



48" 10-in-1 Multi Game Table



Please keep this instruction manual for future reference

If you have any problems with your new product,
please contact Triumph Sports USA at 1-866-815-4173,
or e-mail us at csr@triumphsportsusa.com
for any technical support or warranty issues.

Limited 90-Day Triumph Sports USA, Inc. Warranty

All Triumph Sports USA, Inc. (TSU) games have a limited 90-day from date of purchase warranty. This warrants the retail purchaser for any TSU game purchased to be free from any defect in materials and construction for 90 days from the date of purchase. The only exceptions to the warranty include main frames, tabletops, playing surfaces, batteries or tools. Damaged main frames, tabletops, playing surfaces need to be returned to the store as we are unable to replace these parts. Normal play wear and usage is not covered under the warranty, nor is wear or damage due to improper use of the TSU game. This will void any and all TSU warranties.

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IMPORTANT NOTICE! Please contact us before returning the product to the store.

Warnings



WARNING: Choking Hazard—Product contains small balls and/or small parts.
Not for children under 3 years of age.

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BILLIARDS



DARTS



GAME TABLES



CASINO



OUTDOOR GAMES



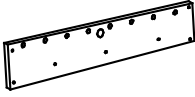
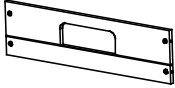
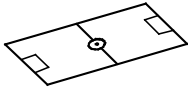
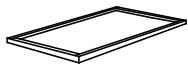
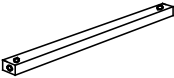
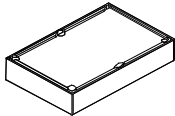
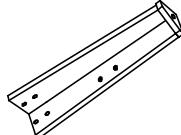
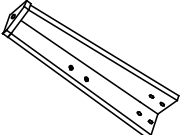
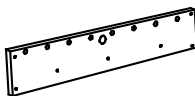
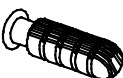
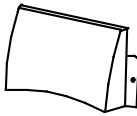
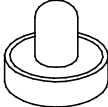
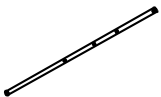
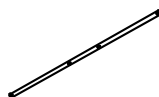
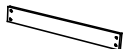
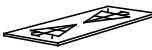
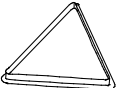
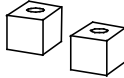
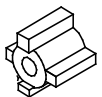
DARTBOARDS

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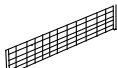
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Parts List

1  Soccer Side Apron A 1PC	2  Soccer End Apron 2PCs	3  Soccer Playfield 1PC	4  Hockey Table / Table Tennis 1PC
5  Support Brace 2PCs	6  Billiard Frame 1PC	7  Left Leg 2PCs	8  Right Leg 2PCs
9  Soccer Side Apron B 1PC	10  Player – Black 13PCs	11  Player – Ivory 13PCs	12  Rod Washer 16PCs
13  Rubber Bumper 16PCs	14  Rod End Cap 8PCs	15  Handle 8PCs	16  Goal Box-Top 2PCs
17  Goal Box-Bottom 2PCs	18  Pusher 2PCs	19  Felt Pad 2PCs	20  Round Puck 2PCs
21  5-Hole Rod 2PCs	22  3-Hole Rod 4PCs	23  2-Hole Rod 2PCs	24  Leg Side Panel 2PCs
25  Backgammon / Bowling Board 1PC	26  Billiard Ball 1Set	27  Cue 2PCs	28  Triangle 1PC
29  Chalk 2PCs	30  M3 Nut 26PCs	31  Soccer Ball 2PCs	32  Corner Pocket Block 8PCs

