x 1-3/8" Wood Screw per bracket. Press the Special Weather Cap over the top of each screw.(Fig. 28.7 & 28.8 & 28.9)



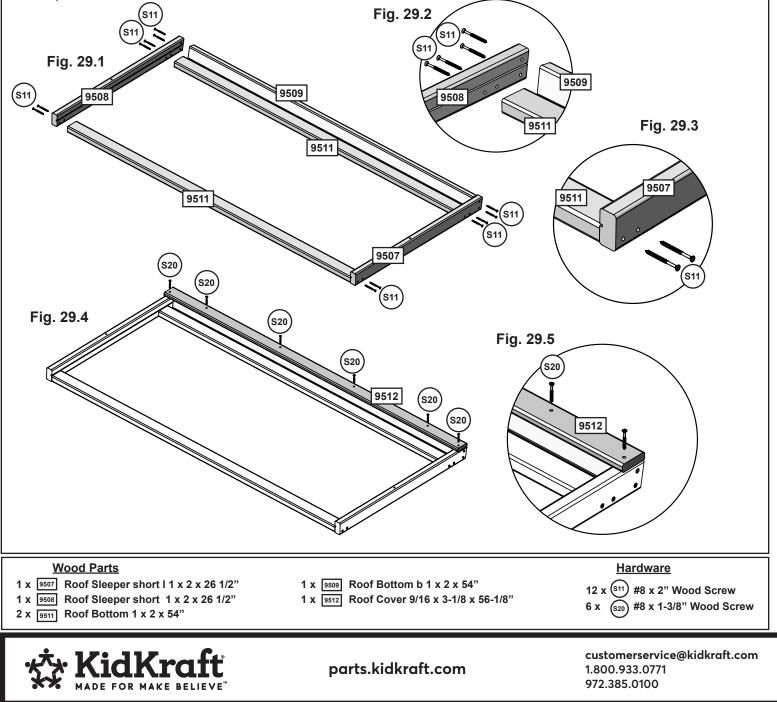
Step 29: Small Roof Panel Assembly Part 1

A: Lay flat 2 (9511) Roof Bottoms. Place 1 (9508) Roof Sleeper Short along the top of the Roof Bottoms taking note of the hole orientation. Attach (9508) Roof Sleeper Short to (9511) Roof Bottoms using 4 (S11) #8 x 2" Wood Screws. (fig . 29.1 & 29.2)

B: Place (9507) Roof Sleeper Short I along the bottom of (9511) Roof Bottoms taking note of the hole orientation. Attach using 4 (S11) #8 x 2" Wood Screws. (fig . 29.1 & 29.3)

C: Fit (9509) Roof Bottom B tight against (9511) Roof Bottom so that it lines up with the pre-drilled holes in the ends of (9508) Roof Sleeper Short and (9507) Roof Sleeper Short I. Attach using 2 (S11) #8 x 2" Wood Screws per end. (fig . 29.1 & 29.2 & 29.3)

D: Place (9512) Roof Cover over the top of (9509) Roof Bottom B, (9508) Roof Sleeper Short and (9507) Roof Sleeper Short I, making sure that it is flush with the edges. Attach using 6 (S20) #8 x 1-3/8" Wood Screws (fig. 29.4 & 29.5)



Step 29: Small Roof Panel Assembly Part 2

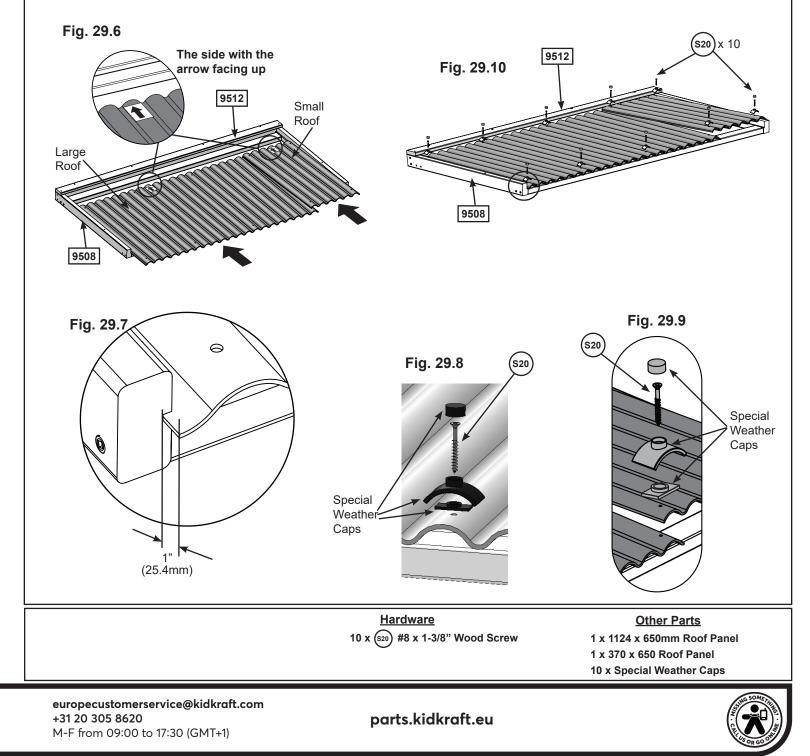


Important: Do not over tighten hardware

E: Slide 1124 x 650mm Roof Panel under (9512) Roof Cover so that it's tight to (9508) Roof Sleeper. (fig.29.6 & 29.7 & 29.10)

F: Place 370 x 650mm Roof Panel in the remaining opening, under (9512) Roof Cover. The inside edge should overlap the Large Roof panel with the pre-drilled holes lining up. (fig. 29.6 & 29.7 & 29.10)

