STANDARD
TEXTILE

Processing Procedure
50/50 Sheeting

GARMENTS: 50% Cotton/50% Polyester

LOAD WEIGHT: 80% of Rated Capacity

PROCESSING REQUIREMENTS

Formula: This formula is only a guideline. Alterations should be made at the discretion of the laundry professional based on specific requirements, supplies, equipment, and experience.

	OPERATION	TIME	WATER LEVEL	TEMP.	SUPPLIES PER 100 LB. LOAD
1.	Flush	3 Min.	Low	100°F	8 oz. Nonionic Detergent & 16 oz. Alkali
2.	Break	10 Min.	Low	160°F	4 oz. Nonionic Detergent
3.	Flush	2 Min.	Low	160°F	--
4.	Flush	2 Min.	High	140°F	--
5.	Rinse	3 Min.	High	140°F	--
6.	Rinse	3 Min.	High	110°F	--
7.	Rinse	3 Min.	High	100°F	--
8.	Sour/Softener	5 Min.	Low	100°F	Sour to pH 5.5-6.5 2 oz. Cationic Softening Agent