Parts List

33  Side Pocket 2PCs	34  Corner Pocket 4PCs	35  Corner Basket 4PCs	36  Side Basket 2PCs
37  Allen key 1PC	38  1/4" x 1" Bolt 16PCs	39  1/4" Washer 16PCs	40  4 x 45 mm Round Head Screw 12PCs
41  4 x 12 mm Round Head Screw 12PCs	42  3 x 19mm Bolt 26PCs	43  3 x 12 mm Flat Head Screw 12PCs	44  4 x 22mm Round Head Screw 8PCs
45  4 x 12mm Round Head Screw 8PCs	46  Bowling 1PC	47  Net 1PC	48  Table Tennis Ball 2PCs
49  Table tennis post 2PCs	50  Table Tennis Racket 2PCs	51  Chess Set 1Set	52  Backgammon / Checker Set 1Set
54  Dice Box 1PC	54  Dice 5PCs	55  Hockey Goal 2PCs	56  Leg Leveler 4PCs
57  Shuffleboard 1Set	58  Bowling Pin 1Set		

PRE-INSTALLED PARTS

P1  5/16" T - Nut 4PCs	P2  Rod Bushing 16PCs	P3  Plastic Ball Entry Rim 2PCs	P4  1/4" T - Nut 16PCs
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Assembly Tips

Attention: If you are using an electric screwdriver in the assembly, please set at low torque and do not over tighten the hardware. When assembling individual parts, loosely tighten screws until all screws are inserted, then tighten completely.

Assembly Instructions

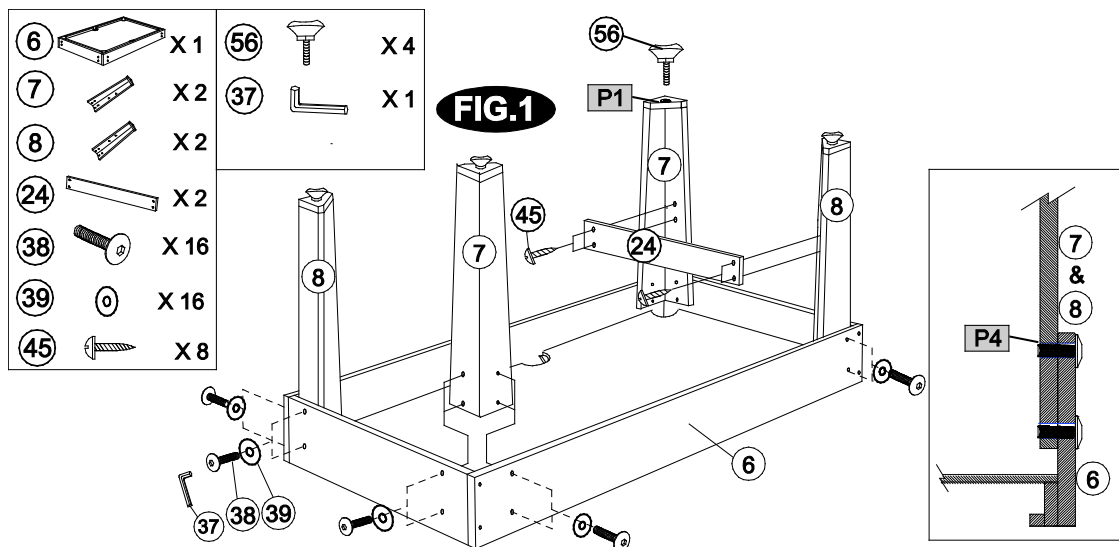
NOTE: We recommend that two adults work together to assemble this game.