G: Pre-drill each hole using a 1/8" drill bit, place Special Weather Cap brackets over each hole in the Roof Panels then attach using 1 (S20) #8 x 1-3/8" Wood Screw per bracket. Press the Special Weather Cap over the top of each screw. (fig. 29.8 & 29.9 & 29.10)

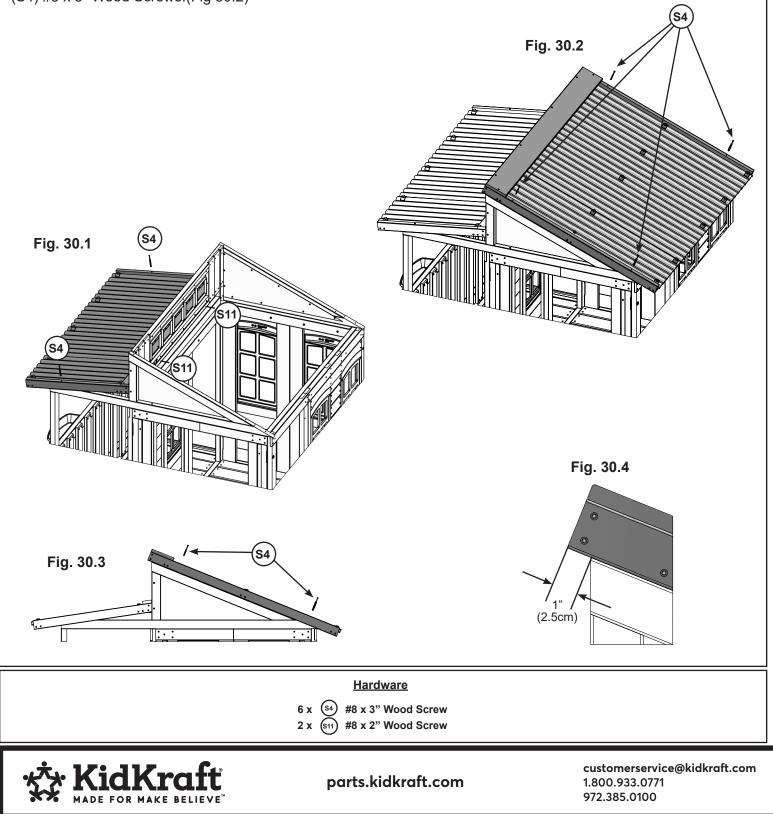


Step 30: Attach Roof Panel Assemblies



A: With a helper, lift the small roof panel assembly and place it over the deck, making sure that the top is tight to the window panel. Attach from the inside using 2 (S11) #8 x 2" Wood Screws and from the outside with 2 (S4) #8 x 3" Wood Screws.(Fig 30.1)

B: With at least 1 helper, lift the large roof panel assembly and place it over the fort, making sure that it is flush to the edges. There should be an overhang of approximately 1" at the roof peak (Fig. 30.3 & 30.4). Attach using 4 (S4) #8 x 3" Wood Screws.(Fig 30.2)



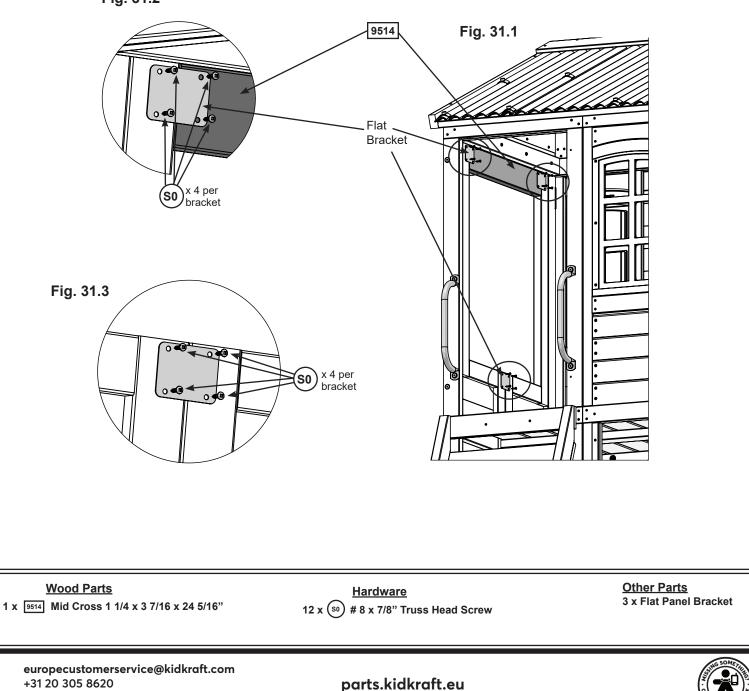
Step 31: Install Mid Cross

A: Place (9514) Mid Cross at the top of the opening in the Slide End Panel making sure that it is flush to the inside wall. Place 1 flat bracket over each end of (9514) Mid Cross so that they are centered over the board and the panel. Attach using 4 (S0) #8 x 7/8" Truss Head Screws per bracket. (Fig. 31.1 & 31.2)

B: At the bottom of the opening, center 1 Flat Panel Bracket over the 2 panel sections and attach using 4 (S0) #8 x 7/8" Truss Head Screws. (Fig. 31.1 & 31.3)

Fig. 31.2

M-F from 09:00 to 17:30 (GMT+1)



