

Assembly Instructions

ITEM NO. D4103-50S

SABLE CREST 5 PIECE SET
(RECTANGLE TABLE & 4 CHAIRS)

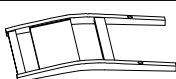

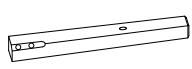
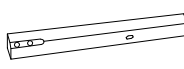

Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items and compare with the PARTS LIST and/or HARDWARE LIST shown below.









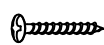
Please read the instructions thoroughly before assembly.

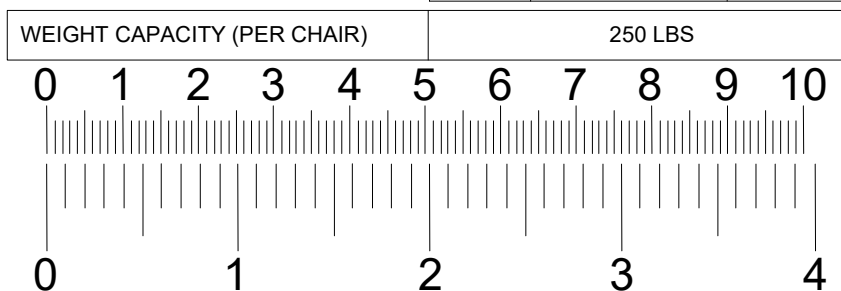
1. We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
2. Please do not tighten screws or bolts until the assembly is completed.
3. To level the chairs or table, before tightening all the screws, the chairs or table must be placed on a flat surface and then tighten the screws.
4. Please put all parts on a non-abrasive floor before assembly and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

PARTS LIST

NO.	COMPONENT	SKETCH	QTY
A	CHAIR BACK		4PCS
B	SEAT		4PCS
C	LEFT SIDE FACING (LSF) LEG		4PCS
D	RIGHT SIDE FACING (RSF) LEG		4PCS
E	SIDE STRETCHER		8PCS

HARDWARE LIST

NO.	COMPONENT	SKETCH	QTY
1	FLAT WASHER 1/4" DIA.		40 PCS
2	SPRING WASHER 1/4" DIA.		40 PCS
3	SHORT BOLT 1/4" x 1 3/4"		8 PCS
4	MEDIUM BOLT 1/4" x 2"		16 PCS
5	LONG BOLT 1/4" x 3 1/4"		16 PCS
6	ALLEN KEY 5/32"		1 PC
7	WOOD SCREW #8 x 1 3/4"		16 PCS



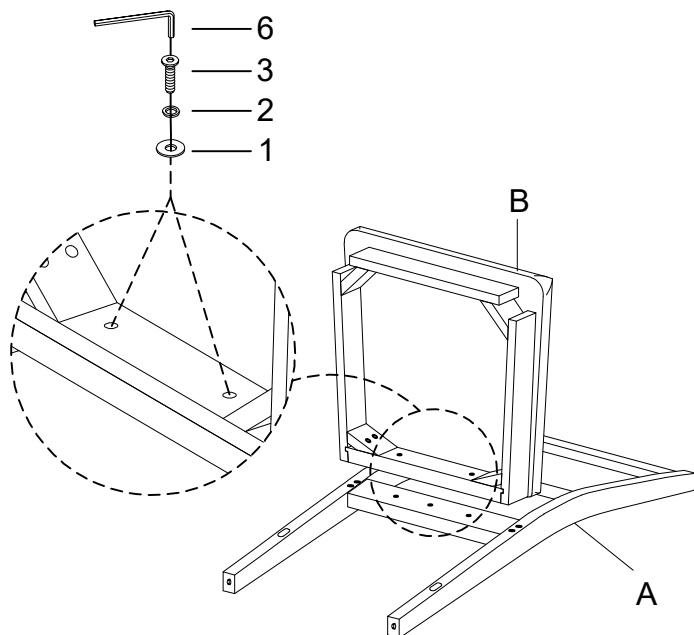
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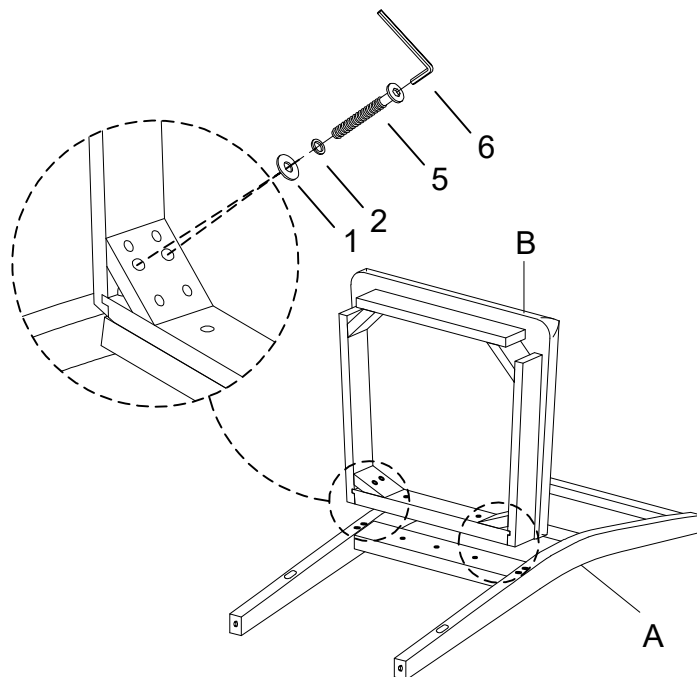
STEP 1