Step 1

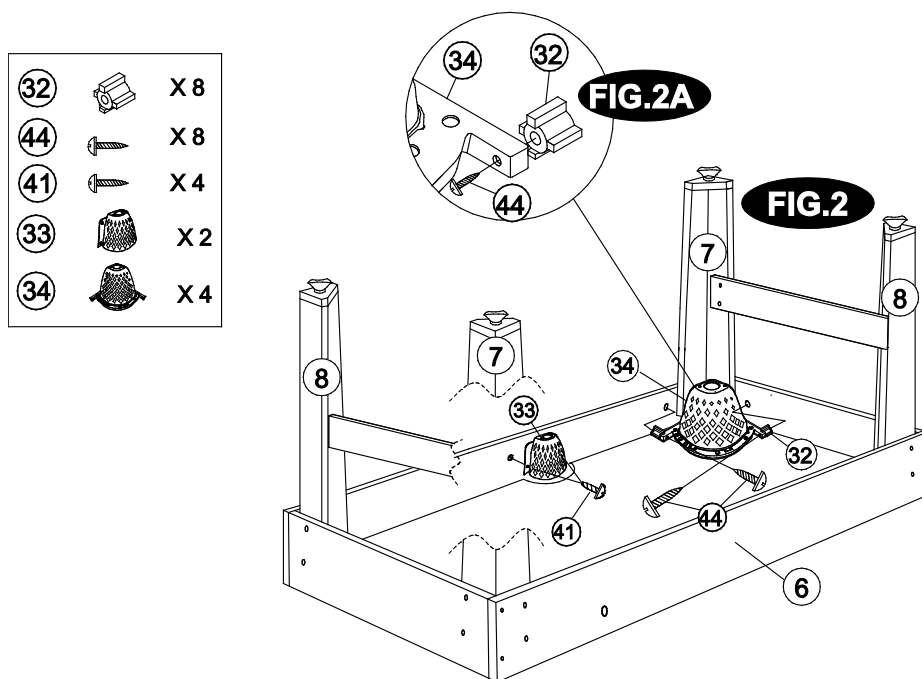
Find a clean, level place to begin the assembly of your game table. The table will be assembled upside down and then turned over on its legs once the assembly is completed.

Step 2

Remove all the parts from the box and verify that you have all of the parts as shown on the parts list above. Carefully cut or tear the four corners of the box so that the bottom of the box can be used as your work surface.



STEP 1 Attach legs # 7 & # 8 to the main cabinet using the hardware shown in the diagram. Attach the two leg panels to the legs using screws #45. Spin the leg levelers #56 into the top of each leg



STEP 2 Attach the two side pockets #33 using screws #41 and the four corner pockets #34 to the main cabinet using screws #44 and corner blockers #32 as shown in FIG 2A

CAUTION: Two adults are recommended to flip the table as shown.

1.Lift the table off the ground.

2.Turn the table over, using caution to clear the legs as you turn.

3.Place the table on all four legs at the same time.

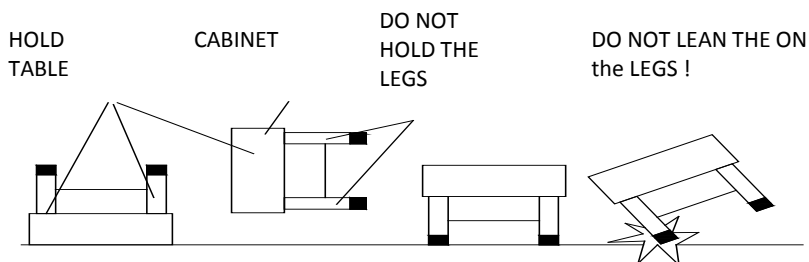
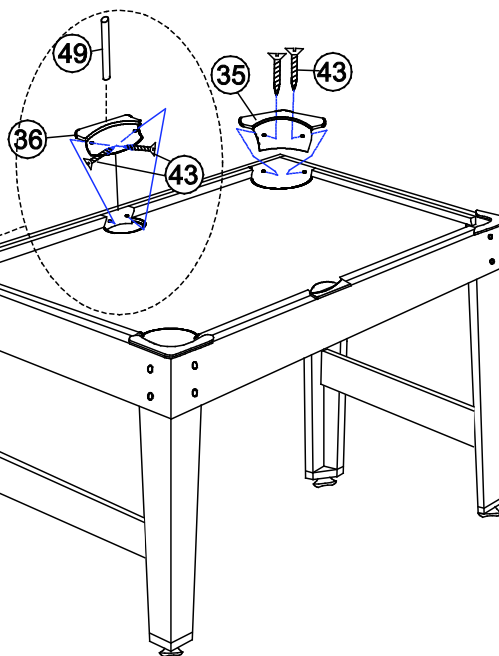
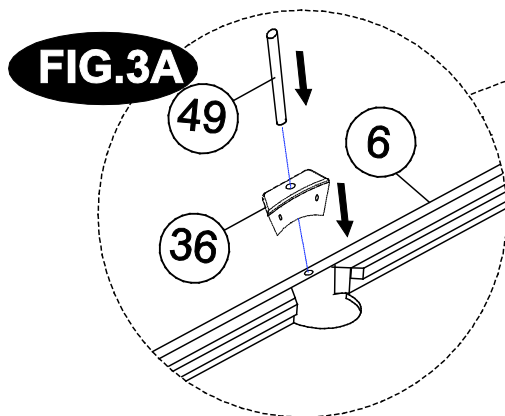


FIG.3

43		X 12
35		X 4
36		X 2
49		X 2

Plug part#49 into part#36 before locking the screws #43, and remove part#49 before playing pool table.