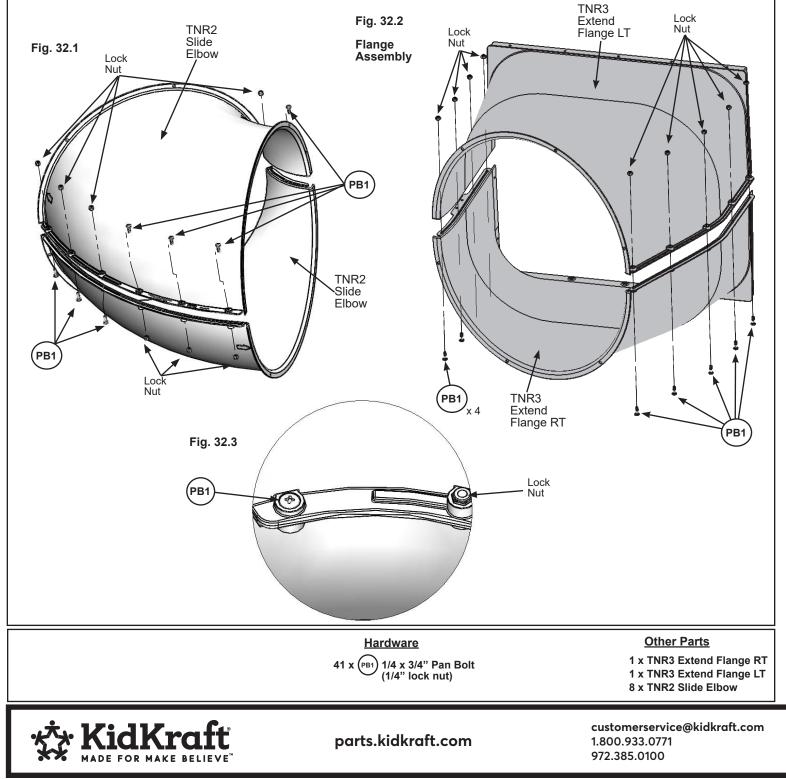


Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 32.3)

A: Fit 2 TNR2 Slide Elbows together and attach with 8 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 32.1. It is very important to attach bolts as indicated.

B: Repeat Step A 3 more times to create 4 Elbow Sections in total.

C: Attach TNR3 Extended RT Flange and TNR3 Extended LT Flange together using 9 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 32.2. This creates the Flange Assembly.

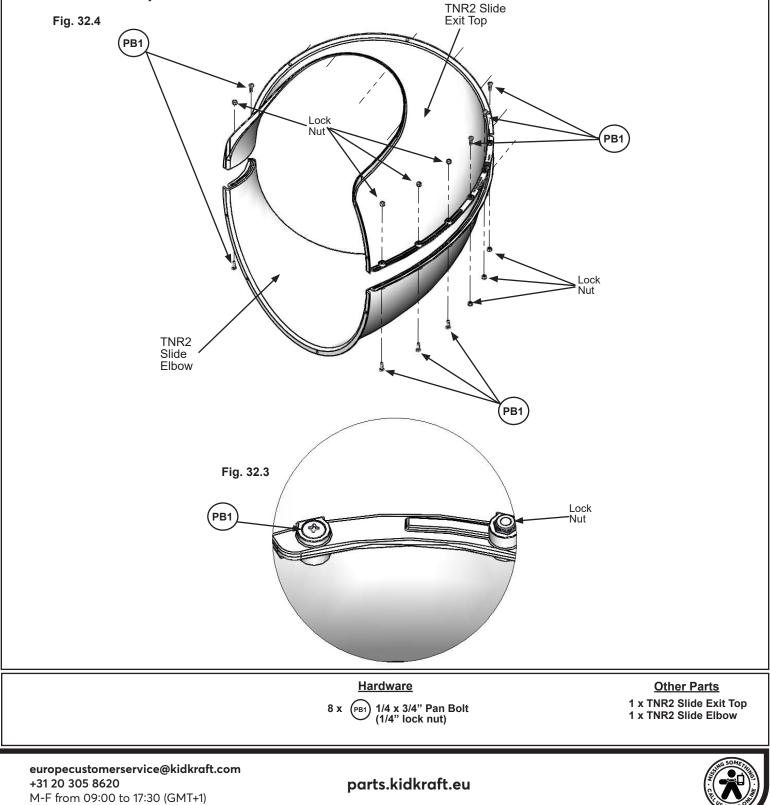


Step 32: Slide Section Assemblies Part 2



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 32.3)

D: Attach TNR2 Slide Exit Top and the remaining TNR2 Slide Elbow together using 8 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 32.4. It is very important to attach bolts as indicated. This creates the Exit Elbow Assembly.