Place the chair back (A) on a soft and clean surface.
Assemble the seat (B) with the chair back (A) by using allen key (6) with hardware 1, 2, and 3.
*Attention: DO NOT TIGHTEN THE BOLTS.



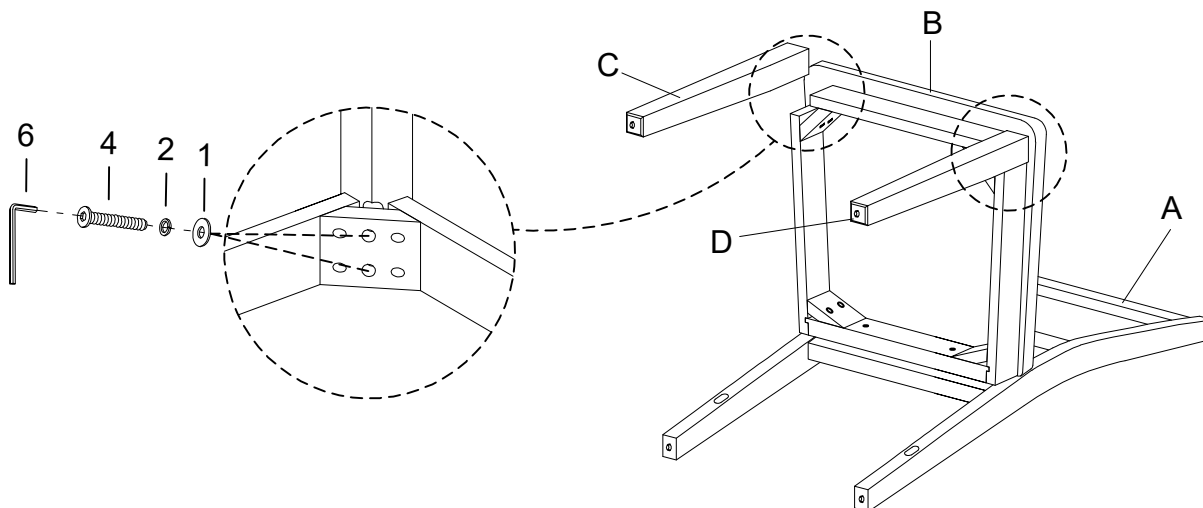
STEP 2

Assemble the seat (B) with the back legs of the chair back (A) using allen key (6) with hardware 1, 2, and 5.
*Attention: DO NOT TIGHTEN THE BOLTS.