Step 3 First insert table tennis pole #49 into side basket #36 and then you can secure side pockets #36 to the table using screws #43. (remove #49 to play pool) Secure the four corner baskets to the table using screws #43

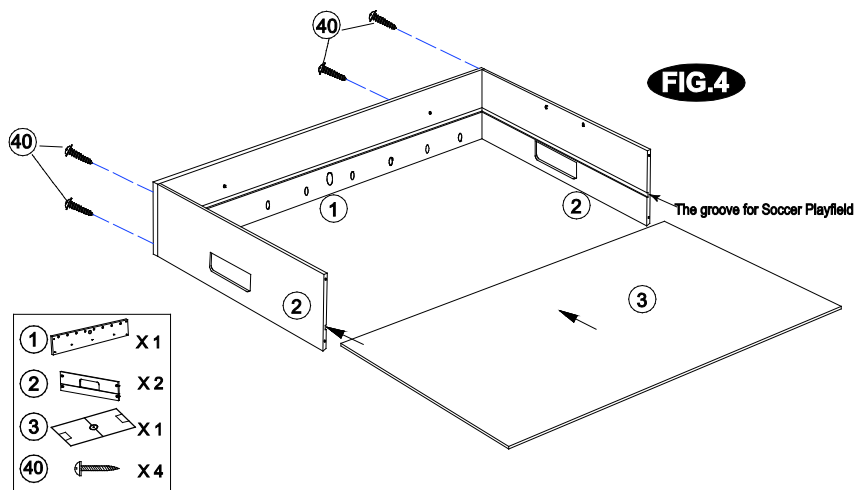


FIG.4

Step 4 Secure side panel #1 to both end panels # 2 using screws #40 making sure grooves for playfield are all lined up. Slide playfield #3 into the slotted groove as shown