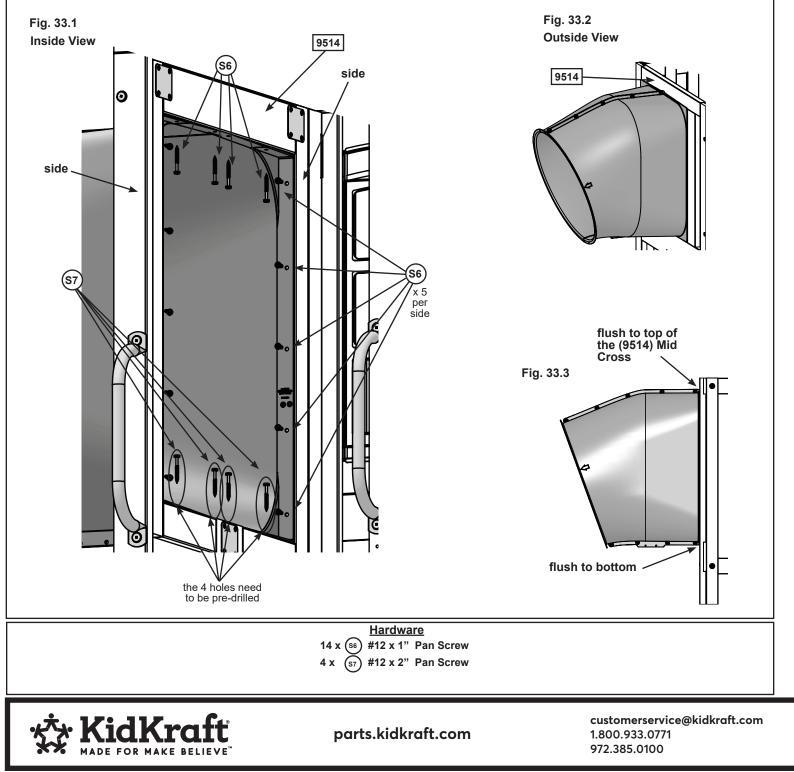
Step 33: Attach Flange Assembly to Fort



A: With a helper place the Flange Assembly in the opening so that it's flush to the (9514) Mid Cross as shown in fig. 33.1 & 33.2. Pre-drill 1/8" pilot holes in the bottom 4 mounting locations (approximate spots where circles are on figure), making sure the pre-drilled holes are a minimum of 2.5 cm (1") deep. (fig. 33.1)

B: Attach Flange Assembly to bottom of opening using 4 (S7) #12 x 2" Pan Screws in the pre-drilled holes. (fig. 33.1) Make sure the flat surfaces of the Flange Assembly are flush to the (9514) Mid Cross as shown in fig. 33.3.

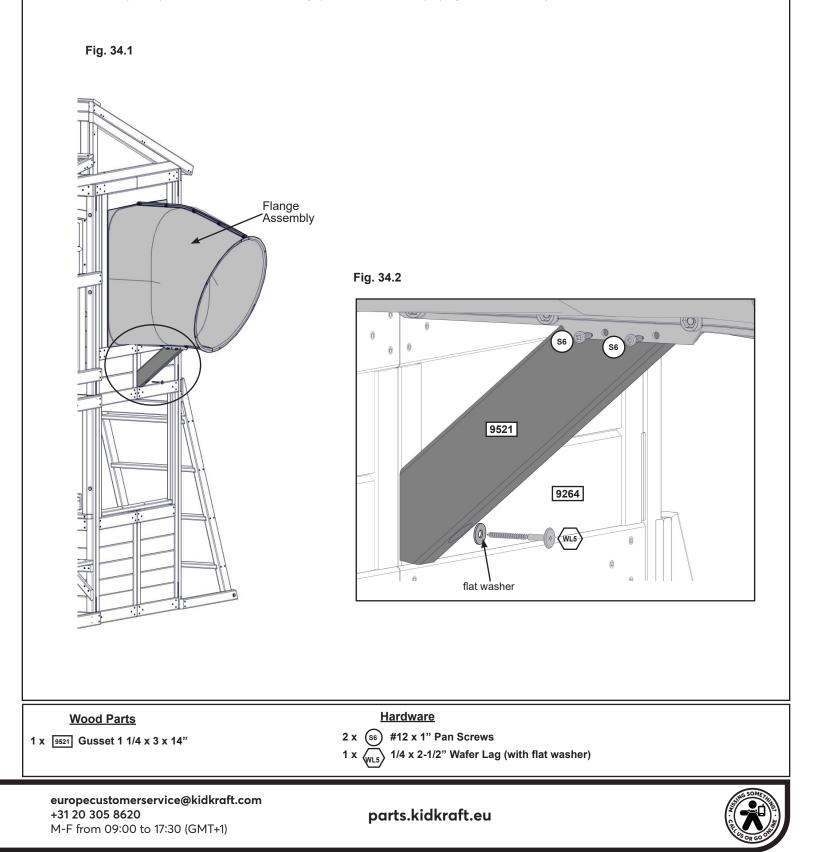
C: Attach the Flange Assembly flush to top of (9514) Mid Cross opening using 4 (S6) #12 x 1" Pan Screws as shown in fig. 33.1 and to both sides using 5 (S6) #12 x 1" Pan Screws per side. (fig. 33.1)



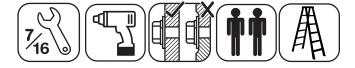


A: Place (9521) Gusset so that it's tight to (9264) Folding Panel Assembly Left A and attach to Flange Assembly with 2 (S6) #12 x 1" Pan Screws. (Fig. 34.1 & 34.2)

B: Pre-drill pilot hole with a 1/8" (3.2mm) drill bit then attach (9521) Gusset to (9264) Folding Panel Assembly Left A with 1 (WL5) $1/4 \times 2 \cdot 1/2$ " Wafer Lag (with flat washer). (Fig. 34.1 & 34.2)



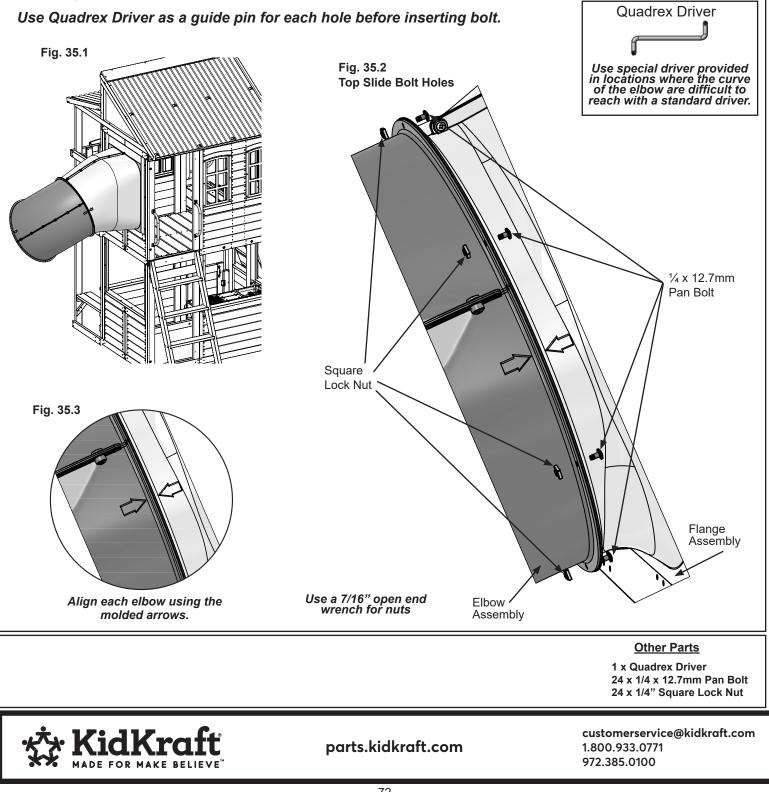
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Note: Keep all bolts loose until further step.

