



Siduri, named for the Babylonian goddess of wine, specializes in cool-climate Pinot Noir from growing regions across California and Oregon. Our winemakers' constant pursuit of Pinot perfection has led to longstanding relationships with top growers in premier appellations from Oregon's Willamette Valley to California's Santa Barbara County.



## 2024 PINOT NOIR SANTA LUCIA HIGHLANDS

### SANTA LUCIA HIGHLANDS:

WINDY  
SANDY  
AND ROCKY FOOTHILLS

**VINEYARDS:** Rosella's, Lone Oak, Garys', Soberanes, Sierra Mar, Kitewinder, & Paraiso

**AROMATICS:** Raspberry, turned earth, violets

**PALATE:** Black plum, blueberry, anise

**ALCOHOL:** 14.5% | **TA:** 5.7 | **pH:** 3.56

**AGING:** 10 months, 25% new French oak

**CLONES:** 115, 667, 777 & 828, Mt. Eden, Pommard & Pisoni

### VINTAGE NOTES

After 15 inches of rainfall over the winter and early spring – above average, by Santa Lucia Highlands standards – the growing season began with a relatively warm late spring and summer. SLH began to settle into a milder weather pattern in August, brought on by heavy fog and the signature Santa Lucia Highlands winds. Veraison had nearly ideal conditions, and with only a moderate crop load, there wasn't as much to drop as usual. Harvest commenced in mid-September and was steady through early October, producing Pinot Noirs of classic freshness and balance with the palate weight and intensity that we've grown to know and love from this incredible region.

### WINEMAKING NOTES

The Santa Lucia Highlands has often been referred to as the "Spiritual Home of Siduri" - meaning that while the winery is located in Sonoma County, some of our longest standing relationships in vineyards - and some of our best wines - are located on this narrow stretch of benchland overlooking the bountiful Salinas Valley. Vineyards like Rosella's, located in the "sweet-spot" in the middle of the cooler part of the AVA contributes freshness and vibrant acid, while vineyards like Garys' contribute dark fruit and structure. Soberanes, Sierra Mar and Kitewinder round out the blend with their own personalities, creating a wine that is truly representative of this incredible place to grow Pinot Noir.

SIDURI