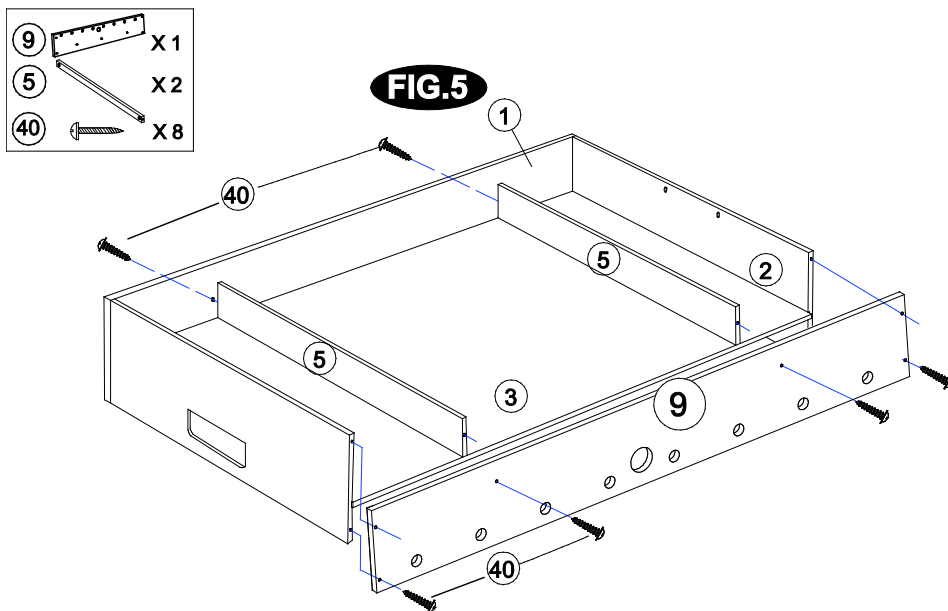
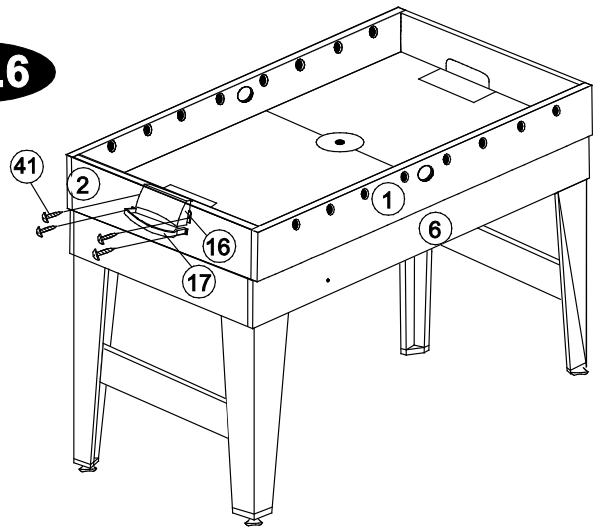
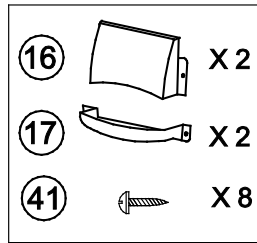
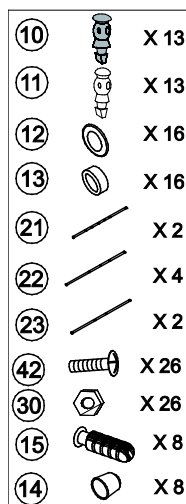
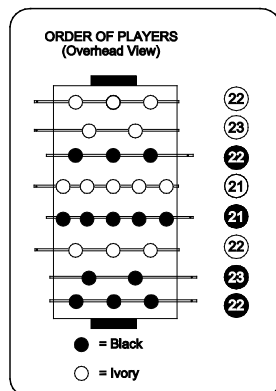
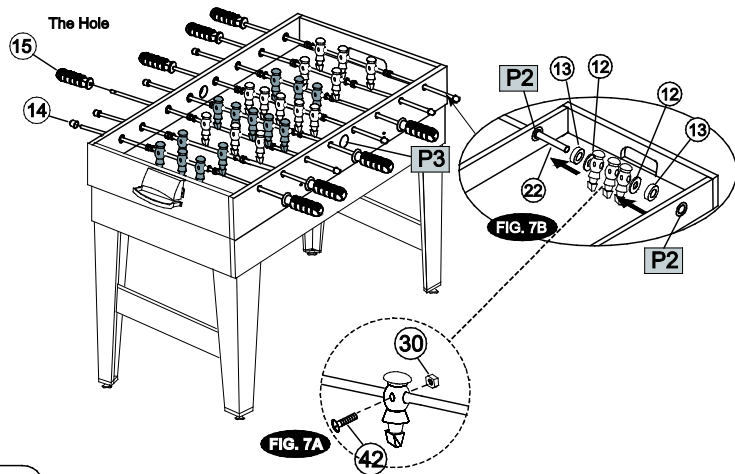


FIG.5

Step 5 secure the support panels #5 to side panel #1 using screws #40 and then attach side panel #9 to the end panels #2 using screws #40