A: Fit one of the Elbow Assemblies to the Flange Assembly by lining up the arrows on each assembly. Attach Elbow Assembly to Flange Assembly using 6 (PB1) 1/4 x 3/4" Pan Bolts and Square Lock Nut. (fig. 35.1, 35.2 and 35.3)

B: Attach one of the Elbow assemblies to another Elbow Assembly making sure to line up the arrows on each assembly. Attach 6 (1/4 x 12.7)mm Pan Bolt with Square Lock Nut. Repeat this instruction for 2 more. (fig. 35.2 and 35.3)



Step 36: Attach TNR 3 Slide Exit to Elbow Assembly

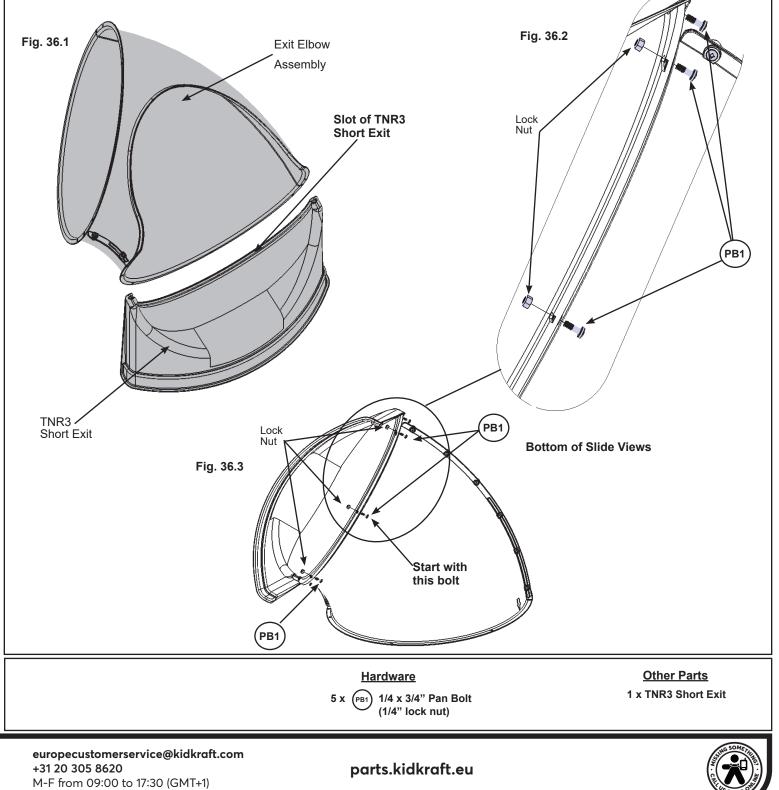


A: Insert flange of Exit Elbow Assembly (slide elbow) into the slots on TNR3 Short Exit. (fig. 36.1)

B: Rotate Slide Exit and use Quadrex Driver as a guide pin so the holes are aligned and attach with 5 (PB1) 1/4 x 3/4" Pan Bolts (with lock nuts) starting with the bottom middle hole and working up each side. (fig. 36.2 and 36.3)

C: At this point make sure all the slide bolts are tight.

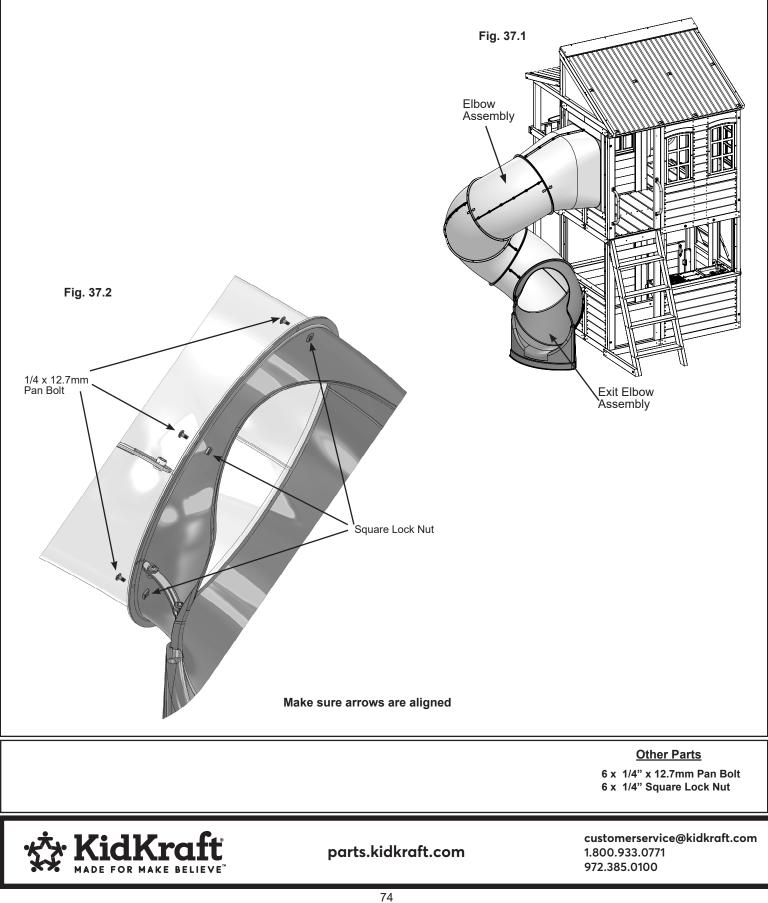
Use a 7/16" open end wrench to hold nut and then tighten bolt with Quadrex Driver.



