

Processing Procedure Knitted Sheets

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 Min.	Low	100°F	--
2.	Break/Suds	8 Min.	Low	160°F	8 oz. Nonionic Detergent & 8 oz. Alkali
3.	Bleach	6 Min.	Low	150°F	2 qts. Of a 1% Sodium Hypochlorite Solution*
4.	Rinse	3 Min.	High	140°F	--
5.	Rinse	3 Min.	High	110°F	--
6.	Rinse	3 Min.	High	100°F	--
7.	Sour/Softener	5 Min.	Low	100°F	Sour to pH of 5.5-6.5 2 oz. Cationic Softening Agent

After washing, tumble dry at 160°F and use an appropriate cool down cycle.

*Note: Control and complete removal of chlorine bleach is necessary to ensure the appropriate life of any cotton containing fabric. If chlorine bleach is used, we strongly recommend the use of an antichlor. For safer bleaching, the use of peroxide bleaches may be considered.