STEP 3

Assemble the LFS Leg (C) and RSF Leg (D) with the seat (B) by using allen key (6) with hardware 1, 2, and 4.
*Attention: DO NOT TIGHTEN THE BOLTS



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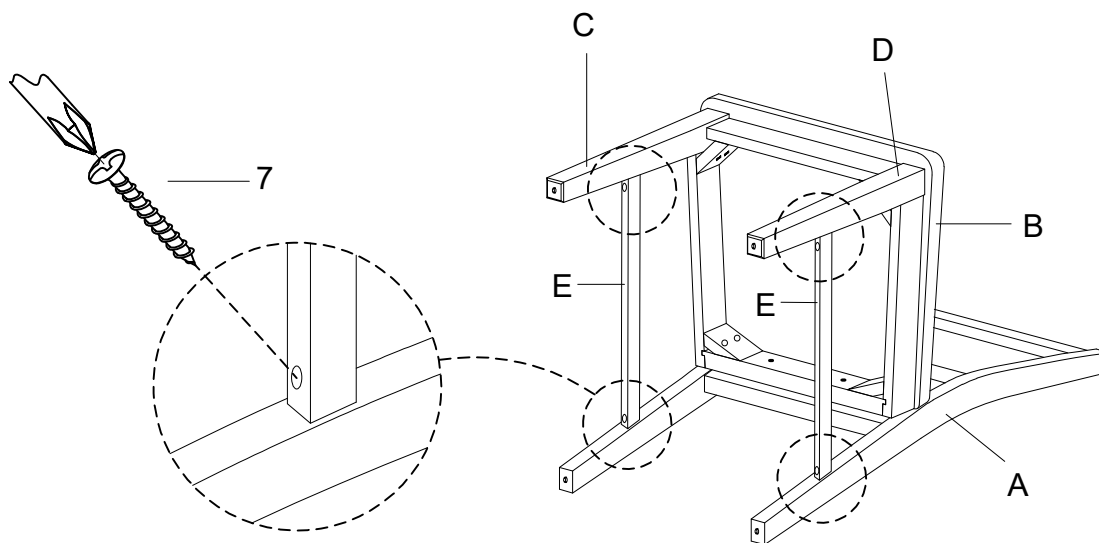
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STEP 4

Install the side stretchers (E) between the front legs (C & D) and the back legs of the chair back (A).

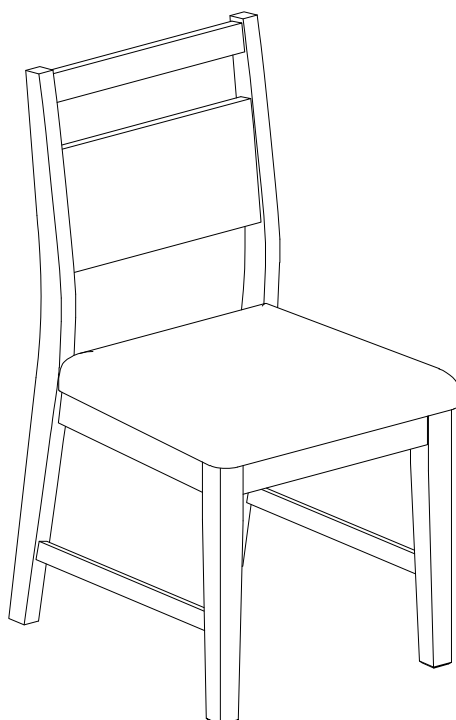
Assemble all the stretchers by using a screwdriver with hardware 7.

*Attention: DO NOT TIGHTEN THE SCREWS.



STEP 5

To level the chair, stand the chair up on a flat surface and tighten all the bolts by using allen key (6) and tighten all the screws by using a screwdriver.



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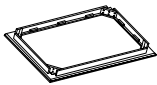

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PARTS LIST

NO.	COMPONENT	SKETCH	QTY
G	TABLE TOP		1PC
H	LEG		4PCS

HARDWARE LIST

NO.	COMPONENT	SKETCH	QTY
8	FLAT WASHER 5/16" DIA.		8 PCS
9	SPRING WASHER 5/16" DIA.		8 PCS
10	BOLT 5/16" x 3"		8 PCS
11	ALLEN KEY 5/32"		1 PC

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STEP 1

Place the table top (G) upside down on a flat and clean surface.

Assemble the legs (H) to the table top (G) by using allen key (11) with hardware 8, 9, and 10.