Step 37: Attach Exit End Assembly to Fort



A: Fit the Exit End Assembly to the last Elbow Assembly by lining up the arrows on each assembly. Notice the elbow orientation. (fig. 37.1). Attach with 6 (1/4 x 12.7)mm Pan Bolts and Square Lock Nuts. (fig. 37.2)

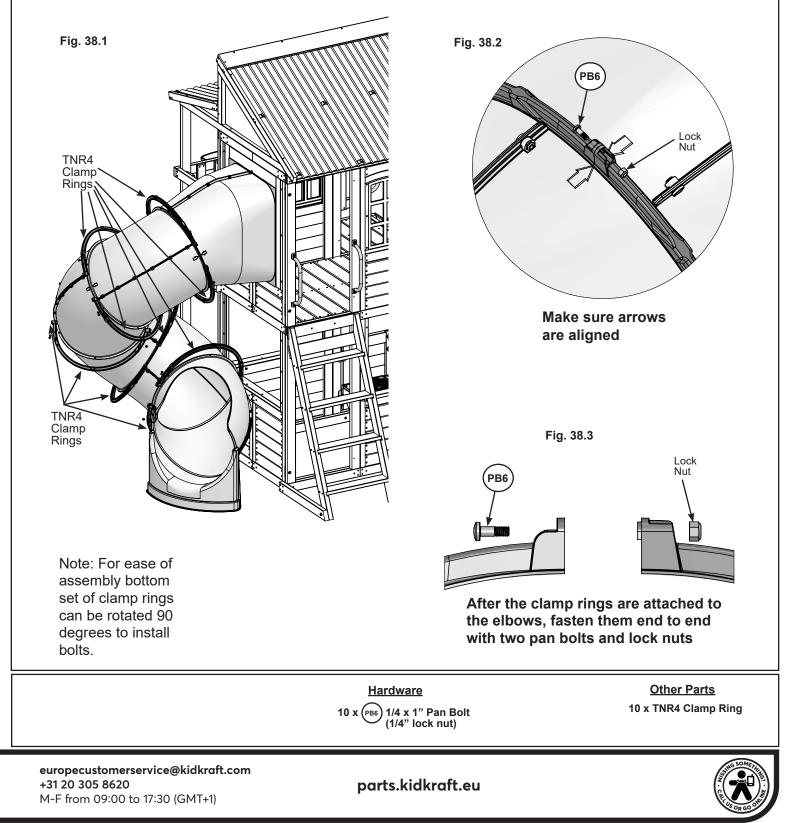




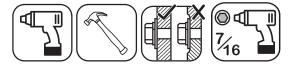
A: Place 2 TNR4 Clamp Rings around each joint making sure to match the arrows with the end of the Clamp Ring as shown in (fig. 38.1 & 38.2).

B: Connect TNR4 Clamp Rings in 2 spots using 1 (PB6) ¹/₄ x 1" Pan Bolt (with lock nut) per side. (fig. 38.3)

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess.

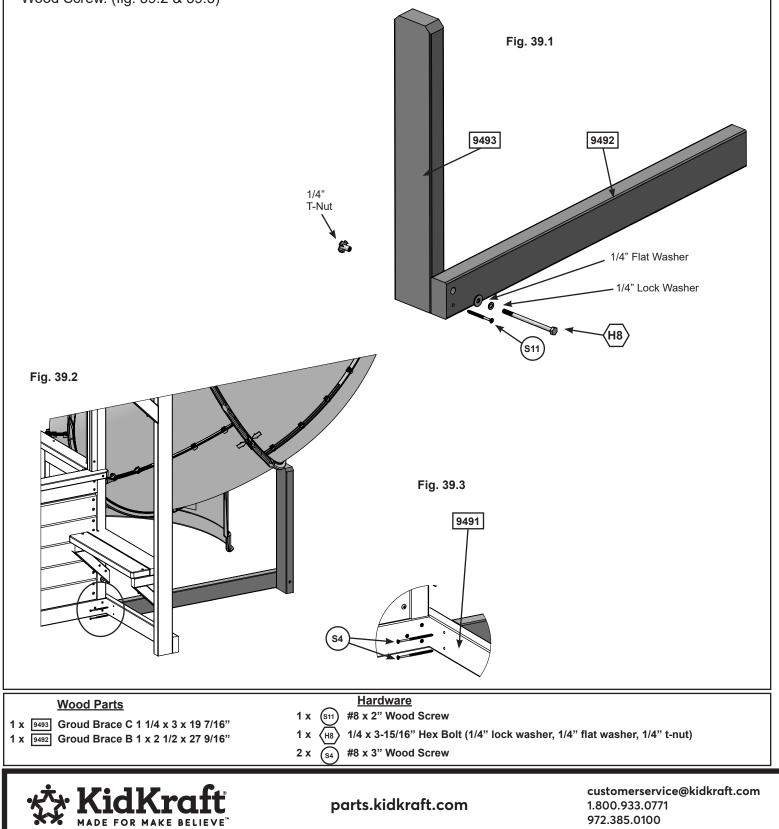


Step 39: TNR Brace Assembly



A: Attach (9493) Groud Brace C to (9492) Groud Brace B with 1 (H8) 1/4 x 3-15/16" Hex Bolt (with lock washer, flat washer and t-nut) in the top hole. Make sure both boards are square then attach with 1 (S11) #8 x 2" Wood Screw. (Fig. 39.1)