FIG.6**FIG.6**

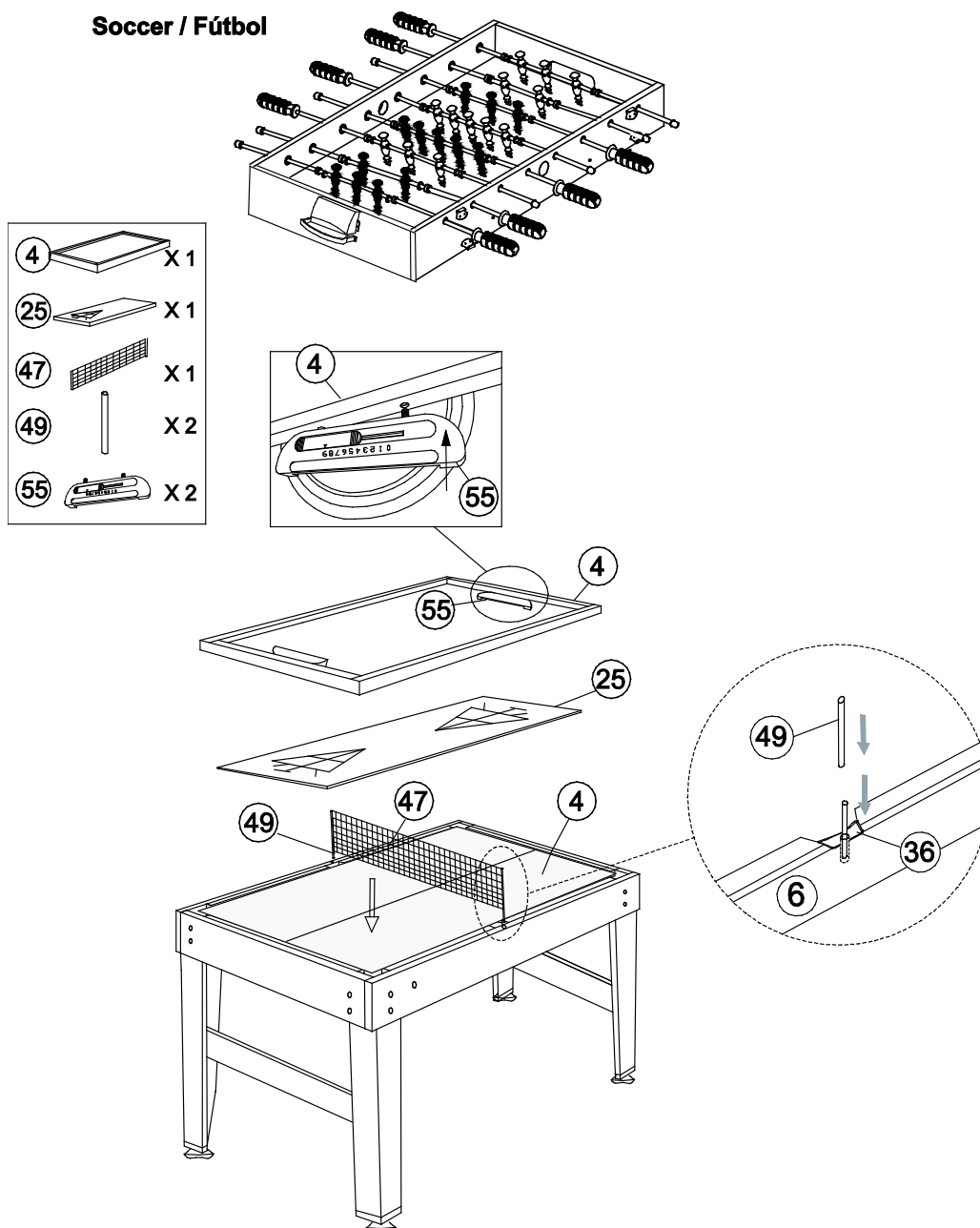
STEP 6 Attach top #16 & bottom #17 goal boxes using screw #41

**FIG.7****FIG.7**

STEP 7 You must insert the one side of each the rods through the side cabinet holes and assemble the player men onto the rods inside the cabinet frame using screws #42 and nut #30. Be very careful to follow the order of the men and the numbered rods needed for each row for proper assembly as shown in FIG 7. Be sure to position the rods so that the hole on the rod is the same side that received a handle #15.

See the diagram above for correct position of the 4 handles #15 for each side. Once the men are assembled onto the rods, you can now continue to slide the other side of the rod through the other hole of the side cabinet. Then place the protective caps #14 on the end of the rod that does not have a handle.

Soccer / Fútbol



STEP 8 To play hockey, you must insert hockey goal stoppers #55 into the hockey frame #4. To play table tennis, you must insert the post #49 through the hole in the table tennis top frame #4 and secure it into the side basket hole #36 on the pool table underneath the table tennis top. Attach the table tennis net #47 to the post #49.