

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Trade name or designation of the mixture	BIOWELD 670B
Registration number	-
Synonyms	None.
Product code	UDS000692BU
Issue date	16-November-2022
Version number	1.0
Revision date	16-November-2022

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Welding Products
Uses advised against	None known.

### 1.3. Details of the supplier of the safety data sheet

Company name	CRC Industries UK Ltd.
Address	Wylds Road Castlefield Industrial Estate TA6 4DD Bridgwater Somerset United Kingdom
Telephone	+44 1278 727200
Fax	+44 1278 425644
E-mail	hse.uk@crcind.com
Website	www.crcind.com

Company name	CRC Industries Europe bv
Address	Touwslagerstraat 1 9240 Zele Belgium
Telephone	+32(0)52/45.60.11
Fax	+32(0)52/45.00.34
E-mail	hse@crcind.com
Website	www.crcind.com

1.4. Emergency telephone number	Tel.:(+44)(0)1278 72 7200 (office hours: 9-17h GMT)
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## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

#### Precautionary statements

Prevention	
P102	Keep out of reach of children.
Response	Not assigned.

<b>Storage</b>	Not assigned.
<b>Disposal</b> P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Supplemental label information</b>	None.
<b>2.3. Other hazards</b>	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

#### List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

ATE: Acute toxicity estimate.

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**Composition comments** The full text for all H-statements is displayed in section 16.

## SECTION 4: First aid measures

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 4.1. Description of first aid measures

**Inhalation** Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. Get medical attention if symptoms occur.

**4.2. Most important symptoms and effects, both acute and delayed** Exposure may cause temporary irritation, redness, or discomfort.

**4.3. Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

## SECTION 5: Firefighting measures

**General fire hazards** No unusual fire or explosion hazards noted.

### 5.1. Extinguishing media

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**5.2. Special hazards arising from the substance or mixture** During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special fire fighting procedures** Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Wear appropriate personal protective equipment.

**For emergency responders** Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**6.2. Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

### 6.3. Methods and material for containment and cleaning up

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

### 6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Observe good industrial hygiene practices.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### 7.3. Specific end use(s)

Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No exposure limits noted for ingredient(s).

#### Biological limit values

No biological exposure limits noted for the ingredient(s).

#### Recommended monitoring procedures

Follow standard monitoring procedures.

#### Derived no effect levels (DNELs)

Not available.

#### Predicted no effect concentrations (PNECs)

Not available.

### 8.2. Exposure controls

#### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

##### General information

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

##### Eye/face protection

Wear safety glasses with side shields (or goggles). Use eye protection conforming to EN 166.

##### Skin protection

##### - Hand protection

When handling the product wear chemical-resistant gloves (standard EN 374). The breakthrough time of the glove should be longer than the total duration of product use. If work lasts longer than the breakthrough time, gloves should be changed part-way through. Nitrile gloves are recommended. Suitable gloves can be recommended by the glove supplier.

##### - Other

Wear suitable protective clothing.

##### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapour cartridge and full facepiece.

##### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

#### Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

#### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

##### Physical state

Liquid.

##### Form

Liquid.

##### Colour

Colourless.

<b>Odour</b>	Ammonia.
<b>Odour threshold</b>	Not available.
<b>pH</b>	10
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	100 °C (212 °F)
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Relative density</b>	1.04 g/cm <sup>3</sup> 20 °C
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Soluble in water
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	> 200 °C (> 392 °F)
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.

## 9.2. Other information

### Aerosol spray enclosed space

**Deflagration density** Not available.

**Aerosol spray ignition distance** Not available.

**Heat of combustion** Not available.

## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>10.2. Chemical stability</b>	Material is stable under normal conditions.
<b>10.3. Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>10.4. Conditions to avoid</b>	Contact with incompatible materials.
<b>10.5. Incompatible materials</b>	Strong oxidising agents.
<b>10.6. Hazardous decomposition products</b>	Not available.

## SECTION 11: Toxicological information

**General information** Occupational exposure to the substance or mixture may cause adverse effects.

### Information on likely routes of exposure

**Inhalation** Based on available data, the classification criteria are not met.

**Skin contact** Based on available data, the classification criteria are not met.

**Eye contact** Based on available data, the classification criteria are not met.

**Ingestion** May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

**Symptoms** Exposure may cause temporary irritation, redness, or discomfort.

### 11.1. Information on toxicological effects

**Acute toxicity** Based on available data, the classification criteria are not met.

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Based on available data, the classification criteria are not met.

<b>Respiratory sensitisation</b>	Based on available data, the classification criteria are not met.
<b>Skin sensitisation</b>	Based on available data, the classification criteria are not met.
<b>Germ cell mutagenicity</b>	Based on available data, the classification criteria are not met.
<b>Carcinogenicity</b>	Based on available data, the classification criteria are not met.
<b>Reproductive toxicity</b>	Based on available data, the classification criteria are not met.
<b>Specific target organ toxicity - single exposure</b>	Based on available data, the classification criteria are not met.
<b>Specific target organ toxicity - repeated exposure</b>	Based on available data, the classification criteria are not met.
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met.
<b>Mixture versus substance information</b>	Not available.

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>12.3. Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol/water (log Kow)</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>12.5. Results of PBT and vPvB assessment</b>	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

14.1. - 14.6.: Not regulated as dangerous goods.

### RID

14.1. - 14.6.: Not regulated as dangerous goods.

### ADN

14.1. - 14.6.: Not regulated as dangerous goods.

### IATA

14.1. - 14.6.: Not regulated as dangerous goods.

### IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Retained direct EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

**Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

#### Authorisations

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

#### Restrictions on use

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

#### Other EU regulations

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Not listed.

#### Other regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

### List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.  
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.  
ADR: European Agreement Concerning the International Carriage of Dangerous Goods by Road.  
AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).  
ATE: Acute Toxicity Estimate according to REGULATION (EC) No 1272/2008 (CLP).  
CAS: Chemical Abstract Service.  
Ceiling: Short Term Exposure Limit Ceiling value.  
CEN: European Committee for Standardization.  
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.  
GWP: Global Warming Potential.  
IATA: International Air Transport Association.  
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.  
IMDG: International Maritime Dangerous Goods.  
MAC: Maximum Allowed Concentration.  
MAK: Threshold limit values Germany (Maximale Arbeitsplatzkonzentration - DFG).  
MARPOL: International Convention for the Prevention of Pollution from Ships.  
PBT: Persistent, bioaccumulative and toxic.  
REACH: Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).  
RID: Regulations concerning the international carriage of dangerous goods by rail (Règlement International concernant le transport de marchandises dangereuses par chemin de fer).  
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.  
STEL: Short term exposure limit.  
TLV: Threshold Limit Value.  
TWA: Time Weighted Average.

VLE: Exposure Limit Value.  
VME: Exposure Average Value.  
VOC: Volatile organic compounds.  
vPvB: Very persistent and very bioaccumulative.  
STEL: Short-term Exposure Limit.

Not available.

#### References

#### Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

#### Full text of any statements, which are not written out in full under sections 2 to 15

None.

#### Revision information

None.

#### Training information

Follow training instructions when handling this material.

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