B: Place TNR Brace assembly centered over pilot holes of (9491) Groud Brace A. Attach with 2 (S4) #8 x 3" Wood Screw. (fig. 39.2 & 39.3)



Step 40: Attach Elbow Assemblies and TNR4 Slide

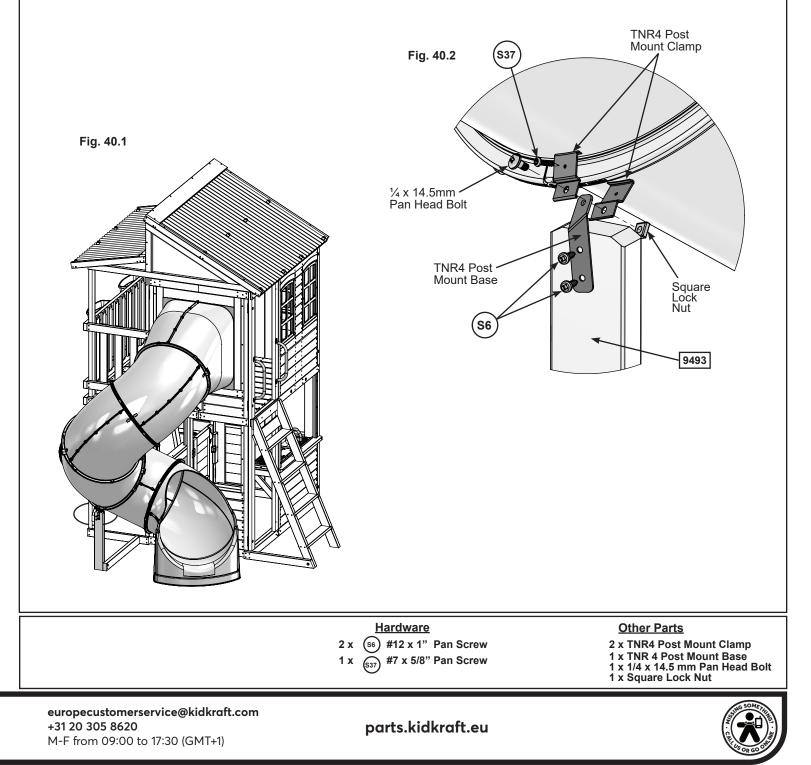


A: Place 1 TNR4 Post Mount Clamp on either side of the Clamp Ring so that the bent tops clip in behind the Clamp Ring. (fig. 40.1 & 40.2)

B: Insert the TNR4 Post Mount Base in between the 2 Post Mount Clamps and screw all pieces together using 1 1/4 x 14.5mm Pan Head Bolt and Square Nylock Nut. (fig. 40.2)

C: Attach TNR4 Post Mount Base to (9493) Groud Brace C, pre-drill with a 1/8" drill bit then attach with 2 (S6) #12 x 1" Pan Screws. (fig. 40.2)

D: Attach the Post Mount Clamp to the clamp ring using 1 (S37) #7 x 5/8" Pan Screw. (fig. 40.2)



Step 41: Attach TNR 3 Slide to Fort

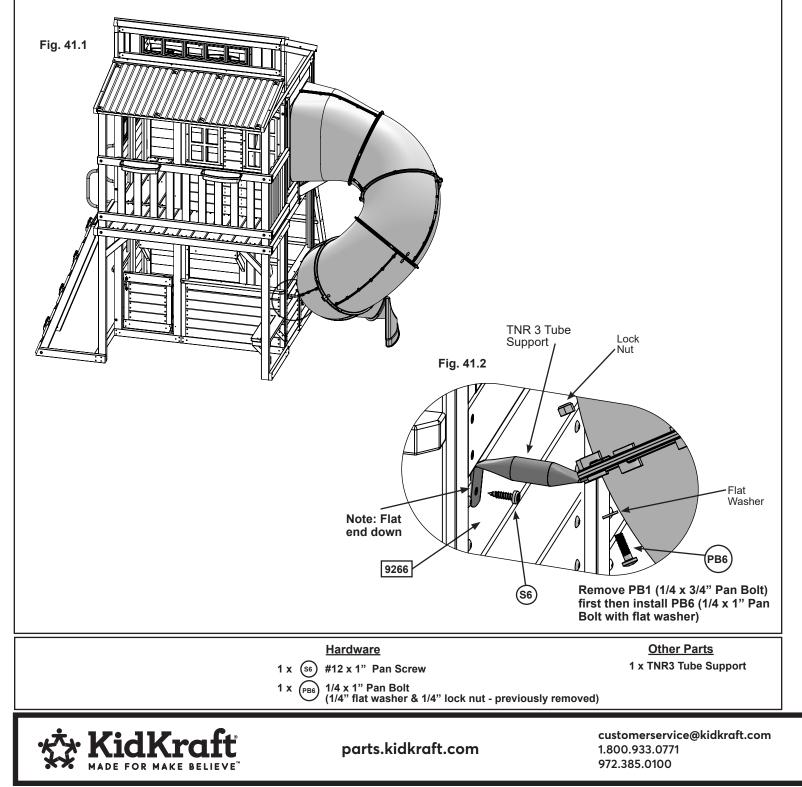


A: On the fourth attached Elbow Assembly remove the pan bolt and nut which is facing the fort (installed in Step 32). (fig. 41.1) The bolt will no longer be needed, but keep the lock nut.

