

## Processing Procedure Polyester Hamper Bags

- A. Polyester hamper bags must be laundered prior to use.
- B. Polyester hamper bags should be laundered separate from other hospital linen to minimize lint accumulation from other products and maximize the economics of the lightweight synthetic fabric.
- C. We recommend the following washing formula. Combination washer/extractors should be loaded at approximately 70% capacity to allow adequate flow of water across surfaces of polyester hamper bags.
- D. Formula: **This formula is only a guideline.** Alterations should be made at the discretion of the Laundry Professional based on specific requirements, supplies, equipment and experience.

|    | <u>OPERATION</u> | <u>TIME</u> | <u>LEVEL</u> | <u>TEMP.</u> | <u>SUPPLIES/100 LB.</u>        |
|----|------------------|-------------|--------------|--------------|--------------------------------|
| 1. | Flush            | 3 Min.      | High         | 100°F        | --                             |
| 2. | Flush            | 3 Min.      | High         | 100°F        | --                             |
| 3. | Break            | 7 Min.      | Low          | 160°F        | 4 oz. Detergent & 4 oz. Alkali |
| 4. | Suds             | 5-7 Min.    | Low          | 160°F        | 4 oz. Alkali                   |
| 5. | Rinse            | 2 Min.      | High         | 140°F        | 2 oz. Detergent                |
| 6. | Rinse            | 2 Min.      | High         | 120°F        | --                             |
| 7. | Rinse            | 2 Min.      | High         | 100°F        | --                             |
| 8. | Rinse            | 2 Min.      | High         | 90°F         | --                             |
| 9. | Sour/Softener    | 5 Min.      | Low          | 90°F         | Sour to pH of 6                |

- E. After washing, tumble dry at an exhaust temperature of 160°F for approximately 15-20 minutes and an appropriate cool down cycle.

For more information on polyester hamper bags use, performance and/or processing, please call 1-800-999-0400 and ask for the Technical Affairs Department.