B: Loosely attach TNR3 Tube Support (at the slightly bent end) to the slide seam using 1 (PB6) $1/4 \times 1$ " Pan Bolt (with flat washer and the previously removed lock nut). (fig. 41.2)

C: Rotate TNR3 Tube Support and attach to (9266) Folding Panel Assembly Right B using 1 (S6) #12 x 1" Pan Screw as shown in (fig. 41.2).

D: Fully tighten screw and bolt.



MOVE FORT TO FINAL LOCATION PRIOR TO STAKING FINAL LOCATION MUST BE LEVEL GROUND

A: In the 6 places shown in fig. 41.1 drive the Rebar Ground Stakes 13" (33cm) into the ground against (9265) Folding Panel Assembly Left B, (9264) Folding Panel Assembly Left A, (9490) Groud Brace, (9491) Ground Brace A. Be careful not to hit the washer while hammering stakes into the ground as this could cause the washer to break off. (fig. 42.1 and 42.2)

B: Attach Ground Stakes using 1 (S7) #12 x 2" Pan Screw per ground stake as shown in fig. 42.3.

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.

A Warning! To prevent tipping and avoid potential injury, stakes must be driven 13" (33cm) into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.

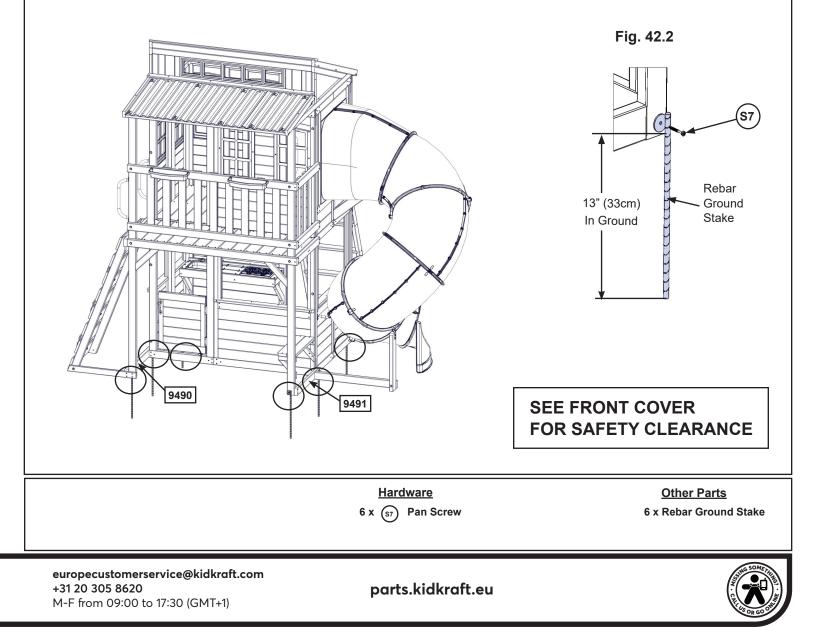
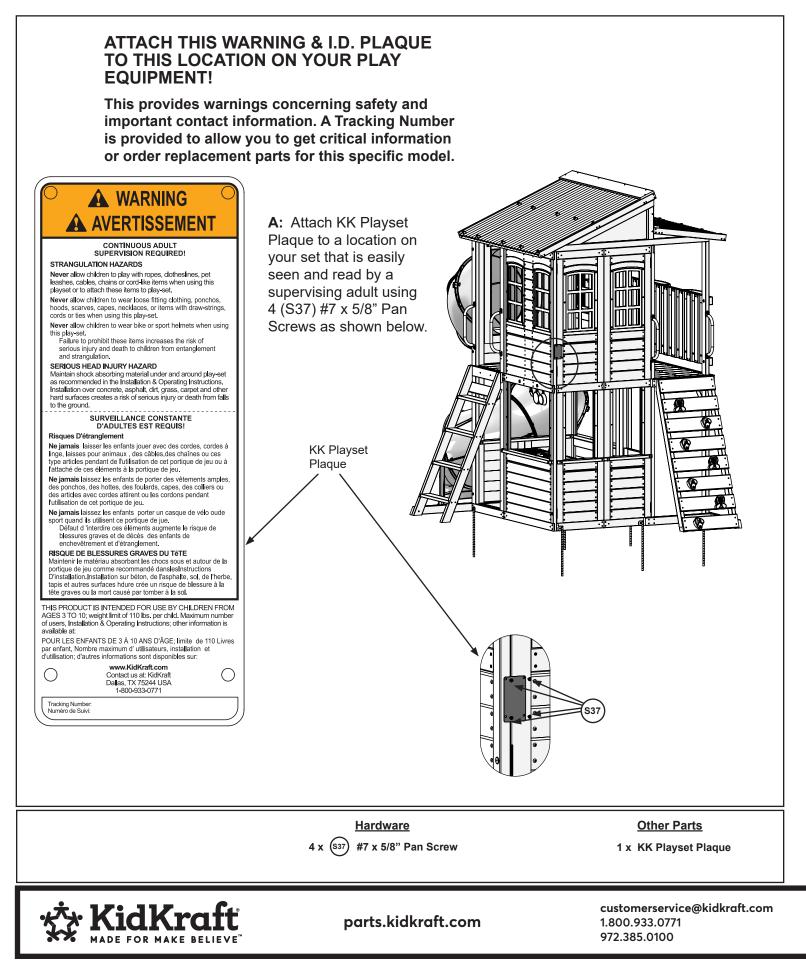


Fig. 42.1



NOTES

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